

G 6871266

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

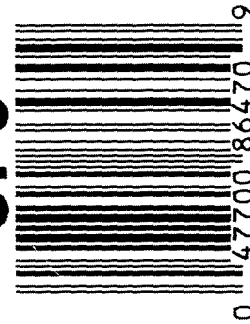
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6871266

UPC



GUN SERIAL #

G6871266

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-13-09	SP
430	ASSEMBLE TO STOCK		8-13-09	SP
440	PROOF		8-13-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	8-13-09	SP
470	DIS-ASSEMBLE ACTION	2309	8-13-09	SP
472	SERIALIZE BOLT HANDLE		8-14-09	KTZ
480	MAGNAFLUX BBL ACTION	OPERATOR	8-14-09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8-19-09	DWS
510	DRILL AND TAP SIGHT HOLES		8-14-09	SP
520	GOFF BLAST BBL / REC		8/20	RSM
540	APPLY COATINGS (BARREL ACTION)		8/28	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-28-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-28-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-28-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-2-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

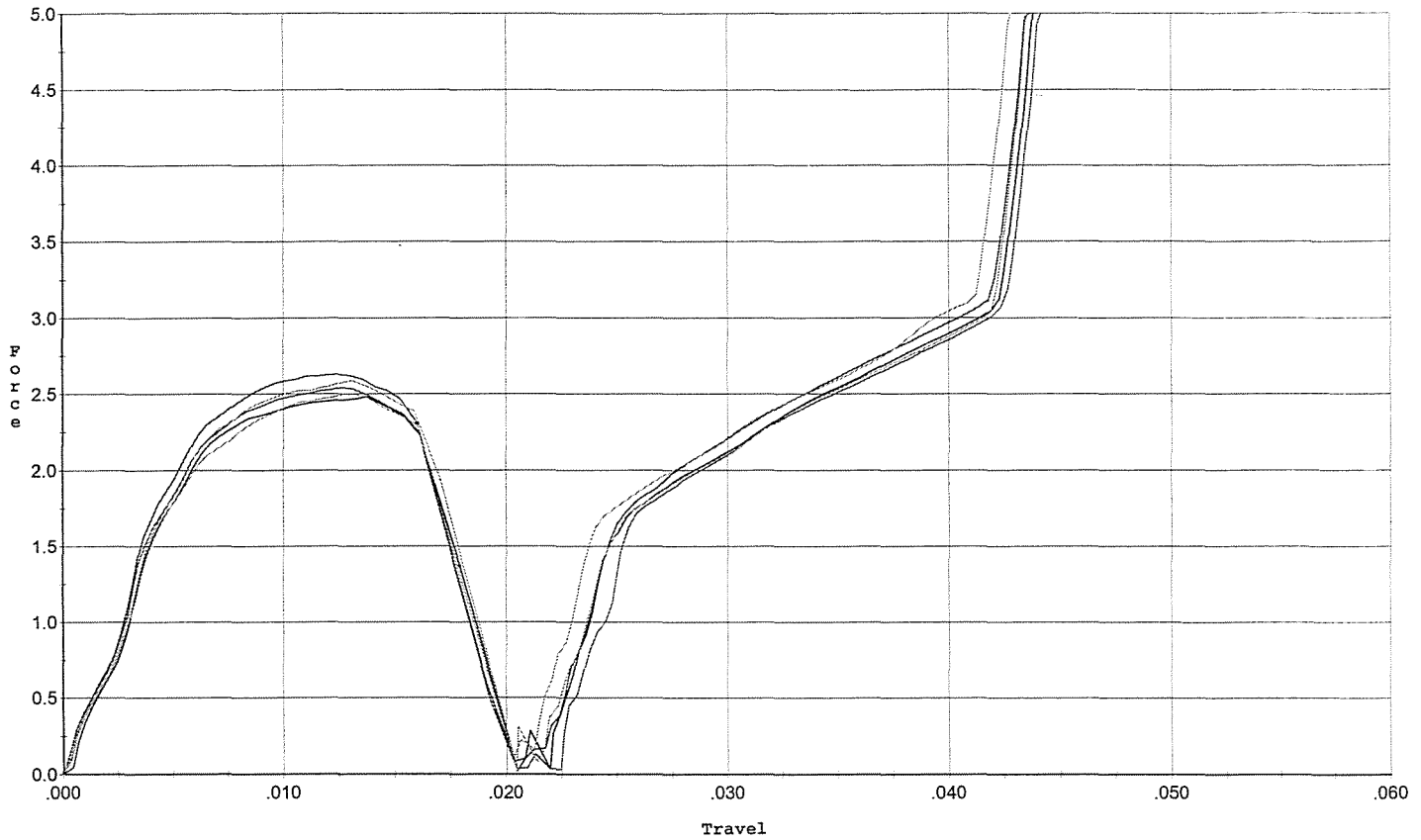
560	BARBER - M24 0080270 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u>	<u>2°</u>	<u>2°</u>	9/10/09	RPB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6°</u>	<u>6°</u>	<u>6°</u>	9/10/09	RPB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	9/10/09	RPB		
	J) ASSEMBLE STOCK					9-2-09	R. J.		
	K) ASSEMBLE SWIVEL STUDS					9/10/09	RPB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		9-9-09	L.P.D.		
			PASS	FAIL					
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
660	INSPECT FOR LIVE AMMO					9-9-09	RP		
670	FINAL INSPECTION A) HEADSPACE					9/10/09	RPB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.71</u>	<u>2.82</u>	<u>2.73</u>	<u>2.75</u>	<u>2.55</u>	9/10/09	RPB
	C) FUNCTION					9/10/09	RPB		
690	PACK					9/10/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 2.5 lbs ini +/- .50 lb



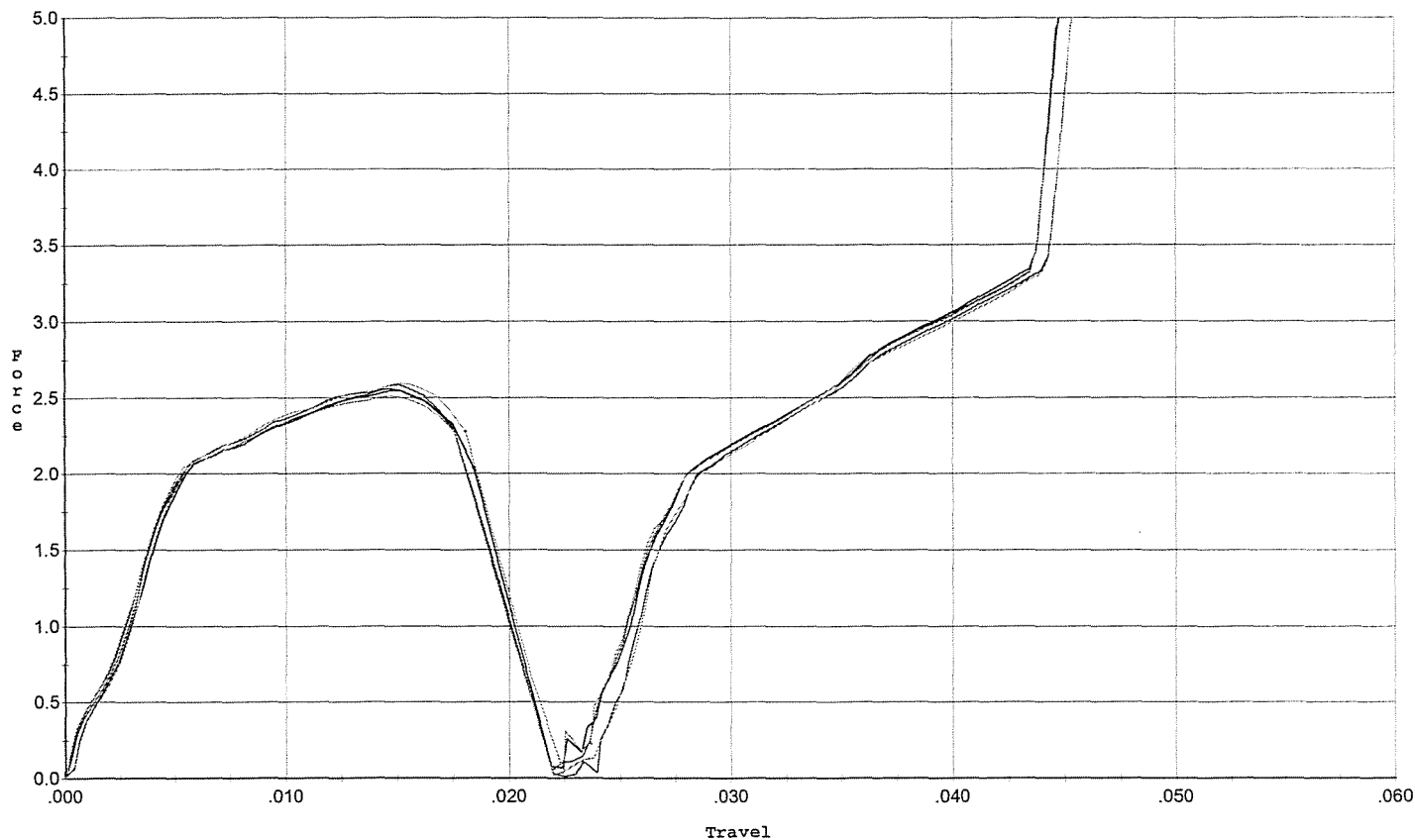
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.628	0.016	0.00	0.031	0.030		Single Action
2	2.482	0.018	0.00	0.030	0.032		Single Action
3	2.542	0.016	0.00	0.031	0.029		Single Action
4	2.588	0.017	0.00	0.029	0.031		Single Action
5	2.498	0.016	0.00	0.031	0.028		Single Action

A-2.54

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 2.5 lbs after 50 cycles +/- .50 lb



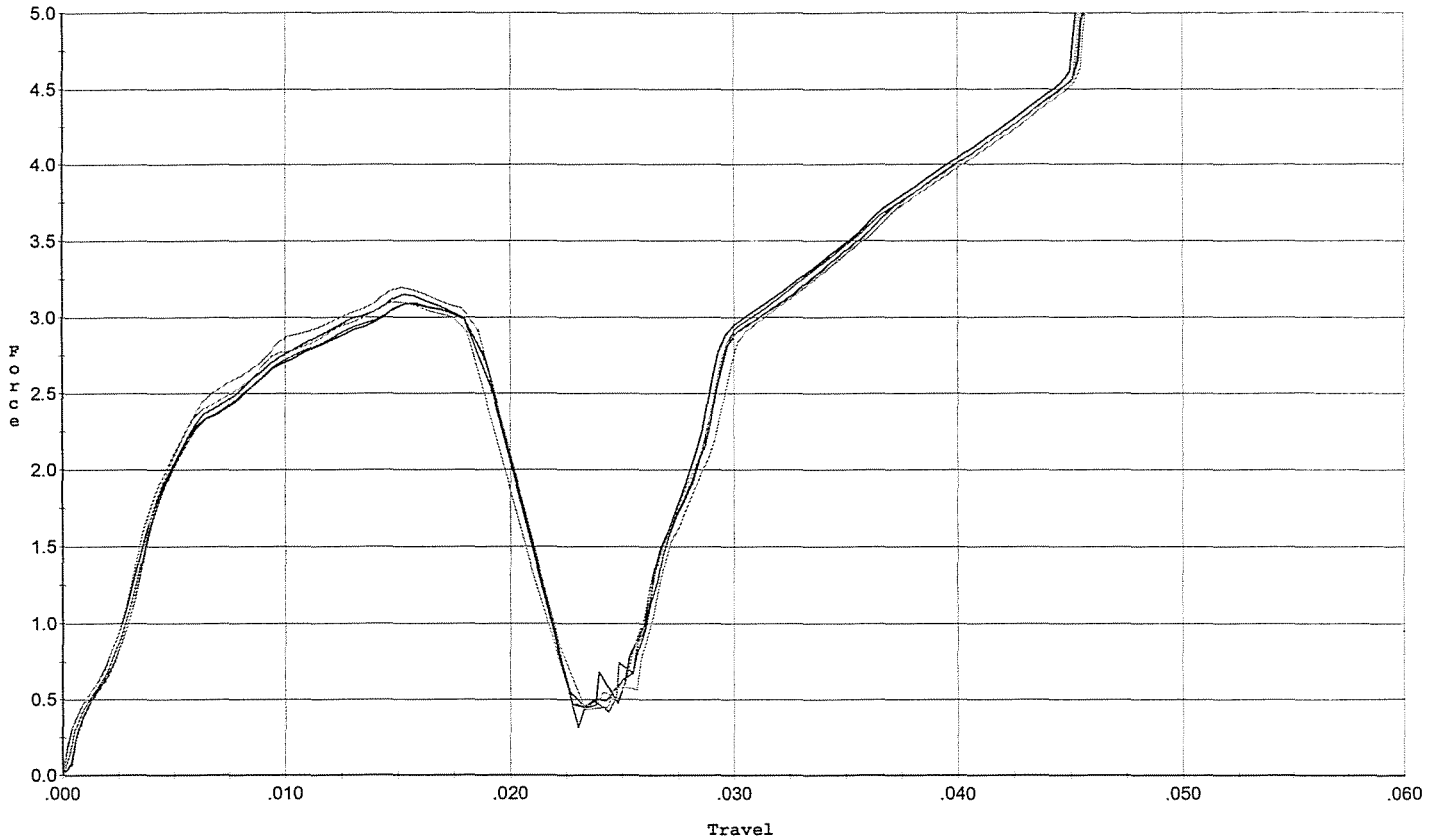
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.561	0.018	0.00	0.031	0.032		Single Action
2	2.547	0.018	0.00	0.030	0.034		Single Action
3	2.585	0.020	0.00	0.030	0.036		Single Action
4	2.596	0.018	0.00	0.031	0.034		Single Action
5	2.512	0.018	0.00	0.030	0.032		Single Action

AT 2.56

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 3.0 lbs ini +/- .75 lb



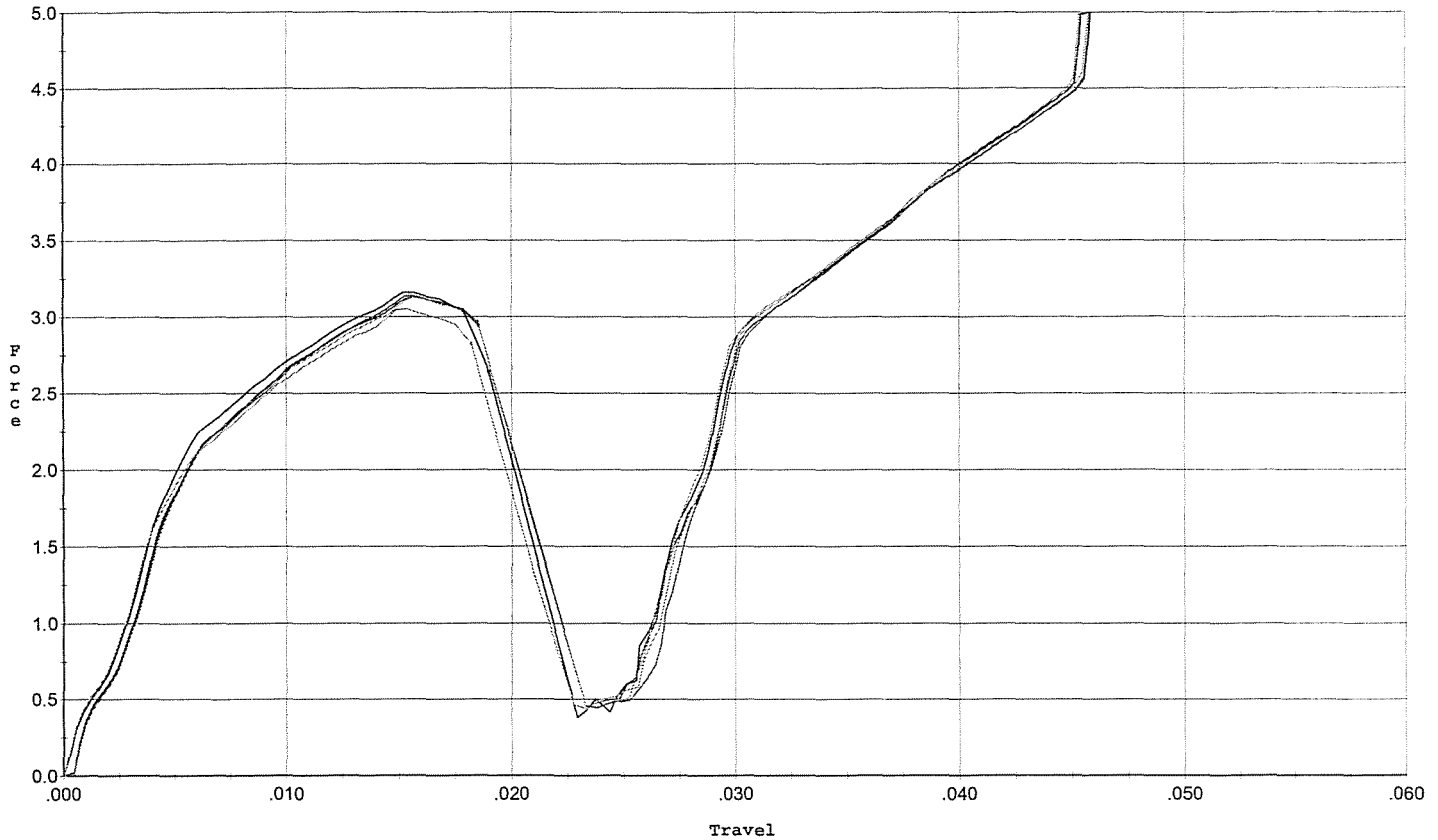
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.150	0.019	0.00	0.029	0.041		Single Action
2	3.088	0.019	0.00	0.029	0.041		Single Action
3	3.094	0.019	0.00	0.029	0.040		Single Action
4	3.101	0.018	0.00	0.029	0.039		Single Action
5	3.199	0.019	0.00	0.029	0.041		Single Action

A-3.12

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



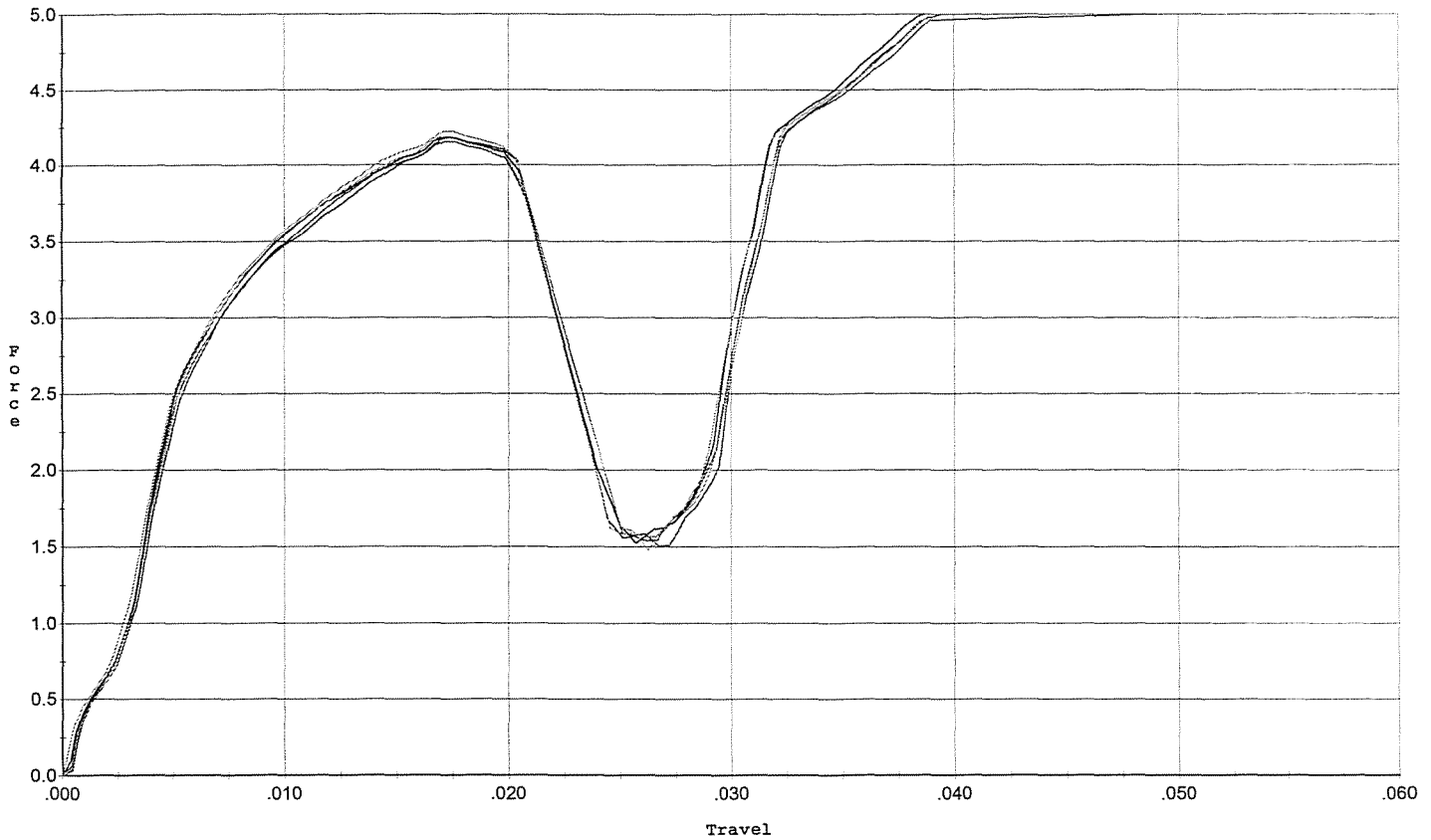
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.130	0.019	0.00	0.029	0.039		Single Action
2	3.160	0.019	0.00	0.029	0.041		Single Action
3	3.137	0.018	0.00	0.029	0.039		Single Action
4	3.136	0.021	0.00	0.029	0.043		Single Action
5	3.052	0.018	0.00	0.029	0.038		Single Action

A-5.12

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/26/2009

Model: M/24
Serial No: Form# F005
Trigger: 4.0 lbs ini +/- 1.0 lb



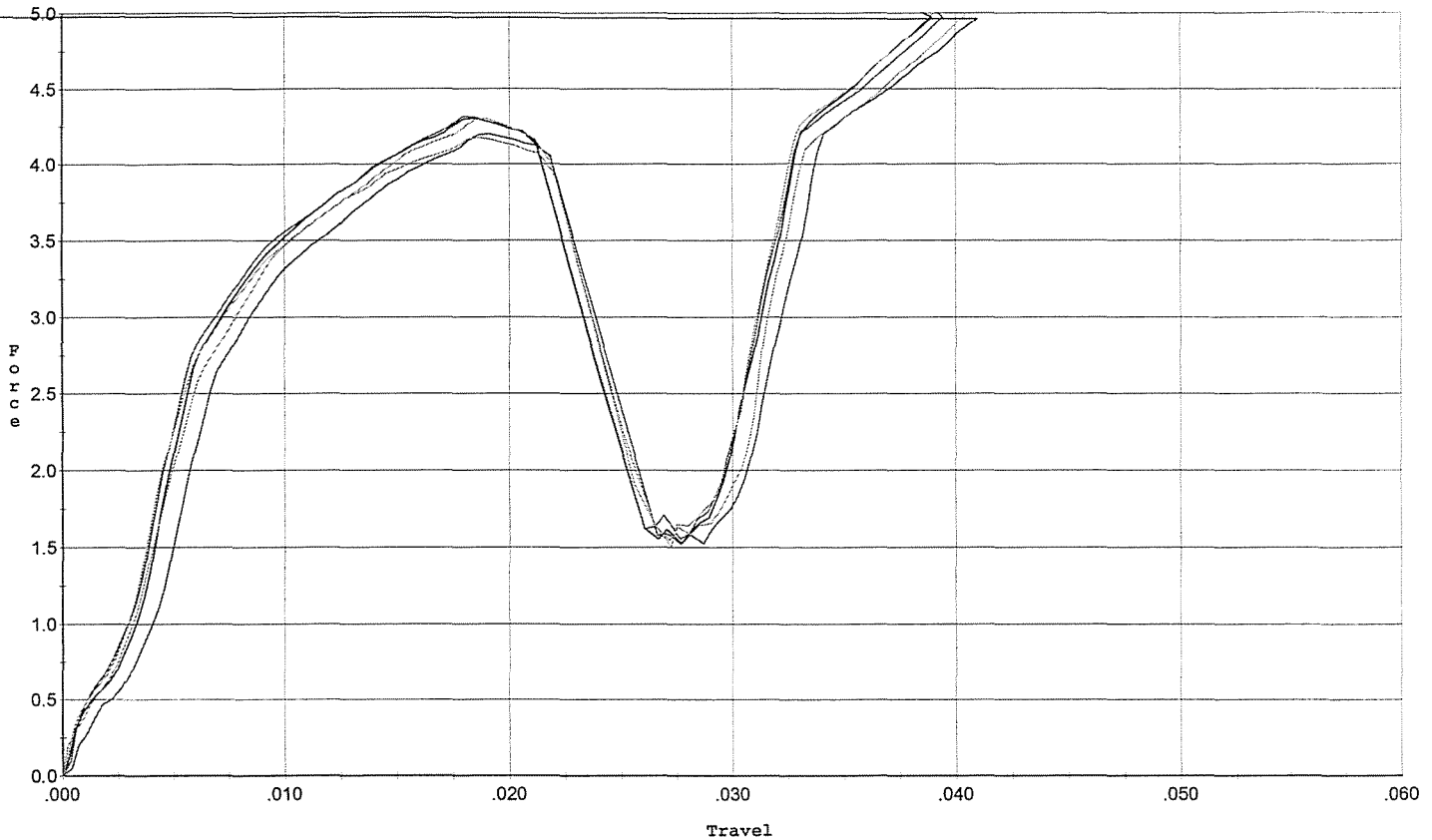
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.177	0.020	0.00	0.028	0.057		Single Action
2	4.185	0.020	0.00	0.027	0.058		Single Action
3	4.154	0.021	0.00	0.027	0.058		Single Action
4	4.218	0.020	0.00	0.027	0.058		Single Action
5	4.186	0.021	0.00	0.027	0.059		Single Action

A-4.18

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



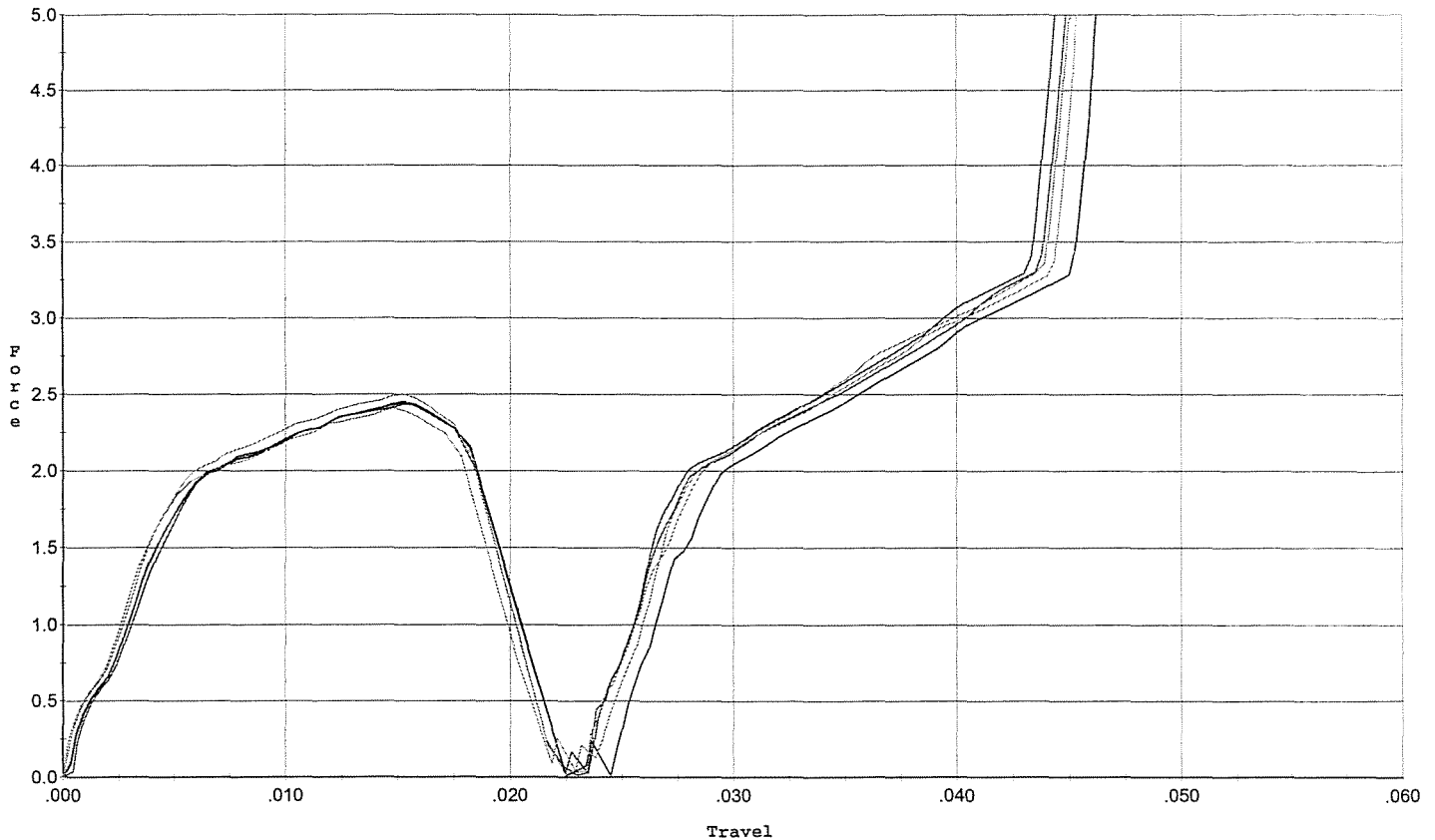
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.198	0.022	0.00	0.028	0.059		Single Action
2	4.307	0.021	0.00	0.027	0.061		Single Action
3	4.317	0.021	0.00	0.028	0.061		Single Action
4	4.304	0.022	0.00	0.027	0.063		Single Action
5	4.174	0.022	0.00	0.027	0.062		Single Action

A-4.26

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



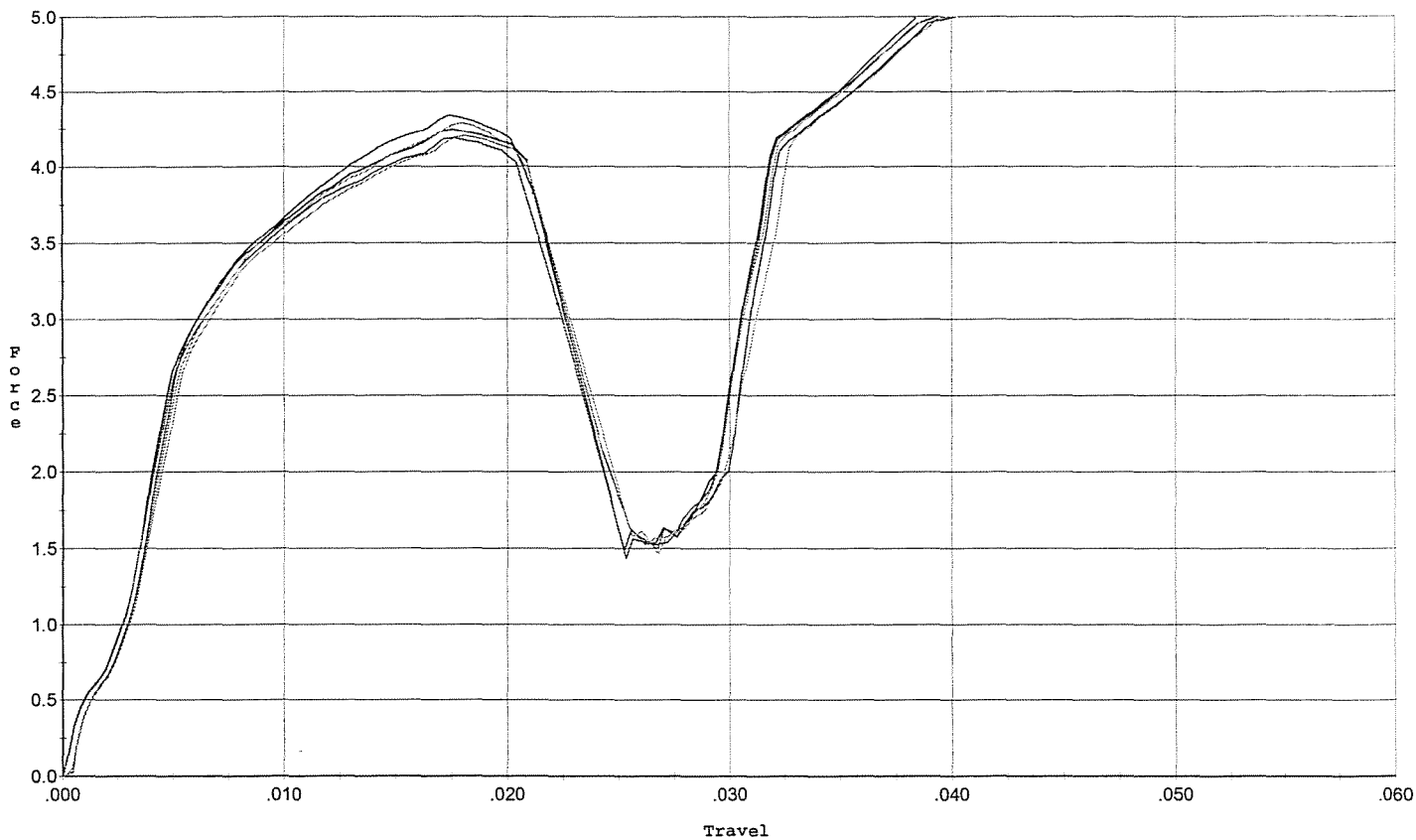
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.436	0.020	0.00	0.029	0.035		Single Action
2	2.447	0.018	0.00	0.031	0.032		Single Action
3	2.454	0.018	0.00	0.030	0.032		Single Action
4	2.408	0.018	0.00	0.031	0.031		Single Action
5	2.502	0.018	0.00	0.030	0.033		Single Action

A-2.44

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.345	0.021	0.00	0.027	0.062		Single Action
2	4.247	0.021	0.00	0.027	0.061		Single Action
3	4.190	0.022	0.00	0.027	0.064		Single Action
4	4.291	0.021	0.00	0.027	0.061		Single Action
5	4.204	0.021	0.00	0.027	0.060		Single Action

A- 4.25