

G6871286

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

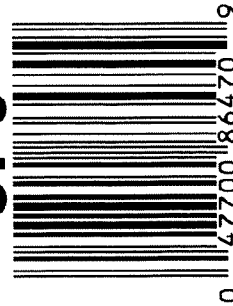
proof of purchase



owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6871286**UPC****BM FORM**

GUN SERIAL # G 6871286

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-20-09	SP
430	ASSEMBLE TO STOCK		7-20-09	SP
440	PROOF		7-20-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	7-20-09	SP
470	DIS-ASSEMBLE ACTION		7-20-09	SP
472	SERIALIZE BOLT HANDLE			
480	MAGNAFLUX BBL ACTION	OPERATOR 	7/28/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-28-09	AWO
510	DRILL AND TAP SIGHT HOLES		7-21-09	SP
520	GOFF BLAST BBL / REC		7/30/09	SP
540	APPLY COATINGS (BARREL ACTION)		8/12	-
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-13-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-13-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-13-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-18-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

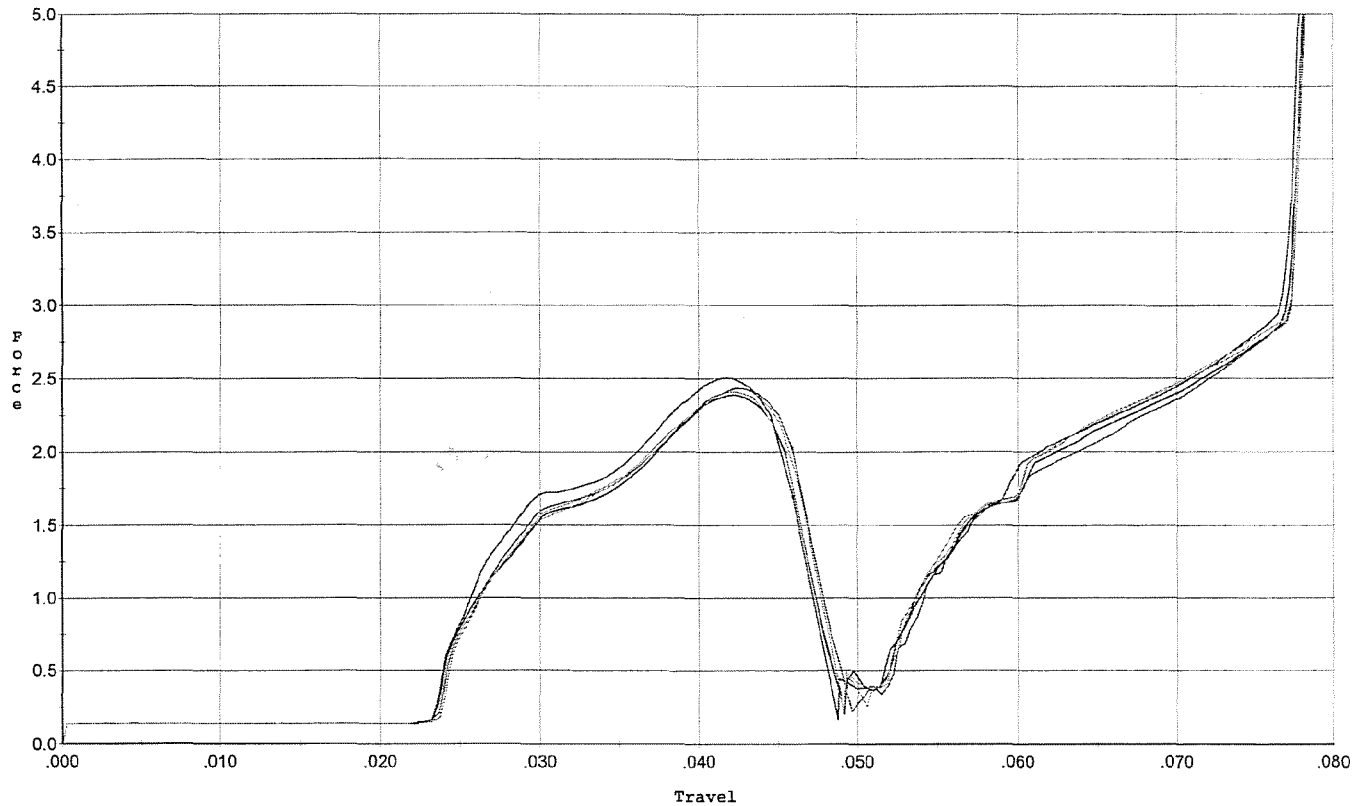
560	BARBER - M24 0080486 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	8-22-09	XN
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	8-22-09	XN
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.004</u> <u>.004</u> <u>.003</u>	8-22-09	XN
	J) ASSEMBLE STOCK			8-18-09	XN
	K) ASSEMBLE SWIVEL STUDS			8-22-09	XN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	8-21-09	RP
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			8-21-09	R.P.D.
670	FINAL INSPECTION A) HEADSPACE			8-22-09	RN
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>248</u> <u>243</u> <u>234</u> <u>230</u> <u>243</u>	8-22-09	RTZ
	C) FUNCTION			8-22-09	XN
690	PACK			8/22/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/18/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



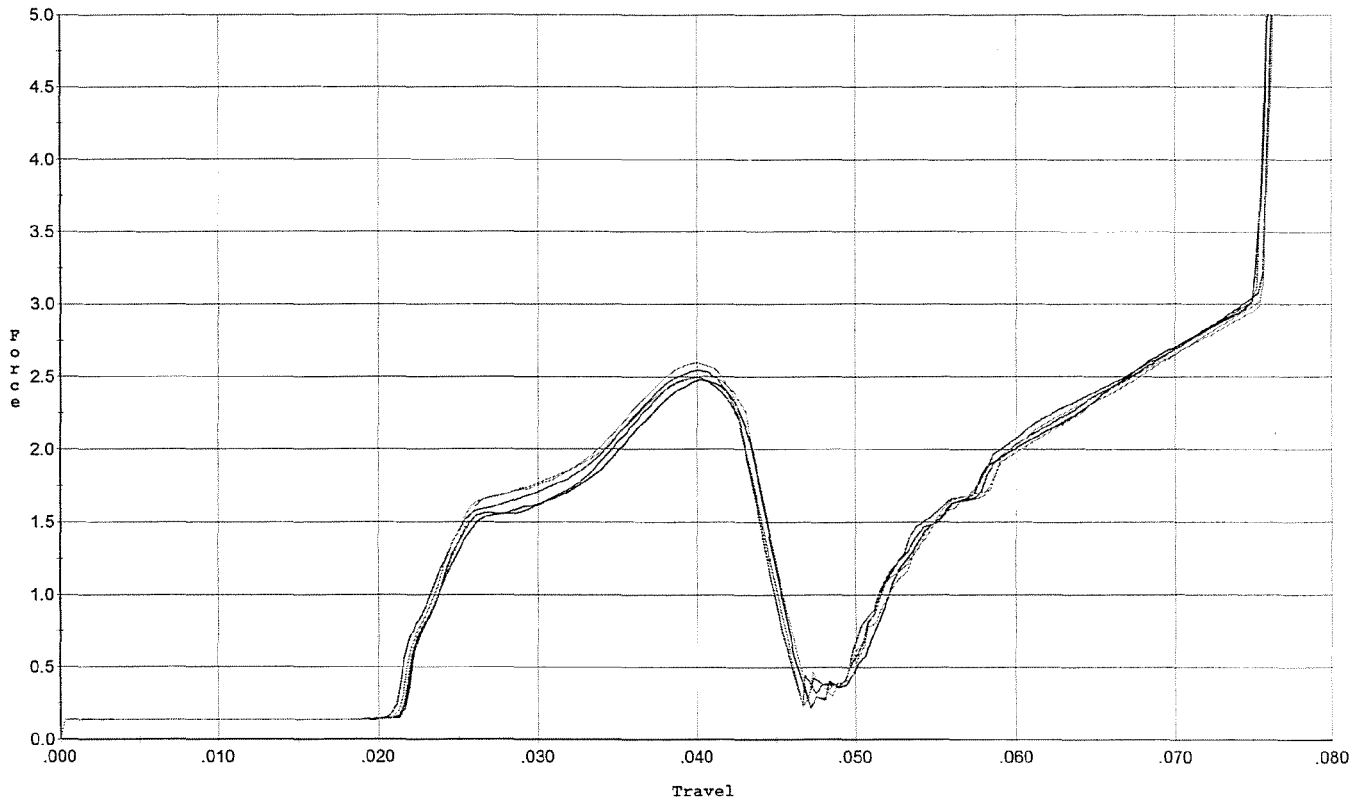
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.507	0.046	0.024	0.036	0.044		Set Trigger
2	2.389	0.045	0.024	0.037	0.042		Set Trigger
3	2.434	0.046	0.024	0.036	0.043		Set Trigger
4	2.410	0.046	0.024	0.037	0.042		Set Trigger
5	2.438	0.046	0.024	0.036	0.043		Set Trigger

A-2-45

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/18/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



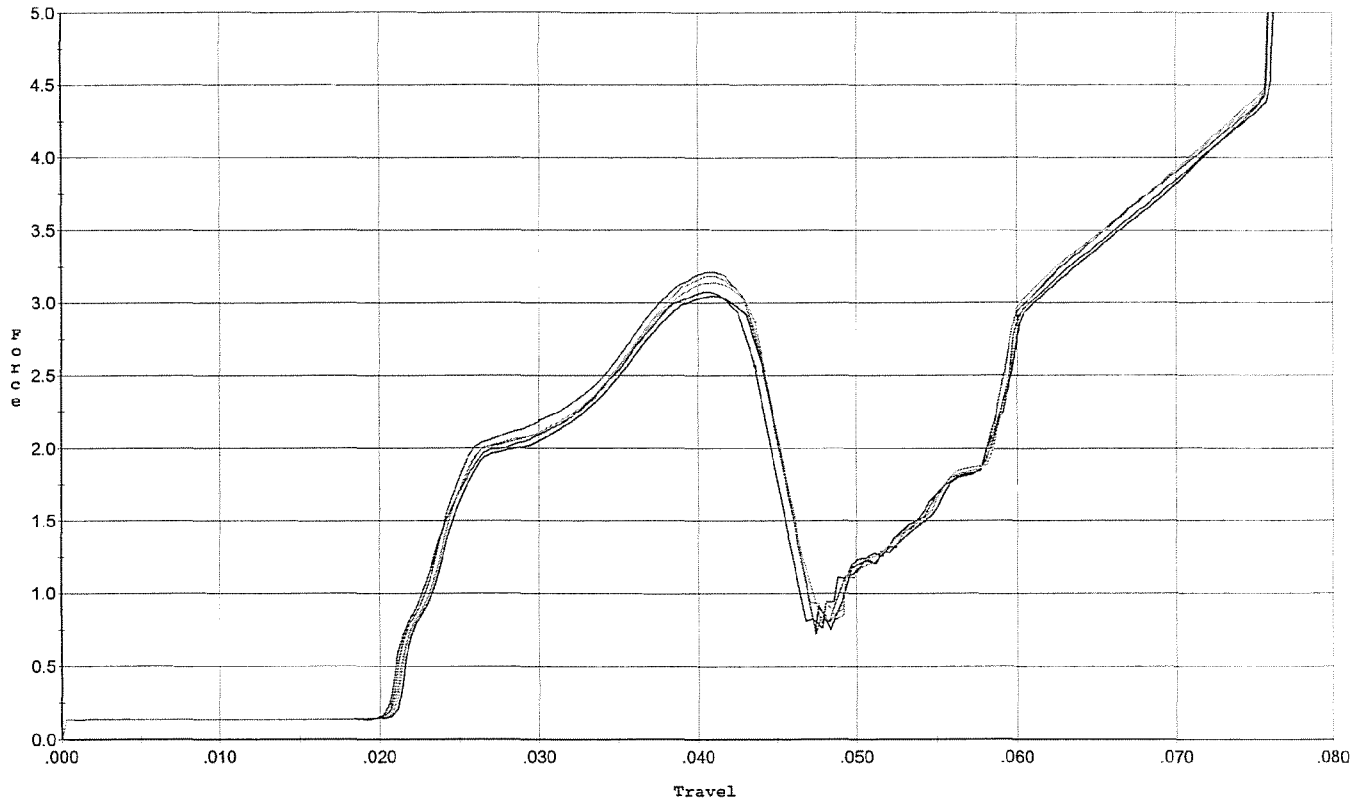
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.499	0.045	0.022	0.036	0.044		Set Trigger
2	2.480	0.043	0.022	0.036	0.042		Set Trigger
3	2.545	0.043	0.021	0.036	0.043		Set Trigger
4	2.599	0.045	0.022	0.036	0.046		Set Trigger
5	2.504	0.043	0.022	0.036	0.044		Set Trigger

A-2.50

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/18/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



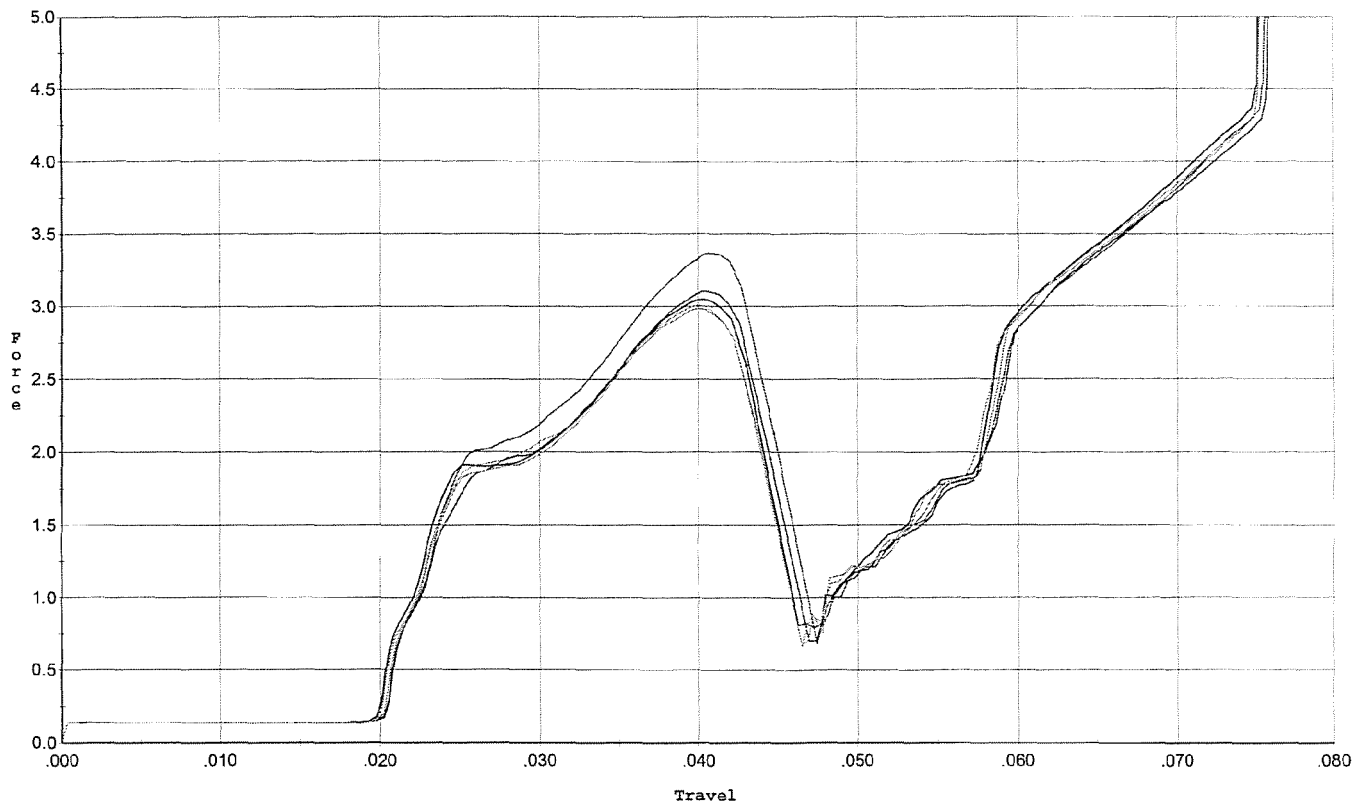
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.073	0.044	0.021	0.034	0.054		Set Trigger
2	3.049	0.044	0.021	0.034	0.055		Set Trigger
3	3.215	0.044	0.021	0.034	0.057		Set Trigger
4	3.185	0.044	0.021	0.034	0.056		Set Trigger
5	3.138	0.044	0.021	0.034	0.056		Set Trigger

A-3-13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



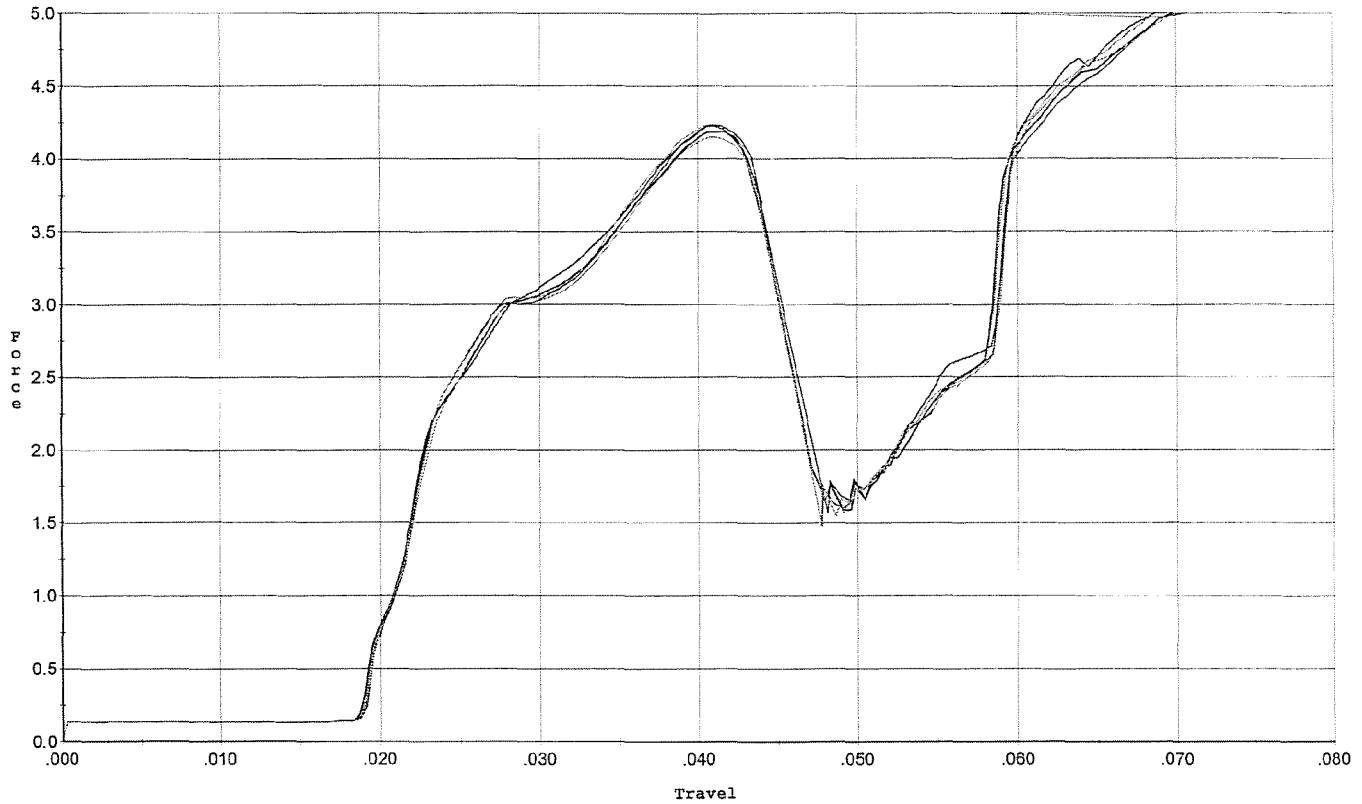
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.104	0.045	0.021	0.034	0.055		Set Trigger
2	3.049	0.043	0.020	0.034	0.054		Set Trigger
3	3.369	0.045	0.021	0.034	0.060		Set Trigger
4	3.009	0.044	0.020	0.034	0.054		Set Trigger
5	2.986	0.044	0.020	0.034	0.053		Set Trigger

A-3.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/18/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



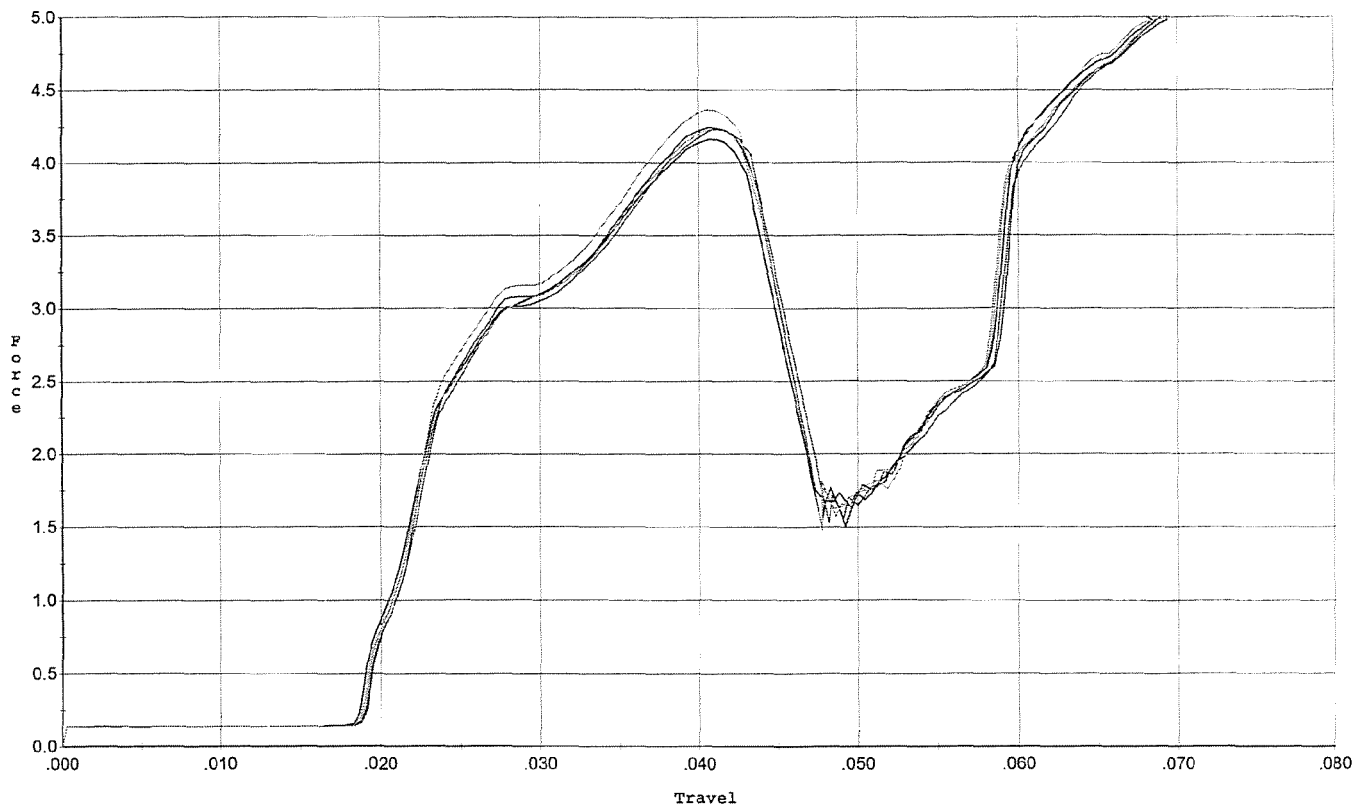
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.236	0.043	0.019	0.031	0.079		Set Trigger
2	4.188	0.044	0.019	0.031	0.079		Set Trigger
3	4.225	0.044	0.019	0.031	0.079		Set Trigger
4	4.150	0.044	0.019	0.031	0.078		Set Trigger
5	4.237	0.044	0.019	0.030	0.080		Set Trigger

A 4-20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



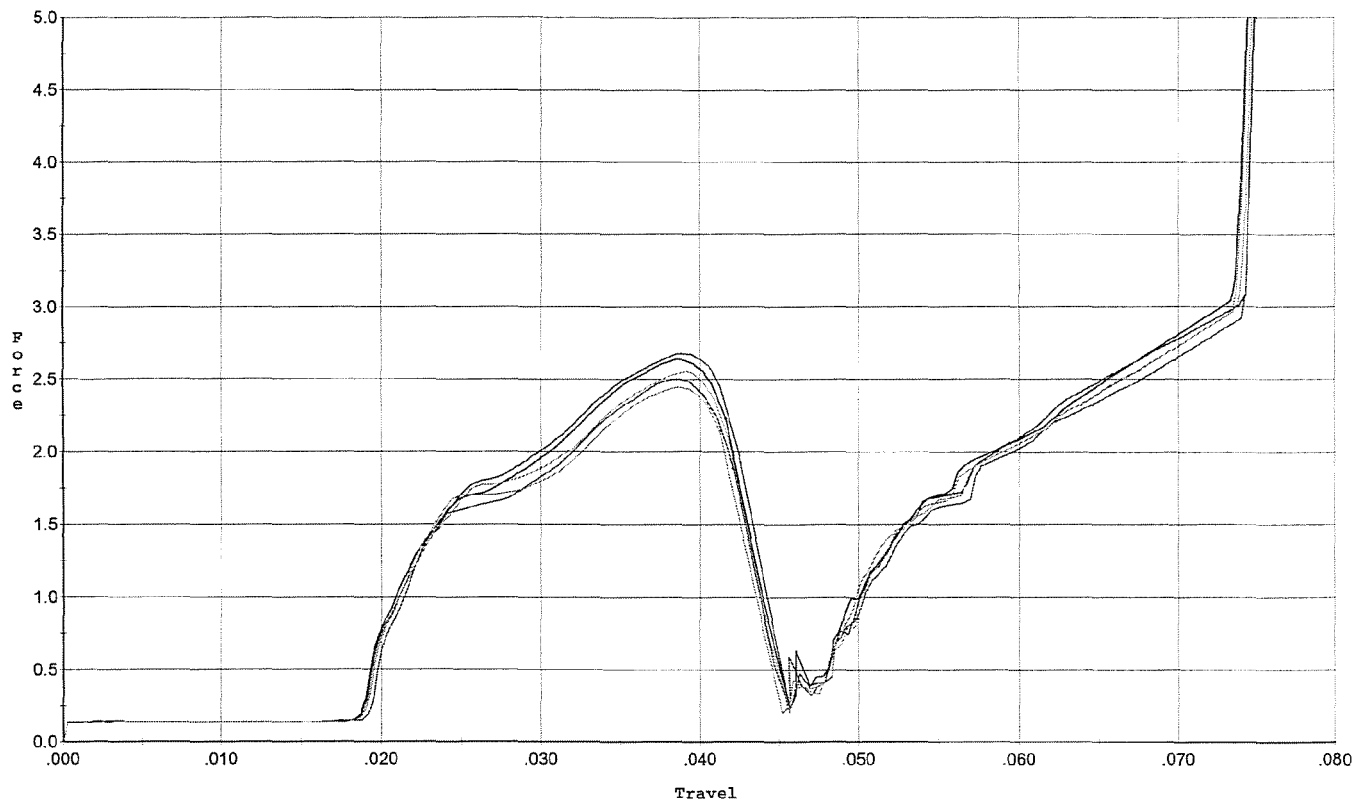
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.240	0.044	0.019	0.031	0.079		Set Trigger
2	4.161	0.045	0.019	0.030	0.082		Set Trigger
3	4.236	0.043	0.019	0.031	0.078		Set Trigger
4	4.228	0.044	0.019	0.030	0.080		Set Trigger
5	4.366	0.044	0.019	0.031	0.082		Set Trigger

4.4.24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: resset to 2.5 lbs +/- .50 lb for final test



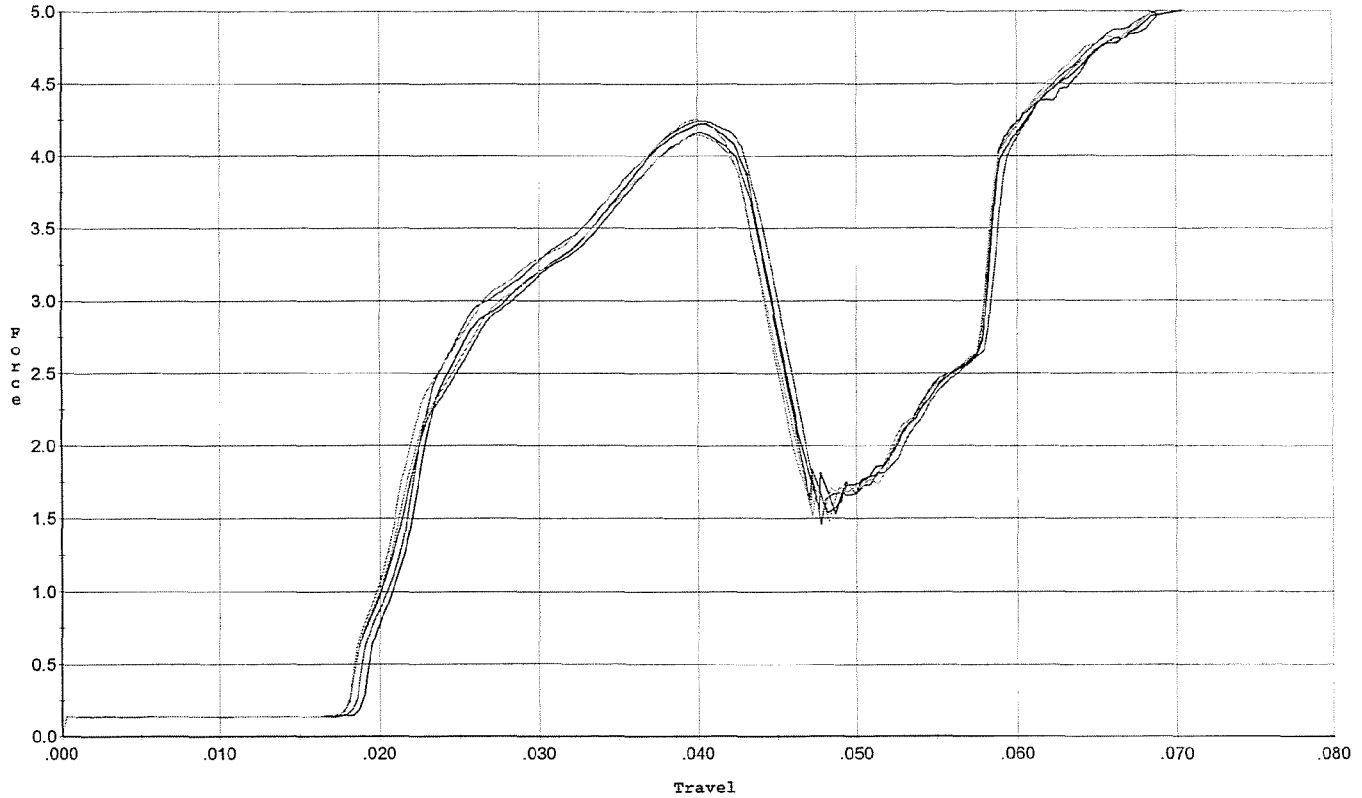
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.680	0.043	0.019	0.035	0.049		Set Trigger
2	2.640	0.042	0.019	0.035	0.047		Set Trigger
3	2.504	0.042	0.020	0.036	0.045		Set Trigger
4	2.555	0.042	0.019	0.036	0.046		Set Trigger
5	2.447	0.041	0.019	0.036	0.044		Set Trigger

A-256

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/18/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.166	0.043	0.018	0.030	0.079		Set Trigger
2	4.223	0.043	0.019	0.031	0.079		Set Trigger
3	4.247	0.044	0.019	0.030	0.083		Set Trigger
4	4.146	0.043	0.018	0.031	0.078		Set Trigger
5	4.255	0.043	0.018	0.031	0.080		Set Trigger

A 4-20