

66871267

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

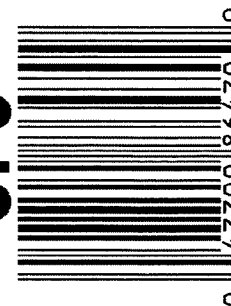
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6871267

UPC



GUN SERIAL # G 6891267

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8/13/09	SPD
430	ASSEMBLE TO STOCK		8-13-09	SP
440	PROOF		8-13-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	8-13-09	SPD
470	DIS-ASSEMBLE ACTION	2639	8-13-09	SPD
472	SERIALIZE BOLT HANDLE		8/14/09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	8/19/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	amus
510	DRILL AND TAP SIGHT HOLES		8-14-09	SP
520	GOFF BLAST BBL / REC		8/20/09	RESm
540	APPLY COATINGS (BARREL ACTION)		8/28	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-28-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-28-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-28-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-3-09	X JV
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

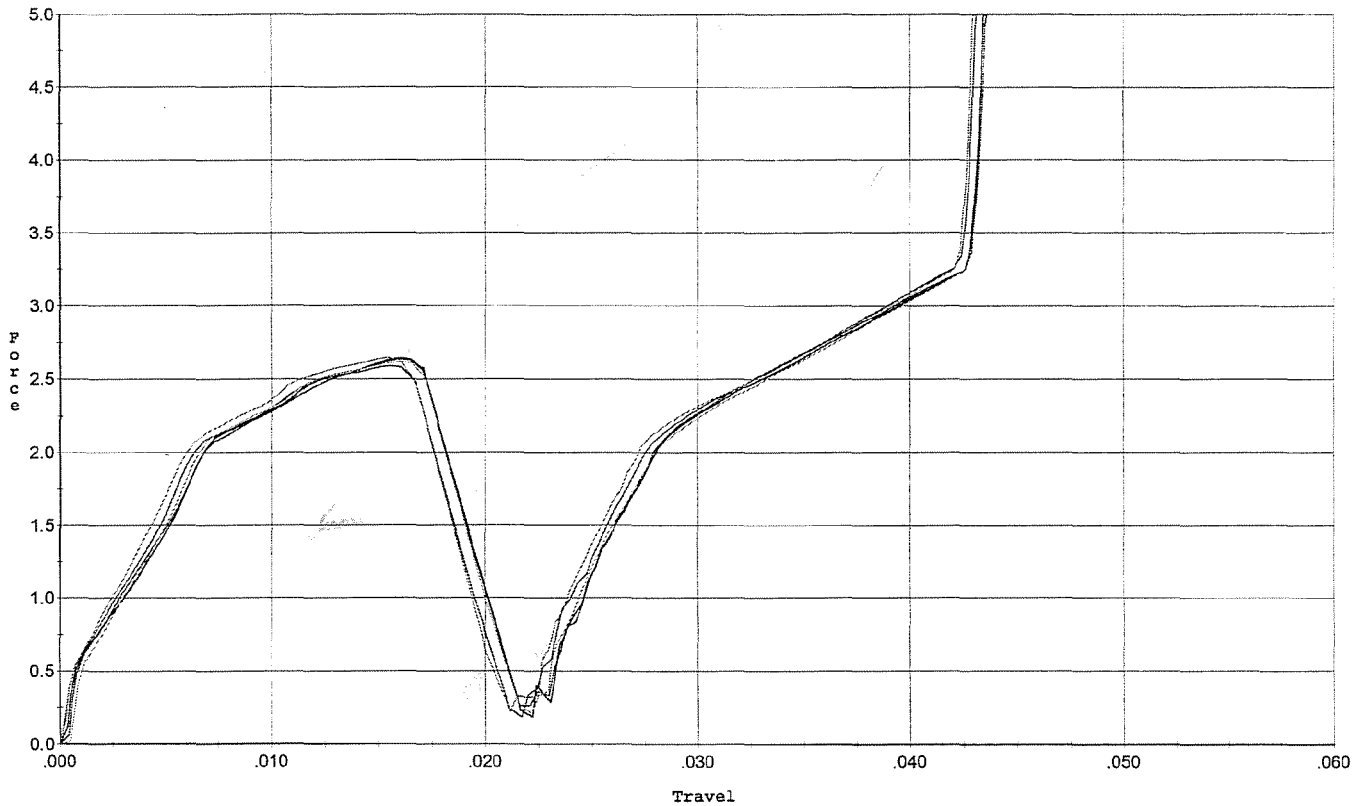
560	BARBER - M24 0080282 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u>	<u>2°</u>	<u>2°</u>	9/21/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7°</u>	<u>7°</u>	<u>7°</u>	9/21/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	9/21/09	RB		
	J) ASSEMBLE STOCK					9-3-09	LR		
	K) ASSEMBLE SWIVEL STUDS					9/21/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9-17-09	J.P.D.		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					9-17-09	RP		
670	FINAL INSPECTION A) HEADSPACE					9/21/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.63</u>	<u>2.64</u>	<u>2.58</u>	<u>2.58</u>	<u>2.53</u>	9-18-09	TC
	C) FUNCTION					9/21/09	RB		
690	PACK					9/23/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/1/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lb ini +/- .50 lb



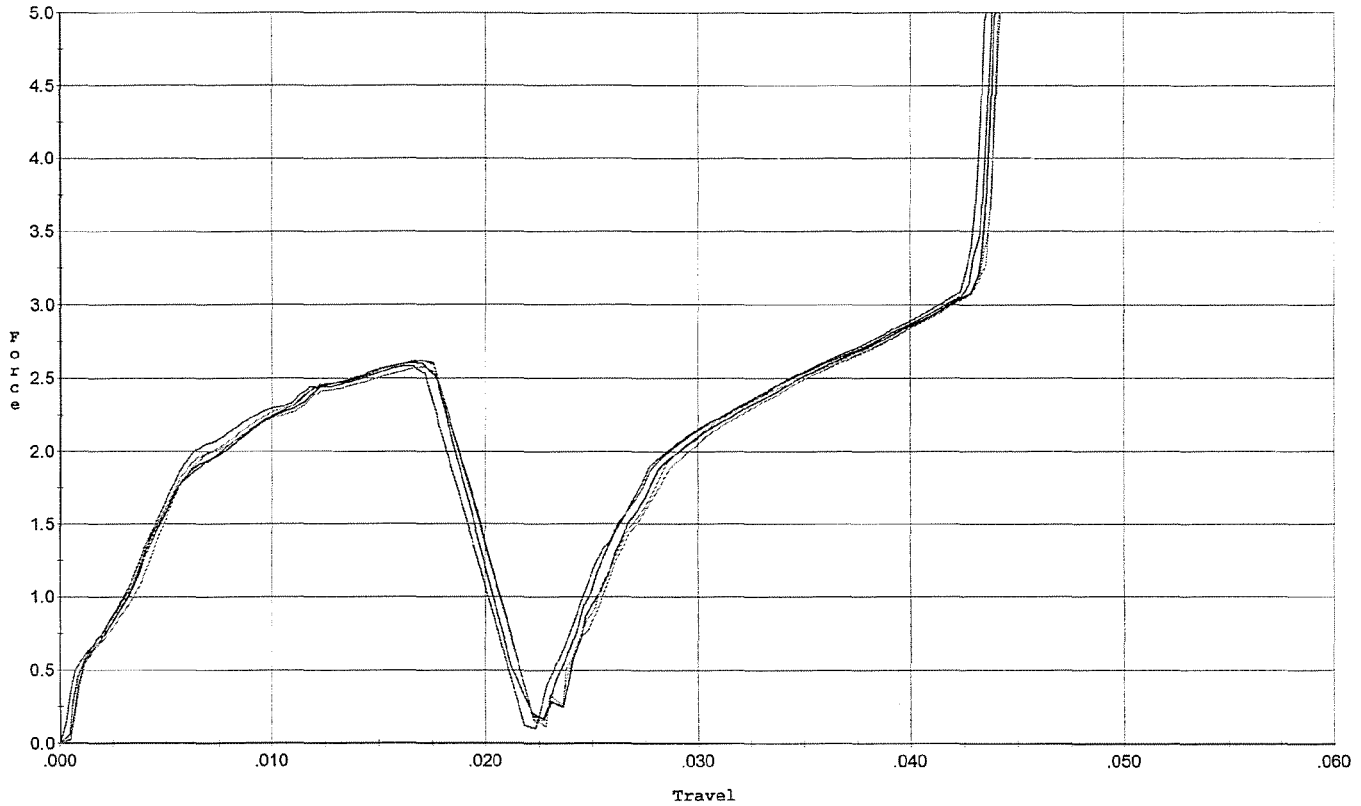
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.644	0.017	0.00	0.029	0.031		Single Action
2	2.635	0.017	0.00	0.029	0.031		Single Action
3	2.591	0.017	0.00	0.029	0.030		Single Action
4	2.618	0.017	0.00	0.029	0.031		Single Action
5	2.647	0.017	0.00	0.029	0.031		Single Action

A-2.62

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/1/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lb after 50 cycles+/- .50 lb



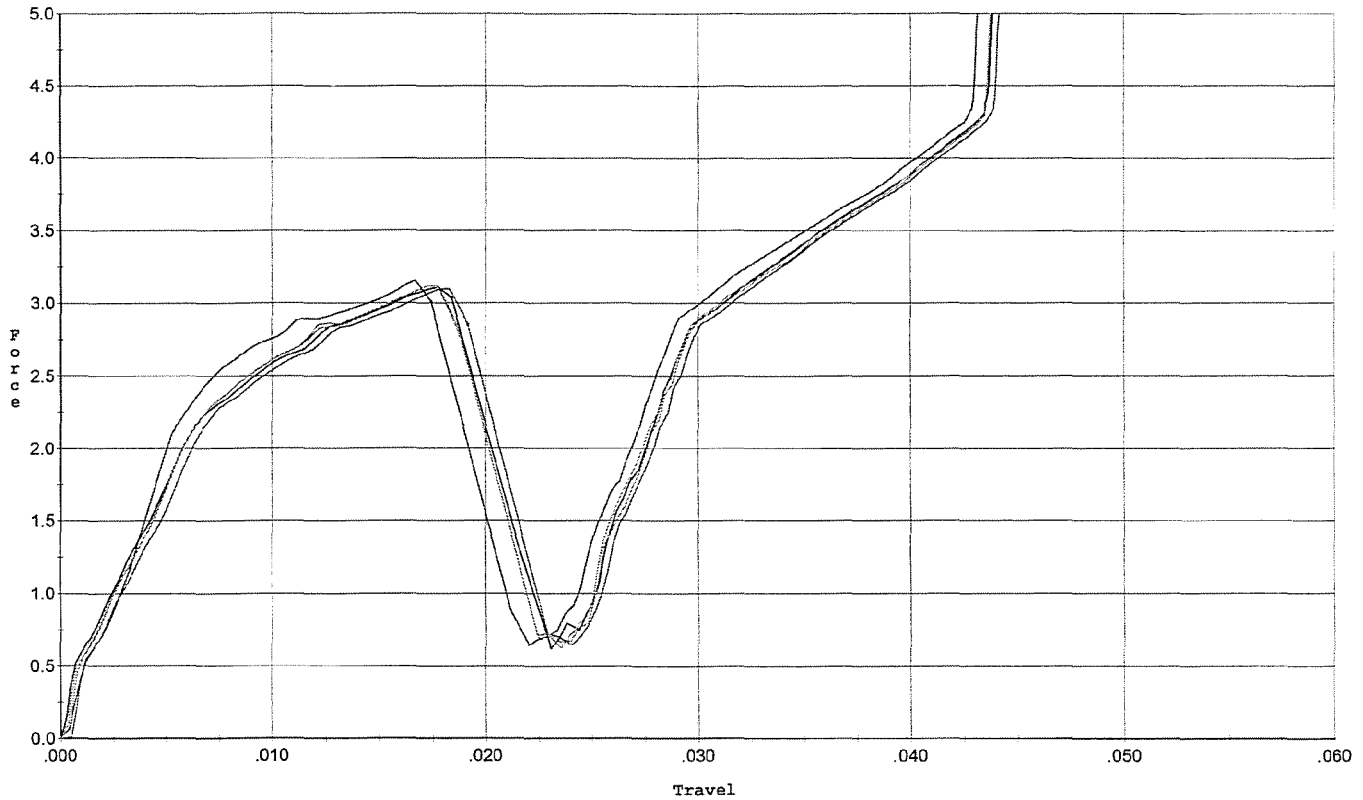
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.604	0.018	0.00	0.029	0.032		Single Action
2	2.618	0.020	0.00	0.029	0.035		Single Action
3	2.583	0.019	0.00	0.029	0.035		Single Action
4	2.626	0.020	0.00	0.029	0.035		Single Action
5	2.578	0.020	0.00	0.029	0.035		Single Action

A-2.60

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/1/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



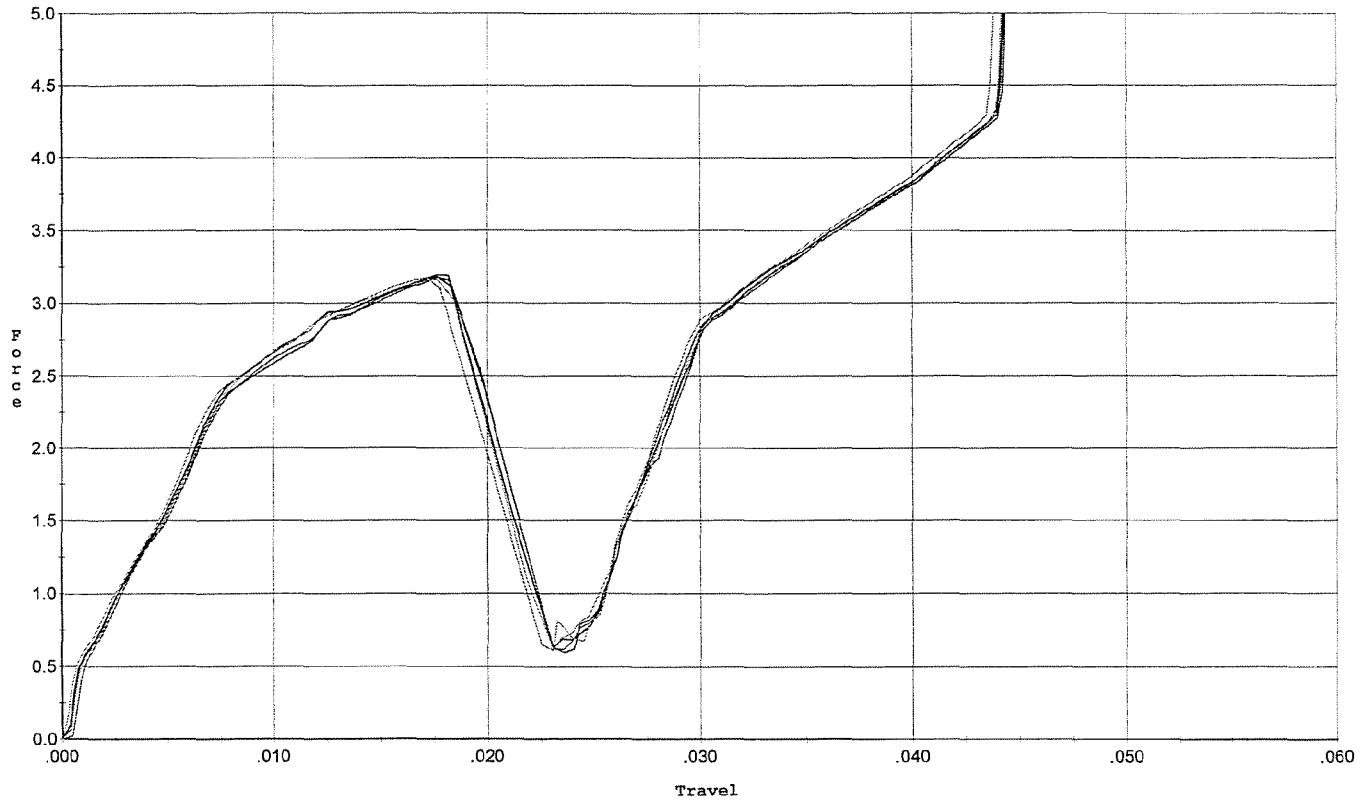
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.156	0.017	0.00	0.028	0.037		Single Action
2	3.108	0.018	0.00	0.027	0.039		Single Action
3	3.097	0.019	0.00	0.028	0.039		Single Action
4	3.120	0.019	0.00	0.027	0.039		Single Action
5	3.120	0.019	0.00	0.028	0.039		Single Action

A.3.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/1/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



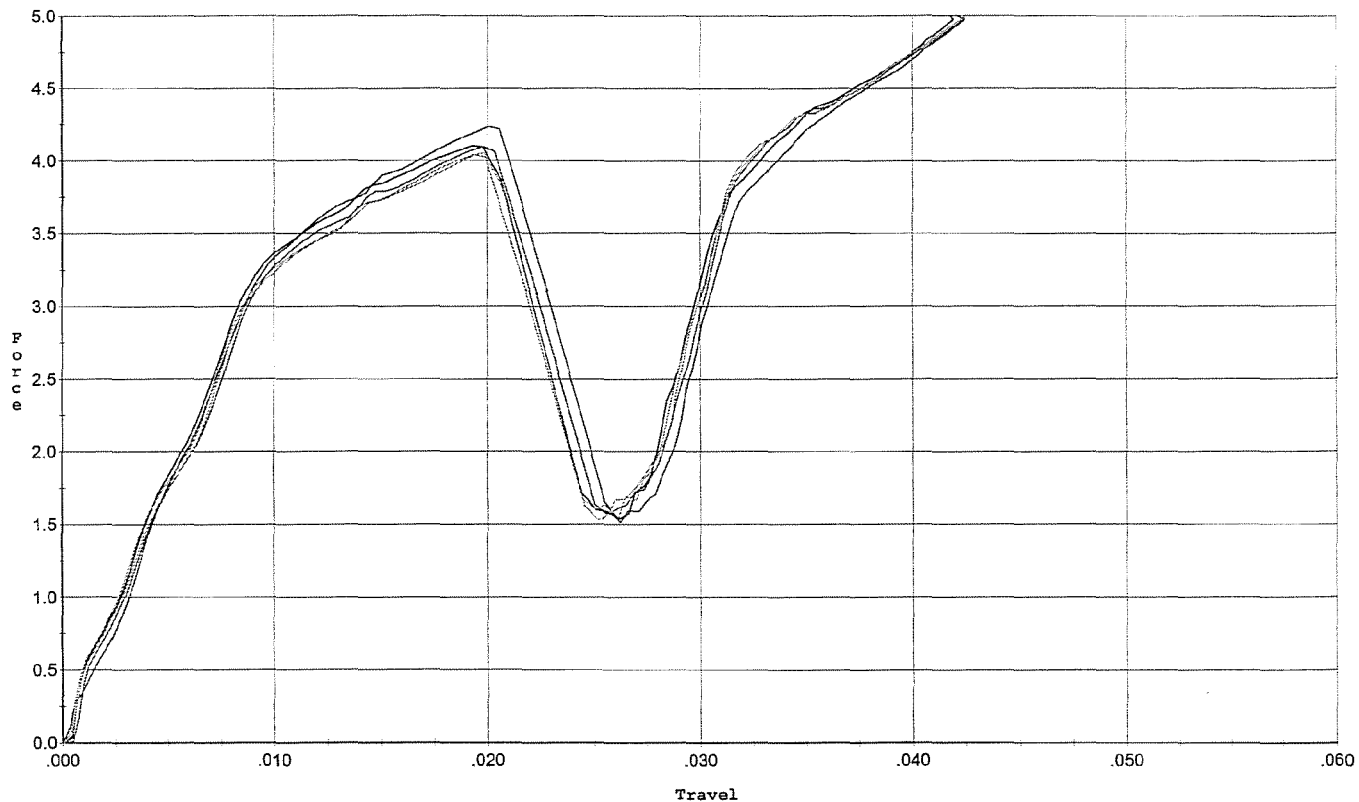
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.193	0.020	0.00	0.028	0.041		Single Action
2	3.179	0.018	0.00	0.028	0.039		Single Action
3	3.175	0.020	0.00	0.028	0.041		Single Action
4	3.159	0.018	0.00	0.028	0.039		Single Action
5	3.175	0.018	0.00	0.028	0.038		Single Action

A-3-17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/1/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



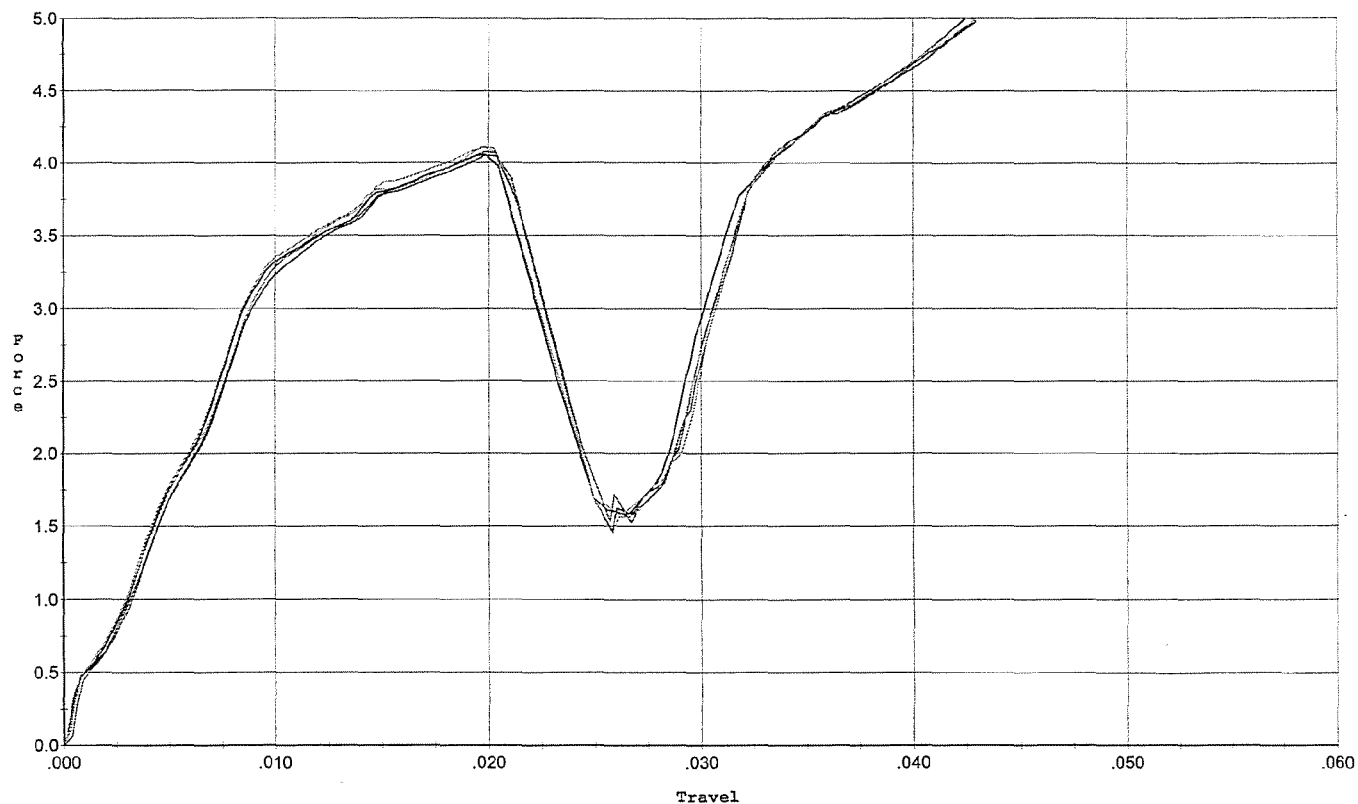
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.236	0.023	0.00	0.023	0.061		Single Action
2	4.100	0.021	0.00	0.026	0.055		Single Action
3	4.094	0.022	0.00	0.025	0.058		Single Action
4	4.052	0.021	0.00	0.026	0.054		Single Action
5	4.040	0.022	0.00	0.026	0.057		Single Action

A-4.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/1/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



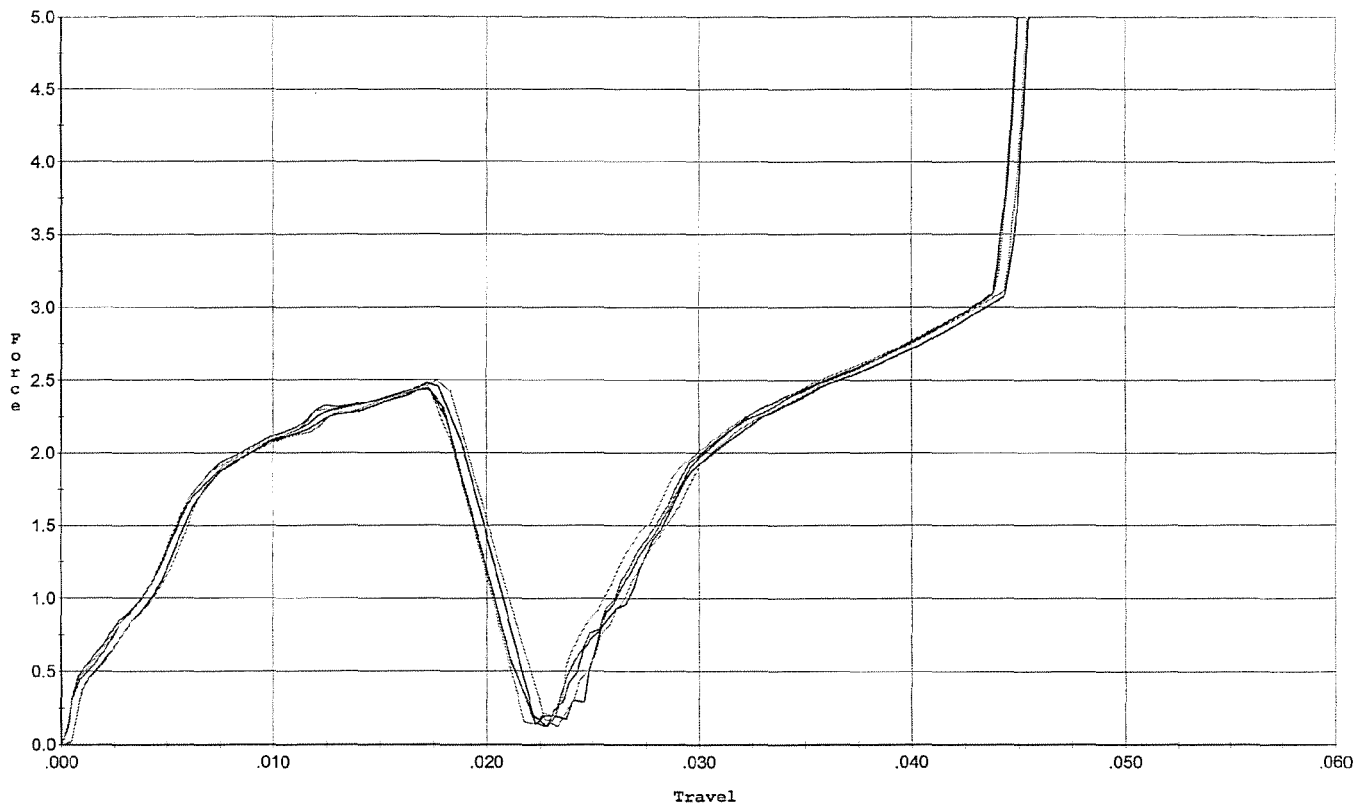
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.053	0.021	0.00	0.026	0.056		Single Action
2	4.059	0.020	0.00	0.026	0.054		Single Action
3	4.075	0.021	0.00	0.026	0.055		Single Action
4	4.110	0.021	0.00	0.025	0.056		Single Action
5	4.110	0.020	0.00	0.026	0.054		Single Action

A-4.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/1/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



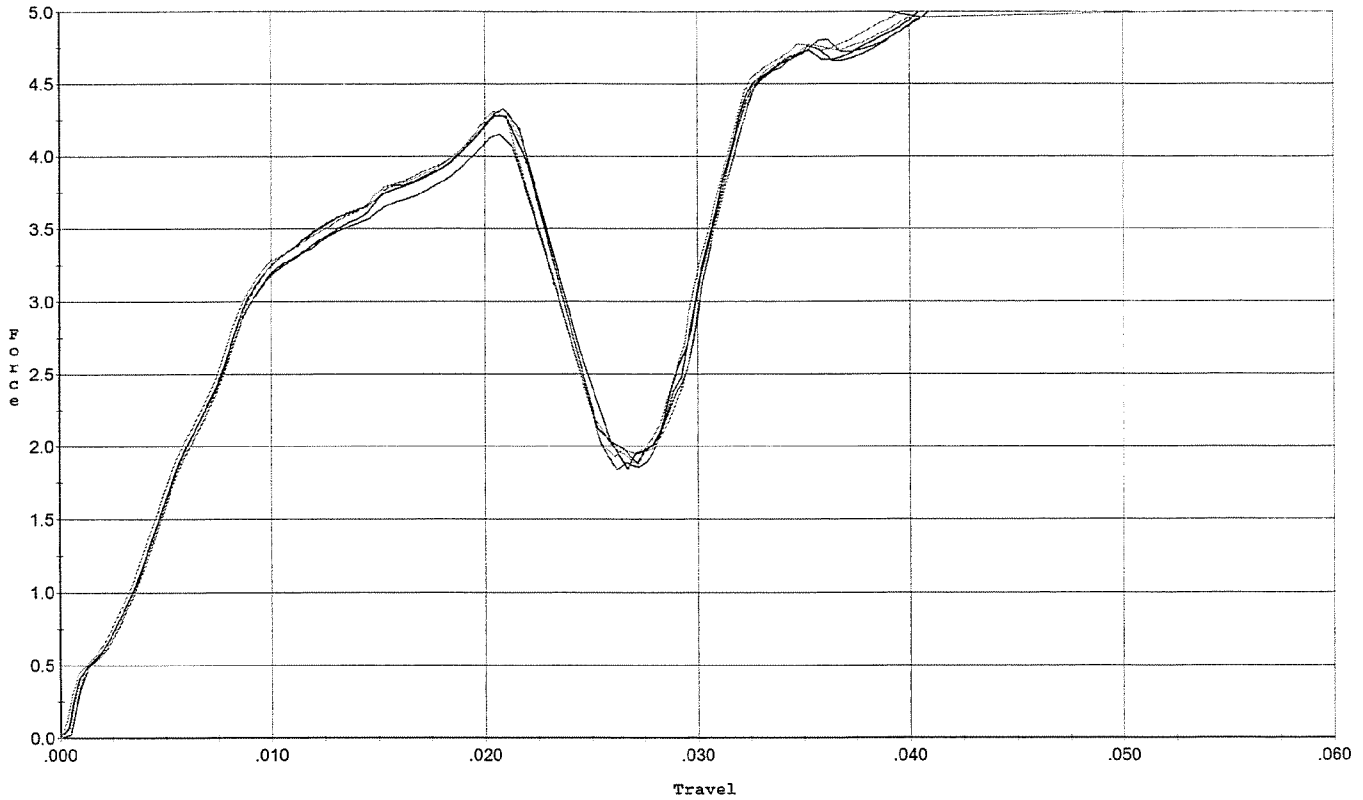
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.440	0.018	0.00	0.030	0.030		Single Action
2	2.478	0.019	0.00	0.030	0.031		Single Action
3	2.448	0.018	0.00	0.030	0.030		Single Action
4	2.463	0.018	0.00	0.030	0.031		Single Action
5	2.496	0.018	0.00	0.030	0.030		Single Action

A-2.46

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 9/1/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.329	0.022	0.00	0.021	0.057		Single Action
2	4.279	0.022	0.00	0.021	0.059		Single Action
3	4.153	0.023	0.00	0.021	0.060		Single Action
4	4.326	0.022	0.00	0.021	0.058		Single Action
5	4.315	0.023	0.00	0.020	0.062		Single Action

A-4.28