

G6871283

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



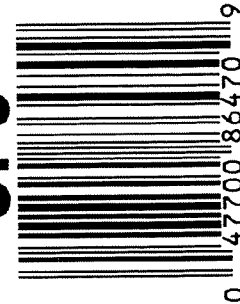
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6871283

UPC



BM FORM

GUN SERIAL # G 6871283

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-14-09	SP
430	ASSEMBLE TO STOCK		7-14	SP
440	PROOF		7-14-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	7-14-09	SP
470	DIS-ASSEMBLE ACTION	JUL 2009	7-14-09	SP
472	SERIALIZE BOLT HANDLE		7-15-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>(D)</u>	7-18-09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-21-09	DCW
510	DRILL AND TAP SIGHT HOLES		7-15-09	SP
520	GOFF BLAST BBL / REC		7-21-09	SP
540	APPLY COATINGS (BARREL ACTION)		8/1	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-10-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-10-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-10-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-12-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

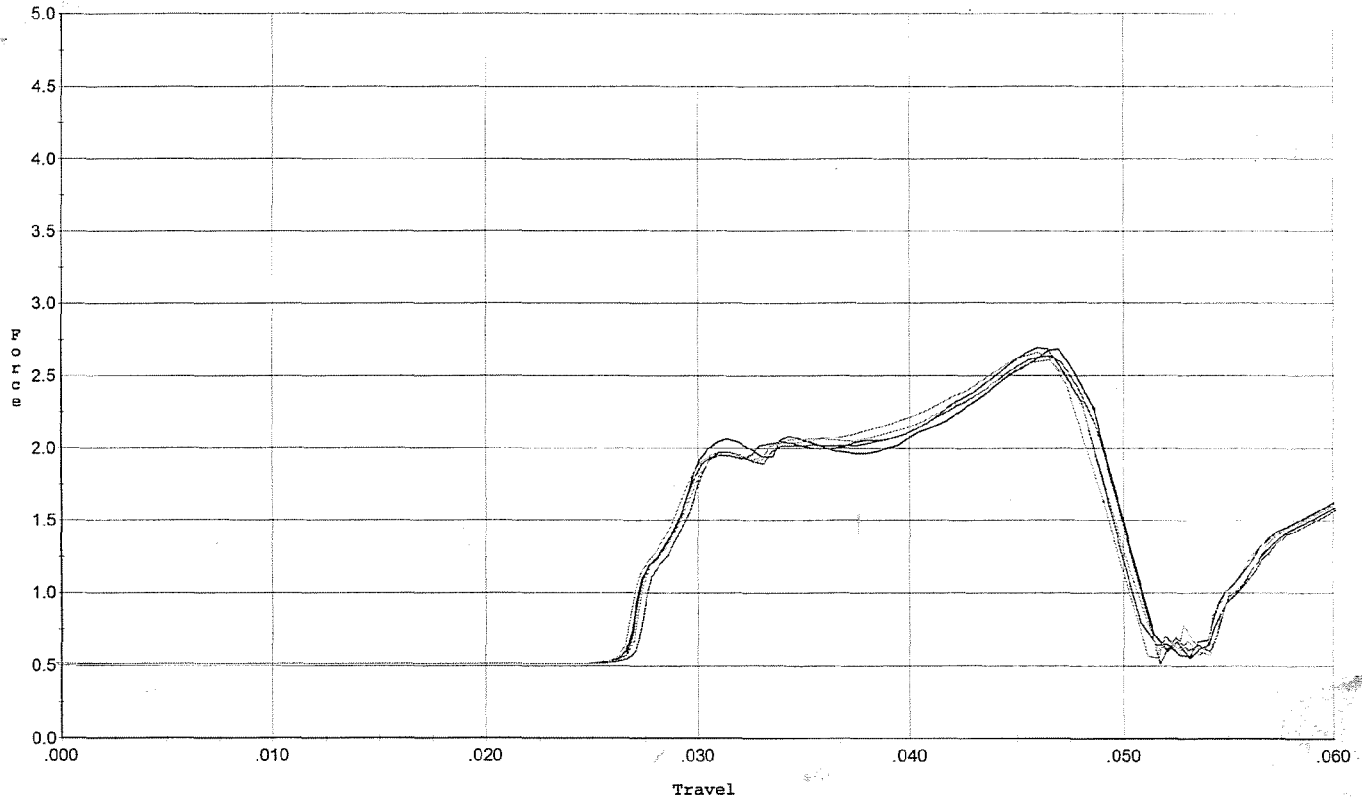
560	BARBER - M24 0080450 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	6° 6° 6°	8/14/09	RTZ
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	2° 2° 2°	8/14/09	RTZ
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	0.25 0.25 0.25	8/14/09	RTZ
	J) ASSEMBLE STOCK			8-12-09	2 N.
	K) ASSEMBLE SWIVEL STUDS			8/14/09	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		PASS PASS PASS FAIL FAIL FAIL	8/13/09	RR
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			8/13/09	TOR
670	FINAL INSPECTION A) HEADSPACE			8/14/09	RTZ
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.36 2.63 2.79 2.51 2.52	8-14-09	2 N.
	C) FUNCTION			8/14/09	RTZ
690	PACK			8/15/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: CMS 8/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



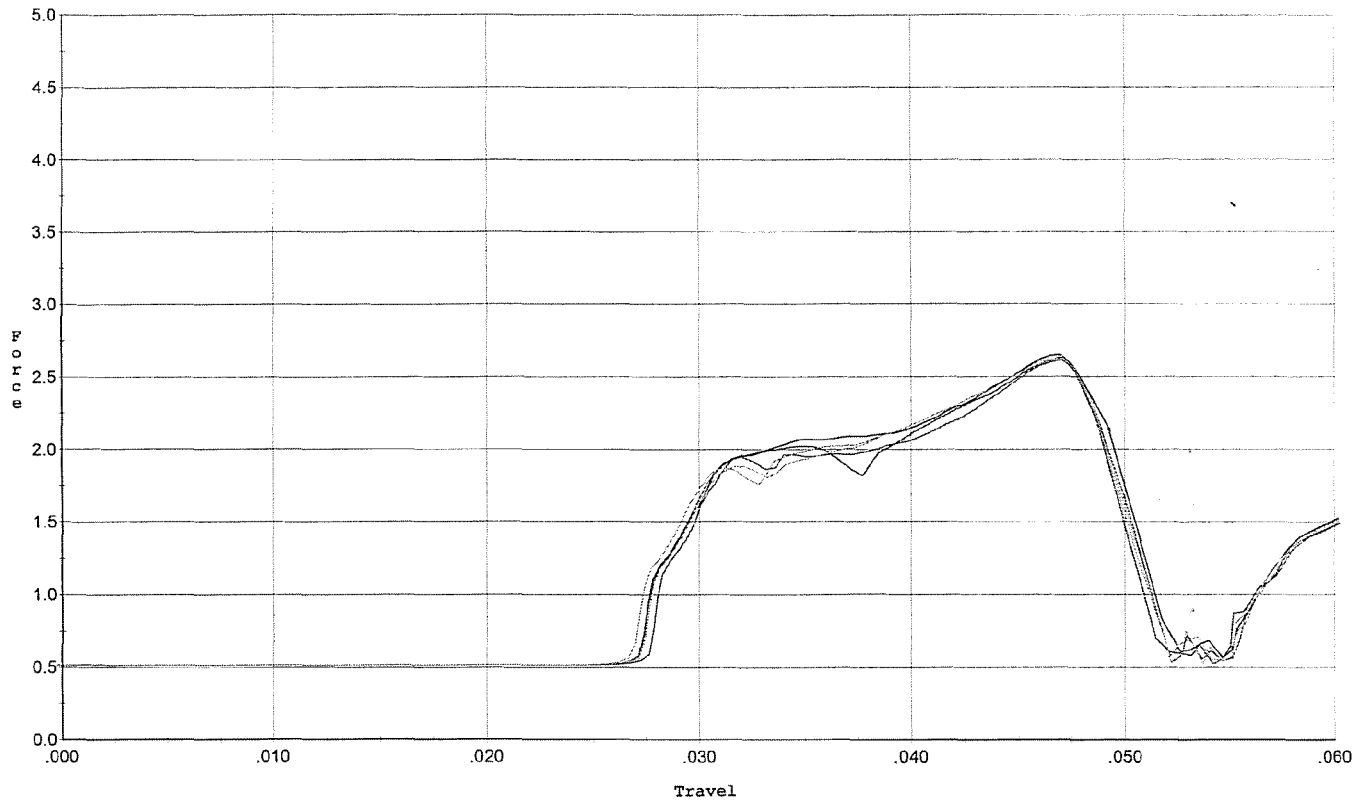
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.689	0.048	0.027	0.030	0.058		Set Trigger
2	2.681	0.049	0.027	0.030	0.059		Set Trigger
3	2.636	0.049	0.027	0.030	0.059		Set Trigger
4	2.607	0.048	0.027	0.030	0.058		Set Trigger
5	2.658	0.049	0.027	0.030	0.060		Set Trigger

A-2.65

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: CMS 8/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



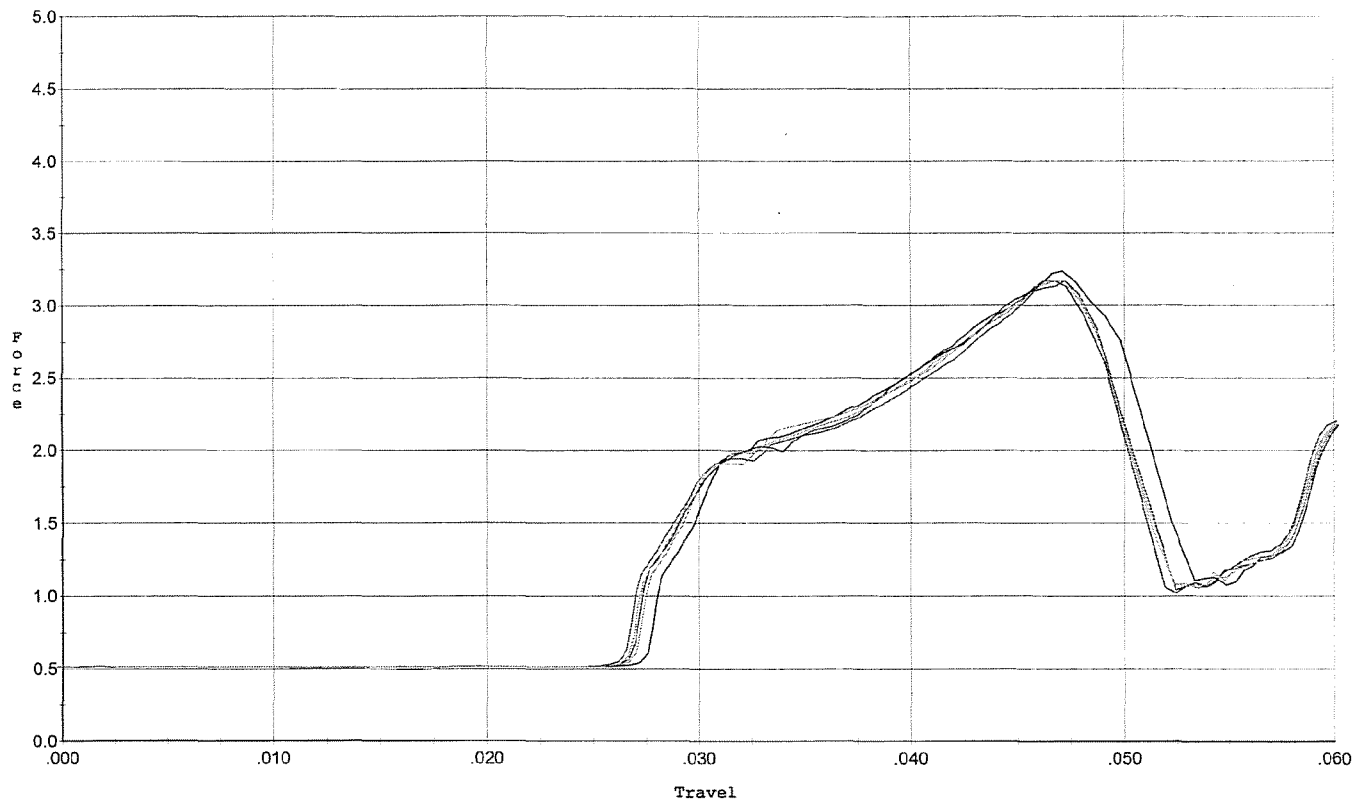
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.631	0.049	0.028	0.030	0.058		Set Trigger
2	2.649	0.049	0.027	0.030	0.060		Set Trigger
3	2.615	0.050	0.027	0.030	0.060		Set Trigger
4	2.622	0.050	0.027	0.030	0.060		Set Trigger
5	2.644	0.049	0.027	0.030	0.059		Set Trigger

A-2-63

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: CMS 8/11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



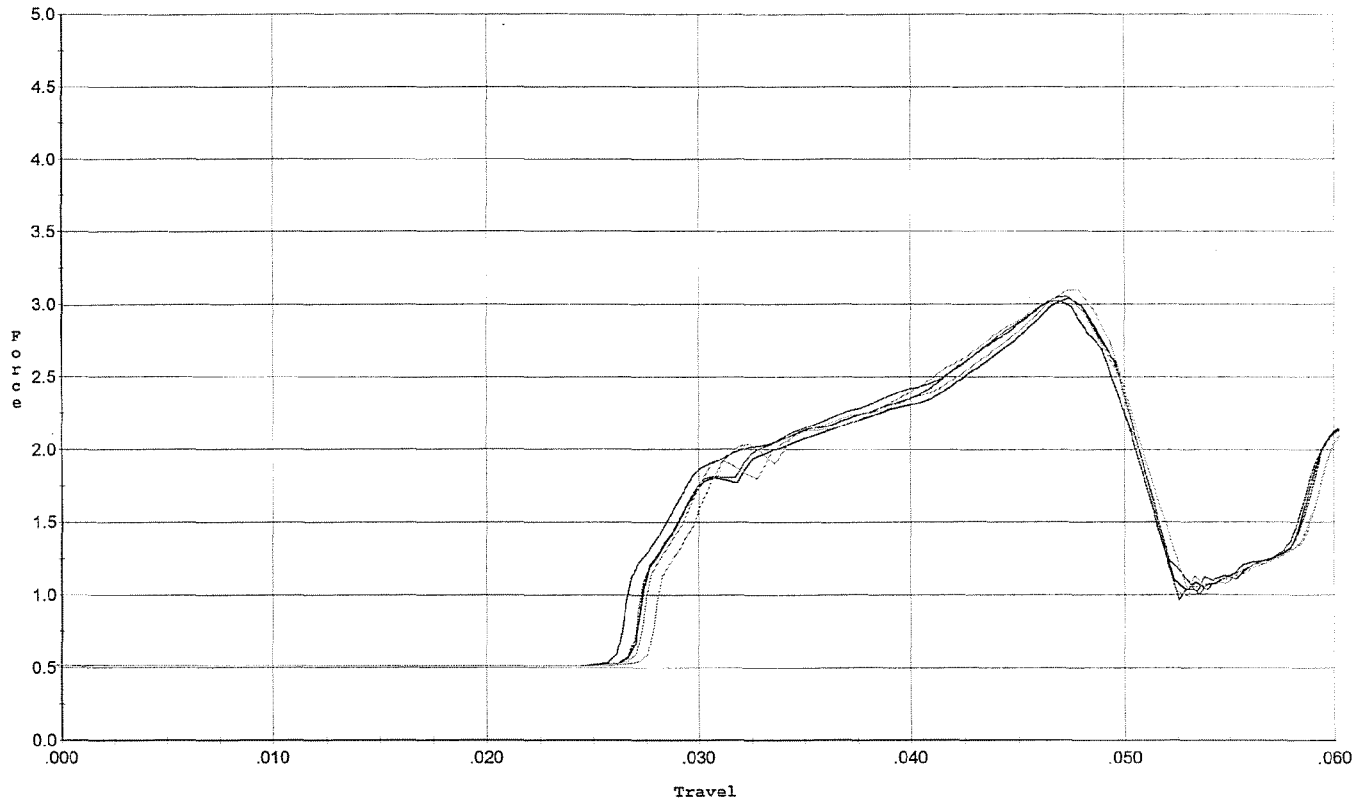
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.171	0.049	0.027	0.029	0.066		Set Trigger
2	3.235	0.050	0.028	0.029	0.068		Set Trigger
3	3.169	0.049	0.027	0.029	0.065		Set Trigger
4	3.167	0.049	0.027	0.029	0.066		Set Trigger
5	3.170	0.049	0.027	0.029	0.066		Set Trigger

A-3-18

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: CMS 8/11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



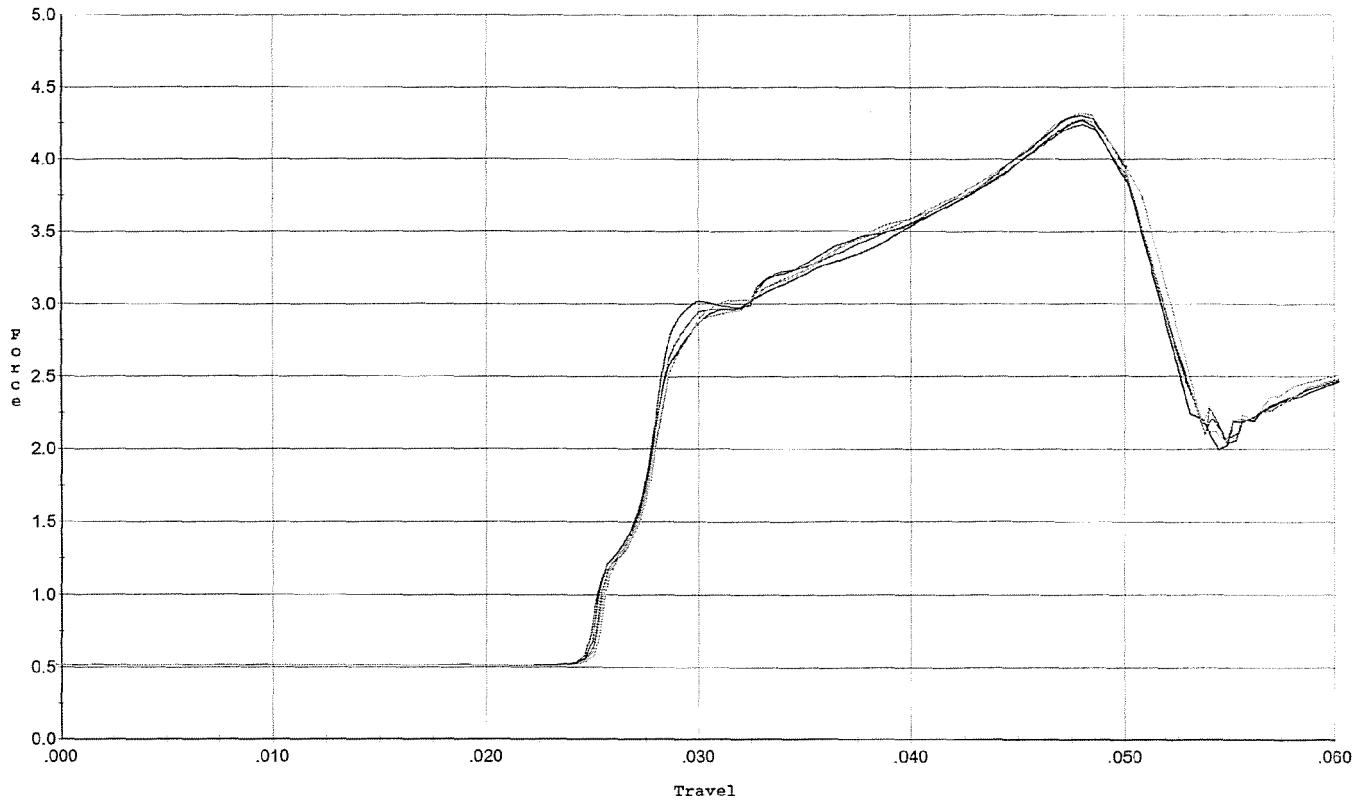
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.023	0.050	0.026	0.029	0.067		Set Trigger
2	3.042	0.050	0.027	0.029	0.065		Set Trigger
3	3.053	0.050	0.027	0.029	0.066		Set Trigger
4	3.102	0.049	0.027	0.030	0.065		Set Trigger
5	3.054	0.050	0.028	0.030	0.065		Set Trigger

A-3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: CMS 8/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



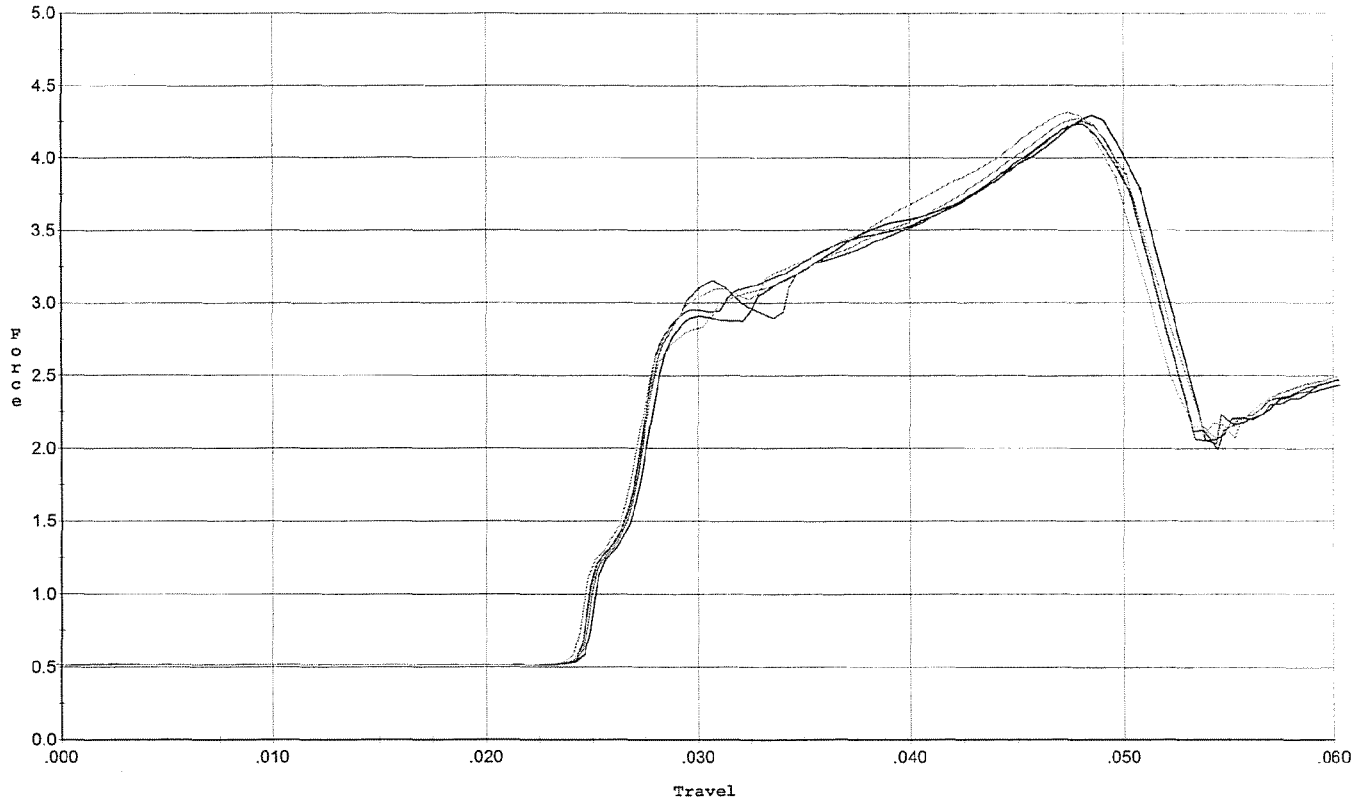
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.306	0.050	0.025	0.026	0.096		Set Trigger
2	4.270	0.050	0.025	0.027	0.096		Set Trigger
3	4.242	0.050	0.025	0.027	0.096		Set Trigger
4	4.277	0.051	0.025	0.027	0.098		Set Trigger
5	4.321	0.050	0.025	0.027	0.096		Set Trigger

A-4.28

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: CMS 8/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



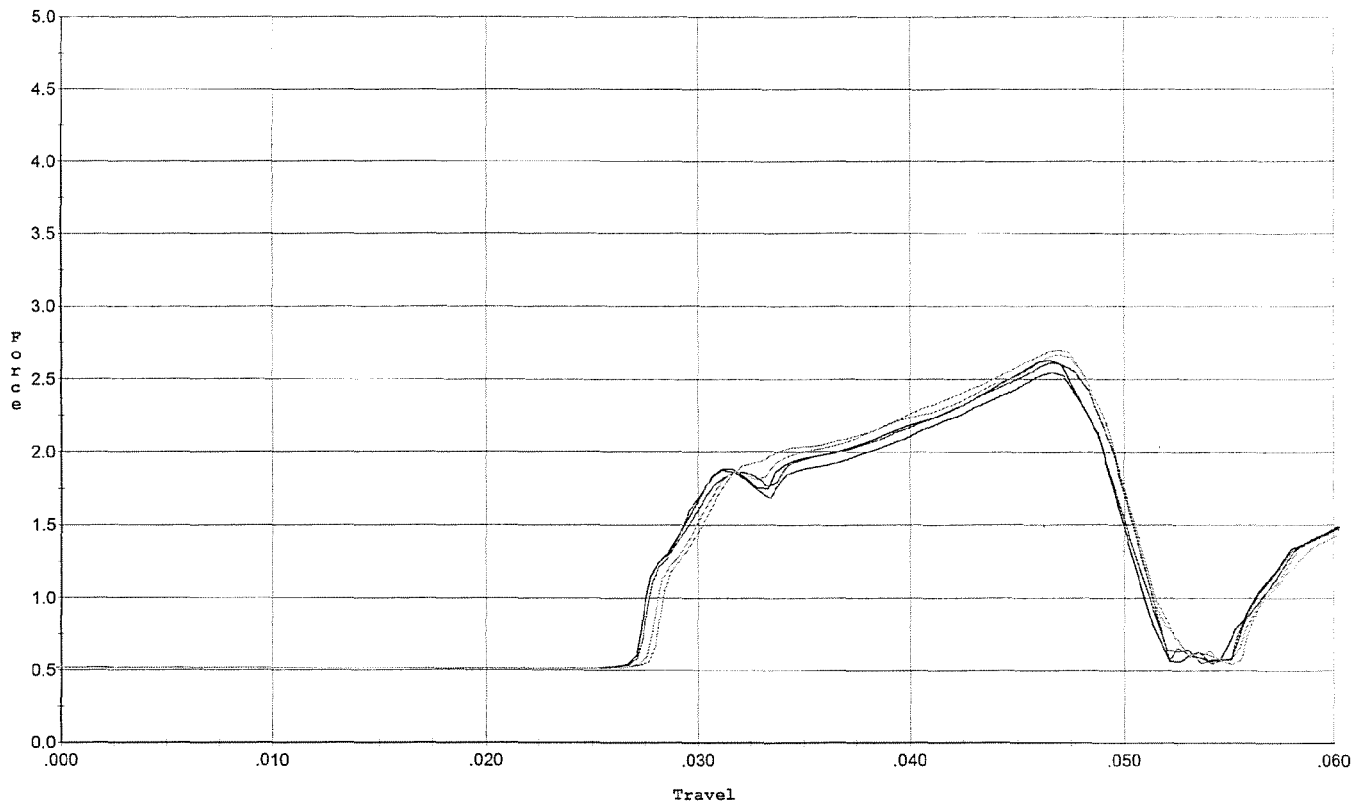
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.235	0.050	0.024	0.027	0.097		Set Trigger
2	4.291	0.051	0.025	0.026	0.098		Set Trigger
3	4.253	0.050	0.025	0.026	0.097		Set Trigger
4	4.315	0.050	0.024	0.027	0.097		Set Trigger
5	4.272	0.050	0.025	0.026	0.097		Set Trigger

A-4.27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: CMS 8/11/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



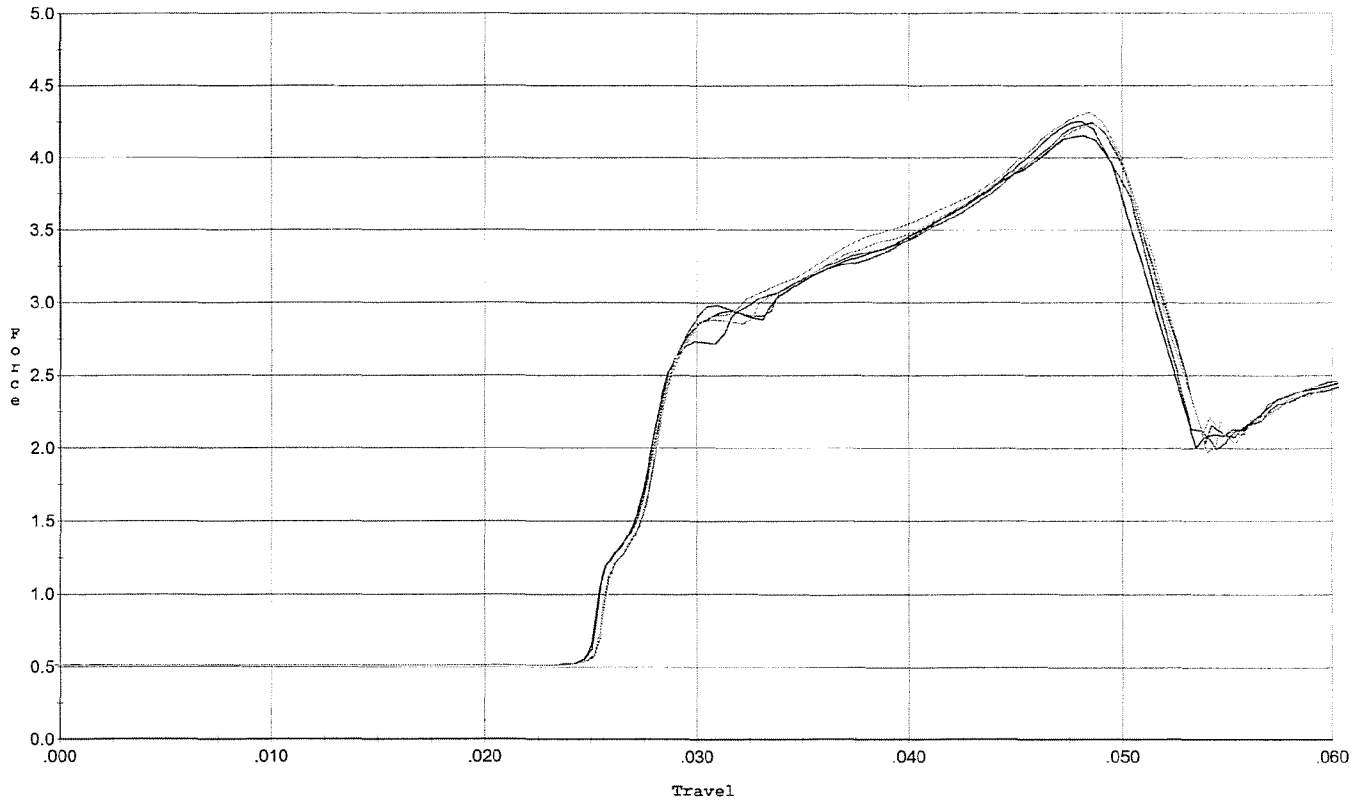
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.546	0.049	0.027	0.030	0.057		Set Trigger
2	2.628	0.049	0.027	0.030	0.058		Set Trigger
3	2.612	0.049	0.027	0.030	0.059		Set Trigger
4	2.668	0.049	0.028	0.030	0.060		Set Trigger
5	2.699	0.049	0.028	0.031	0.060		Set Trigger

A-2-63

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: CMS 8/11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.255	0.050	0.025	0.027	0.094		Set Trigger
2	4.154	0.051	0.025	0.027	0.096		Set Trigger
3	4.247	0.052	0.025	0.026	0.098		Set Trigger
4	4.238	0.050	0.025	0.027	0.094		Set Trigger
5	4.316	0.051	0.025	0.027	0.098		Set Trigger

A-4.24