

G6871285

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



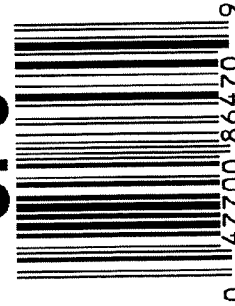
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6871285

UPC



BM FORM

GUN SERIAL # G 6871285

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-23-09	SP
430	ASSEMBLE TO STOCK		7-23-09	SP
440	PROOF		7-23-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	7-23-09	SP
470	DIS-ASSEMBLE ACTION		7-23-09	SP
472	SERIALIZE BOLT HANDLE		7-24-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR	7/28/09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-28-09	DWD
510	DRILL AND TAP SIGHT HOLES		7-24-09	SP
520	GOFF BLAST BBL / REC		7/31/09	SP
540	APPLY COATINGS (BARREL ACTION)		8/1/09	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-18-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-18-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-31-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

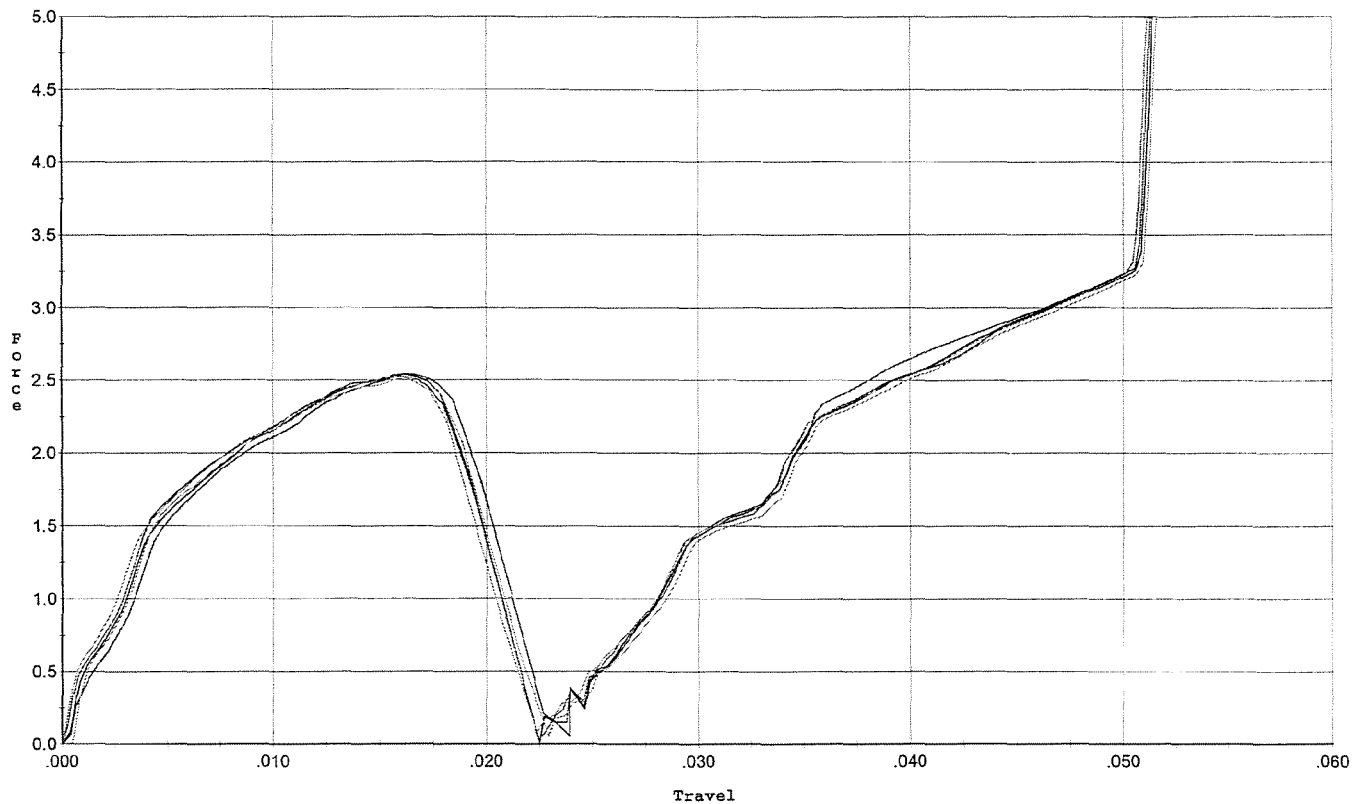
560	BARBER - M24 0080474 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>20</u>	<u>20</u>	<u>20</u>	9-1-09	RP		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.2</u>	<u>3.2</u>	<u>3.2</u>	9-1-09	RP		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.024</u>	9-1-09	RP		
	J) ASSEMBLE STOCK					8-31-09	RTZ		
	K) ASSEMBLE SWIVEL STUDS					9-1-09	RP		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9/1/09	RP		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					9/1/09	TCUR		
670	FINAL INSPECTION A) HEADSPACE					9-1-09	RP		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.63</u>	<u>2.30</u>	<u>2.58</u>	<u>2.53</u>	<u>2.50</u>	9-1-09	RP
	C) FUNCTION					9-1-09	RP		
690	PACK					9-2-09	TL		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/28/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. incl. +/- .50 lbs.



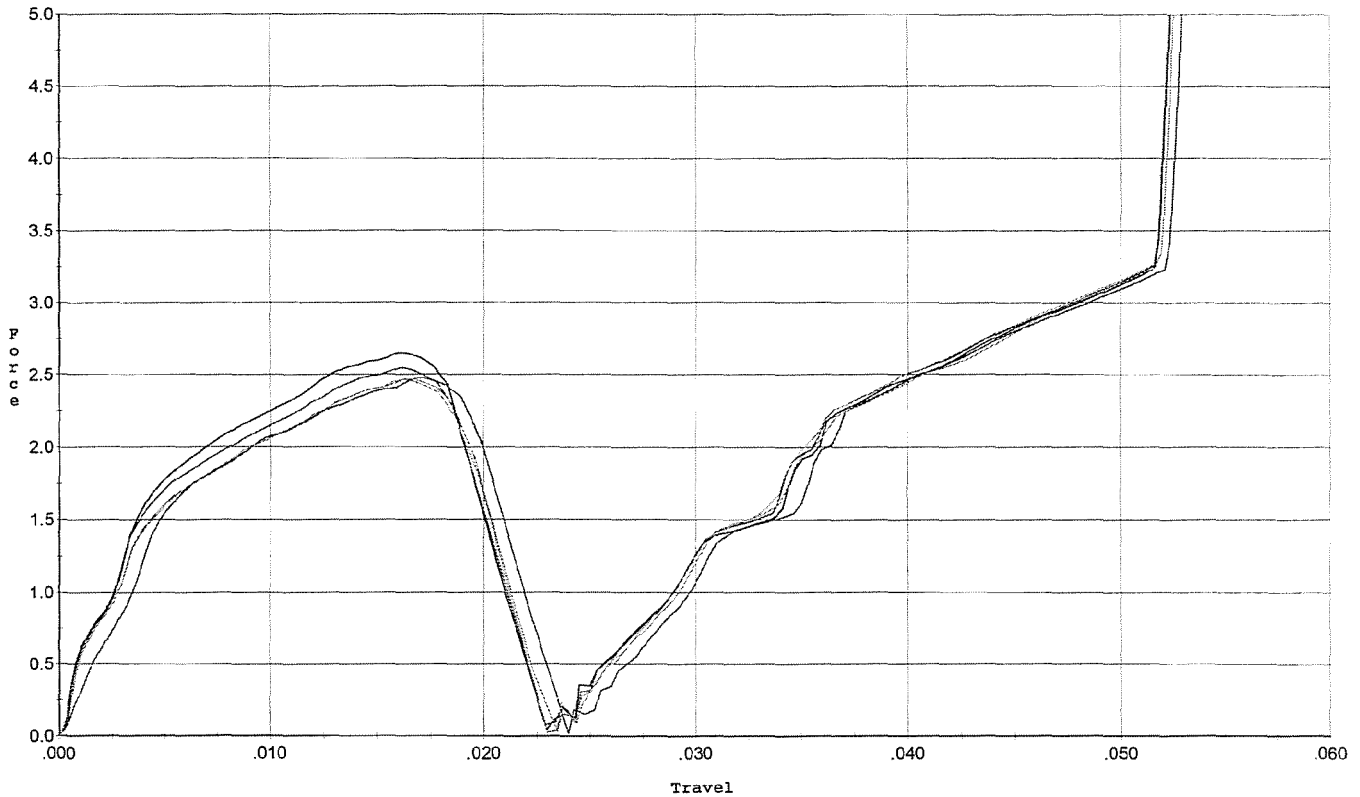
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.542	0.020	0.00	0.035	0.034		Set Trigger
2	2.539	0.019	0.00	0.036	0.034		Set Trigger
3	2.525	0.019	0.00	0.036	0.034		Set Trigger
4	2.515	0.019	0.00	0.036	0.033		Set Trigger
5	2.524	0.018	0.00	0.036	0.032		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/28/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



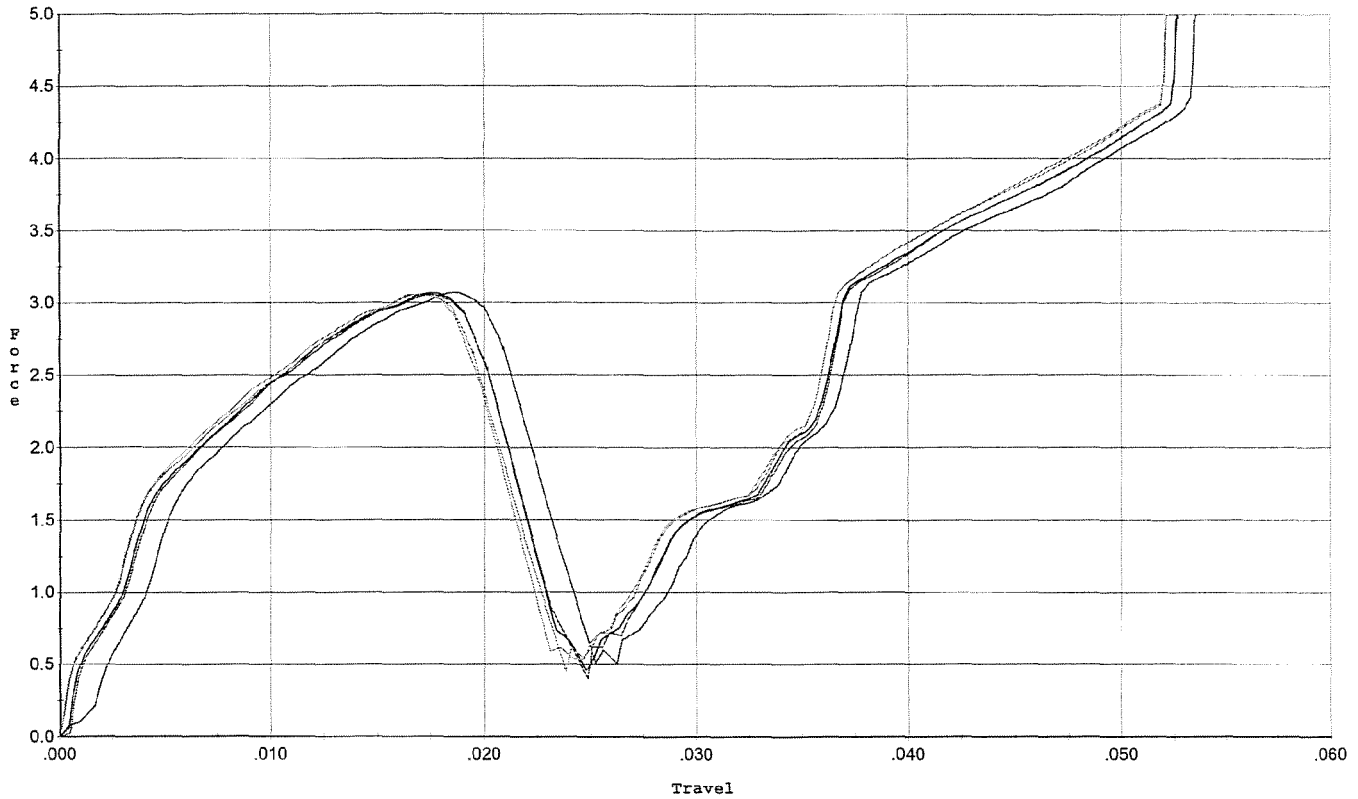
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.474	0.020	0.00	0.036	0.034		Set Trigger
2	2.652	0.018	0.00	0.037	0.034		Set Trigger
3	2.547	0.021	0.00	0.036	0.037		Set Trigger
4	2.467	0.020	0.00	0.036	0.034		Set Trigger
5	2.466	0.020	0.00	0.036	0.034		Set Trigger

AVG 2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/28/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



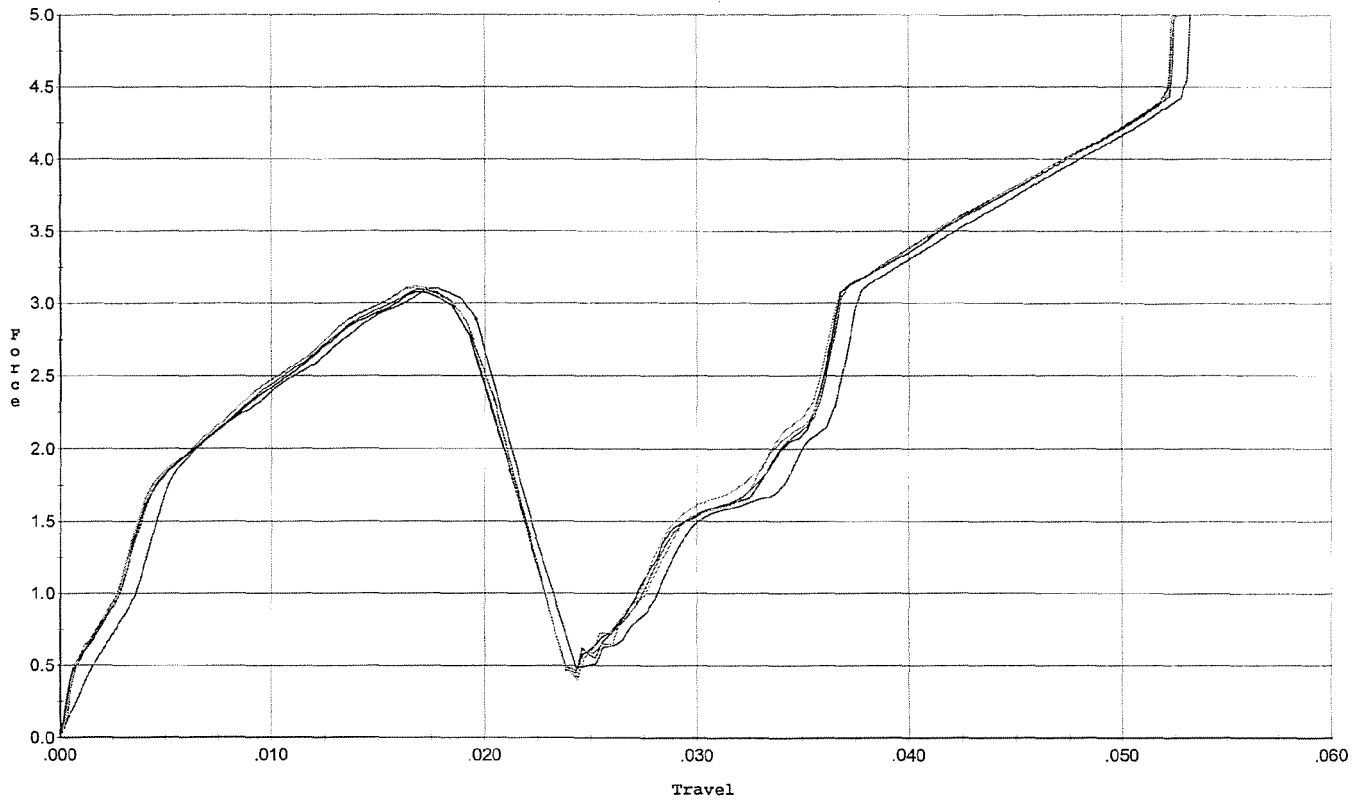
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.068	0.021	0.00	0.035	0.041		Set Trigger
2	3.064	0.020	0.00	0.035	0.042		Set Trigger
3	3.054	0.020	0.00	0.035	0.041		Set Trigger
4	3.059	0.020	0.00	0.035	0.041		Set Trigger
5	3.055	0.019	0.00	0.035	0.040		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/28/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



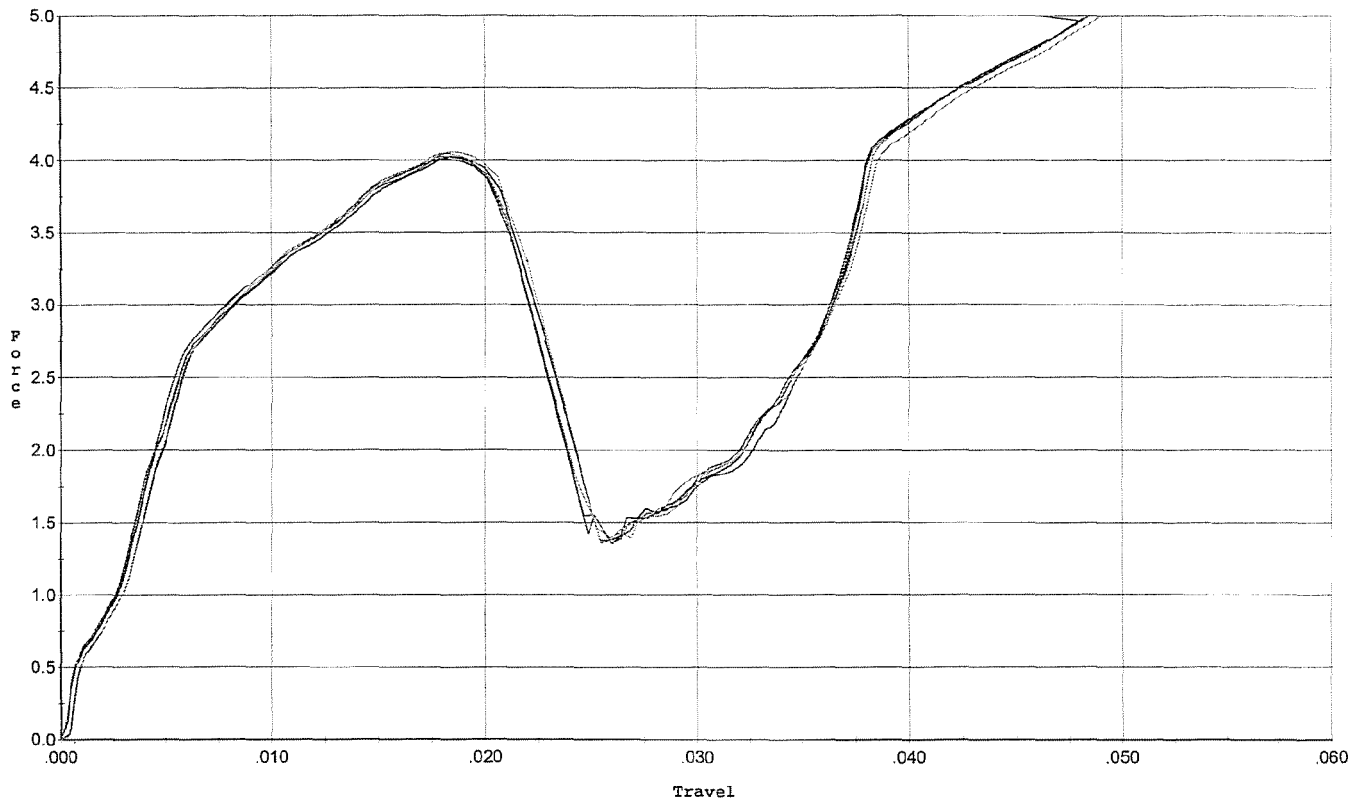
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.102	0.020	0.00	0.036	0.040		Set Trigger
2	3.079	0.021	0.00	0.035	0.044		Set Trigger
3	3.094	0.020	0.00	0.035	0.043		Set Trigger
4	3.103	0.021	0.00	0.035	0.044		Set Trigger
5	3.120	0.021	0.00	0.035	0.044		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/28/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



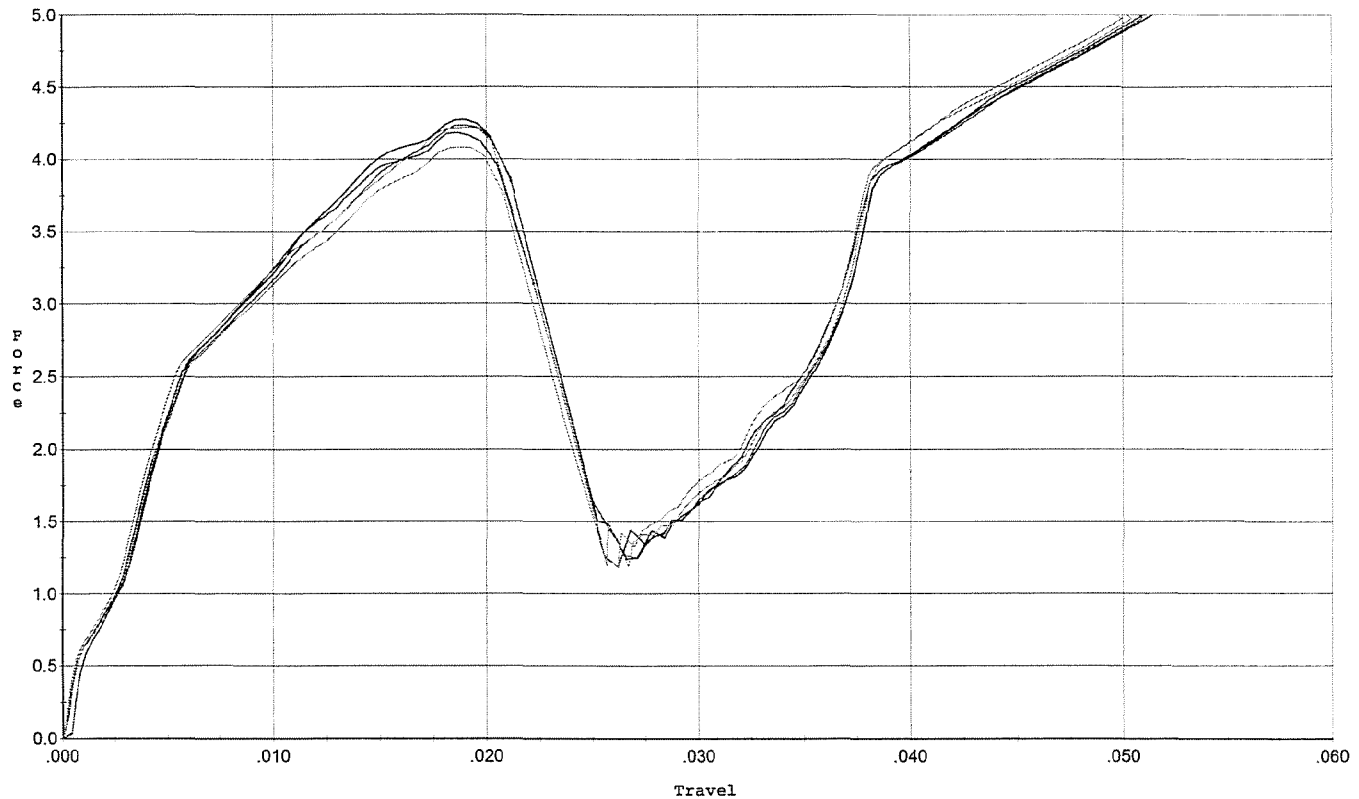
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.009	0.021	0.00	0.033	0.057		Set Trigger
2	4.026	0.023	0.00	0.033	0.061		Set Trigger
3	4.025	0.021	0.00	0.033	0.057		Set Trigger
4	4.057	0.022	0.00	0.033	0.059		Set Trigger
5	4.045	0.021	0.00	0.033	0.057		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/28/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



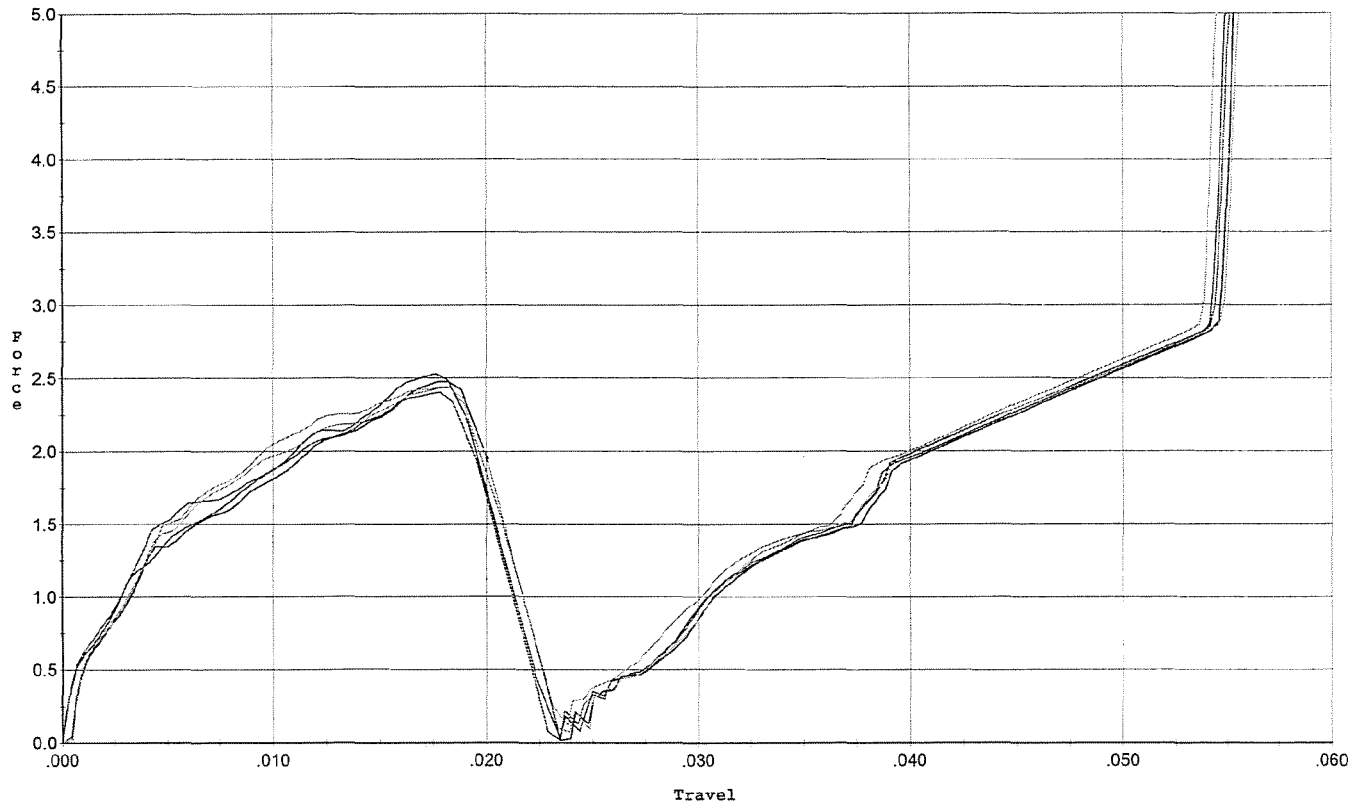
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.183	0.022	0.00	0.033	0.061		Set Trigger
2	4.272	0.021	0.00	0.033	0.059		Set Trigger
3	4.234	0.021	0.00	0.033	0.058		Set Trigger
4	4.081	0.021	0.00	0.033	0.056		Set Trigger
5	4.218	0.022	0.00	0.032	0.062		Set Trigger

Avg 4.19

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/28/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



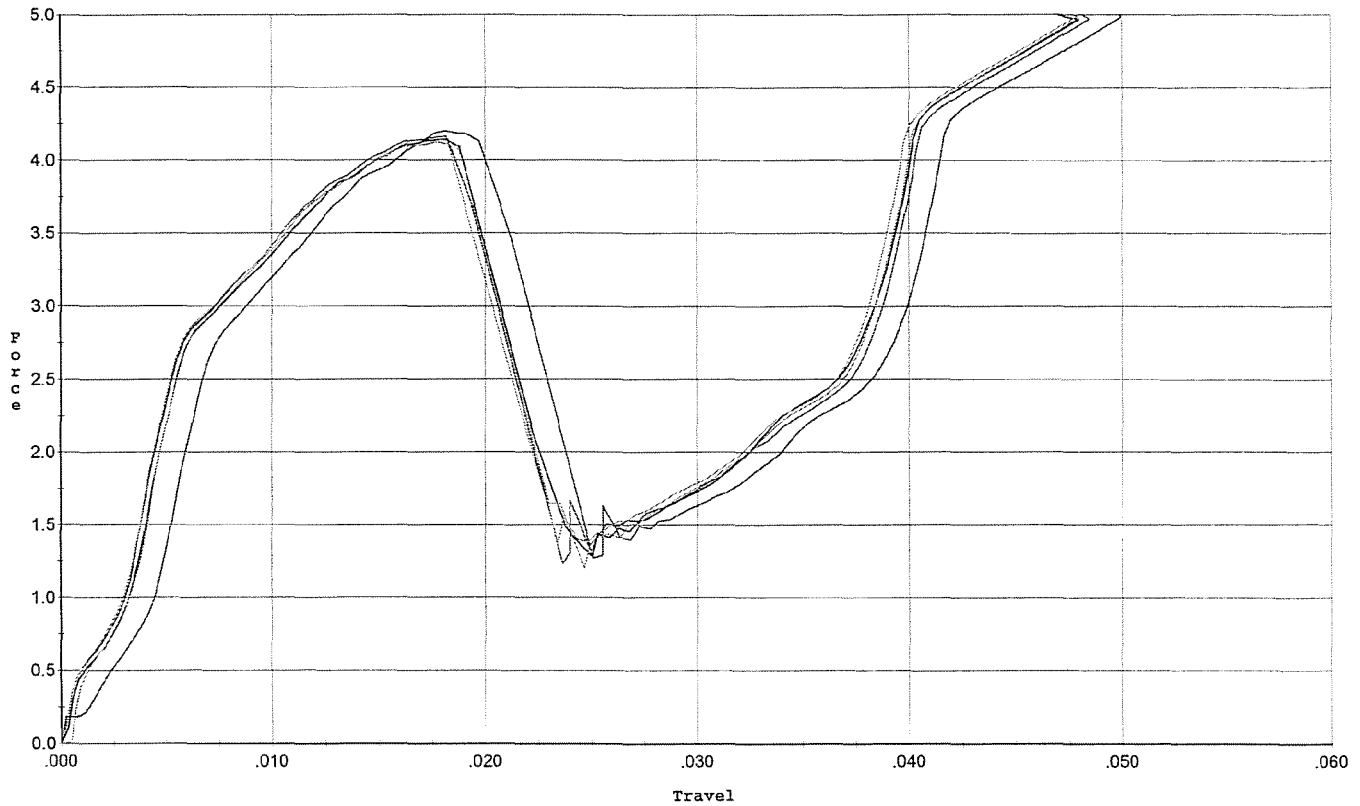
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.529	0.019	0.00	0.039	0.032		Set Trigger
2	2.474	0.020	0.00	0.039	0.033		Set Trigger
3	2.404	0.020	0.00	0.040	0.033		Set Trigger
4	2.431	0.020	0.00	0.040	0.033		Set Trigger
5	2.438	0.021	0.00	0.038	0.035		Set Trigger

Aug 2.45

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/28/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.201	0.021	0.00	0.036	0.055		Set Trigger
2	4.140	0.019	0.00	0.036	0.050		Set Trigger
3	4.165	0.019	0.00	0.036	0.053		Set Trigger
4	4.126	0.018	0.00	0.036	0.049		Set Trigger
5	4.155	0.019	0.00	0.036	0.051		Set Trigger

Avg 4.15