

G 6871282

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

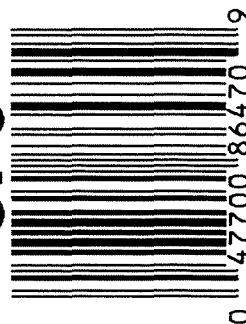


BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6871282**UPC**

GUN SERIAL #

G 6871282

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-23-09	SPD
430	ASSEMBLE TO STOCK		7-23-09	SP
440	PROOF		7-23-09	SPD
460	CHECK HEADSPACE		7-23-09	SPD
470	DIS-ASSEMBLE ACTION		7-23-09	SPD
472	SERIALIZE BOLT HANDLE		7-24-09	KTC
480	MAGNAFLUX BBL ACTION		7/28/09	(P)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-28-09	DWD
510	DRILL AND TAP SIGHT HOLES		7-24-09	SP
520	GOFF BLAST BBL / REC		7/30/09	SP
540	APPLY COATINGS (BARREL ACTION)		8/1/3	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-18-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-18-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-31-09	KTC
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

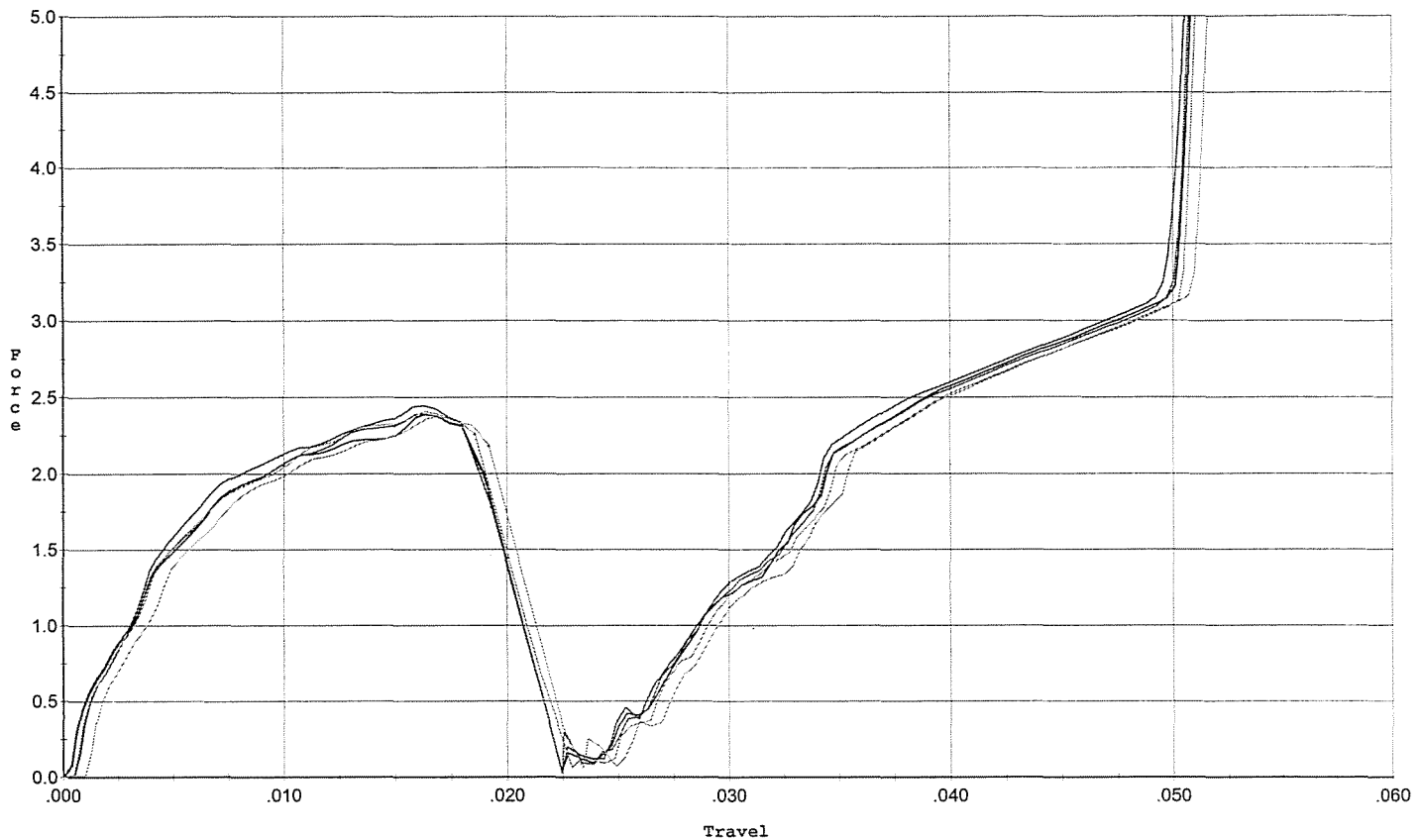
560	F) SAFETY ON FORCE	BARBER - M24 0060438 2 LBS MIN 10 LBS MAX	<u>2⁹</u> <u>2⁹</u> <u>2⁹</u>	9/1/09	RB
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7⁹</u> <u>7⁹</u> <u>7⁹</u>	9/1/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	9/1/09	RB
	J) ASSEMBLE STOCK			8-31-09	RTZ
	K) ASSEMBLE SWIVEL STUDS			9/1/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	8/31/09	RB
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			8/31/09	TQR
670	FINAL INSPECTION A) HEADSPACE			9/1/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.51</u> <u>2.70</u> <u>2.50</u> <u>2.60</u> <u>2.43</u>	9/1/09	RB
	C) FUNCTION			9/1/09	RB
690	PACK			9/1/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/25/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



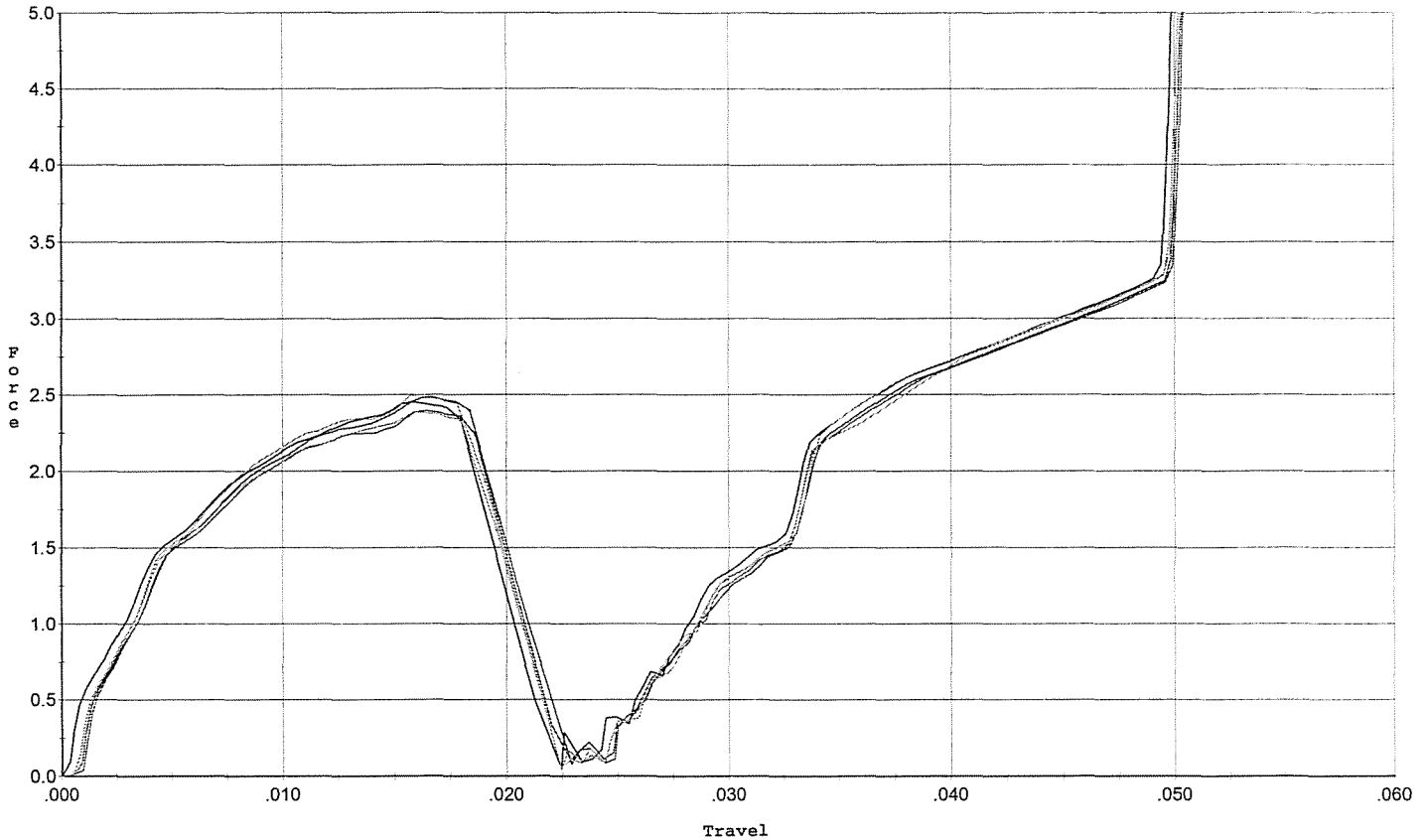
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.446	0.019	0.00	0.035	0.033		Set Trigger
2	2.390	0.019	0.00	0.035	0.032		Set Trigger
3	2.392	0.019	0.00	0.035	0.032		Set Trigger
4	2.373	0.019	0.00	0.035	0.031		Set Trigger
5	2.409	0.019	0.00	0.035	0.031		Set Trigger

Aug 2.40

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/25/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



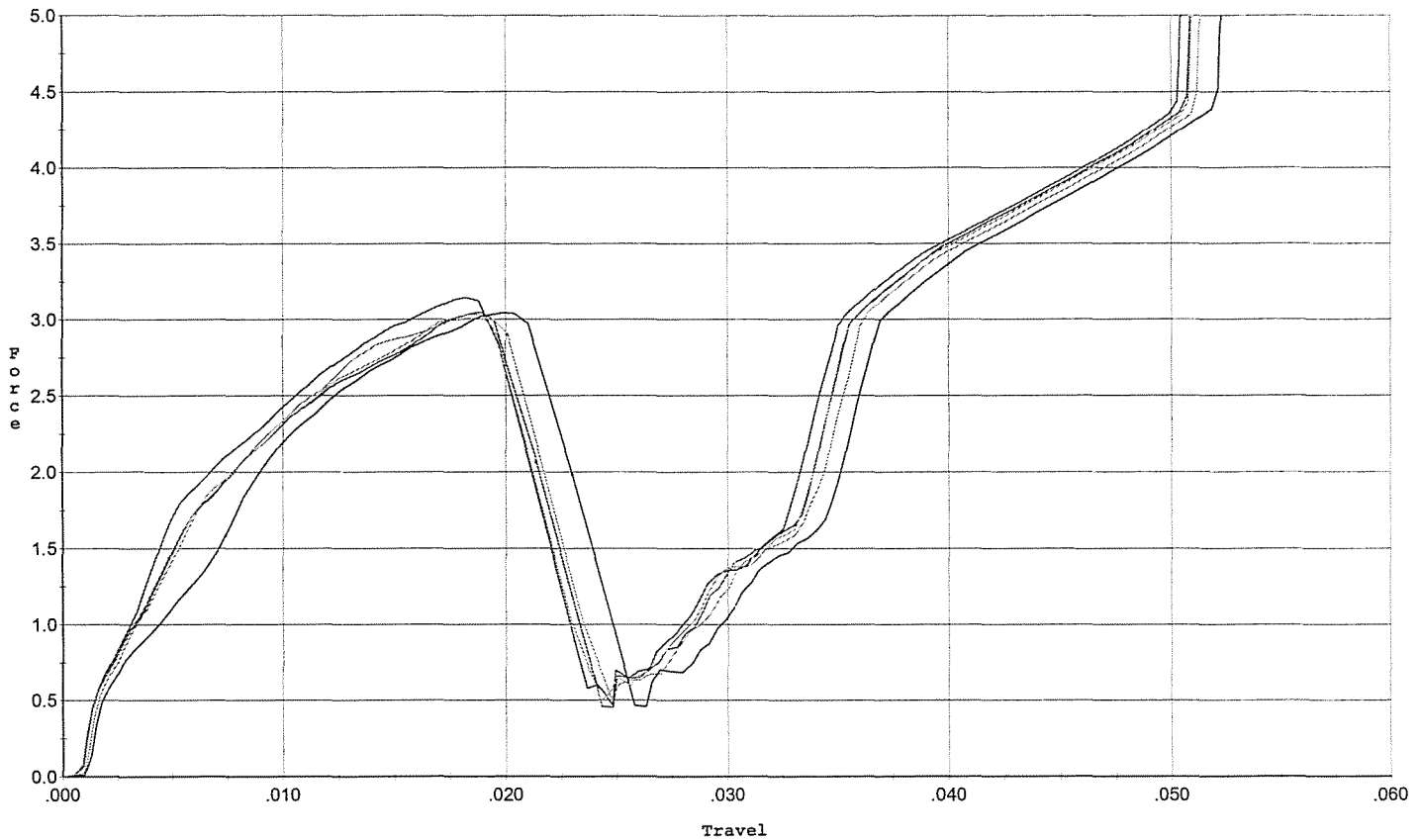
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.479	0.018	0.00	0.035	0.031		Set Trigger
2	2.453	0.018	0.00	0.035	0.031		Set Trigger
3	2.394	0.019	0.00	0.035	0.031		Set Trigger
4	2.388	0.020	0.00	0.035	0.032		Set Trigger
5	2.499	0.019	0.00	0.035	0.033		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/25/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



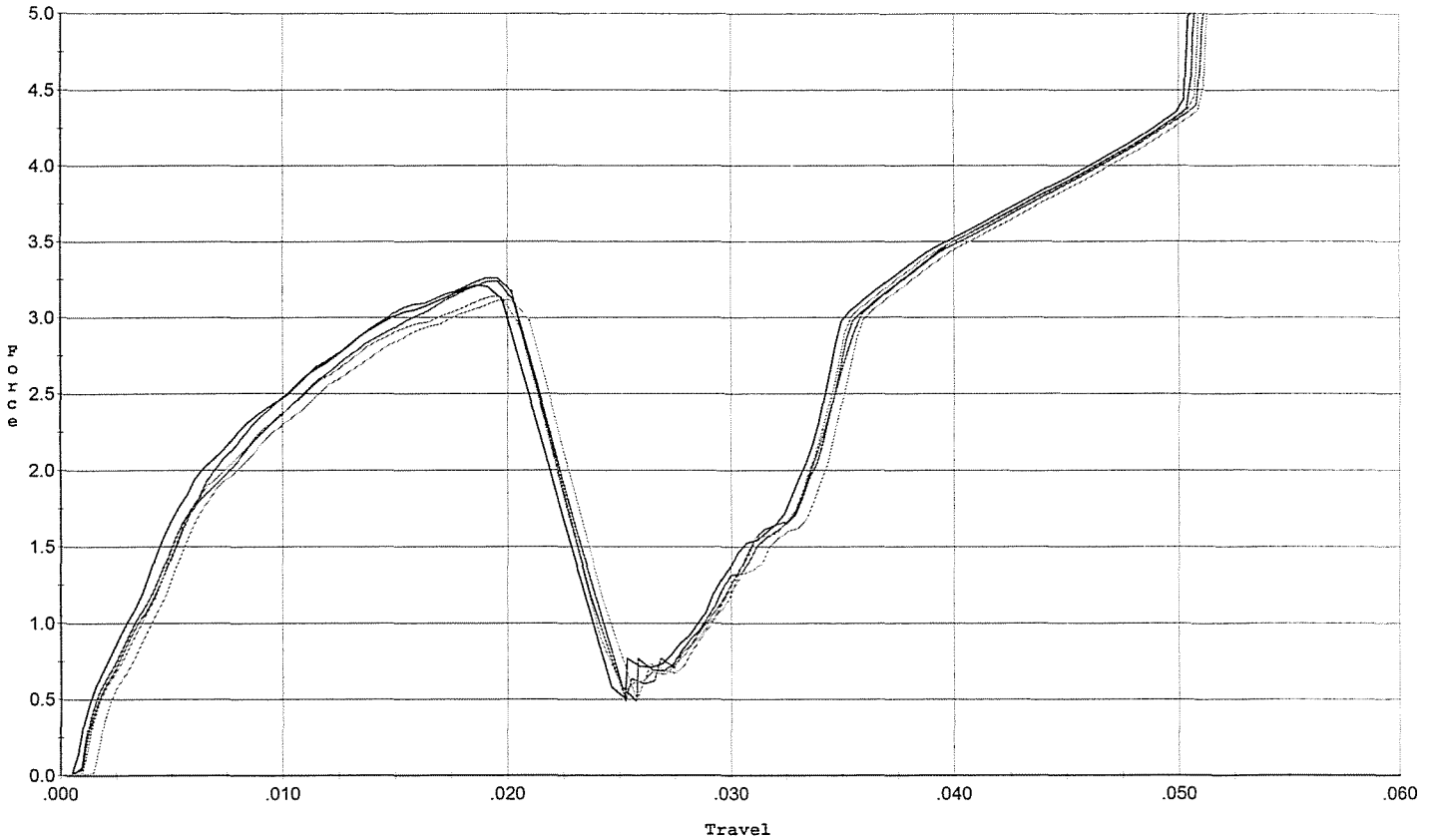
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.145	0.020	0.00	0.033	0.040		Set Trigger
2	3.042	0.023	0.00	0.034	0.044		Set Trigger
3	3.045	0.021	0.00	0.033	0.042		Set Trigger
4	3.034	0.020	0.00	0.034	0.038		Set Trigger
5	3.004	0.020	0.00	0.034	0.040		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/25/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



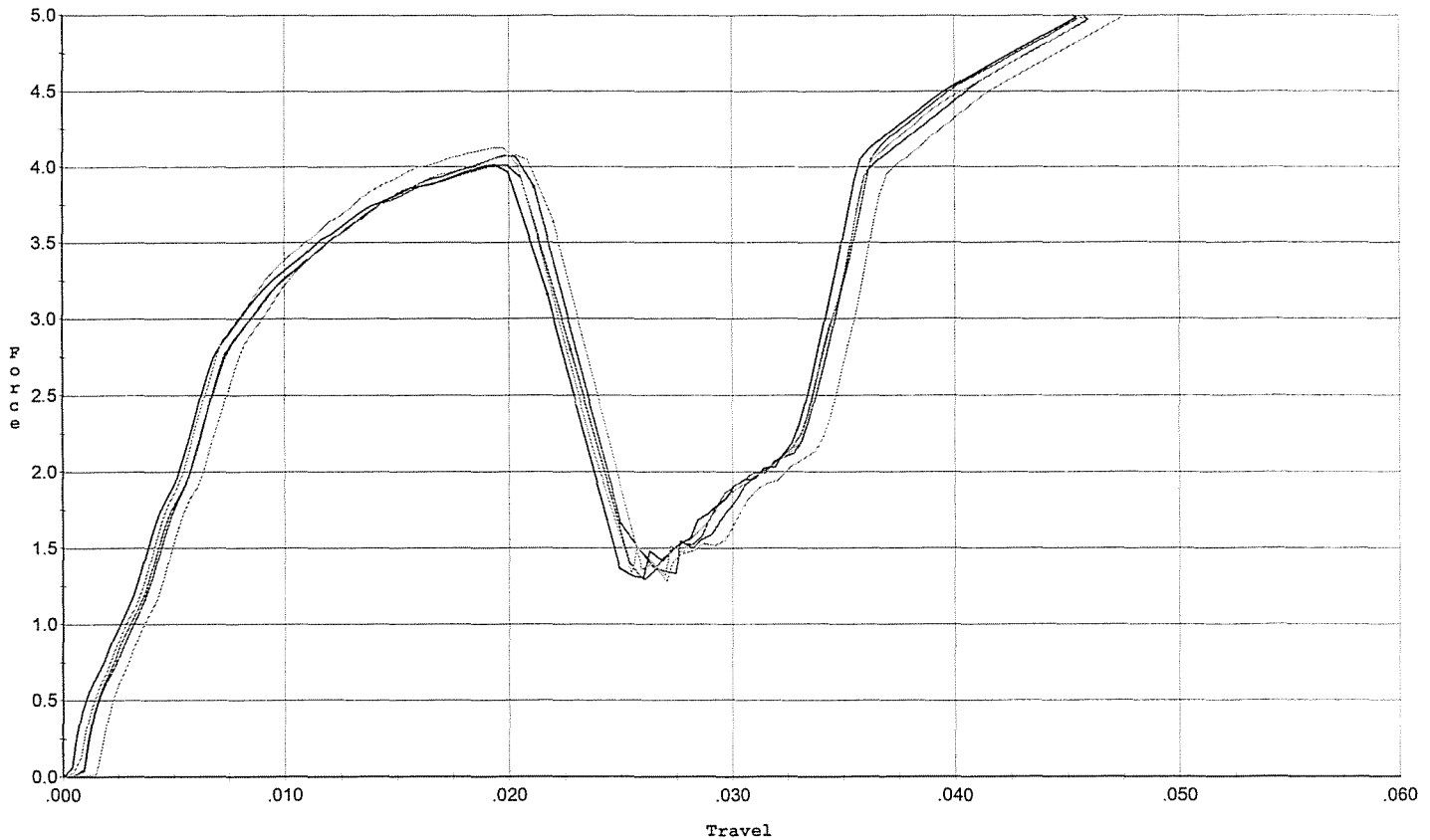
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.261	0.020	0.00	0.033	0.042		Set Trigger
2	3.212	0.020	0.00	0.033	0.042		Set Trigger
3	3.240	0.020	0.00	0.033	0.042		Set Trigger
4	3.116	0.021	0.002	0.033	0.041		Set Trigger
5	3.136	0.021	0.00	0.033	0.042		Set Trigger

Aug 3.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/25/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



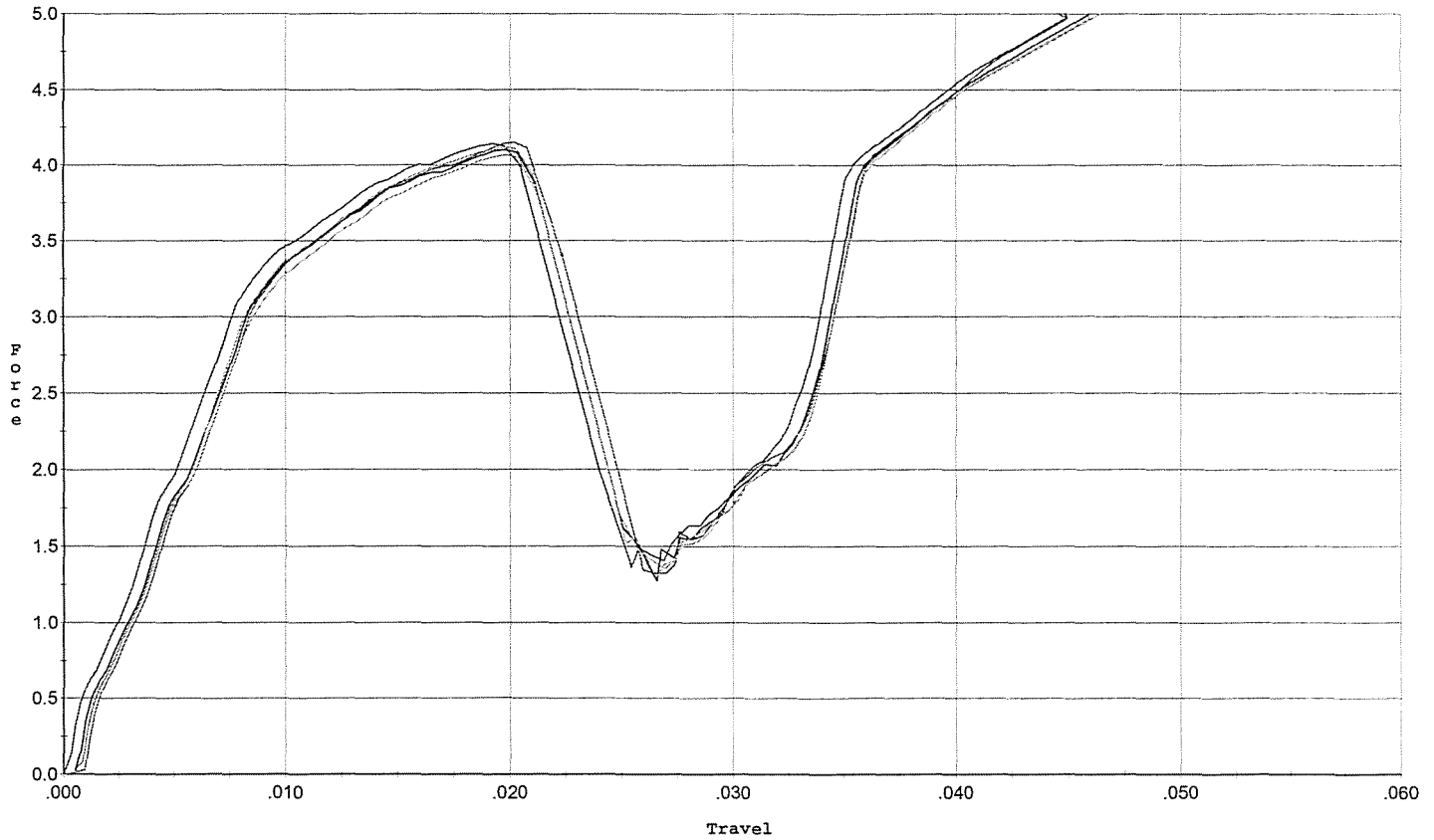
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.074	0.021	0.00	0.031	0.056		Set Trigger
2	4.016	0.022	0.00	0.031	0.058		Set Trigger
3	4.013	0.023	0.00	0.031	0.060		Set Trigger
4	4.125	0.020	0.00	0.031	0.055		Set Trigger
5	4.079	0.022	0.002	0.031	0.057		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/25/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



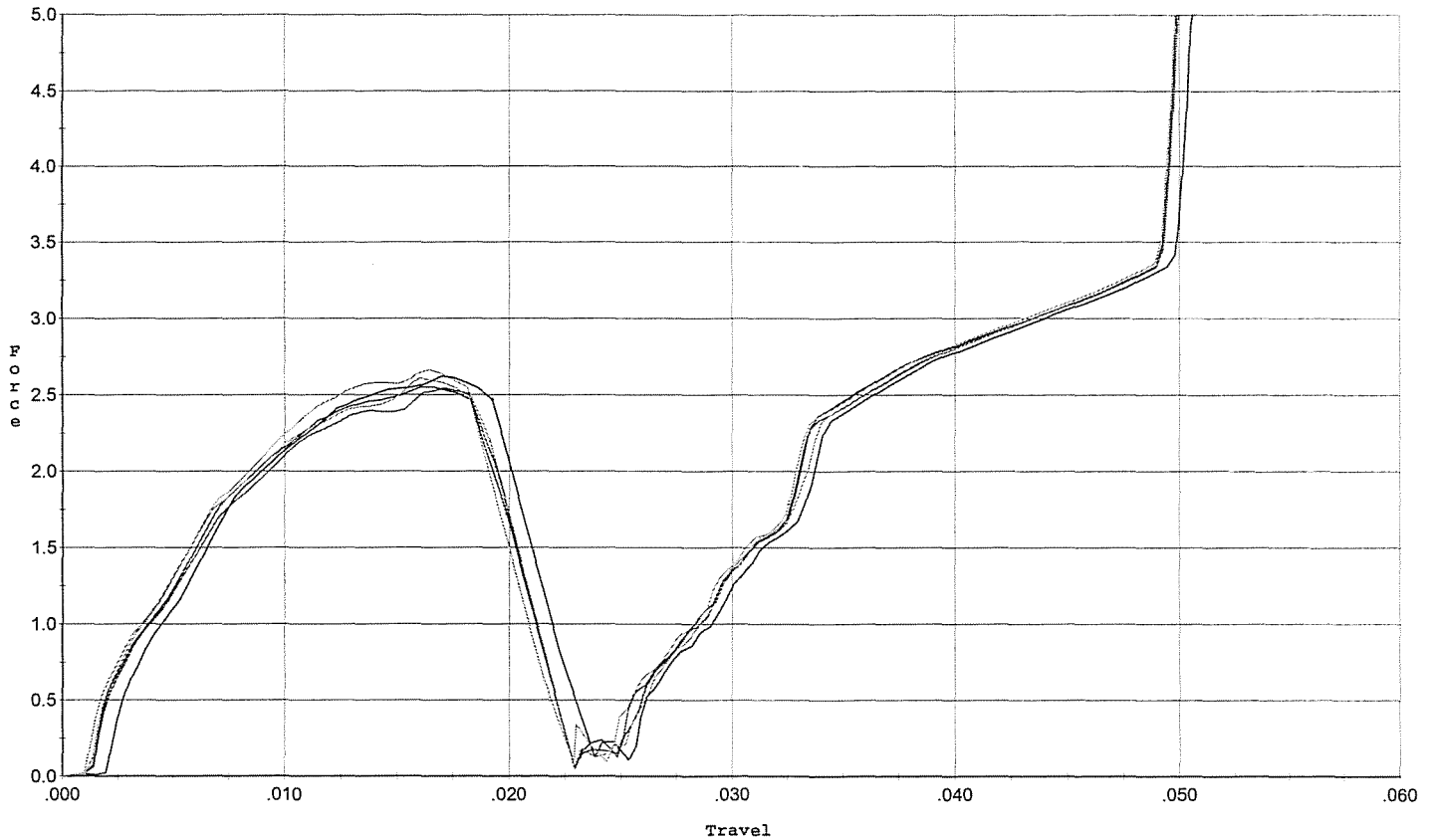
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.142	0.020	0.00	0.030	0.056		Set Trigger
2	4.101	0.021	0.00	0.030	0.057		Set Trigger
3	4.151	0.022	0.00	0.030	0.060		Set Trigger
4	4.069	0.021	0.00	0.031	0.056		Set Trigger
5	4.122	0.021	0.00	0.031	0.057		Set Trigger

Aug 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/25/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



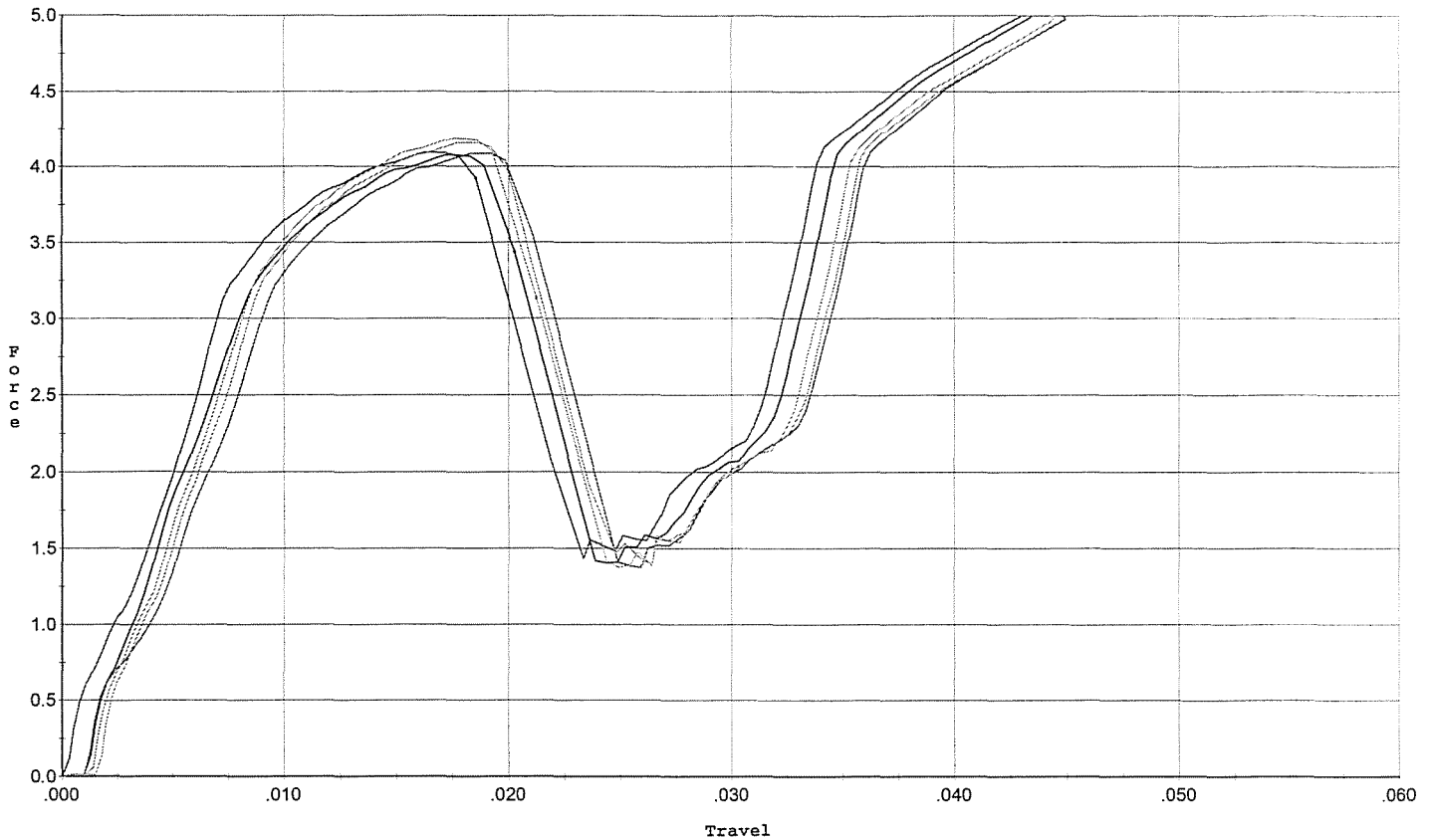
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.551	0.020	0.00	0.034	0.034		Set Trigger
2	2.623	0.019	0.002	0.034	0.032		Set Trigger
3	2.545	0.019	0.00	0.034	0.032		Set Trigger
4	2.608	0.018	0.00	0.034	0.031		Set Trigger
5	2.664	0.019	0.00	0.034	0.034		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/25/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.091	0.019	0.00	0.031	0.050		Set Trigger
2	4.077	0.020	0.00	0.030	0.053		Set Trigger
3	4.085	0.021	0.00	0.030	0.054		Set Trigger
4	4.185	0.021	0.00	0.030	0.056		Set Trigger
5	4.158	0.020	0.002	0.031	0.052		Set Trigger

Avg 4.11