

6871265

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



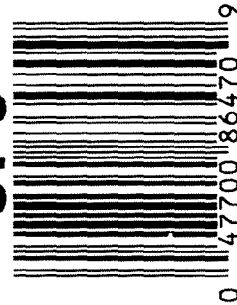
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6871265

UPC



BM FORM

GUN SERIAL # G6871265

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-13-09	SPD
430	ASSEMBLE TO STOCK		8-13-09	SP
440	PROOF		8-13-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	8-13-09	SPD
470	DIS-ASSEMBLE ACTION	2009	8-13-09	SPD
472	SERIALIZE BOLT HANDLE	OPERATOR 	8-14-09	RJR
480	MAGNAFLUX BBL ACTION		8/16/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	DMW
510	DRILL AND TAP SIGHT HOLES		8-14-09	SP
520	GOFF BLAST BBL / REC		8/20	REM
540	APPLY COATINGS (BARREL ACTION)		8/28	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-28-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-28-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-28-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-3-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

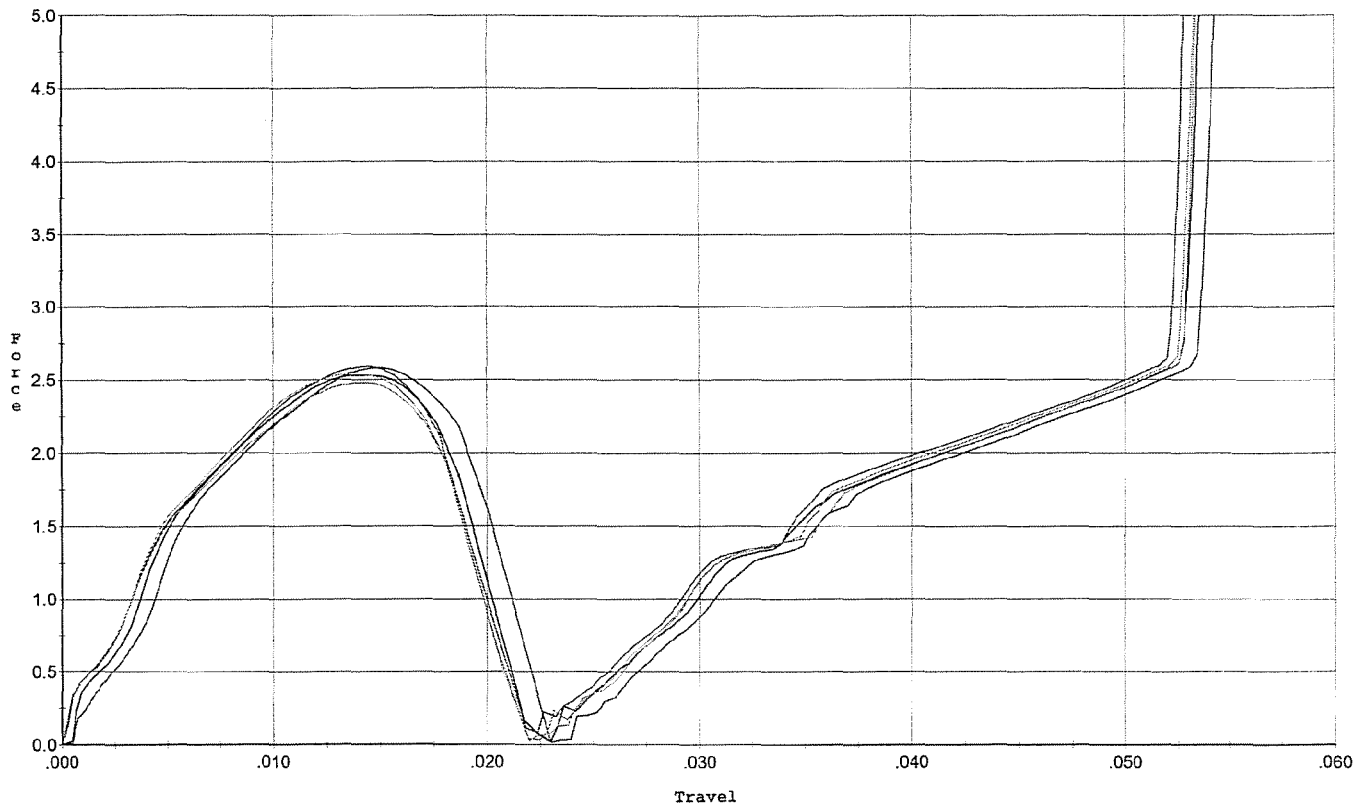
560	BARBER - M24 0080258 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3°</u>	<u>3°</u>	<u>3°</u>	9/8/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6°</u>	<u>6°</u>	<u>6°</u>	9/8/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.023</u>	<u>.023</u>	9/8/09	RB		
	J) ASSEMBLE STOCK					9-3-09	S.P.A.		
	K) ASSEMBLE SWIVEL STUDS					9/8/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH,FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		9-4-09	RP		
			PASS	FAIL					
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					9-4-09	S.P.A.		
670	FINAL INSPECTION A) HEADSPACE					9/8/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.73</u>	<u>2.79</u>	<u>2.84</u>	<u>2.79</u>	<u>2.78</u>	9/8/09	RB
	C) FUNCTION					9/8/09	RB		
690	PACK					9/10/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/28/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



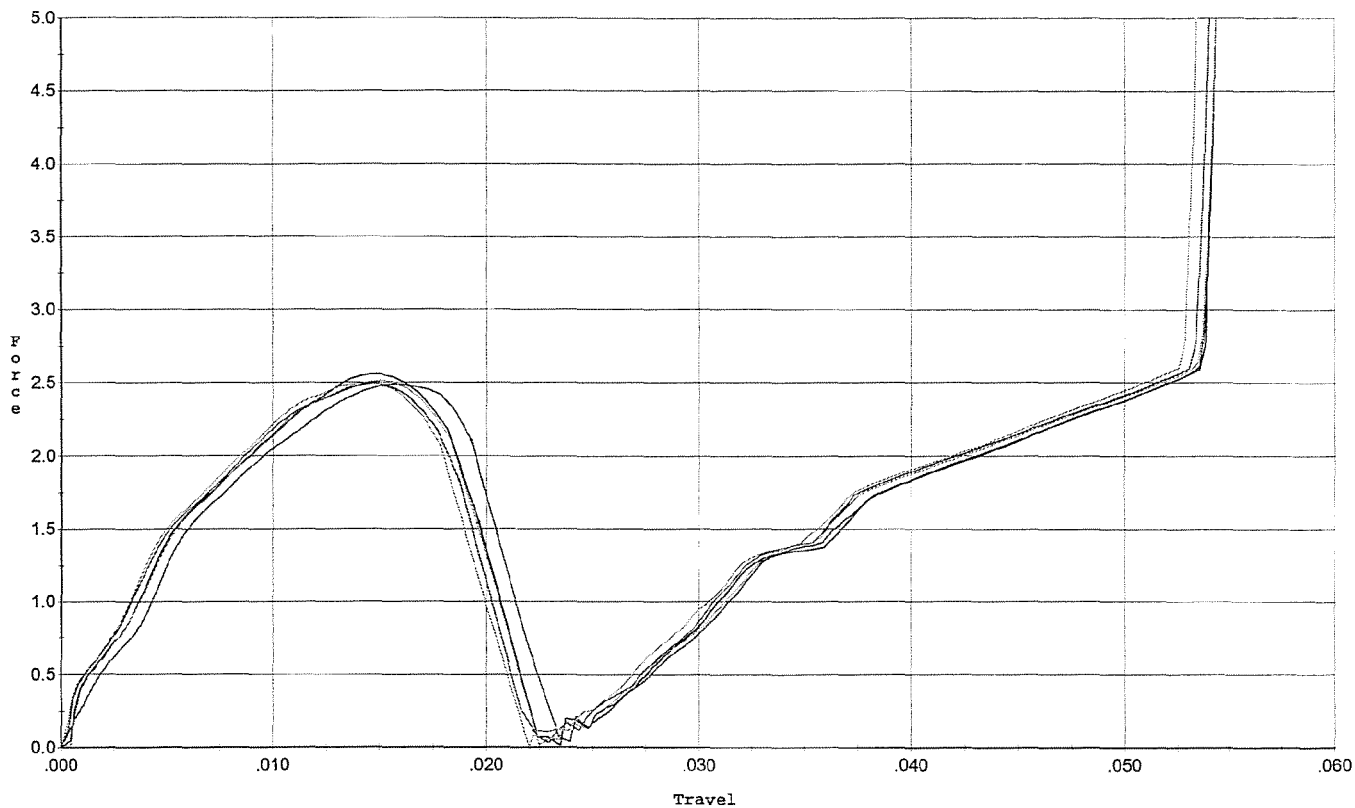
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.583	0.020	0.00	0.039	0.034		Set Trigger
2	2.531	0.019	0.00	0.039	0.032		Set Trigger
3	2.592	0.018	0.00	0.039	0.031		Set Trigger
4	2.535	0.018	0.00	0.039	0.031		Set Trigger
5	2.480	0.018	0.00	0.039	0.031		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/28/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



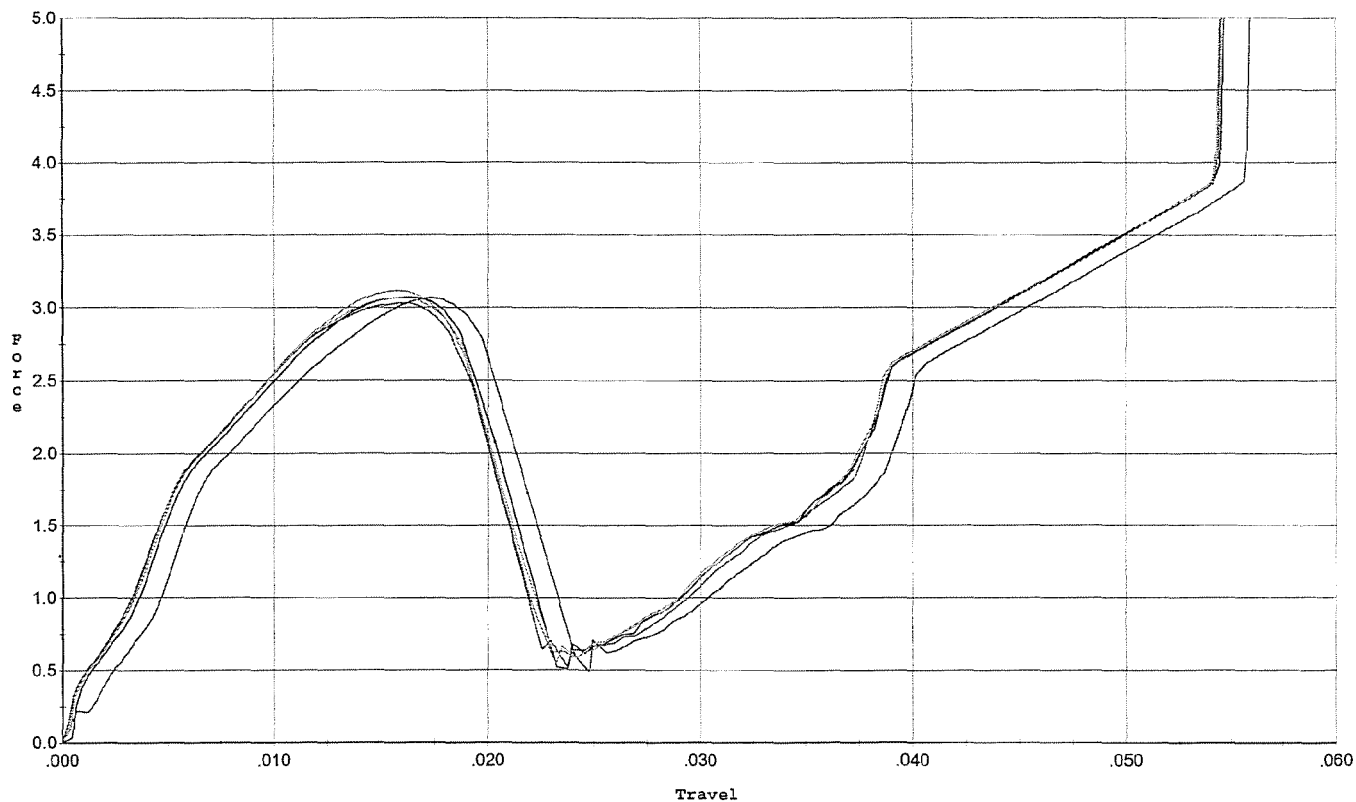
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.489	0.019	0.00	0.039	0.032		Set Trigger
2	2.559	0.020	0.00	0.039	0.033		Set Trigger
3	2.495	0.019	0.00	0.039	0.032		Set Trigger
4	2.512	0.020	0.00	0.039	0.033		Set Trigger
5	2.495	0.018	0.00	0.039	0.031		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/28/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



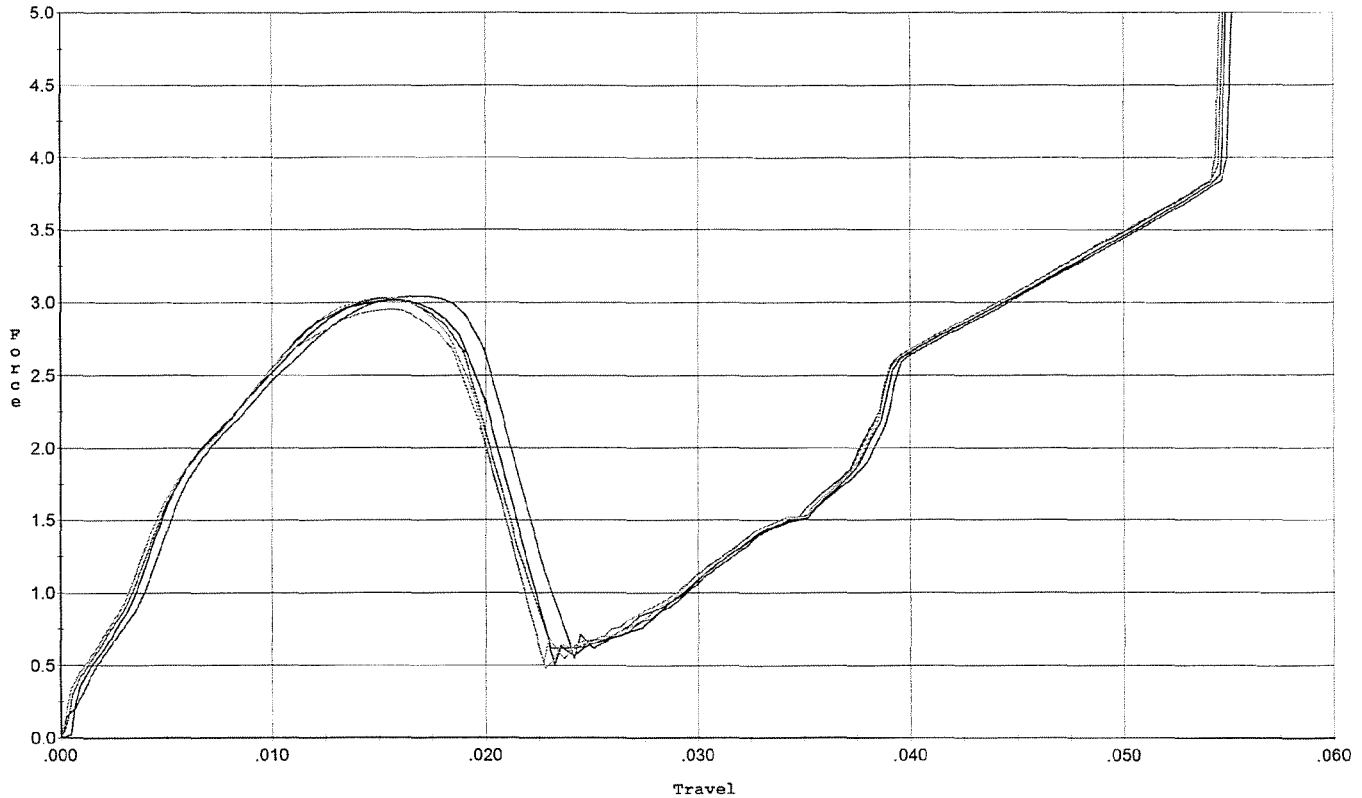
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.066	0.022	0.00	0.038	0.042		Set Trigger
2	3.070	0.020	0.00	0.038	0.041		Set Trigger
3	3.032	0.019	0.00	0.038	0.039		Set Trigger
4	3.068	0.019	0.00	0.038	0.038		Set Trigger
5	3.114	0.019	0.00	0.038	0.039		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/28/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



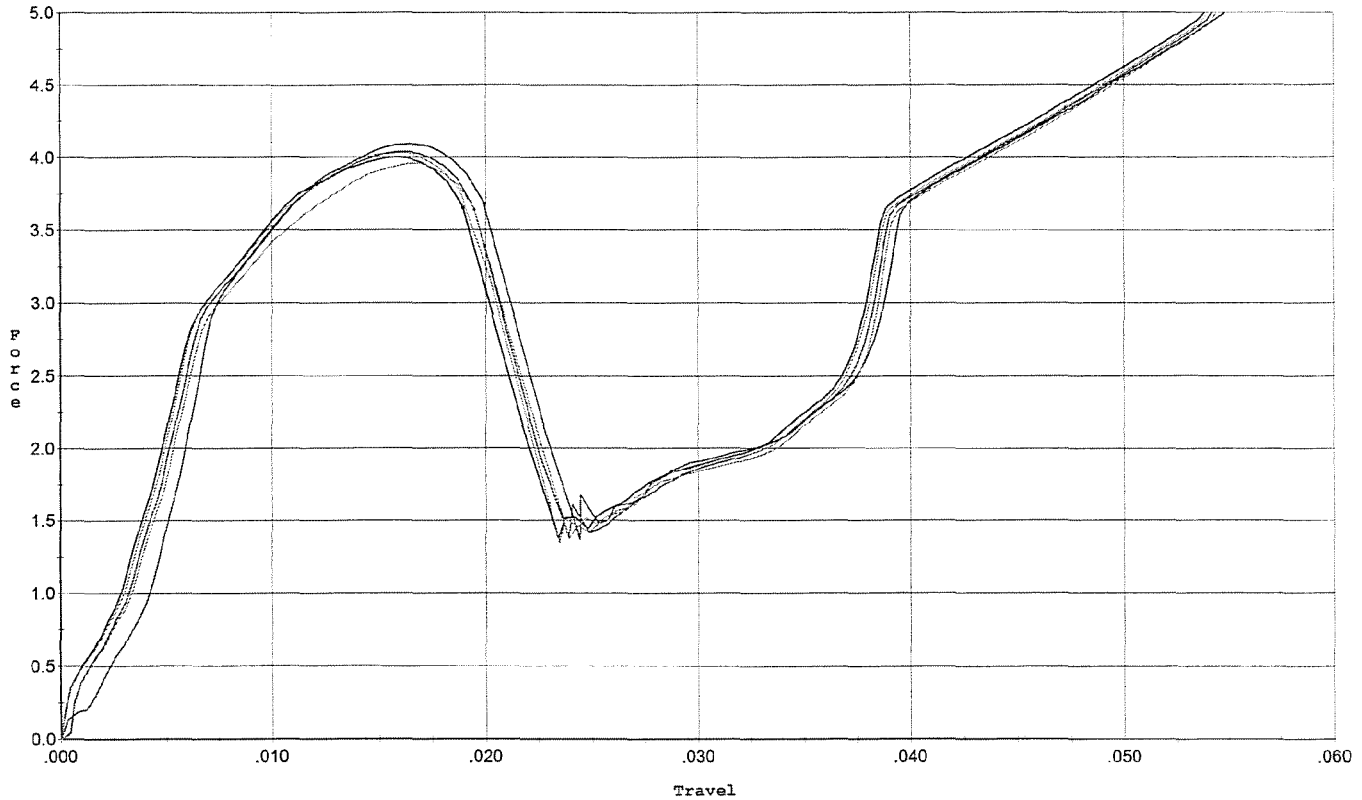
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.041	0.020	0.00	0.038	0.040		Set Trigger
2	3.015	0.020	0.00	0.038	0.040		Set Trigger
3	3.020	0.019	0.00	0.038	0.038		Set Trigger
4	3.031	0.019	0.00	0.038	0.039		Set Trigger
5	2.953	0.020	0.00	0.038	0.039		Set Trigger

Aug 3.01

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/28/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



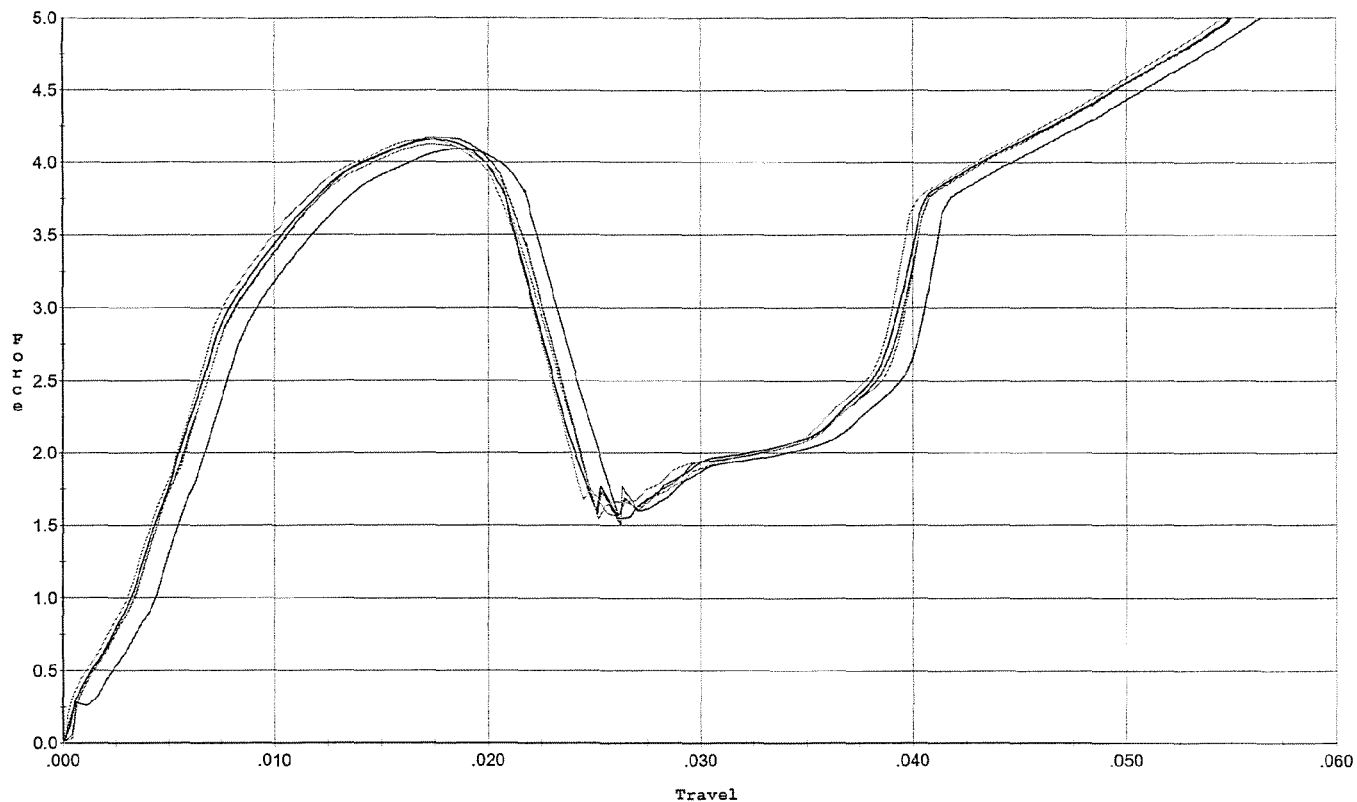
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.088	0.020	0.00	0.036	0.052		Set Trigger
2	4.000	0.019	0.00	0.036	0.051		Set Trigger
3	4.037	0.019	0.00	0.036	0.052		Set Trigger
4	4.029	0.020	0.00	0.035	0.054		Set Trigger
5	3.959	0.019	0.00	0.036	0.051		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/28/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



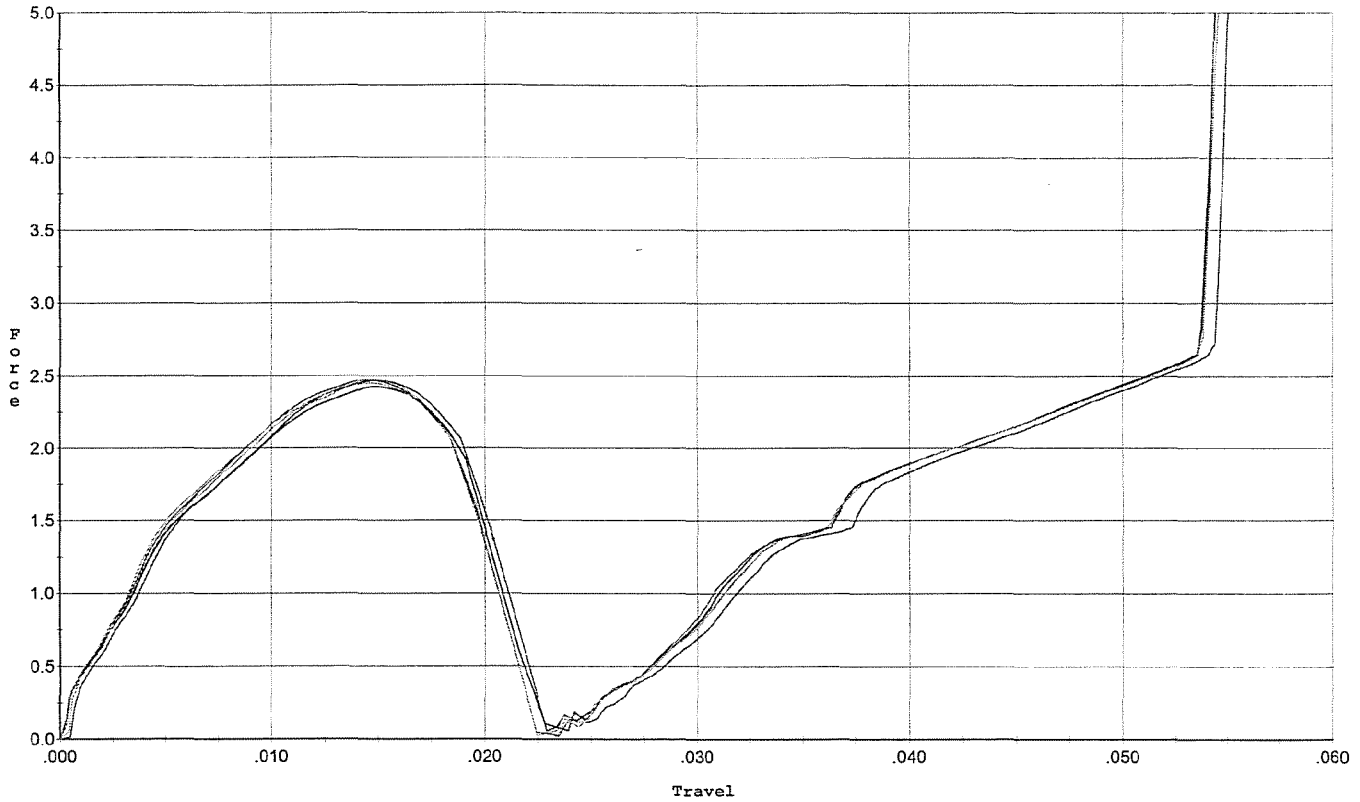
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.091	0.022	0.00	0.036	0.056		Set Trigger
2	4.156	0.021	0.00	0.035	0.057		Set Trigger
3	4.170	0.022	0.00	0.035	0.059		Set Trigger
4	4.158	0.021	0.00	0.035	0.058		Set Trigger
5	4.123	0.023	0.00	0.035	0.061		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/28/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



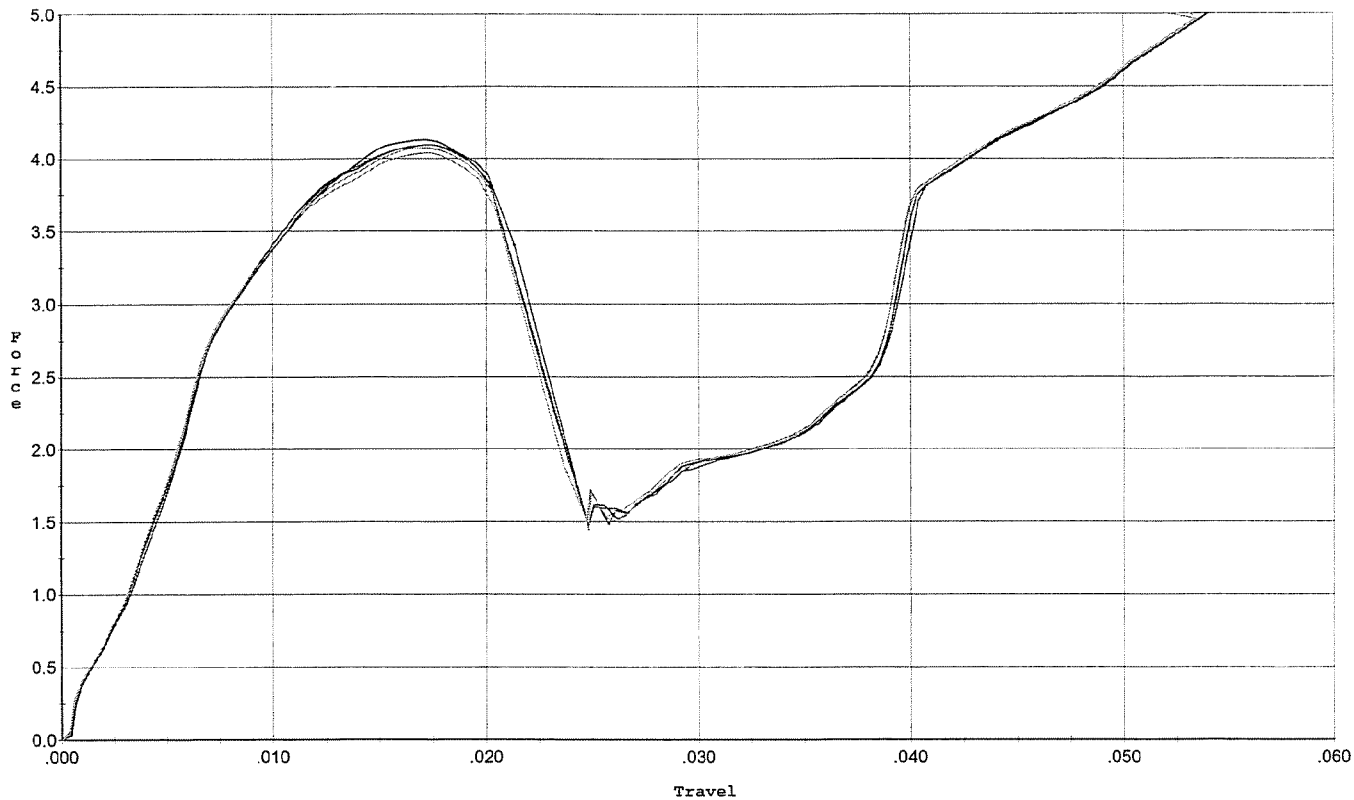
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.467	0.020	0.00	0.039	0.034		Set Trigger
2	2.426	0.019	0.00	0.039	0.032		Set Trigger
3	2.471	0.020	0.00	0.039	0.033		Set Trigger
4	2.474	0.020	0.00	0.039	0.033		Set Trigger
5	2.451	0.020	0.00	0.039	0.034		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/28/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.096	0.021	0.00	0.035	0.057		Set Trigger
2	4.131	0.020	0.00	0.036	0.054		Set Trigger
3	4.096	0.022	0.00	0.035	0.060		Set Trigger
4	4.041	0.020	0.00	0.035	0.055		Set Trigger
5	4.074	0.020	0.00	0.035	0.054		Set Trigger

Avg 4.08