

66794818

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



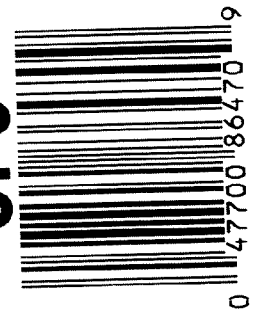
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6794818

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

66794818

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-4-08	SPD
430	ASSEMBLE TO STOCK		11-4-08	SP
440	PROOF		11-4-08	SPD
460	CHECK HEADSPACE		11-4-08	SPD
470	DIS-ASSEMBLE ACTION		11-4-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	11-5-08	ESW
475	DRILL AND TAP SIGHT HOLES		11-5-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	11/6/08	(K)
490	MAGNAFLUX BOLT		11-6-08	MR
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11-7-08	TL
542	APPLY COATINGS (BARREL ACTION)		1/12/0	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-24-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-24-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-24-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-19-09	LTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

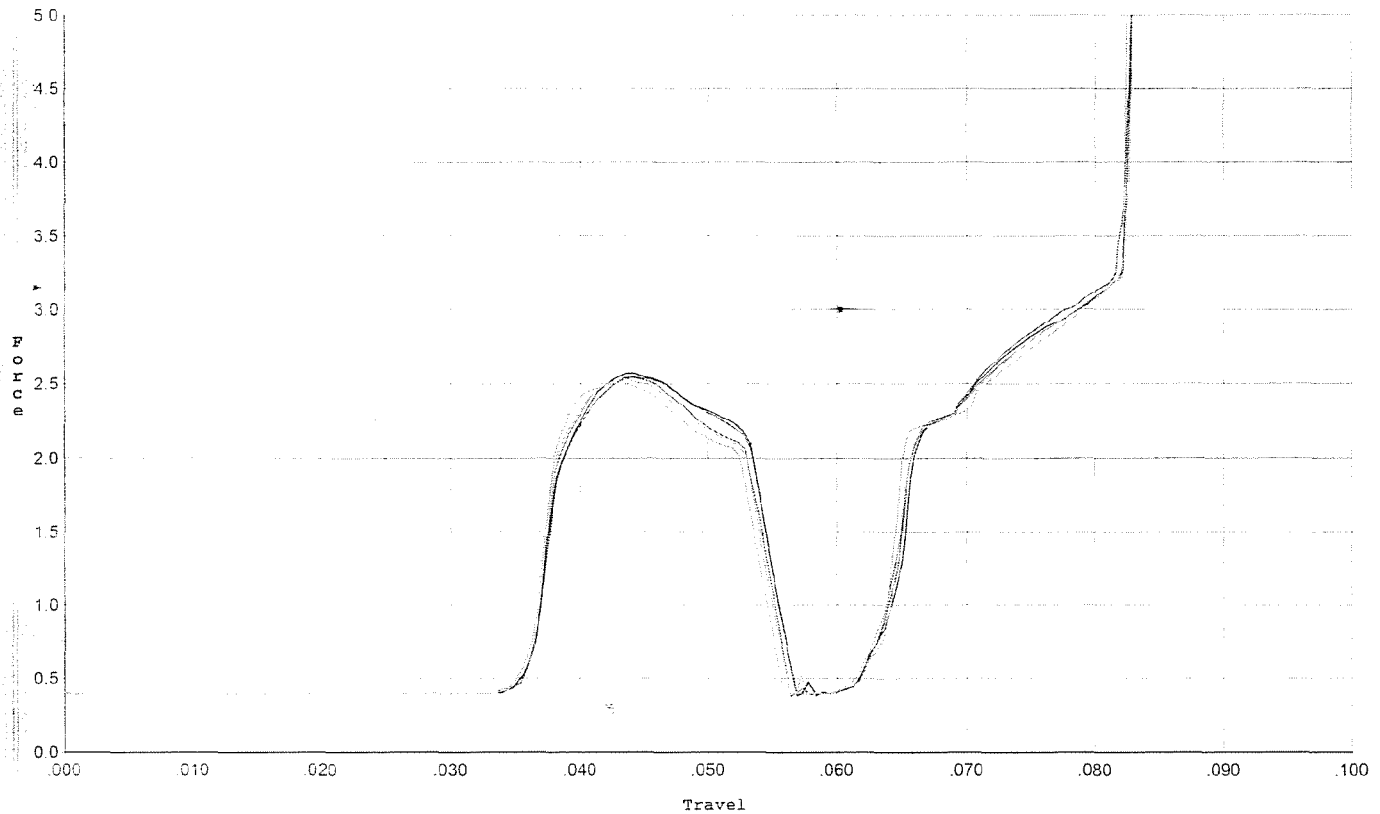
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7 LBS</u> <u>7</u> <u>7</u>	1-21	WV
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4 LBS</u> <u>4</u> <u>4</u>	1-21	WV
	H) TRIGGER PULL TEST AND RETAINABILITY		1-21	WV
	I) FIRING PIN INDENT .020 MIN	<u>.035</u> <u>.035</u> <u>.036</u>	1-21	WV
	J) ASSEMBLE STOCK		1-19-09	RTZ
	K) ASSEMBLE SWIVEL STUDS		1-21-09	WV
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-20-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-20-09	WV
670	FINAL INSPECTION A) HEADSPACE		1-21	WV
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.66</u> <u>2.62</u> <u>2.66</u> <u>2.64</u> <u>2.43</u>	1-21	WV
	C) FUNCTION		1-21	WV
690	PACK		1-22-08	RSW

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. P. 1/14/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



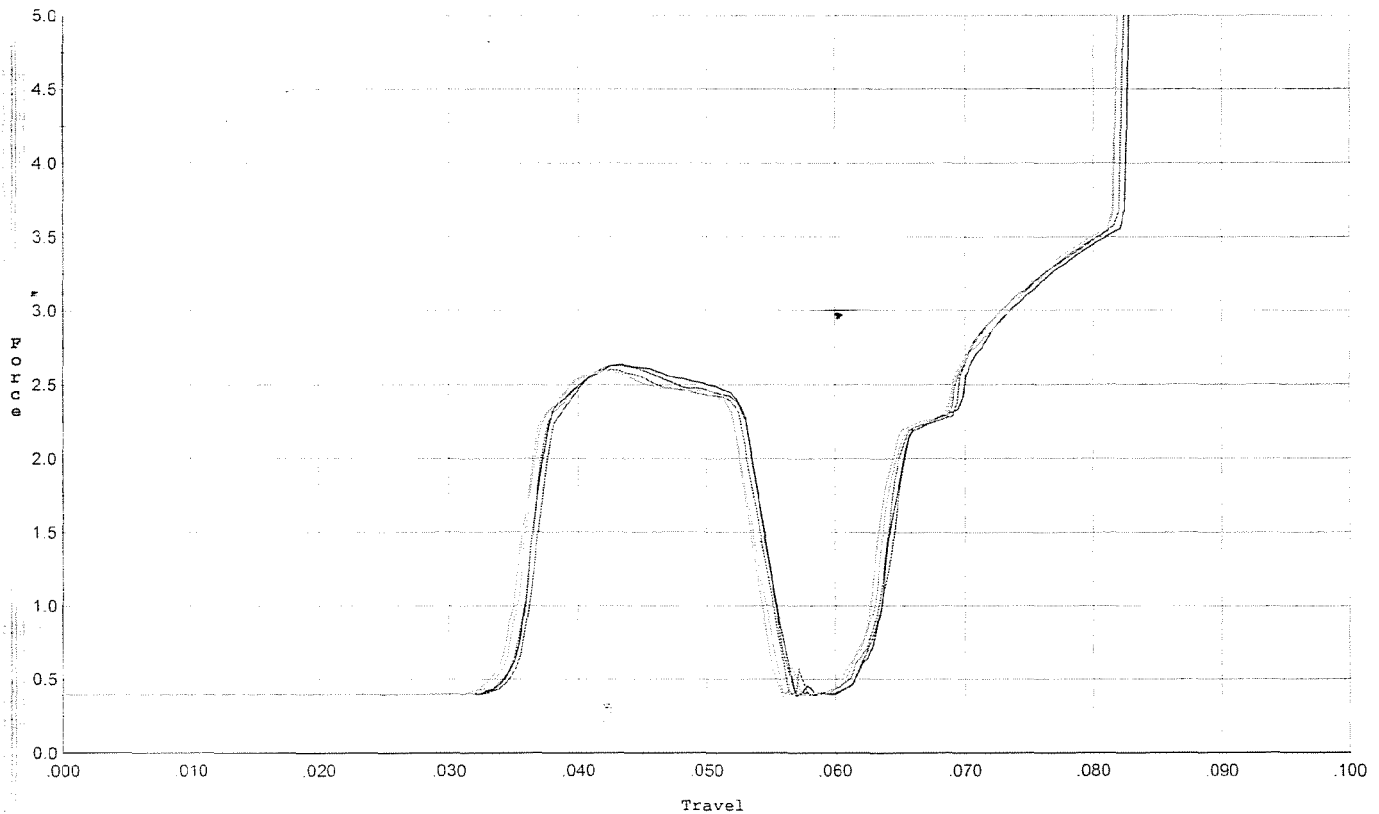
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.544	0.053	0.036	0.035	0.053		Set Trigger
2	2.571	0.053	0.036	0.035	0.054		Set Trigger
3	2.543	0.054	0.036	0.035	0.054		Set Trigger
4	2.531	0.053	0.036	0.036	0.052		Set Trigger
5	2.501	0.054	0.036	0.035	0.053		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P. 1/14/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



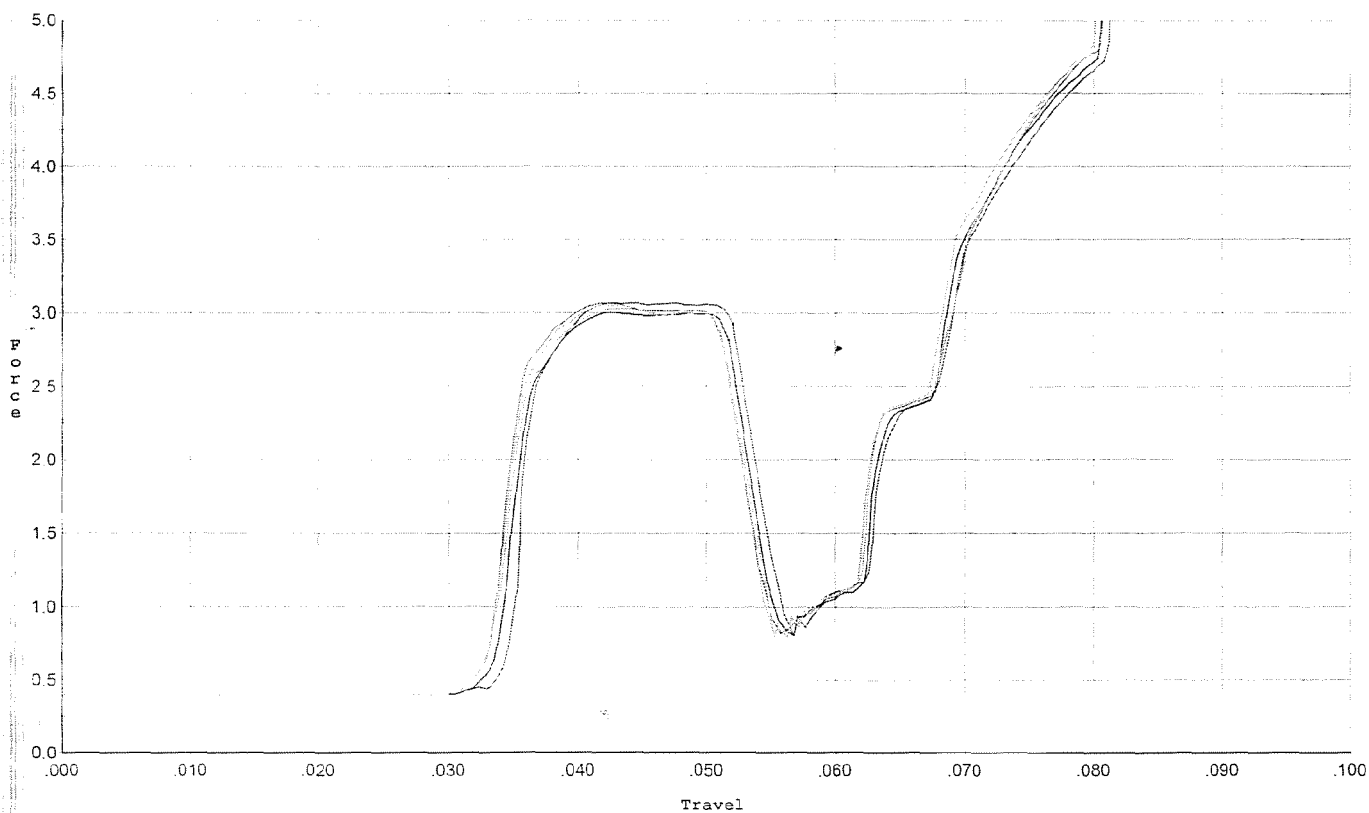
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.628	0.053	0.035	0.035	0.056		Set Trigger
2	2.633	0.053	0.035	0.035	0.057		Set Trigger
3	2.602	0.054	0.035	0.034	0.058		Set Trigger
4	2.588	0.052	0.034	0.035	0.055		Set Trigger
5	2.593	0.052	0.034	0.035	0.056		Set Trigger

Aug 2.60

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. P. 1/14/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



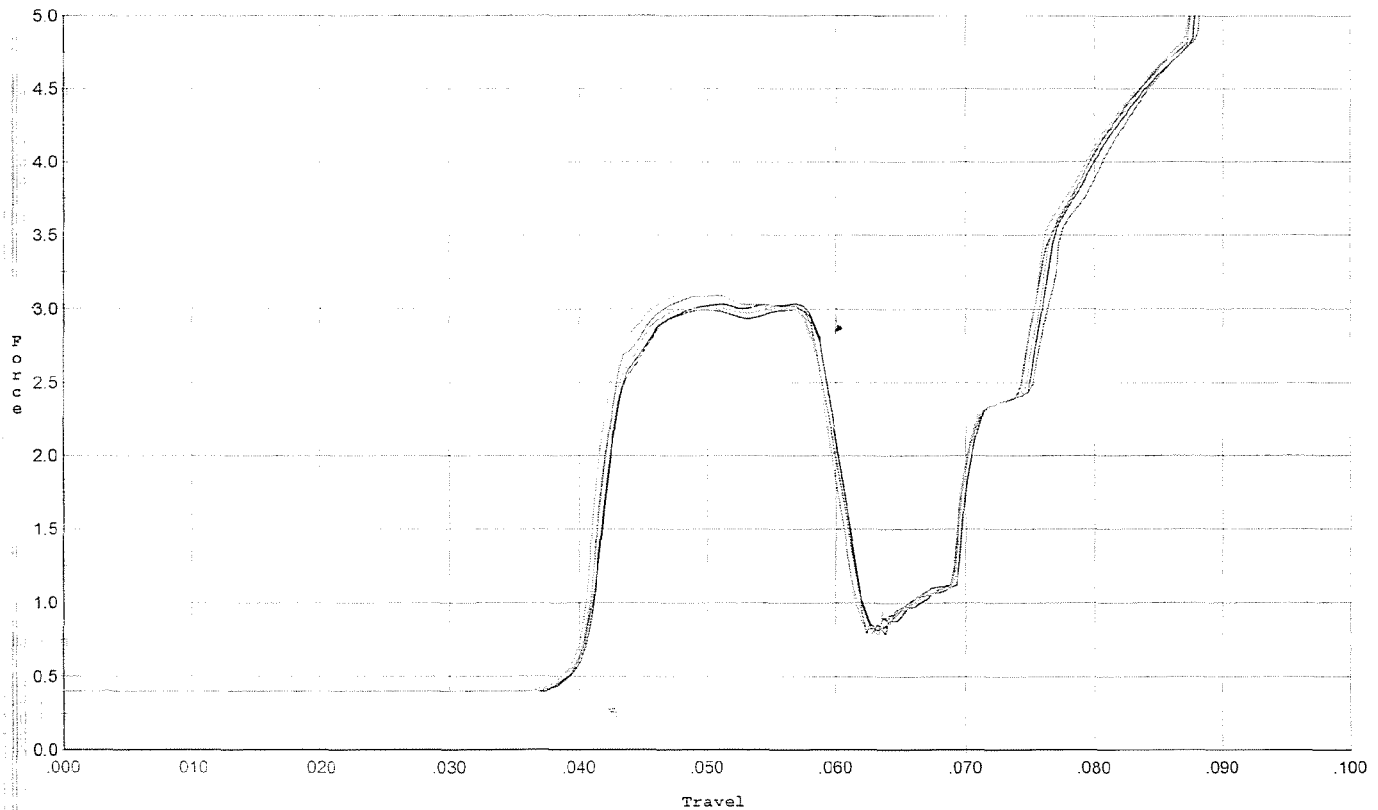
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.066	0.052	0.034	0.034	0.065		Set Trigger
2	3.004	0.052	0.034	0.033	0.064		Set Trigger
3	3.066	0.051	0.033	0.033	0.065		Set Trigger
4	3.028	0.053	0.033	0.033	0.067		Set Trigger
5	3.053	0.051	0.033	0.033	0.065		Set Trigger

Aug 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P. 1/14/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



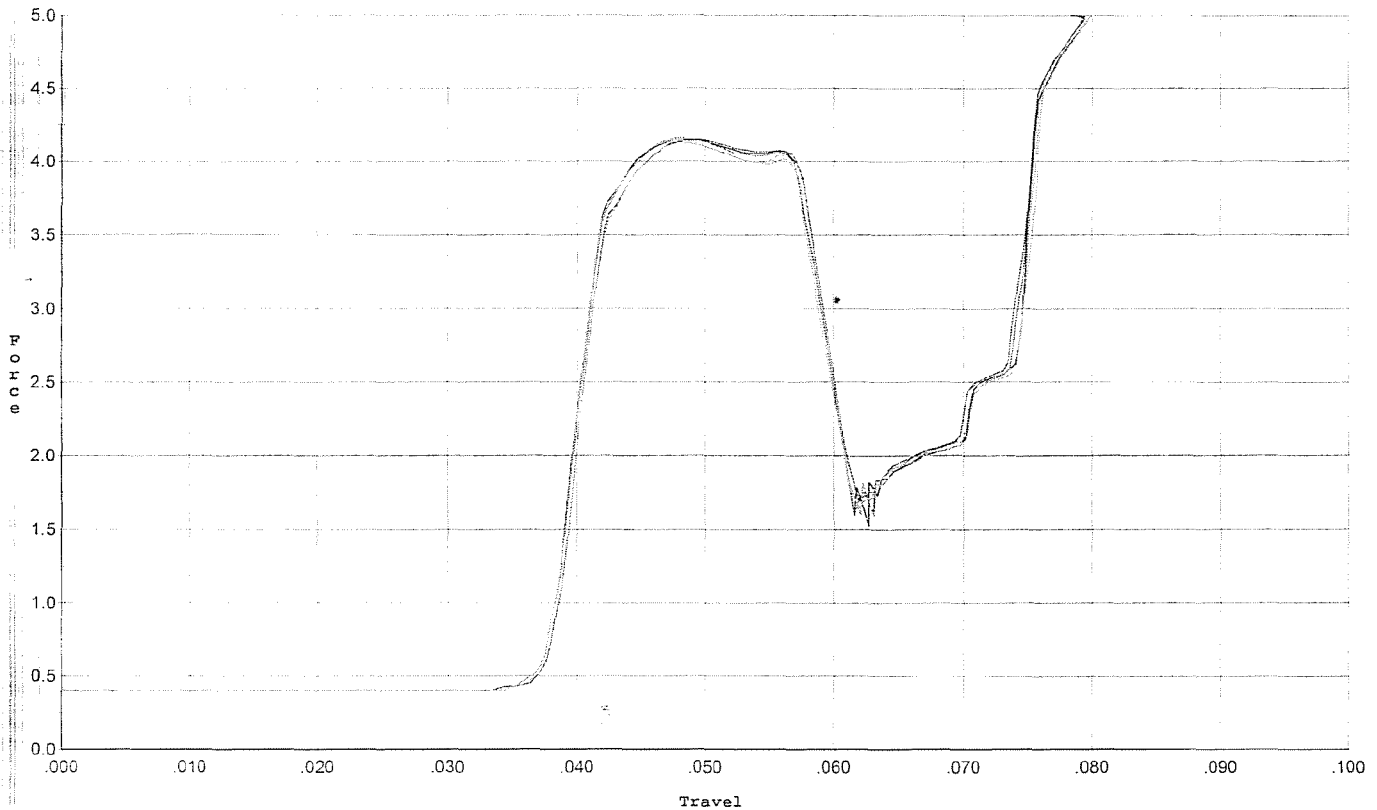
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.004	0.059	0.040	0.033	0.068		Set Trigger
2	3.036	0.059	0.040	0.034	0.068		Set Trigger
3	3.093	0.060	0.040	0.034	0.071		Set Trigger
4	3.022	0.058	0.040	0.034	0.067		Set Trigger
5	3.120	0.058	0.040	0.034	0.069		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. P. 1/14/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



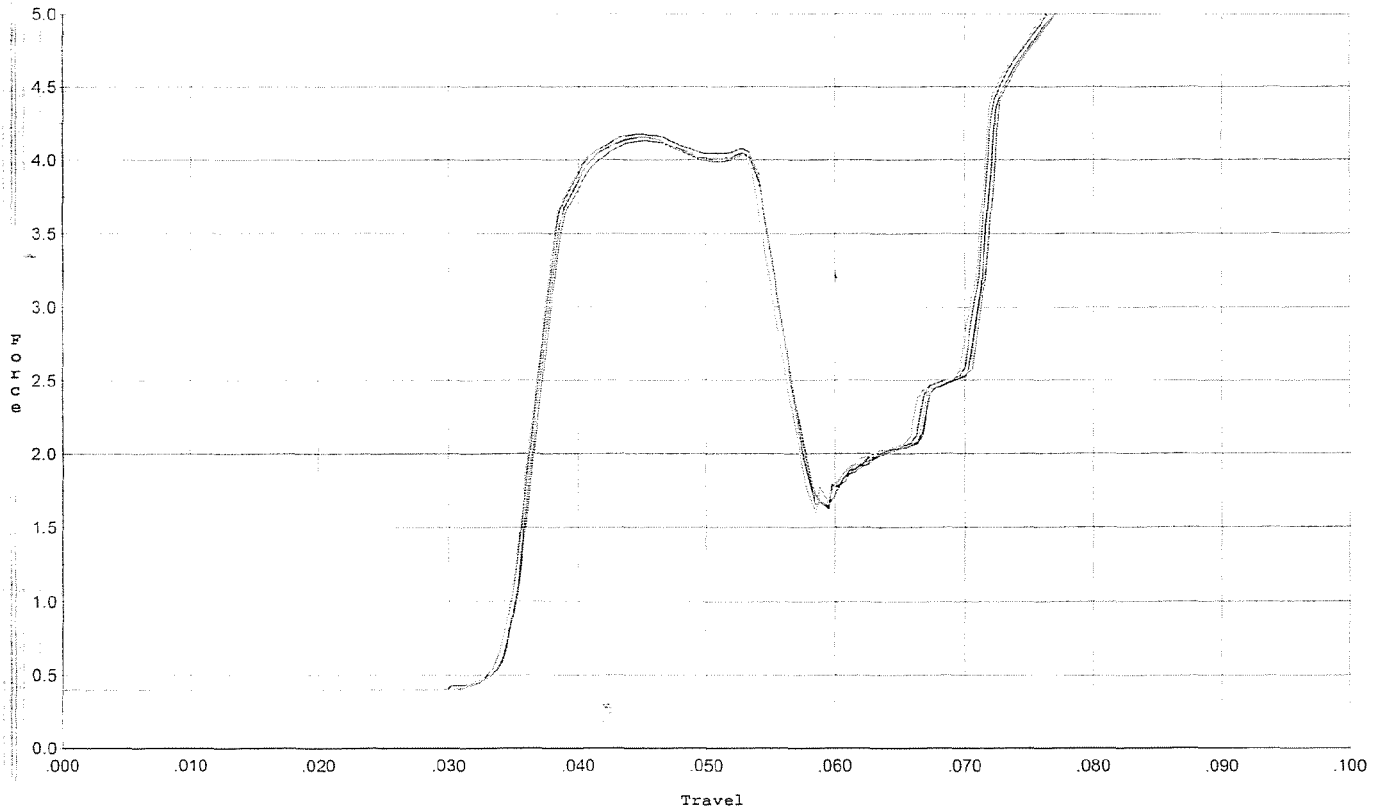
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.144	0.058	0.038	0.031	0.090		Set Trigger
2	4.148	0.059	0.037	0.032	0.092		Set Trigger
3	4.162	0.059	0.038	0.031	0.092		Set Trigger
4	4.147	0.057	0.037	0.032	0.089		Set Trigger
5	4.127	0.058	0.038	0.032	0.090		Set Trigger

Aug 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P. 1/14/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



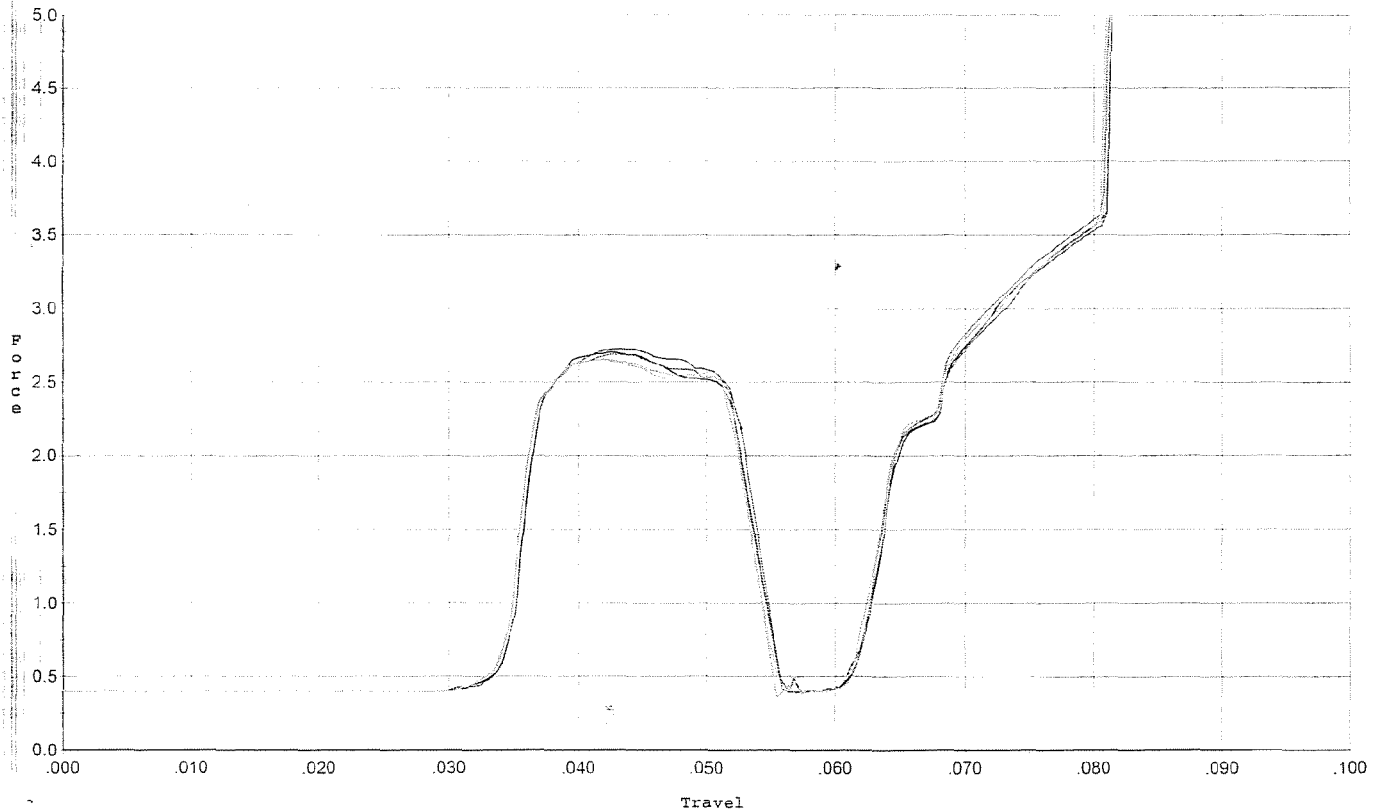
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.177	0.054	0.034	0.032	0.089		Set Trigger
2	4.152	0.054	0.034	0.032	0.088		Set Trigger
3	4.129	0.054	0.034	0.032	0.087		Set Trigger
4	4.162	0.054	0.034	0.032	0.087		Set Trigger
5	4.153	0.054	0.034	0.032	0.088		Set Trigger

Avg 4.15

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. P. 1/14/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



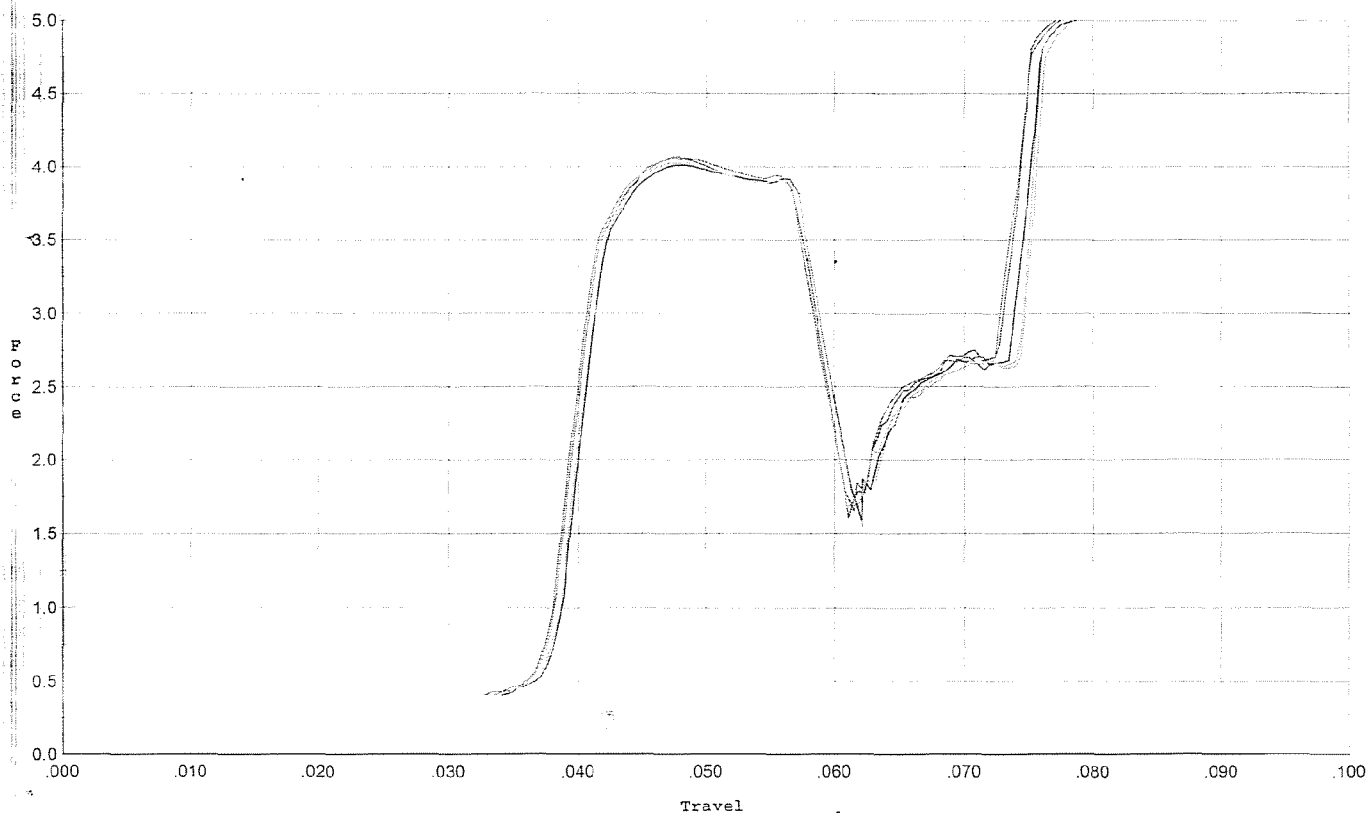
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.729	0.053	0.034	0.034	0.059		Set Trigger
2	2.704	0.052	0.034	0.034	0.057		Set Trigger
3	2.688	0.054	0.034	0.034	0.060		Set Trigger
4	2.652	0.052	0.034	0.034	0.057		Set Trigger
5	2.655	0.052	0.034	0.034	0.058		Set Trigger

Aug 2.68

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. P. 1/14/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.055	0.058	0.037	0.032	0.089		Set Trigger
2	4.011	0.057	0.038	0.032	0.086		Set Trigger
3	4.069	0.057	0.037	0.032	0.087		Set Trigger
4	4.050	0.058	0.037	0.032	0.089		Set Trigger
5	4.026	0.057	0.038	0.032	0.087		Set Trigger

Avg 4.04