

66871279

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



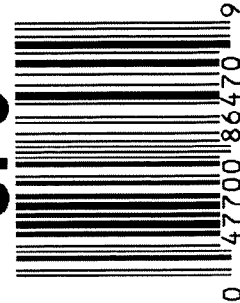
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6871279

UPC



BM FORM

GUN SERIAL # G 6871279

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-20-09	SP
430	ASSEMBLE TO STOCK		7-20-09	SP
440	PROOF		7-20-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	7-20-09	SP
470	DIS-ASSEMBLE ACTION		7-20-09	SP
472	SERIALIZE BOLT HANDLE			
480	MAGNAFLUX BBL ACTION	OPERATOR (D)	7/28/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-28-09	DWA
510	DRILL AND TAP SIGHT HOLES		7-21-09	SP
520	GOFF BLAST BBL / REC		7/30/09	SP
540	APPLY COATINGS (BARREL ACTION)		8/12	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-13-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-13-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-13-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-15-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

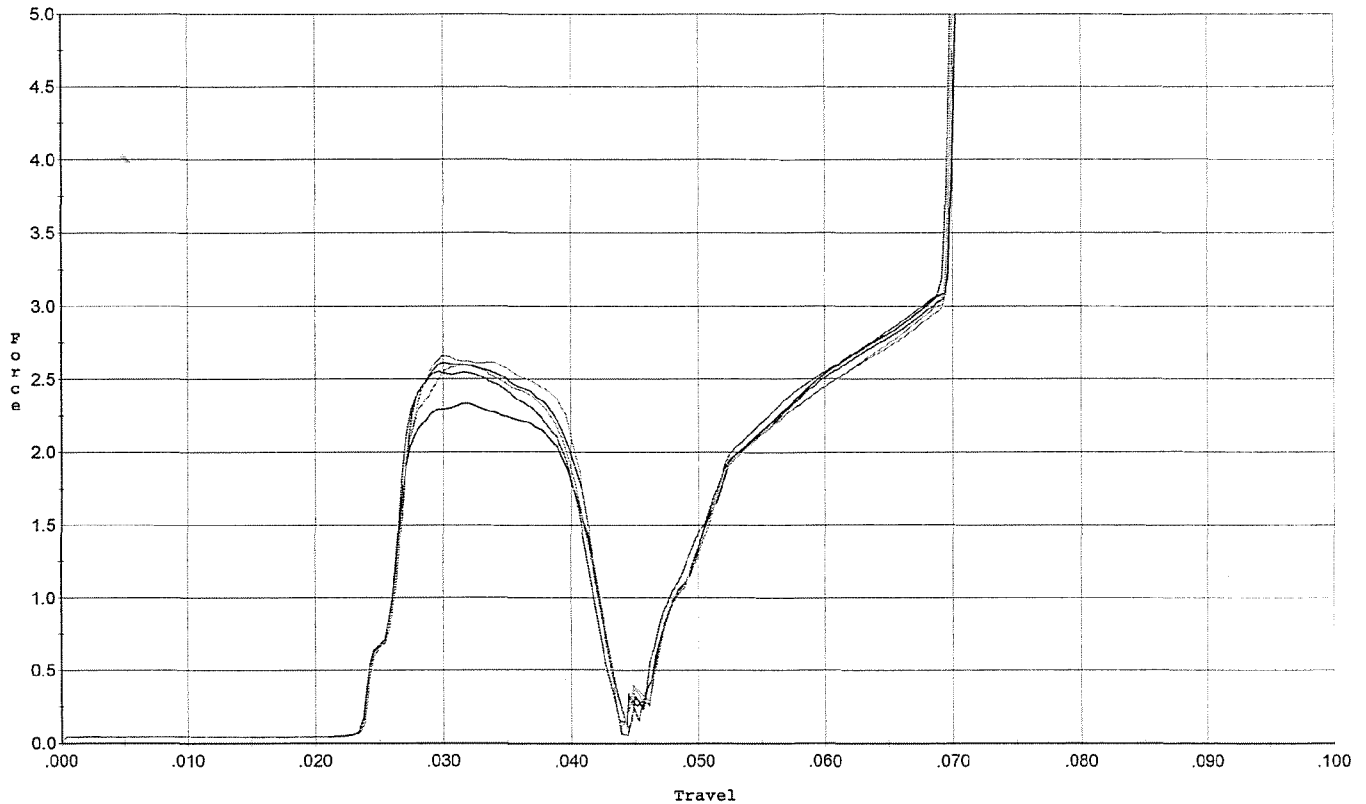
560	BARBER - M24 0080414 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	8-22-09	LH
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>60</u> <u>50</u> <u>50</u>	8-22-09	LH
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	8-22-09	LH
	J) ASSEMBLE STOCK			8-15-09	RPD
	K) ASSEMBLE SWIVEL STUDS			8-22-09	LH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	8-21-09	RPD
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			8-21-09	RP
670	FINAL INSPECTION A) HEADSPACE			8-22-09	LH
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.73</u> <u>2.72</u> <u>2.79</u> <u>2.86</u> <u>2.88</u>	8-22-09	RJZ
	C) FUNCTION			8-22-09	LH
690	PACK			8/24/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



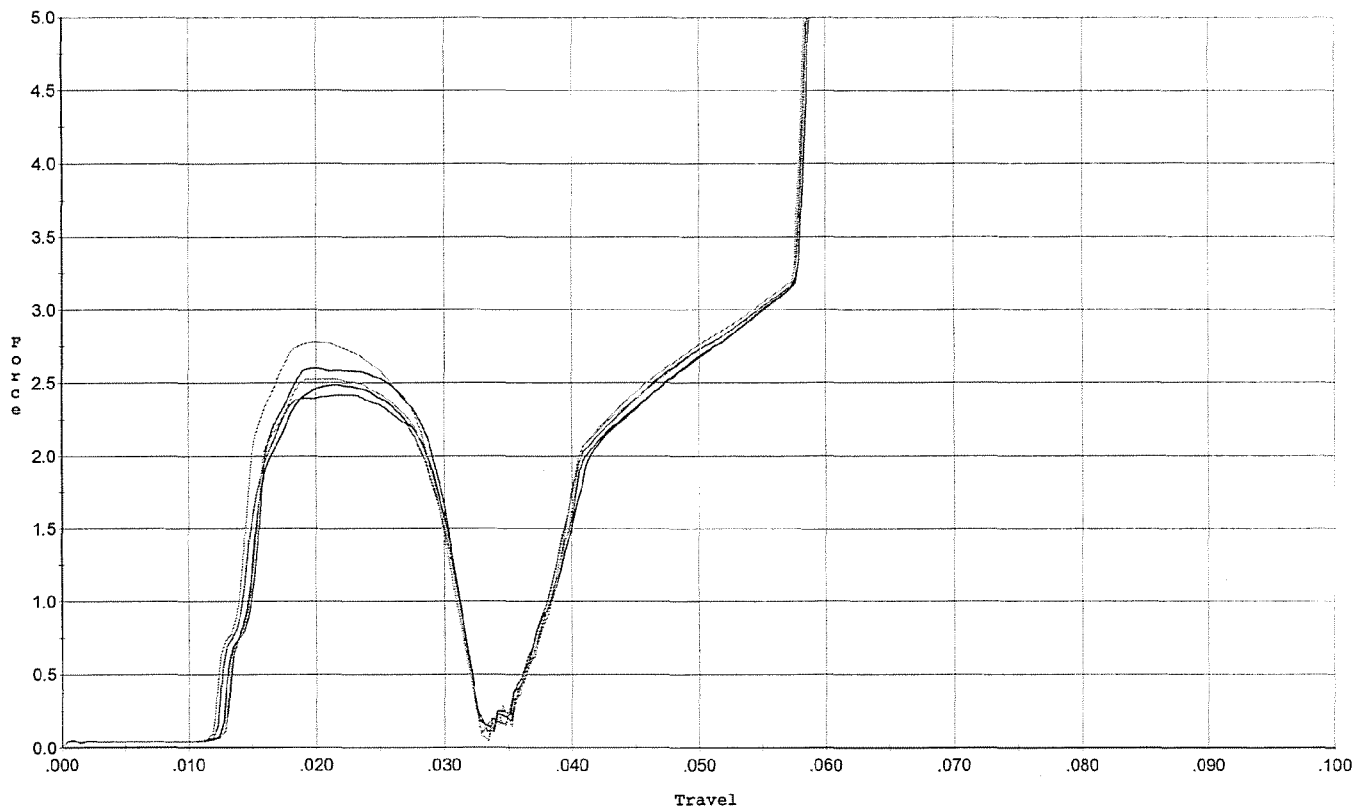
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.613	0.041	0.024	0.033	0.037		Set Trigger
2	2.333	0.041	0.024	0.033	0.035		Set Trigger
3	2.552	0.041	0.024	0.033	0.036		Set Trigger
4	2.661	0.041	0.024	0.032	0.038		Set Trigger
5	2.596	0.042	0.024	0.032	0.037		Set Trigger

A. 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



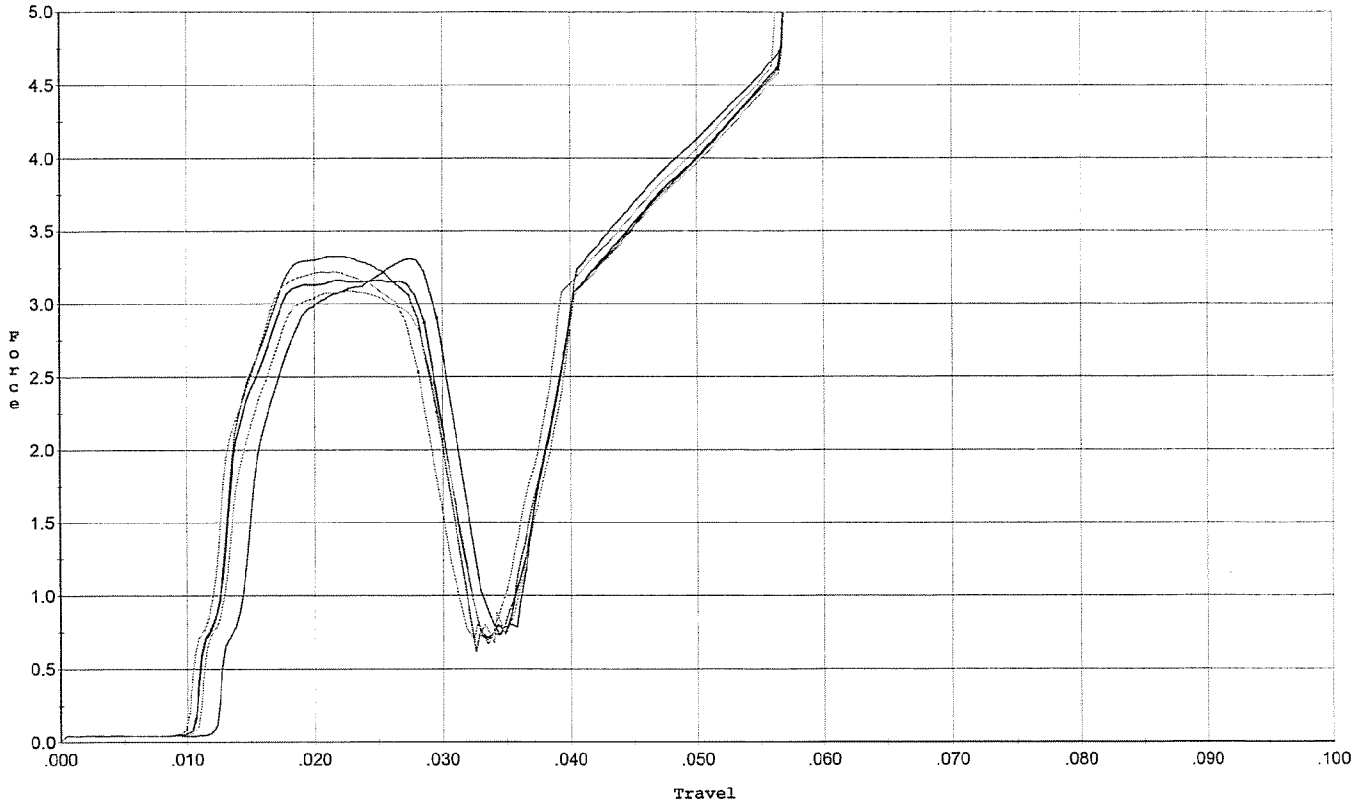
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.601	0.030	0.013	0.036	0.037		Set Trigger
2	2.485	0.030	0.013	0.035	0.036		Set Trigger
3	2.418	0.031	0.012	0.035	0.036		Set Trigger
4	2.525	0.030	0.013	0.036	0.036		Set Trigger
5	2.781	0.029	0.012	0.036	0.039		Set Trigger

A-2-56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



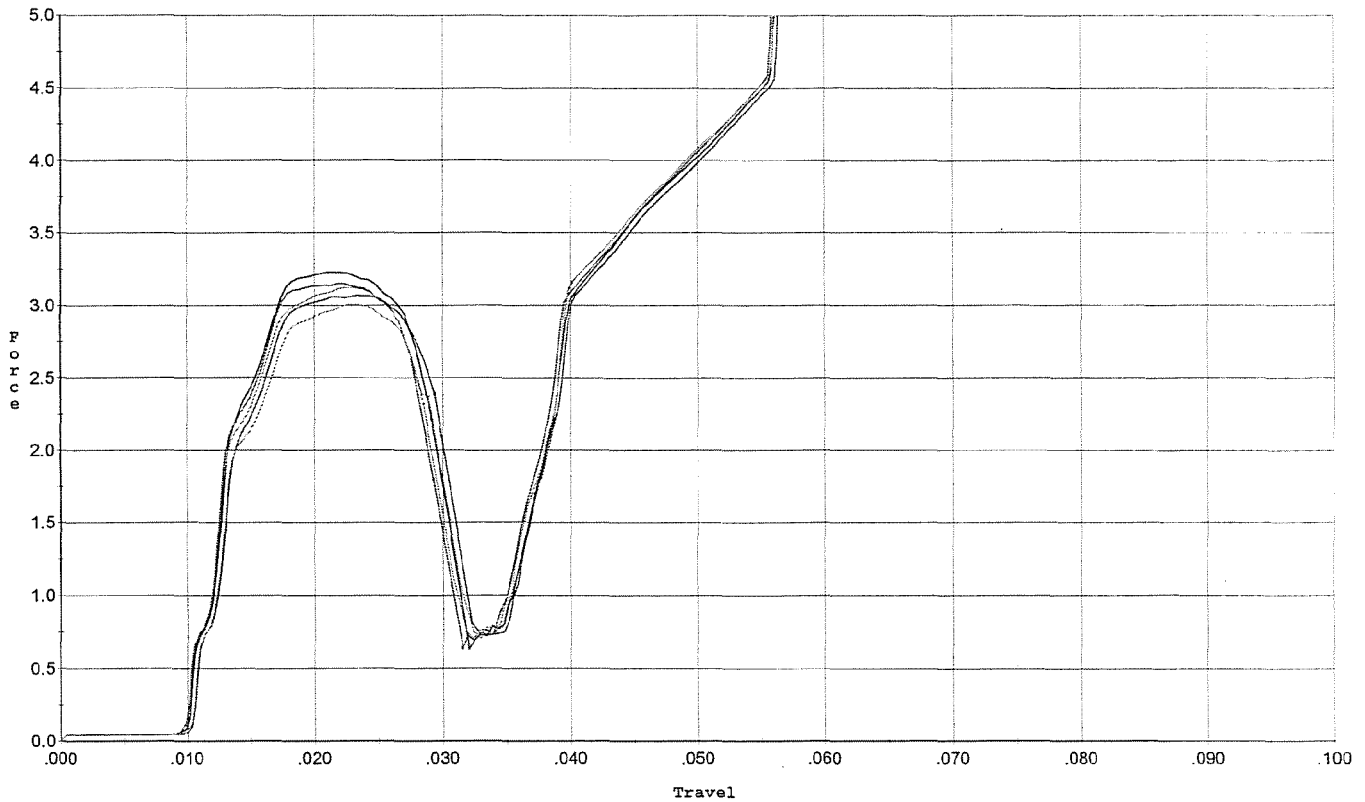
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.310	0.030	0.013	0.027	0.046		Set Trigger
2	3.163	0.029	0.011	0.031	0.048		Set Trigger
3	3.325	0.030	0.011	0.033	0.050		Set Trigger
4	3.089	0.029	0.011	0.031	0.046		Set Trigger
5	3.218	0.028	0.010	0.033	0.047		Set Trigger

A-3.22

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



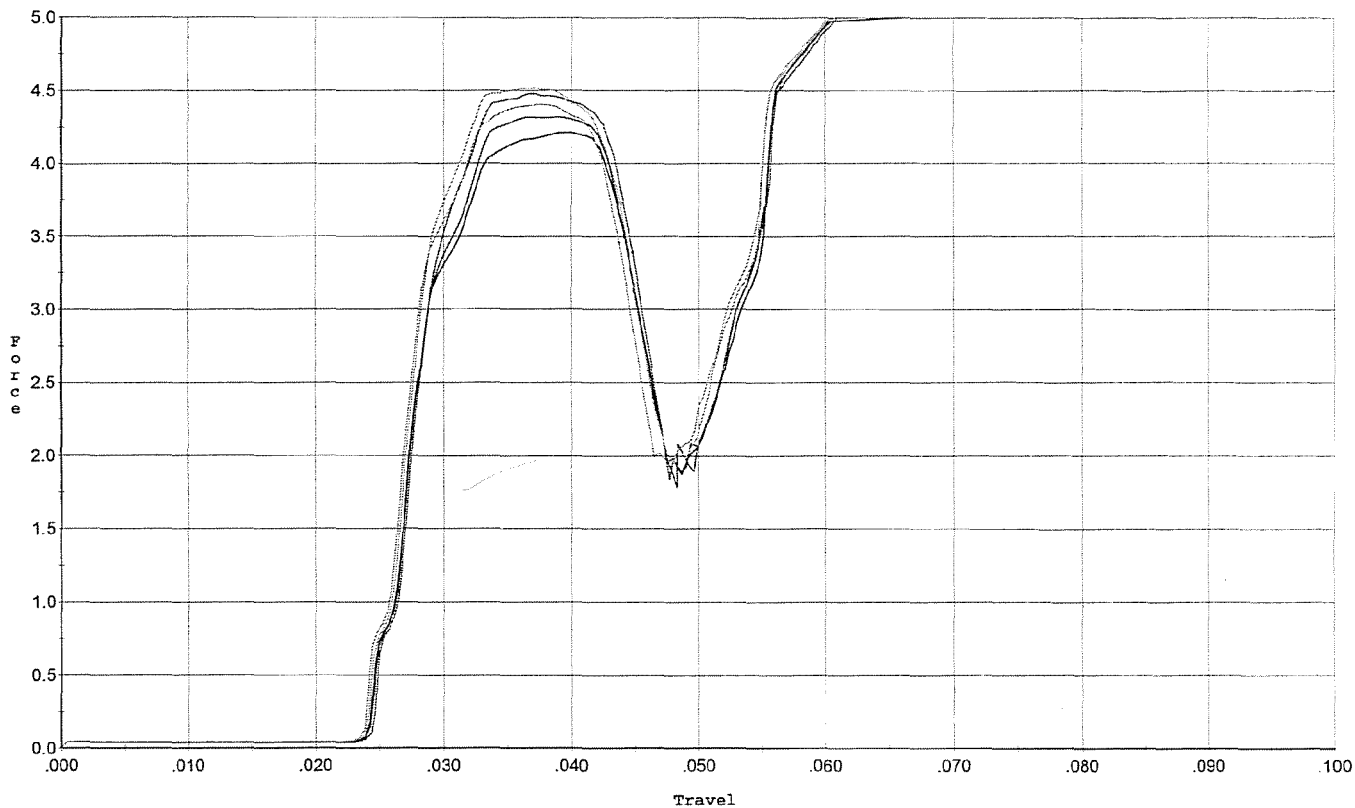
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.069	0.029	0.011	0.029	0.047		Set Trigger
2	3.228	0.029	0.010	0.032	0.049		Set Trigger
3	3.149	0.029	0.010	0.032	0.048		Set Trigger
4	3.006	0.029	0.011	0.032	0.045		Set Trigger
5	3.123	0.028	0.010	0.032	0.046		Set Trigger

A.3.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



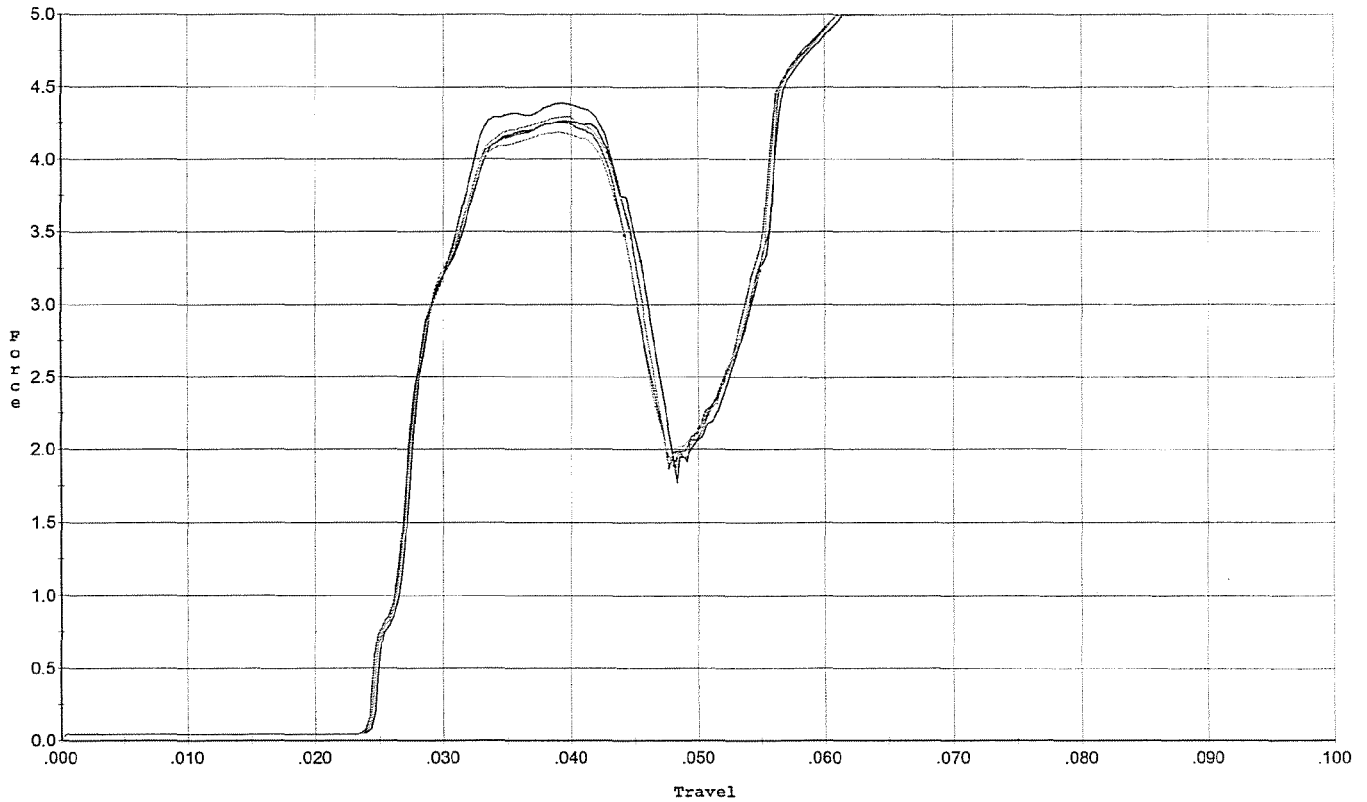
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.320	0.044	0.024	0.024	0.071		Set Trigger
2	4.212	0.044	0.024	0.024	0.070		Set Trigger
3	4.480	0.045	0.025	0.024	0.075		Set Trigger
4	4.518	0.044	0.024	0.023	0.075		Set Trigger
5	4.404	0.044	0.024	0.024	0.072		Set Trigger

A 4.38

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



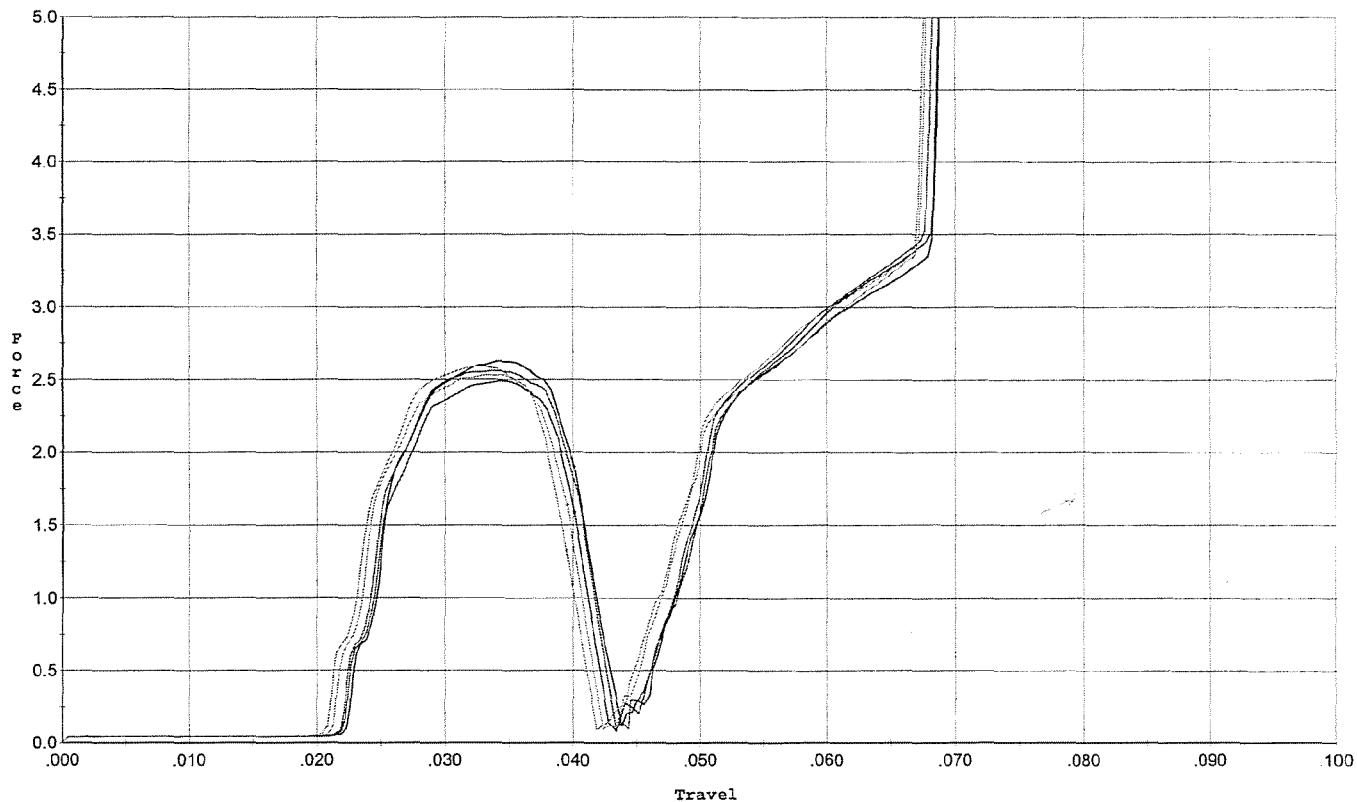
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.389	0.045	0.024	0.024	0.074		Set Trigger
2	4.265	0.045	0.025	0.024	0.073		Set Trigger
3	4.255	0.044	0.025	0.024	0.070		Set Trigger
4	4.189	0.044	0.024	0.024	0.069		Set Trigger
5	4.293	0.045	0.025	0.024	0.072		Set Trigger

A 4.27

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



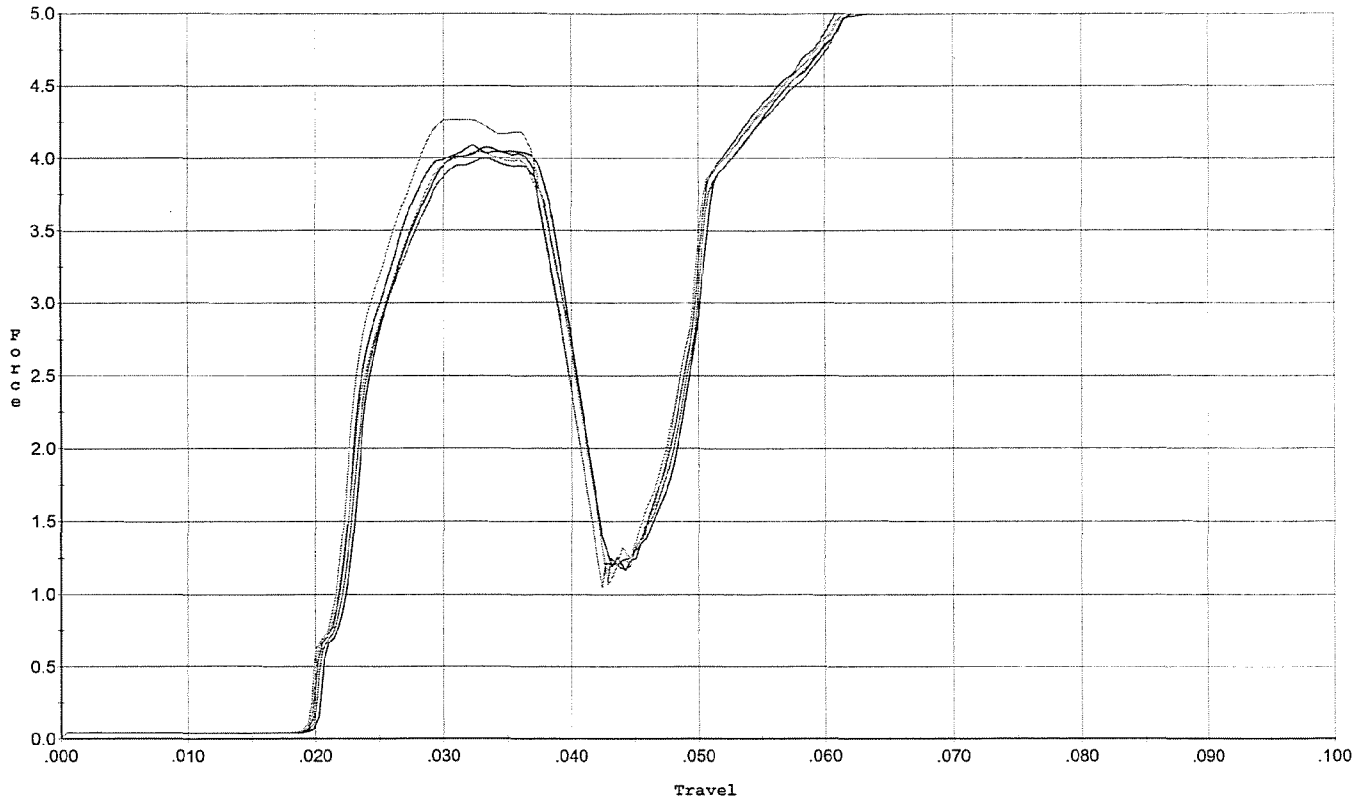
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.492	0.040	0.022	0.032	0.037		Set Trigger
2	2.626	0.040	0.023	0.032	0.039		Set Trigger
3	2.564	0.040	0.022	0.031	0.039		Set Trigger
4	2.534	0.040	0.021	0.032	0.038		Set Trigger
5	2.593	0.039	0.021	0.032	0.039		Set Trigger

A-2-Sb

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for final test



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.091	0.039	0.020	0.027	0.063		Set Trigger
2	4.074	0.039	0.020	0.027	0.061		Set Trigger
3	3.997	0.040	0.020	0.027	0.062		Set Trigger
4	4.041	0.039	0.020	0.027	0.062		Set Trigger
5	4.266	0.040	0.020	0.026	0.067		Set Trigger

A. 4.09