

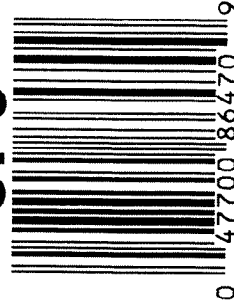
66871276

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

**ORDER NO. 86470****BARREL LENGTH 24"****CAPACITY 6****G6871276****UPC****BM FORM**

GUN SERIAL #

G 6871276

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-23-09	SPD
430	ASSEMBLE TO STOCK		7-23-09	SP
440	PROOF		7-23-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	7-23-09	SPD
470	DIS-ASSEMBLE ACTION		7-23-09	SPD
472	SERIALIZE BOLT HANDLE		7-24-09	RJC
480	MAGNAFLUX BBL ACTION	OPERATOR 	7/28/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-28-09	DWO
510	DRILL AND TAP SIGHT HOLES		7-24-09	SP
520	GOFF BLAST BBL / REC		7/30/09	gws
540	APPLY COATINGS (BARREL ACTION)		8/13	-
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-18-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-18-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-31-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

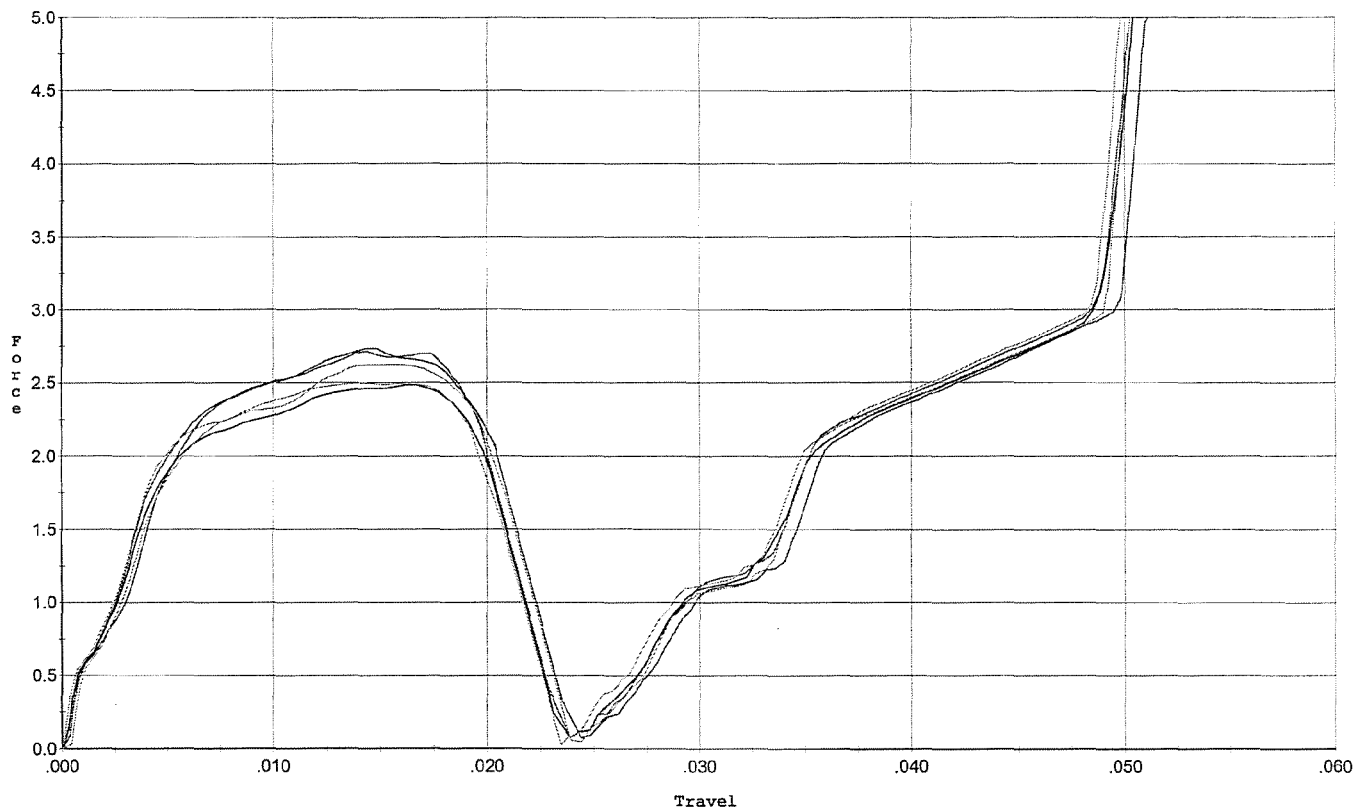
560	BARBER - M24 0080378 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u>	<u>2°</u>	<u>2°</u>	9/3/09	RB		
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>6°</u>	<u>6°</u>	<u>6°</u>	9/3/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	9/3/09	RB		
	J) ASSEMBLE STOCK					8-31-09	X SJ.		
	K) ASSEMBLE SWIVEL STUDS					9/3/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		9-2-09	F.P.D.		
			PASS	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION	N/A					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					9-2-09	RP		
670	FINAL INSPECTION A) HEADSPACE					9/3/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.38</u>	<u>2.57</u>	<u>2.51</u>	<u>2.60</u>	<u>2.55</u>	9/3/09	RB
	C) FUNCTION					9/3/09	RB		
690	PACK					9-4-09	TK		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



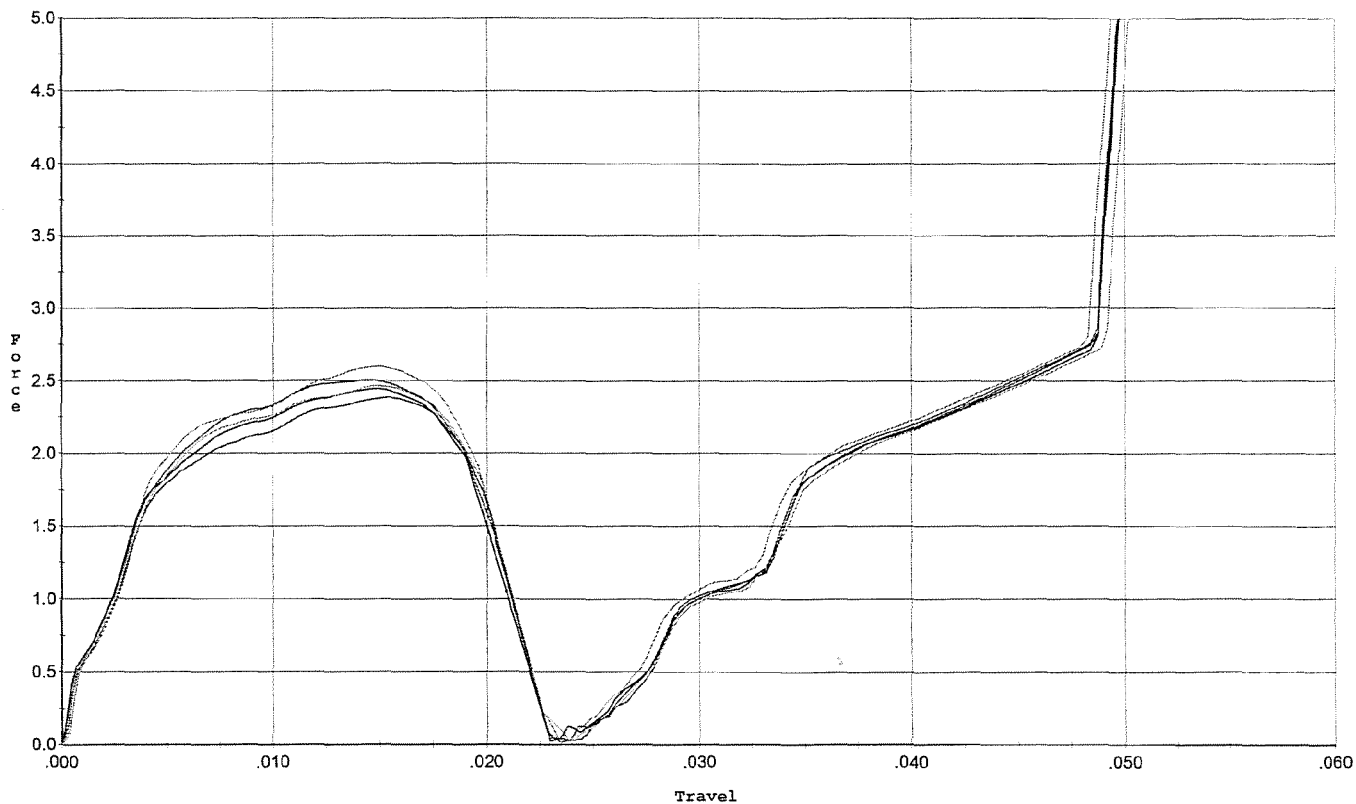
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.734	0.020	0.00	0.035	0.040		Set Trigger
2	2.486	0.020	0.00	0.034	0.038		Set Trigger
3	2.715	0.020	0.00	0.034	0.040		Set Trigger
4	2.499	0.021	0.00	0.034	0.039		Set Trigger
5	2.623	0.021	0.00	0.034	0.040		Set Trigger

A-2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



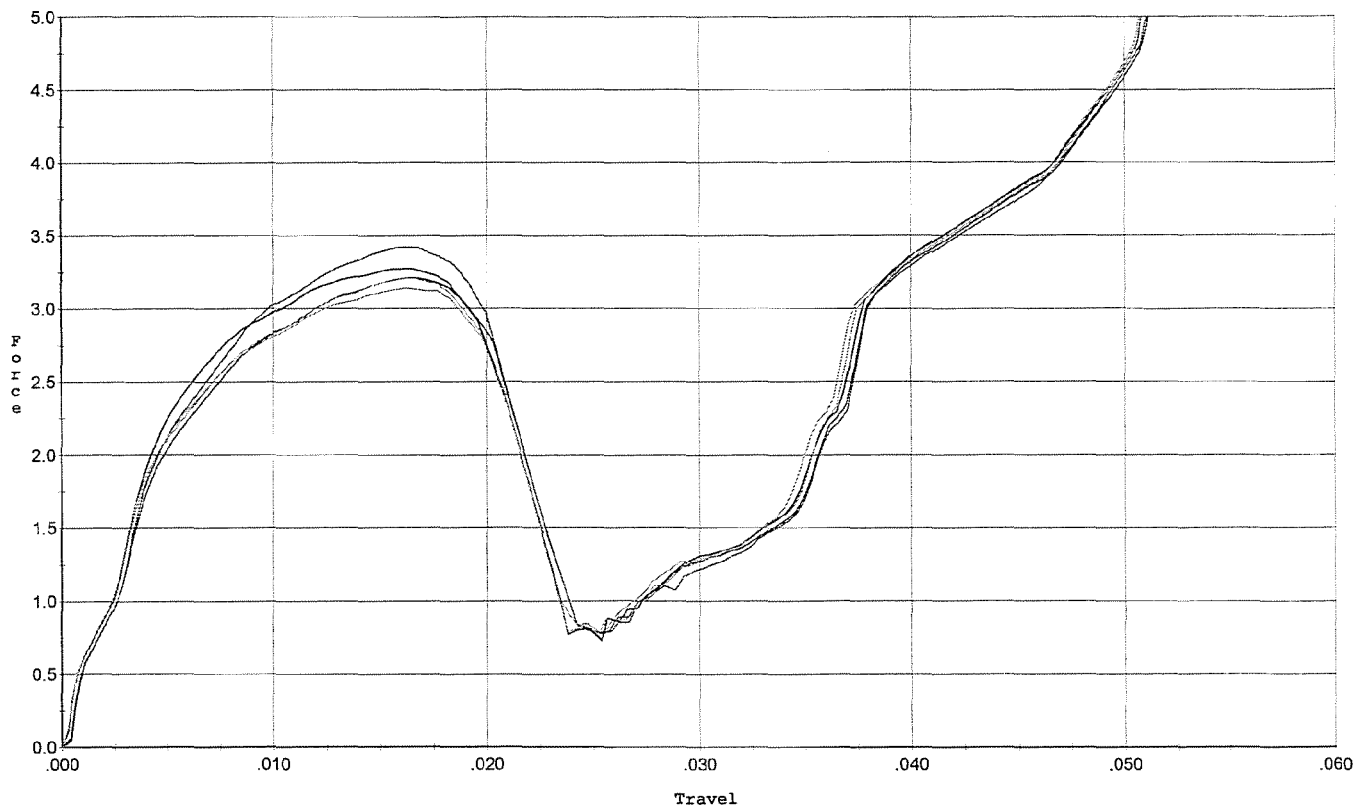
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.385	0.020	0.00	0.034	0.035		Set Trigger
2	2.445	0.021	0.00	0.034	0.038		Set Trigger
3	2.505	0.020	0.00	0.034	0.038		Set Trigger
4	2.465	0.020	0.00	0.035	0.036		Set Trigger
5	2.602	0.020	0.00	0.034	0.038		Set Trigger

A-2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



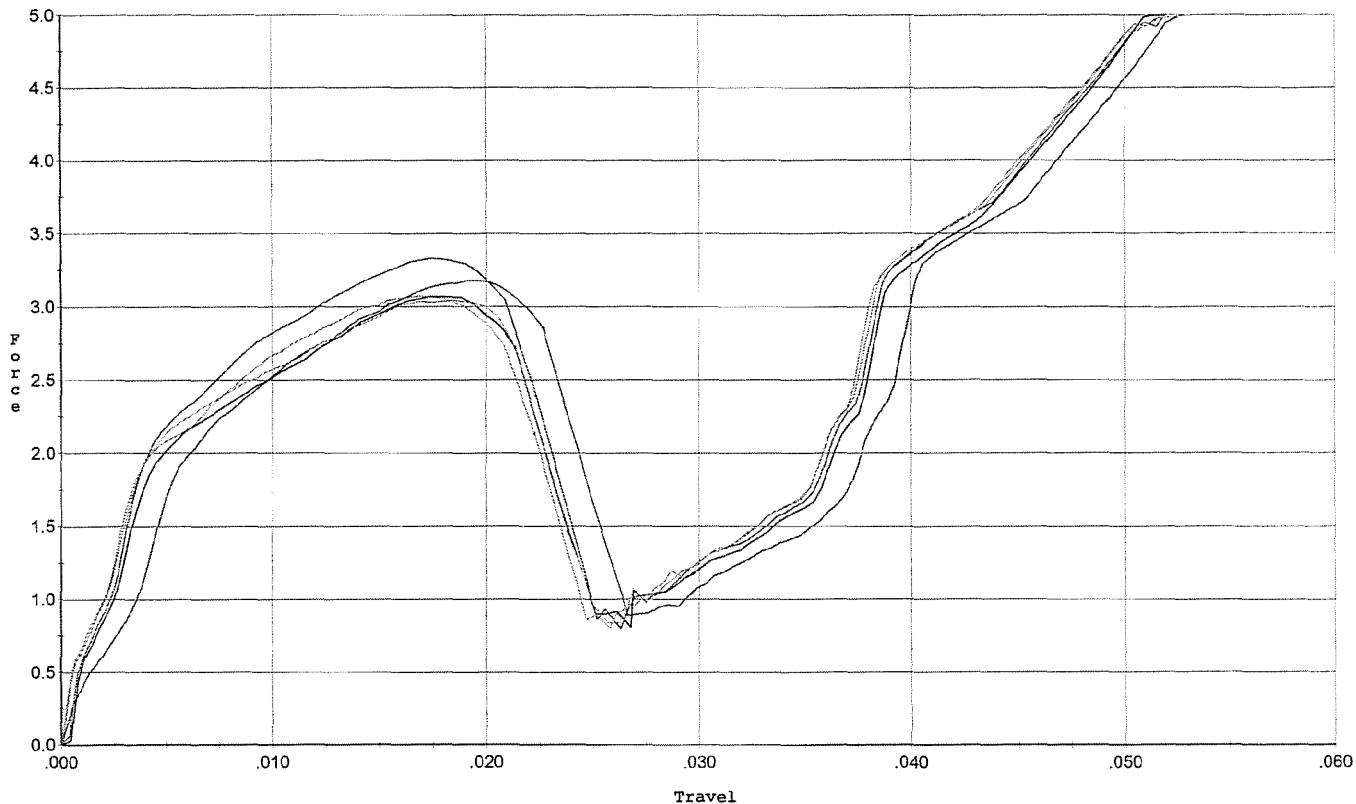
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.213	0.020	0.00	0.034	0.046		Set Trigger
2	3.272	0.021	0.00	0.034	0.049		Set Trigger
3	3.421	0.020	0.00	0.034	0.048		Set Trigger
4	3.141	0.021	0.00	0.034	0.047		Set Trigger
5	3.208	0.021	0.00	0.034	0.048		Set Trigger

A-3-25

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



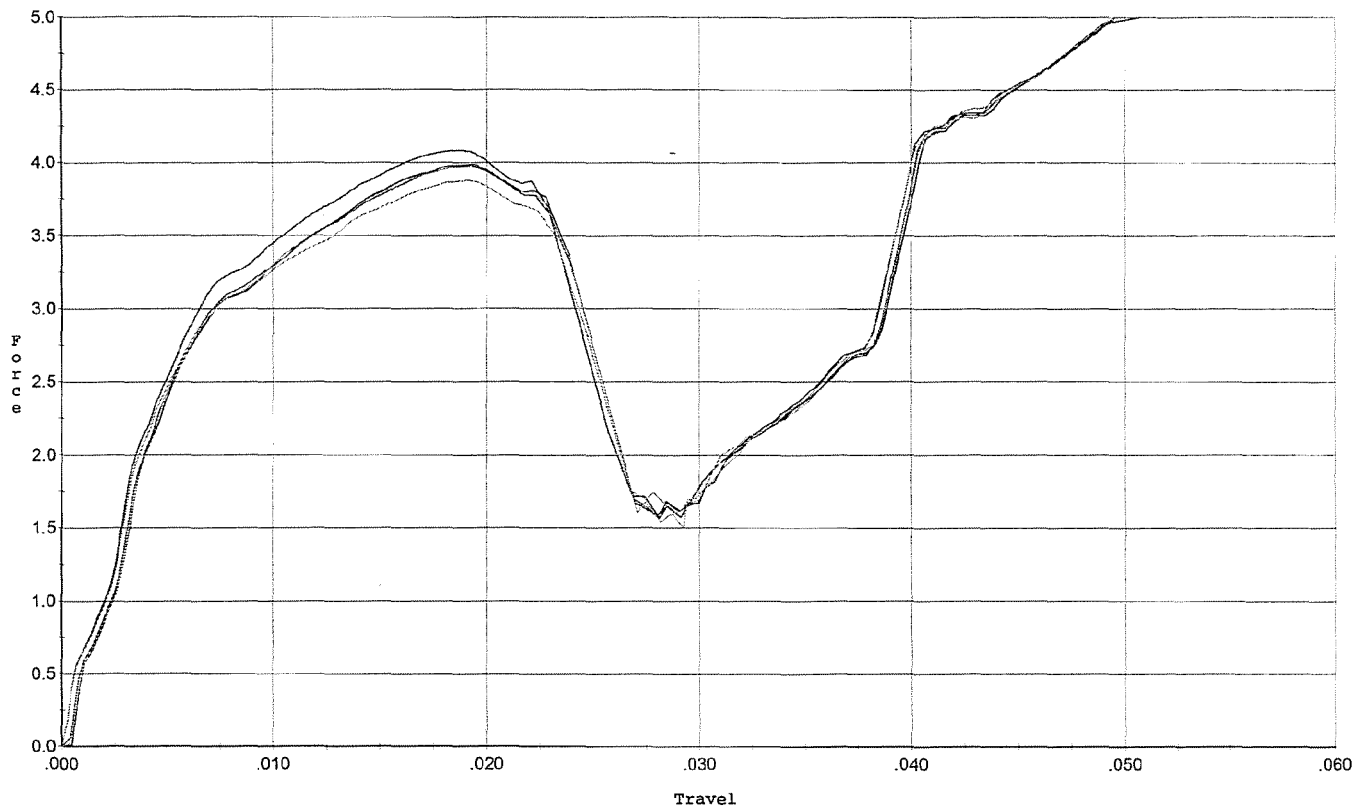
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.179	0.023	0.00	0.034	0.050		Set Trigger
2	3.069	0.021	0.00	0.034	0.047		Set Trigger
3	3.330	0.022	0.00	0.034	0.053		Set Trigger
4	3.037	0.022	0.00	0.034	0.050		Set Trigger
5	3.072	0.021	0.00	0.034	0.048		Set Trigger

A-3-13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



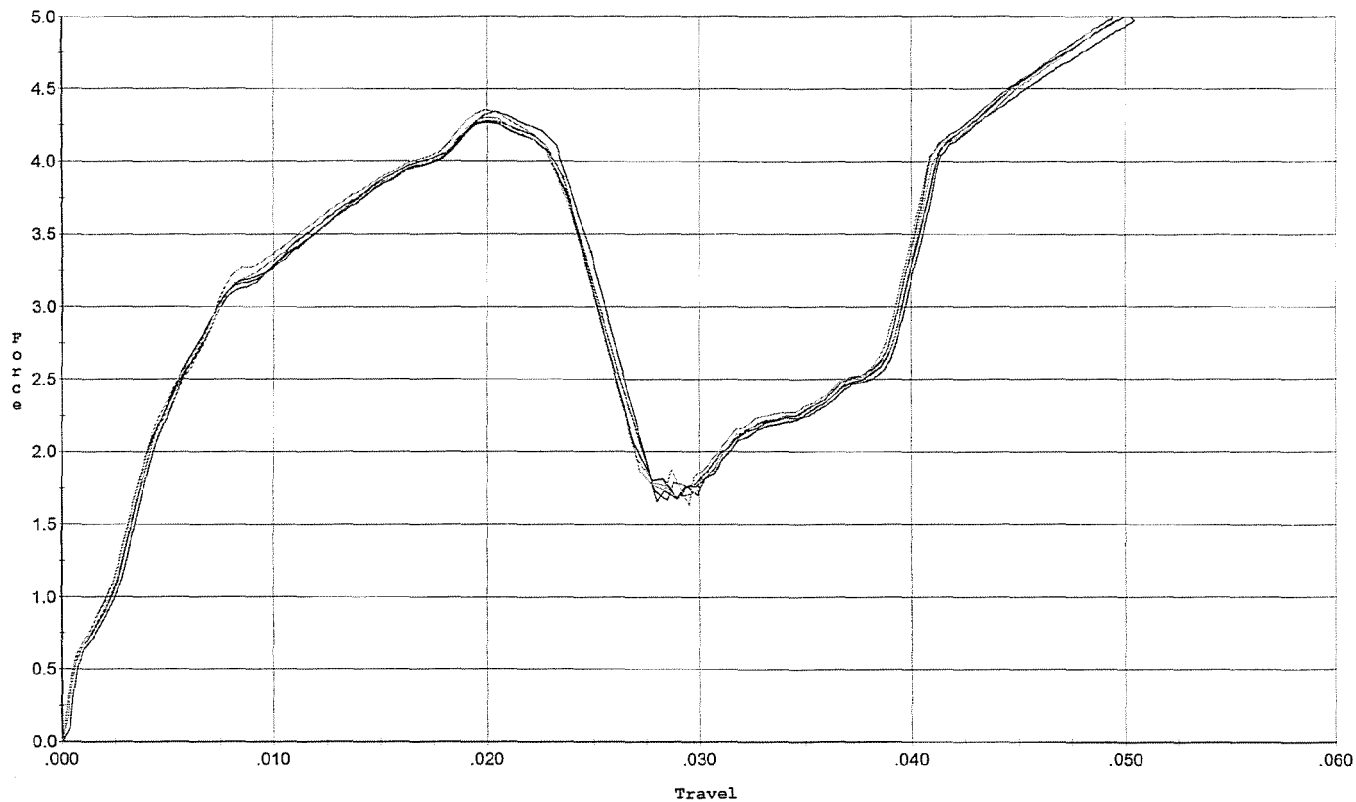
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.085	0.023	0.00	0.031	0.067		Set Trigger
2	3.981	0.024	0.00	0.031	0.068		Set Trigger
3	3.989	0.024	0.00	0.031	0.068		Set Trigger
4	3.980	0.024	0.00	0.031	0.068		Set Trigger
5	3.878	0.025	0.00	0.030	0.069		Set Trigger

A 3.98

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



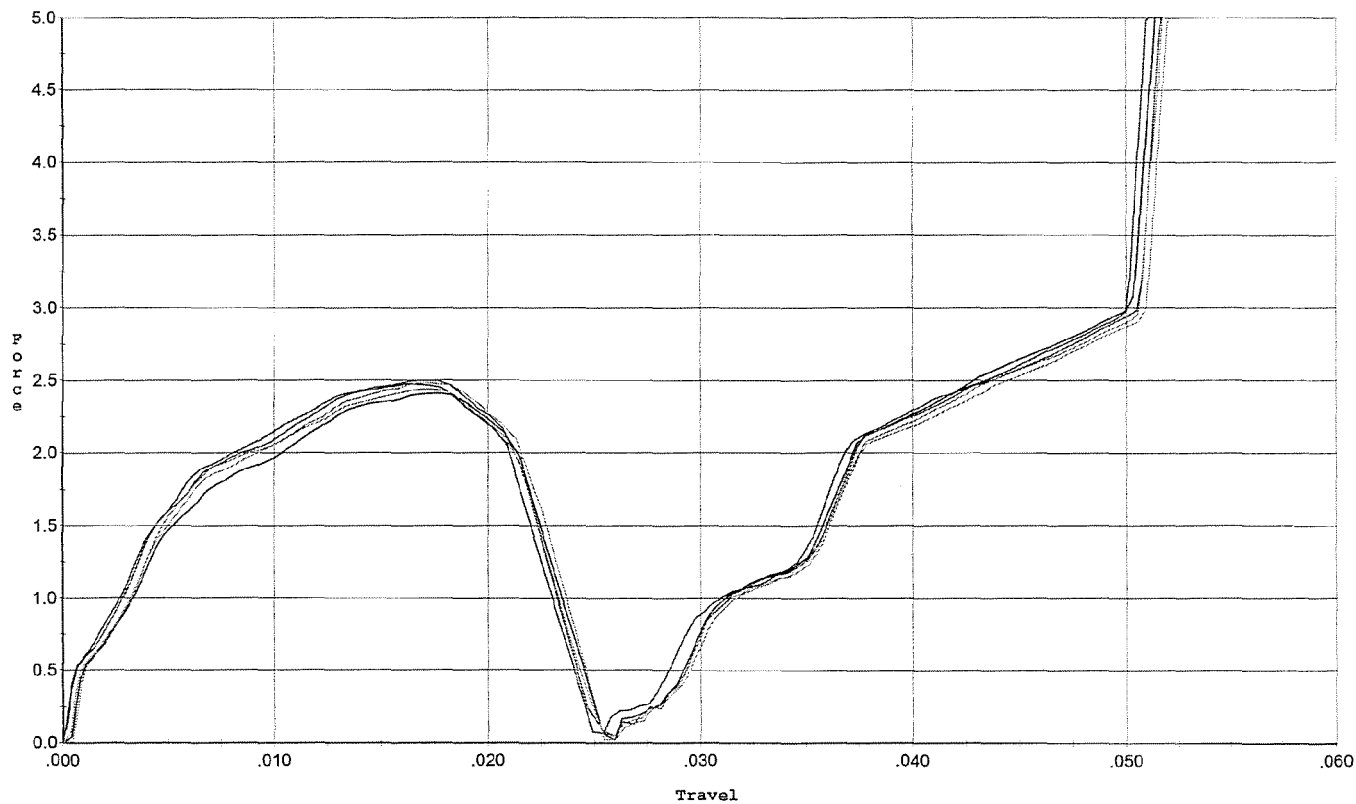
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.347	0.025	0.00	0.031	0.073		Set Trigger
2	4.271	0.024	0.00	0.031	0.069		Set Trigger
3	4.282	0.024	0.00	0.031	0.069		Set Trigger
4	4.354	0.024	0.00	0.031	0.071		Set Trigger
5	4.302	0.024	0.00	0.031	0.070		Set Trigger

A-4.31

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/28/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



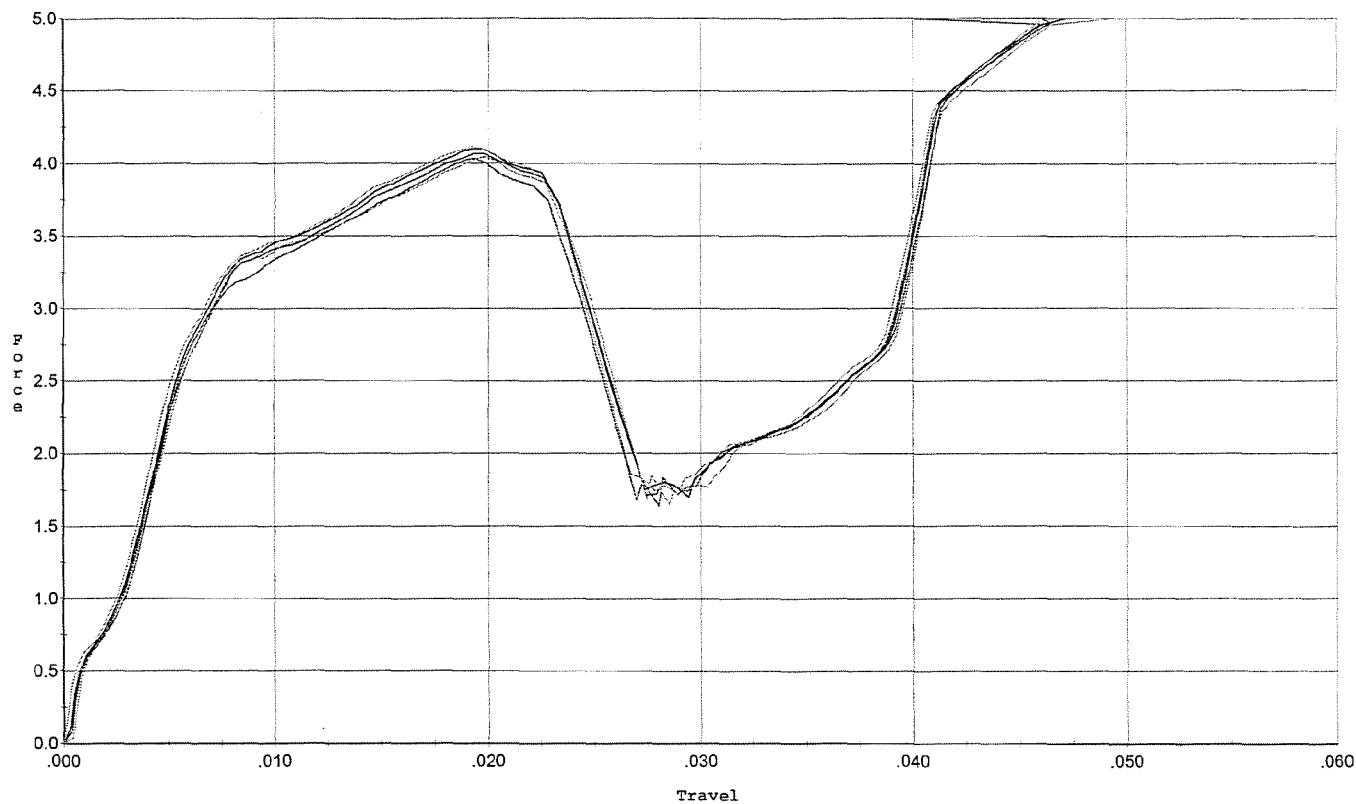
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.477	0.021	0.00	0.035	0.038		Set Trigger
2	2.408	0.022	0.00	0.035	0.037		Set Trigger
3	2.497	0.022	0.00	0.035	0.039		Set Trigger
4	2.436	0.022	0.00	0.036	0.038		Set Trigger
5	2.480	0.023	0.00	0.035	0.040		Set Trigger

H-2.46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/28/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.066	0.023	0.00	0.026	0.067		Set Trigger
2	4.101	0.023	0.00	0.026	0.067		Set Trigger
3	4.034	0.024	0.00	0.027	0.068		Set Trigger
4	4.114	0.024	0.00	0.027	0.069		Set Trigger
5	4.047	0.025	0.00	0.025	0.070		Set Trigger

A-4.07