

6871289

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

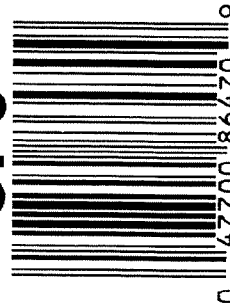
proof of purchase



owner registration sticker



BM FORM

ORDER NO. **86470**BARREL LENGTH **24"**CAPACITY **6****G6871289****UPC**

GUN SERIAL #

G 6871289

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-13-09	SP
430	ASSEMBLE TO STOCK		8-13-09	SP
440	PROOF		8-13-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	8-13-09	SP
470	DIS-ASSEMBLE ACTION		8-13-09	SP
472	SERIALIZE BOLT HANDLE		8-14-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR	8/19/09	H
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	and
510	DRILL AND TAP SIGHT HOLES		8-17-09	SP
520	GOFF BLAST BBL / REC		8/20	msm
540	APPLY COATINGS (BARREL ACTION)		8/22	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-26-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-26-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-26-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-1-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

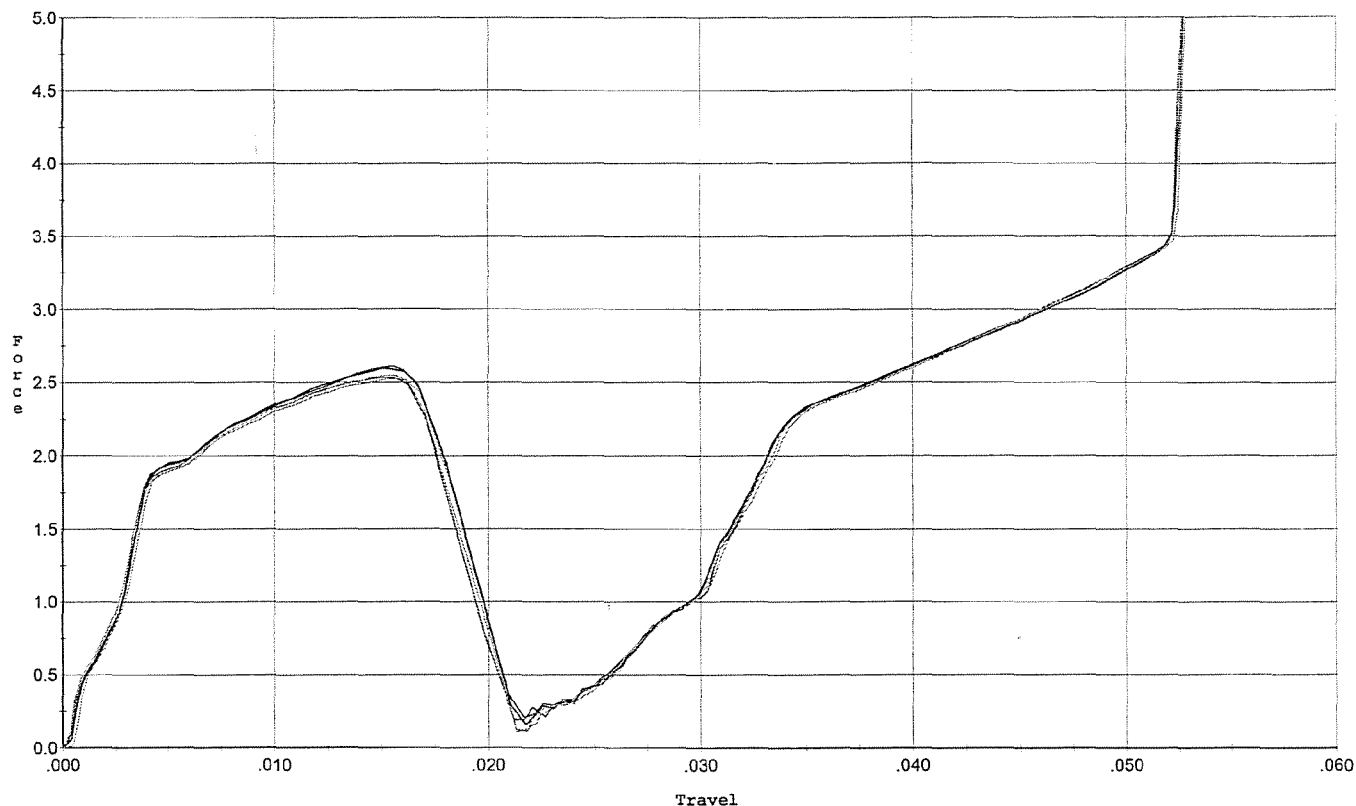
560	BARBER - M24 0080510 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u>	<u>2°</u>	<u>2°</u>	9/3/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2°</u>	<u>2°</u>	<u>2°</u>	9/3/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.023</u>	<u>.023</u>	9/3/09	RB		
	J) ASSEMBLE STOCK					9-1-09	R.P.D.		
	K) ASSEMBLE SWIVEL STUDS					9/3/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		(PASS)	FAIL		9-2-09	R.P.D.		
			(PASS)	FAIL					
	MALFUNCTION	CORRECTION	N/A						
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
660	INSPECT FOR LIVE AMMO					9-2-09	RP		
670	FINAL INSPECTION A) HEADSPACE					9/3/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.50</u>	<u>2.63</u>	<u>2.17</u>	<u>2.56</u>	<u>2.52</u>	9/3/09	RB
	C) FUNCTION					9/3/09	RB		
690	PACK					9-4-09	TC		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



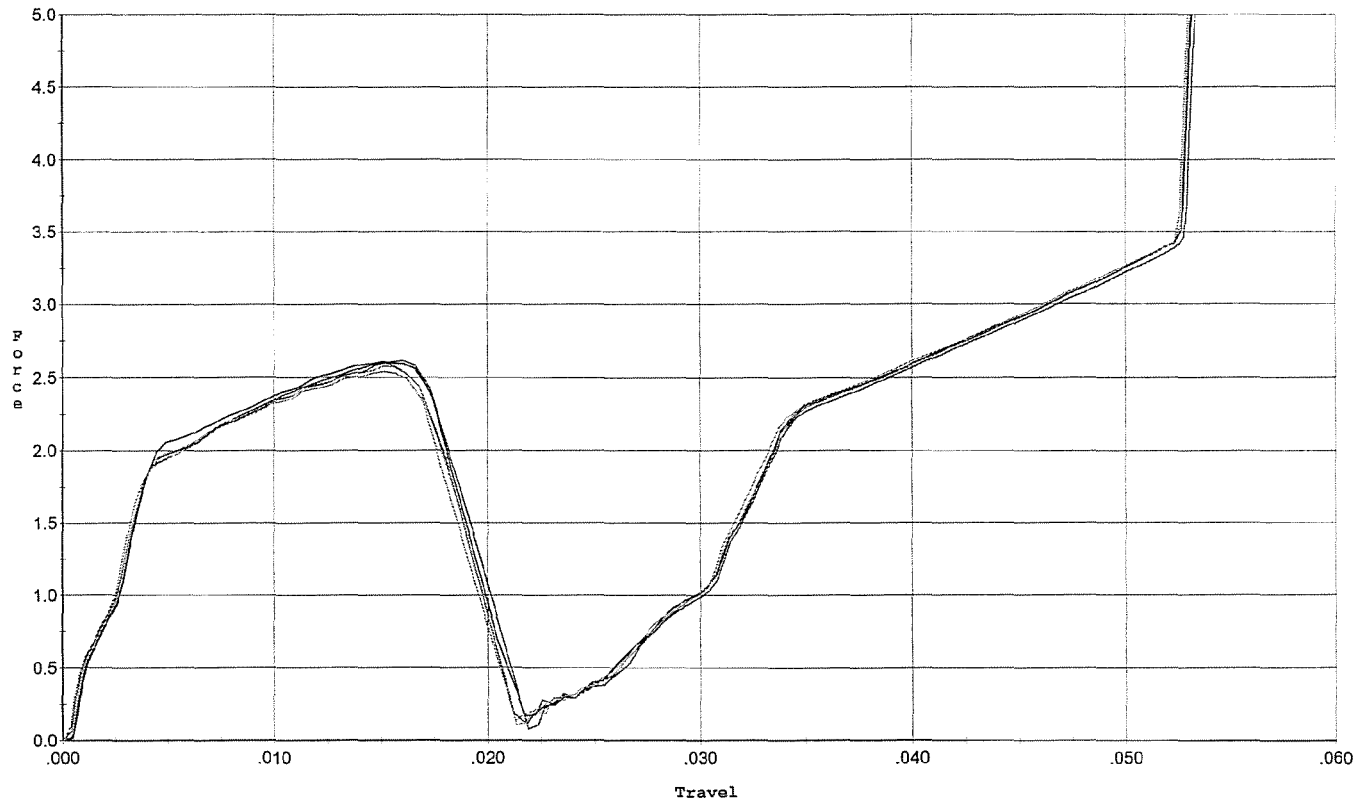
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.607	0.018	0.00	0.038	0.034		Set Trigger
2	2.599	0.018	0.00	0.038	0.033		Set Trigger
3	2.536	0.017	0.00	0.038	0.031		Set Trigger
4	2.549	0.019	0.00	0.037	0.035		Set Trigger
5	2.525	0.018	0.00	0.038	0.033		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



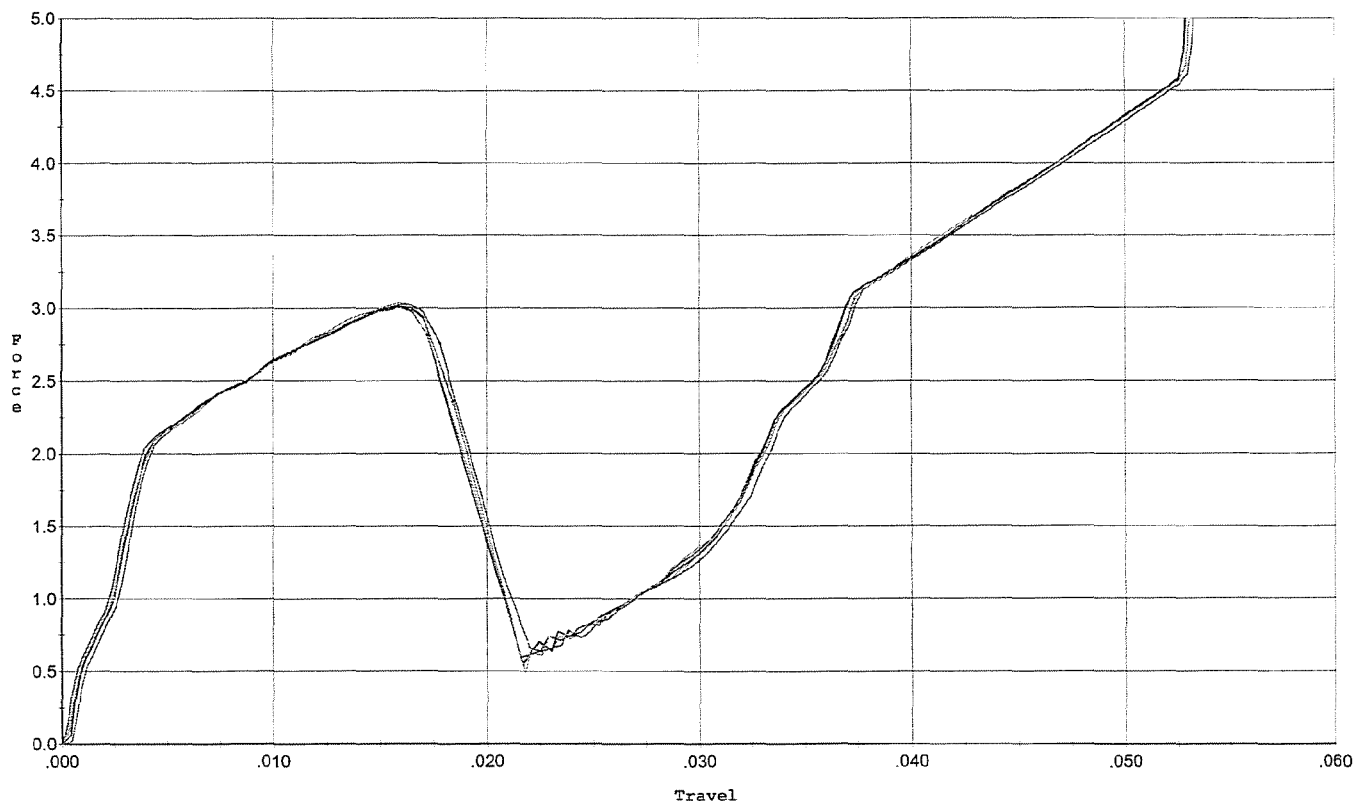
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.615	0.019	0.00	0.038	0.036		Set Trigger
2	2.607	0.017	0.00	0.038	0.033		Set Trigger
3	2.608	0.018	0.00	0.038	0.034		Set Trigger
4	2.577	0.018	0.00	0.038	0.034		Set Trigger
5	2.540	0.017	0.00	0.038	0.031		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/31/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



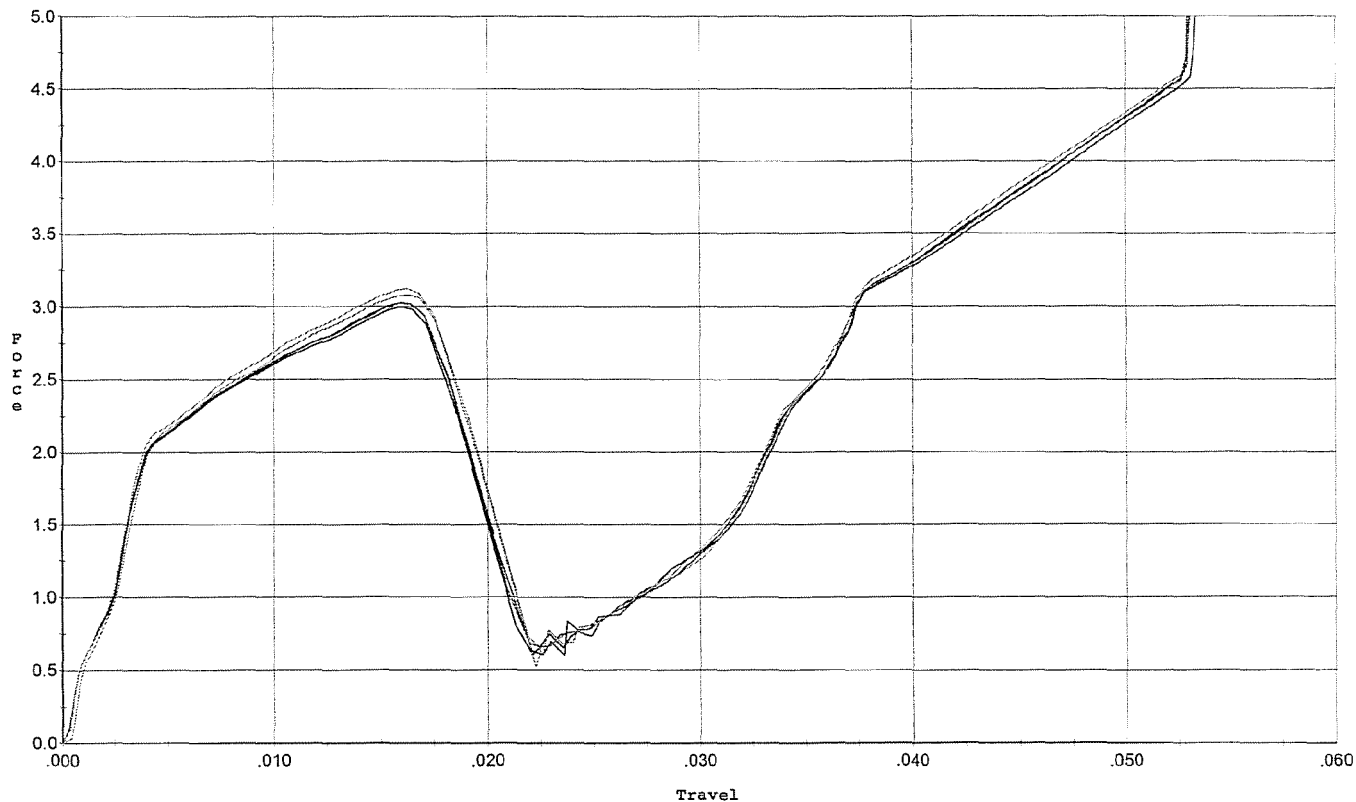
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.007	0.017	0.00	0.037	0.037		Set Trigger
2	3.008	0.018	0.00	0.036	0.039		Set Trigger
3	3.022	0.018	0.00	0.037	0.037		Set Trigger
4	3.006	0.019	0.00	0.036	0.040		Set Trigger
5	3.036	0.018	0.00	0.036	0.039		Set Trigger

Avg 3.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



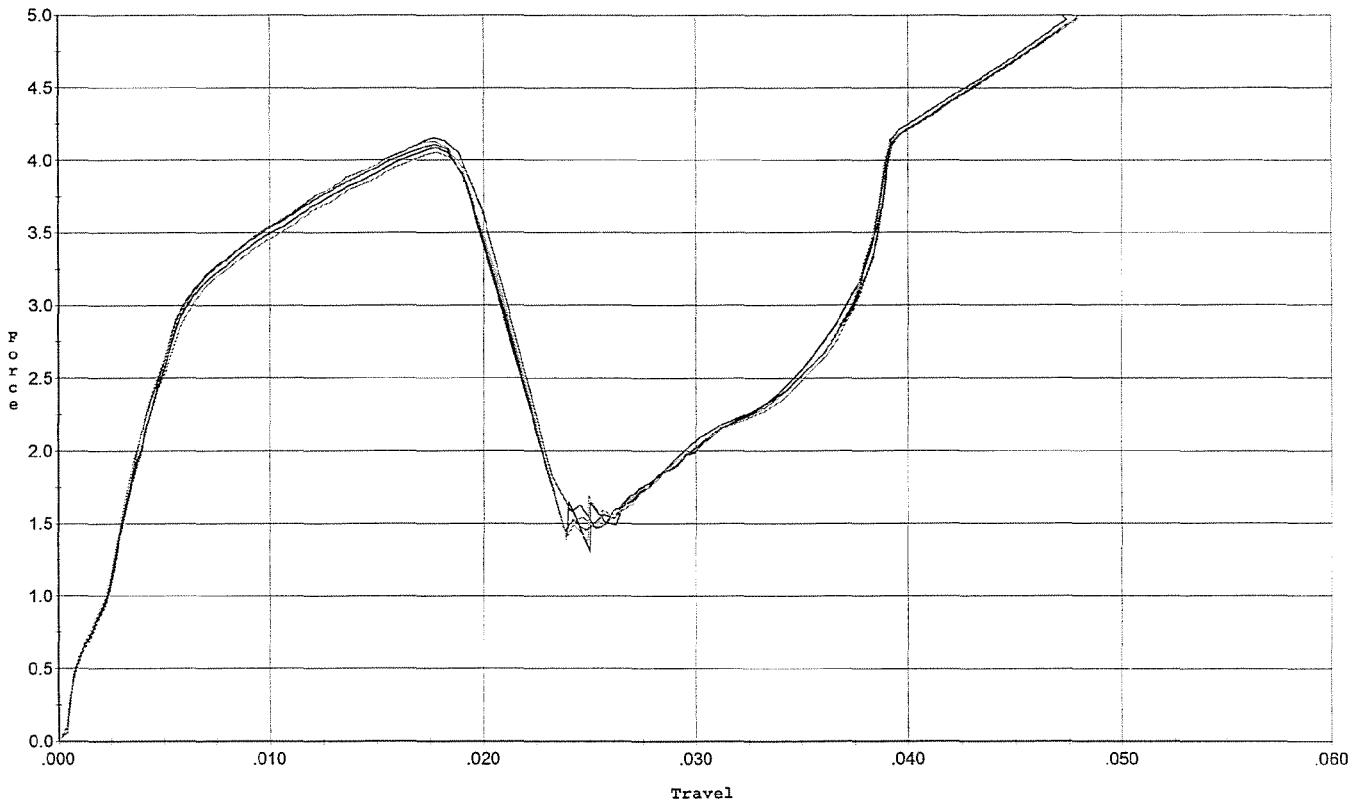
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.028	0.018	0.00	0.037	0.038		Set Trigger
2	2.998	0.019	0.00	0.036	0.039		Set Trigger
3	3.026	0.018	0.00	0.036	0.039		Set Trigger
4	3.120	0.019	0.00	0.036	0.042		Set Trigger
5	3.077	0.019	0.00	0.036	0.041		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/31/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



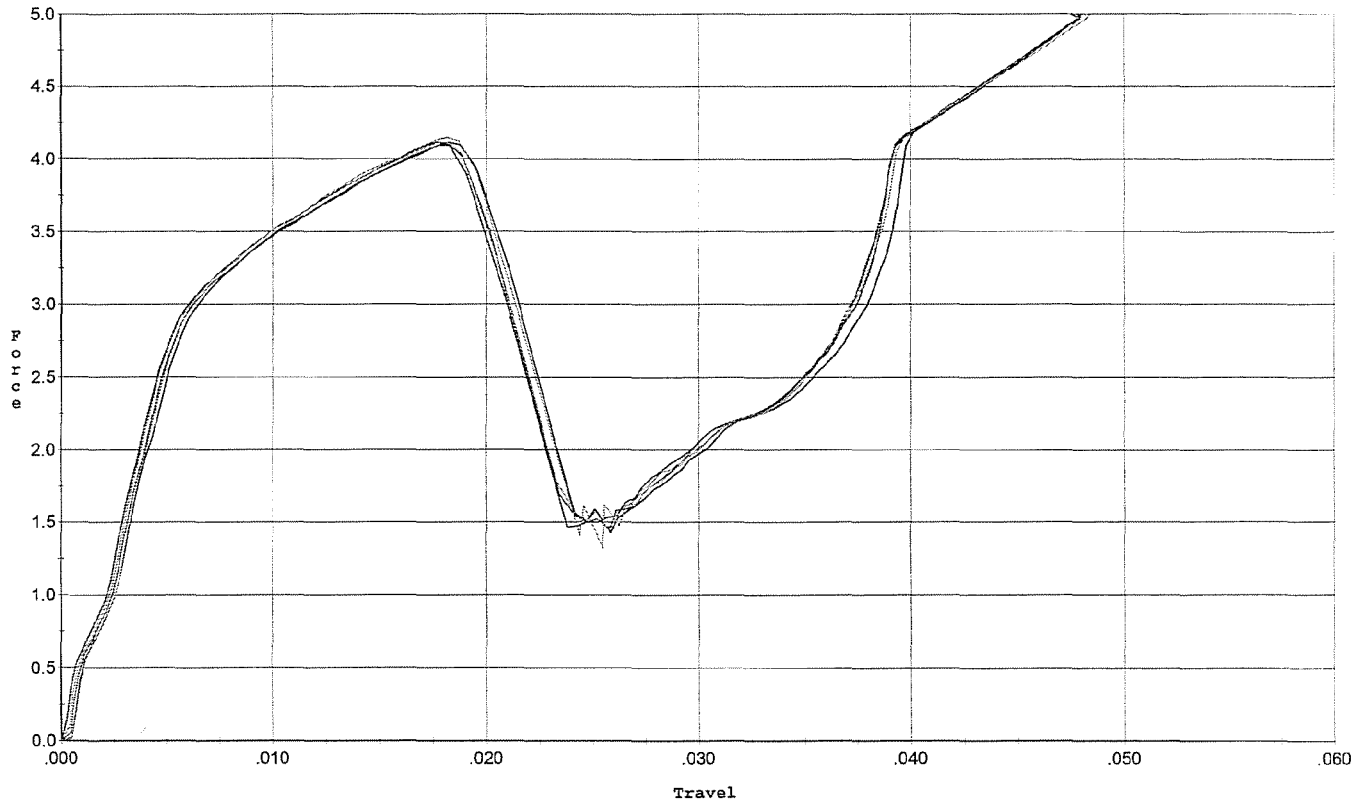
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.108	0.019	0.00	0.035	0.054		Set Trigger
2	4.090	0.021	0.00	0.034	0.059		Set Trigger
3	4.155	0.020	0.00	0.034	0.057		Set Trigger
4	4.128	0.021	0.00	0.034	0.059		Set Trigger
5	4.058	0.021	0.00	0.034	0.057		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/31/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



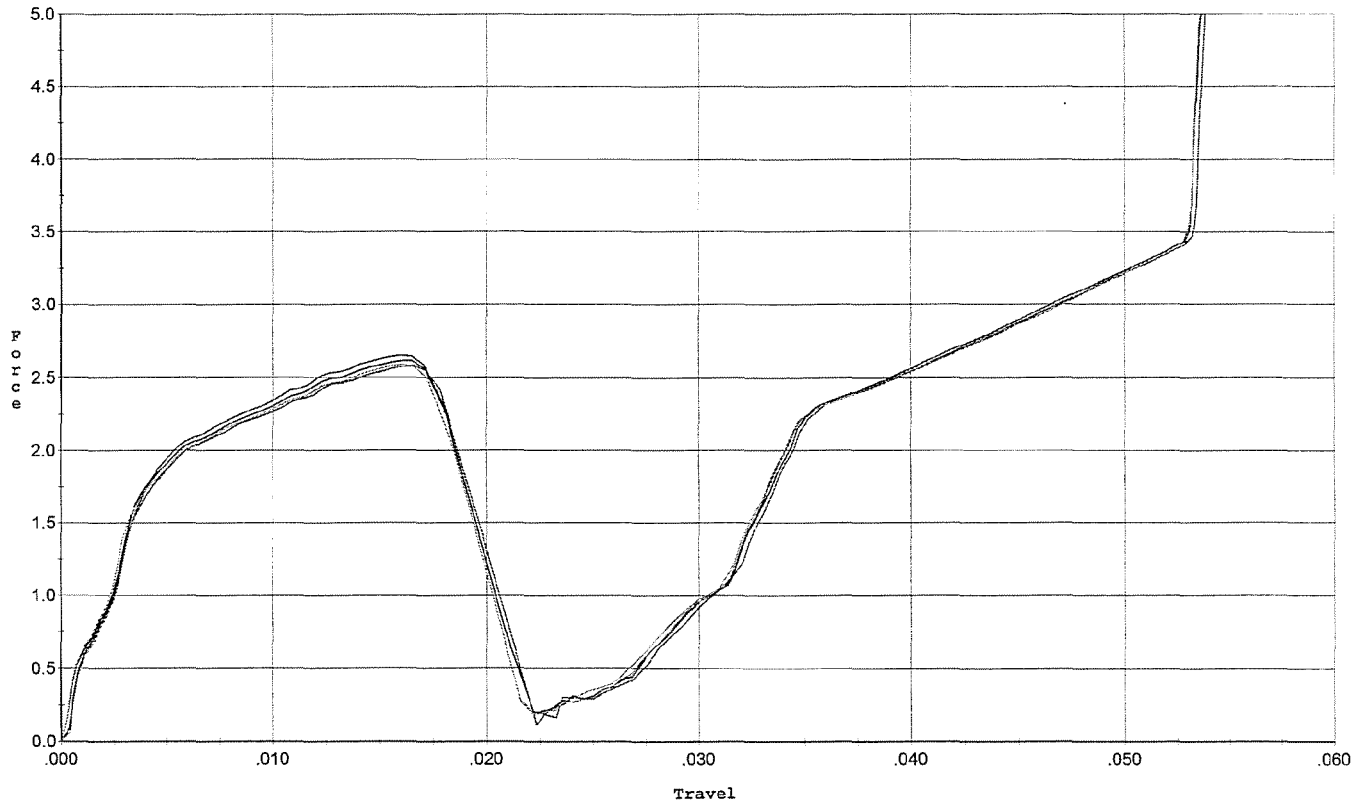
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.116	0.021	0.00	0.034	0.059		Set Trigger
2	4.114	0.021	0.00	0.034	0.059		Set Trigger
3	4.094	0.020	0.00	0.035	0.056		Set Trigger
4	4.145	0.022	0.00	0.034	0.061		Set Trigger
5	4.115	0.020	0.00	0.034	0.057		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/31/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



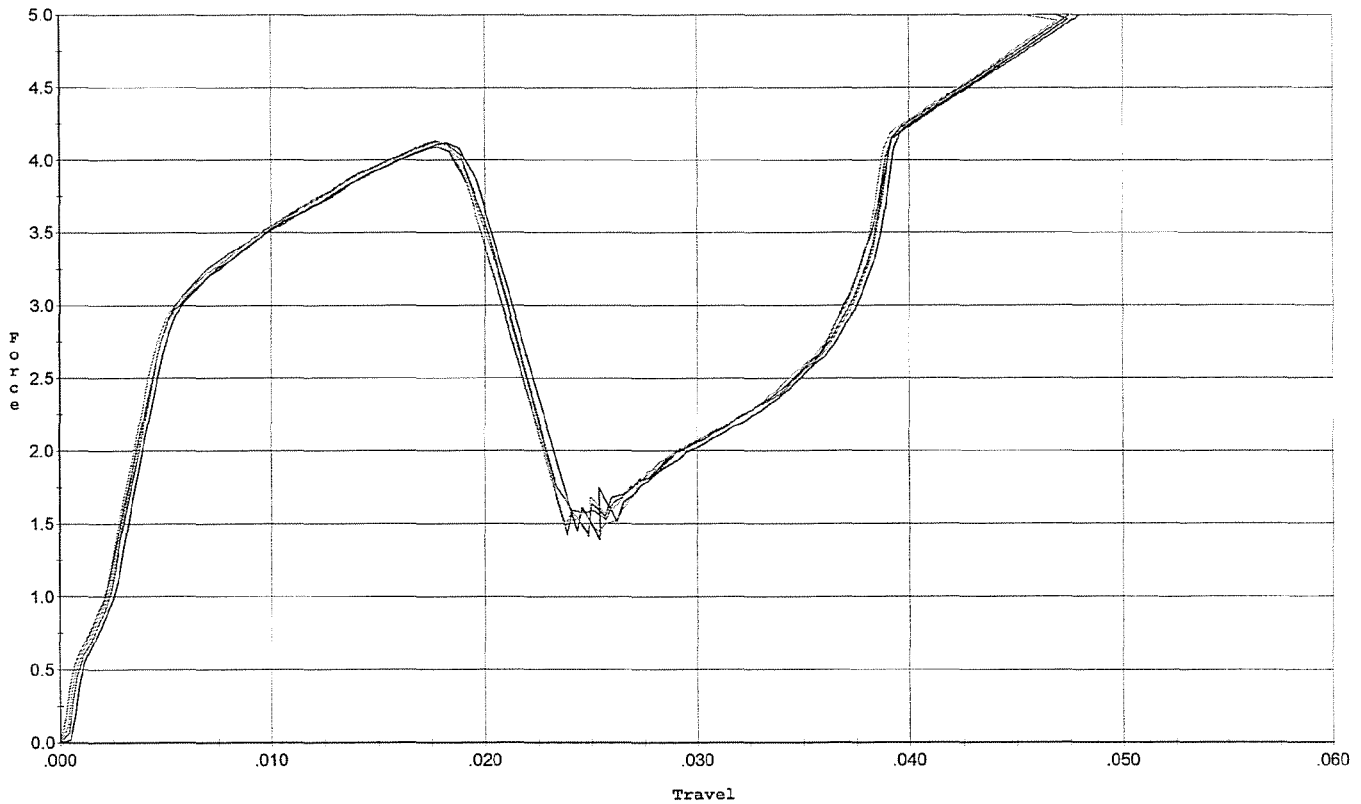
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.650	0.018	0.00	0.038	0.034		Set Trigger
2	2.613	0.018	0.00	0.038	0.034		Set Trigger
3	2.581	0.020	0.00	0.038	0.037		Set Trigger
4	2.588	0.018	0.00	0.038	0.035		Set Trigger
5	2.574	0.018	0.00	0.038	0.034		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.092	0.021	0.00	0.034	0.060		Set Trigger
2	4.120	0.022	0.00	0.034	0.062		Set Trigger
3	4.125	0.020	0.00	0.034	0.057		Set Trigger
4	4.136	0.019	0.00	0.035	0.054		Set Trigger
5	4.129	0.020	0.00	0.034	0.058		Set Trigger

Avg 4.12