C661384

MODEL 700™ M24

Model SWS™

Action

Barrel Length

Capacity

Order No. 5716

*Includes 1 in chamber.

Remington®

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: RE00129620
Verify Repair

Serial: C6611384 Model M24 SWS Center Fire
Caliber: 7.62 NATO Produced: 03/20/1991

Repairman:
Status: New 5/22/2007 11:35:39 AM

Address Information

	Customer: (Received From)	Return To: (Received From)
Name:	DODDAAC W81F64	DODDAAC W81F64
Address 1:	CAMP ROBERTS MATES	CAMP ROBERTS MATES
Address 2:	EAST GARRISON BLDG 25021 PO Box:	EAST GARRISON BLDG 25021 PO Box:
City:	SAN MIGUEL	SAN MIGUEL
State:	CA Zip Code: 93451 Country: US	CA Zip Code: 93451 Country: US

FFL:

Contact / Condition | Problems | Estimate | History / Status | Shipping / Billing

Contact Information

Phone: NN
Fax:
Email:
Comments:

Received Condition

Fair
Condition Notes:
CSR Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A017	Scope Base	1
A045	Bi Pod	1
A057	Frt and Rear Sgt Base	1

Repair Search | Refresh | Close

nagletj | 5/23/2007 | 7:39 AM | CAPS | NUM | INS | SCRL

start | 3 Mi... | Arms ... | Part S... | 6 Int... | 3 Mi... | Stock ... | 7:39 AM

Serial Number: C6611384
Model: M24 SWS
RE00129620

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFOMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6611384.__0
FILE DATE AND TIME: 07/05/2007 15:00

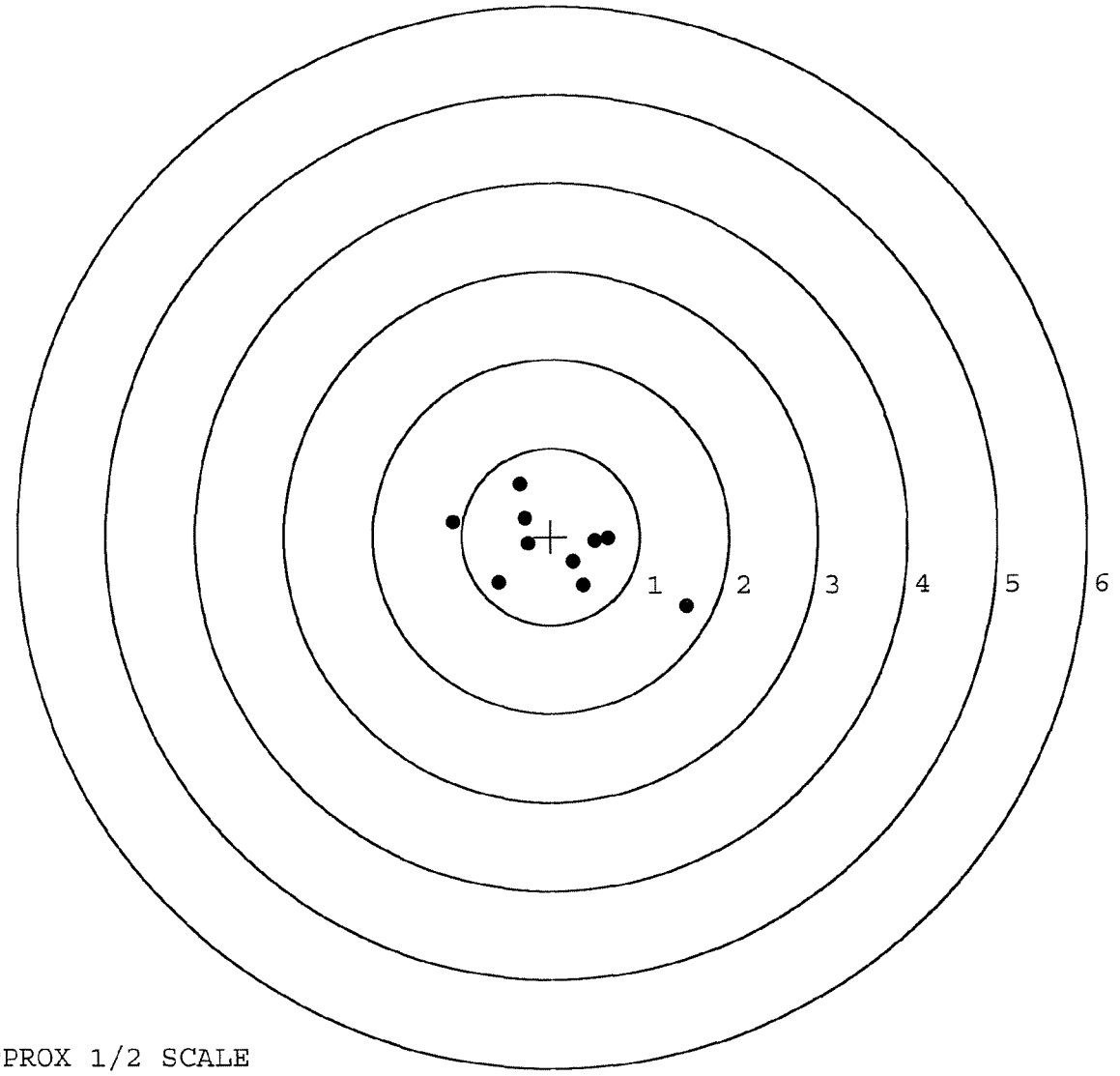
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.020
The Average Y Centroid of the Five Target Set:	-0.077
The Average Point of Impact of the Five Target Set:	0.079
The Average Mean Radius of the Five Target Set:	0.719
The Distance from POA to Centroid Target #1:	0.154
The Distance from Centroid Target #2 to Centroid Target #1:	0.099
The Distance from Centroid Target #3 to Centroid Target #1:	0.115
The Distance from Centroid Target #4 to Centroid Target #1:	0.148
The Distance from Centroid Target #5 to Centroid Target #1:	0.148

SERIAL NUMBER: C6611384.__0
TARGET NUMBER: 1
FILE DATE: 07/05/2007
FILE TIME: 15:00

X CENTROID:	0.069
Y CENTROID:	-0.137
POA TO CENTROID:	0.154
HORZ SPREAD:	2.613
VERT SPREAD:	1.391
GROUP SPREAD:	2.782
MIN RADIUS:	0.237
MAX RADIUS:	1.591
MEAN RADIUS:	0.701
# IN 1 IN DIAMETER:	3
# IN 2 IN DIAMETER:	8
# in 3 IN DIAMETER:	9

POINT#	X	Y
1:	1.518	-0.794
2:	0.364	-0.559
3:	0.249	-0.292
4:	0.498	-0.057
5:	0.645	-0.028
6:	-0.592	-0.533
7:	-0.256	-0.083
8:	-0.291	0.213
9:	-0.349	0.597
10:	-1.095	0.162

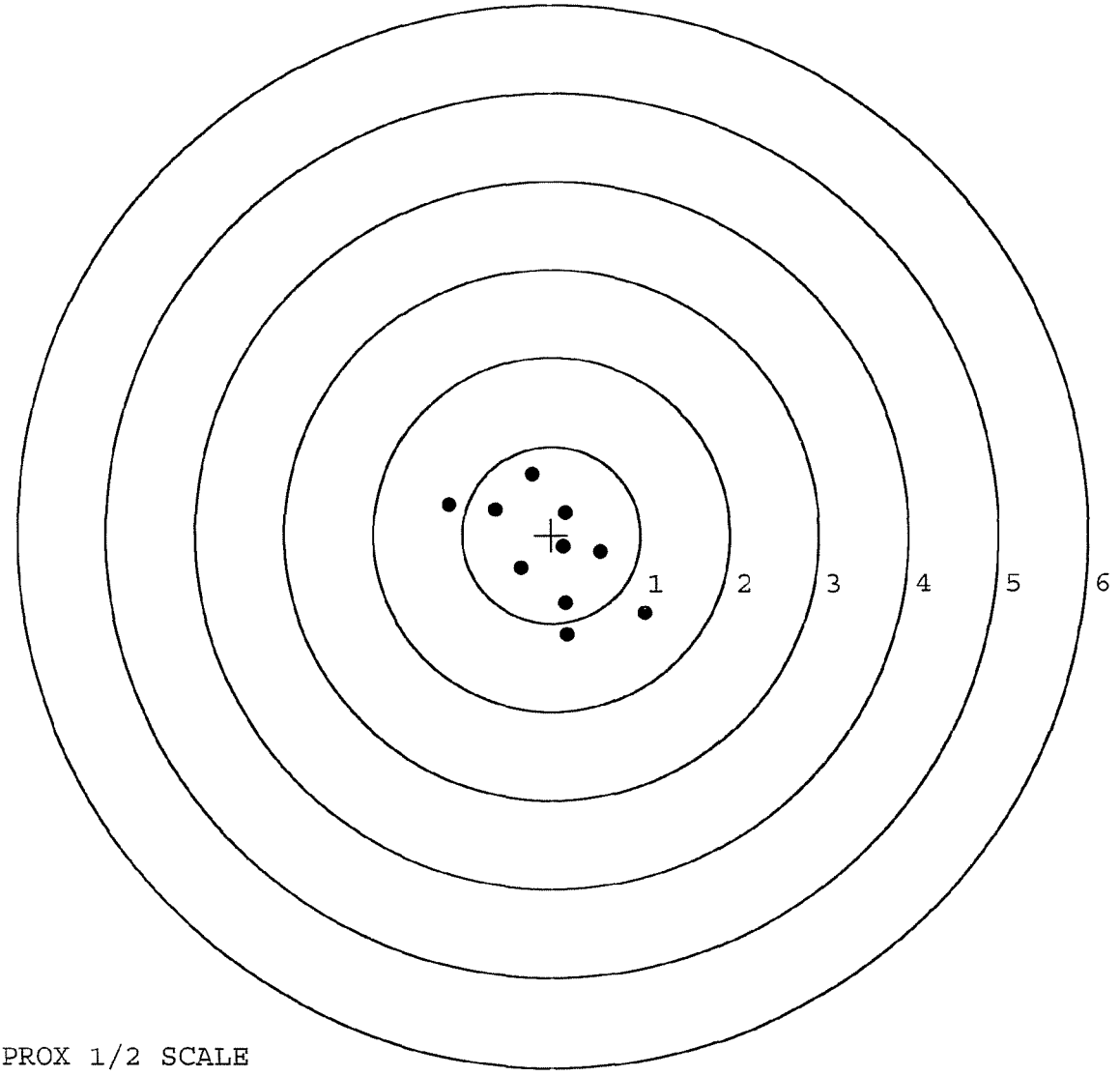


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6611384.__0
TARGET NUMBER: 2
FILE DATE: 07/05/2007
FILE TIME: 15:00

X CENTROID:	-0.011
Y CENTROID:	-0.195
POA TO CENTROID:	0.195
HORZ SPREAD:	2.193
VERT SPREAD:	1.828
GROUP SPREAD:	2.516
MIN RADIUS:	0.157
MAX RADIUS:	1.265
MEAN RADIUS:	0.735
# IN 1 IN DIAMETER:	3
# IN 2 IN DIAMETER:	8
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	1.044	-0.892
2:	0.177	-1.135
3:	0.157	-0.775
4:	0.548	-0.199
5:	0.135	-0.137
6:	0.158	0.250
7:	-0.215	0.693
8:	-0.628	0.285
9:	-1.149	0.341
10:	-0.342	-0.376

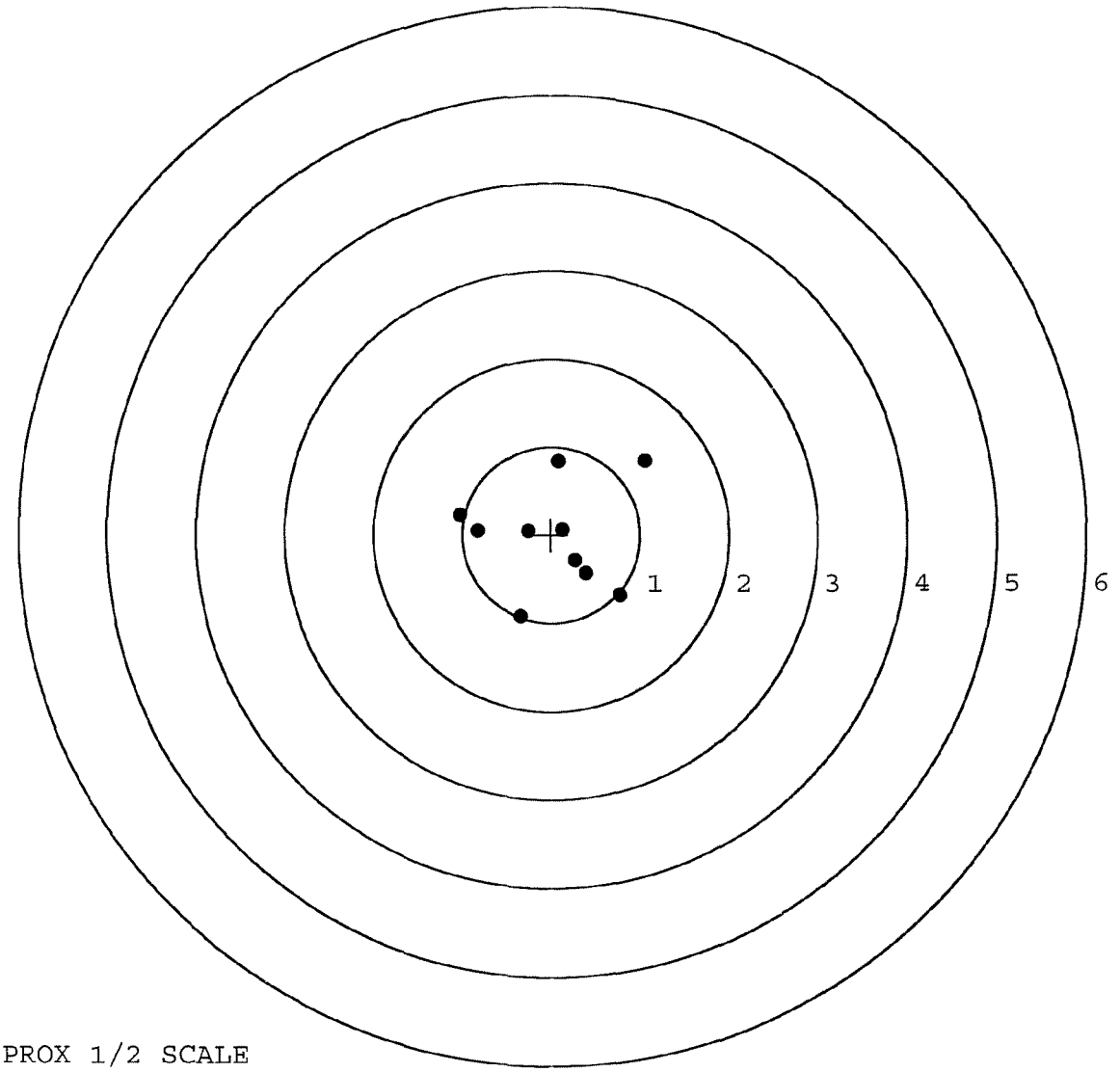


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6611384.__0
TARGET NUMBER: 3
FILE DATE: 07/05/2007
FILE TIME: 15:00

X CENTROID:	0.024
Y CENTROID:	-0.032
POA TO CENTROID:	0.040
HORZ SPREAD:	2.084
VERT SPREAD:	1.769
GROUP SPREAD:	2.258
MIN RADIUS:	0.138
MAX RADIUS:	1.351
MEAN RADIUS:	0.747
# IN 1 IN DIAMETER:	3
# IN 2 IN DIAMETER:	8
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	0.772	-0.690
2:	-0.349	-0.927
3:	0.392	-0.443
4:	0.273	-0.295
5:	0.130	0.056
6:	-0.259	0.044
7:	-0.825	0.042
8:	-1.029	0.220
9:	0.080	0.835
10:	1.055	0.842

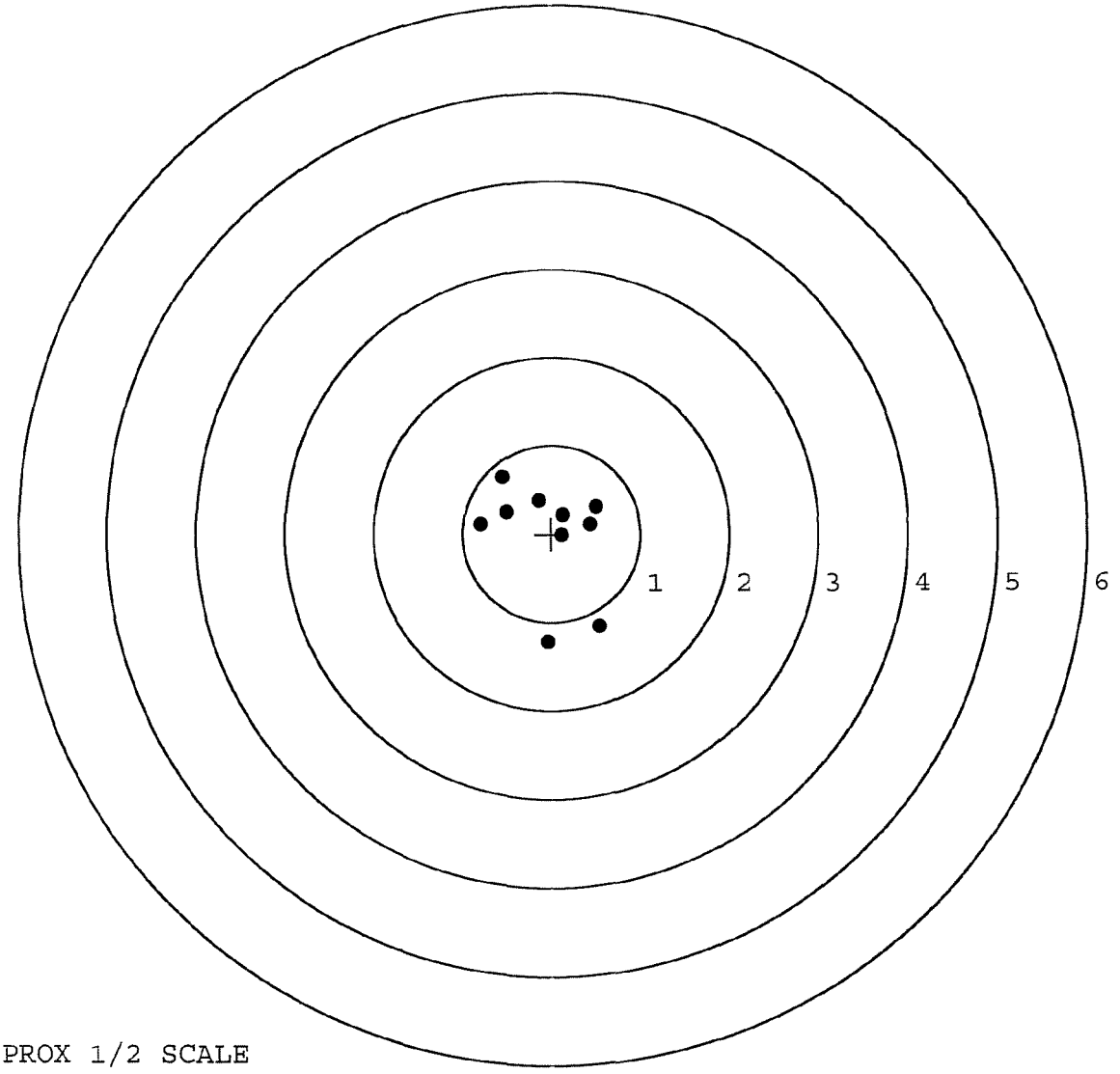


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6611384.__0
TARGET NUMBER: 4
FILE DATE: 07/05/2007
FILE TIME: 15:00

X CENTROID:	-0.033
Y CENTROID:	-0.030
POA TO CENTROID:	0.045
HORZ SPREAD:	1.339
VERT SPREAD:	1.871
GROUP SPREAD:	1.940
MIN RADIUS:	0.150
MAX RADIUS:	1.203
MEAN RADIUS:	0.653
# IN 1 IN DIAMETER:	4
# IN 2 IN DIAMETER:	8
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	0.545	-1.053
2:	-0.043	-1.233
3:	-0.554	0.638
4:	-0.507	0.245
5:	-0.153	0.376
6:	-0.794	0.108
7:	0.116	-0.019
8:	0.123	0.214
9:	0.439	0.110
10:	0.496	0.311

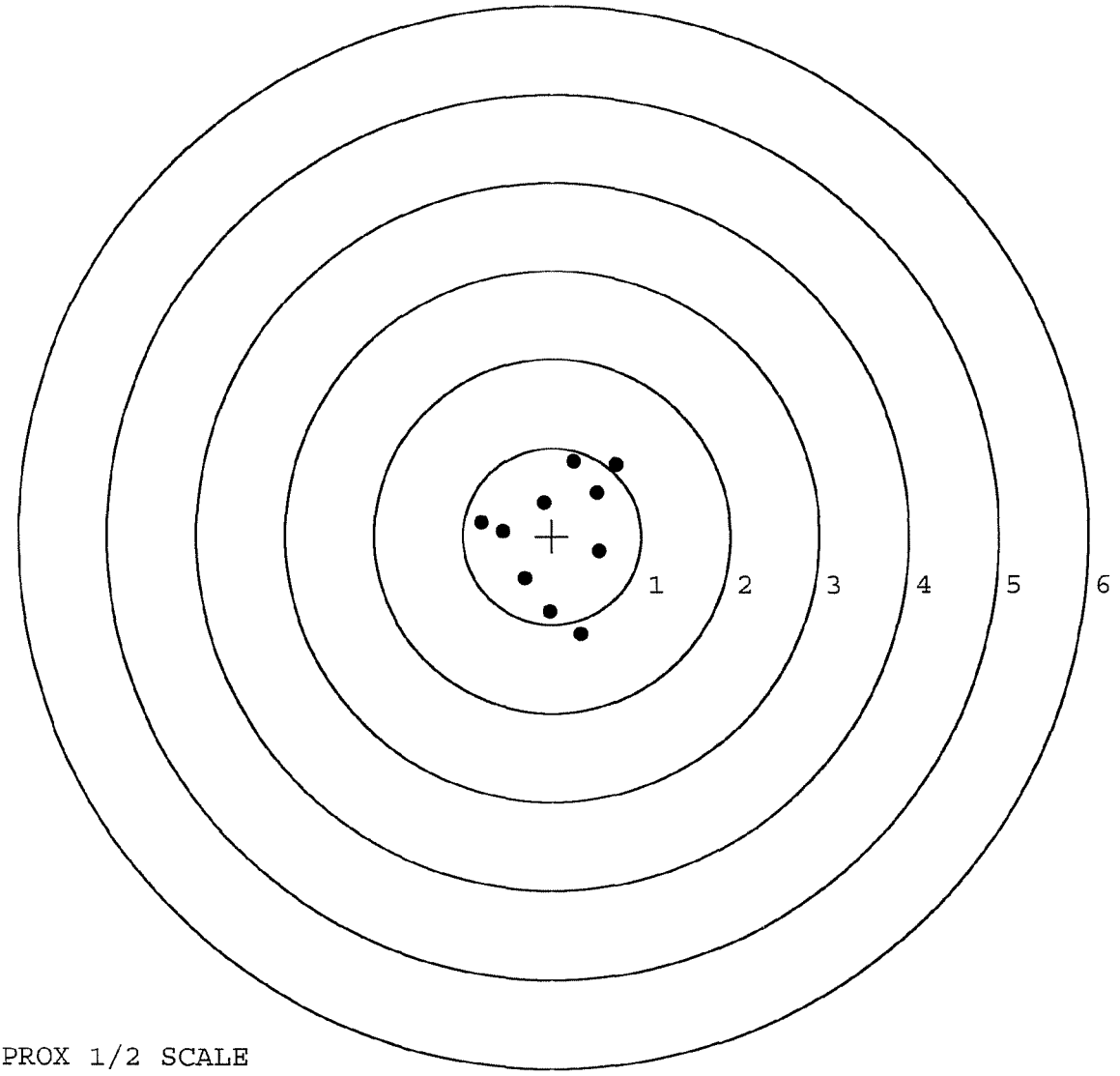


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6611384.__0
TARGET NUMBER: 5
FILE DATE: 07/05/2007
FILE TIME: 15:00

X CENTROID:	0.054
Y CENTROID:	0.010
POA TO CENTROID:	0.055
HORZ SPREAD:	1.501
VERT SPREAD:	1.964
GROUP SPREAD:	1.973
MIN RADIUS:	0.397
MAX RADIUS:	1.158
MEAN RADIUS:	0.758
# IN 1 IN DIAMETER:	1
# IN 2 IN DIAMETER:	8
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	0.714	0.819
2:	0.244	0.849
3:	0.501	0.493
4:	0.530	-0.177
5:	-0.094	0.379
6:	-0.787	0.149
7:	-0.313	-0.481
8:	-0.030	-0.866
9:	0.326	-1.115
10:	-0.553	0.052



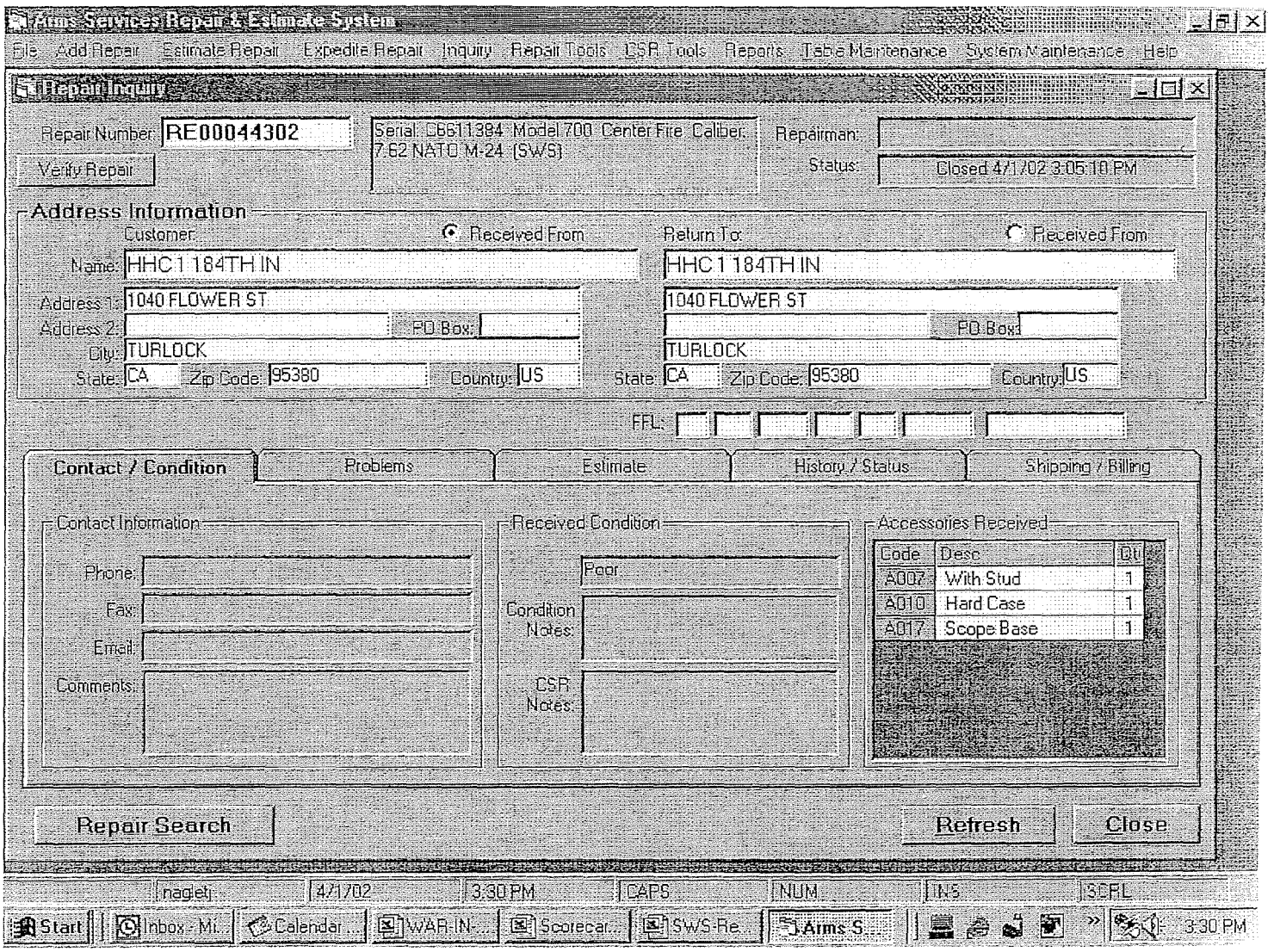
TARGET APPROX 1/2 SCALE

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-C-0149

R & E NUMBER 129628
SERIAL NUMBER C6613847
LOG-IN DATE 5-22-07

OPERATION #	OPERATION NAME		DATE	INITIAL
500	DIS-ASSEMBLE GUN		6-20-07	RTL
505	RE-BARREL		6-22-07	RTL
560	ASSEMBLE		6-22-07	RTL
600	PROOF	MAGNA-FLUX JUN 2007 OPERATOR	6-22-07	TRW
605	CHECK HEADSPACE		6-22-07	TRW
610	DIS-ASSEMBLE GUN		6-22-07	RTL
612	MAGNAFLUX		6/25/07	
510	DRILL AND TAP		6-22-07	SD
615	ROLLMARK CALIBER		6-26-07	CW
618	ROTO-BLAST		6-26-07	CB
620	APPLY COATINGS		6-28-07	CM
625	FINAL ASSEMBLY		7-2-07	S.P.D.
640	FUNCTION TEST AND	(PASS) FAIL	7-5-07 TRW	TRW
650	TARGET	(PASS) FAIL	7-5-07	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	7-5-07	MAD
670	FINAL INSPECTION		7-6-07	DA
	A) HEADSPACE	PASS FAIL	7-6-07	DA
	B) TRIGGER PULL (+/- .5 LBS, MIN 2.50 LBS, MAX 4.0 LBS)	2.69 2.65 2.68 2.66 2.68 7-5-07		DA
680	F) SAFETY ON FORCE (2 LBS MIN, 10 LBS MAX)	4.0 4.0 4.0 7-5-07		DA
	G) SAFETY OFF FORCE (2 LBS MIN)	2.5 2.5 2.5 7-5-07		DA
	I) FIRING PIN INDENT .020	.022 .022 .022 7-5-07		DA
690	PACK		7-10-07	DA

N/A



Number: C6611384

Model: 700

RE00044302

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFOMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6611384.__0
FILE DATE AND TIME: 04/16/2002 13:51

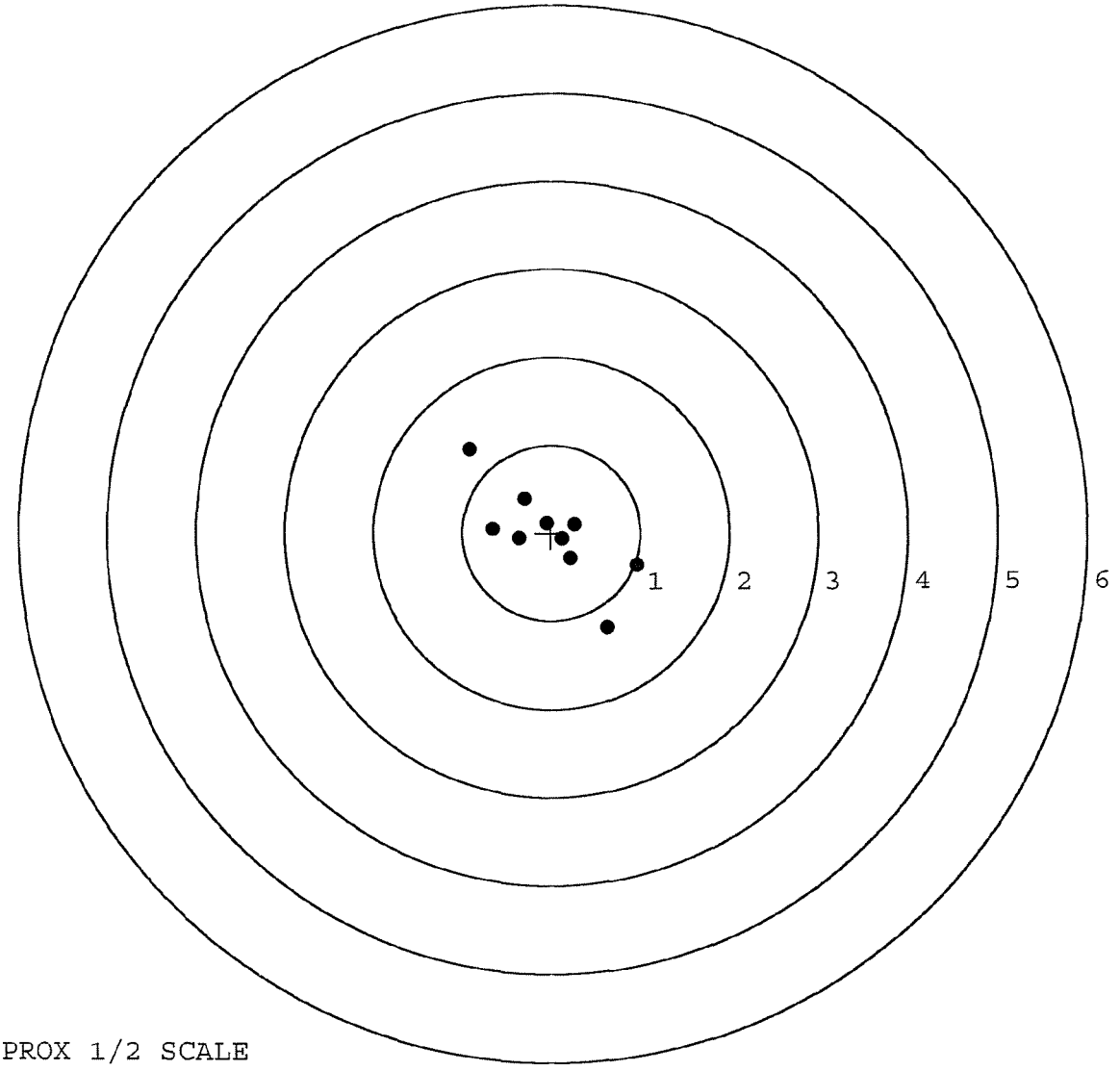
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.052
The Average Y Centroid of the Five Target Set:	-0.043
The Average Point of Impact of the Five Target Set:	0.067
The Average Mean Radius of the Five Target Set:	0.591
The Distance from POA to Centroid Target #1:	0.030
The Distance from Centroid Target #2 to Centroid Target #1:	0.032
The Distance from Centroid Target #3 to Centroid Target #1:	0.221
The Distance from Centroid Target #4 to Centroid Target #1:	0.051
The Distance from Centroid Target #5 to Centroid Target #1:	0.034

SERIAL NUMBER: C6611384.__0
TARGET NUMBER: 1
FILE DATE: 04/16/2002
FILE TIME: 13:51

X CENTROID:	-0.009
Y CENTROID:	-0.029
POA TO CENTROID:	0.030
HORZ SPREAD:	1.879
VERT SPREAD:	2.028
GROUP SPREAD:	2.550
MIN RADIUS:	0.135
MAX RADIUS:	1.332
MEAN RADIUS:	0.604
# IN 1 IN DIAMETER:	5
# IN 2 IN DIAMETER:	7
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	0.632	-1.081
2:	0.965	-0.368
3:	0.219	-0.296
4:	0.121	-0.068
5:	0.261	0.095
6:	-0.365	-0.066
7:	-0.656	0.043
8:	-0.301	0.392
9:	-0.914	0.947
10:	-0.047	0.110

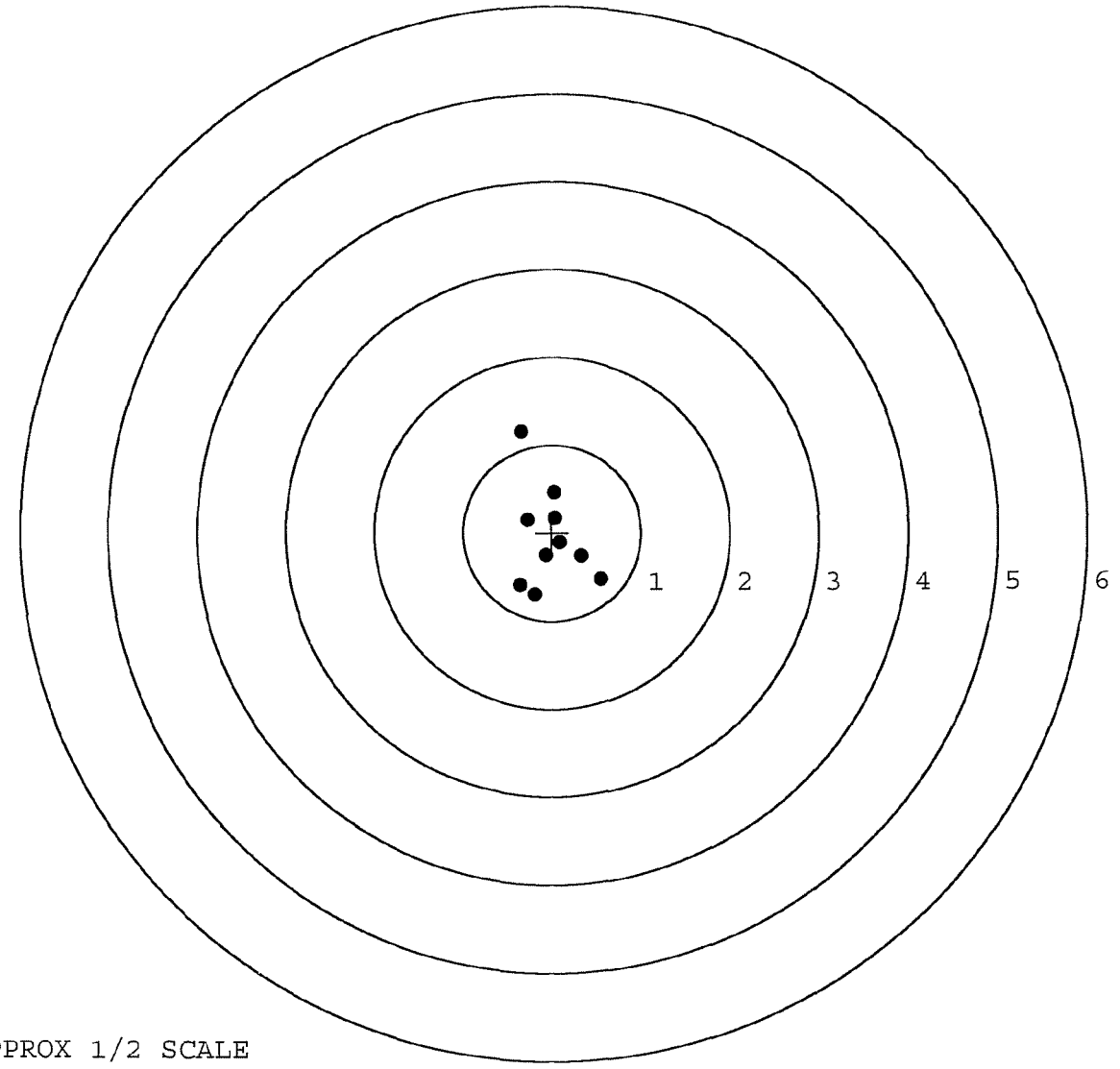


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6611384.__0
TARGET NUMBER: 2
FILE DATE: 04/16/2002
FILE TIME: 13:51

X CENTROID:	-0.023
Y CENTROID:	-0.057
POA TO CENTROID:	0.062
HORZ SPREAD:	0.917
VERT SPREAD:	1.858
GROUP SPREAD:	1.906
MIN RADIUS:	0.130
MAX RADIUS:	1.253
MEAN RADIUS:	0.513
# IN 1 IN DIAMETER:	5
# IN 2 IN DIAMETER:	9
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	0.551	-0.528
2:	-0.195	-0.706
3:	-0.366	-0.599
4:	0.330	-0.270
5:	-0.073	-0.265
6:	0.092	-0.119
7:	-0.275	0.142
8:	0.039	0.165
9:	0.021	0.454
10:	-0.350	1.152

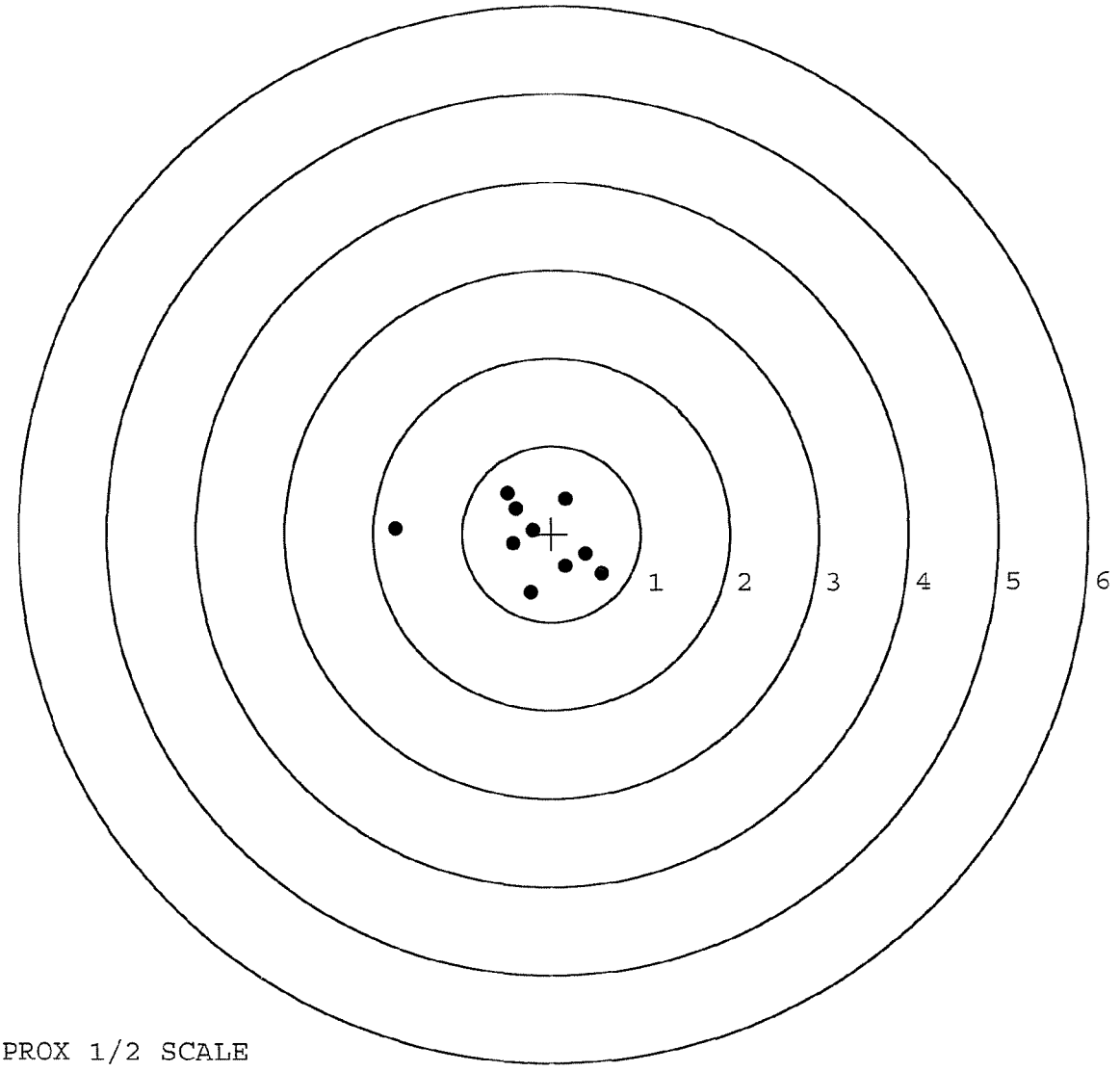


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6611384.__0
TARGET NUMBER: 3
FILE DATE: 04/16/2002
FILE TIME: 13:51

X CENTROID:	-0.228
Y CENTROID:	-0.059
POA TO CENTROID:	0.235
HORZ SPREAD:	2.317
VERT SPREAD:	1.131
GROUP SPREAD:	2.374
MIN RADIUS:	0.101
MAX RADIUS:	1.528
MEAN RADIUS:	0.603
# IN 1 IN DIAMETER:	4
# IN 2 IN DIAMETER:	9
# in 3 IN DIAMETER:	9

POINT#	X	Y
1:	0.566	-0.459
2:	0.382	-0.230
3:	0.154	-0.368
4:	-0.240	-0.670
5:	-0.431	-0.110
6:	-0.213	0.041
7:	0.155	0.396
8:	-0.496	0.461
9:	-0.405	0.289
10:	-1.751	0.058

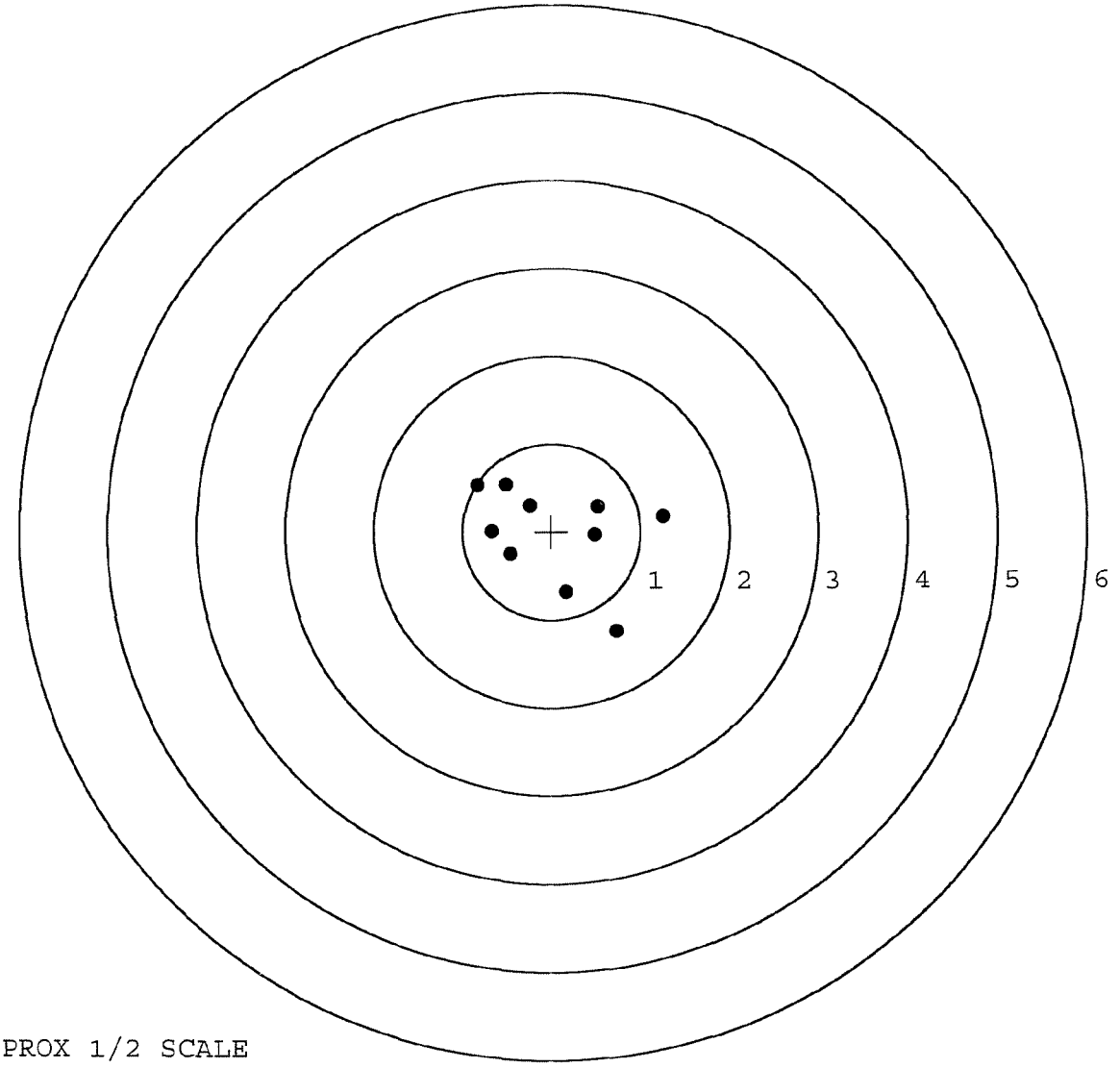


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6611384.__0
TARGET NUMBER: 4
FILE DATE: 04/16/2002
FILE TIME: 13:51

X CENTROID:	0.042
Y CENTROID:	-0.031
POA TO CENTROID:	0.052
HORZ SPREAD:	2.091
VERT SPREAD:	1.664
GROUP SPREAD:	2.280
MIN RADIUS:	0.440
MAX RADIUS:	1.298
MEAN RADIUS:	0.776
# IN 1 IN DIAMETER:	2
# IN 2 IN DIAMETER:	7
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	0.735	-1.128
2:	0.166	-0.689
3:	0.490	-0.045
4:	0.516	0.286
5:	1.254	0.177
6:	-0.252	0.297
7:	-0.464	-0.256
8:	-0.670	-0.008
9:	-0.517	0.536
10:	-0.837	0.523

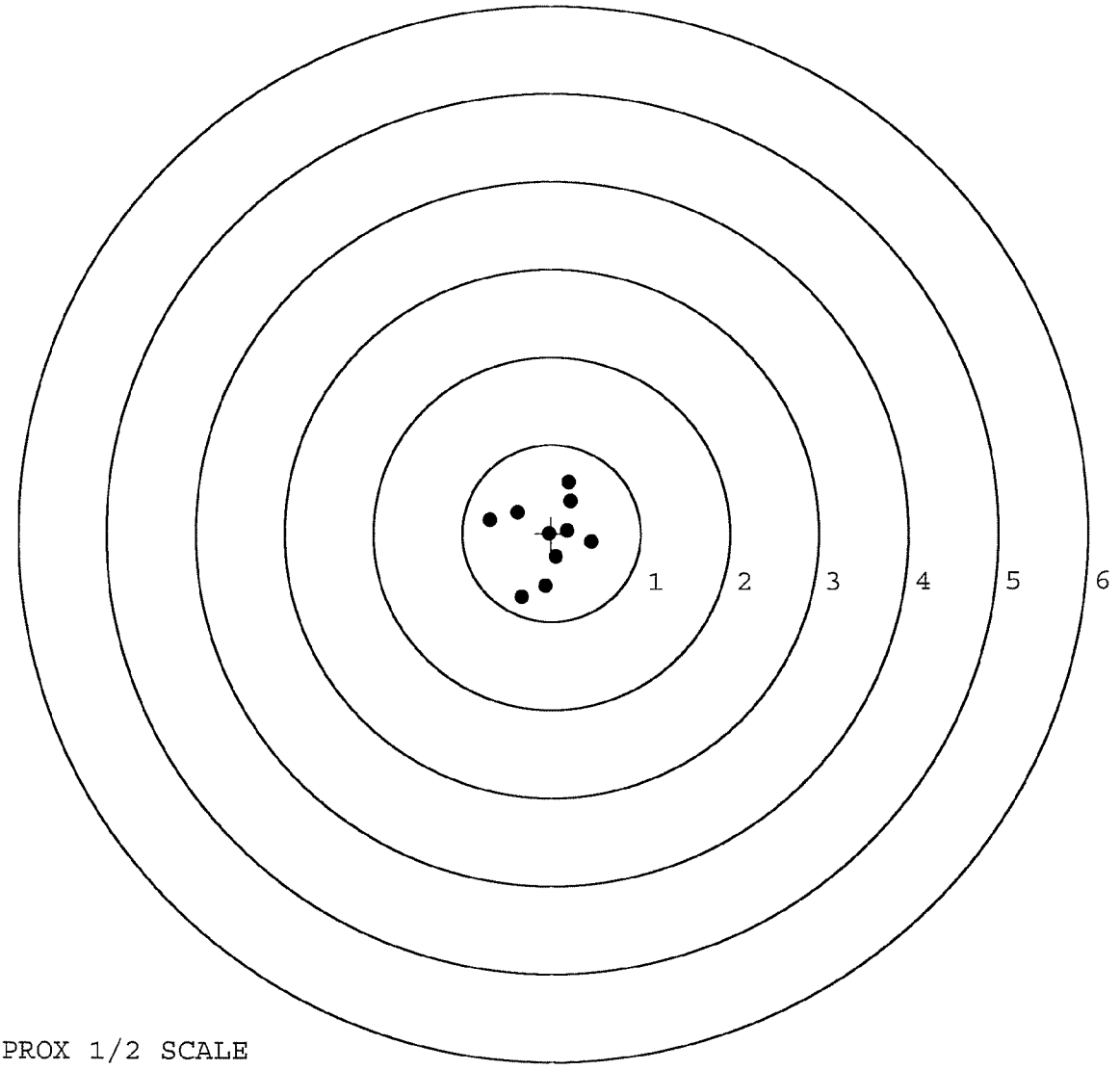


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6611384.__0
TARGET NUMBER: 5
FILE DATE: 04/16/2002
FILE TIME: 13:51

X CENTROID:	-0.042
Y CENTROID:	-0.036
POA TO CENTROID:	0.055
HORZ SPREAD:	1.140
VERT SPREAD:	1.312
GROUP SPREAD:	1.416
MIN RADIUS:	0.027
MAX RADIUS:	0.756
MEAN RADIUS:	0.457
# IN 1 IN DIAMETER:	6
# IN 2 IN DIAMETER:	10
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	-0.068	-0.604
2:	-0.337	-0.732
3:	0.450	-0.106
4:	0.053	-0.269
5:	-0.029	-0.013
6:	0.175	0.029
7:	0.214	0.366
8:	0.195	0.580
9:	-0.384	0.235
10:	-0.690	0.153



TARGET APPROX 1/2 SCALE

4 of 7 **BARBER - M24 0075965**

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-97-C-242

R & E NUMBER 44302

SERIAL NUMBER C661384

LOG-IN DATE 4/1/02

INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	4/2/02	RH
560 A	RE-BARREL AT CUSTOM SHOP	4/3/02	BWT
B	DRILL AND TAP	4/3/02	BWT
C	POLISH		
575	ASSEMBLE	4/3/02	RH
600	PROOF	4-3-02 MAGNA-FLUX	
605	CHECK HEADSPACE	4-3-02 INSPECTED	AC
610	DIS-ASSEMBLE GUN	4-3-02 APR 2002	RH
612	MAGNAFLUX	OPERATOR	AC
615	ROLLMARK CALIBER	4/9/02	TD
618	ROTO-BLAST	4/10/02	RD
620	APPLY COATINGS	4-11	DA
625 A	FINAL ASSEMBLY	4/12/02	RH
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	4-15-02	AC
655	FINAL INSPECT	4-18-02	DA
660	PACK	4-18-02	DA
	QAR INSPECTION DATE	SHIP DATE	

M-24

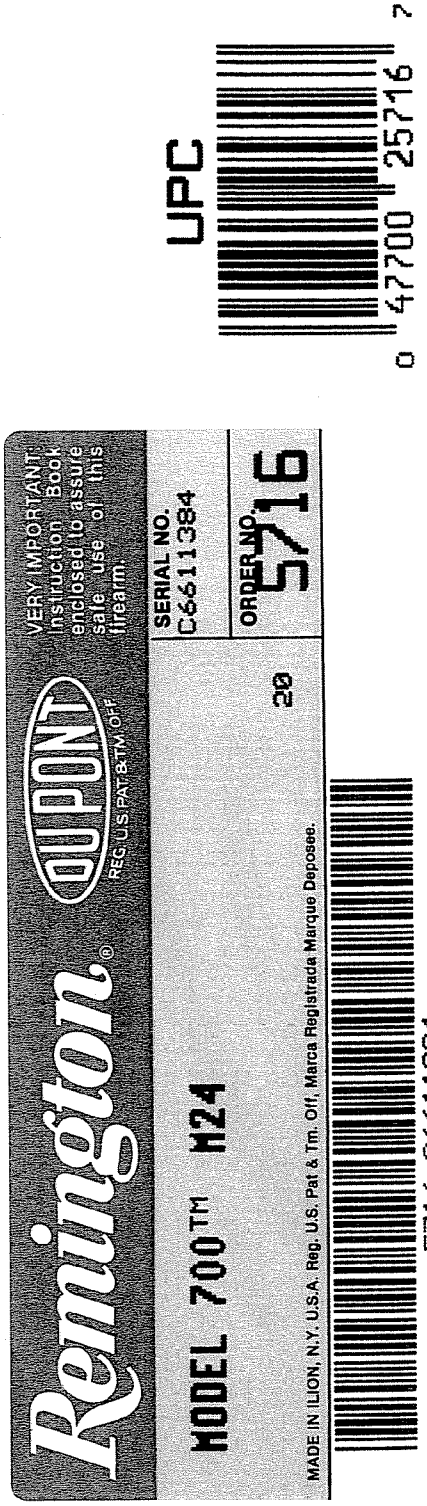
CFM

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6611384

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	1 25	91	RW
600	Proof	1 2	91	RW
607	Check Headspace	1 25	91	RW
610	Dis-assemble Gun	1 25	91	RW
612	Magnaflux Barrel Action	1 2	91	KR
	Magnaflux Bolt	1 25	91	KR
615	Rollmark Caliber	1 25	91	GS
617	Drill and Tap Sight Holes	1 30	91	WB
618	Polish Barrel RCBB	1 30	91	WB
620	Apply Coatings (Barrel Action)		2-10-91	TJA
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		2/11/91	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		2/11/91	RW
	C) Inspect Ejector Hole for Chamfer		2/11/91	RW
	D) Oil Firing Pin Ass'y		2/11/91	RW
	E) Adjust Trigger Pull to Min Setting and Stake		2/16/91	RW

op. #	OP. NAME	READINGS			DATE	INIT
625 cont.	F) Safety On Force	3 3/4	3 3/4	3 3/4	2/16/91	WB
	G) Safety Off Force	2 1/4	2 1/4	2 1/4	2/16/91	WB
	H) Trigger Pull Test & Retainability				2/16/91	
	I) Firing Pin Indent	.021	.0205	.0205	2/16/91	WB
	J) Assemble Stock				2/16/91	RW
	K) Assemble Swivel Studs				2-25-91	
	L) Attach Front and Rear Sight Assemblies				2/16/91	RW
	M) Iron Sight Alignment				2/16/91	RW
	N) Detach Front & Rear Sights & place in numbered container				2/16/91	RW
	O) Attach Scope to Rifle				2/16/91	RW
	P) Detach & Attach Scope 20 Times				2/16/91	RW
640	Gallery Target & Test				2-18-91	AC
	A) Time				2-18-91	AC
	B) Malfunctions				2-18-91	AC
	C) Pierced Primers				2-18-91	AC
	D) Optical Clearity of Scope				2-18-91	AC
645	Inspect for Live Ammo				2-18-91	AC
655	Final Inspection A) Headspace				2-25-91	
	B) Trigger Pull	2.32	2.41	2.49	2/21/91	JH
		2.29	2.41			
	C) Function				2-25-91	AC
660	Pack				3-19-91	


Remington
DUPONT
REG. U.S. PAT. & TM. OFF.
VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700 TM M24
SERIAL NO. C6611384
ORDER NO. 5716
20
MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat & Tm. Off, Marca Registrada Marque Deposee.
5716 C6611384
UPC
0 47700 25716 7

RADIAL DISTANCE CALCULATIONS
FOR RIFLE # C6611384
[illegible] 1991

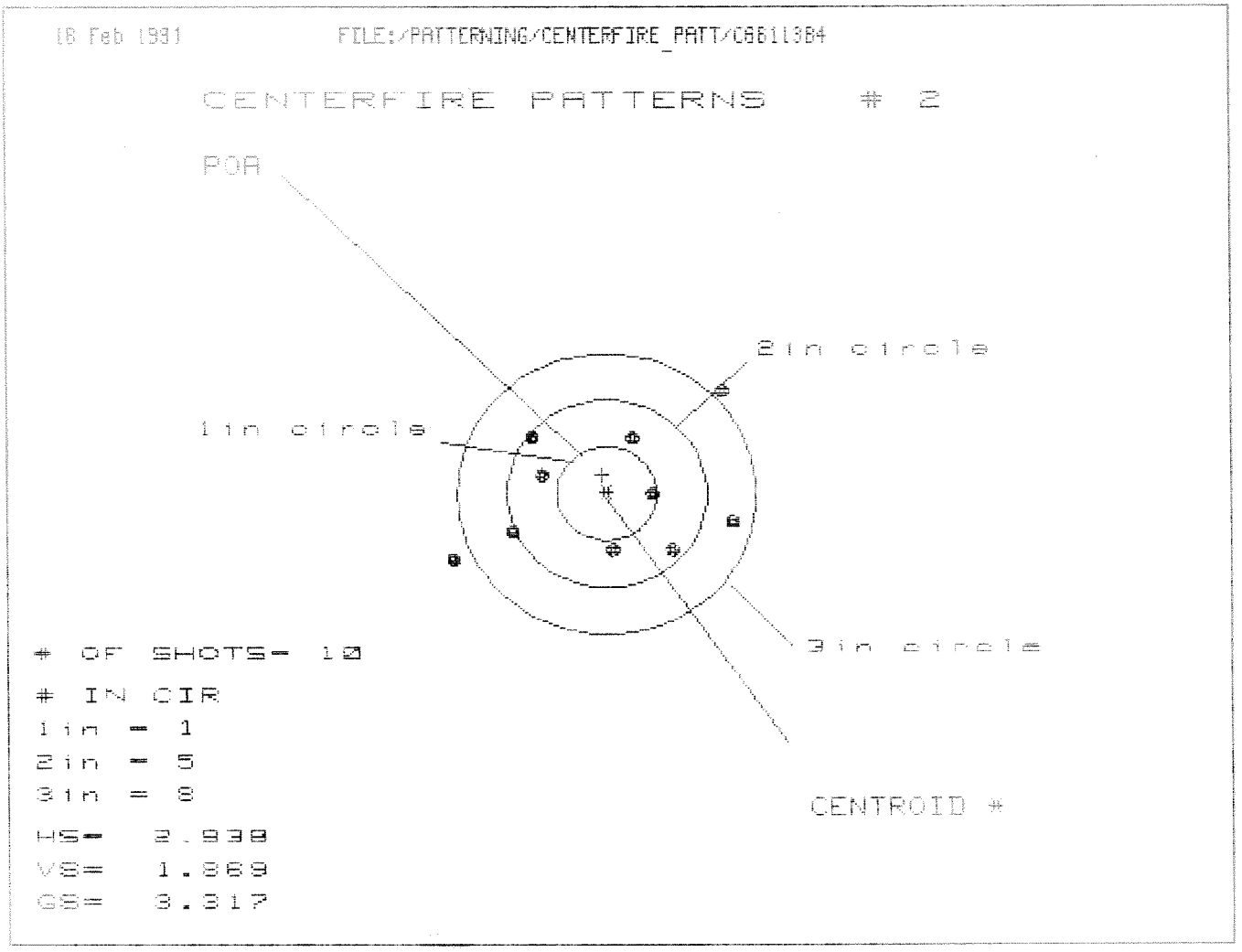
RADIAL DISTANCES

0 TO 1 .520312
1 TO 2 .649685
1 TO 3 .504464
1 TO 4 .428385
1 TO 5 .476568

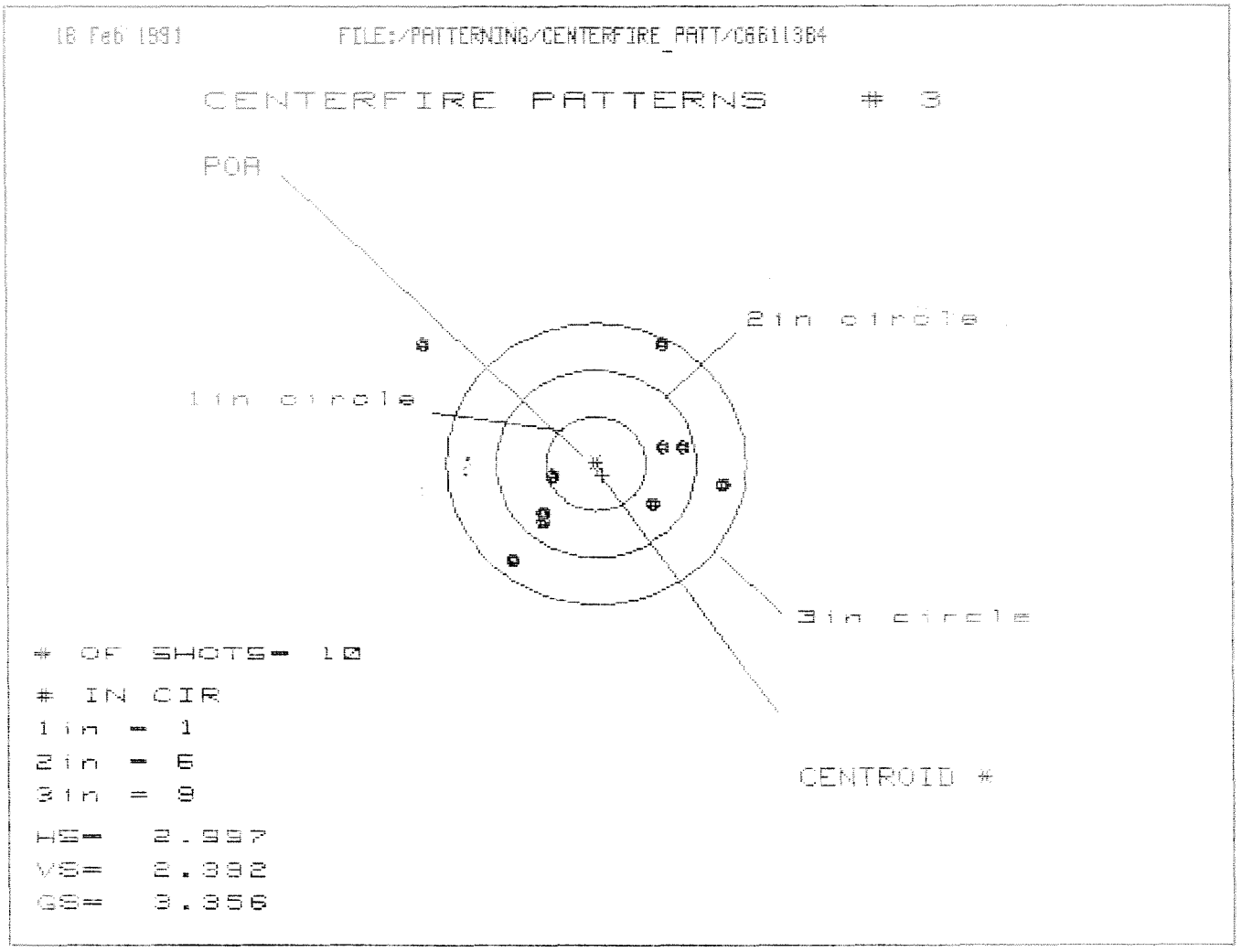
<----POA

AVERAGE X-COORDINATE FOR THIS RIFLE IS: .1426
AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0366
GROUPING AVERAGE POI RADIUS FOR THIS RIFLE IS: .147222

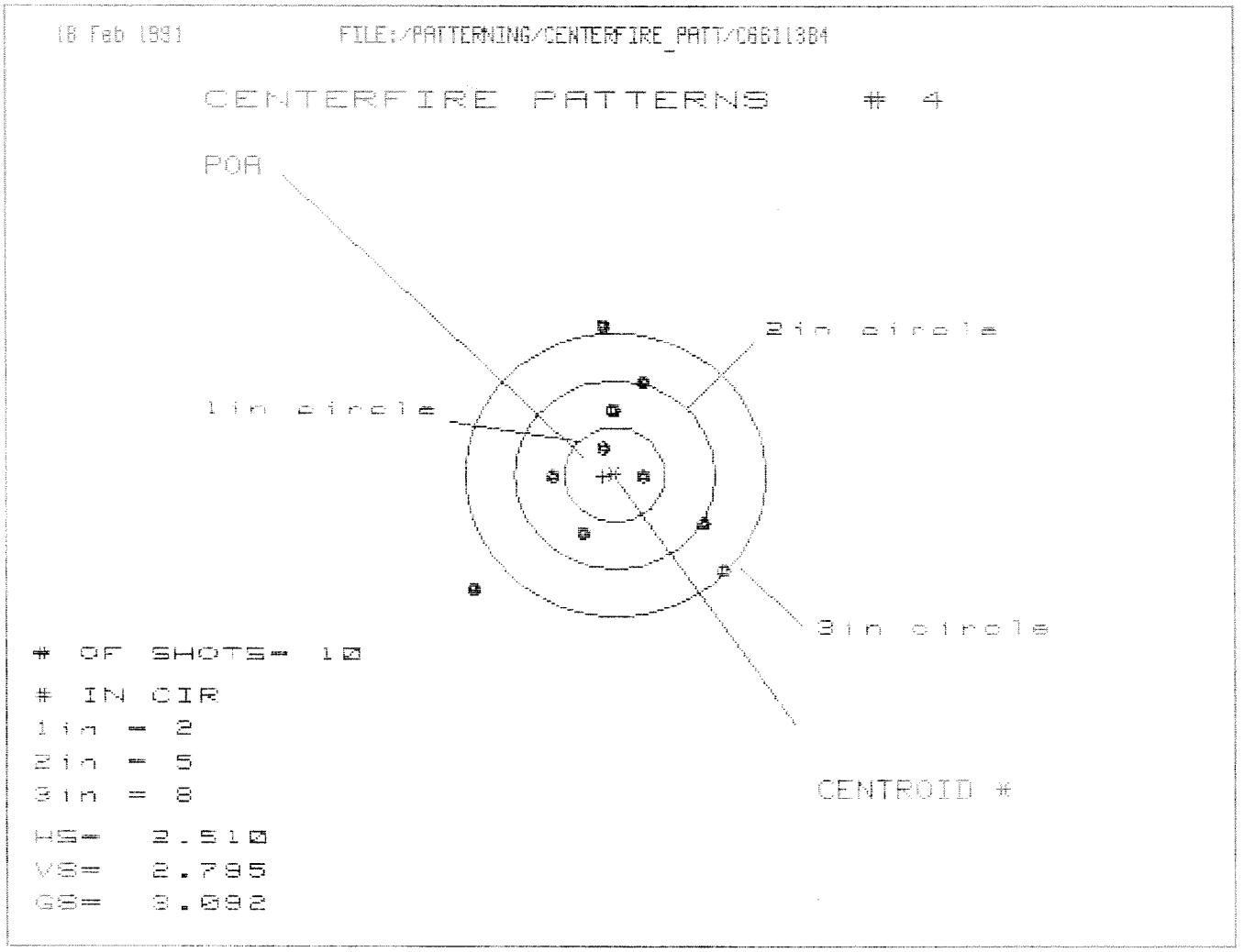
FOR THIS RIFLE IS: .996



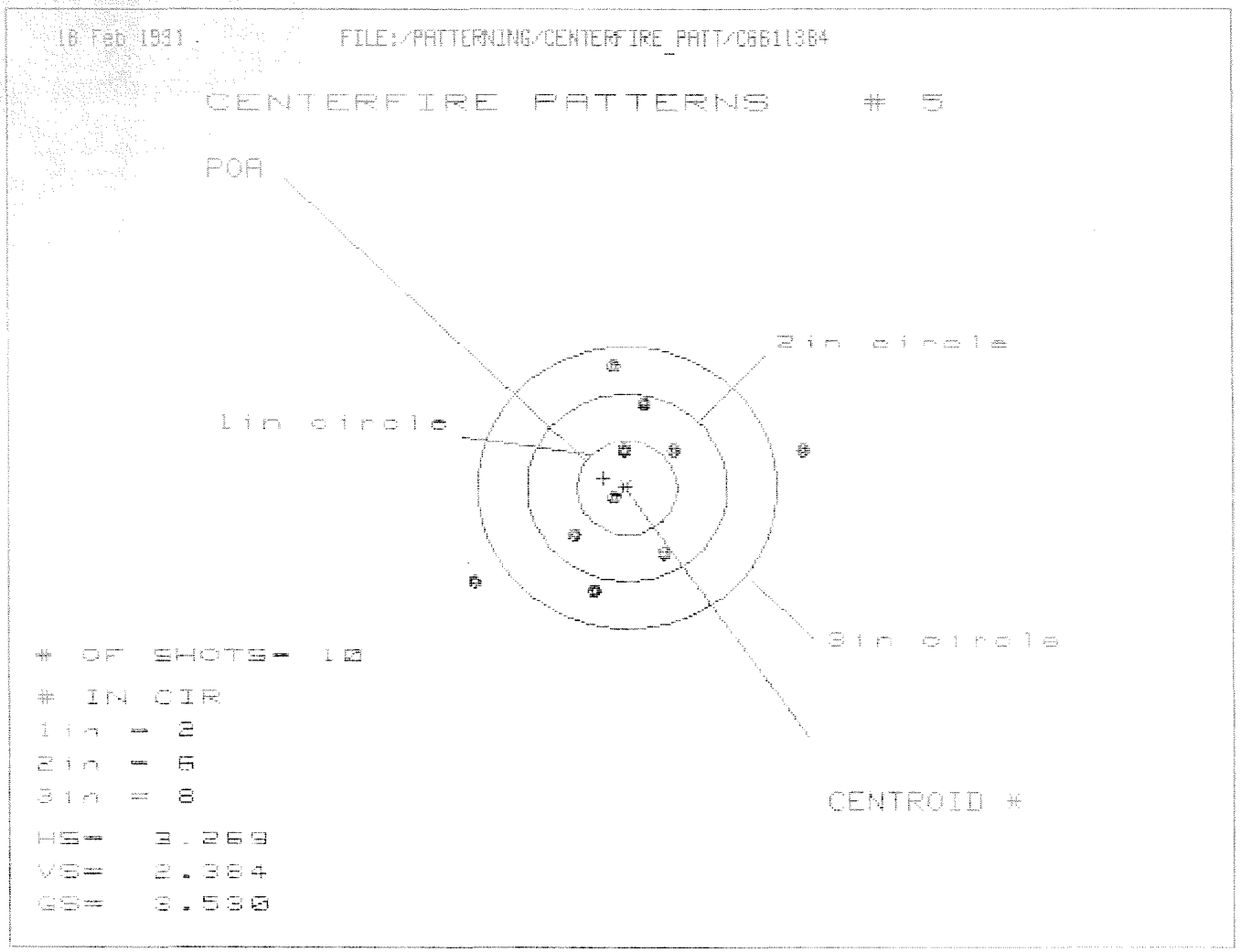
PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.282	1.109	1.236
MINIMUM X	:	-1.556	-1.119	-.993
MAXIMUM Y	:	1.134	1.052	.701
MINIMUM Y	:	-.735	-.705	-.574
CENTROID X	:	.044	.217	.090
CENTROID Y	:	-.203	-.121	-.252
POA TO CENTROID in.	:	.207	.248	.268
MIN RADIUS	:	.497	.324	.459
MEAN RADIUS	:	1.011	.915	.840
MAX RADIUS	:	1.721	1.459	1.267
HORIZONTAL SPREAD	:	2.838	2.228	2.228
VERTICAL SPREAD	:	1.869	1.757	1.275
EXTREME SPREAD	:	3.317	2.625	2.287
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		8	



PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.274	1.082	1.147
MINIMUM X	:	-1.723	-1.062	-.997
MAXIMUM Y	:	1.327	1.391	.516
MINIMUM Y	:	-1.065	-.918	-.744
CENTROID X	:	-.065	.127	.062
CENTROID Y	:	.122	-.025	-.199
POA TO CENTROID in.	:	.138	.129	.209
MIN RADIUS	:	.446	.459	.453
MEAN RADIUS	:	1.067	.908	.825
MAX RADIUS	:	2.175	1.484	1.244
HORIZONTAL SPREAD	:	2.997	2.144	2.144
VERTICAL SPREAD	:	2.392	2.309	1.260
EXTREME SPREAD	:	3.356	2.797	2.318
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		9	



PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.091	.933	.902
MINIMUM X	:	-1.419	-.818	-.850
MAXIMUM Y	:	1.576	1.441	1.002
MINIMUM Y	:	-1.219	-1.161	-.981
CENTROID X	:	.118	.276	.307
CENTROID Y	:	.015	.150	-.030
POA TO CENTROID in.	:	.119	.314	.309
MIN RADIUS	:	.274	.220	.119
MEAN RADIUS	:	.965	.846	.767
MAX RADIUS	:	1.870	1.490	1.332
HORIZONTAL SPREAD	:	2.510	1.751	1.751
VERTICAL SPREAD	:	2.795	2.602	1.983
EXTREME SPREAD	:	3.092	2.860	2.136
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		8	



PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.727	1.555	.540
MINIMUM X	:	-1.542	-.700	-.505
MAXIMUM Y	:	1.281	1.173	1.204
MINIMUM Y	:	-1.103	-1.211	-1.130
CENTROID X	:	.231	.403	.208
CENTROID Y	:	-.101	.007	-.024
POA TO CENTROID in.	:	.252	.403	.210
MIN RADIUS	:	.223	.349	.268
MEAN RADIUS	:	.971	.875	.762
MAX RADIUS	:	1.825	1.575	1.233
HORIZONTAL SPREAD	:	3.269	2.255	1.045
VERTICAL SPREAD	:	2.384	2.384	2.384
EXTREME SPREAD	:	3.530	2.563	2.400
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		8	

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C661384

DATE 2/16/91

TESTER JH

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.19	2.50	2.38	2.32	MIN. SETTING,
PULL #2	2.42	2.33	2.35	2.41	NO AVG. OF 5
PULL #3	2.40	2.28	2.30	2.49	READINGS ACCEPT-
PULL #4	2.51	2.39	2.32	2.29	ABLE LESS THAN 2#
PULL #5	2.47	2.35	2.32	2.41	
TOTAL					
AVG.					

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.19	3.27		
PULL #2	3.24	3.50		
PULL #3	3.19	3.52		
PULL #4	3.39	3.30		
PULL #5	3.46	3.31		
TOTAL				
AVG.				

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.42	4.30		4.46
PULL #2	4.25	4.38		4.49
PULL #3	4.32	4.28		4.41
PULL #4	4.42	4.35		4.36
PULL #5	4.46	4.32		4.48
TOTAL				
AVG.				