

66871277

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase

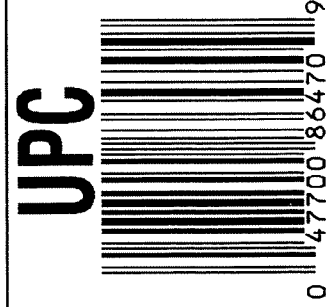


owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6871277



BM FORM

GUN SERIAL # G 6871277

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-13-09	SPD
430	ASSEMBLE TO STOCK		8-13-09	SP
440	PROOF		8-13-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	8-13-09	SPD
470	DIS-ASSEMBLE ACTION		8-13-09	SPD
472	SERIALIZE BOLT HANDLE		8-14-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	8/19/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	OND
510	DRILL AND TAP SIGHT HOLES		8-14-09	SP
520	GOFF BLAST BBL / REC		8/20	WLN
540	APPLY COATINGS (BARREL ACTION)		8/22	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-26-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-26-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-26-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-1-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

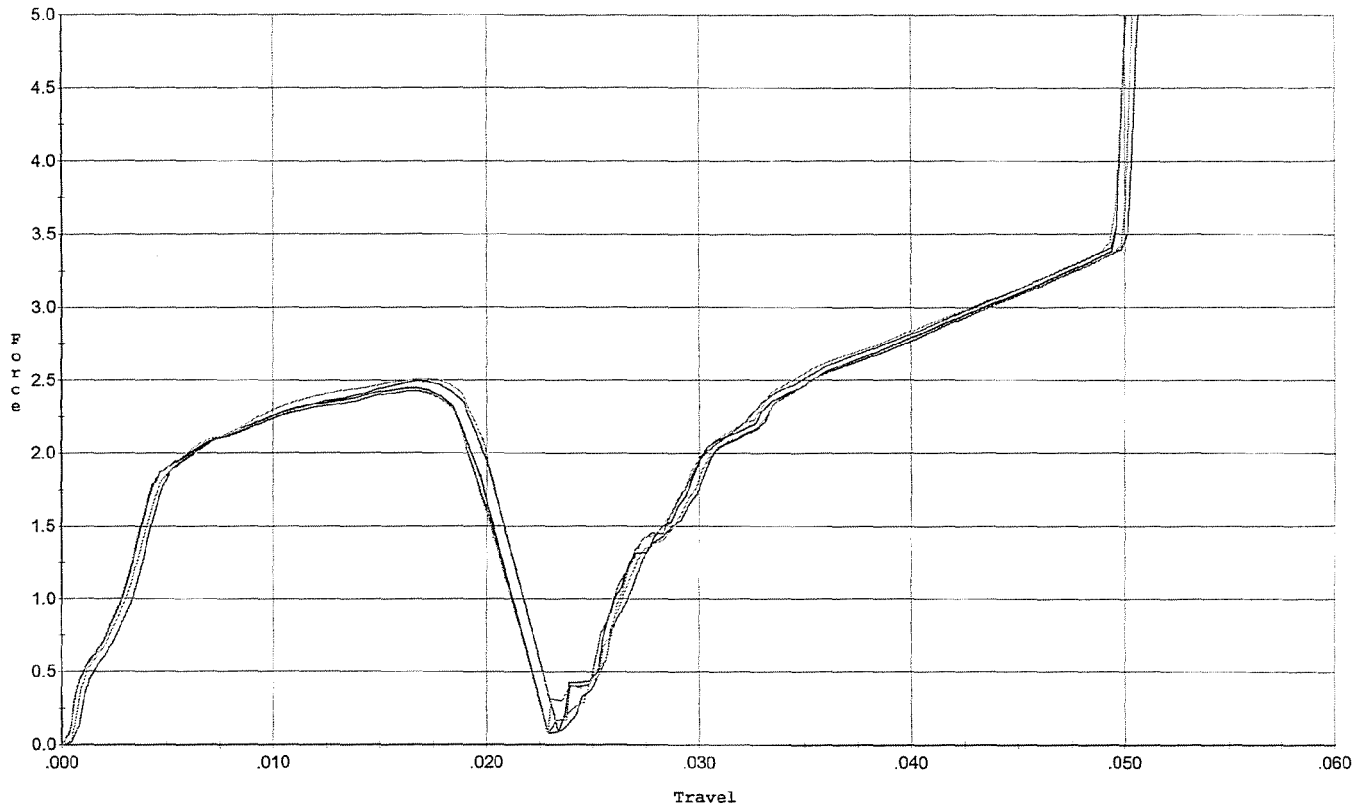
560	BARBER - M24 0080390 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2⁹</u> <u>2⁹</u> <u>2⁹</u>	9/3/09	RB
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>7⁹</u> <u>7⁹</u> <u>7⁹</u>	9/3/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u> <u>.022</u> <u>.023</u>	9/3/09	RB
	J) ASSEMBLE STOCK			9-1-09	L.P.D.
	K) ASSEMBLE SWIVEL STUDS			9/3/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	9-2-09	RP
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			9-2-09	L.P.D.
670	FINAL INSPECTION A) HEADSPACE			9/3/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.59</u> <u>2.76</u> <u>2.84</u> <u>2.40</u> <u>2.69</u>	9/3/09	RB
	C) FUNCTION			9/3/09	RB
690	PACK			9-3-09	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/31/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



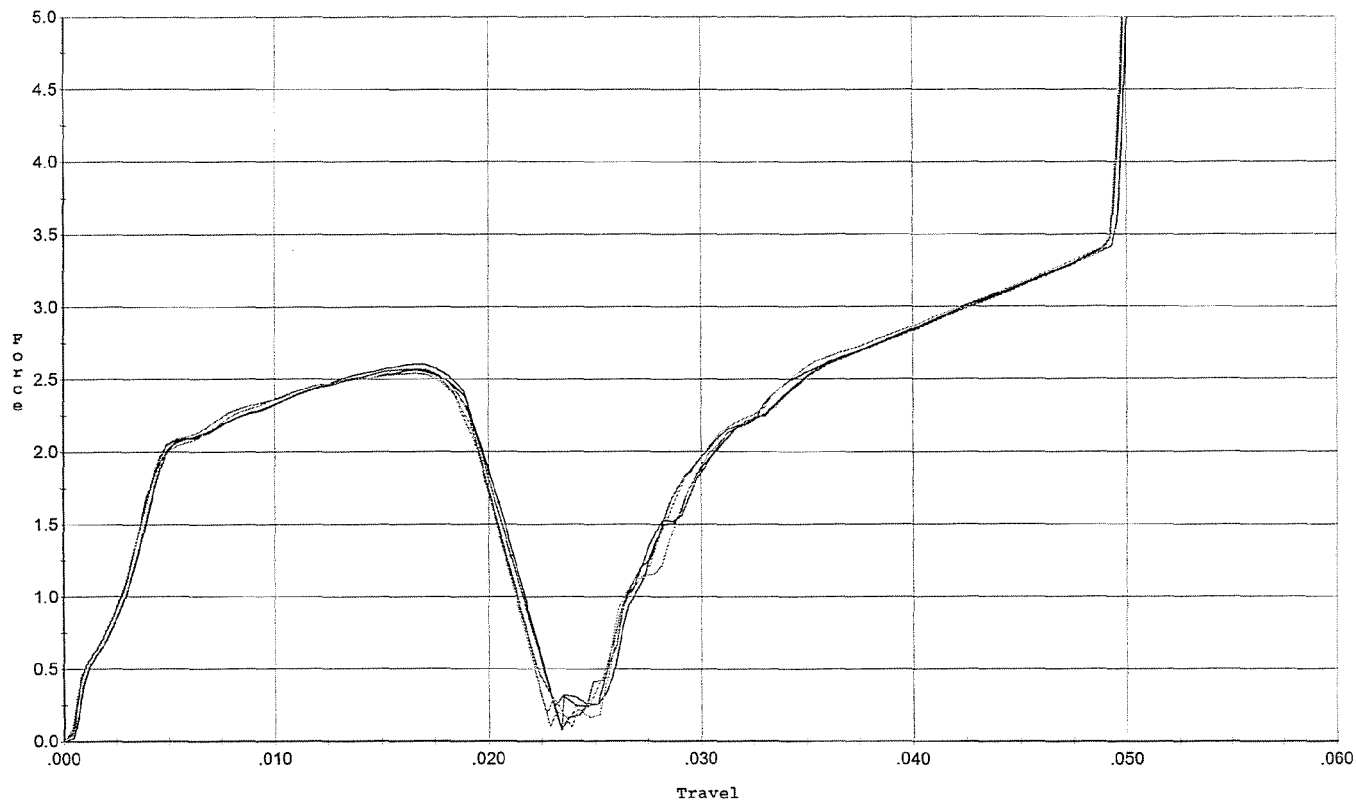
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.496	0.020	0.00	0.034	0.036		Set Trigger
2	2.447	0.020	0.00	0.033	0.036		Set Trigger
3	2.427	0.020	0.00	0.033	0.036		Set Trigger
4	2.441	0.020	0.00	0.033	0.037		Set Trigger
5	2.512	0.020	0.00	0.033	0.037		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/31/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



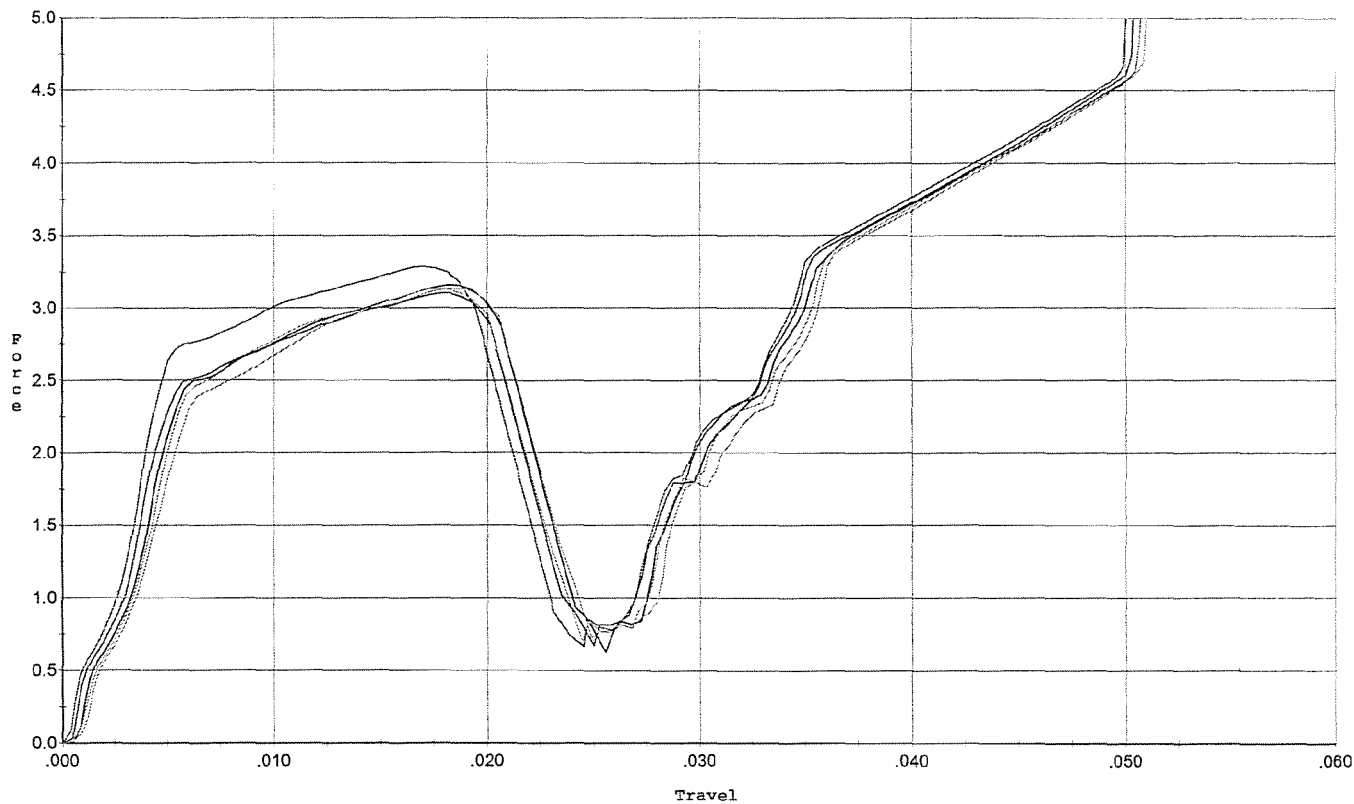
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.604	0.021	0.00	0.033	0.040		Set Trigger
2	2.560	0.020	0.00	0.033	0.039		Set Trigger
3	2.567	0.019	0.00	0.033	0.036		Set Trigger
4	2.537	0.019	0.00	0.033	0.037		Set Trigger
5	2.541	0.019	0.00	0.034	0.036		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/31/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



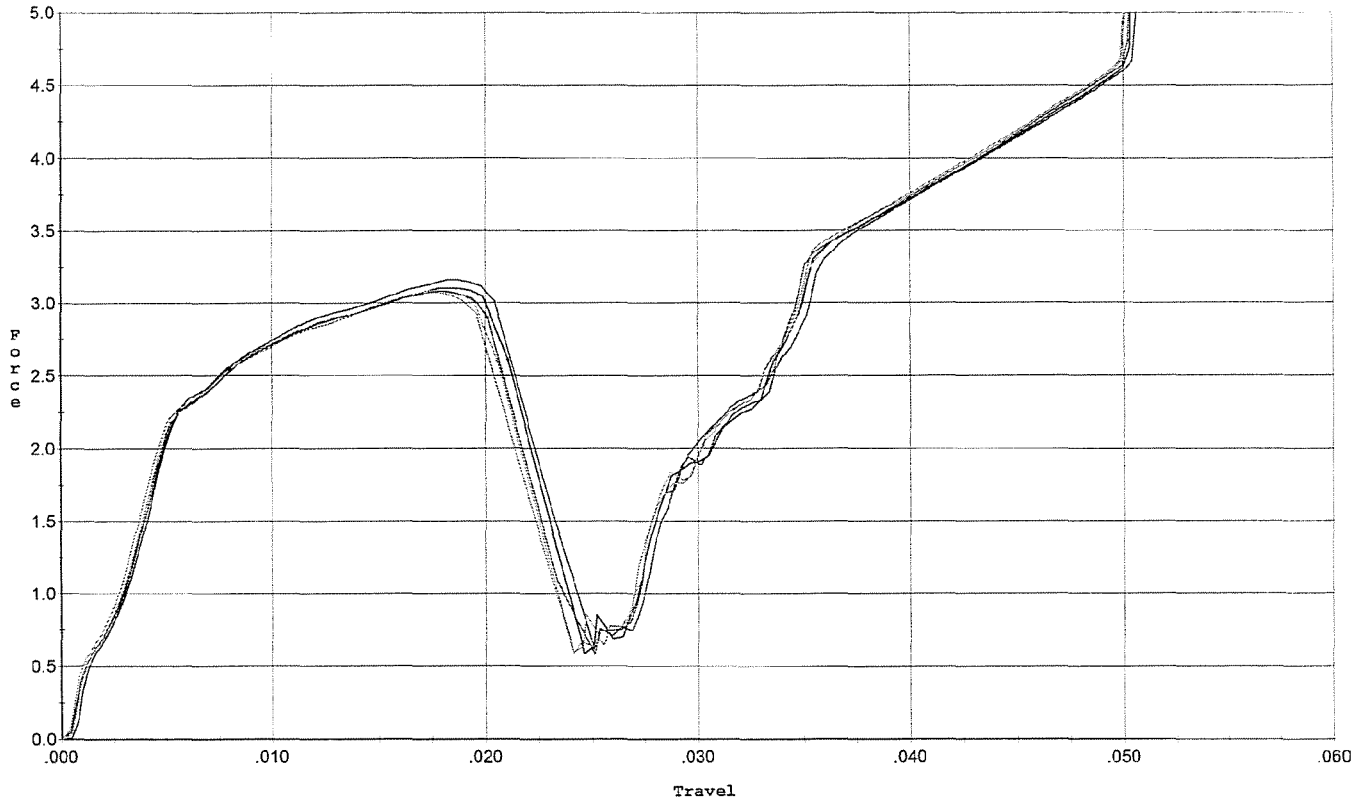
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.101	0.020	0.00	0.032	0.045		Set Trigger
2	3.156	0.021	0.00	0.032	0.046		Set Trigger
3	3.287	0.019	0.00	0.032	0.047		Set Trigger
4	3.134	0.020	0.00	0.032	0.044		Set Trigger
5	3.133	0.021	0.00	0.032	0.045		Set Trigger

Avg 3.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/31/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



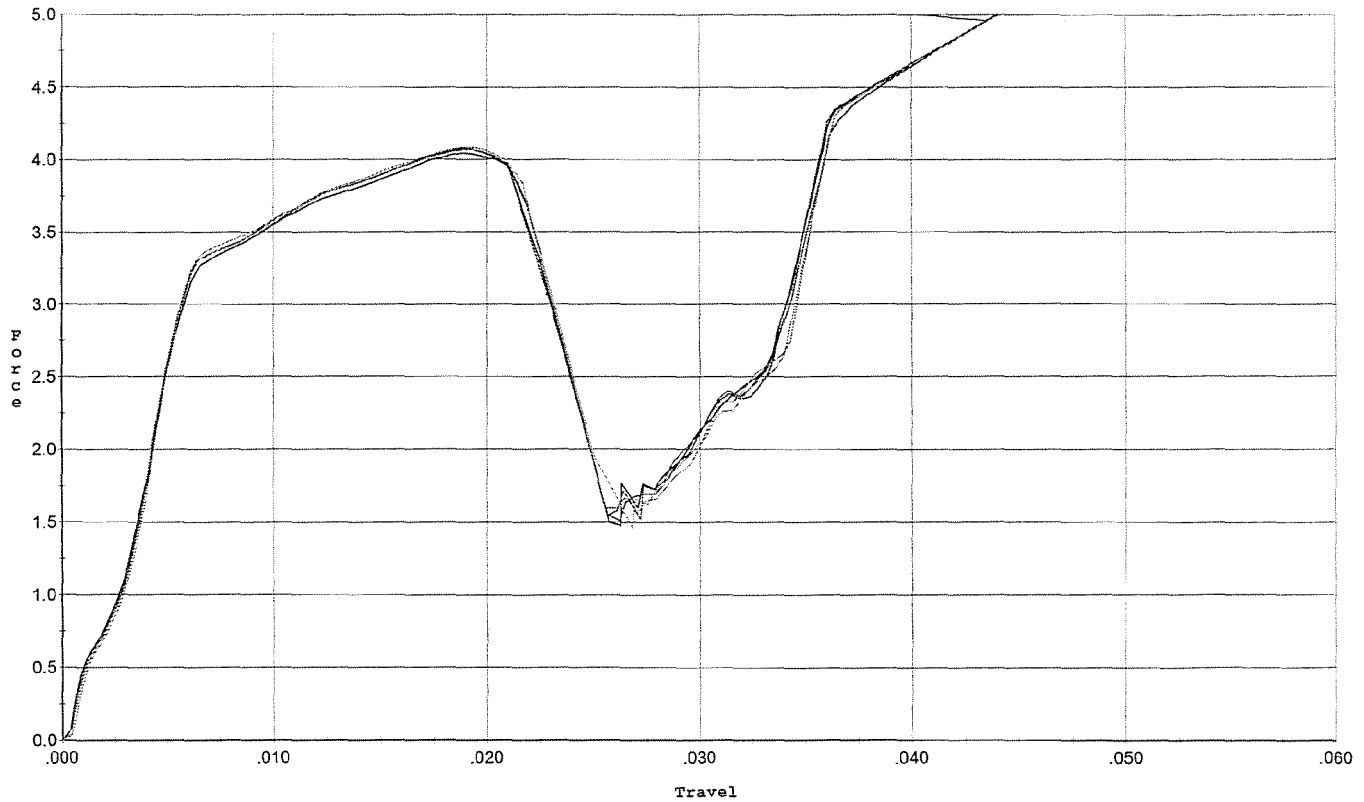
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.161	0.020	0.00	0.032	0.046		Set Trigger
2	3.102	0.021	0.00	0.032	0.046		Set Trigger
3	3.081	0.020	0.00	0.032	0.044		Set Trigger
4	3.088	0.021	0.00	0.032	0.045		Set Trigger
5	3.069	0.022	0.00	0.032	0.047		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/31/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



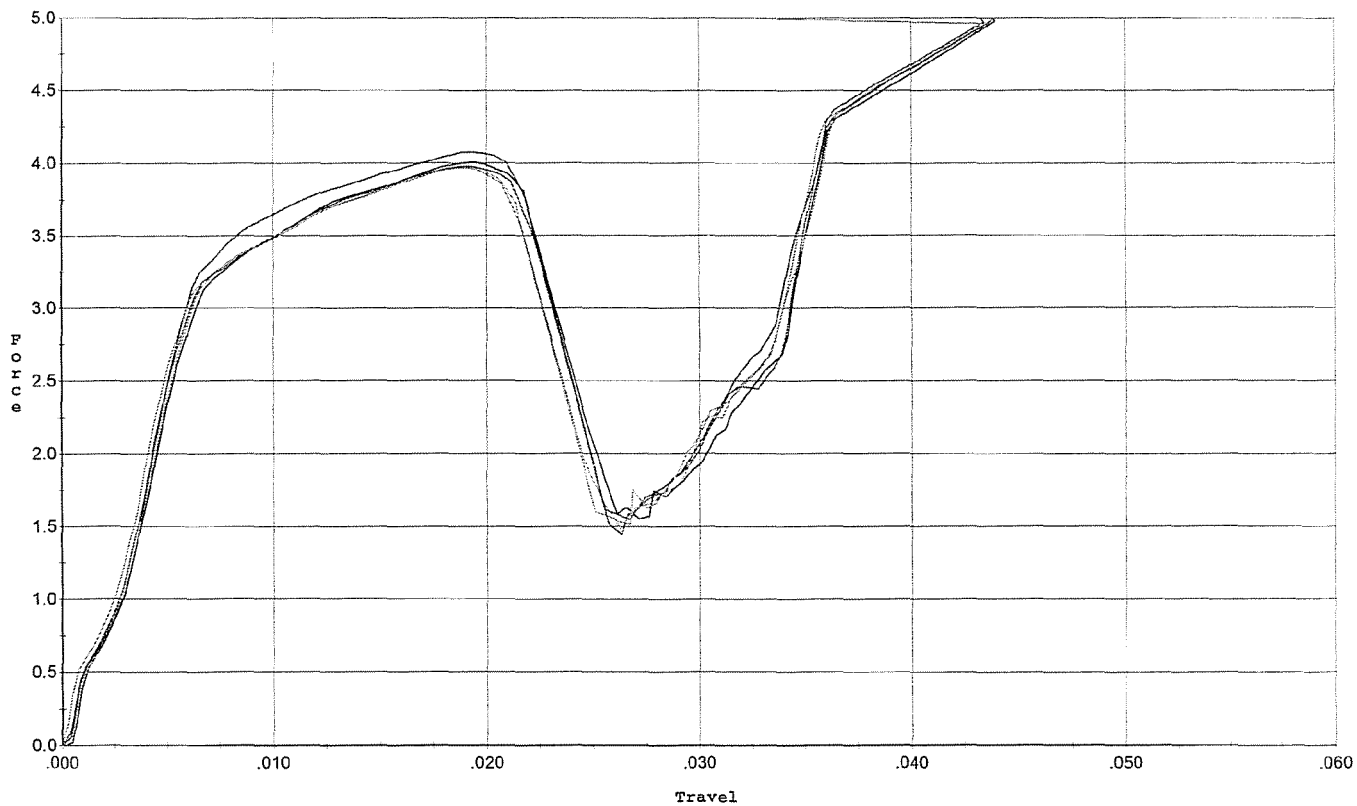
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.072	0.022	0.00	0.030	0.063		Set Trigger
2	4.044	0.022	0.00	0.030	0.064		Set Trigger
3	4.074	0.023	0.00	0.029	0.066		Set Trigger
4	4.069	0.022	0.00	0.030	0.062		Set Trigger
5	4.084	0.022	0.00	0.030	0.063		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/31/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



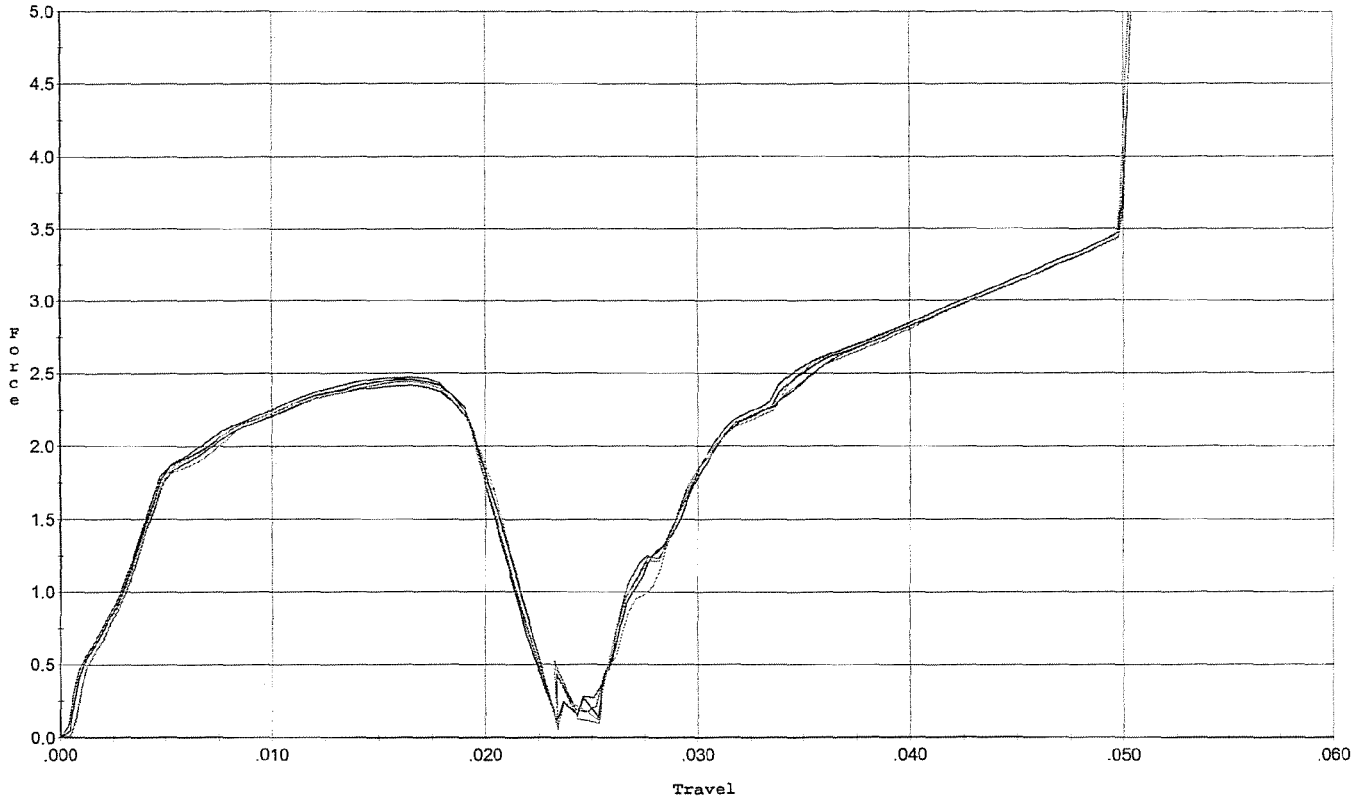
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.074	0.022	0.00	0.030	0.063		Set Trigger
2	4.008	0.022	0.00	0.030	0.061		Set Trigger
3	3.978	0.022	0.00	0.030	0.063		Set Trigger
4	3.972	0.021	0.00	0.030	0.060		Set Trigger
5	3.967	0.022	0.00	0.030	0.061		Set Trigger

Avg 4.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



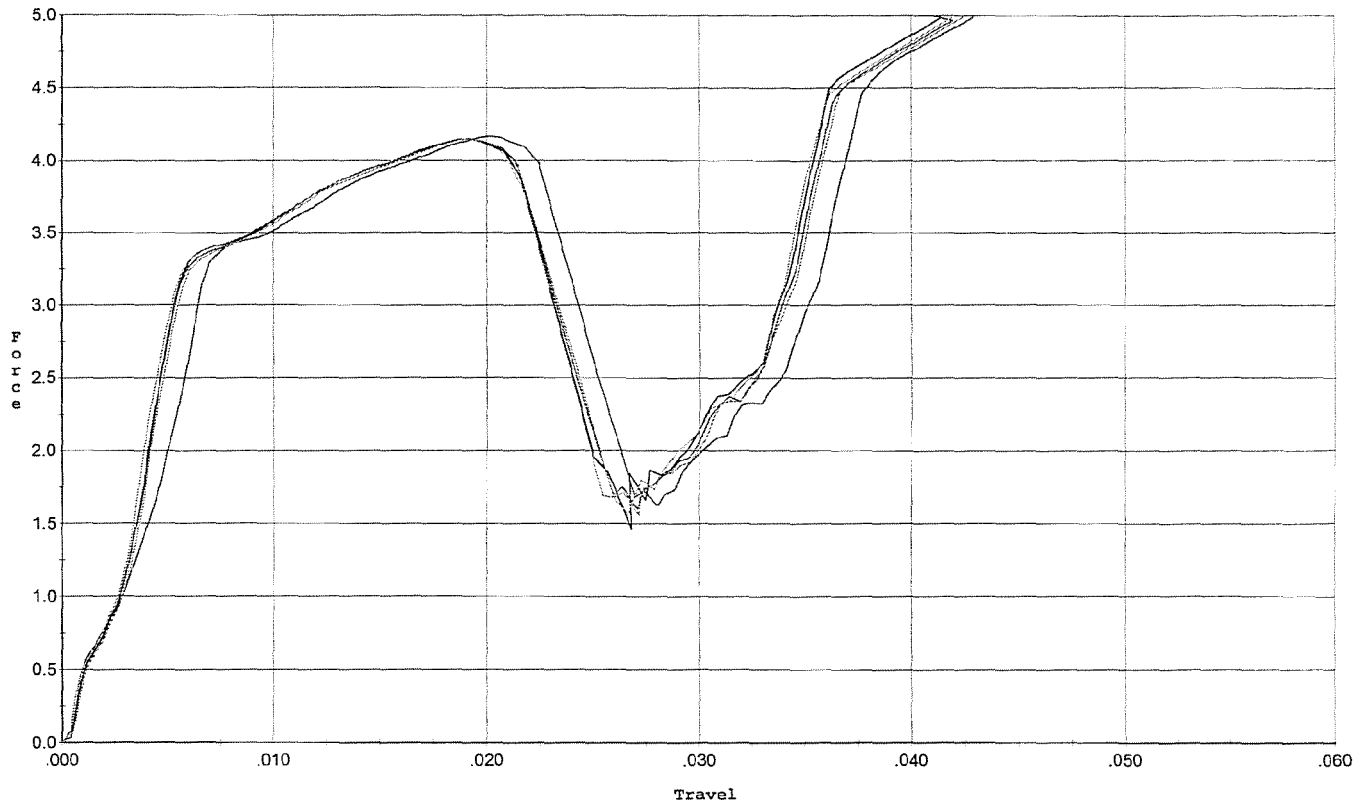
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.472	0.019	0.00	0.034	0.035		Set Trigger
2	2.458	0.021	0.00	0.034	0.038		Set Trigger
3	2.415	0.019	0.00	0.034	0.034		Set Trigger
4	2.447	0.020	0.00	0.034	0.037		Set Trigger
5	2.439	0.019	0.00	0.034	0.034		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/31/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.166	0.022	0.00	0.030	0.065		Set Trigger
2	4.150	0.022	0.00	0.029	0.063		Set Trigger
3	4.147	0.021	0.00	0.030	0.063		Set Trigger
4	4.147	0.022	0.00	0.029	0.064		Set Trigger
5	4.147	0.024	0.00	0.030	0.069		Set Trigger

Avg 4.15