

BARBER - M24 0075601

66794800

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



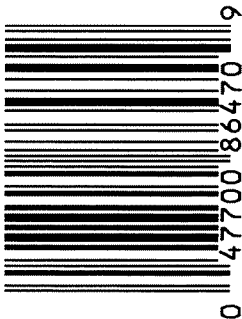
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6794800

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794800

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-11-09	RTZ
430	ASSEMBLE TO STOCK		3-11-09	RTZ
440	PROOF		3-11-09	TC
460	CHECK HEADSPACE		3-11-09	TC
470	DIS-ASSEMBLE ACTION		3-11-09	RTZ
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	3-11-09	RTZ
475	DRILL AND TAP SIGHT HOLES		3-11-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	3/18/09	(P)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/13/09	RT
520	GOFF BLAST BBL / REC		3-16	BT
542	APPLY COATINGS (BARREL ACTION)		3-26	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-27-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-27-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-27-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-21-09	LD.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

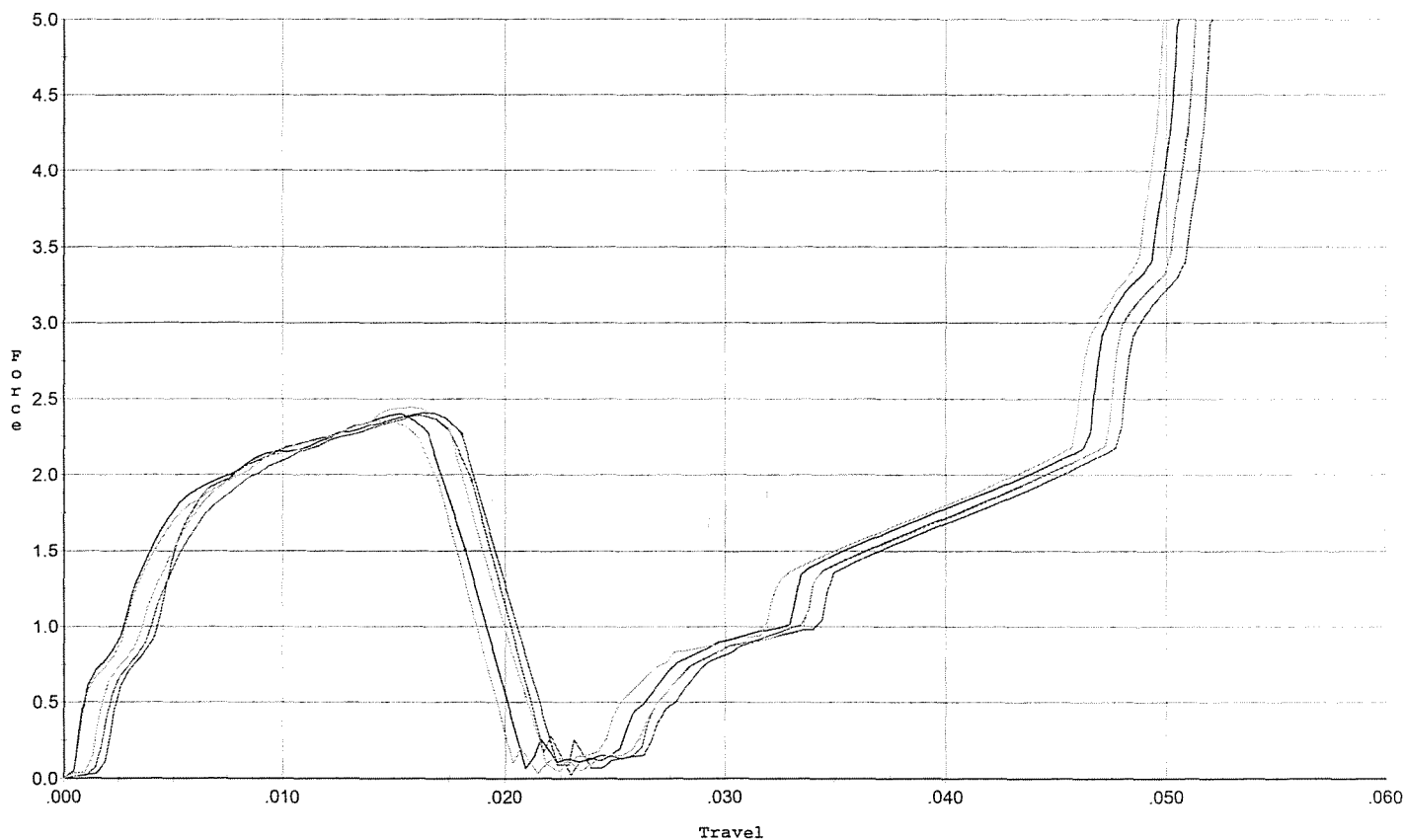
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>28</u> <u>28</u> <u>28</u>	4/28/09	RP
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.2</u> <u>5.2</u> <u>5.2</u>	4/28/09	RP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	4/28/09	RP
	J) ASSEMBLE STOCK		4-21-09	WJ
	K) ASSEMBLE SWIVEL STUDS		4/28/09	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	4/21/09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <i>N/A</i>		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		4-21-09	RPD
670	FINAL INSPECTION A) HEADSPACE		4/28/09	RP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.39</u> <u>2.52</u> <u>2.65</u> <u>2.53</u> <u>2.53</u>	4-22-09	WV
	C) FUNCTION		4/28/09	RP
690	PACK		8/12/09	Em

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



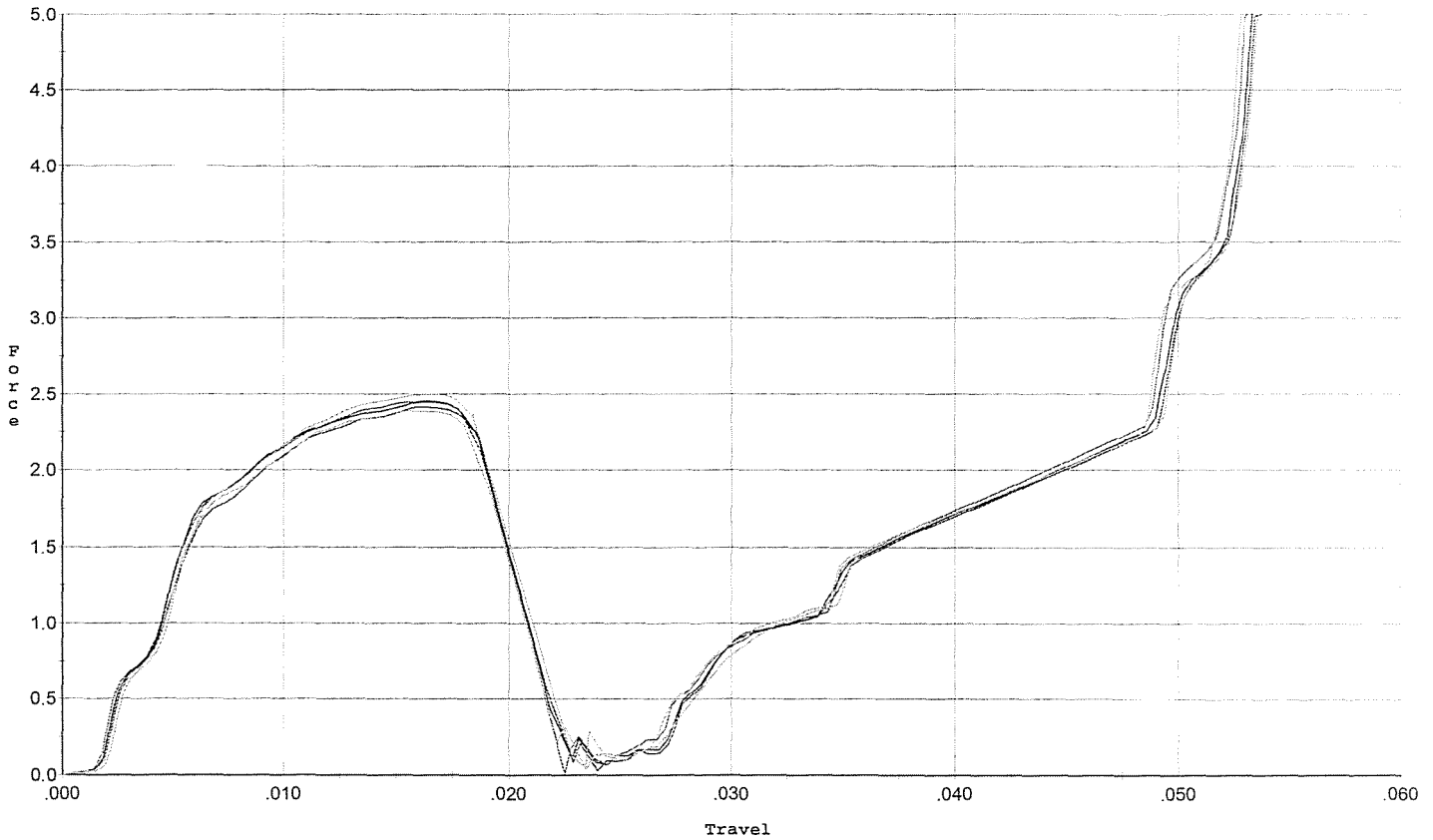
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.408	0.018	0.00	0.038	0.030		Set Trigger
2	2.403	0.018	0.00	0.038	0.031		Set Trigger
3	2.392	0.019	0.00	0.037	0.030		Set Trigger
4	2.445	0.018	0.00	0.038	0.029		Set Trigger
5	2.355	0.017	0.00	0.037	0.029		Set Trigger

A.2.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



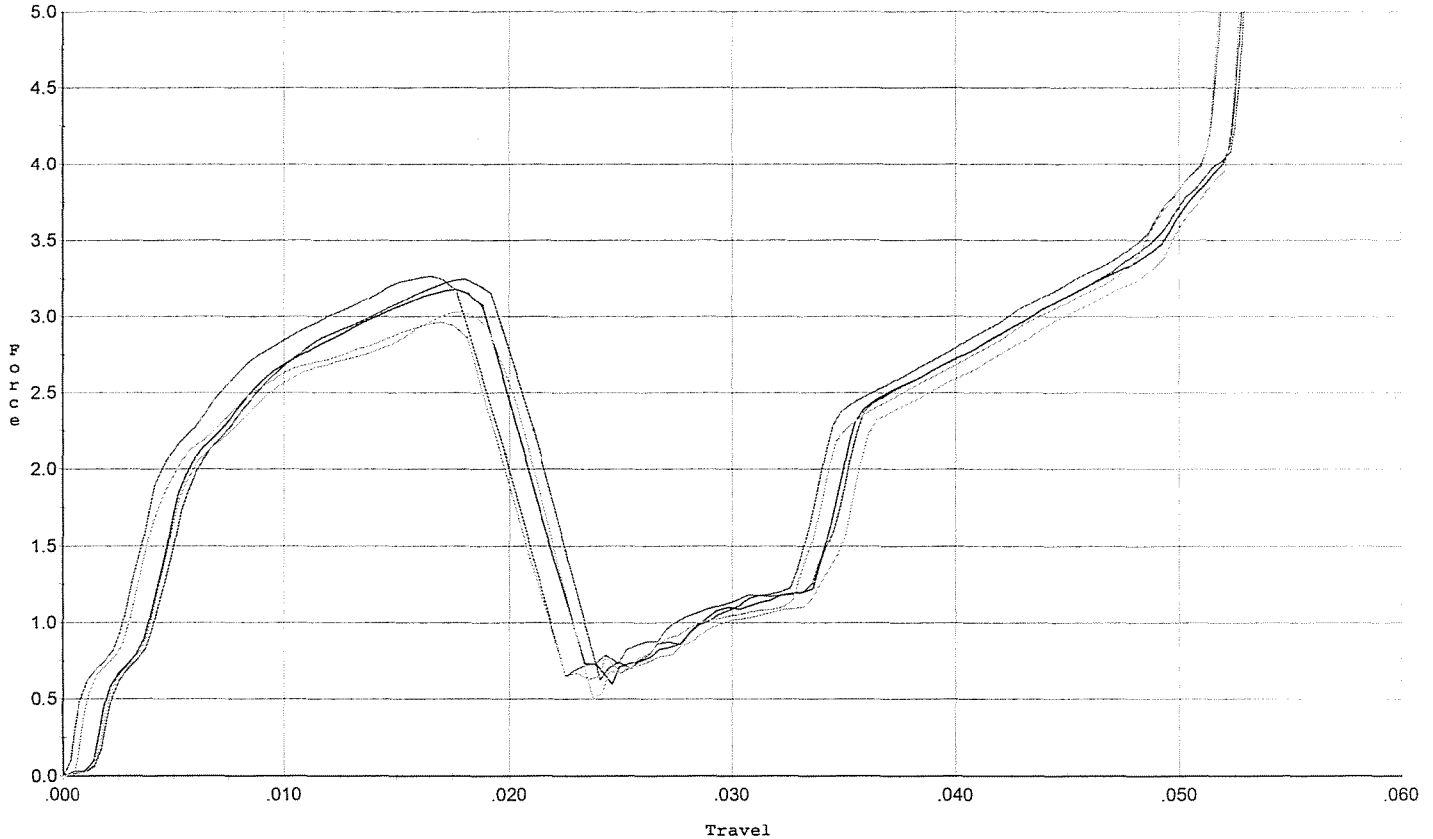
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.414	0.019	0.00	0.039	0.030		Set Trigger
2	2.450	0.019	0.00	0.039	0.031		Set Trigger
3	2.458	0.019	0.00	0.039	0.031		Set Trigger
4	2.390	0.019	0.002	0.038	0.031		Set Trigger
5	2.500	0.018	0.00	0.039	0.030		Set Trigger

A-2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



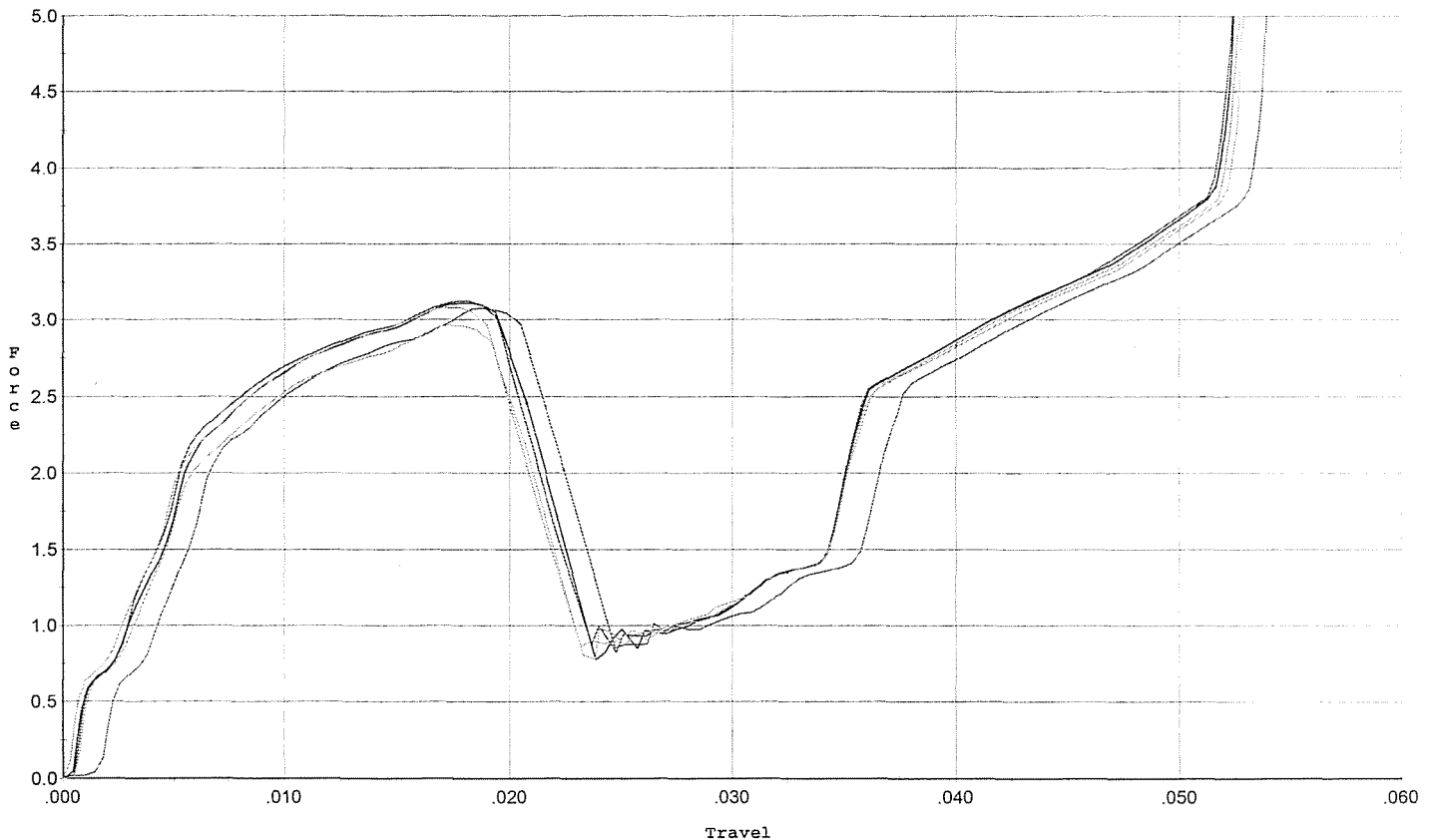
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.247	0.021	0.00	0.035	0.044		Set Trigger
2	3.179	0.019	0.00	0.035	0.039		Set Trigger
3	3.266	0.020	0.00	0.035	0.044		Set Trigger
4	3.032	0.020	0.00	0.036	0.041		Set Trigger
5	2.964	0.018	0.00	0.035	0.037		Set Trigger

A-3-13

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



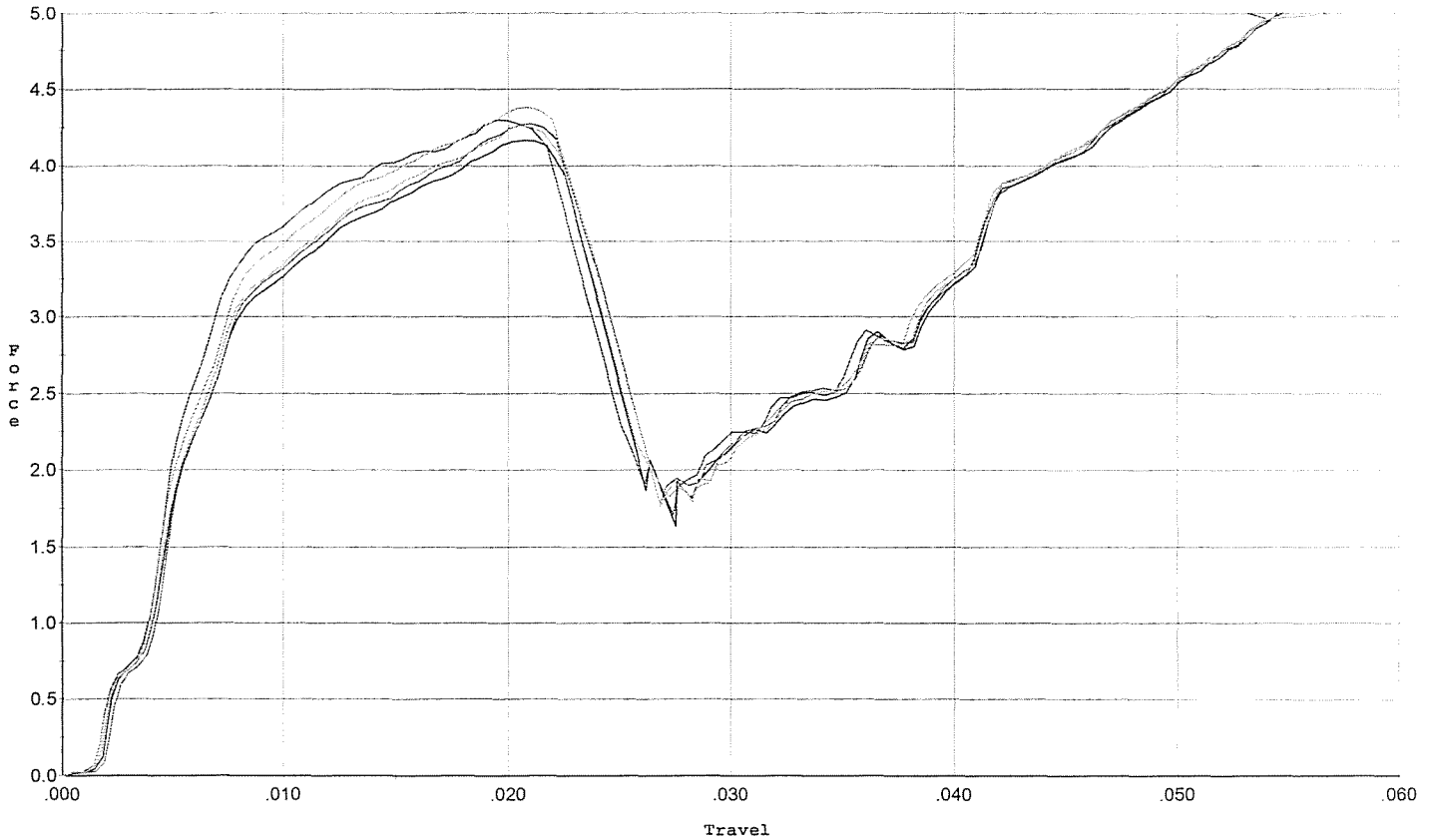
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.125	0.019	0.00	0.035	0.042		Set Trigger
2	3.112	0.021	0.00	0.035	0.045		Set Trigger
3	3.073	0.022	0.00	0.036	0.045		Set Trigger
4	2.961	0.021	0.00	0.035	0.042		Set Trigger
5	3.080	0.019	0.00	0.036	0.041		Set Trigger

A-3.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



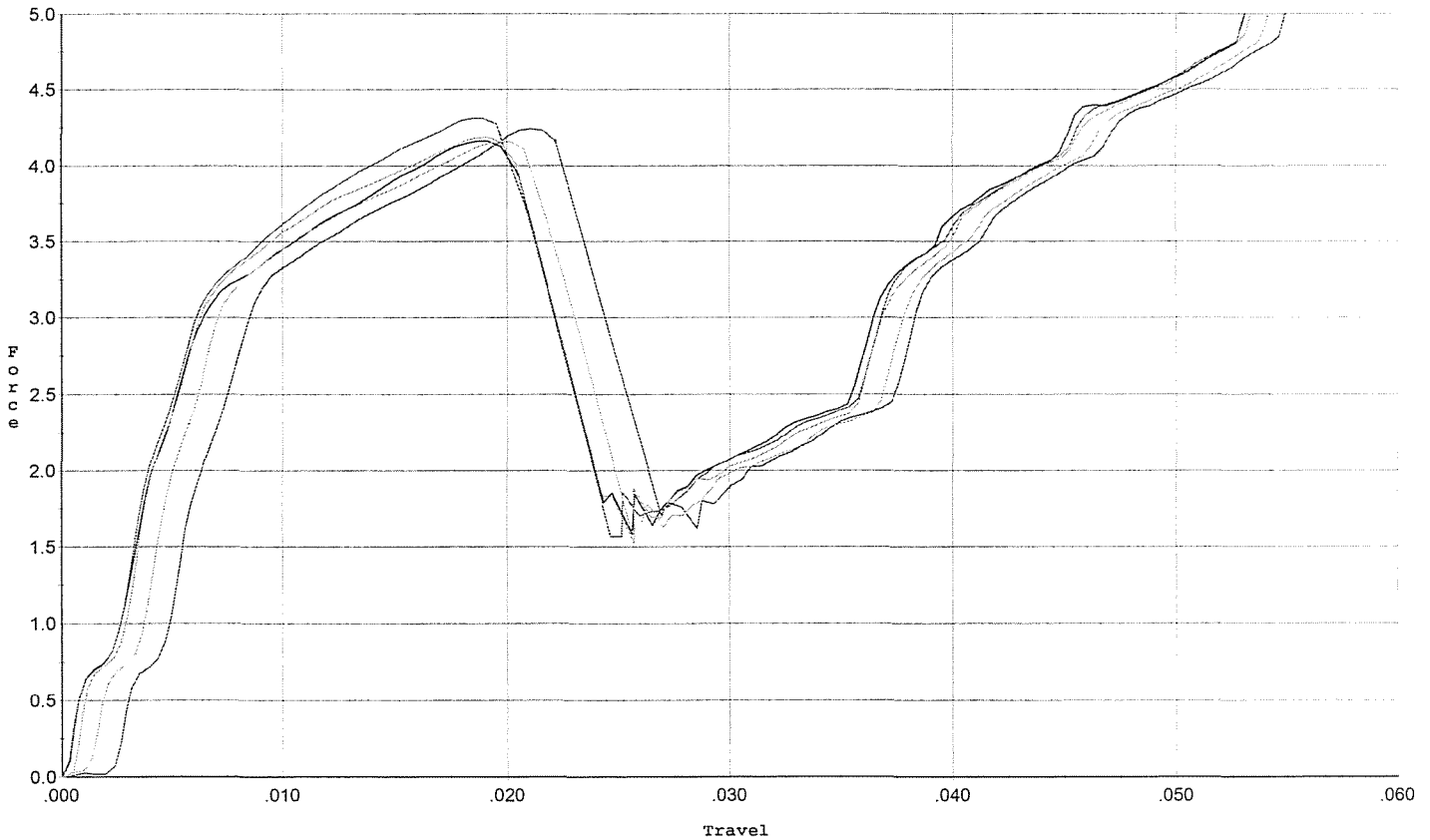
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.299	0.022	0.00	0.033	0.062		Set Trigger
2	4.166	0.022	0.00	0.032	0.061		Set Trigger
3	4.276	0.024	0.00	0.032	0.066		Set Trigger
4	4.263	0.022	0.00	0.032	0.061		Set Trigger
5	4.382	0.024	0.00	0.032	0.068		Set Trigger

A-4.27

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



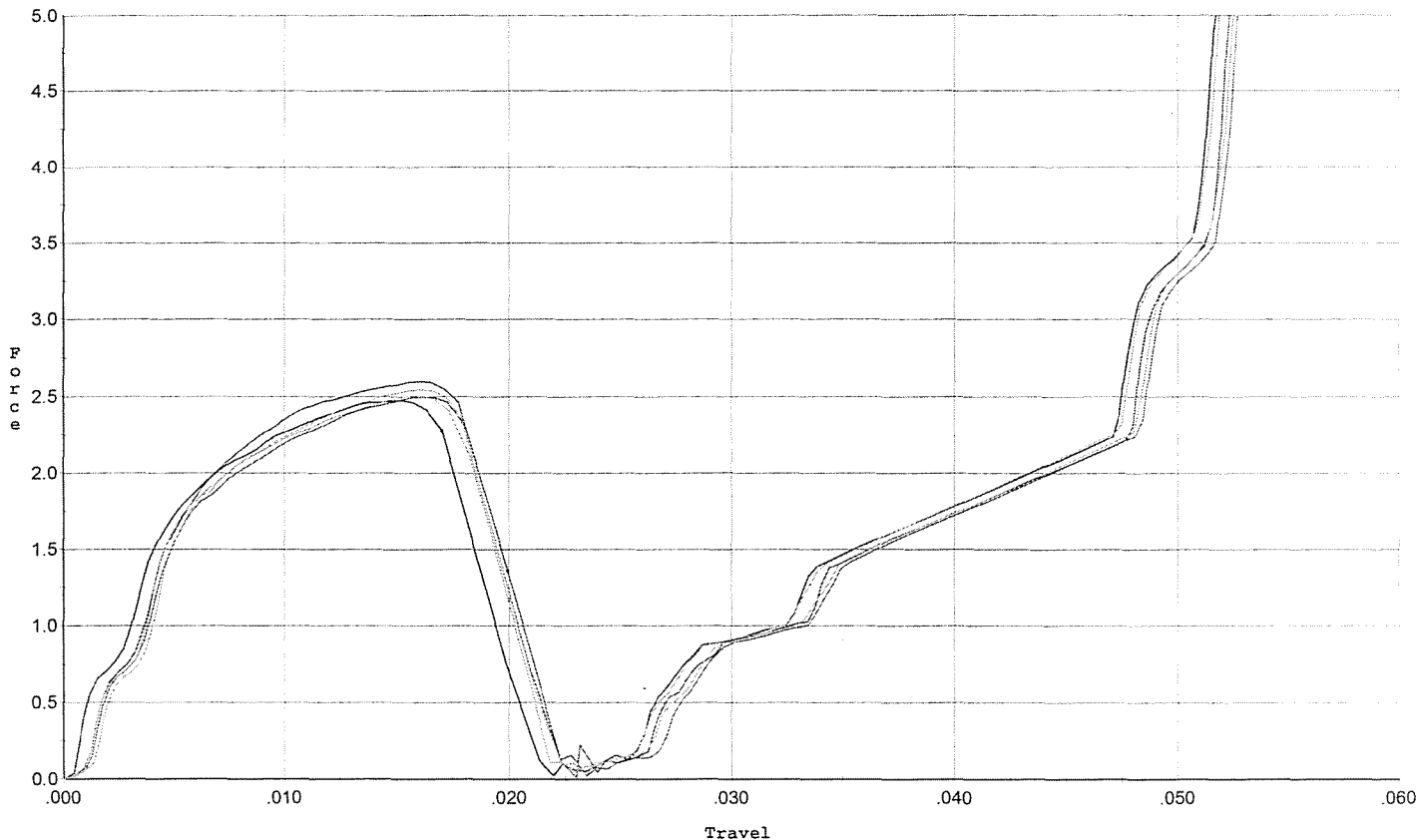
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.242	0.022	0.002	0.033	0.058		Set Trigger
2	4.161	0.021	0.00	0.033	0.058		Set Trigger
3	4.311	0.021	0.00	0.033	0.061		Set Trigger
4	4.158	0.023	0.00	0.033	0.062		Set Trigger
5	4.187	0.020	0.00	0.033	0.058		Set Trigger

A-4.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/13/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 for final test



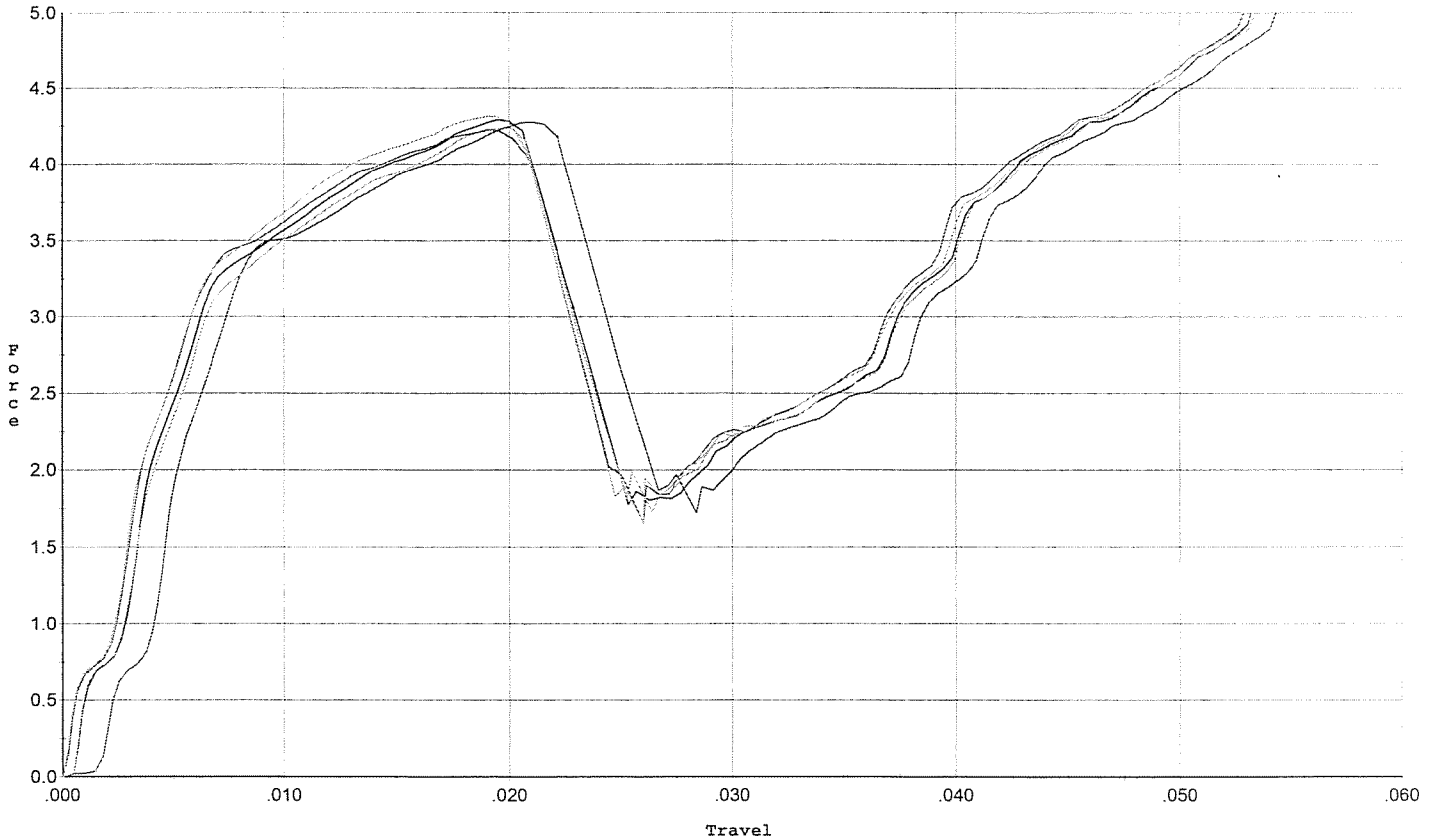
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.598	0.020	0.00	0.038	0.036		Set Trigger
2	2.477	0.017	0.00	0.038	0.030		Set Trigger
3	2.499	0.018	0.00	0.039	0.031		Set Trigger
4	2.546	0.018	0.00	0.038	0.031		Set Trigger
5	2.506	0.018	0.00	0.038	0.031		Set Trigger

A-2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/13/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.276	0.022	0.00	0.032	0.062		Set Trigger
2	4.291	0.023	0.00	0.032	0.067		Set Trigger
3	4.228	0.021	0.00	0.032	0.062		Set Trigger
4	4.312	0.021	0.00	0.032	0.063		Set Trigger
5	4.238	0.021	0.00	0.032	0.059		Set Trigger

A. 4.26