

G6871284

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



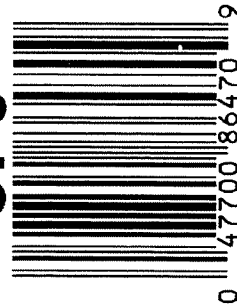
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6871284

UPC



BM FORM

GUN SERIAL #

G 6891284

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-23-09	SP
430	ASSEMBLE TO STOCK		7-23-09	SP
440	PROOF		7-23-09	SP
460	CHECK HEADSPACE	MAGNA FLUX	7-23-09	SP
470	DIS-ASSEMBLE ACTION		7-23-09	SP
472	SERIALIZE BOLT HANDLE		7-24-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR	7/28/09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-28-09	DWA
510	DRILL AND TAP SIGHT HOLES		7-24-09	SP
520	GOFF BLAST BBL / REC		7/30/09	SP
540	APPLY COATINGS (BARREL ACTION)		8/1/09	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-19-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-19-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-19-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-28-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

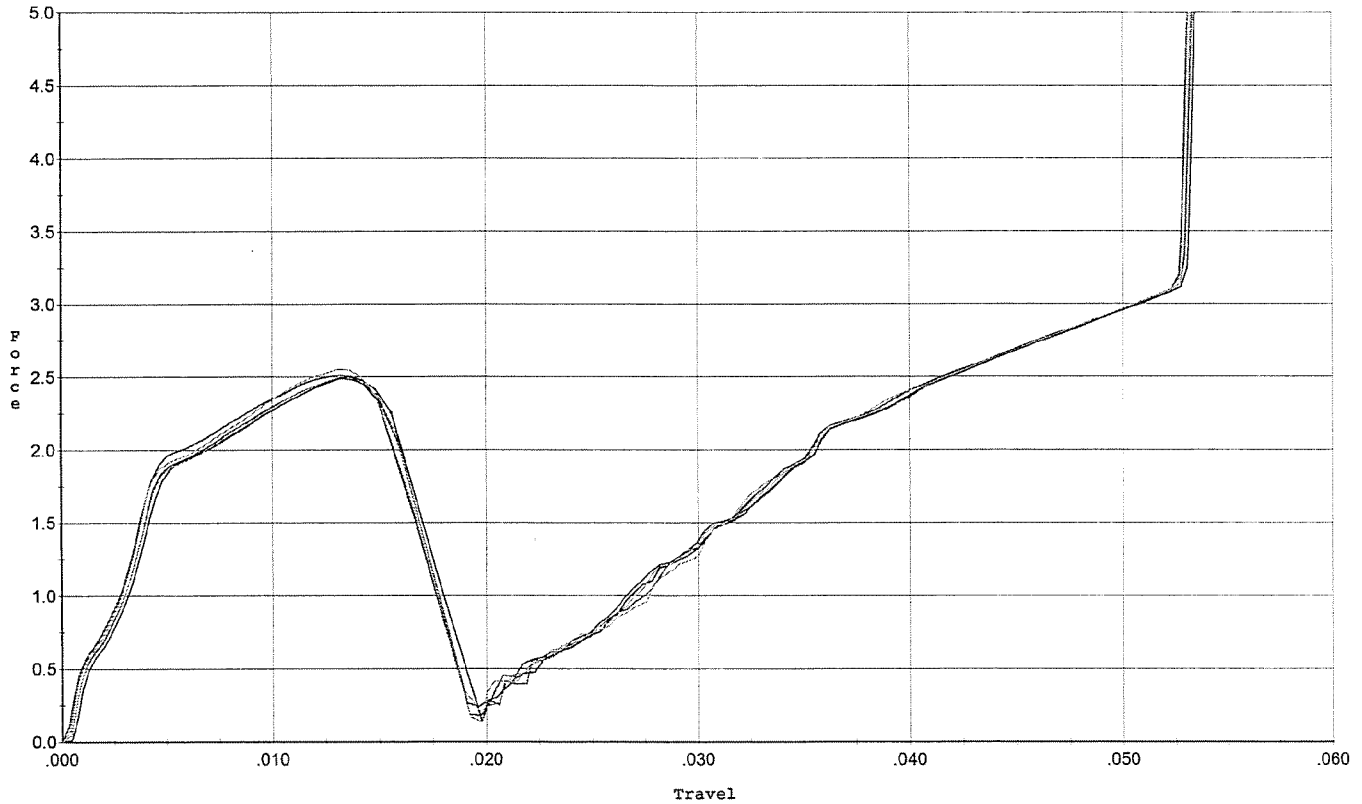
560	BARBER - M24 0080462 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	3°	3°	3°	9/1/09	RB
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	6°	6°	6°	9/1/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	.023	.023	.023	9/1/09	RB
	J) ASSEMBLE STOCK					8/28/09	LTZ
	K) ASSEMBLE SWIVEL STUDS					9/1/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S						
	M) IRON SIGHT ALIGNMENT						
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER						
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		8/31/09	RB
			PASS	FAIL			
	MALFUNCTION		CORRECTION N/A				
	MALFUNCTION						
	MALFUNCTION						
	MALFUNCTION						
660	INSPECT FOR LIVE AMMO					8/31/09	TAR
670	FINAL INSPECTION A) HEADSPACE					9/1/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.83	2.81	2.73 2.89 2.87	9/1/09	RB
	C) FUNCTION					9/1/09	RB
690	PACK					9/2/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



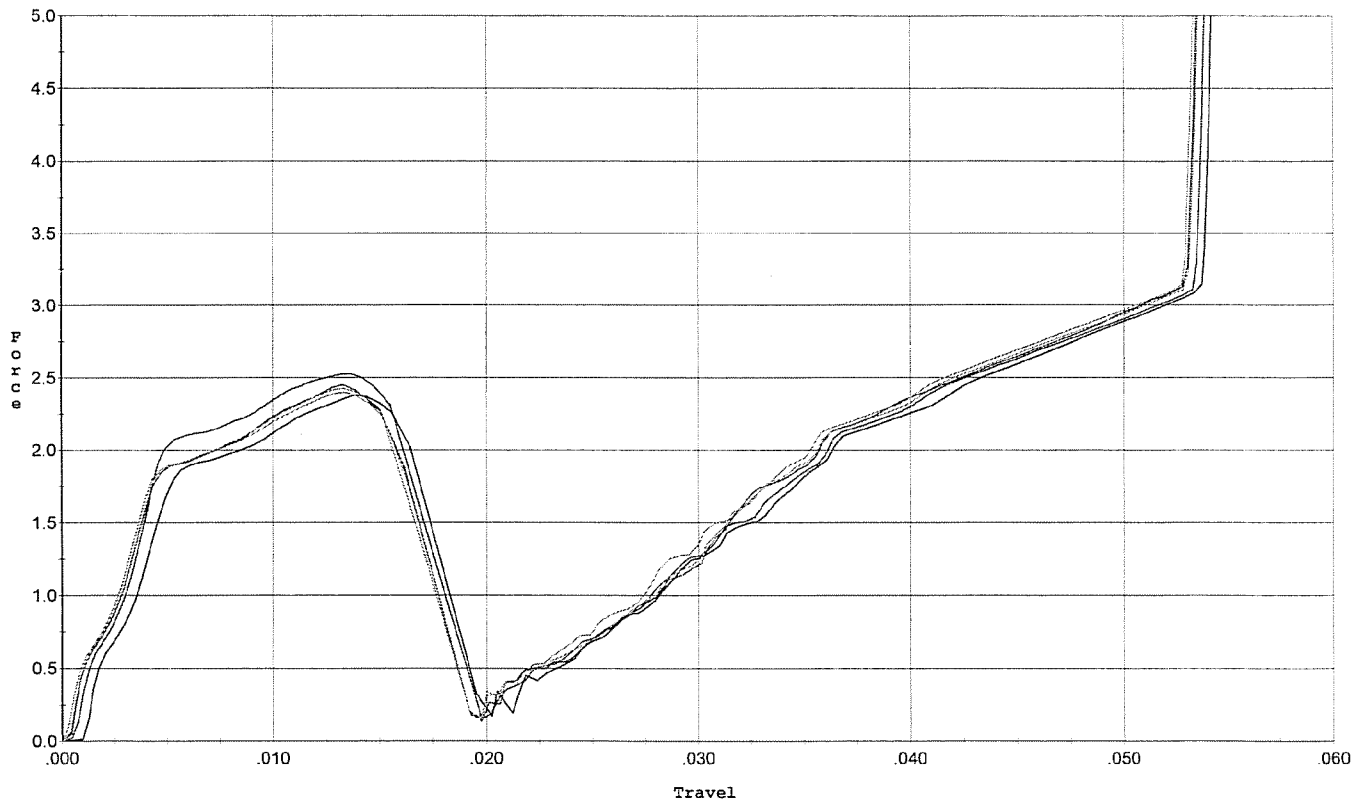
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.512	0.017	0.00	0.040	0.029		Set Trigger
2	2.502	0.016	0.00	0.040	0.027		Set Trigger
3	2.487	0.016	0.00	0.040	0.027		Set Trigger
4	2.551	0.017	0.00	0.040	0.029		Set Trigger
5	2.504	0.016	0.00	0.040	0.027		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



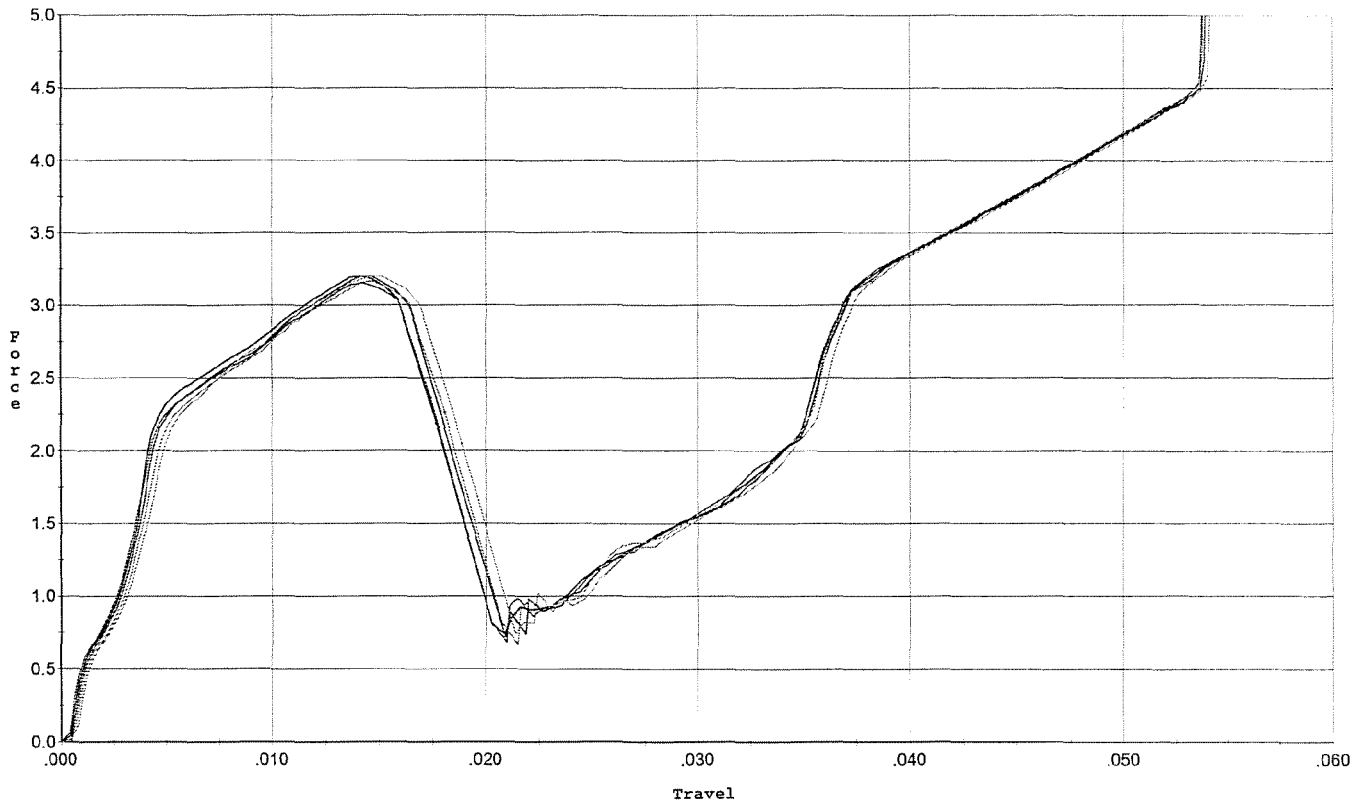
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.527	0.015	0.00	0.041	0.027		Set Trigger
2	2.382	0.016	0.00	0.041	0.027		Set Trigger
3	2.452	0.016	0.00	0.040	0.027		Set Trigger
4	2.428	0.016	0.00	0.040	0.028		Set Trigger
5	2.399	0.017	0.00	0.040	0.029		Set Trigger

Aug 2.43

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



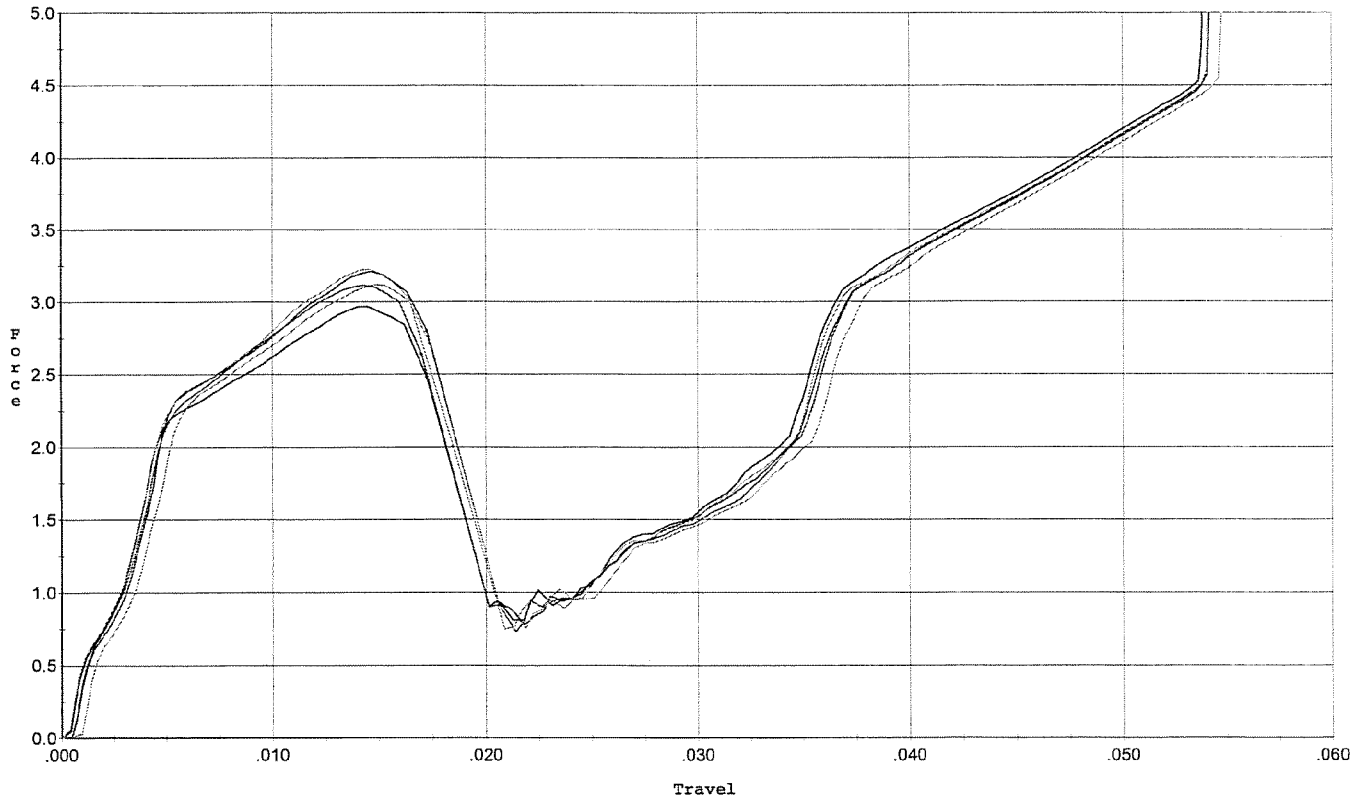
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.200	0.016	0.00	0.038	0.035		Set Trigger
2	3.201	0.018	0.00	0.038	0.038		Set Trigger
3	3.151	0.017	0.00	0.038	0.037		Set Trigger
4	3.198	0.019	0.00	0.037	0.040		Set Trigger
5	3.164	0.018	0.00	0.037	0.038		Set Trigger

Avg 3.18

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



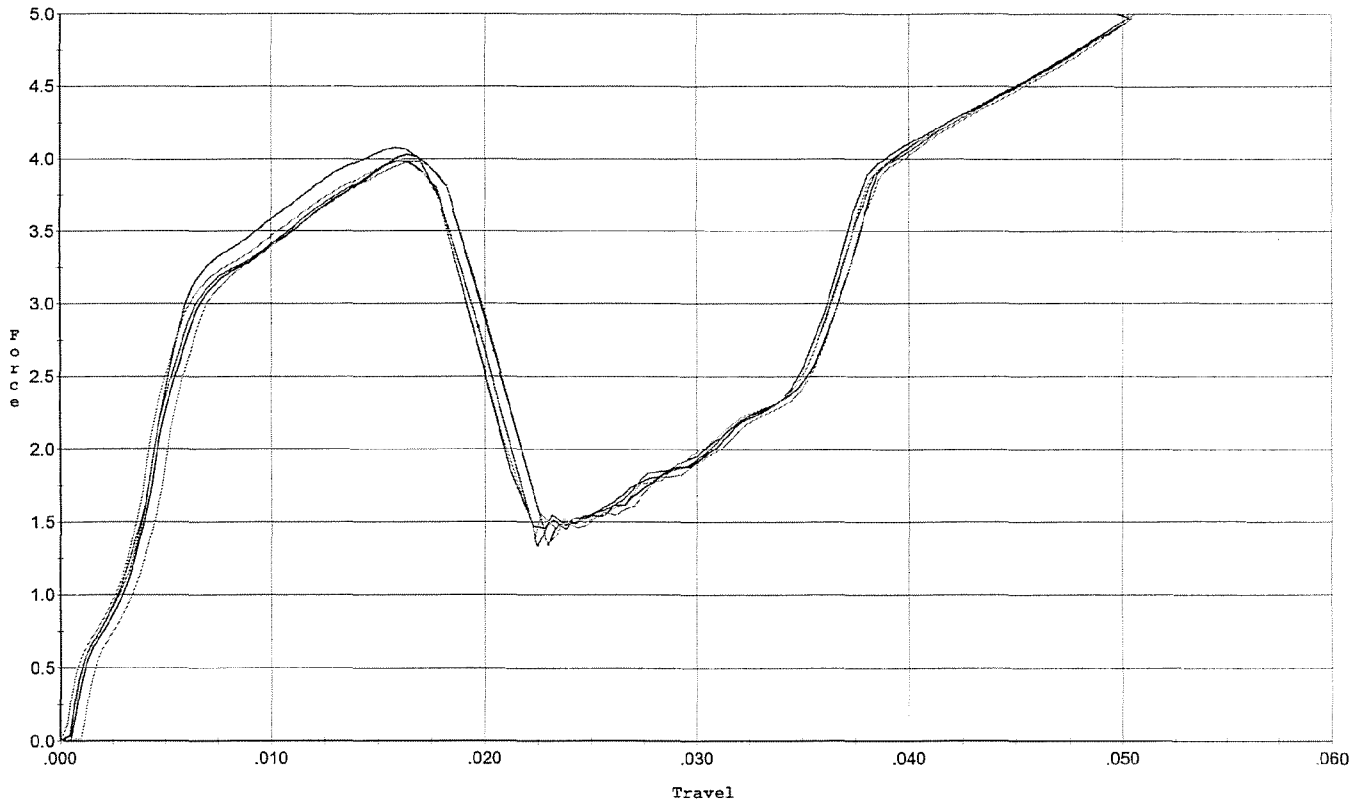
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.211	0.017	0.00	0.037	0.037		Set Trigger
2	2.966	0.017	0.00	0.038	0.035		Set Trigger
3	3.115	0.017	0.00	0.038	0.036		Set Trigger
4	3.225	0.018	0.00	0.037	0.040		Set Trigger
5	3.120	0.017	0.00	0.038	0.036		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



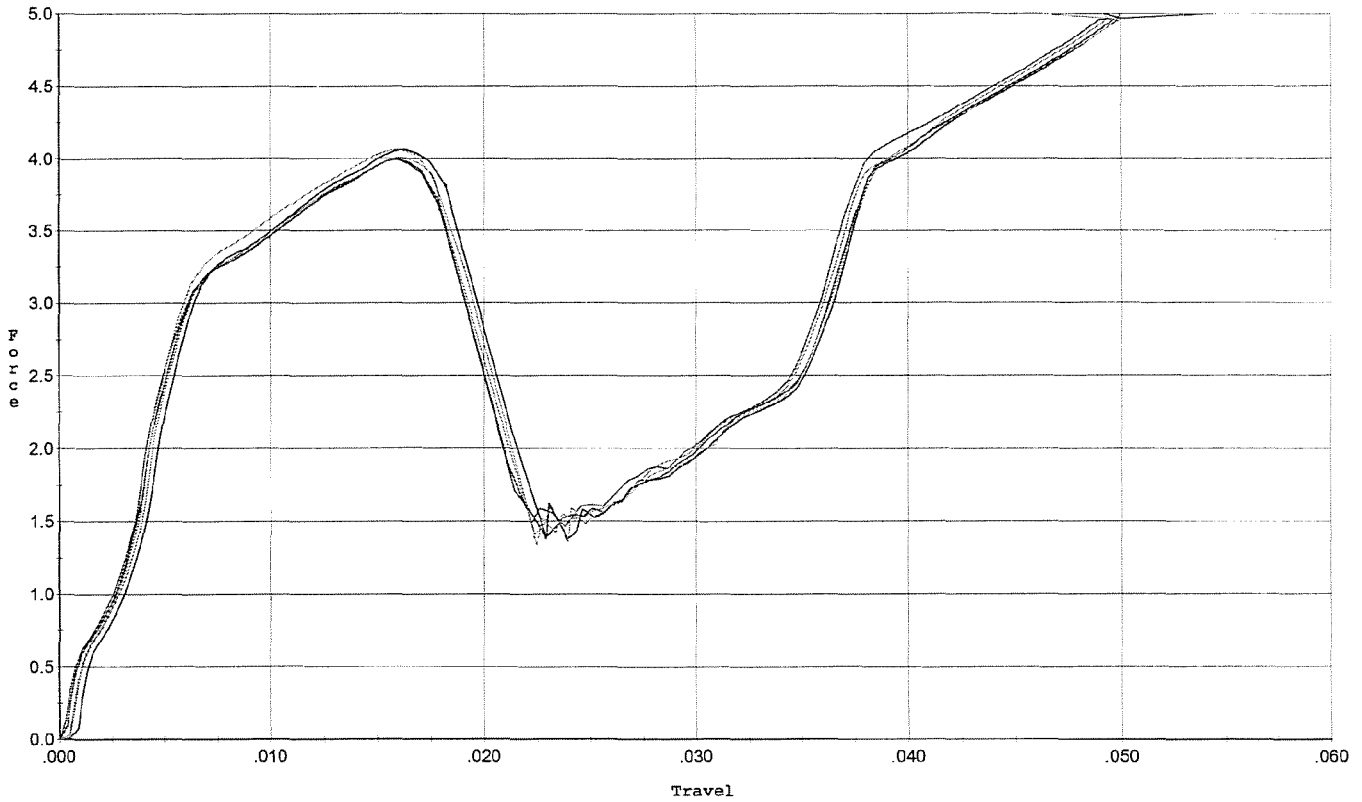
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.080	0.018	0.00	0.036	0.048		Set Trigger
2	4.032	0.020	0.00	0.036	0.054		Set Trigger
3	3.985	0.020	0.00	0.036	0.052		Set Trigger
4	3.992	0.018	0.00	0.036	0.047		Set Trigger
5	3.981	0.020	0.00	0.036	0.052		Set Trigger

Avg 4.01

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



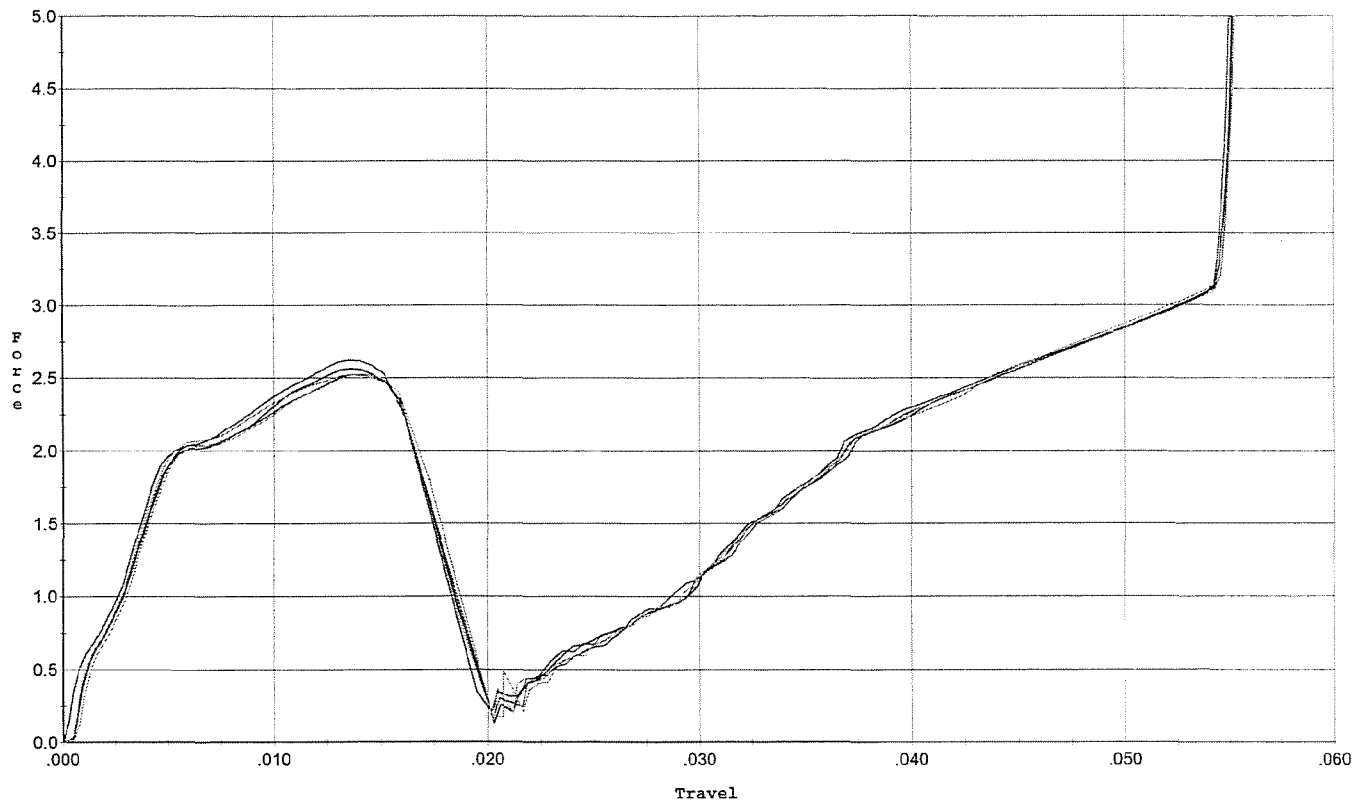
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.994	0.018	0.00	0.036	0.048		Set Trigger
2	4.065	0.018	0.00	0.036	0.048		Set Trigger
3	3.996	0.018	0.00	0.036	0.048		Set Trigger
4	4.008	0.019	0.00	0.036	0.051		Set Trigger
5	4.064	0.018	0.00	0.036	0.048		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



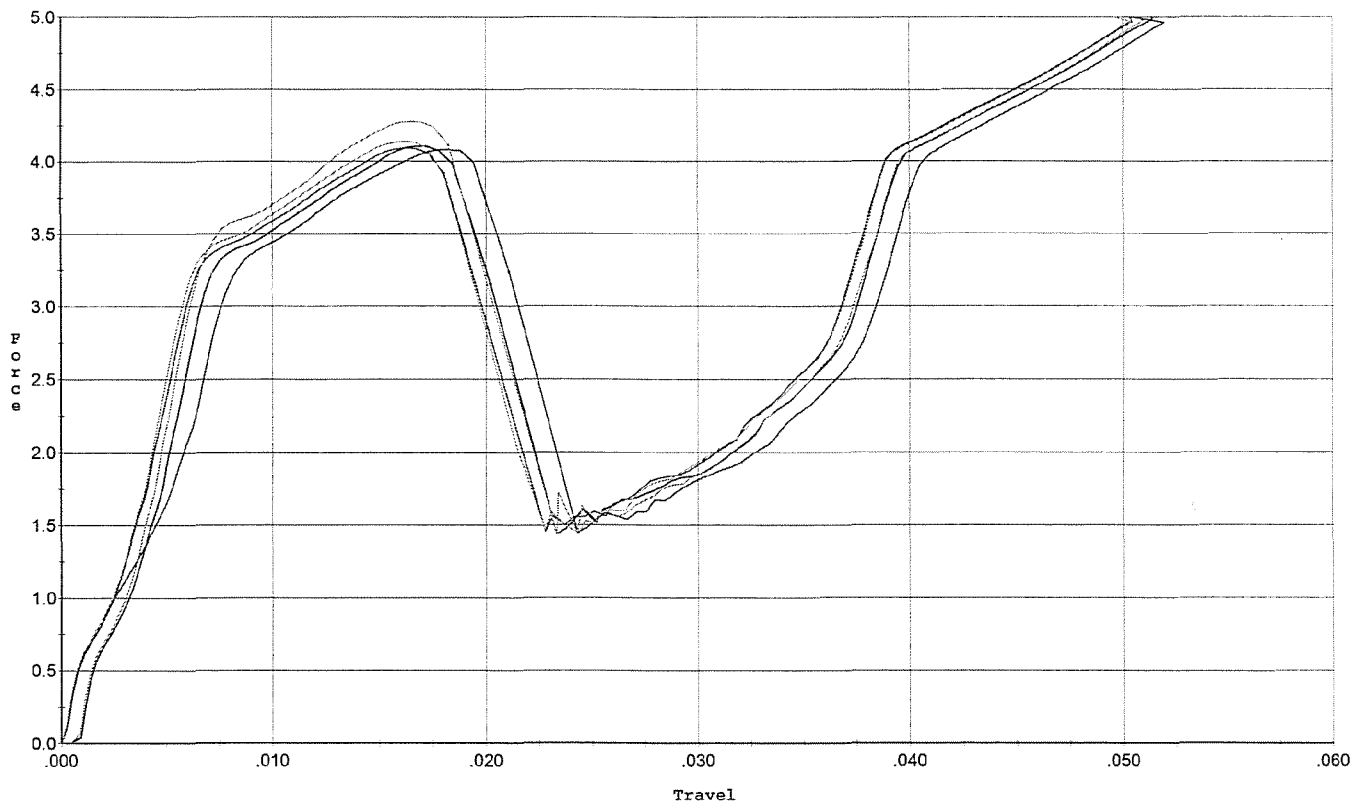
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.621	0.016	0.00	0.041	0.029		Set Trigger
2	2.562	0.016	0.00	0.041	0.028		Set Trigger
3	2.523	0.016	0.00	0.042	0.028		Set Trigger
4	2.526	0.017	0.00	0.041	0.030		Set Trigger
5	2.521	0.016	0.00	0.042	0.029		Set Trigger

Aug 2.55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.079	0.021	0.00	0.037	0.056		Set Trigger
2	4.105	0.020	0.00	0.037	0.054		Set Trigger
3	4.093	0.018	0.00	0.037	0.050		Set Trigger
4	4.138	0.018	0.00	0.037	0.050		Set Trigger
5	4.277	0.018	0.00	0.037	0.051		Set Trigger

Avg 4.13