

66794808

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

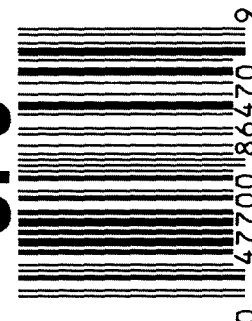
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6794808

UPC



GUN SERIAL # G 6794808

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-4-08	SPD
430	ASSEMBLE TO STOCK		11-4-08	SP
440	PROOF		11-4-08	SPD
460	CHECK HEADSPACE		11-4-08	SPD
470	DIS-ASSEMBLE ACTION		11-4-08	SPD
472	SERIALIZE BOLT HANDLE		11-5-08	RZ
475	DRILL AND TAP SIGHT HOLES		11-5-08	SP
480	MAGNAFLUX BBL ACTION		11/6/08	SP
490	MAGNAFLUX BOLT		11/4/08	MR
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/7/08	DC
542	APPLY COATINGS (BARREL ACTION)		11/13	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-13-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-13-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-13-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-24-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

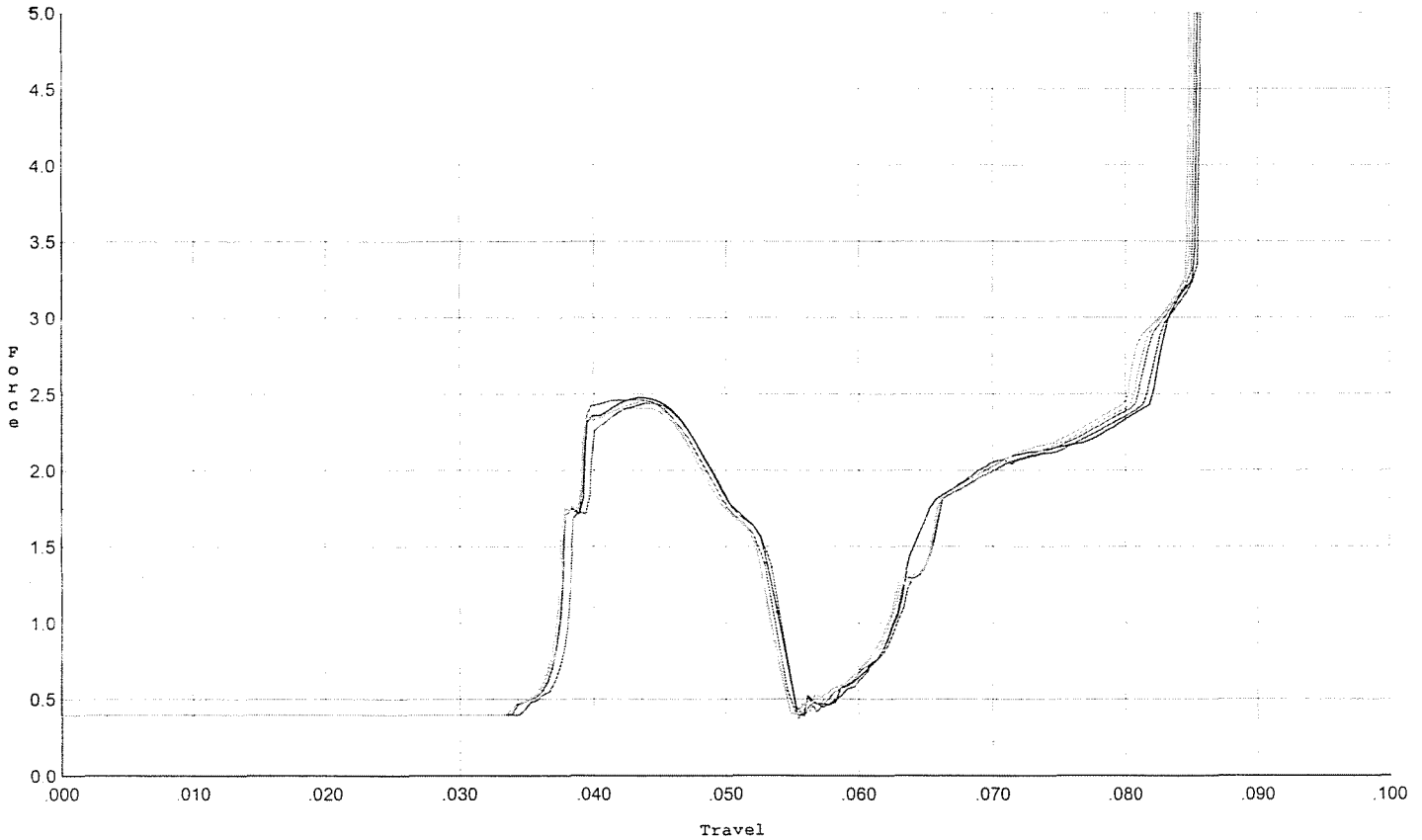
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.0</u>	<u>4.0</u>	<u>5.0</u>	1-5-09	RP		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6.0</u>	<u>6.0</u>	<u>6.0</u>	1-5-09	RP		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.025</u>	<u>.024</u>	<u>.024</u>	1-5-09	RP		
	J) ASSEMBLE STOCK					11-24-08	RP		
	K) ASSEMBLE SWIVEL STUDS					1-5-09	RP		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		12-31-08	RP		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					12-31-08	RP		
670	FINAL INSPECTION A) HEADSPACE					1-5-09	RP		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.28</u>	<u>2.34</u>	<u>2.34</u>	<u>2.31</u>	<u>2.33</u>	1-5-09	TL
	C) FUNCTION							1-5-09	RP
690	PACK							1-8-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/21/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



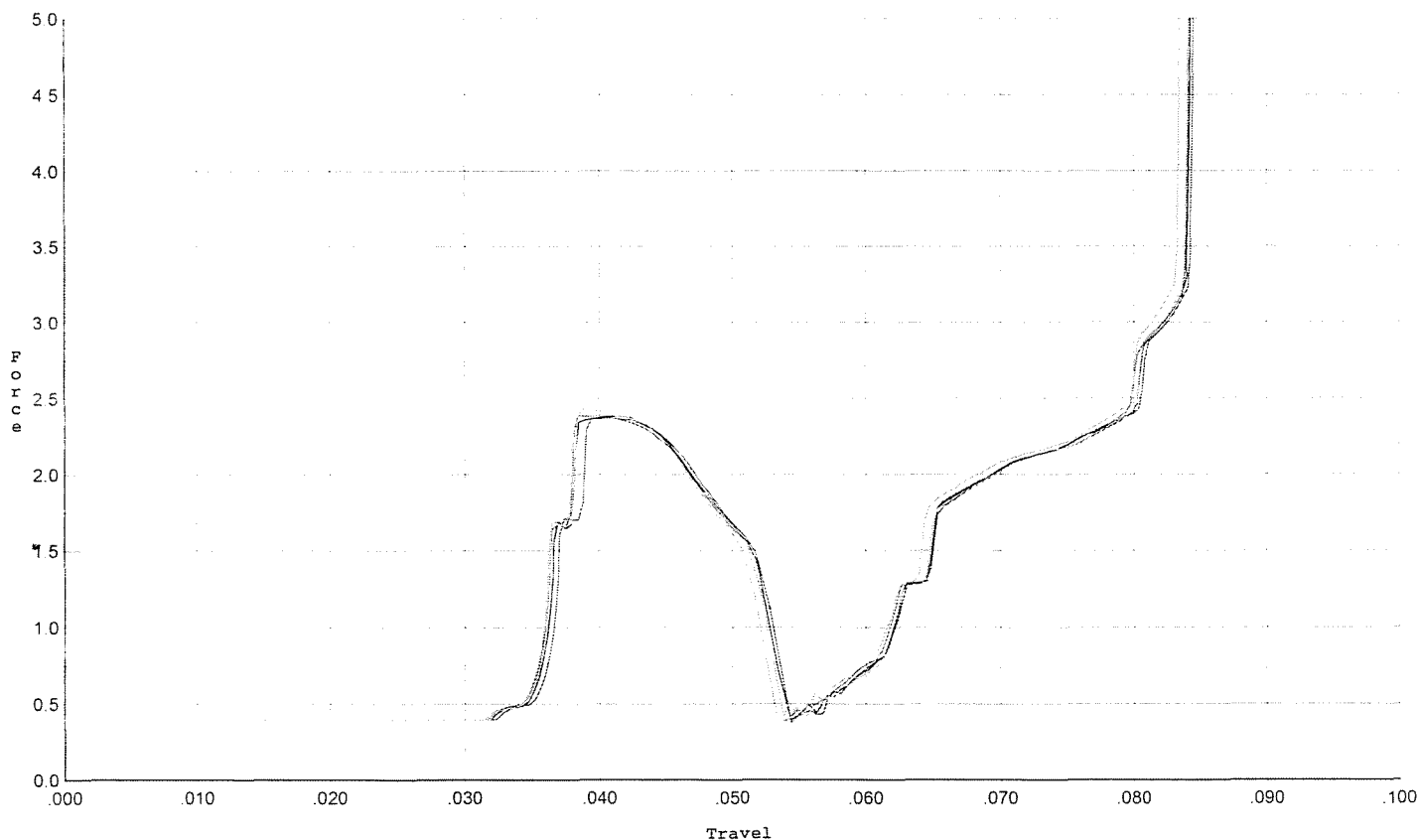
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.440	0.053	0.037	0.038	0.047		Set Trigger
2	2.476	0.054	0.037	0.038	0.049		Set Trigger
3	2.462	0.053	0.037	0.038	0.048		Set Trigger
4	2.409	0.054	0.037	0.038	0.048		Set Trigger
5	2.446	0.052	0.036	0.038	0.047		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/21/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



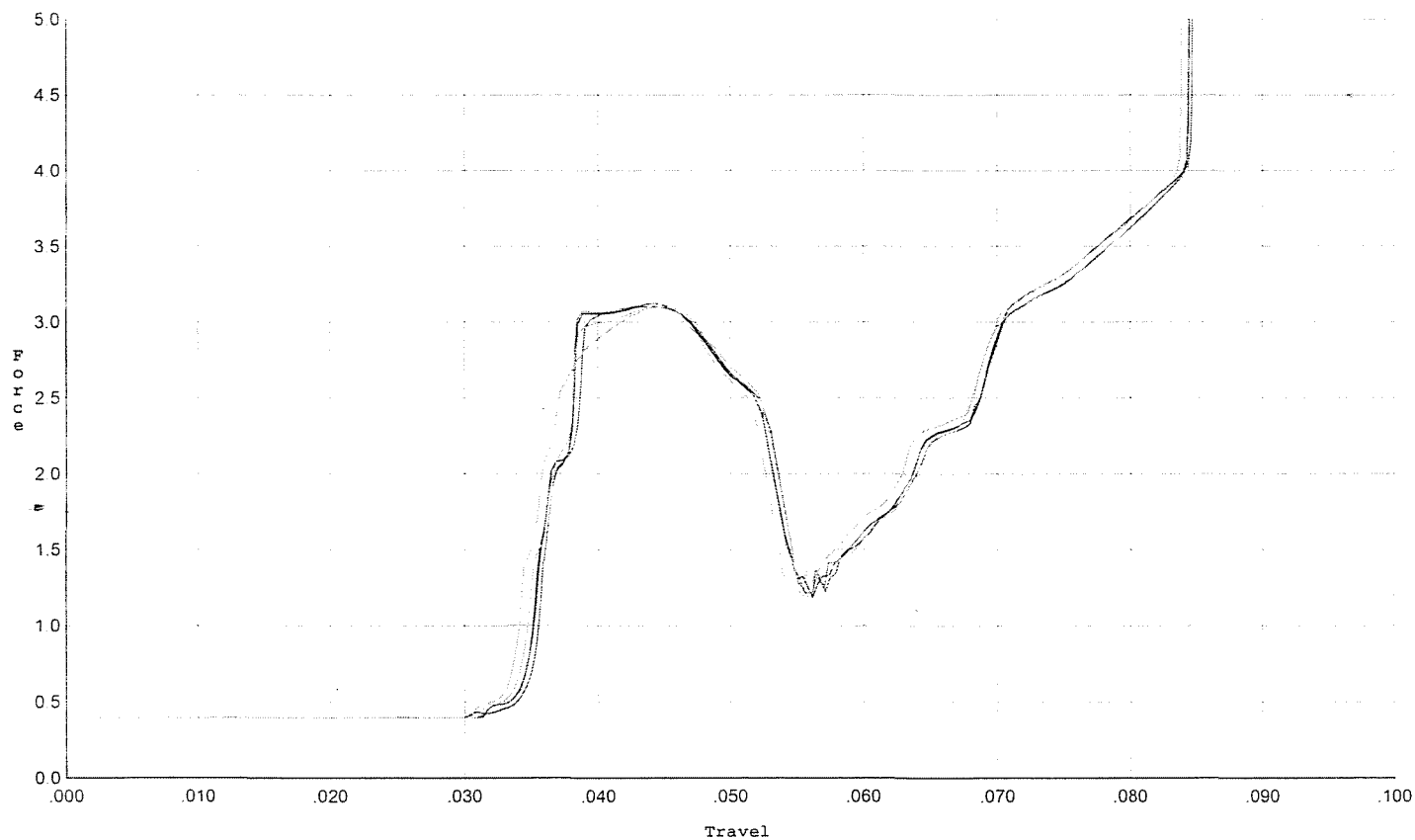
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.370	0.053	0.036	0.037	0.047		Set Trigger
2	2.382	0.052	0.035	0.038	0.047		Set Trigger
3	2.391	0.052	0.035	0.037	0.047		Set Trigger
4	2.434	0.052	0.035	0.037	0.047		Set Trigger
5	2.409	0.052	0.035	0.037	0.047		Set Trigger

Aug 2.39

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



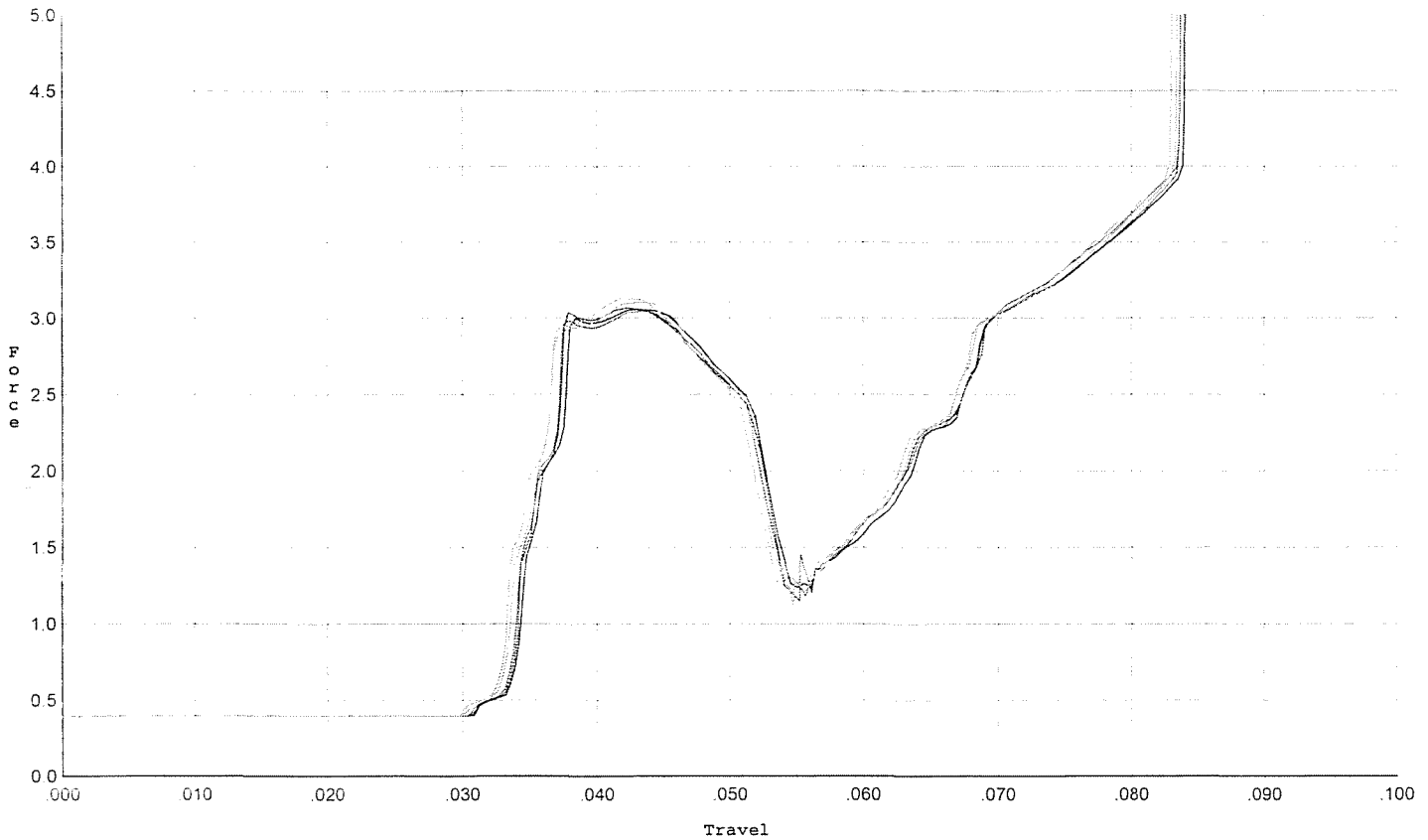
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.100	0.053	0.035	0.036	0.063		Set Trigger
2	3.123	0.052	0.034	0.036	0.062		Set Trigger
3	3.123	0.052	0.032	0.036	0.063		Set Trigger
4	3.118	0.053	0.034	0.035	0.064		Set Trigger
5	3.099	0.052	0.033	0.035	0.063		Set Trigger

Aug 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/21/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



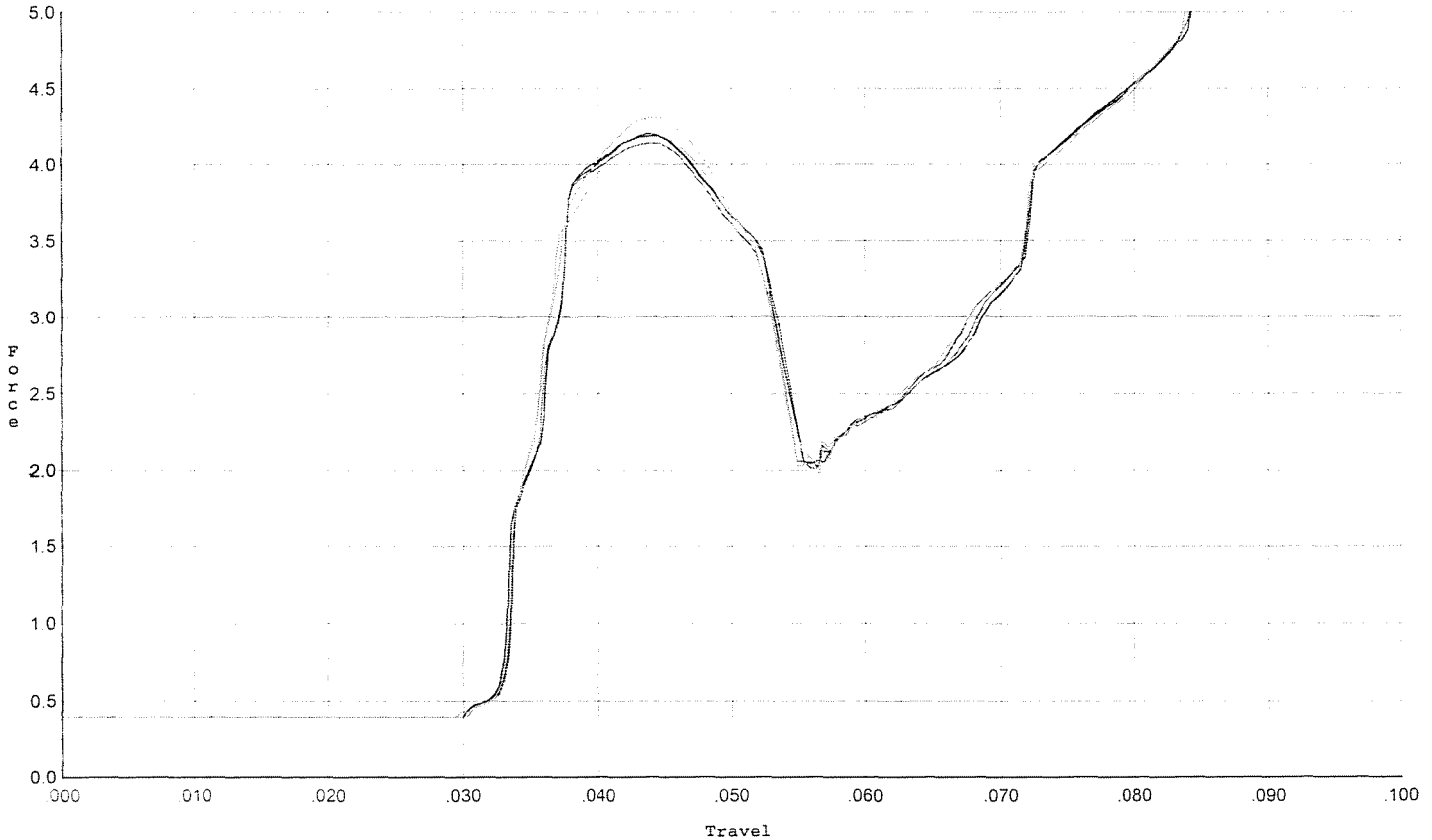
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.066	0.052	0.031	0.035	0.063		Set Trigger
2	3.058	0.052	0.031	0.035	0.062		Set Trigger
3	3.046	0.051	0.033	0.036	0.061		Set Trigger
4	3.102	0.051	0.033	0.035	0.063		Set Trigger
5	3.126	0.051	0.030	0.035	0.062		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/21/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



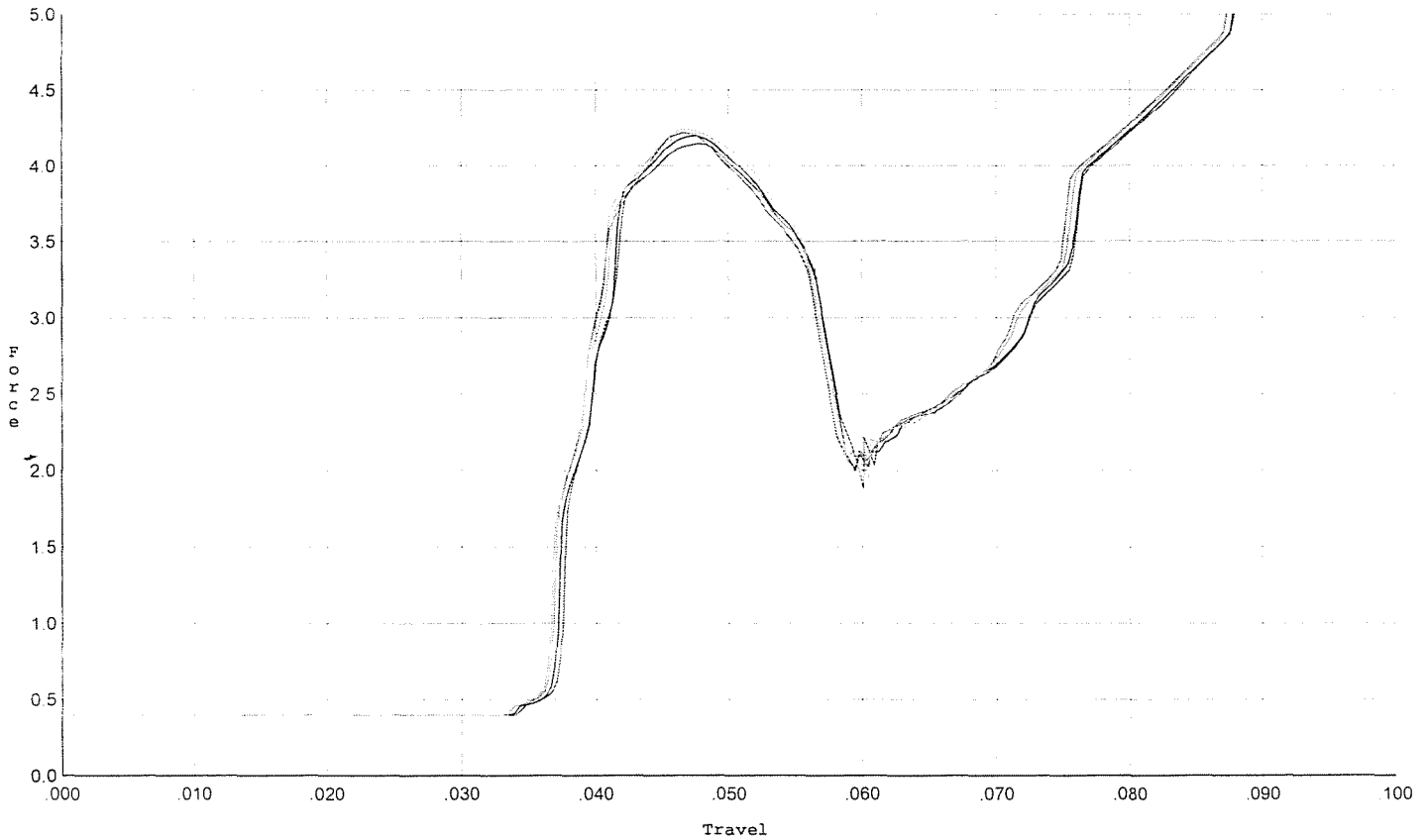
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.196	0.054	0.031	0.034	0.086		Set Trigger
2	4.185	0.052	0.033	0.034	0.083		Set Trigger
3	4.136	0.053	0.033	0.034	0.083		Set Trigger
4	4.206	0.053	0.033	0.034	0.084		Set Trigger
5	4.306	0.052	0.033	0.034	0.084		Set Trigger

Aug 4.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/21/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



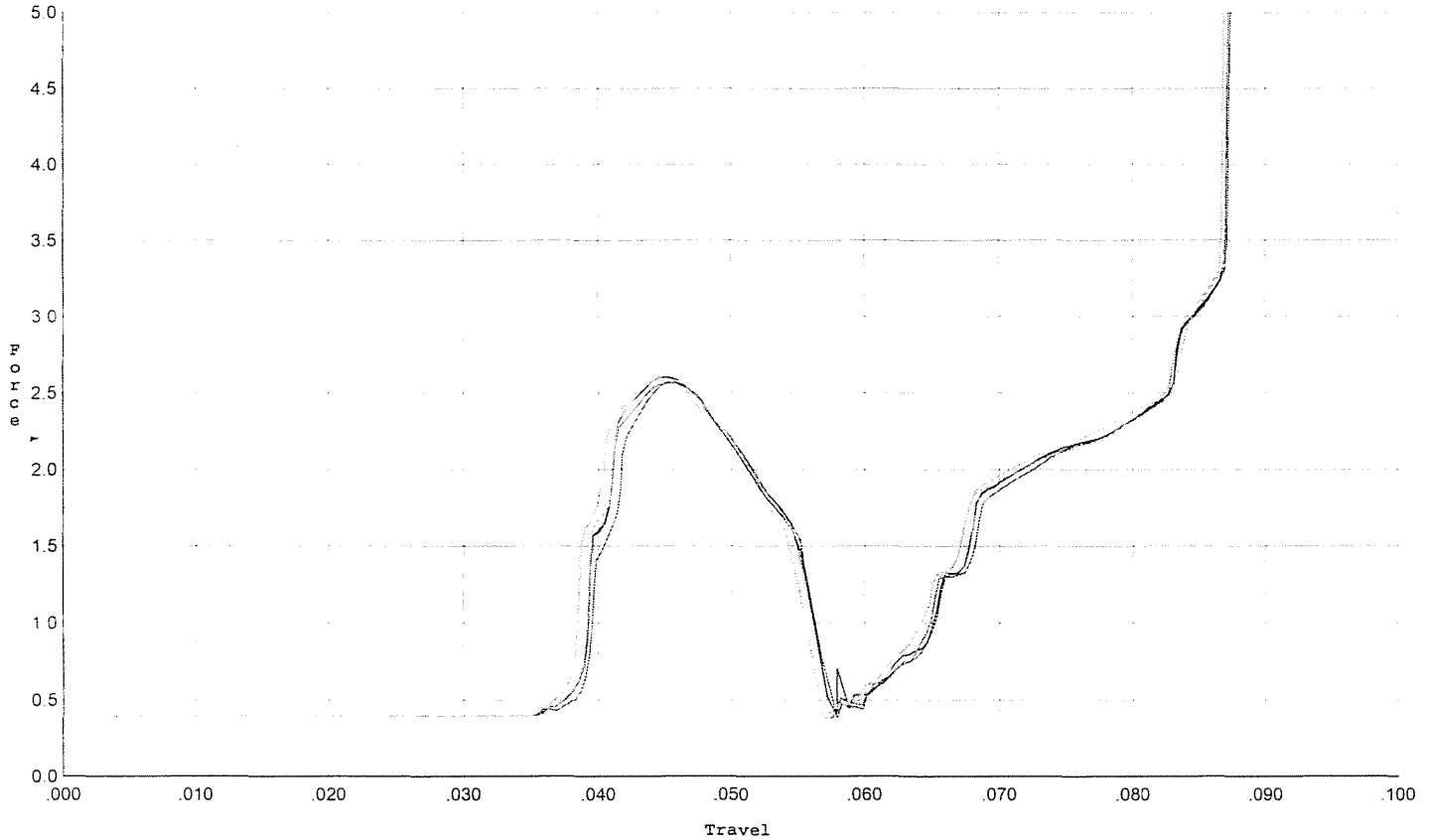
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.145	0.056	0.037	0.035	0.084		Set Trigger
2	4.196	0.057	0.037	0.035	0.086		Set Trigger
3	4.218	0.056	0.036	0.035	0.085		Set Trigger
4	4.218	0.057	0.036	0.035	0.088		Set Trigger
5	4.242	0.056	0.036	0.035	0.085		Set Trigger

Aug 4.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/21/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



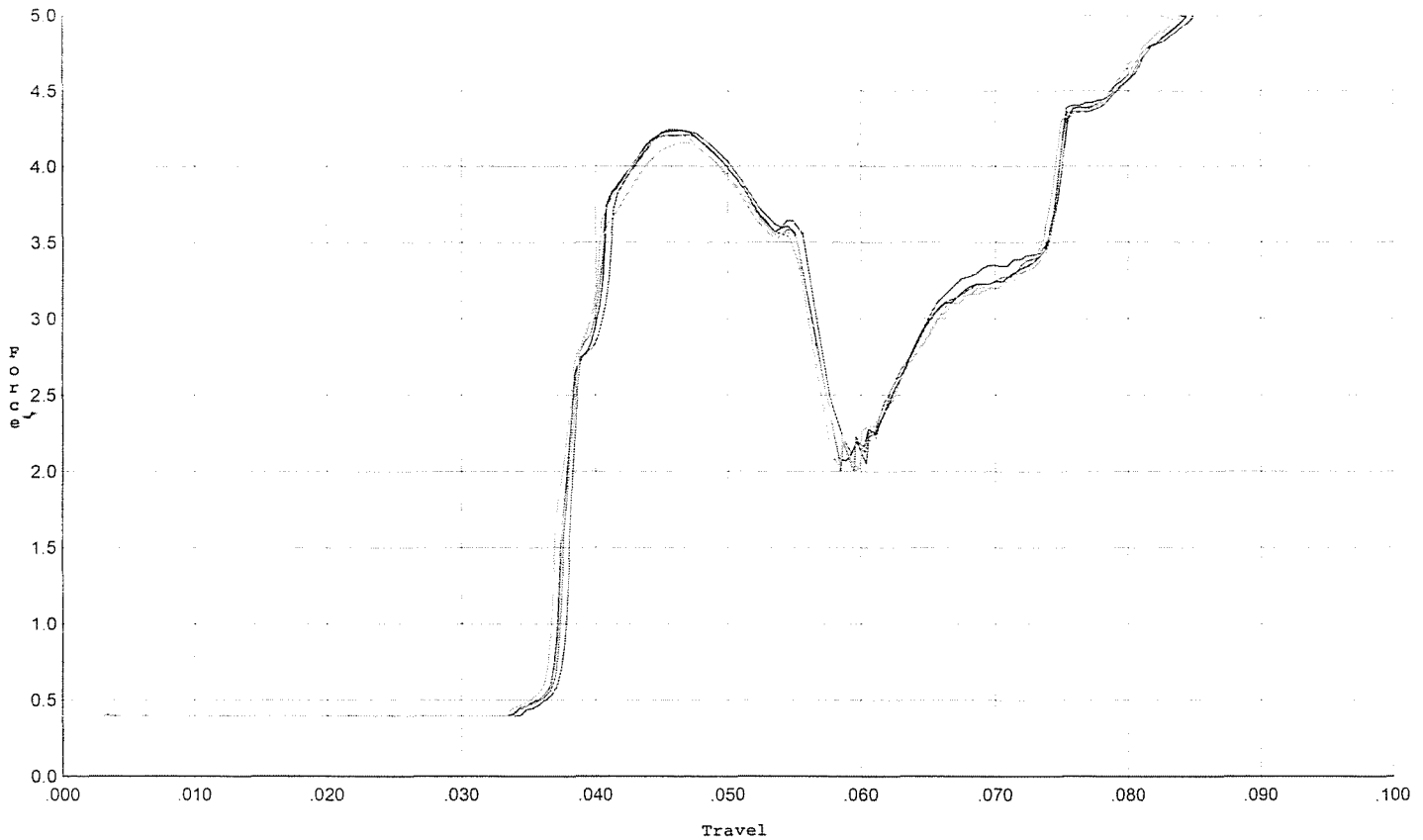
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.574	0.055	0.039	0.039	0.049		Set Trigger
2	2.605	0.055	0.039	0.039	0.051		Set Trigger
3	2.563	0.055	0.039	0.039	0.051		Set Trigger
4	2.584	0.055	0.038	0.038	0.051		Set Trigger
5	2.598	0.056	0.039	0.039	0.051		Set Trigger

Aug 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 11/21/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.244	0.056	0.037	0.035	0.084		Set Trigger
2	4.236	0.057	0.037	0.034	0.087		Set Trigger
3	4.207	0.057	0.037	0.035	0.086		Set Trigger
4	4.157	0.057	0.037	0.035	0.085		Set Trigger
5	4.210	0.055	0.036	0.035	0.085		Set Trigger

Avg 4.21