

G6871274

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



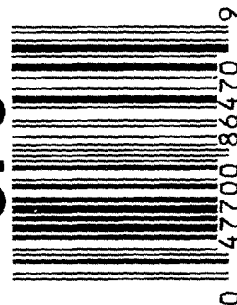
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6871274

UPC



BM FORM

GUN SERIAL #

G6871274

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-27-09	SPD
430	ASSEMBLE TO STOCK		7-27-09	SP
440	PROOF		7-27-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	7-27-09	SPD
470	DIS-ASSEMBLE ACTION		7-27-09	SPD
472	SERIALIZE BOLT HANDLE		7-24-09	RJC
480	MAGNAFLUX BBL ACTION	OPERATOR	7/28/09	SPD
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-28-09	OWD
510	DRILL AND TAP SIGHT HOLES		7-27-09	SP
520	GOFF BLAST BBL / REC		7/30/09	7/30
540	APPLY COATINGS (BARREL ACTION)		8/1/3	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-18-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-19-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-28-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

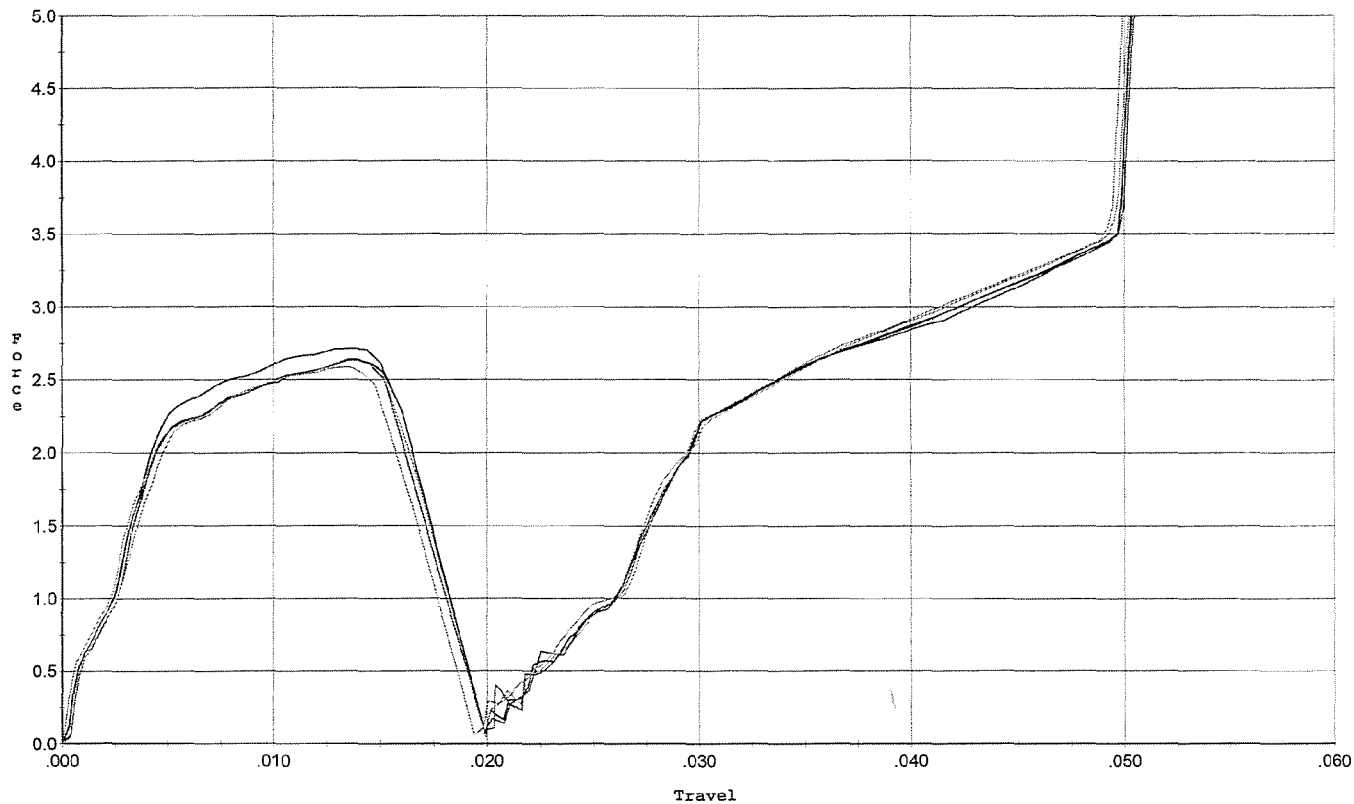
560	BARBER - M24 0080354 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	8-0	8-0	8-0	9-16-09	RTL	
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	2-0	2-0	2-0	9-16-09	RTL	
	H) TRIGGER PULL TEST AND RETAINABILITY					9-16-09	RTL	
	I) FIRING PIN INDENT	.020 MIN	023	023	023	9-16-09	RTL	
	J) ASSEMBLE STOCK					8-28-09	DL	
	K) ASSEMBLE SWIVEL STUDS					9-16-09	RTL	
	L) ATTACH FRONT AND REAR SIGHT ASSY'S							
	M) IRON SIGHT ALIGNMENT							
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER							
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		8/31/09	RLB	
			PASS	FAIL				
	MALFUNCTION		CORRECTION					
	MALFUNCTION		CORRECTION					
	MALFUNCTION		CORRECTION					
	MALFUNCTION		CORRECTION					
660	INSPECT FOR LIVE AMMO					8/31/09	TAR	
670	FINAL INSPECTION A) HEADSPACE					9-16-09	RTL	
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	239	240	234	249	232	9-16-09
	C) FUNCTION					9-16-09	RTL	
690	PACK					10/5/09	Fry	

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/27/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 2.5 lbs ini +/- .50 lb



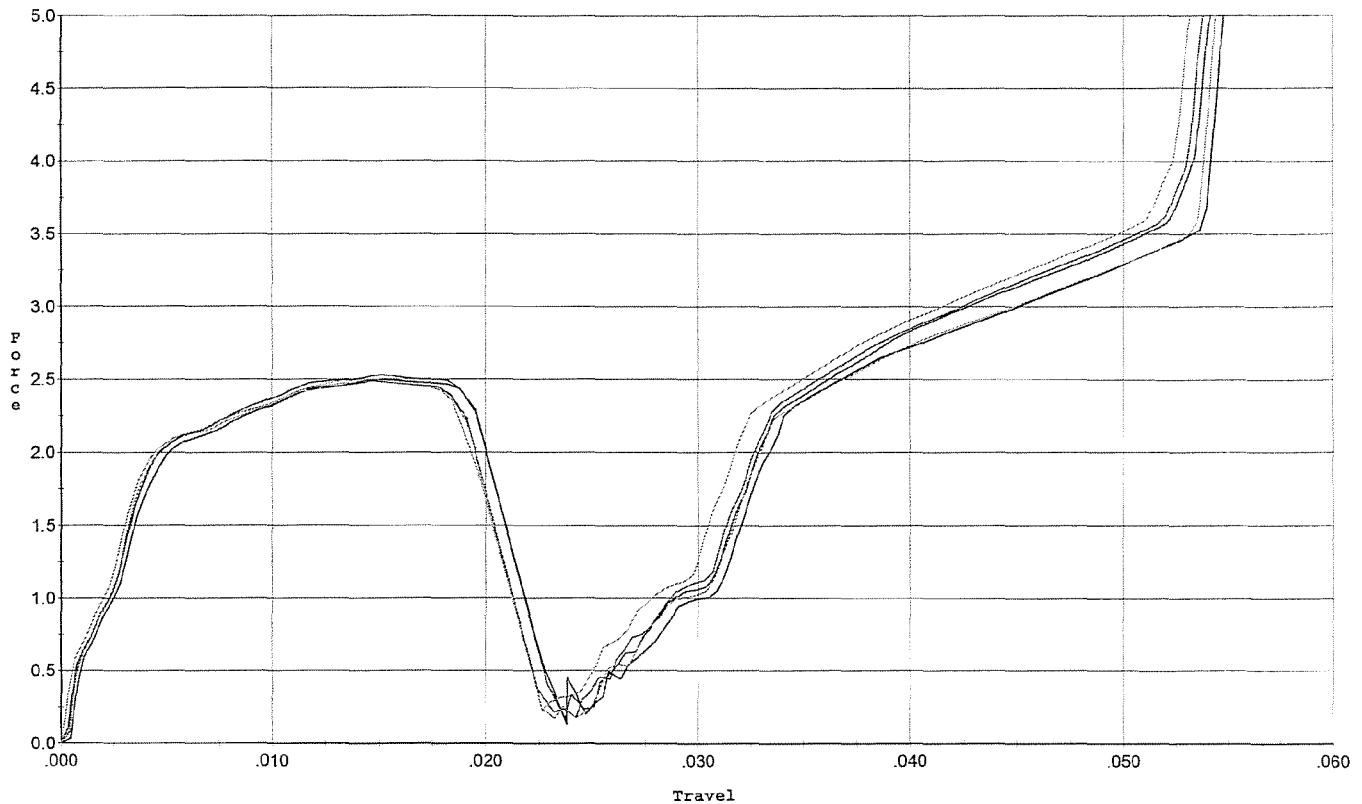
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.638	0.016	0.00	0.036	0.030		Single Action
2	2.715	0.016	0.00	0.036	0.032		Single Action
3	2.642	0.015	0.00	0.037	0.029		Single Action
4	2.631	0.017	0.00	0.036	0.031		Single Action
5	2.587	0.017	0.00	0.036	0.031		Single Action

A2-64

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/27/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



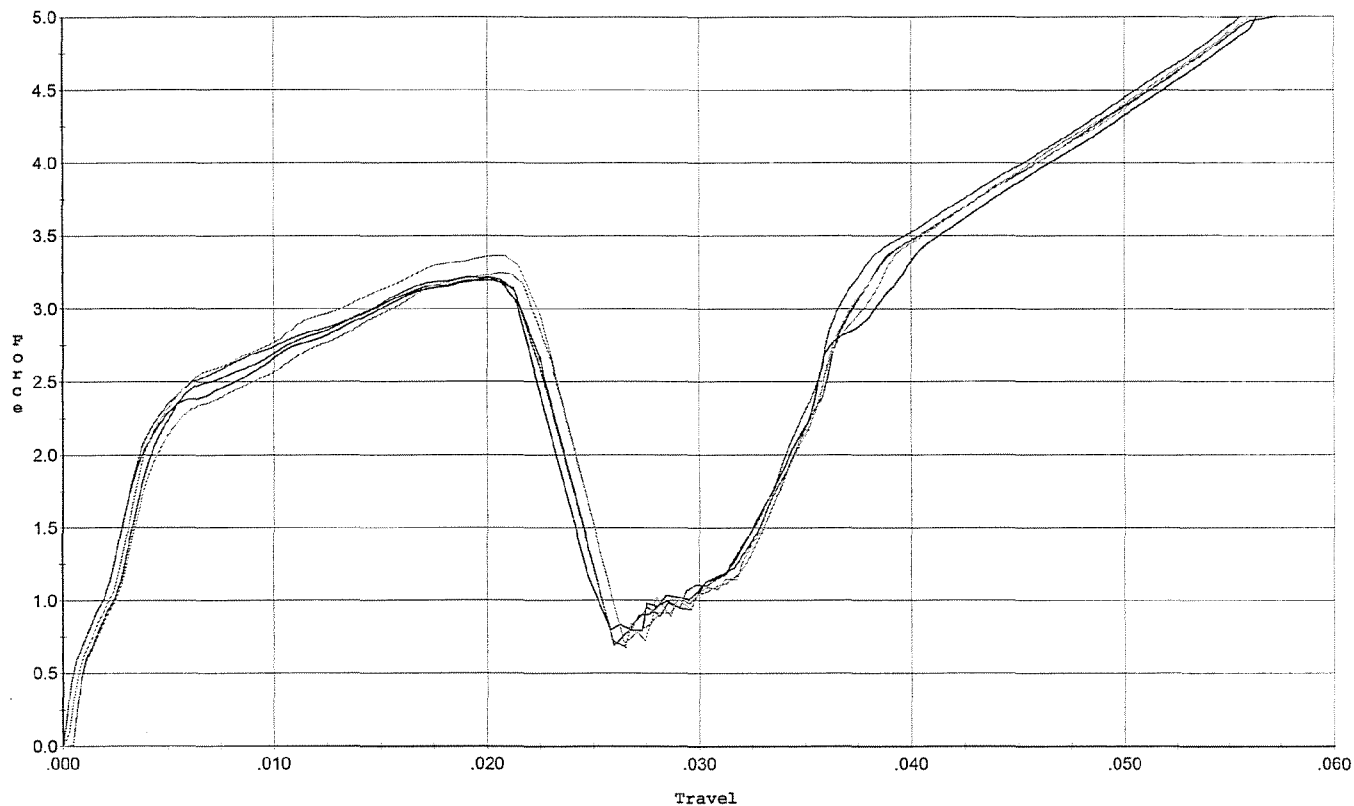
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.531	0.020	0.00	0.037	0.038		Single Action
2	2.500	0.020	0.00	0.038	0.037		Single Action
3	2.496	0.019	0.00	0.037	0.037		Single Action
4	2.502	0.020	0.00	0.036	0.038		Single Action
5	2.488	0.019	0.00	0.038	0.037		Single Action

A-2.50

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/27/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 3.0 lbs ini +/- .75 lb



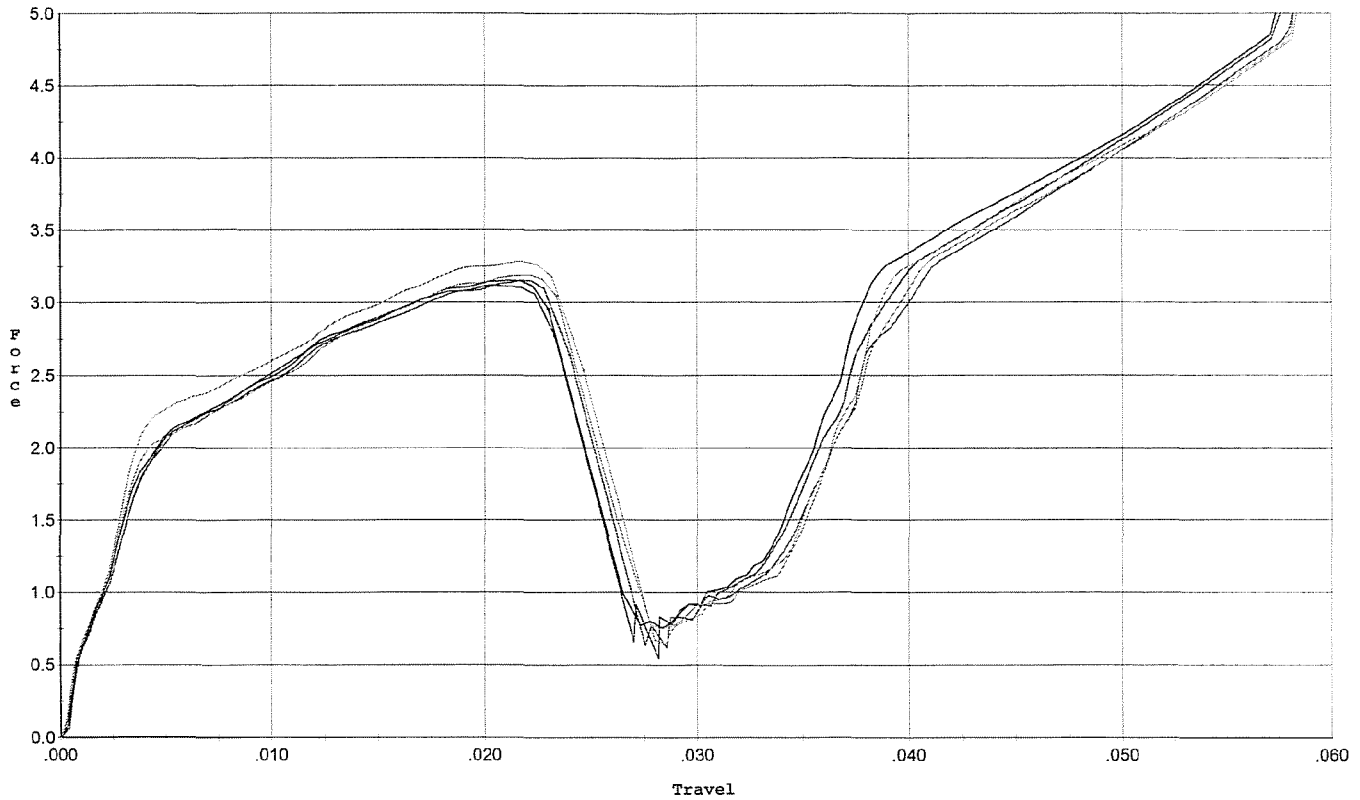
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.196	0.022	0.00	0.036	0.052		Single Action
2	3.211	0.021	0.00	0.036	0.050		Single Action
3	3.218	0.023	0.00	0.036	0.054		Single Action
4	3.363	0.023	0.00	0.035	0.055		Single Action
5	3.245	0.023	0.00	0.036	0.053		Single Action

A-3-24

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/27/2009

Model: M/24
Serial No: Form# F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



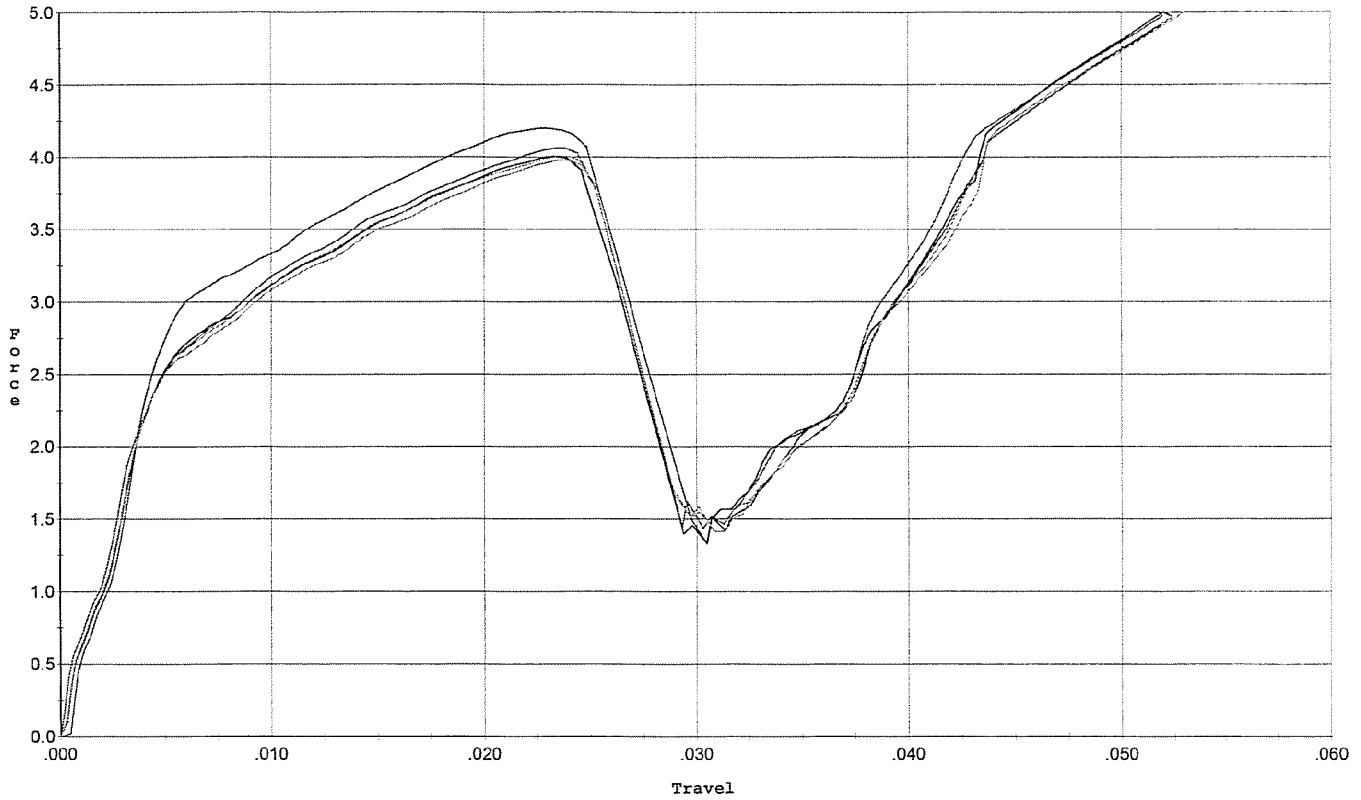
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.118	0.023	0.00	0.037	0.053		Single Action
2	3.150	0.023	0.00	0.036	0.053		Single Action
3	3.150	0.024	0.00	0.037	0.055		Single Action
4	3.282	0.025	0.00	0.036	0.059		Single Action
5	3.185	0.023	0.00	0.037	0.054		Single Action

A-3.17

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/27/2009

Model: M/24
Serial No: Form# F005
Trigger: 4.0 lbs ini +/- 1.0 lb



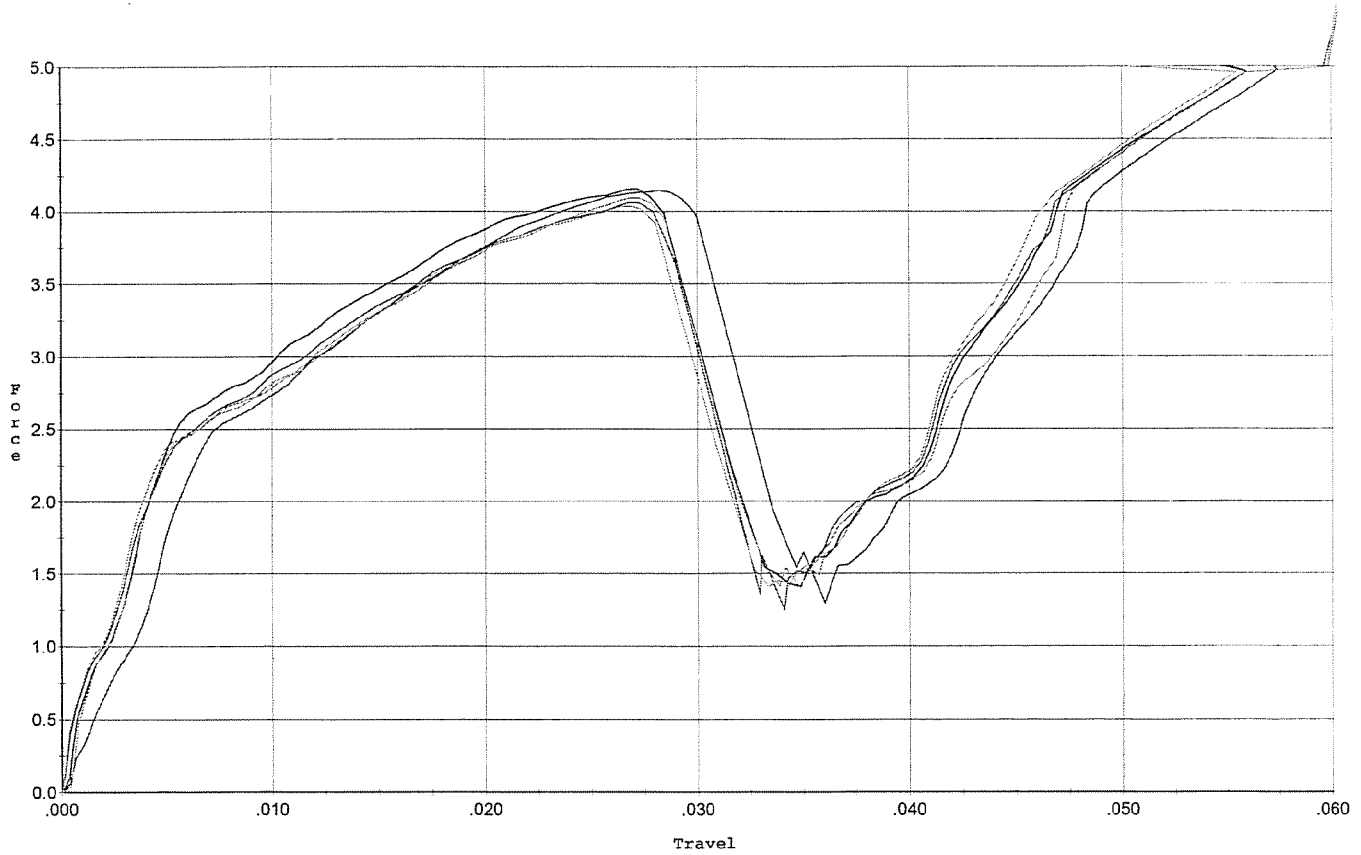
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.199	0.025	0.00	0.035	0.075		Single Action
2	4.007	0.026	0.00	0.035	0.075		Single Action
3	4.064	0.025	0.00	0.034	0.073		Single Action
4	4.009	0.025	0.00	0.035	0.072		Single Action
5	3.980	0.025	0.00	0.035	0.071		Single Action

A-4.05

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/27/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



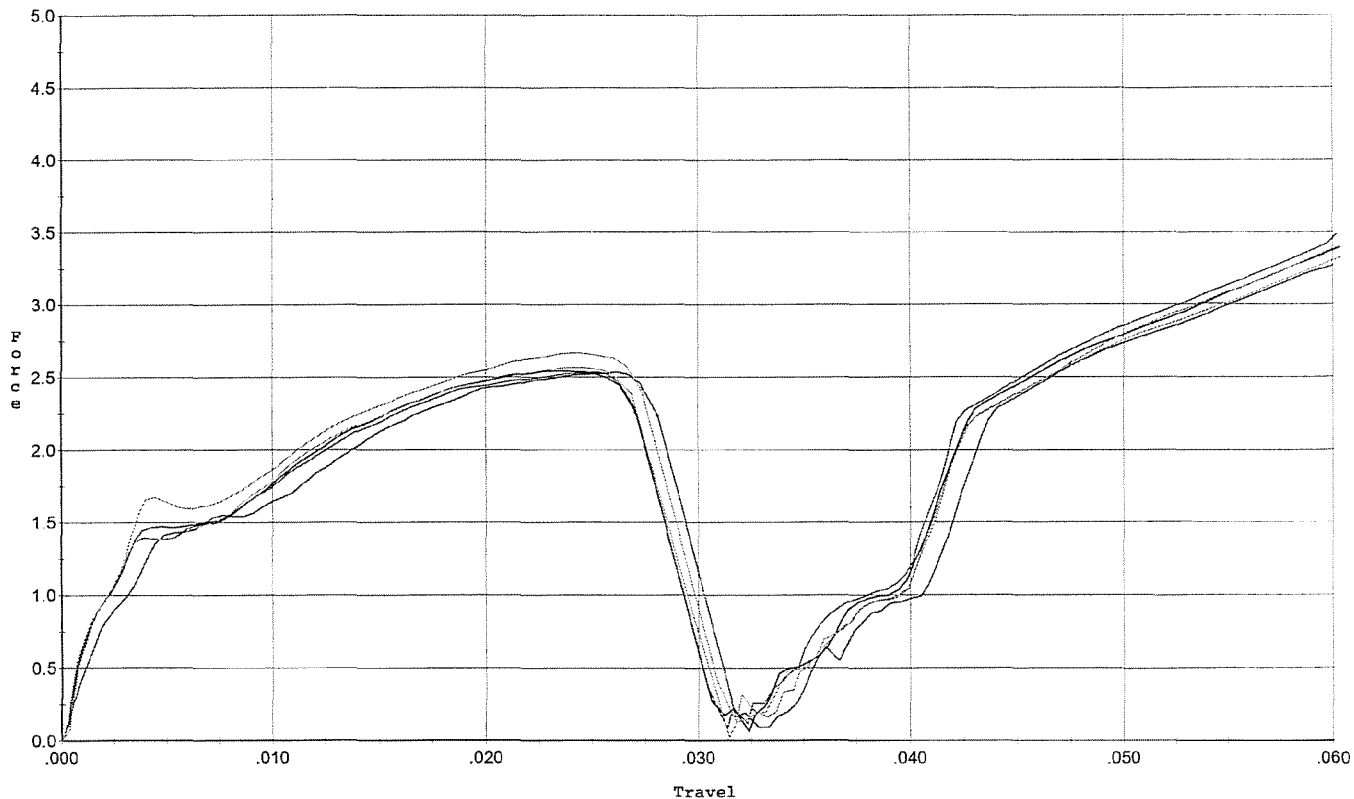
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.144	0.030	0.00	0.036	0.085		Single Action
2	4.155	0.028	0.00	0.036	0.084		Single Action
3	4.063	0.029	0.00	0.036	0.083		Single Action
4	4.036	0.028	0.00	0.036	0.080		Single Action
5	4.095	0.029	0.00	0.036	0.081		Single Action

A 4.09

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/27/2009

Model: M/24
 Serial No: Form# F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



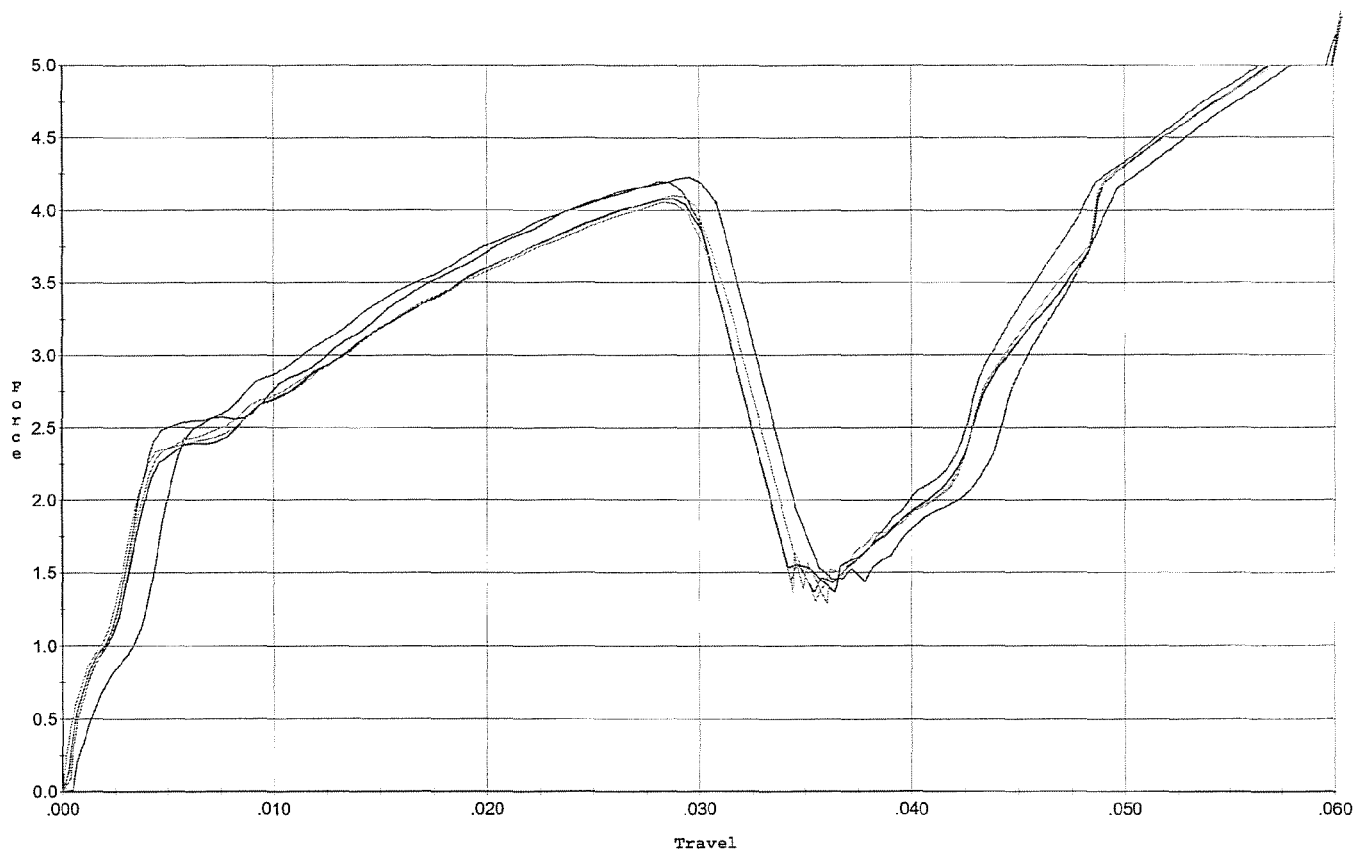
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.535	0.028	0.00	0.041	0.051		Single Action
2	2.542	0.027	0.00	0.040	0.050		Single Action
3	2.535	0.027	0.00	0.040	0.050		Single Action
4	2.566	0.027	0.009	0.041	0.050		Single Action
5	2.667	0.027	0.00	0.040	0.053		Single Action

A-2-56

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/27/2009

Model: M/24
Serial No: Form# F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.225	0.031	0.009	0.036	0.089		Single Action
2	4.079	0.030	0.009	0.036	0.085		Single Action
3	4.195	0.030	0.00	0.035	0.089		Single Action
4	4.055	0.030	0.00	0.036	0.087		Single Action
5	4.101	0.031	0.00	0.035	0.089		Single Action

A-4.13