

LIMITED DISTRIBUTION

OPERATIONS COMMITTEE

FIREARMS - TRAPS

MINUTE #3 - 1980

J. P. McANDREWS
E. F. BARRETT
J. P. GLAS
E. HOOTON, JR.
R. W. STEELE
J. G. WILLIAMS
R. A. PARTNOY
E. B. BEATTIE
L. FOX
J. E. PREISER
E. J. GINER
M. F. deMAYO

W. H. FORSON, JR.
P. H. HOLMBERG
L. J. SCOTT
R. L. HALL
A. J. HERMANDORFER
G. E. PUCKETT
C. B. WORKMAN
J. R. AYERS
D. K. DAUBENSPECK
T. W. RAWSON
J. W. BOWER

COPY NO. File

OPERATIONS COMMITTEE ILION DIVISION

FEBRUARY 20, 1980

PRESENT:

COMMITTEE

E. F. BARRETT, CHAIRMAN
J. P. GLAS
E. HOOTON, JR.
L. FOX
M. F. deMAYO
J. W. BOWER, SECRETARY

OTHERS

H. K. BOYLE
J. W. BROOKS
W. H. FORSON, JR.
R. L. HALL
P. H. HOLMBERG
J. P. LINDE
R. J. LONG
J. E. PREISER
T. W. RAWSON
L. J. SCOTT
C. B. WORKMAN

The meeting convened at 11:20 A.M., in Ilion.

NOT FOR REPRODUCTION
OR FURTHER DISTRIBUTION

IREM 002801

CENTER FIRE RIFLESMODEL 700 BOLT LOCK - Contd.

The Chairman commented that, because of the purpose of this change, it is important to emphasize this item. Research felt that they could have a prototype available in May.

MODEL 700 FIRE CONTROL IMPROVEMENTS
(1982 Introduction)

Research reported that the two Fire Control designs have been assembled. The design with a Sear Block Safety is complete and ready for testing. The design with a Sear and Trigger Block Safety is still in the revision stage. All components necessary for the second model have been made except for the Safety arm. Scheduled assembly is mid-March.

BOLT ACTION CARBINE
(1982 Introduction)

Research reported that Actions in all five calibers have been assembled and will be ready for testing by the end of February.

Production reported that engineering estimates are being prepared based on preliminary drawings supplied by Research. Production expects to have high-spot costs available for review with Research in April.

PISTOLSXP-100 - 7MM BR REM. CALIBER
(1980 Introduction)

Production reported that due to the favorable customer reception to this model, they have amended the trial and pilot procedures, and are processing a larger than normal quantity of components, which are expected to be ready in March (Exhibit 6).

Barrel Blanks have been started. Tooling is available to process these blanks through cut-off and crown, which is about half way through the sequence of operations. Production is closely monitoring tool deliveries, and are expediting where possible. The goal is to have Barrel Assemblies complete in early March.

Sample Front Sight Ramps have been completed. Required revisions to the powder metal coining tools have been accomplished, and a production run of Ramps is scheduled for the first week of March.

IREM 0028014 1