

Q6871288

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

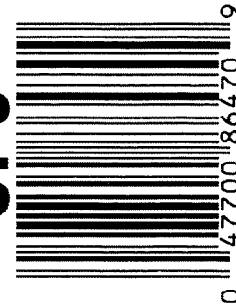
proof of purchase



owner registration sticker



BM FORM

ORDER NO. **86470**BARREL LENGTH **24"**CAPACITY **6****G6871288****UPC**

GUN SERIAL # G 6871288

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-23-09	SP
430	ASSEMBLE TO STOCK		7-23-09	SP
440	PROOF		7-23-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	7-23-09	SP
470	DIS-ASSEMBLE ACTION		7-23-09	SP
472	SERIALIZE BOLT HANDLE		7-24-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR	7/28/09	①
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-28-09	DWO
510	DRILL AND TAP SIGHT HOLES		7-24-09	SP
520	GOFF BLAST BBL / REC		7/30/09	SP
540	APPLY COATINGS (BARREL ACTION)		8/1/09	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-18-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

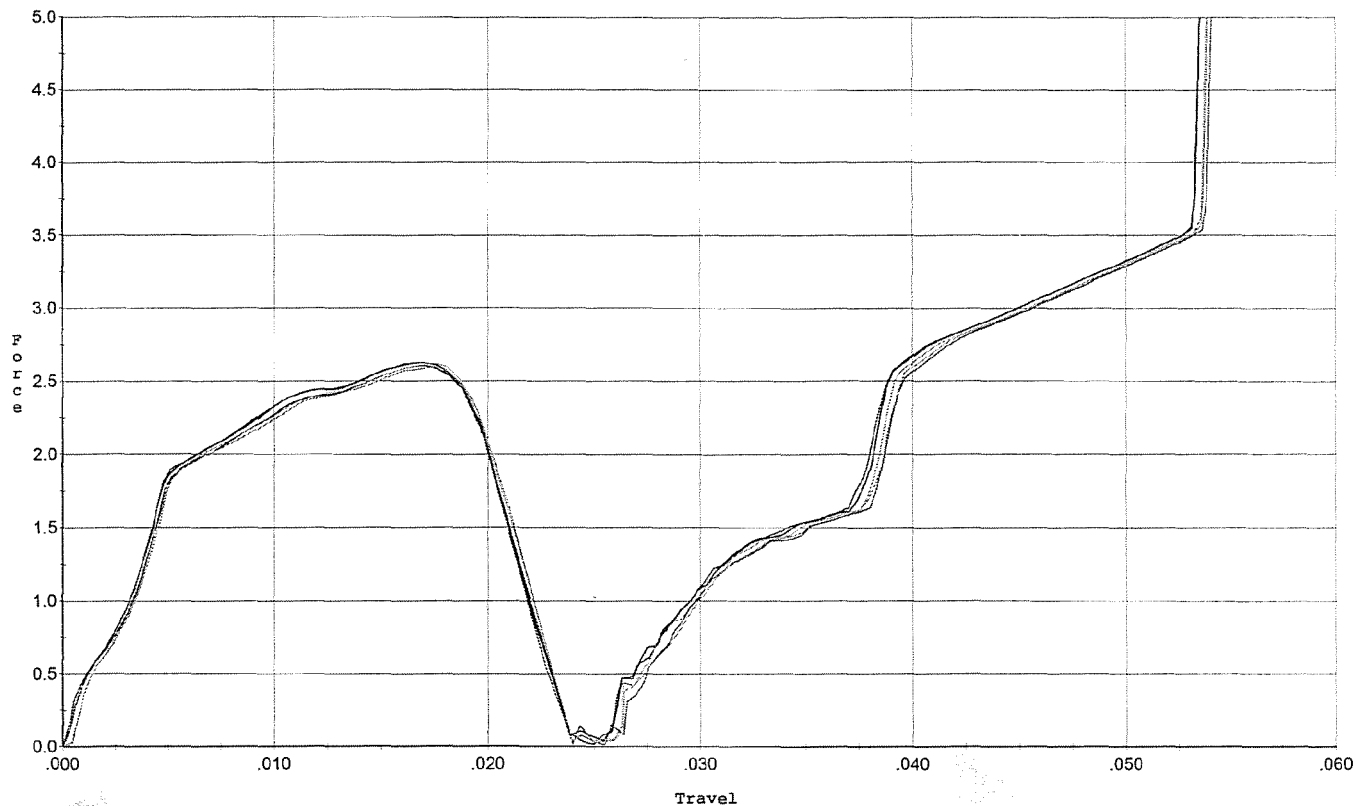
560	BARBER - M24 0080498 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3°</u> <u>3°</u> <u>3°</u>	9/1/09	RB
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>6°</u> <u>6°</u> <u>6°</u>	9/1/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	9/1/09	RB
	J) ASSEMBLE STOCK			8/28/09	RTZ
	K) ASSEMBLE SWIVEL STUDS			9/1/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	8/31/09	RB
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			8/31/09	TOUR
670	FINAL INSPECTION A) HEADSPACE			9/1/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.42</u> <u>2.51</u> <u>2.36</u> <u>2.33</u> <u>2.38</u>	9/1/09	RB
	C) FUNCTION			9/1/09	RB
690	PACK			9/2/09	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



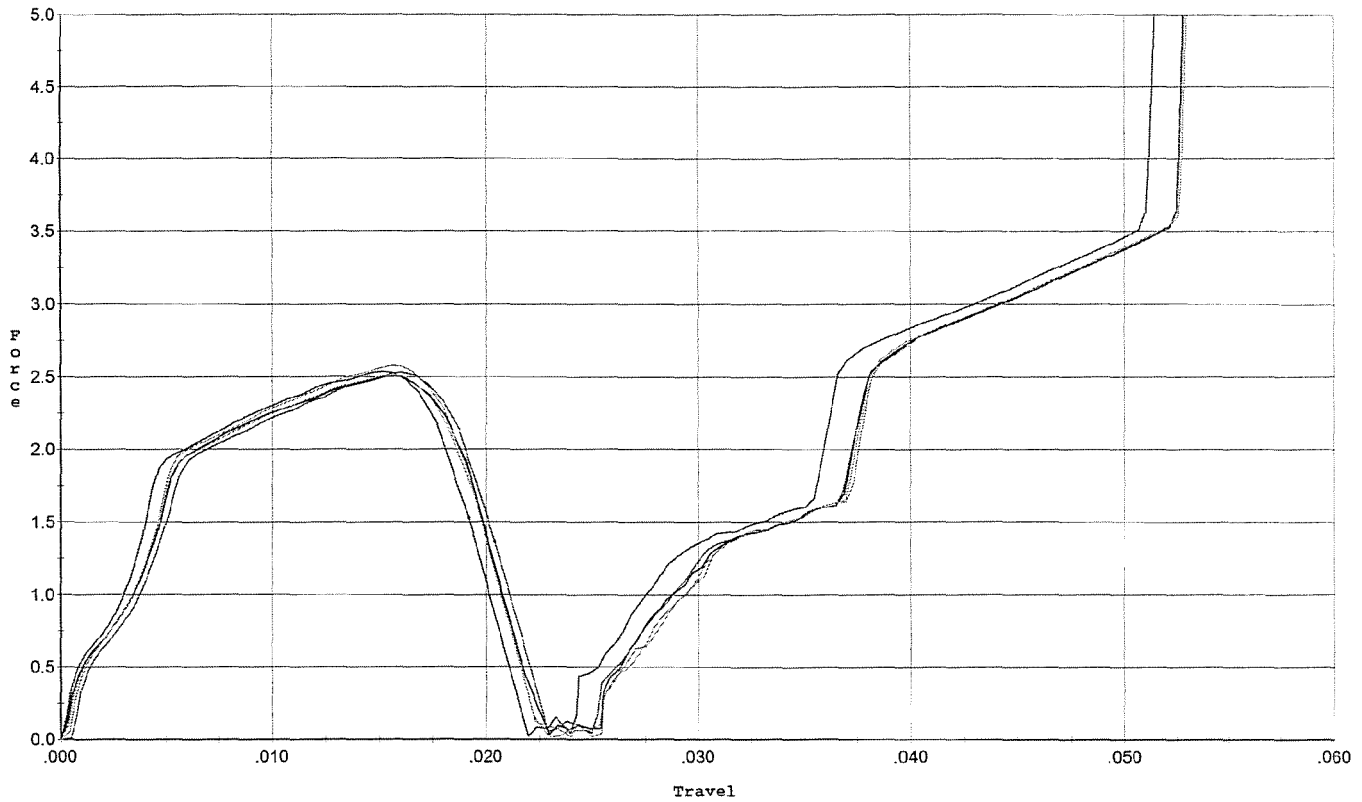
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.603	0.020	0.00	0.037	0.036		Set Trigger
2	2.625	0.020	0.00	0.037	0.037		Set Trigger
3	2.623	0.020	0.00	0.038	0.037		Set Trigger
4	2.620	0.021	0.00	0.038	0.039		Set Trigger
5	2.596	0.021	0.00	0.038	0.039		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



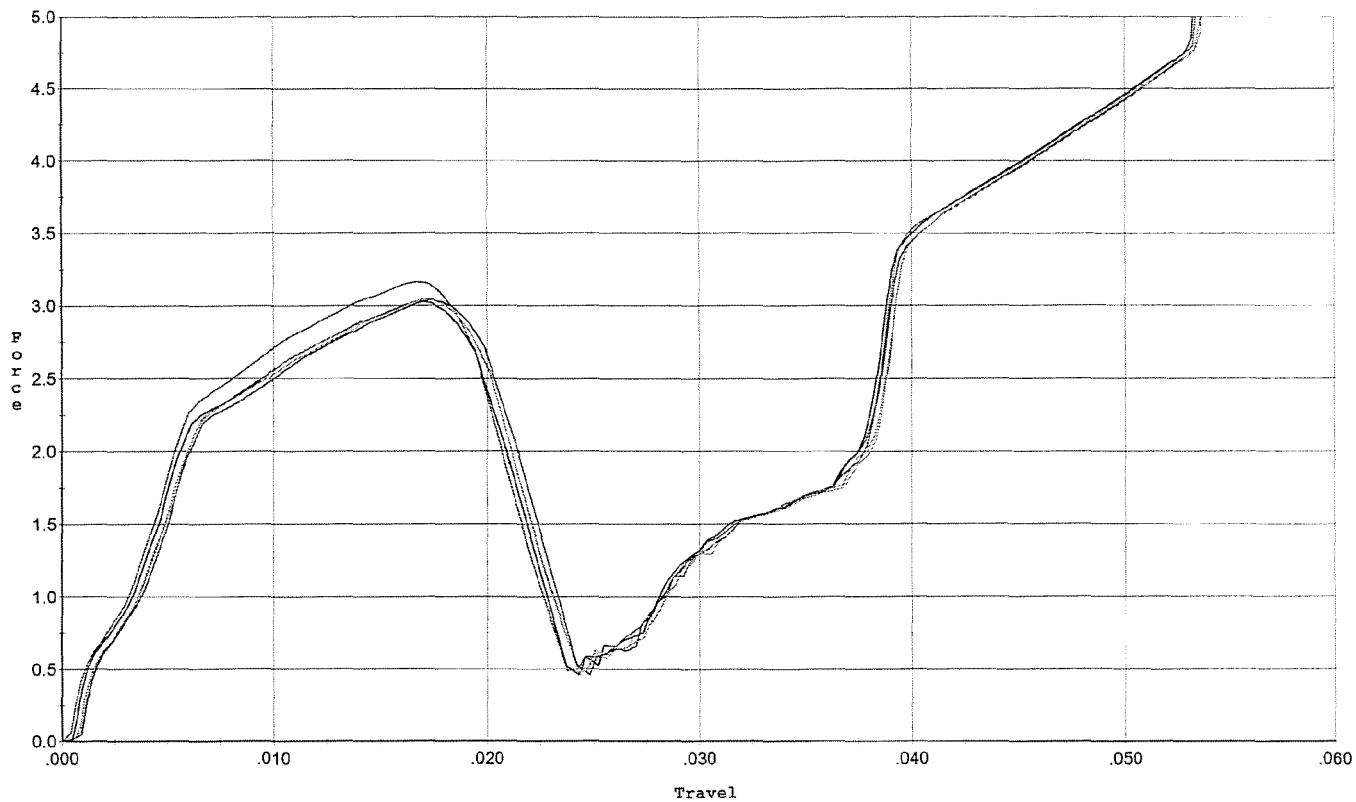
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.538	0.019	0.00	0.036	0.035		Set Trigger
2	2.507	0.019	0.00	0.037	0.034		Set Trigger
3	2.531	0.020	0.00	0.037	0.036		Set Trigger
4	2.514	0.019	0.00	0.037	0.034		Set Trigger
5	2.578	0.019	0.00	0.038	0.035		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



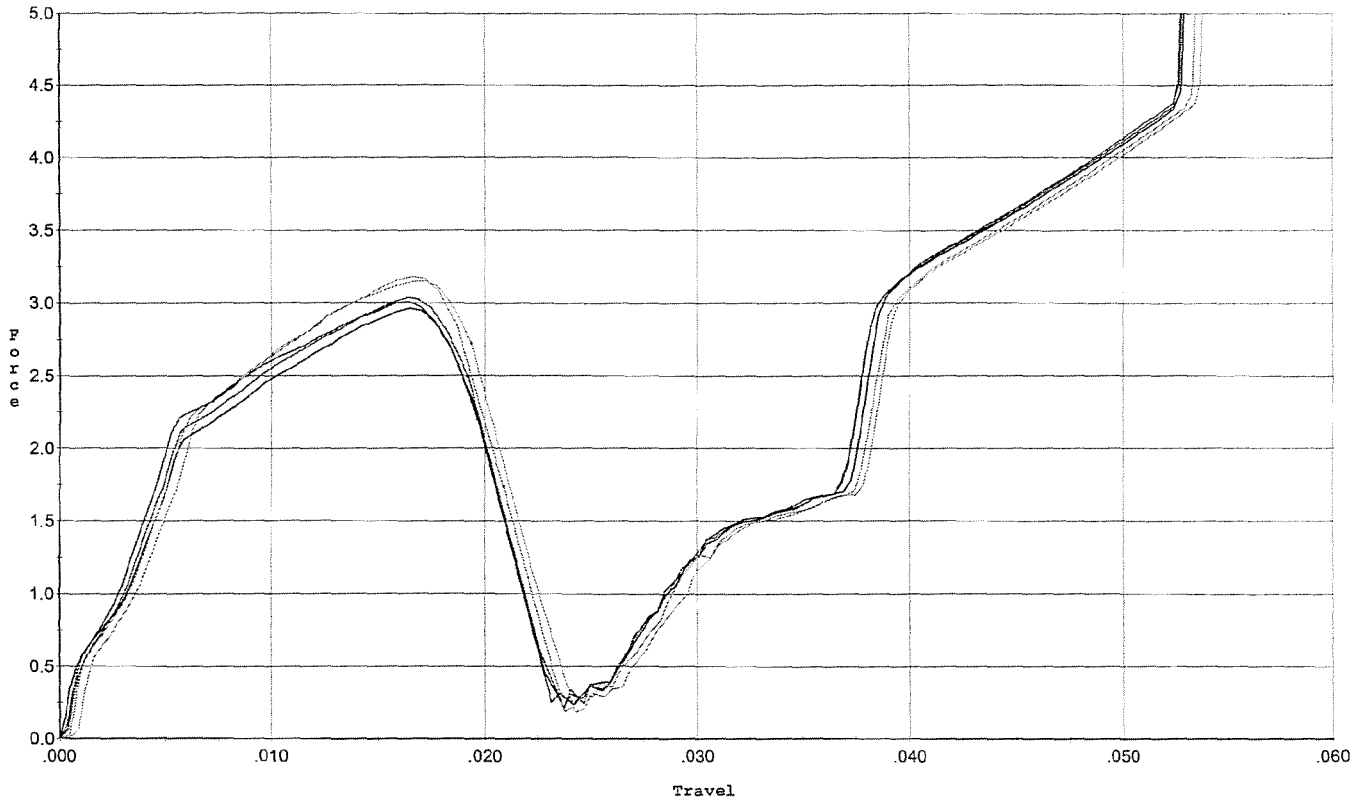
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.039	0.021	0.00	0.036	0.043		Set Trigger
2	3.031	0.021	0.00	0.036	0.043		Set Trigger
3	3.164	0.019	0.00	0.037	0.042		Set Trigger
4	3.042	0.020	0.00	0.036	0.041		Set Trigger
5	3.047	0.020	0.00	0.036	0.041		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



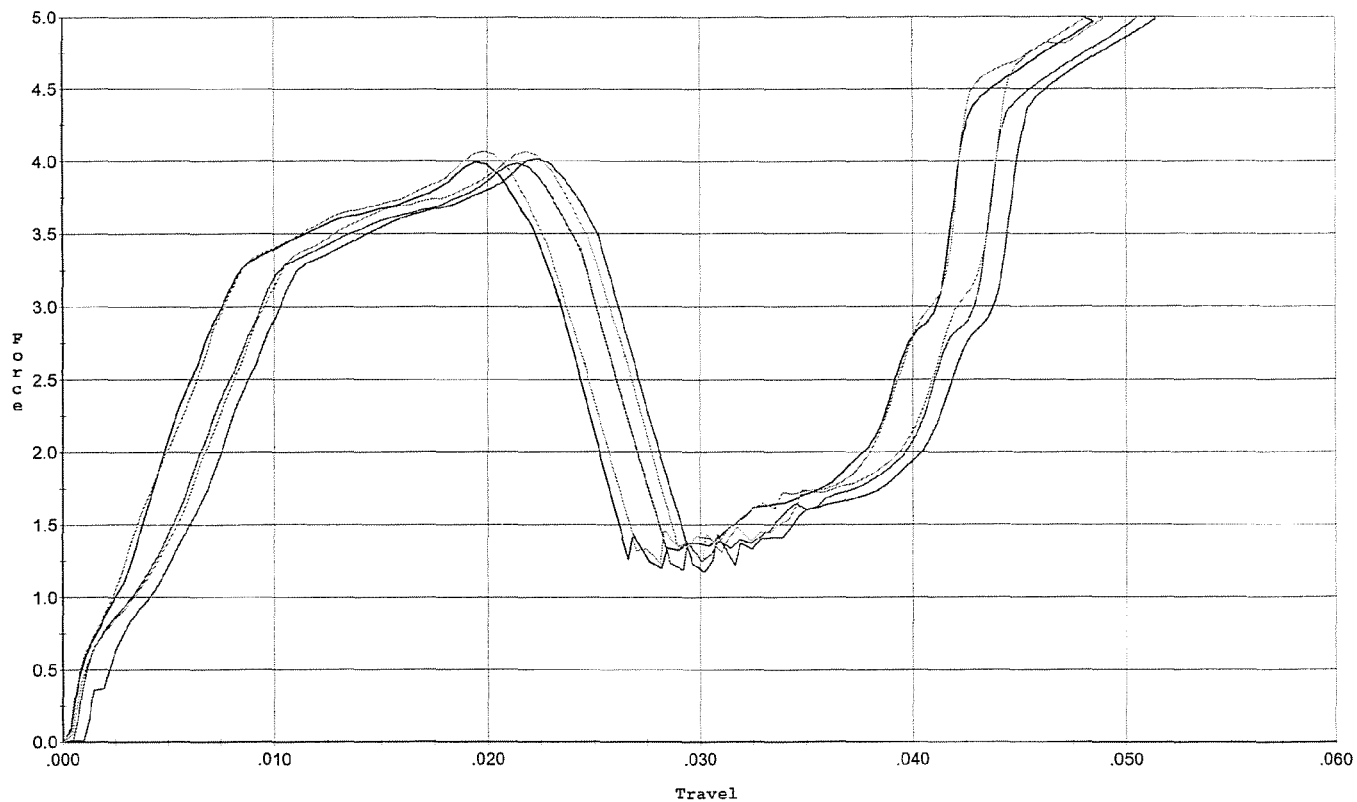
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.011	0.020	0.00	0.037	0.041		Set Trigger
2	2.965	0.020	0.00	0.037	0.039		Set Trigger
3	3.039	0.019	0.00	0.037	0.039		Set Trigger
4	3.147	0.019	0.00	0.037	0.040		Set Trigger
5	3.180	0.021	0.00	0.037	0.044		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



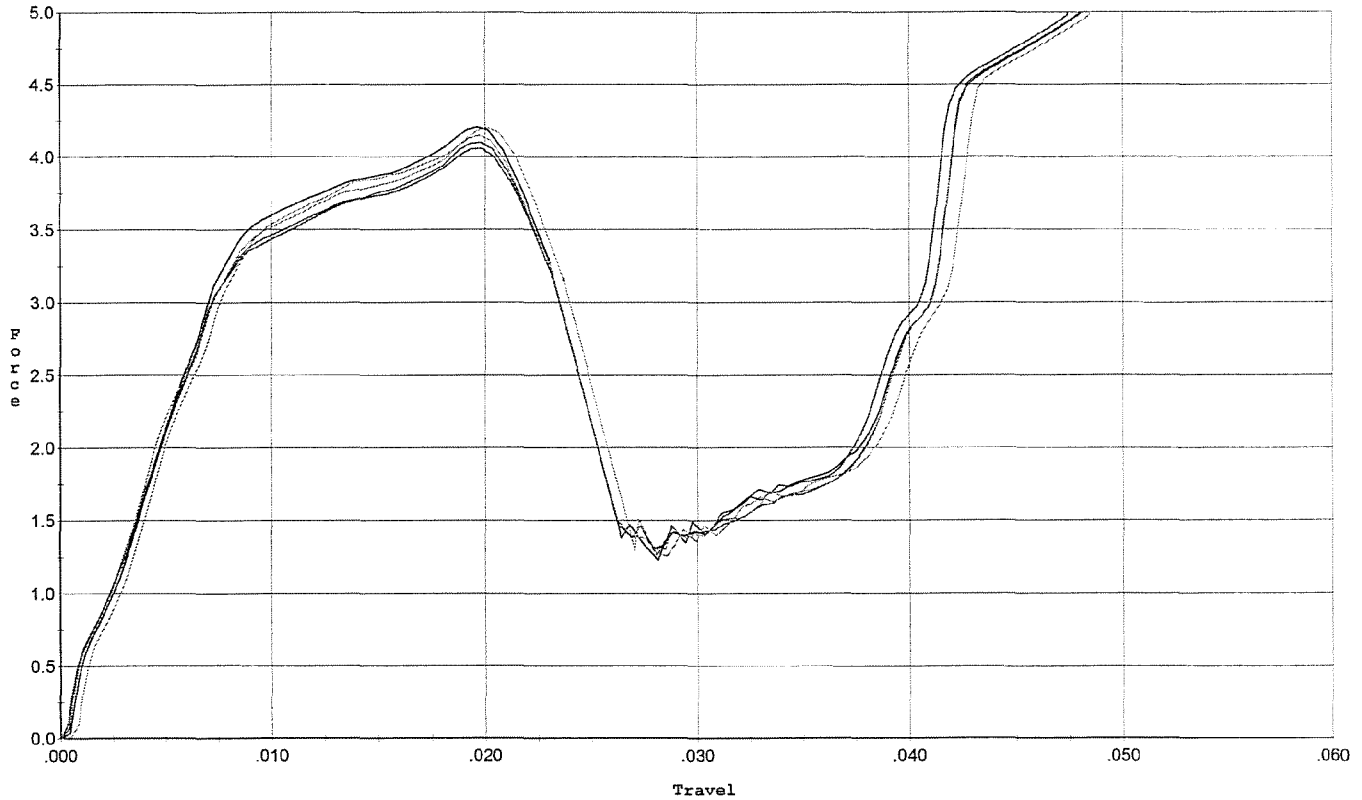
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.018	0.025	0.00	0.036	0.065		Set Trigger
2	3.994	0.023	0.00	0.035	0.064		Set Trigger
3	3.986	0.024	0.00	0.036	0.064		Set Trigger
4	4.066	0.026	0.00	0.035	0.070		Set Trigger
5	4.067	0.025	0.00	0.034	0.068		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



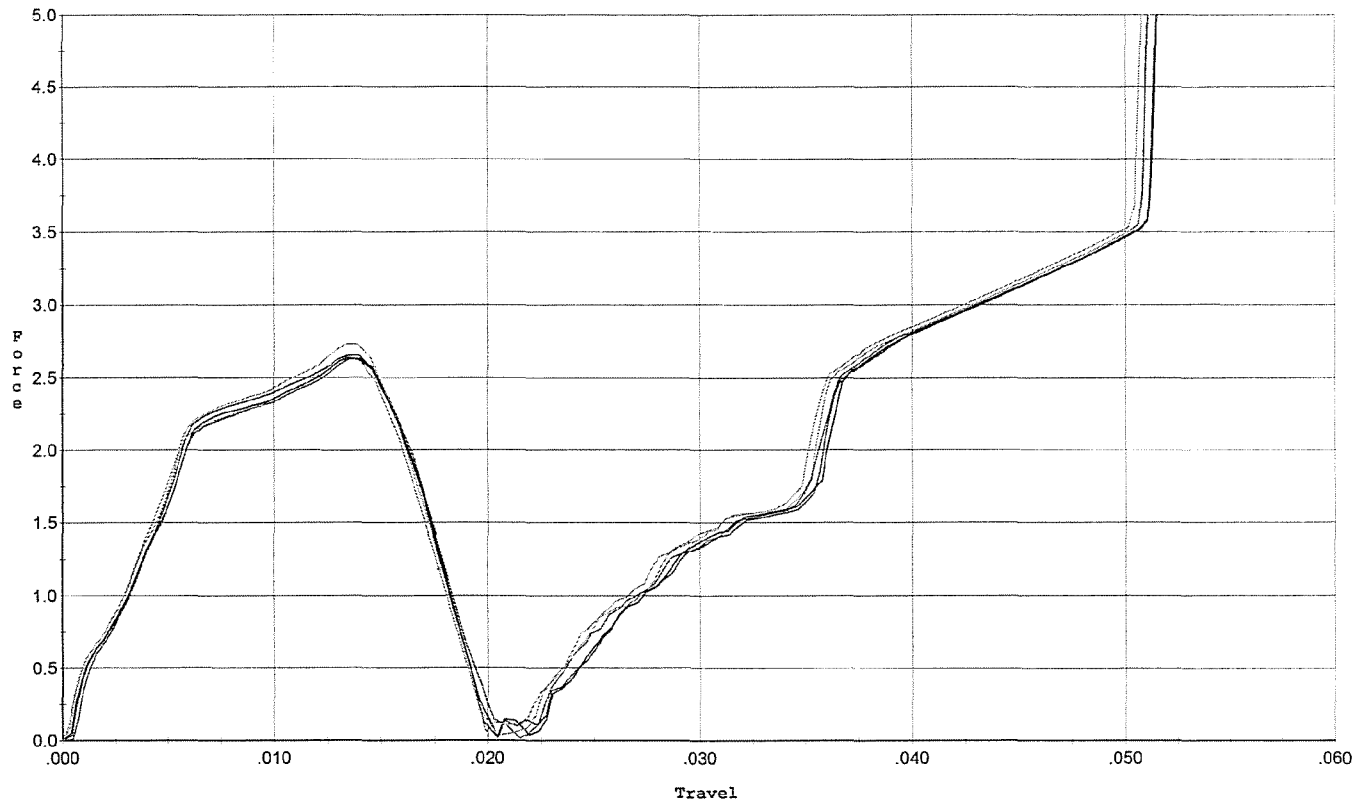
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.058	0.023	0.00	0.034	0.064		Set Trigger
2	4.205	0.023	0.00	0.035	0.065		Set Trigger
3	4.098	0.023	0.00	0.035	0.064		Set Trigger
4	4.199	0.024	0.00	0.035	0.066		Set Trigger
5	4.145	0.023	0.00	0.035	0.065		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



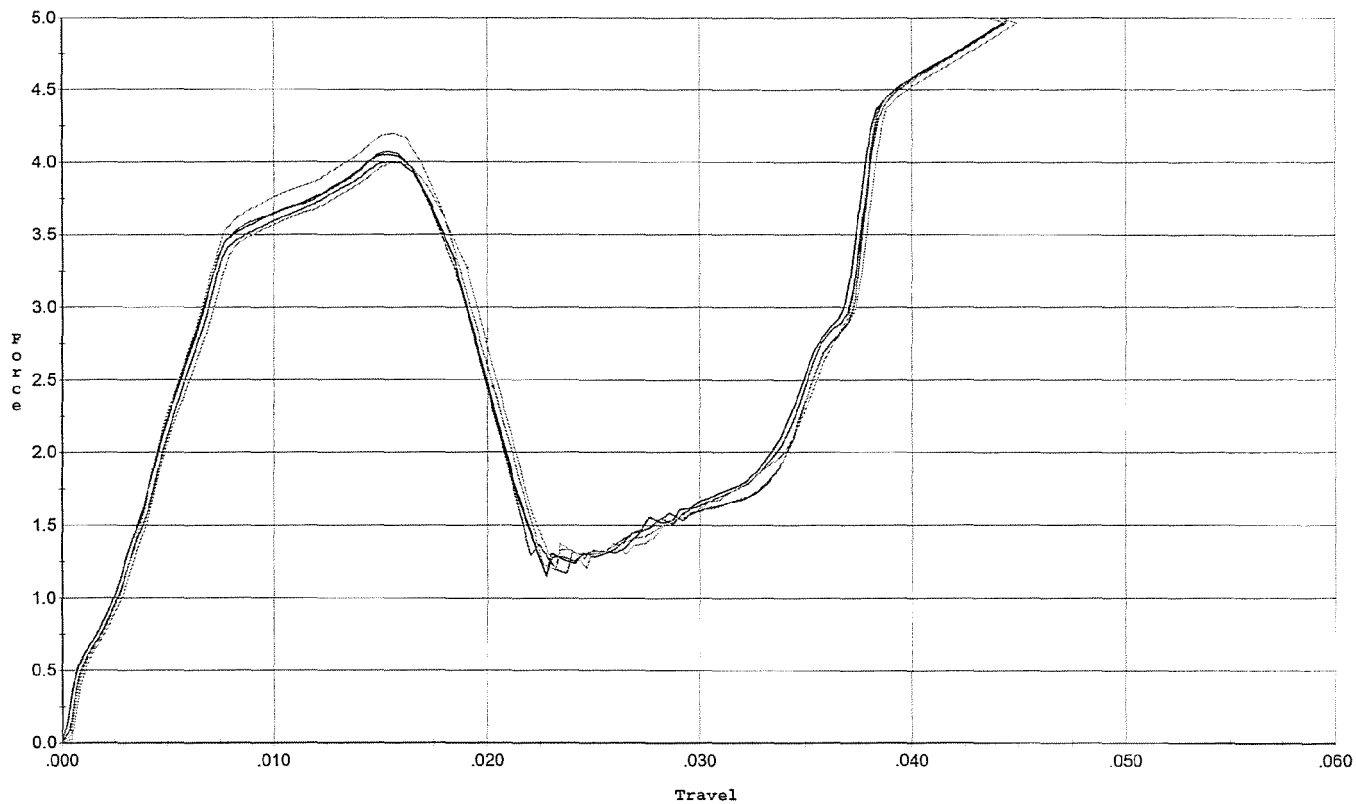
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.654	0.017	0.00	0.038	0.030		Set Trigger
2	2.637	0.017	0.00	0.038	0.029		Set Trigger
3	2.631	0.017	0.00	0.037	0.029		Set Trigger
4	2.728	0.017	0.00	0.037	0.031		Set Trigger
5	2.645	0.018	0.00	0.037	0.031		Set Trigger

Aug 2.65

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.002	0.018	0.00	0.035	0.048		Set Trigger
2	4.054	0.018	0.00	0.034	0.049		Set Trigger
3	4.072	0.019	0.00	0.035	0.050		Set Trigger
4	3.992	0.019	0.00	0.035	0.050		Set Trigger
5	4.196	0.020	0.00	0.034	0.055		Set Trigger

Avg 4.06