

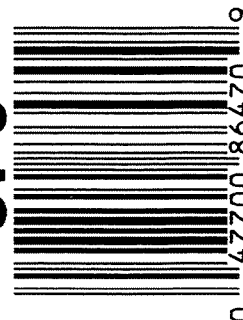
66871273

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

ORDER NO. **86470**BARREL LENGTH **24"**CAPACITY **6****G6871273****UPC**

BM FORM

GUN SERIAL # G 6871273

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-14-09	SPD
430	ASSEMBLE TO STOCK		8-15-09	SPD
440	PROOF		8-14-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	8-14-09	SPD
470	DIS-ASSEMBLE ACTION		8-14-09	SPD
472	SERIALIZE BOLT HANDLE		8-14-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	8/19/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	DWO
510	DRILL AND TAP SIGHT HOLES		8-17-09	SP
520	GOFF BLAST BBL / REC		8/21/09	SP
540	APPLY COATINGS (BARREL ACTION)		8/29	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-1-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-1-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-1-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-9-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

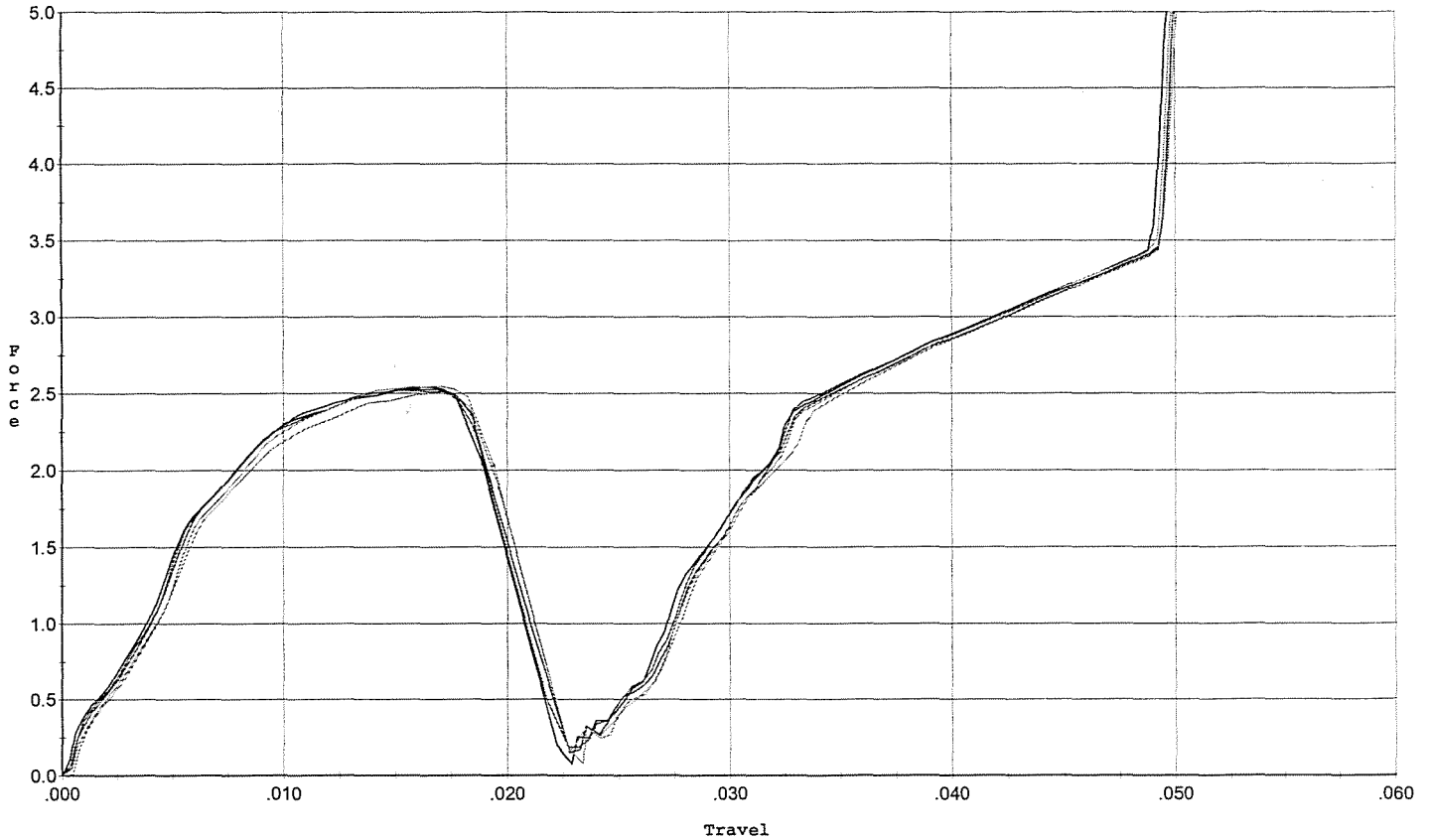
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4°</u>	<u>4°</u>	<u>4°</u>	9/10/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6°</u>	<u>6°</u>	<u>6°</u>	9/10/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.023</u>	<u>.023</u>	9/10/09	RB		
	J) ASSEMBLE STOCK					9-9-09	X.N.		
	K) ASSEMBLE SWIVEL STUDS					9/10/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		(PASS)	FAIL		9-9-09	RP		
			(PASS)	FAIL					
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
660	INSPECT FOR LIVE AMMO					9-9-09	S.P.D.		
670	FINAL INSPECTION A) HEADSPACE					9/10/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.56</u>	<u>2.53</u>	<u>2.47</u>	<u>2.48</u>	<u>2.46</u>	9/10/09	RB
	C) FUNCTION					9/10/09	RB		
690	PACK					9/15/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/8/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



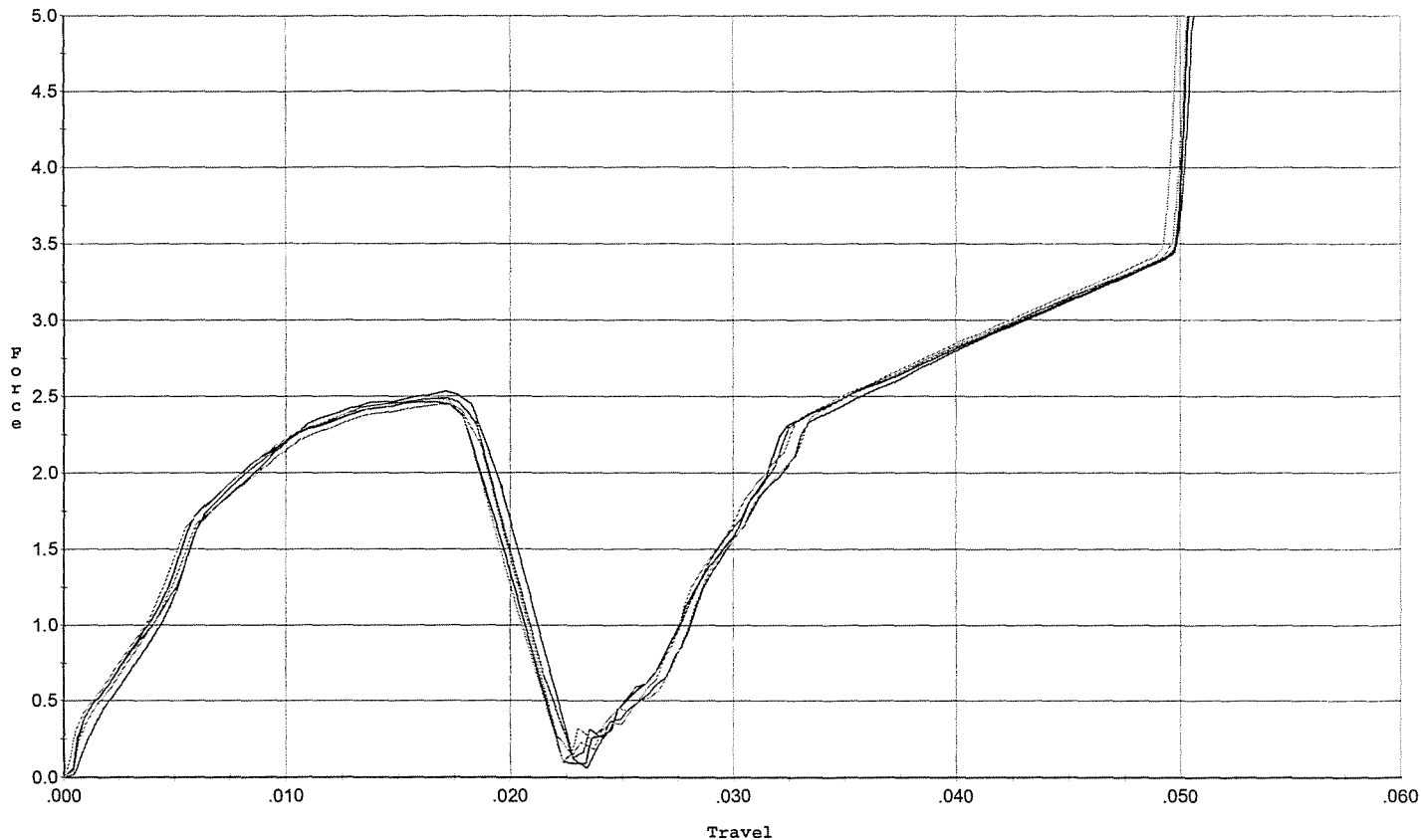
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.528	0.018	0.00	0.034	0.032		Set Trigger
2	2.539	0.019	0.00	0.034	0.033		Set Trigger
3	2.522	0.019	0.00	0.034	0.032		Set Trigger
4	2.545	0.019	0.00	0.034	0.033		Set Trigger
5	2.502	0.020	0.00	0.033	0.033		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/8/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



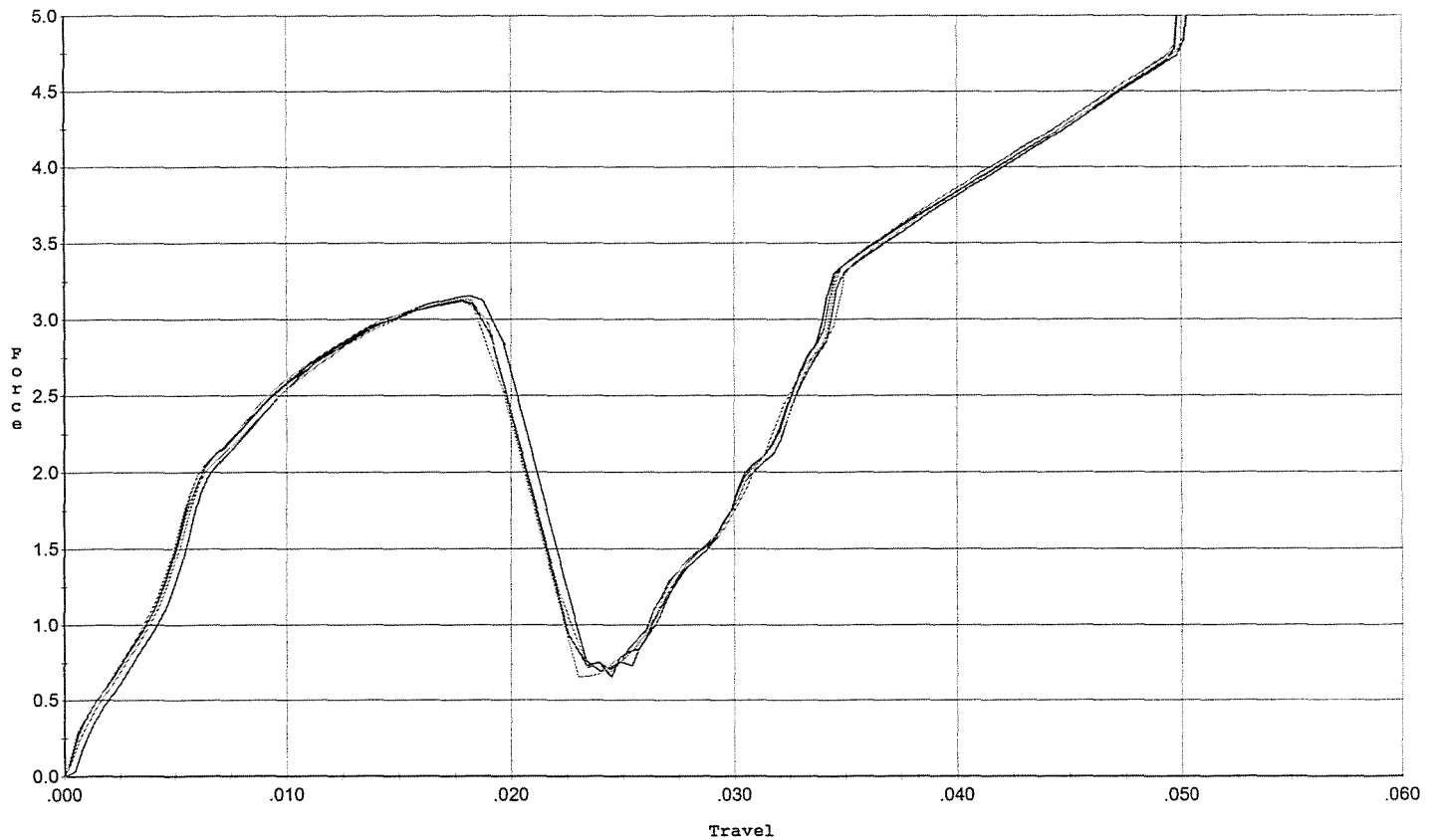
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.534	0.020	0.00	0.034	0.033		Set Trigger
2	2.463	0.020	0.00	0.034	0.034		Set Trigger
3	2.488	0.018	0.00	0.034	0.032		Set Trigger
4	2.486	0.018	0.00	0.034	0.031		Set Trigger
5	2.447	0.019	0.00	0.034	0.031		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/8/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



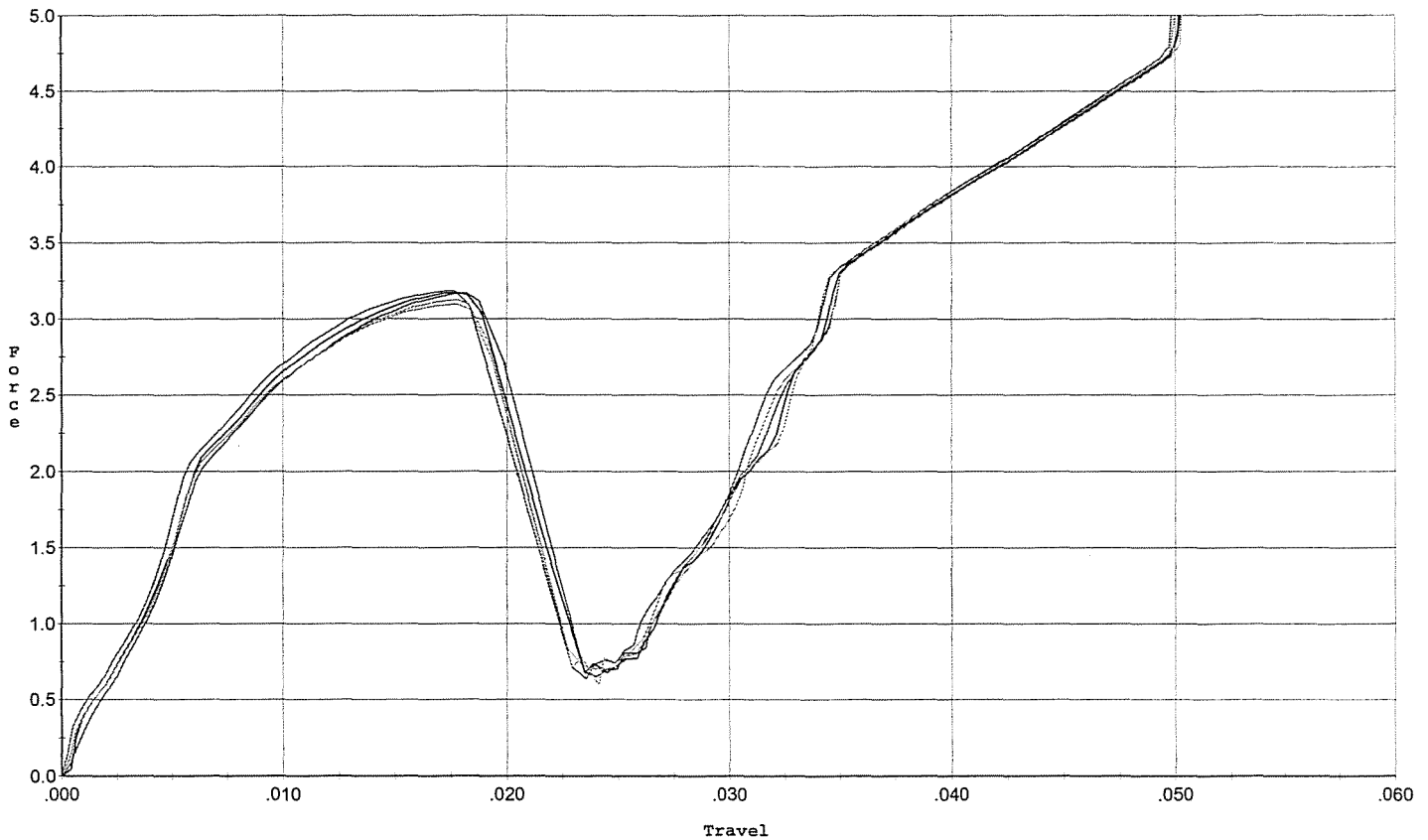
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.153	0.020	0.00	0.032	0.040		Set Trigger
2	3.125	0.019	0.00	0.032	0.039		Set Trigger
3	3.116	0.019	0.00	0.032	0.039		Set Trigger
4	3.126	0.020	0.00	0.032	0.041		Set Trigger
5	3.133	0.019	0.00	0.033	0.039		Set Trigger

Aug 3.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/8/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



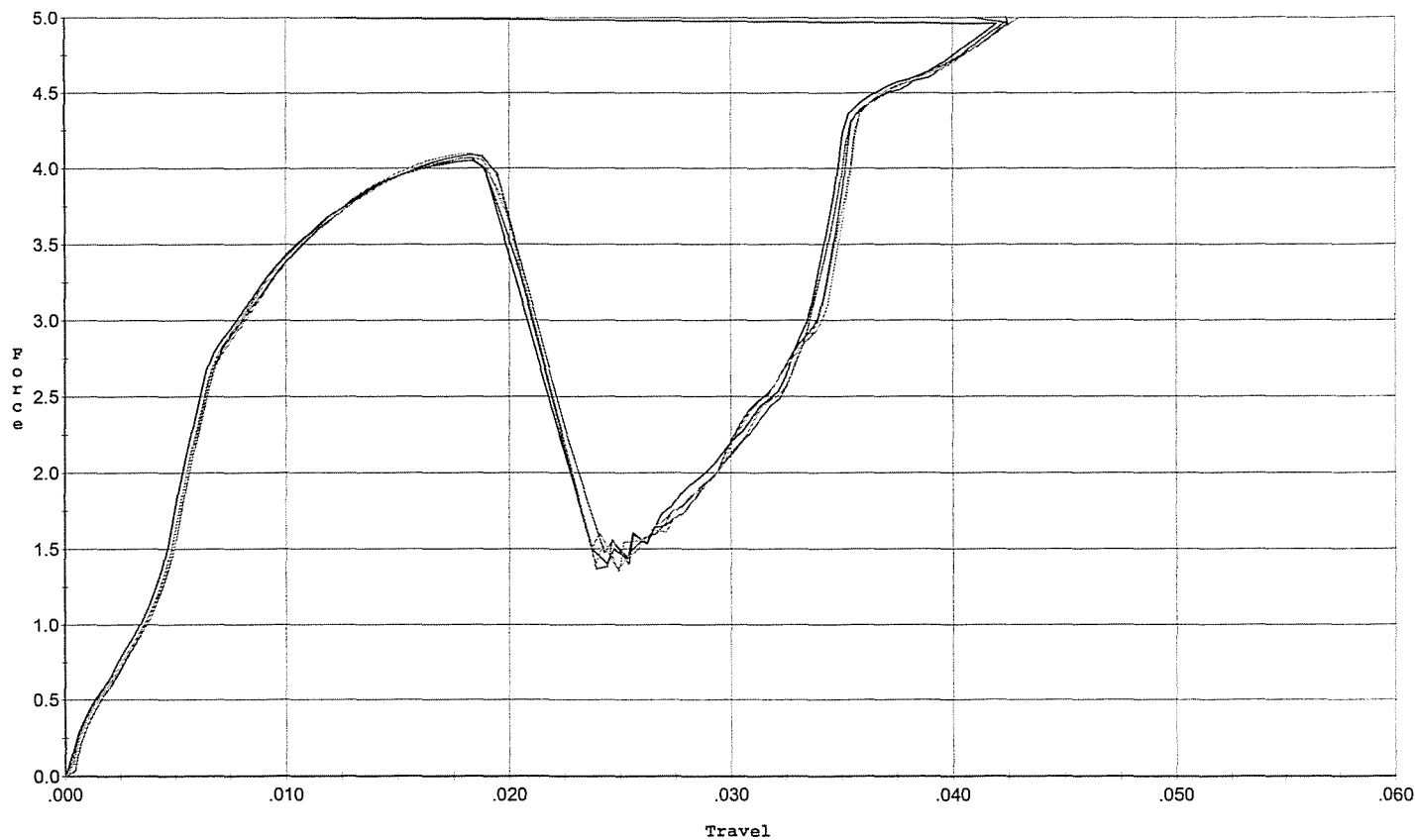
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.167	0.020	0.00	0.032	0.041		Set Trigger
2	3.172	0.019	0.00	0.033	0.040		Set Trigger
3	3.180	0.020	0.00	0.032	0.043		Set Trigger
4	3.096	0.019	0.00	0.033	0.040		Set Trigger
5	3.124	0.019	0.00	0.032	0.040		Set Trigger

Avg 3.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/8/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



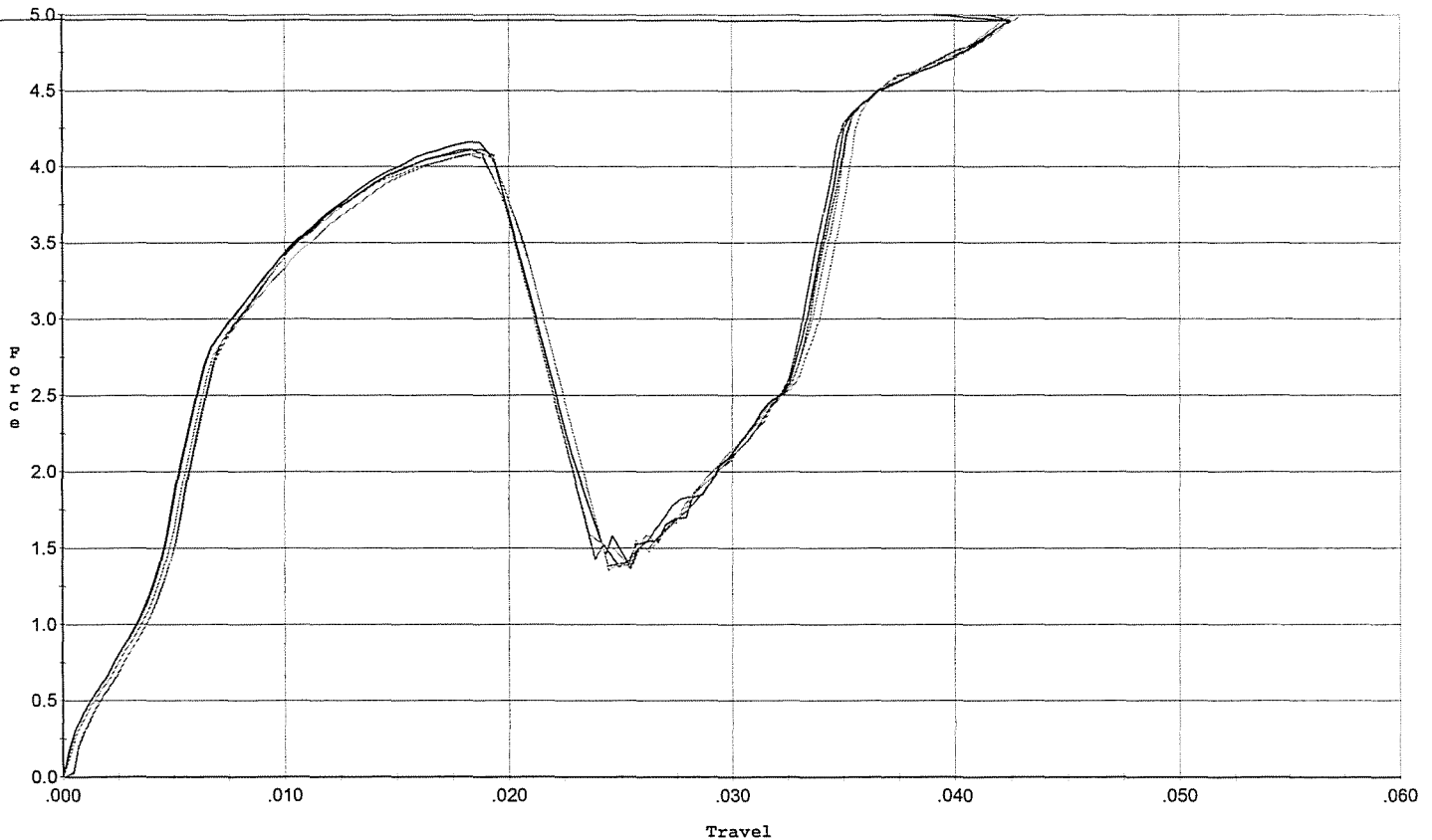
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.050	0.020	0.00	0.030	0.053		Set Trigger
2	4.069	0.019	0.00	0.031	0.050		Set Trigger
3	4.090	0.019	0.00	0.031	0.051		Set Trigger
4	4.097	0.020	0.00	0.031	0.052		Set Trigger
5	4.073	0.020	0.00	0.031	0.052		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/8/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



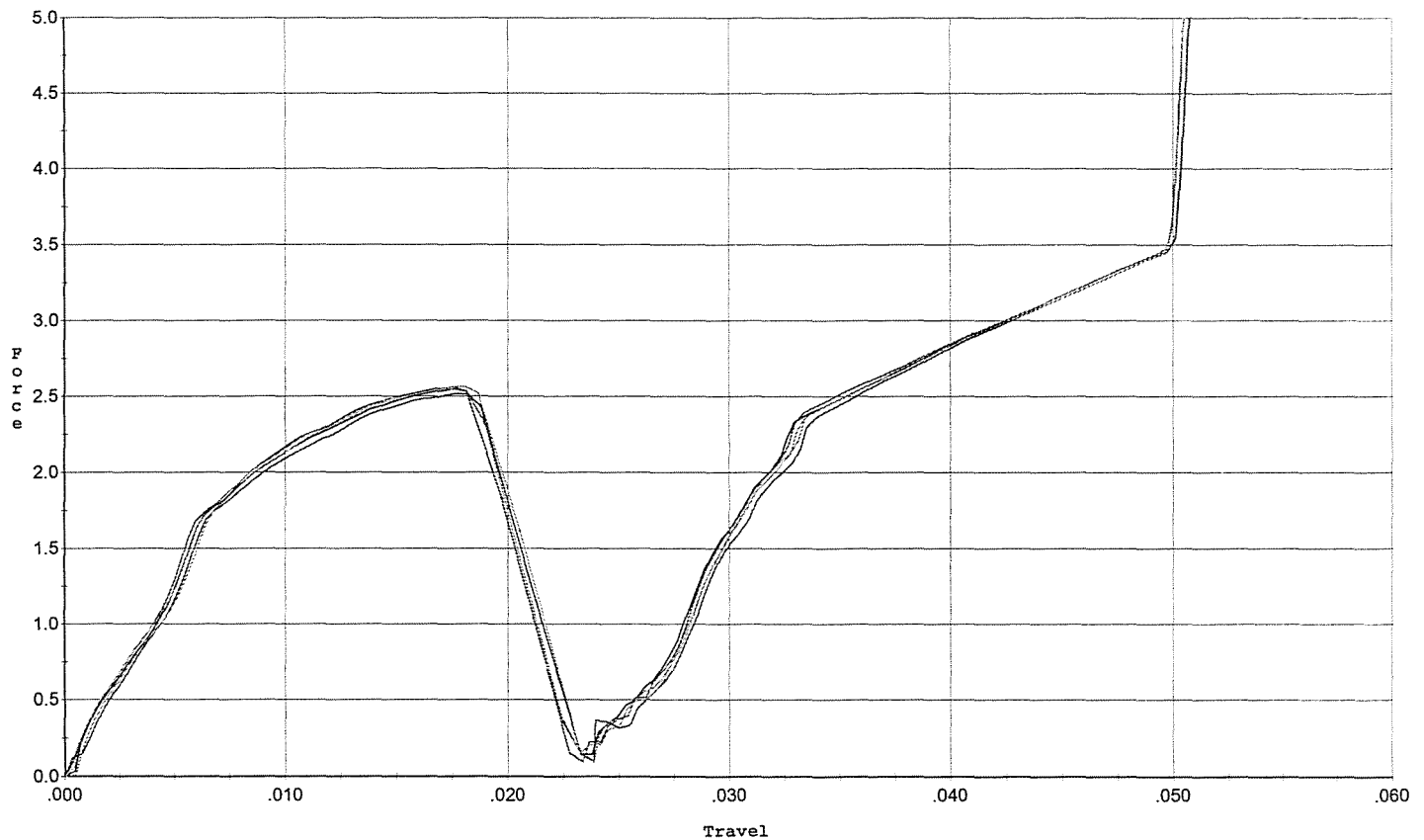
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.113	0.020	0.00	0.031	0.053		Set Trigger
2	4.161	0.019	0.00	0.031	0.052		Set Trigger
3	4.112	0.021	0.00	0.031	0.055		Set Trigger
4	4.088	0.021	0.00	0.031	0.054		Set Trigger
5	4.074	0.020	0.00	0.031	0.052		Set Trigger

Avg 4.1

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/8/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



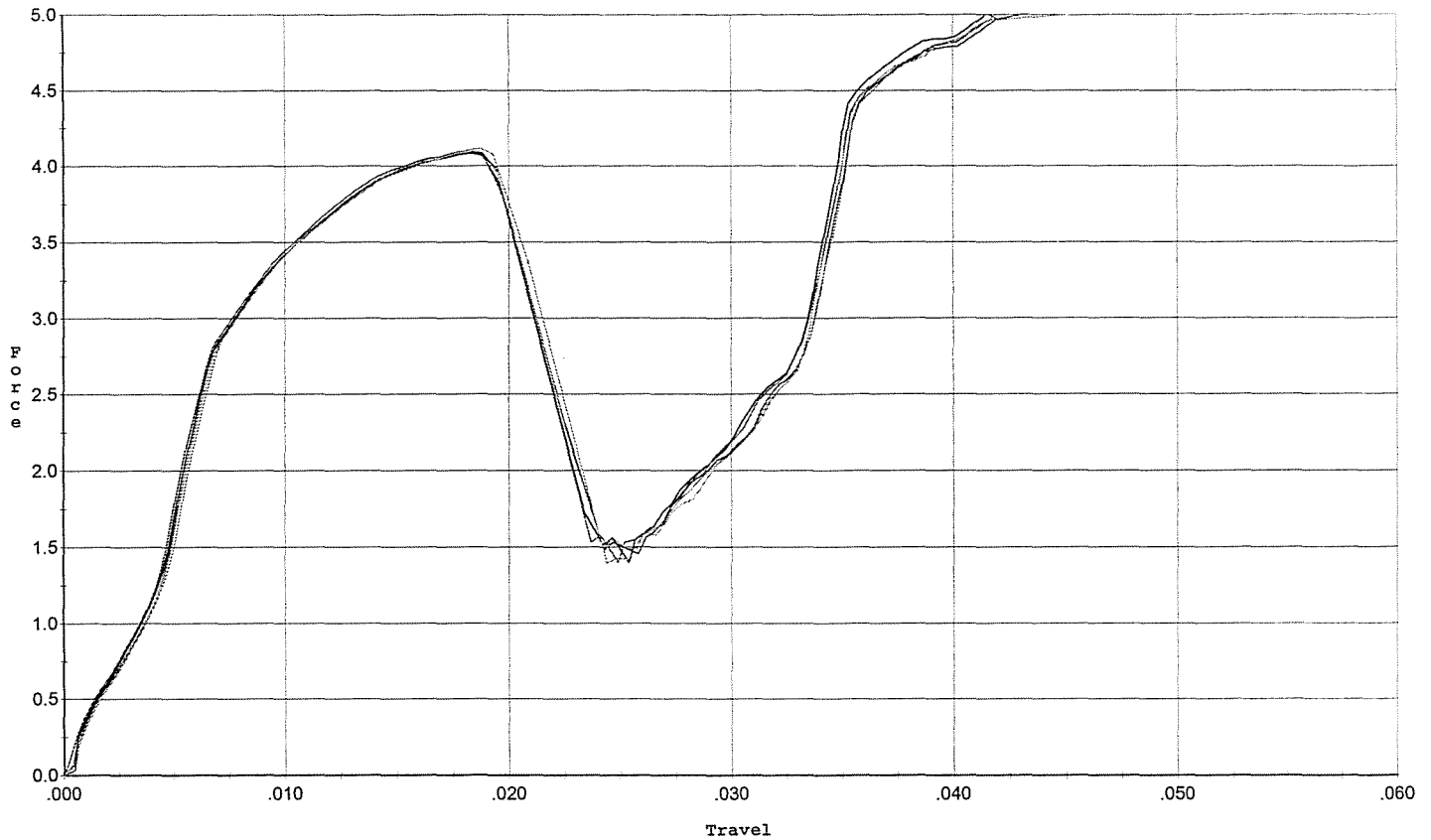
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.518	0.019	0.00	0.034	0.031		Set Trigger
2	2.547	0.019	0.00	0.034	0.032		Set Trigger
3	2.561	0.020	0.00	0.034	0.034		Set Trigger
4	2.563	0.021	0.00	0.034	0.035		Set Trigger
5	2.545	0.019	0.00	0.034	0.033		Set Trigger

Aug 2.54

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/8/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.083	0.019	0.00	0.031	0.051		Set Trigger
2	4.086	0.020	0.00	0.030	0.052		Set Trigger
3	4.099	0.020	0.00	0.031	0.052		Set Trigger
4	4.101	0.019	0.00	0.031	0.051		Set Trigger
5	4.115	0.021	0.00	0.031	0.055		Set Trigger

Avg 4.09