

66794802

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

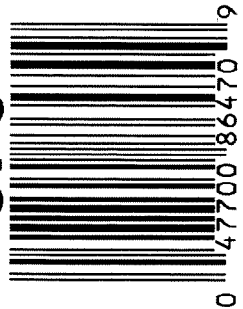


BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794802**UPC**

GUN SERIAL #

G 6794802

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-11-08	SPD
430	ASSEMBLE TO STOCK		11-11-08	SP
440	PROOF		11-11-08	SPD
460	CHECK HEADSPACE		11-11-08	SPD
470	DIS-ASSEMBLE ACTION		11-11-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	11-12-08	ESW
475	DRILL AND TAP SIGHT HOLES		11-12-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (480)	11/17/08	MR
490	MAGNAFLUX BOLT		11/17/08	MR
500	ROLLMARK CALIBER		11/17/08	RT
520	GOFF BLAST BBL / REC		11/17/08	DS
542	APPLY COATINGS (BARREL ACTION)		11-20	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-20-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-20-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-20-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-13-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

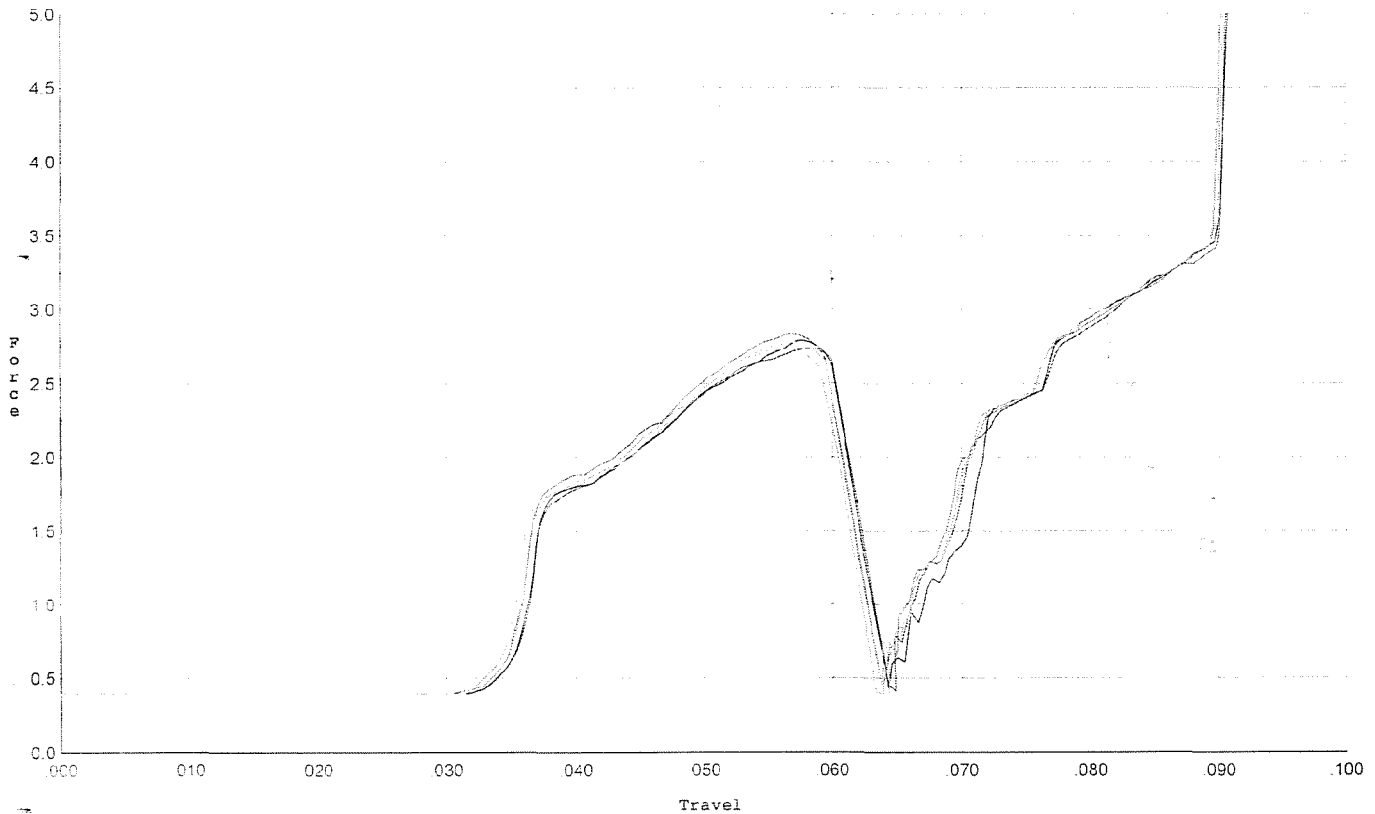
OP #	OPERATION	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	1-28-09	RN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	1-28-09	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	1-28-09	RN
	J) ASSEMBLE STOCK		1-13-09	RN
	K) ASSEMBLE SWIVEL STUDS		1-28-09	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-27-09	RN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-27-09	SP
670	FINAL INSPECTION A) HEADSPACE		1-28-09	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.49</u> <u>2.45</u> <u>2.41</u> <u>2.51</u> <u>2.57</u>	1-28-09	RN
	C) FUNCTION		1-28-09	RN
690	PACK		1/29/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C schults 1/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



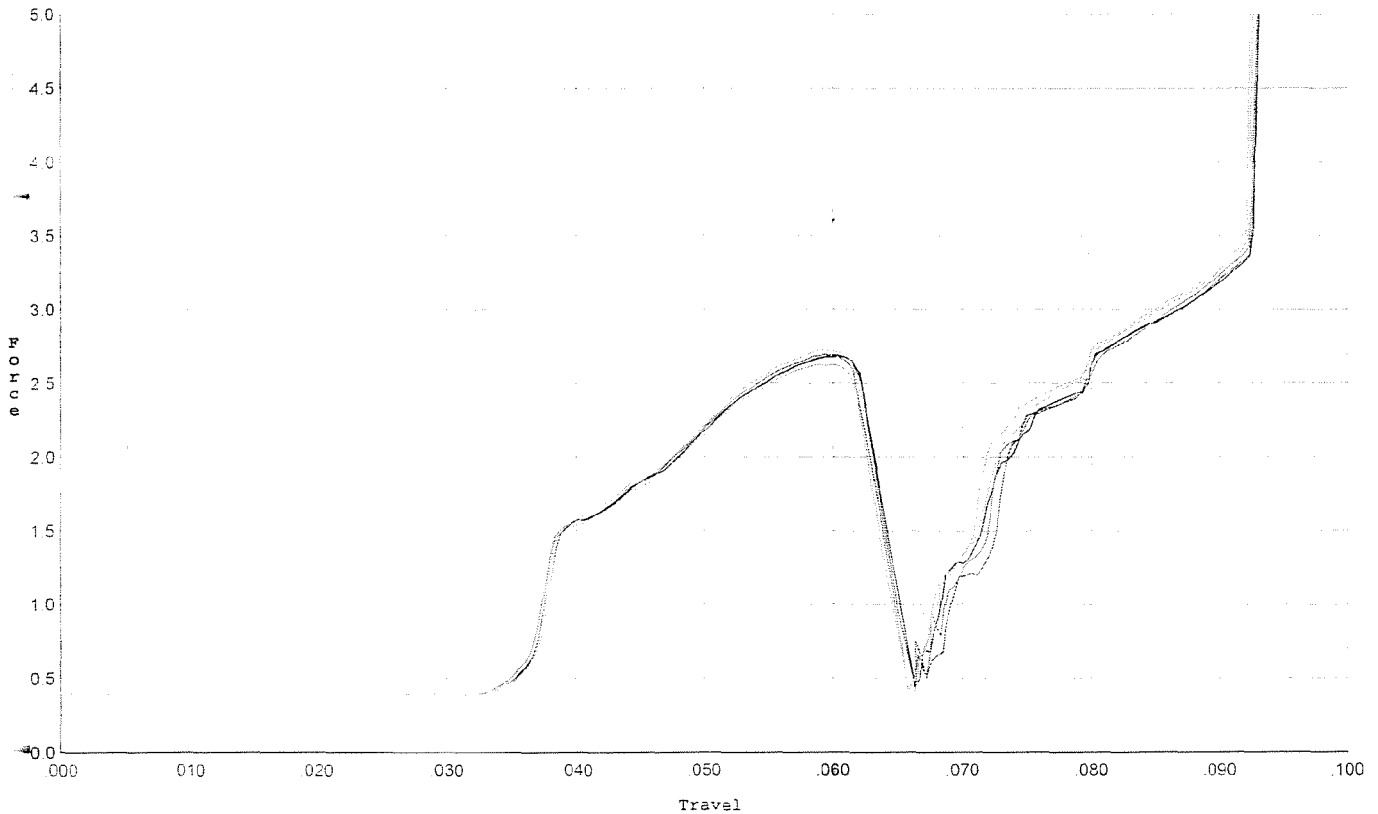
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.736	0.062	0.035	0.035	0.072		Set Trigger
2	2.790	0.060	0.035	0.035	0.070		Set Trigger
3	2.836	0.059	0.035	0.035	0.071		Set Trigger
4	2.774	0.061	0.035	0.035	0.072		Set Trigger
5	2.728	0.060	0.034	0.035	0.071		Set Trigger

A-2.77

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C schults 1/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



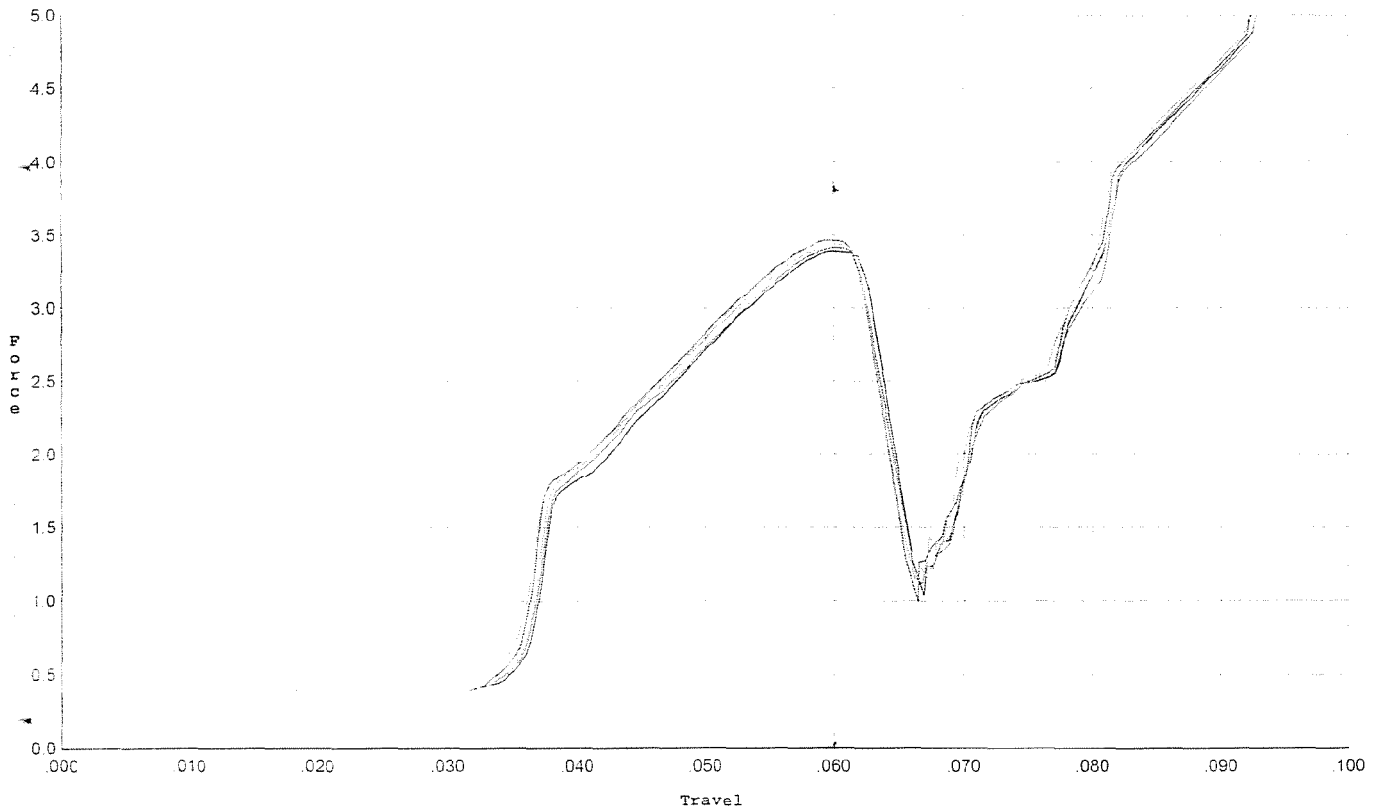
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.690	0.062	0.037	0.036	0.069		Set Trigger
2	2.682	0.062	0.037	0.036	0.069		Set Trigger
3	2.694	0.063	0.036	0.036	0.071		Set Trigger
4	2.726	0.062	0.036	0.036	0.070		Set Trigger
5	2.627	0.062	0.037	0.036	0.067		Set Trigger

A-2-68

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C schults 1/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



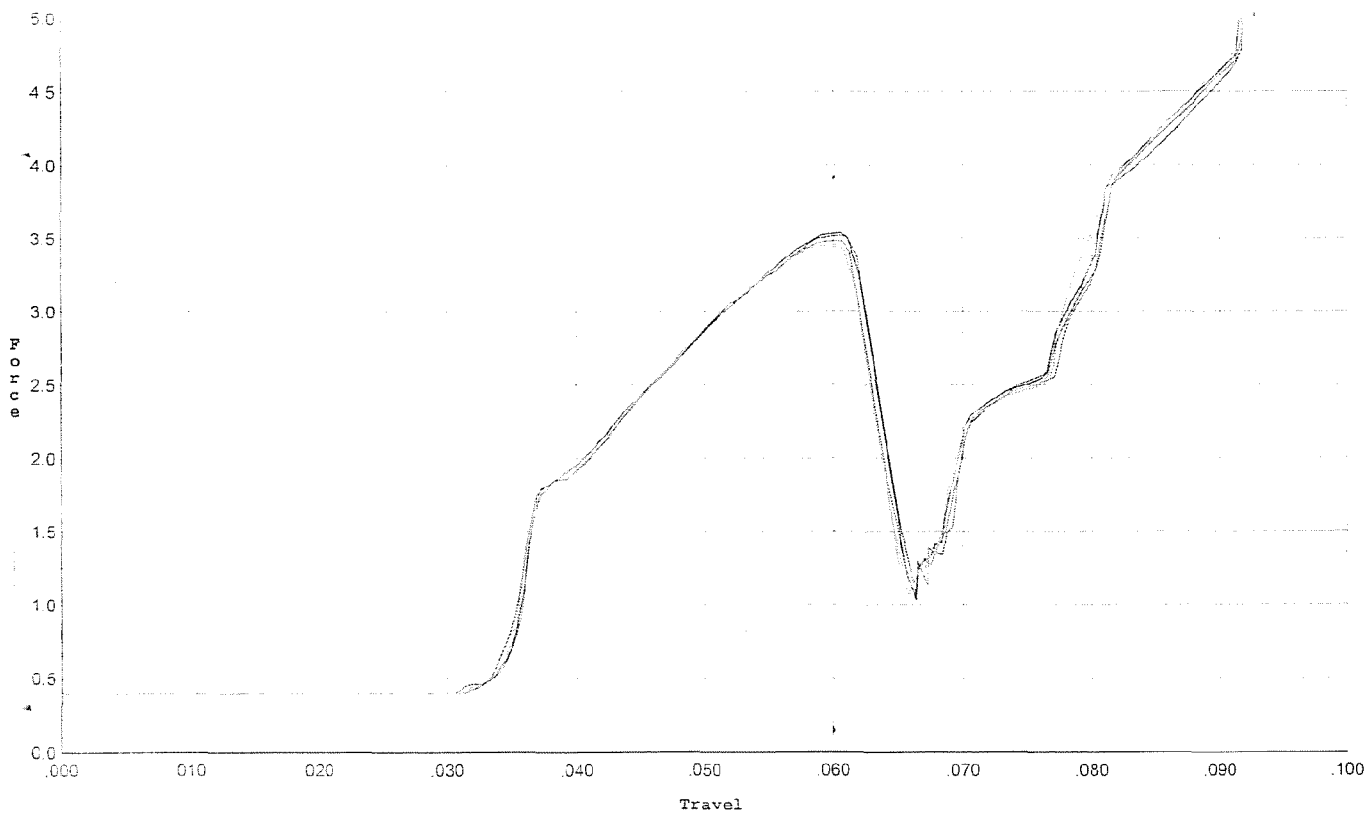
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.463	0.062	0.035	0.034	0.086		Set Trigger
2	3.390	0.063	0.036	0.034	0.085		Set Trigger
3	3.409	0.064	0.036	0.034	0.087		Set Trigger
4	3.434	0.062	0.036	0.035	0.085		Set Trigger
5	3.478	0.062	0.035	0.034	0.086		Set Trigger

17.3.4/3

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C schults 1/13/2009

Model: M24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



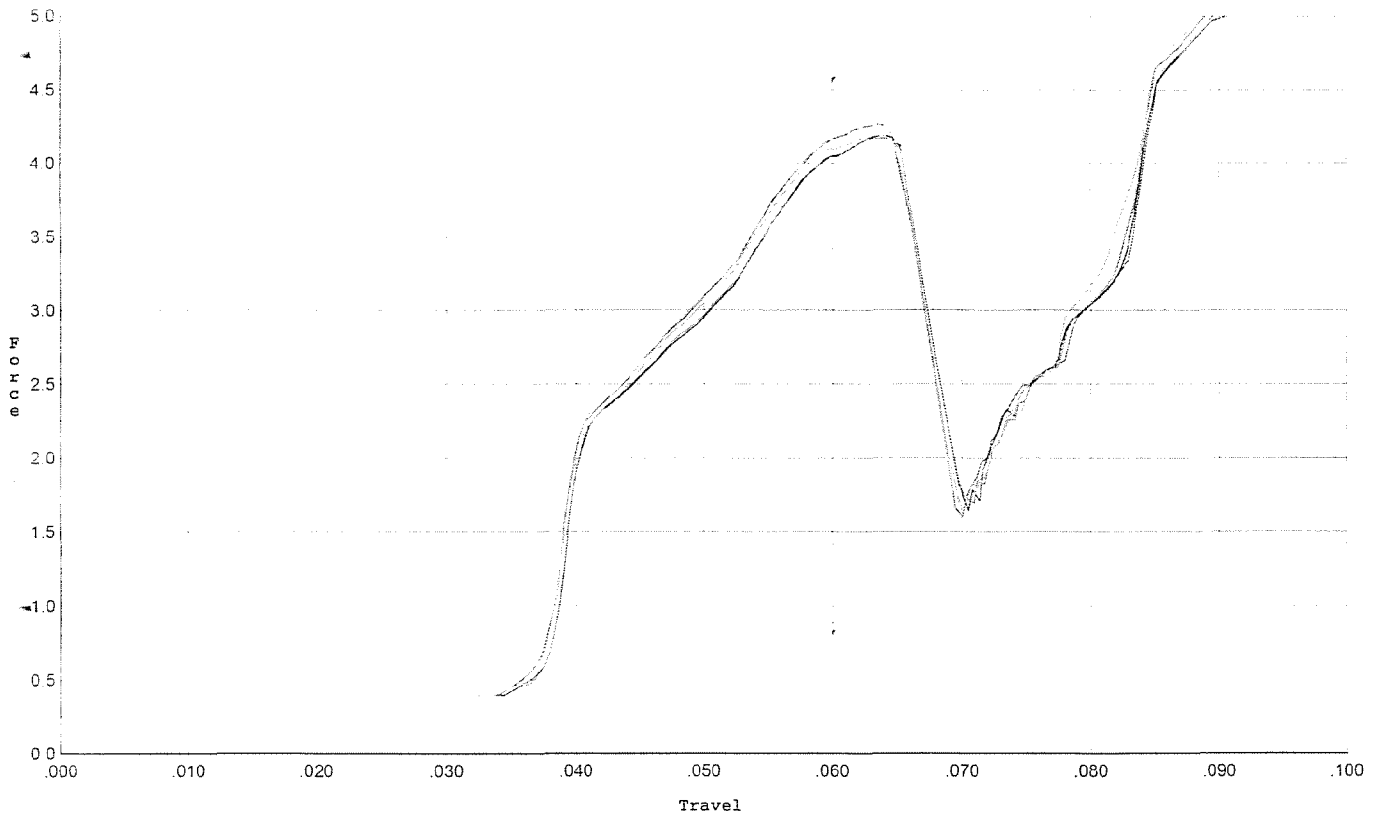
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.521	0.062	0.034	0.034	0.088		Set Trigger
2	3.538	0.062	0.034	0.033	0.088		Set Trigger
3	3.482	0.061	0.035	0.034	0.086		Set Trigger
4	3.445	0.062	0.034	0.034	0.086		Set Trigger
5	3.458	0.062	0.034	0.034	0.086		Set Trigger

A-3.48

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C schults 1/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



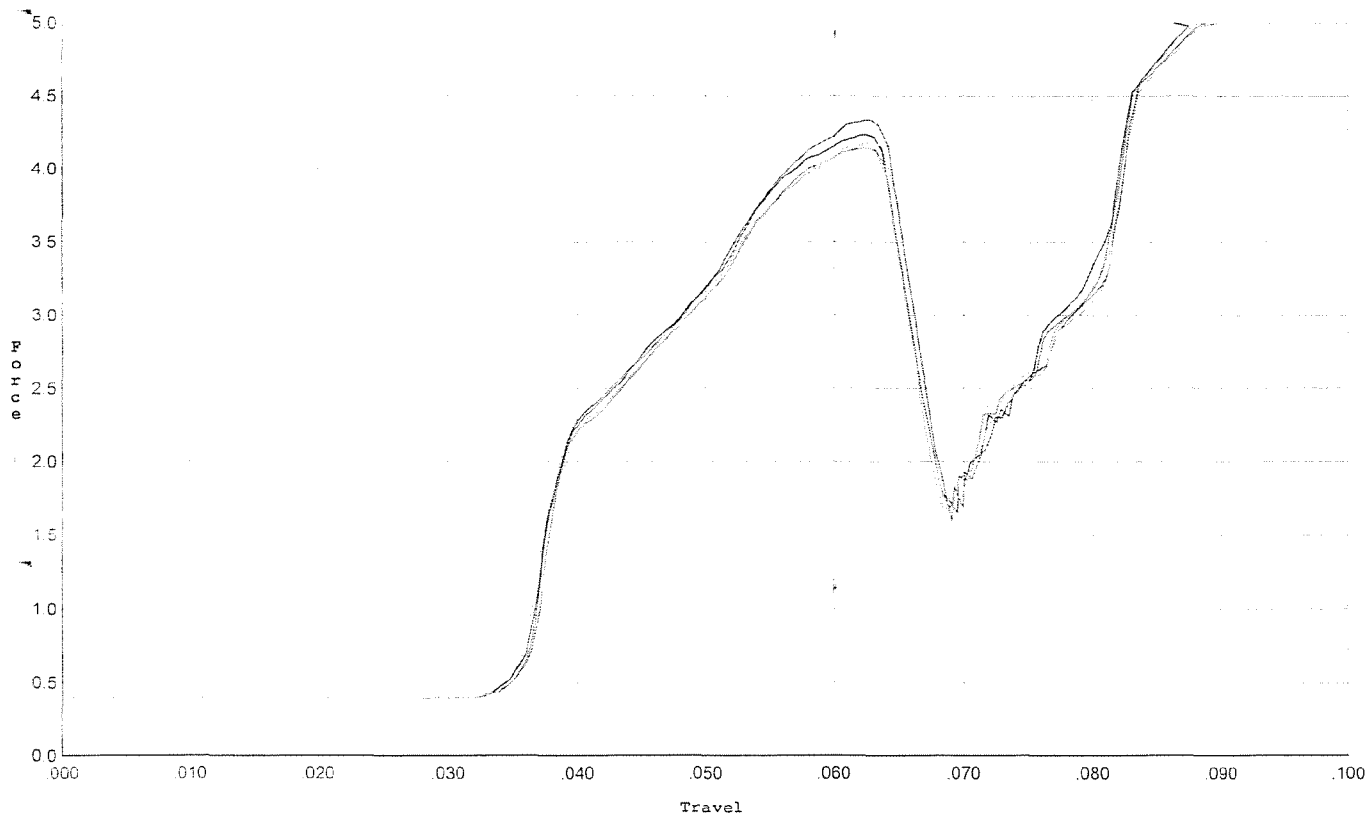
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.267	0.066	0.037	0.033	0.108		Set Trigger
2	4.188	0.065	0.038	0.033	0.104		Set Trigger
3	4.169	0.065	0.038	0.032	0.104		Set Trigger
4	4.266	0.065	0.037	0.032	0.107		Set Trigger
5	4.189	0.066	0.037	0.032	0.107		Set Trigger

A-4.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C schults 1/13/2009

Model: M24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



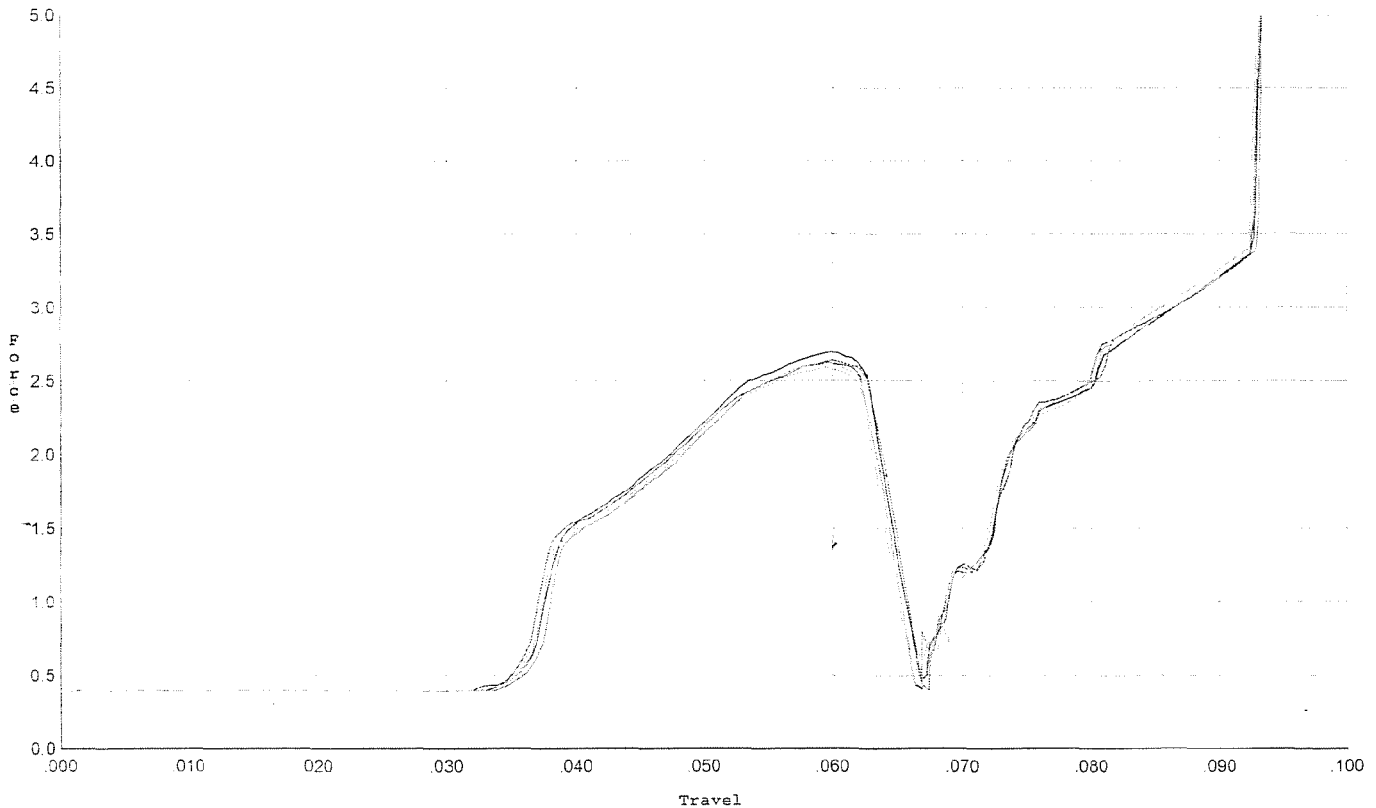
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.330	0.064	0.036	0.032	0.107		Set Trigger
2	4.232	0.064	0.036	0.032	0.105		Set Trigger
3	4.142	0.064	0.036	0.032	0.104		Set Trigger
4	4.184	0.065	0.036	0.032	0.106		Set Trigger
5	4.142	0.064	0.036	0.032	0.105		Set Trigger

A-4.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C schults 1/13/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



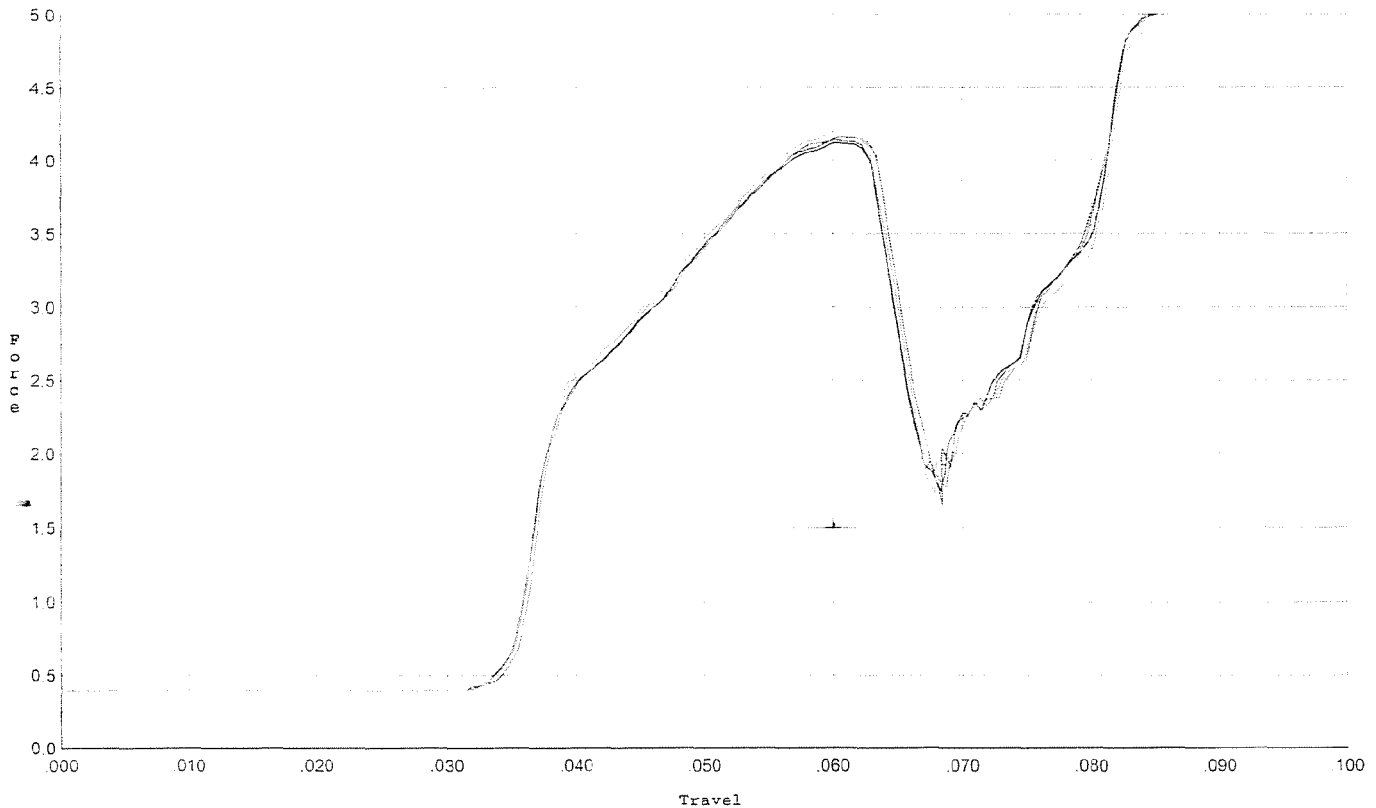
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.627	0.064	0.036	0.036	0.071		Set Trigger
2	2.698	0.063	0.037	0.036	0.071		Set Trigger
3	2.640	0.064	0.037	0.035	0.071		Set Trigger
4	2.591	0.062	0.036	0.036	0.068		Set Trigger
5	2.616	0.064	0.036	0.036	0.070		Set Trigger

A-2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C schults 1/13/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.142	0.063	0.035	0.033	0.106		Set Trigger
2	4.122	0.063	0.035	0.033	0.105		Set Trigger
3	4.161	0.063	0.035	0.032	0.107		Set Trigger
4	4.199	0.065	0.035	0.032	0.110		Set Trigger
5	4.164	0.064	0.035	0.032	0.109		Set Trigger

A-4.15