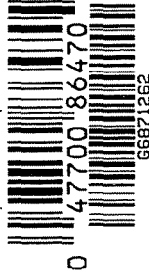


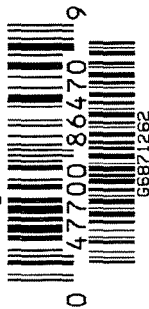
66871262

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



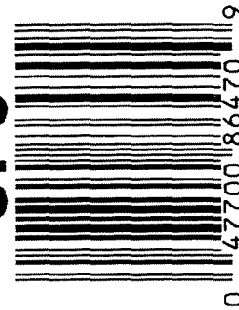
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6871262

UPC



BM FORM

GUN SERIAL # G 6871262

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-13-09	SPD
430	ASSEMBLE TO STOCK		8-13-09	SP
440	PROOF		8-13-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	8-13-09	SPD
470	DIS-ASSEMBLE ACTION	2009	8-13-09	SPD
472	SERIALIZE BOLT HANDLE		8-14-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR <u>D</u>	8/19/09	D
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	OWO
510	DRILL AND TAP SIGHT HOLES		8-14-09	SP
520	GOFF BLAST BBL / REC		8/20	MTL
540	APPLY COATINGS (BARREL ACTION)		8/22	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-26-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-26-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-26-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-1-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

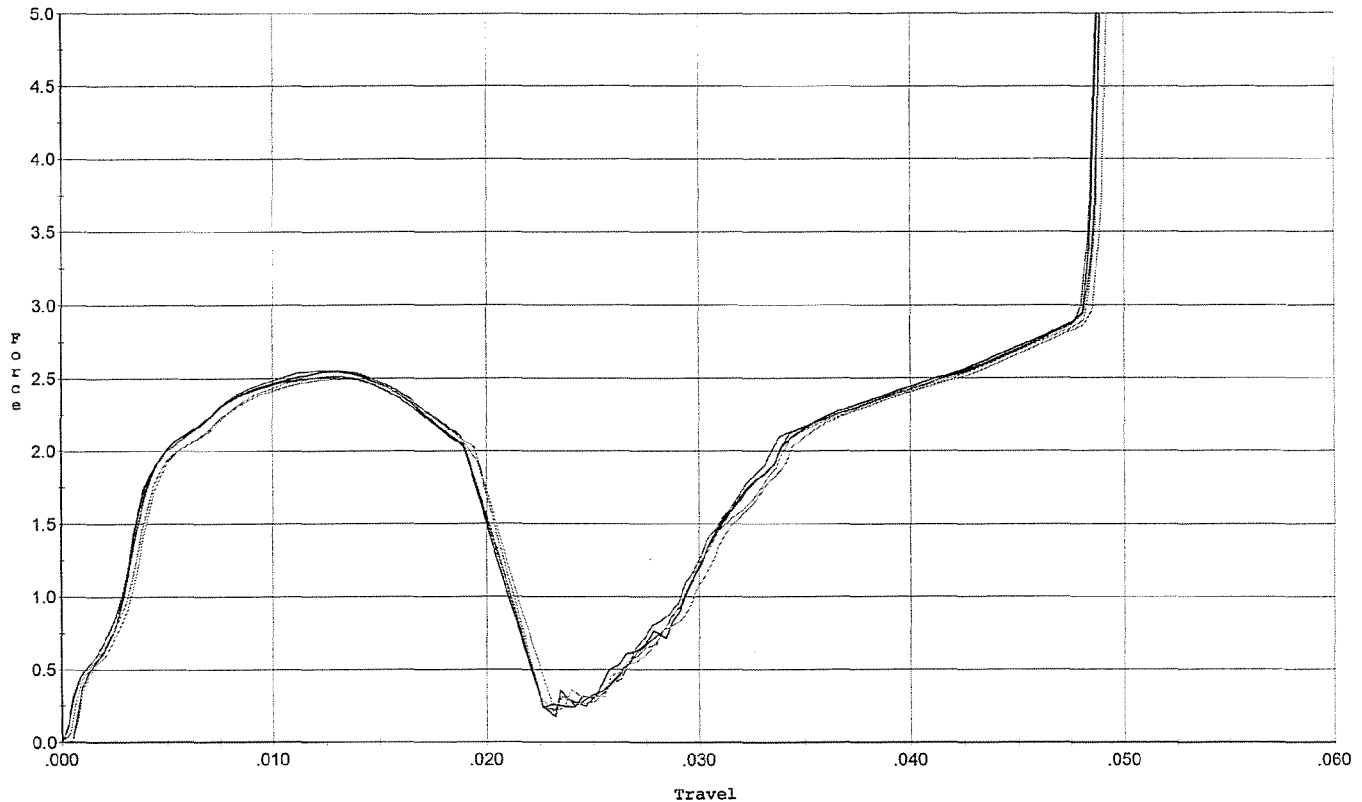
560	BARBER - M24 0080221 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u> <u>2°</u> <u>2°</u>	9/3/09	RB
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>7°</u> <u>7°</u> <u>7°</u>	9/3/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	9/3/09	RB
	J) ASSEMBLE STOCK			9-1-09	S.P.D.
	K) ASSEMBLE SWIVEL STUDS			9/3/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	9-2-09	S.P.D.
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			9-2-09	RP
670	FINAL INSPECTION A) HEADSPACE			9/3/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.59</u> <u>2.57</u> <u>2.45</u> <u>2.58</u> <u>2.60</u>	9/3/09	RB
	C) FUNCTION			9/3/09	RB
690	PACK			9-4-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/31/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



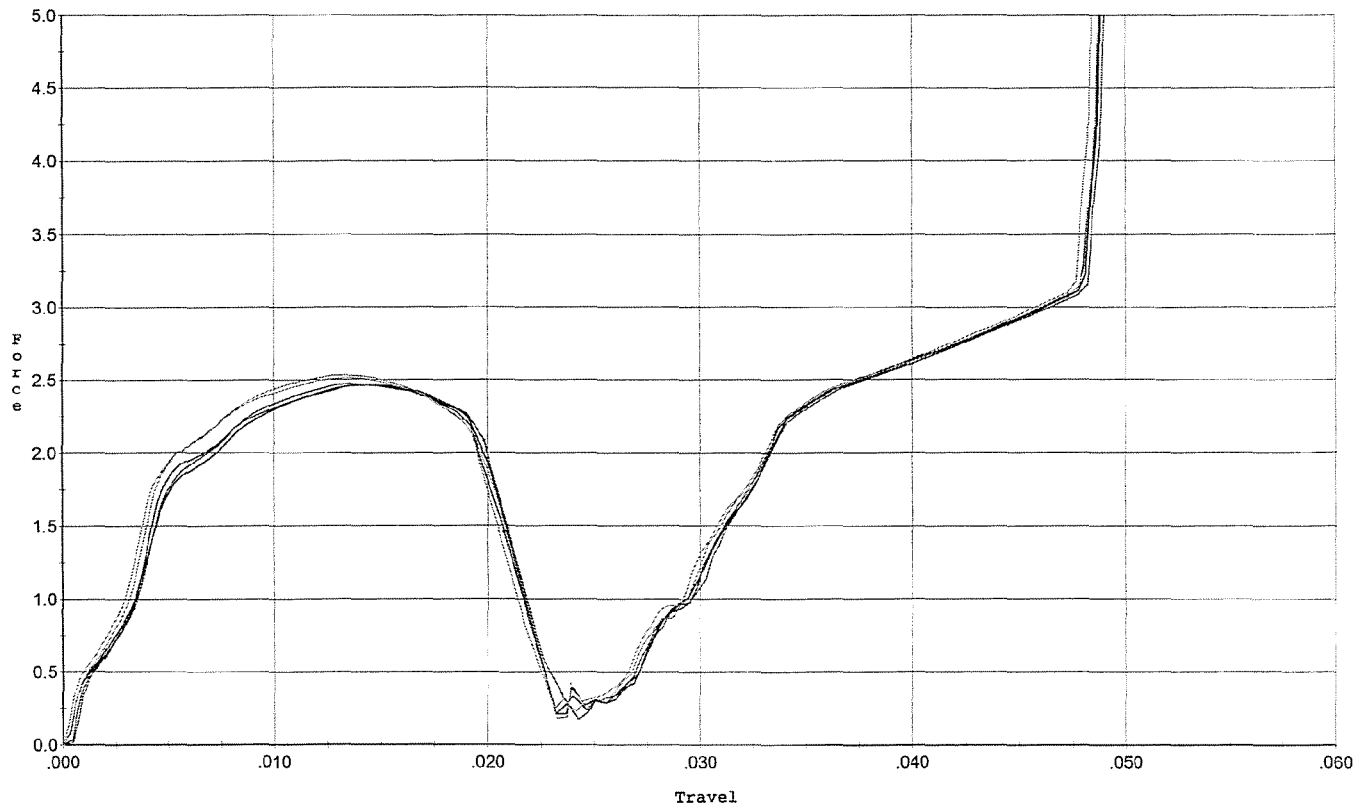
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.512	0.020	0.00	0.033	0.038		Set Trigger
2	2.544	0.019	0.00	0.034	0.035		Set Trigger
3	2.554	0.021	0.00	0.033	0.039		Set Trigger
4	2.495	0.019	0.00	0.034	0.035		Set Trigger
5	2.513	0.020	0.00	0.033	0.036		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/31/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



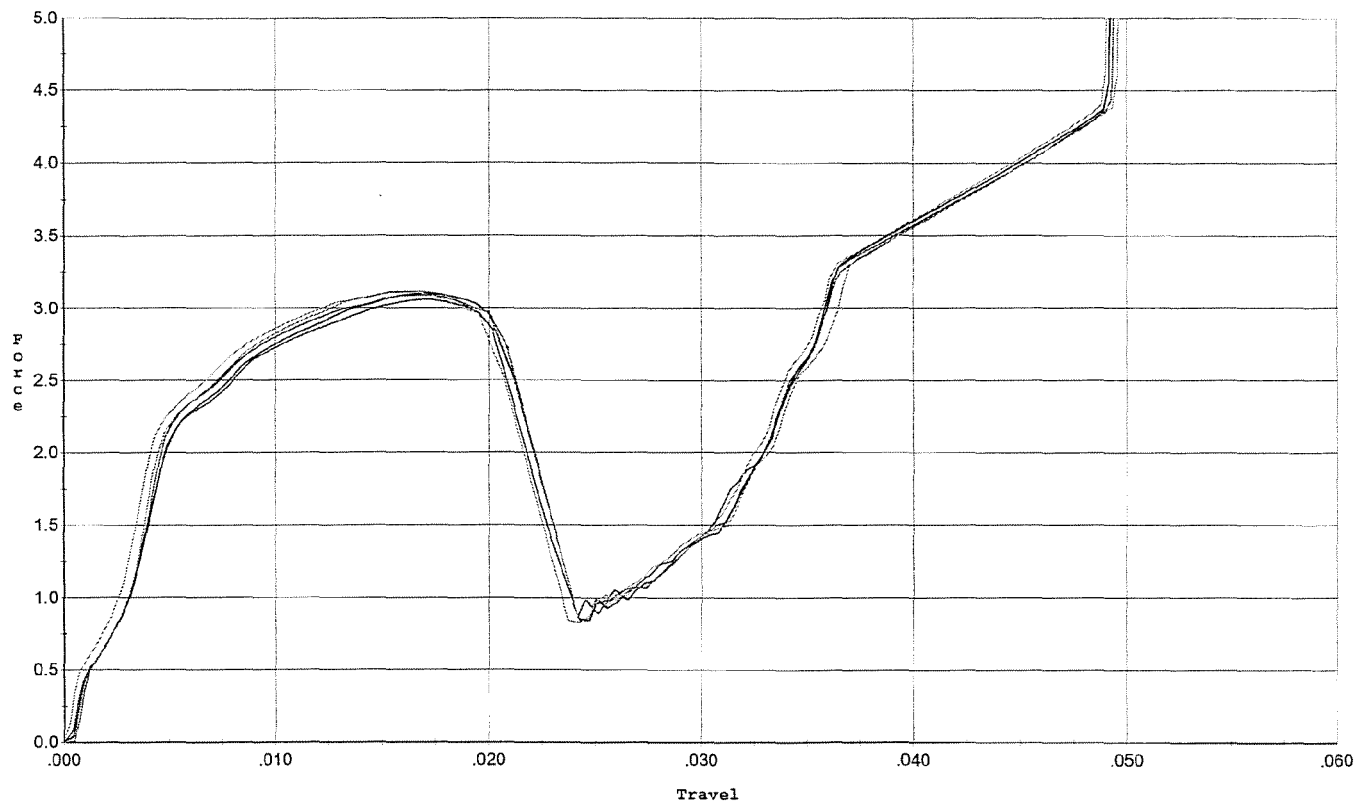
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.464	0.021	0.00	0.033	0.037		Set Trigger
2	2.463	0.020	0.00	0.033	0.036		Set Trigger
3	2.473	0.020	0.00	0.033	0.036		Set Trigger
4	2.510	0.019	0.00	0.033	0.036		Set Trigger
5	2.528	0.020	0.00	0.033	0.038		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



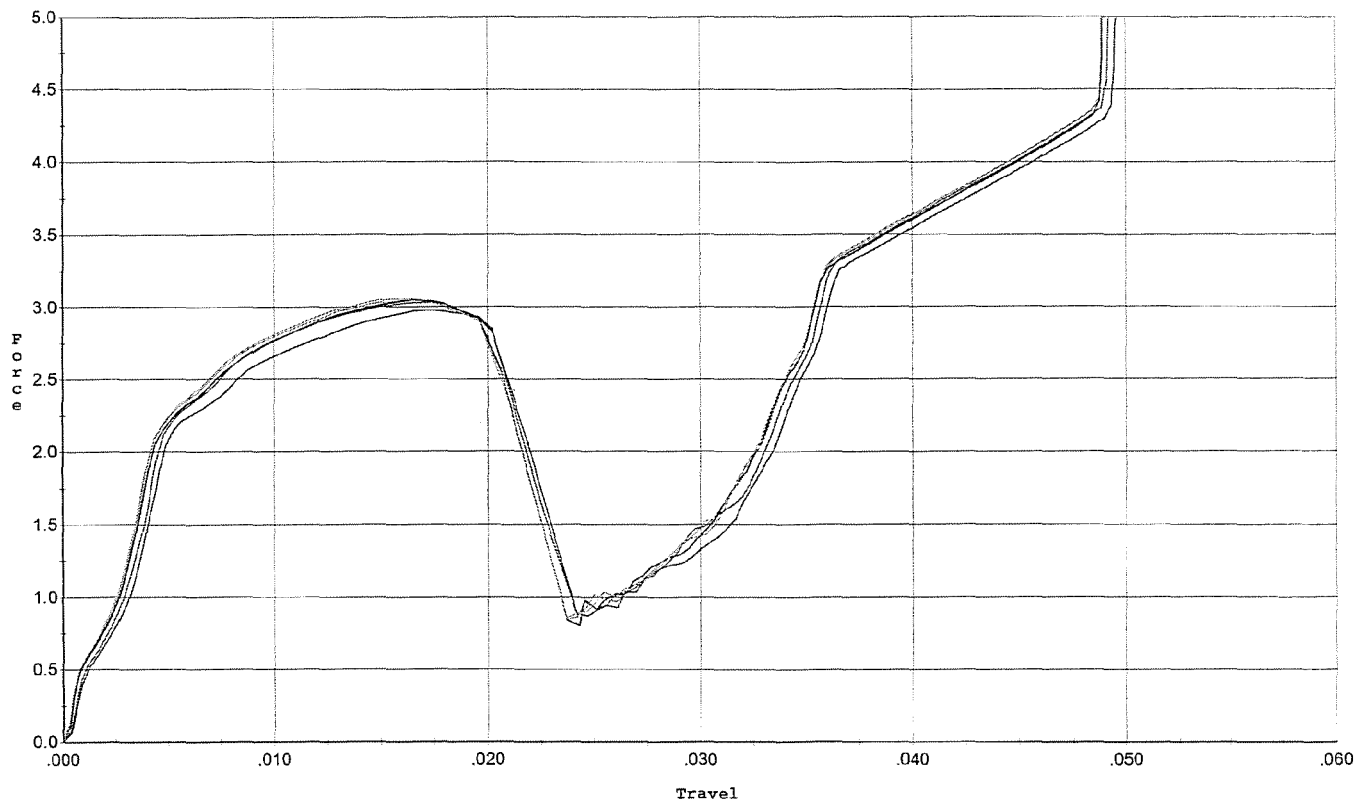
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.057	0.020	0.00	0.032	0.044		Set Trigger
2	3.099	0.021	0.00	0.032	0.047		Set Trigger
3	3.088	0.021	0.00	0.032	0.047		Set Trigger
4	3.107	0.021	0.00	0.031	0.047		Set Trigger
5	3.114	0.021	0.00	0.032	0.048		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/31/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



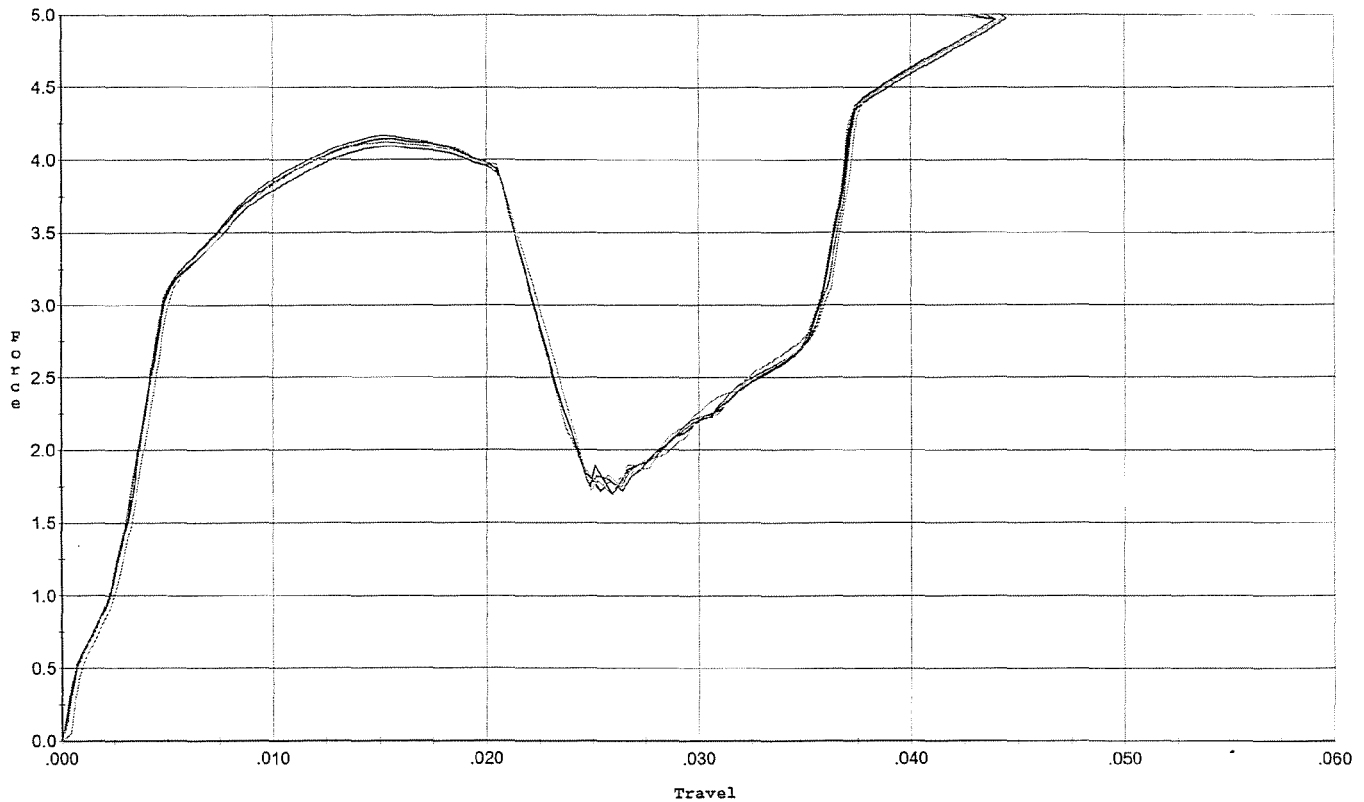
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.975	0.022	0.00	0.032	0.047		Set Trigger
2	3.046	0.021	0.00	0.031	0.046		Set Trigger
3	3.030	0.020	0.00	0.032	0.045		Set Trigger
4	3.055	0.021	0.00	0.031	0.047		Set Trigger
5	3.047	0.021	0.00	0.031	0.047		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/31/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



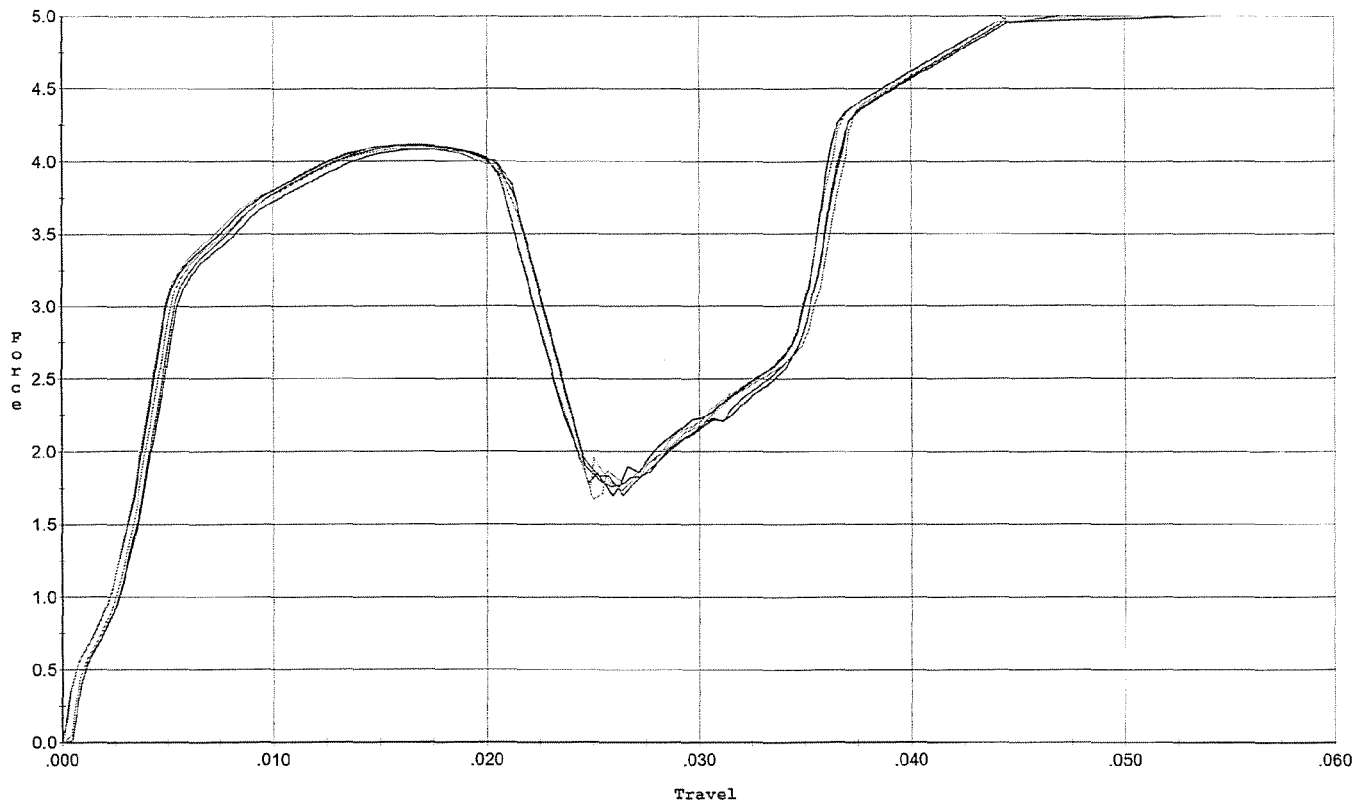
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.091	0.021	0.00	0.029	0.061		Set Trigger
2	4.142	0.021	0.00	0.029	0.062		Set Trigger
3	4.165	0.021	0.00	0.029	0.062		Set Trigger
4	4.148	0.022	0.00	0.029	0.066		Set Trigger
5	4.120	0.021	0.00	0.029	0.062		Set Trigger

Avg 4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



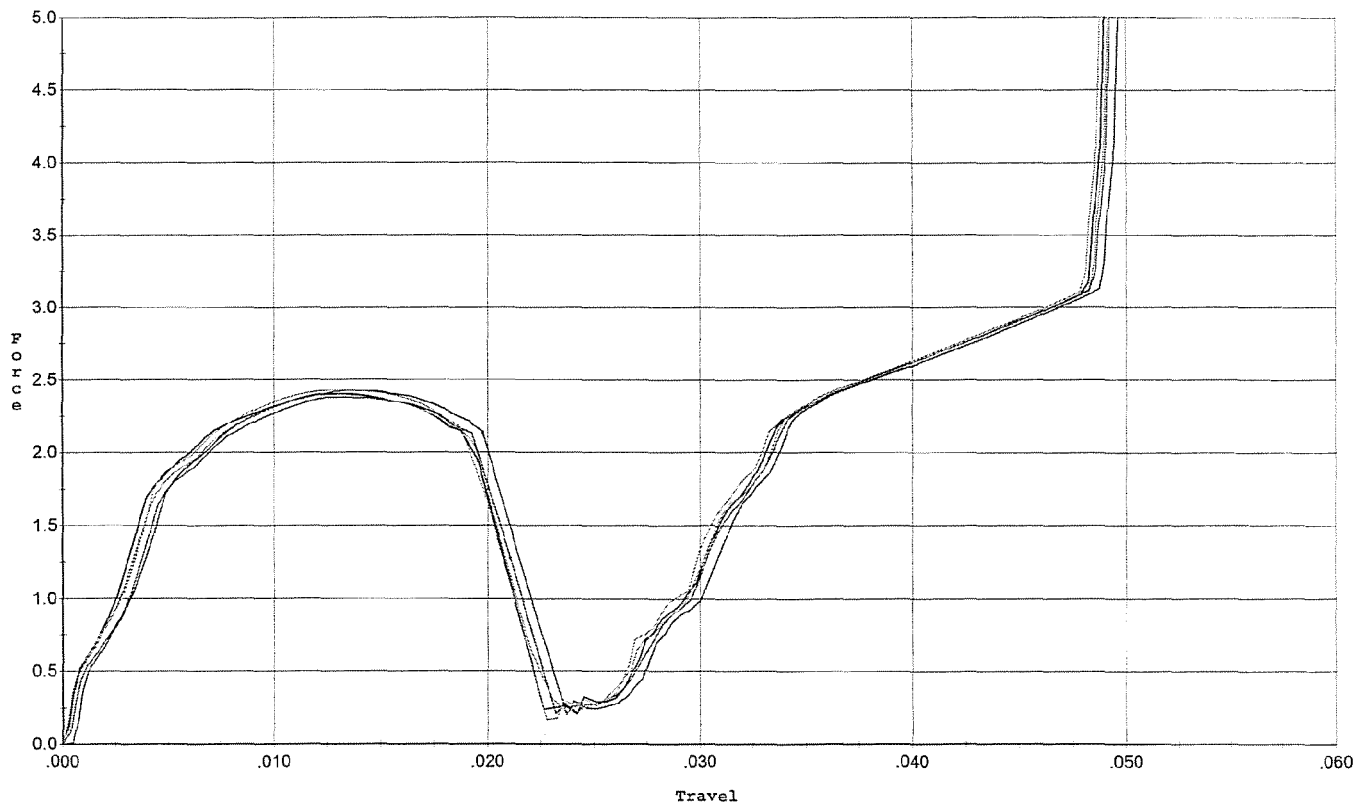
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.082	0.021	0.00	0.029	0.062		Set Trigger
2	4.115	0.021	0.00	0.029	0.062		Set Trigger
3	4.103	0.021	0.00	0.029	0.062		Set Trigger
4	4.104	0.021	0.00	0.029	0.061		Set Trigger
5	4.085	0.022	0.00	0.029	0.064		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/31/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



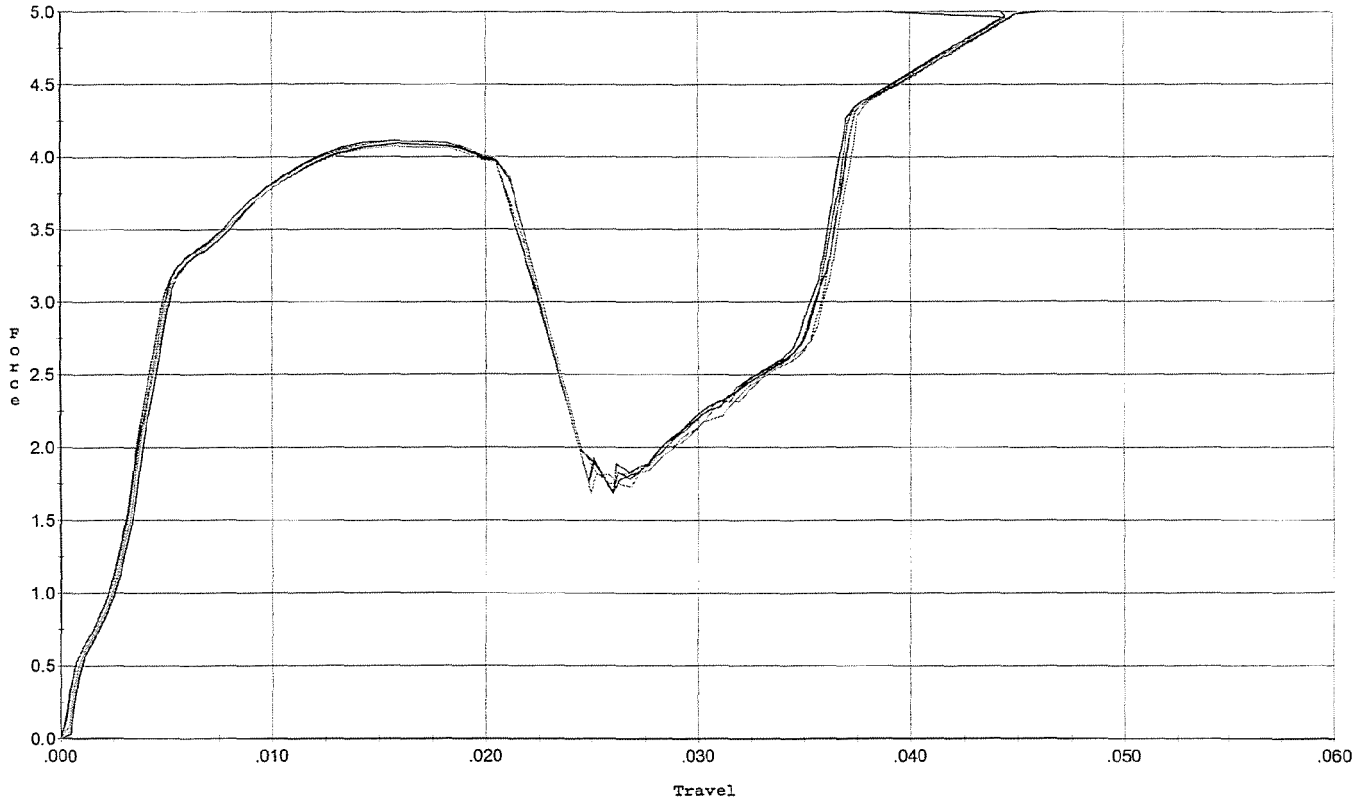
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.423	0.020	0.00	0.033	0.036		Set Trigger
2	2.402	0.020	0.00	0.033	0.036		Set Trigger
3	2.374	0.021	0.00	0.033	0.037		Set Trigger
4	2.429	0.020	0.00	0.033	0.037		Set Trigger
5	2.393	0.019	0.00	0.033	0.035		Set Trigger

Avg 2.40

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/31/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for final test



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.114	0.022	0.00	0.029	0.067		Set Trigger
2	4.091	0.021	0.00	0.029	0.063		Set Trigger
3	4.112	0.022	0.00	0.029	0.067		Set Trigger
4	4.108	0.021	0.00	0.029	0.063		Set Trigger
5	4.074	0.022	0.00	0.029	0.065		Set Trigger

Avg 4.10

6871263