

G6794819

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



owner registration sticker

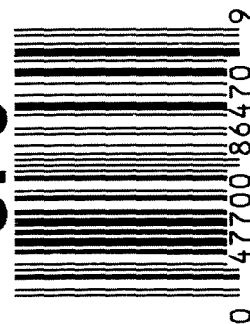


BM FORM

|               |       |
|---------------|-------|
| ORDER NO.     | 86470 |
| BARREL LENGTH | 24"   |
| CAPACITY      | 6     |

G6794819

UPC



GUN SERIAL # G 679 4819

| OP # | OPERATION NAME                                                                                                                         | READINGS                                                                                     | DATE     | INITIAL                                                                             |
|------|----------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|----------|-------------------------------------------------------------------------------------|
| 420  | ASSEMBLE ACTION                                                                                                                        |                                                                                              | 11-4-08  | SPD                                                                                 |
| 430  | ASSEMBLE TO STOCK                                                                                                                      |                                                                                              | 11-4-08  | SP                                                                                  |
| 440  | PROOF                                                                                                                                  |                                                                                              | 11-4-08  | SPD                                                                                 |
| 460  | CHECK HEADSPACE                                                                                                                        |                                                                                              | 11-4-08  | SPD                                                                                 |
| 470  | DIS-ASSEMBLE ACTION                                                                                                                    |                                                                                              | 11-4-08  | SPD                                                                                 |
| 472  | SERIALIZE BOLT HANDLE                                                                                                                  |                                                                                              | 11-5-08  | ESN                                                                                 |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                                                                                           | MAGNA FLUX<br>2008                                                                           | 11-5-08  | SP                                                                                  |
| 480  | MAGNAFLUX BBL ACTION                                                                                                                   | OPERATOR  | 11/6/08  |  |
| 490  | MAGNAFLUX BOLT                                                                                                                         |                                                                                              | 11/6/08  | MR                                                                                  |
| 500  | ROLLMARK CALIBER                                                                                                                       |                                                                                              | 11/6/08  | RT                                                                                  |
| 520  | GOFF BLAST BBL / REC                                                                                                                   |                                                                                              | 11/7/08  | UG                                                                                  |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                                                                                              | 1/20     | —                                                                                   |
| 545  | (BOLT)                                                                                                                                 |                                                                                              |          |                                                                                     |
| 560  | RE-ASSEMBLE ACTION                                                                                                                     |                                                                                              |          |                                                                                     |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |                                                                                              | 11-24-08 | SP                                                                                  |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                                                                                              | 11-24-08 | SP                                                                                  |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                                                                                              | 11-24-08 | SP                                                                                  |
|      | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                                                                                              | 1-22-09  | L. JV                                                                               |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                                                                                              |          |                                                                                     |

F004 REV 5/2006

| OP #         | OPERATION NAME                                                                                                          | READINGS                                                                                                                                                                               | DATE    | INITIAL |
|--------------|-------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------|---------|
| 560          | F) SAFETY ON FORCE <span style="border: 1px solid black; padding: 2px;">2 LBS MIN<br/>10 LBS MAX</span>                 | <u>40</u> <u>40</u> <u>40</u>                                                                                                                                                          | 2-5-09  | L.N.    |
| CONT.        | G) SAFETY OFF FORCE <span style="border: 1px solid black; padding: 2px;">2 LBS MIN</span>                               | <u>60</u> <u>60</u> <u>60</u>                                                                                                                                                          | 2-5-09  | L.N.    |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                                                               |                                                                                                                                                                                        |         |         |
|              | I) FIRING PIN INDENT <span style="border: 1px solid black; padding: 2px;">.020 MIN</span>                               | <u>.024</u> <u>.024</u> <u>.023</u>                                                                                                                                                    | 2-5-09  | L.N.    |
|              | J) ASSEMBLE STOCK                                                                                                       |                                                                                                                                                                                        | 1-22-09 | L.N.    |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                                                                             |                                                                                                                                                                                        | 2-5-09  | L.N.    |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                                                                |                                                                                                                                                                                        |         |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                                                                              |                                                                                                                                                                                        |         |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER                                                   |                                                                                                                                                                                        |         |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                                                                             | <span style="border: 1px solid black; border-radius: 50%; padding: 2px;">PASS</span> FAIL<br><span style="border: 1px solid black; border-radius: 50%; padding: 2px;">PASS</span> FAIL | 1-28-09 | TL      |
|              | MALFUNCTION                                                                                                             | CORRECTION                                                                                                                                                                             |         |         |
|              | MALFUNCTION                                                                                                             | CORRECTION                                                                                                                                                                             |         |         |
|              | MALFUNCTION                                                                                                             | CORRECTION                                                                                                                                                                             |         |         |
|              | MALFUNCTION                                                                                                             | CORRECTION                                                                                                                                                                             |         |         |
| 660          | INSPECT FOR LIVE AMMO                                                                                                   |                                                                                                                                                                                        | 1-28-09 | W/W     |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                                                                        |                                                                                                                                                                                        | 2-5-09  | L.N.    |
|              | B) TRIGGER PULL <span style="border: 1px solid black; padding: 2px;">+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.41</u> <u>2.50</u> <u>2.47</u> <u>2.50</u> <u>2.45</u>                                                                                                                            | 2-3-09  | W/W     |
|              | C) FUNCTION                                                                                                             |                                                                                                                                                                                        | 2-5-09  | L.N.    |
| 690          | PACK                                                                                                                    |                                                                                                                                                                                        | 2-19-09 | TL      |

F004 REV 5/2006

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER  
KINZER V. REMINGTON

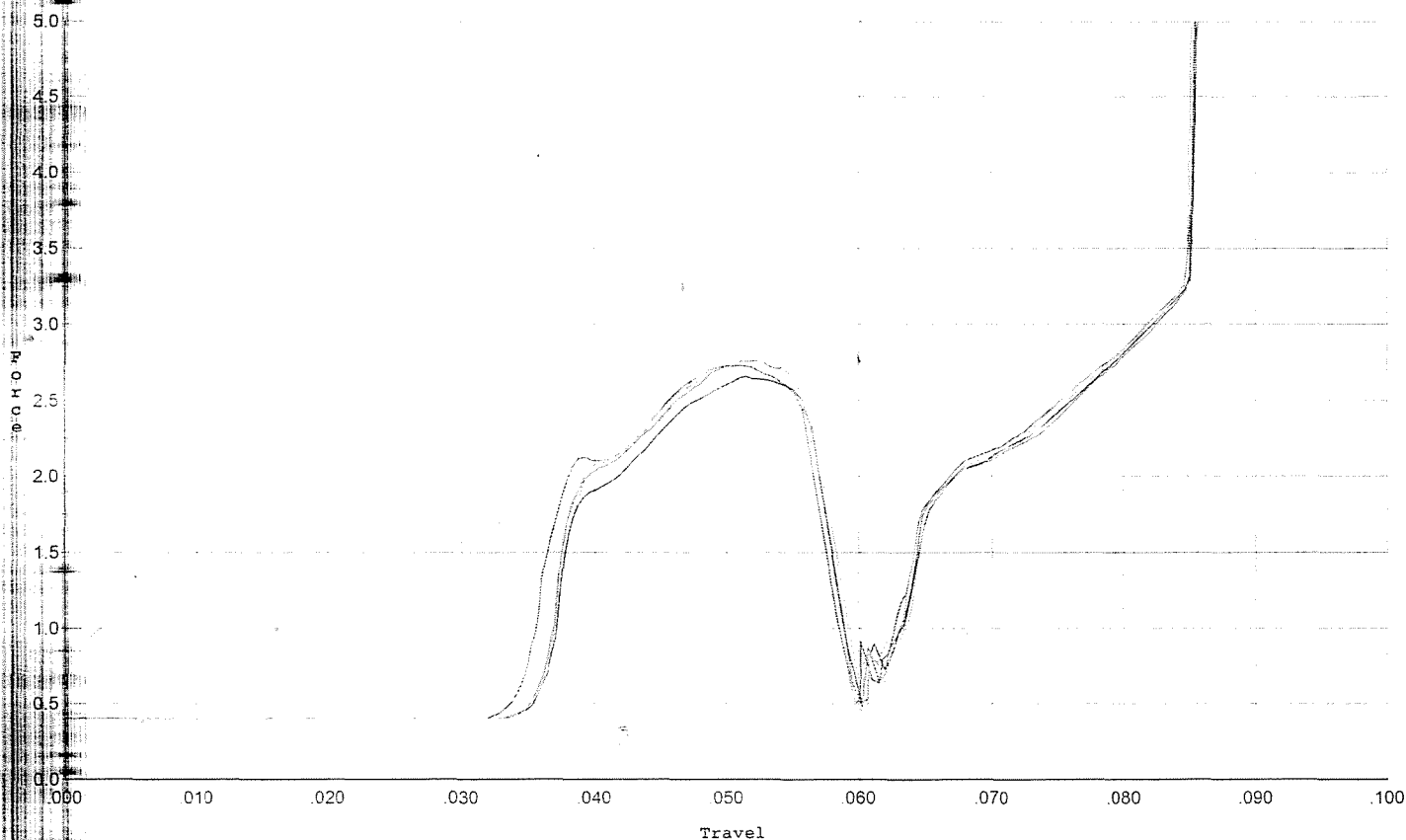
BARBER - M24 0075832 0075871

BARBER - M24 0075833

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 1/20 2009

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs ini +/- .50 lb



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.730      | 0.056             | 0.034           | 0.035      | 0.063             |           | Set Trigger |
| 2 | 2.658      | 0.056             | 0.036           | 0.034      | 0.061             |           | Set Trigger |
| 3 | 2.761      | 0.056             | 0.036           | 0.034      | 0.063             |           | Set Trigger |
| 4 | 2.806      | 0.058             | 0.036           | 0.034      | 0.065             |           | Set Trigger |
| 5 | 2.769      | 0.057             | 0.036           | 0.034      | 0.063             |           | Set Trigger |

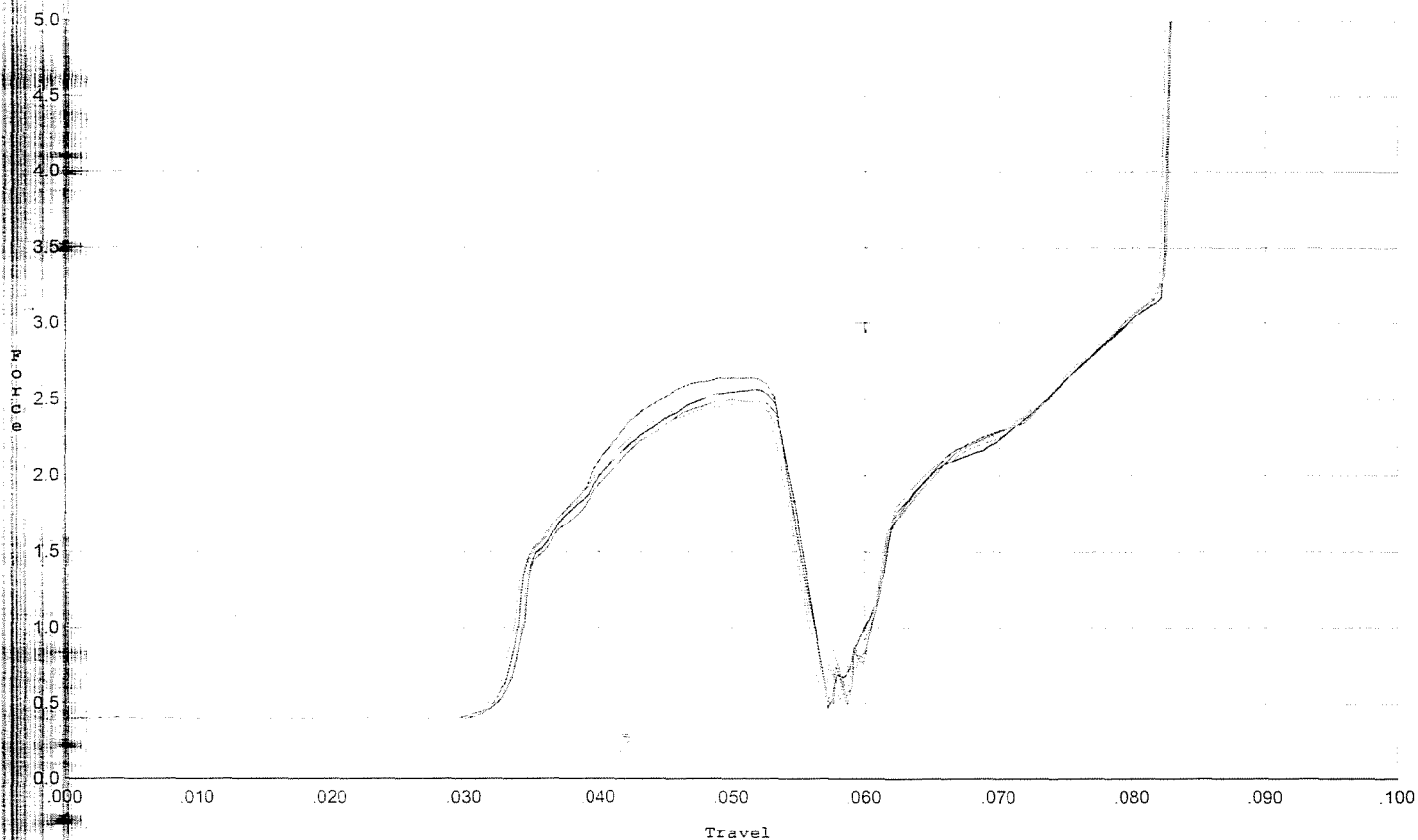
A-2.74

BARBER - M24 0075834

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 1/20 2009

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.639      | 0.053             | 0.033           | 0.034      | 0.059             |           | Set Trigger |
| 2 | 2.560      | 0.055             | 0.033           | 0.034      | 0.059             |           | Set Trigger |
| 3 | 2.494      | 0.053             | 0.033           | 0.034      | 0.056             |           | Set Trigger |
| 4 | 2.528      | 0.054             | 0.033           | 0.034      | 0.058             |           | Set Trigger |
| 5 | 2.462      | 0.053             | 0.033           | 0.034      | 0.057             |           | Set Trigger |

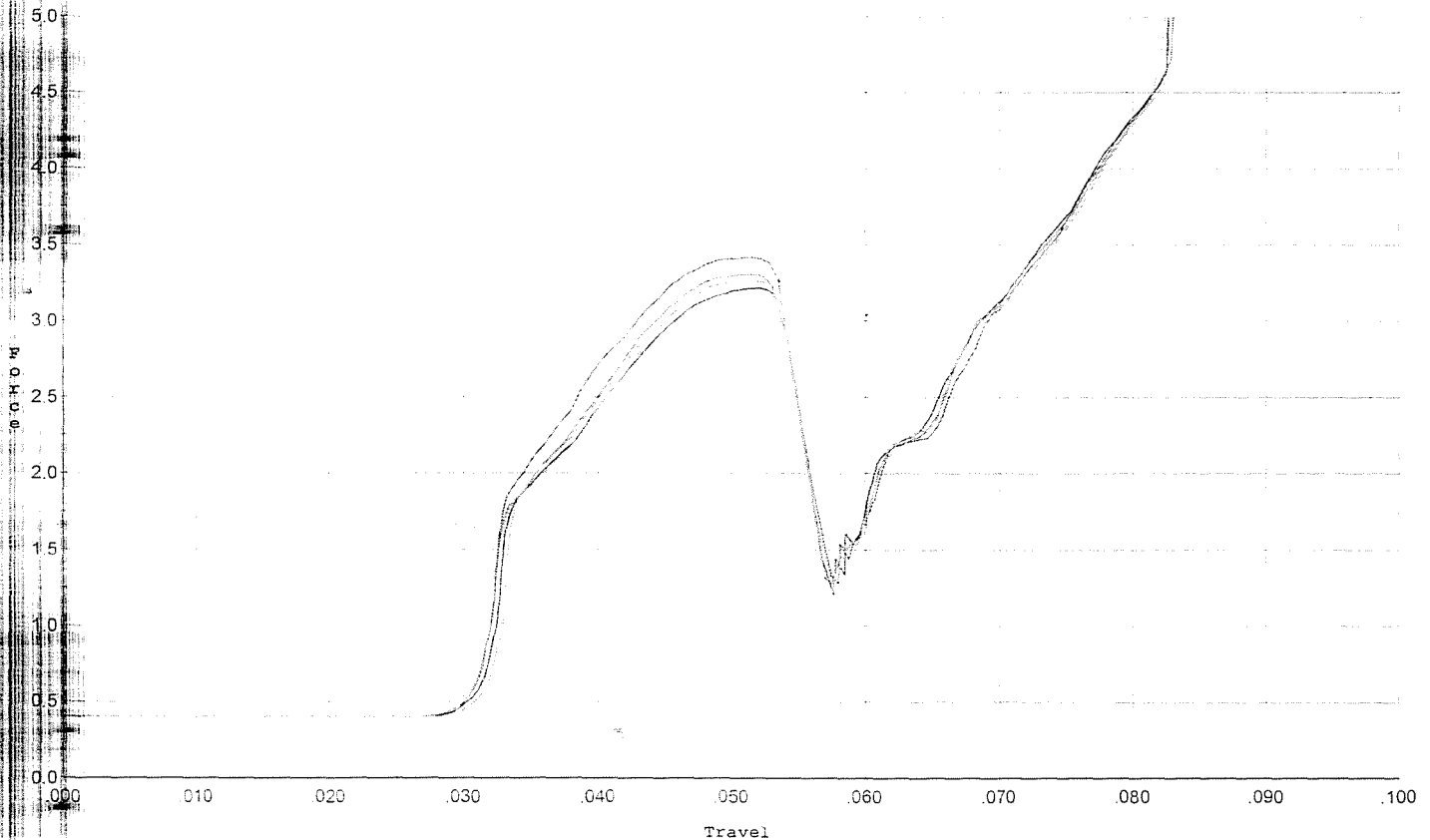
A-2-53

BARBER - M24 0075835

### Trigger Profile [ lbs,inch ]

Profile: SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 1/20 2009

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs ini +/- .75 lb



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.419      | 0.054             | 0.031           | 0.032      | 0.076             |           | Set Trigger |
| 2 | 3.217      | 0.054             | 0.032           | 0.032      | 0.072             |           | Set Trigger |
| 3 | 3.307      | 0.054             | 0.031           | 0.032      | 0.074             |           | Set Trigger |
| 4 | 3.261      | 0.054             | 0.031           | 0.032      | 0.073             |           | Set Trigger |
| 5 | 3.263      | 0.054             | 0.032           | 0.033      | 0.072             |           | Set Trigger |

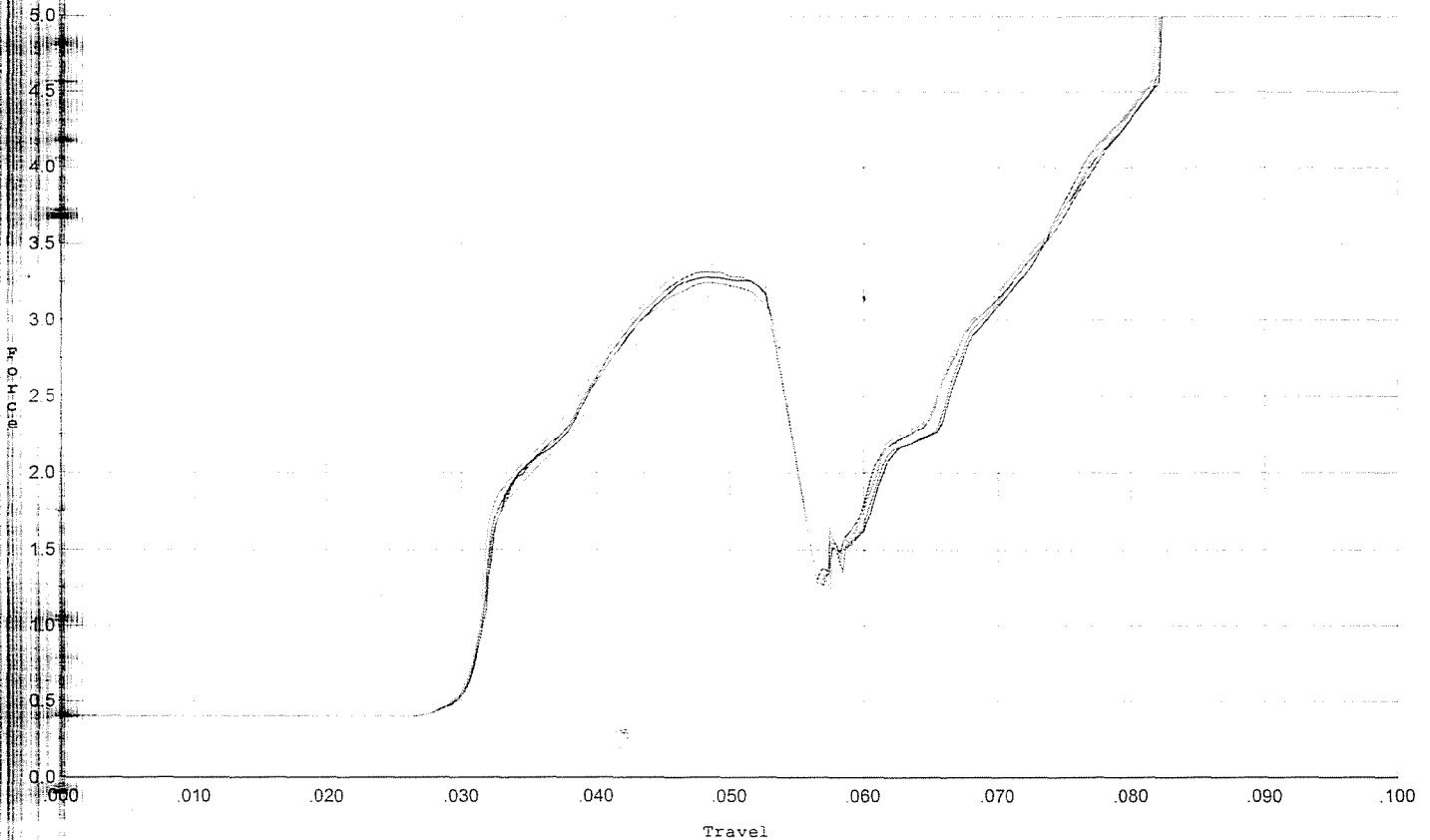
A-3-29

BARBER - M24 0075836

Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 1/20 2009

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.315      | 0.054             | 0.031           | 0.032      | 0.075             |           | Set Trigger |
| 2 | 3.280      | 0.054             | 0.031           | 0.032      | 0.074             |           | Set Trigger |
| 3 | 3.247      | 0.054             | 0.031           | 0.032      | 0.075             |           | Set Trigger |
| 4 | 3.156      | 0.054             | 0.031           | 0.032      | 0.072             |           | Set Trigger |
| 5 | 3.366      | 0.054             | 0.030           | 0.032      | 0.076             |           | Set Trigger |

A-3.27

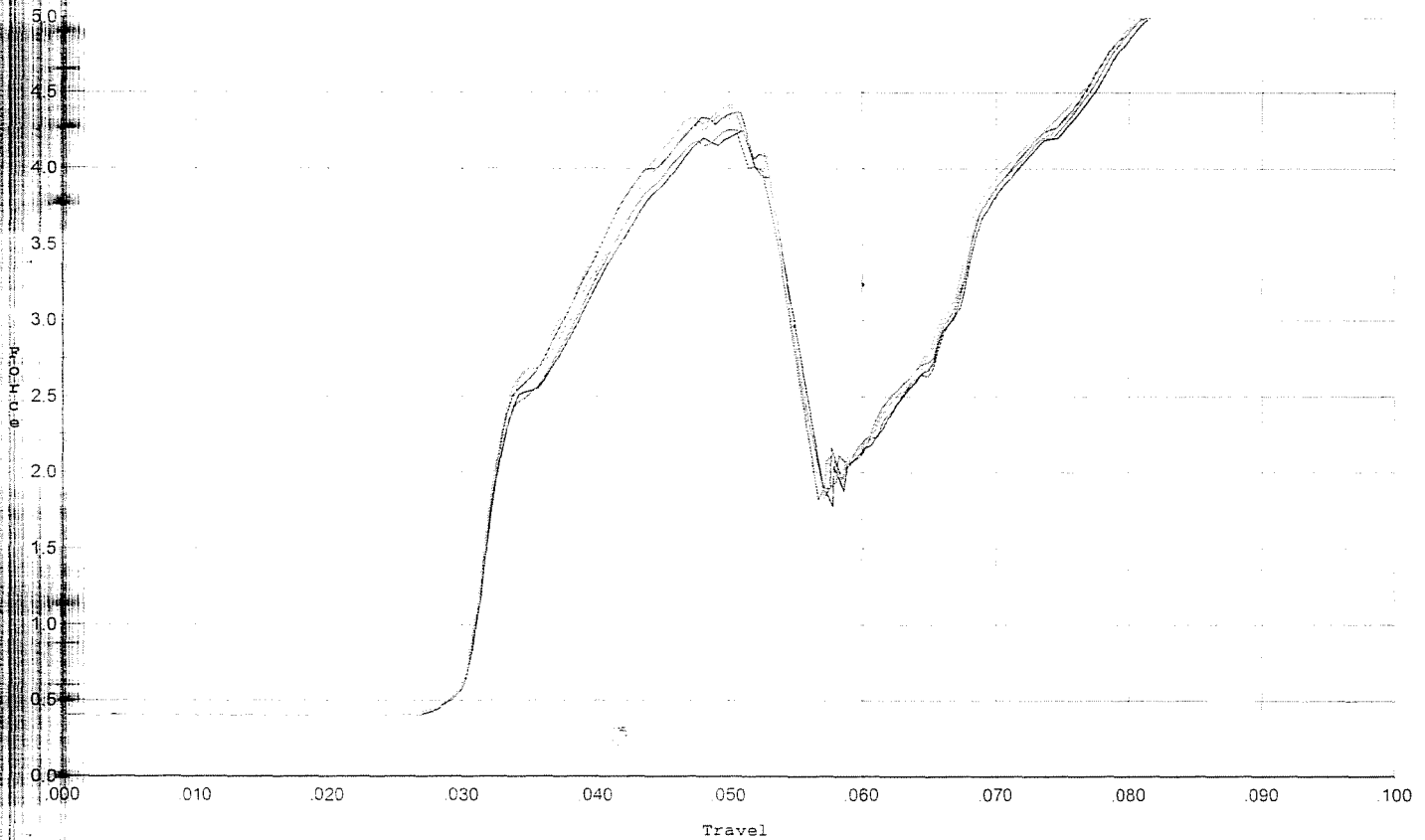


BARBER - M24 0075837

Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 1/20 2009

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs ini +/- 1.0 lb



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.370      | 0.053             | 0.030           | 0.031      | 0.091             |           | Set Trigger |
| 2 | 4.248      | 0.055             | 0.030           | 0.031      | 0.093             |           | Set Trigger |
| 3 | 4.254      | 0.054             | 0.030           | 0.031      | 0.090             |           | Set Trigger |
| 4 | 4.420      | 0.053             | 0.030           | 0.031      | 0.092             |           | Set Trigger |
| 5 | 4.403      | 0.053             | 0.030           | 0.031      | 0.091             |           | Set Trigger |

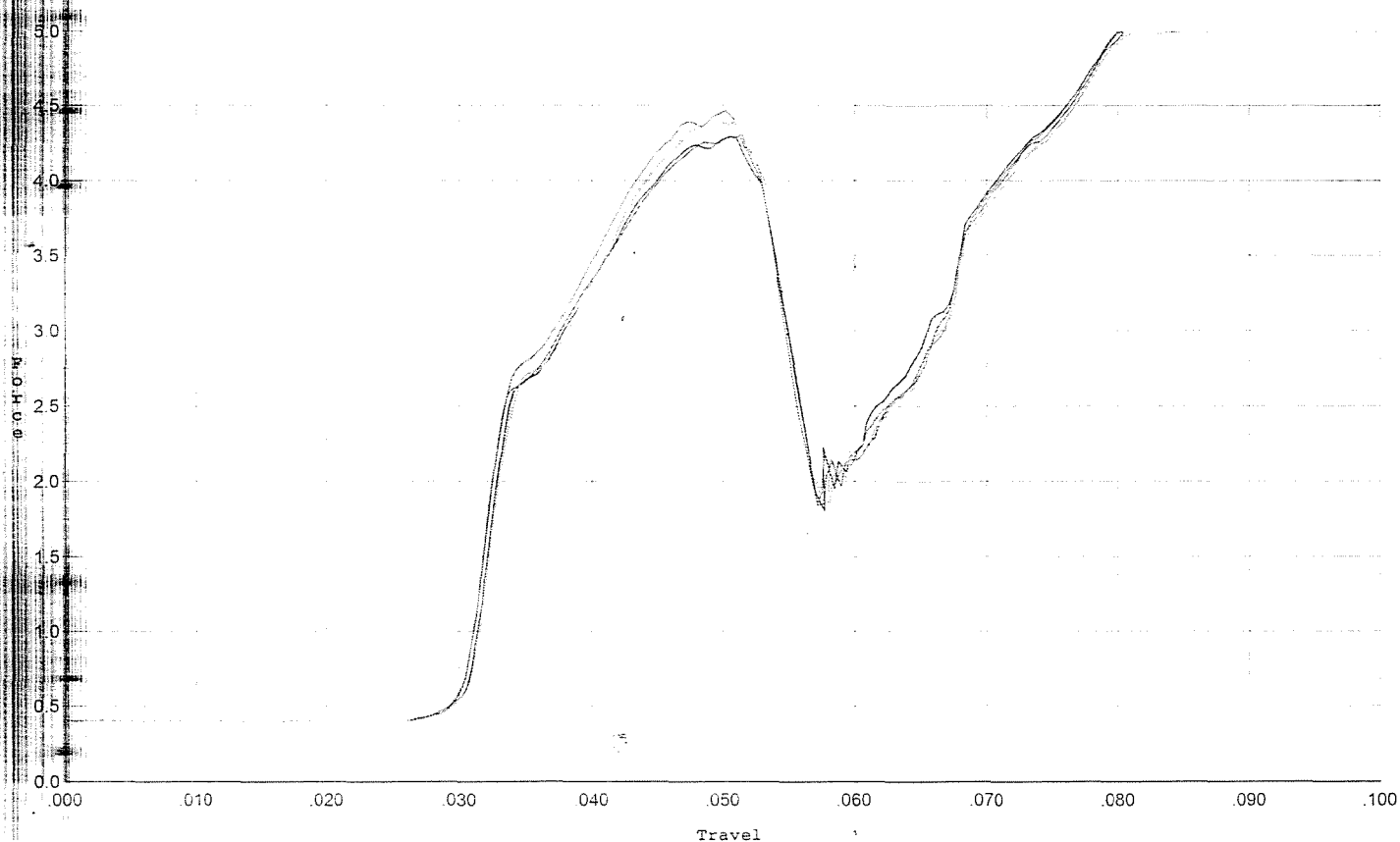
A-4.33

BARBER - M24 0075838

### Trigger Profile [ lbs,inch ]

Profile: SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 1/20 2009

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



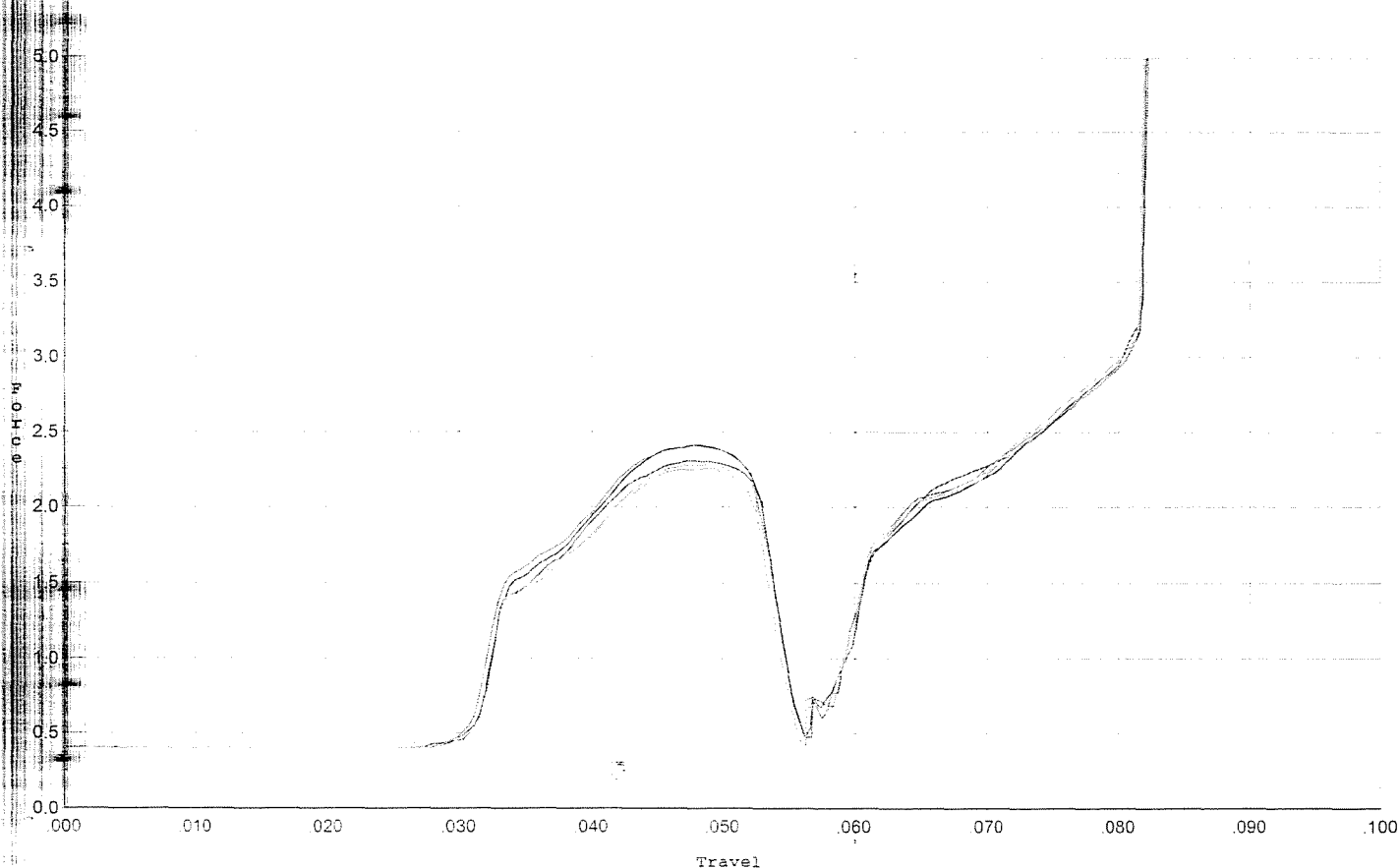
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.301      | 0.055             | 0.030           | 0.031      | 0.094             |           | Set Trigger |
| 2 | 4.291      | 0.055             | 0.031           | 0.031      | 0.094             |           | Set Trigger |
| 3 | 4.467      | 0.053             | 0.030           | 0.031      | 0.093             |           | Set Trigger |
| 4 | 4.384      | 0.054             | 0.031           | 0.031      | 0.093             |           | Set Trigger |
| 5 | 4.391      | 0.054             | 0.031           | 0.031      | 0.092             |           | Set Trigger |

A-436

# Trigger Profile [ lbs,inch ]

Profile: SWS  
 GunType: Rifle  
 Make: Remington  
 Note: C Schults 1/20 2009

Model: M/24  
 Serial No: Form #F005  
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



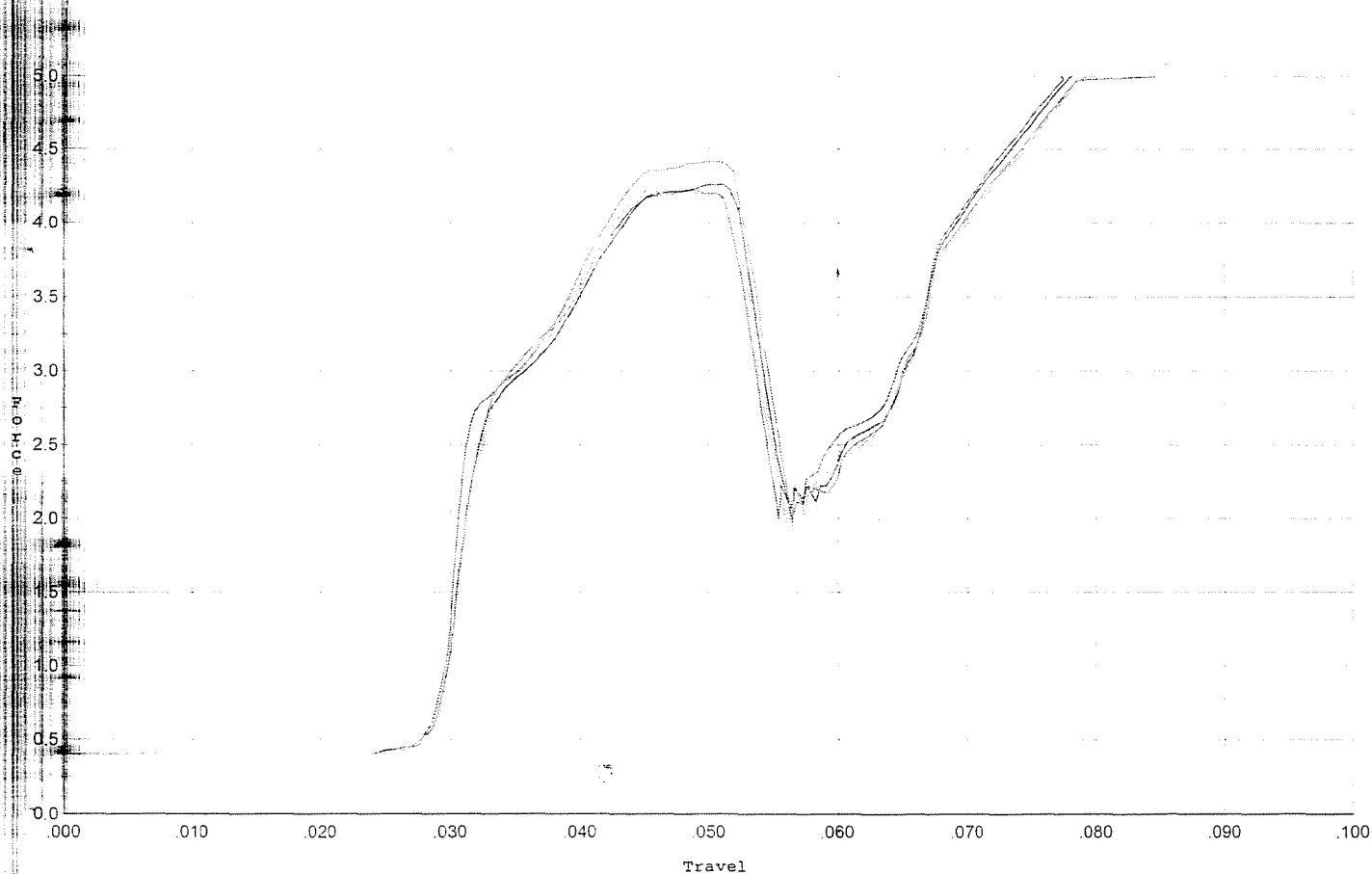
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.311      | 0.053             | 0.032           | 0.034      | 0.054             |           | Set Trigger |
| 2 | 2.414      | 0.053             | 0.032           | 0.034      | 0.056             |           | Set Trigger |
| 3 | 2.418      | 0.053             | 0.031           | 0.033      | 0.057             |           | Set Trigger |
| 4 | 2.282      | 0.053             | 0.032           | 0.033      | 0.054             |           | Set Trigger |
| 5 | 2.259      | 0.052             | 0.032           | 0.034      | 0.052             |           | Set Trigger |

A-2-33

## Trigger Profile [ lbs,inch ]

Profile: SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 1/20 2009

Model: M/24  
Serial No: Form #F005  
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.223      | 0.052             | 0.029           | 0.030      | 0.094             |           | Set Trigger |
| 2 | 4.260      | 0.052             | 0.029           | 0.030      | 0.094             |           | Set Trigger |
| 3 | 4.415      | 0.053             | 0.029           | 0.030      | 0.099             |           | Set Trigger |
| 4 | 4.215      | 0.052             | 0.029           | 0.030      | 0.092             |           | Set Trigger |
| 5 | 4.228      | 0.053             | 0.029           | 0.030      | 0.095             |           | Set Trigger |

A-4.26