

BARBER - M24 0080519

66871290

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 ~~0080519~~ 0080558

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



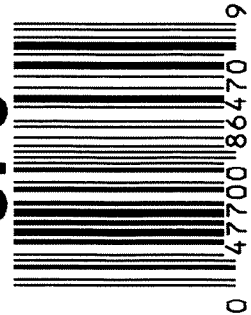
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6871290

UPC



BM FORM

BARBER - M24 0080521 INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6871290

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-14-09	SPD
430	ASSEMBLE TO STOCK		7-14-09	SP
440	PROOF		7-14-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	7-14-09	SPD
470	DIS-ASSEMBLE ACTION		7-14-09	SPD
472	SERIALIZE BOLT HANDLE		7-15-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR (D)	7/18/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-21-09	AWO
510	DRILL AND TAP SIGHT HOLES		7-15-09	SP
520	GOFF BLAST BBL / REC		7-21-09	SP
540	APPLY COATINGS (BARREL ACTION)		8/1	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-10-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-10-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-10-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-12-09	L.H.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

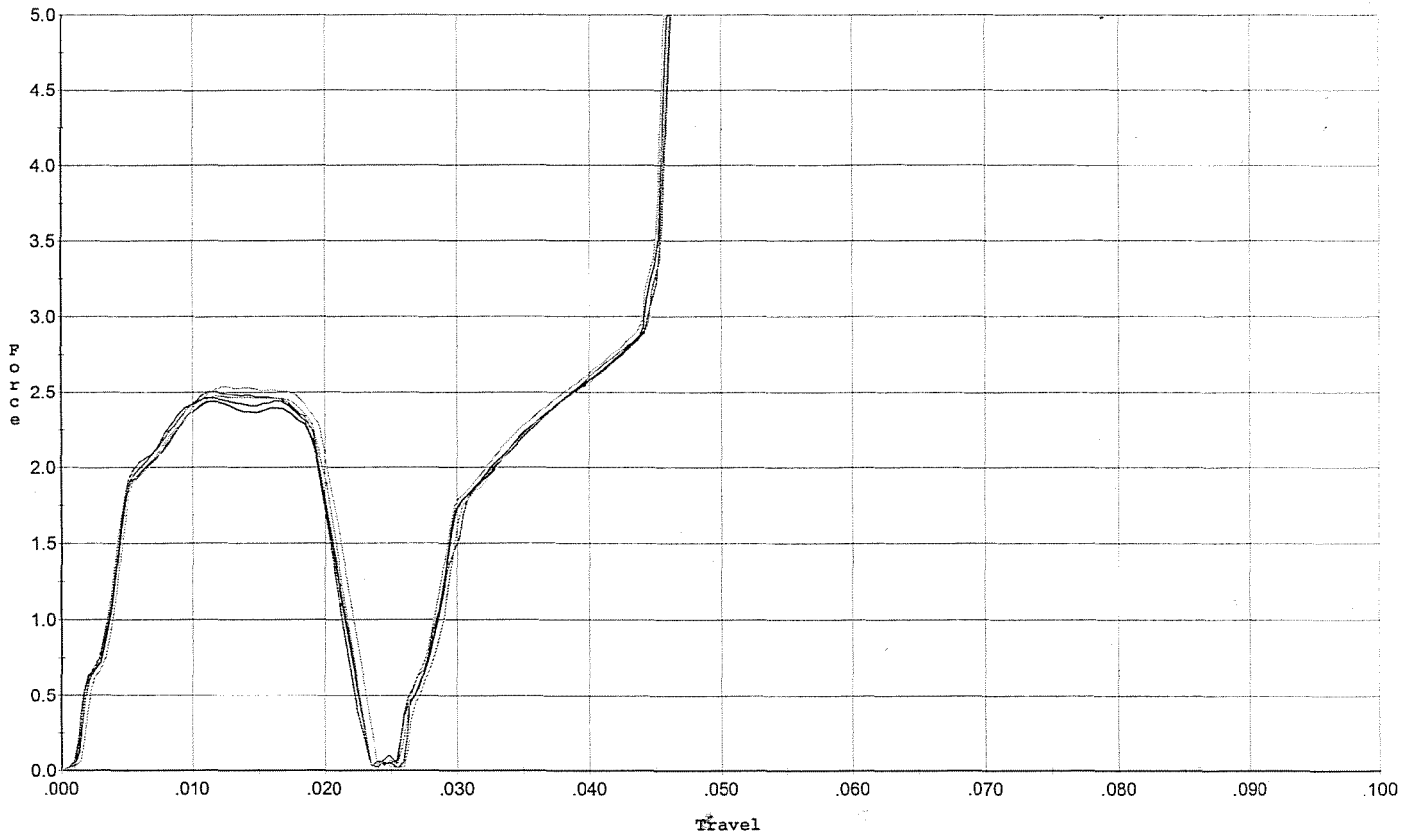
560	BARBER - M24 0080522 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	6 ⁸	5 ⁷⁶	5.50	8/14/09	RTZ	
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	2 ⁰	2 ⁰	2 ⁰	8/14/09	RTZ	
	H) TRIGGER PULL TEST AND RETAINABILITY							
	I) FIRING PIN INDENT	.020 MIN	025	025	025	8/14/09	RTZ	
	J) ASSEMBLE STOCK					8-12-09	LN	
	K) ASSEMBLE SWIVEL STUDS					8/14/09	RTZ	
	L) ATTACH FRONT AND REAR SIGHT ASSY'S							
	M) IRON SIGHT ALIGNMENT							
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER							
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		8/13/09	RB	
			PASS	FAIL				
	MALFUNCTION		CORRECTION					
	MALFUNCTION		CORRECTION					
	MALFUNCTION		CORRECTION					
	MALFUNCTION		CORRECTION					
660	INSPECT FOR LIVE AMMO					8/13/09	TAR	
670	FINAL INSPECTION A) HEADSPACE					8/14/09	RTZ	
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	252	238	241	268	249	8-14-09 LN
	C) FUNCTION					8-14-09	RTZ	
690	PACK					8/15/09	Fm	

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



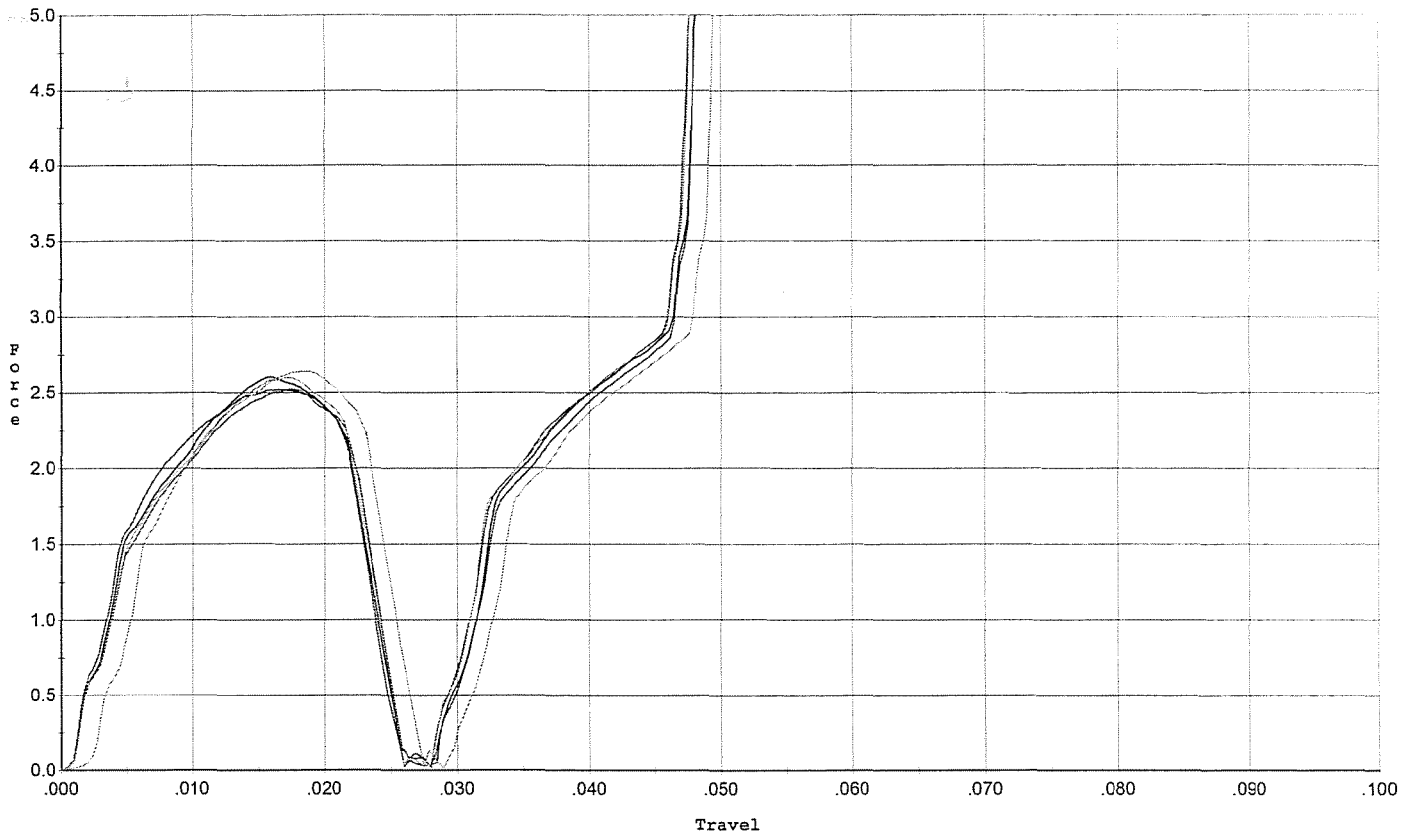
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.460	0.019	0.00	0.031	0.035		Set Trigger
2	2.436	0.021	0.00	0.030	0.038		Set Trigger
3	2.504	0.021	0.00	0.030	0.038		Set Trigger
4	2.537	0.021	0.00	0.030	0.038		Set Trigger
5	2.475	0.020	0.00	0.030	0.037		Set Trigger

A 2.48

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



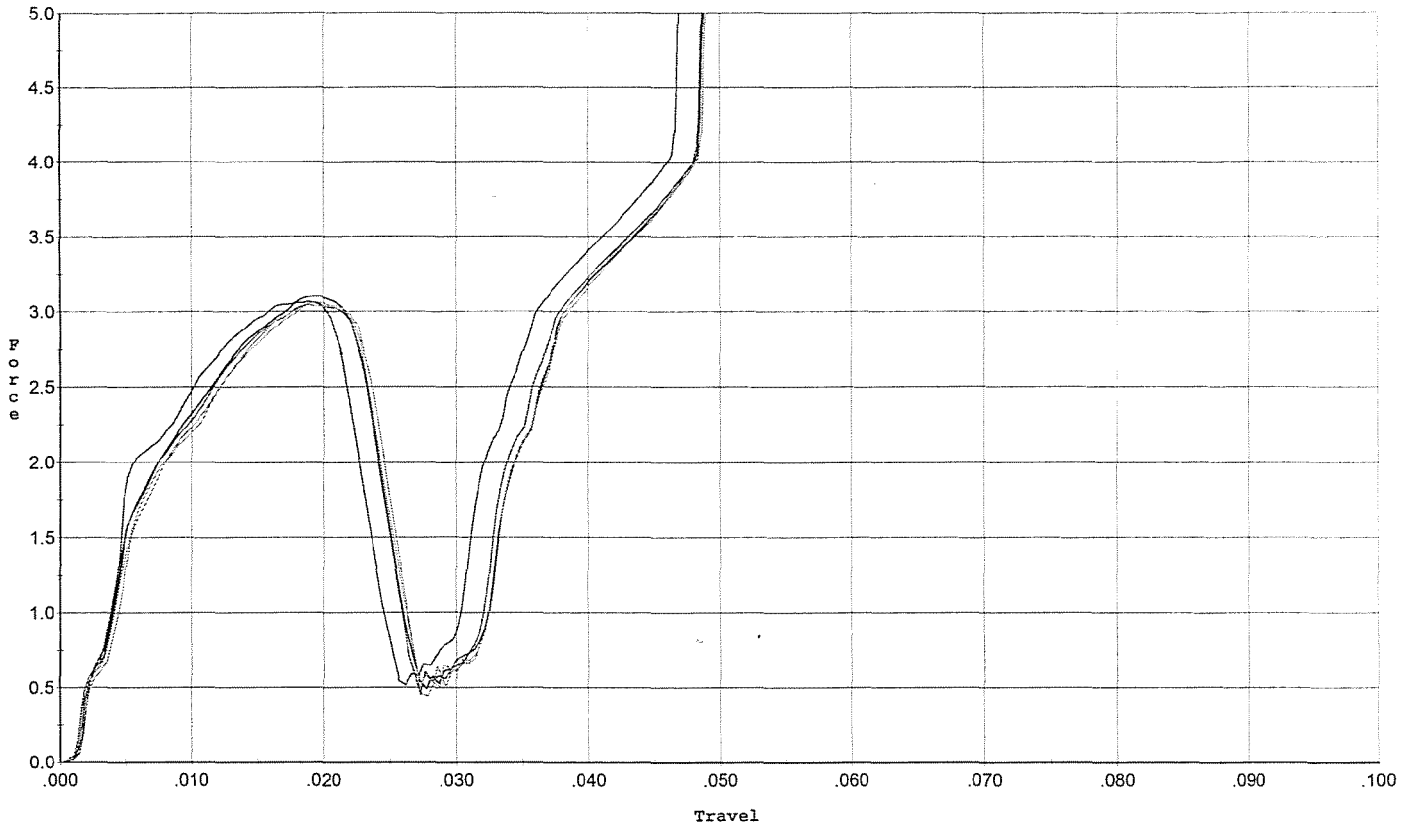
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.520	0.022	0.00	0.031	0.040		Set Trigger
2	2.603	0.022	0.00	0.031	0.039		Set Trigger
3	2.522	0.023	0.00	0.031	0.040		Set Trigger
4	2.599	0.023	0.00	0.031	0.042		Set Trigger
5	2.638	0.023	0.00	0.032	0.040		Set Trigger

A-2-57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



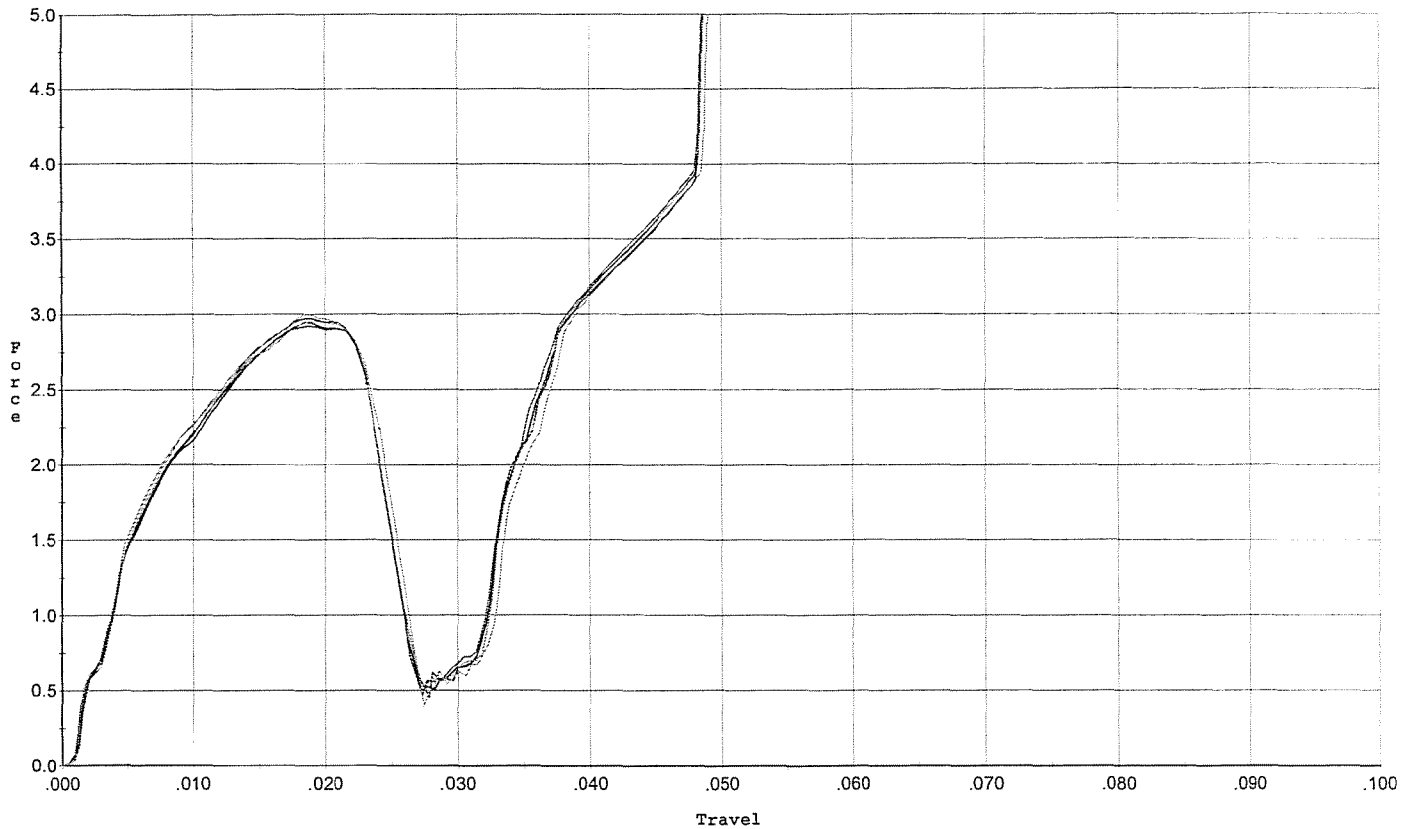
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.067	0.021	0.00	0.030	0.044		Set Trigger
2	3.104	0.023	0.00	0.030	0.047		Set Trigger
3	3.043	0.023	0.00	0.030	0.047		Set Trigger
4	3.045	0.023	0.00	0.031	0.046		Set Trigger
5	3.063	0.024	0.00	0.030	0.048		Set Trigger

A 306

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



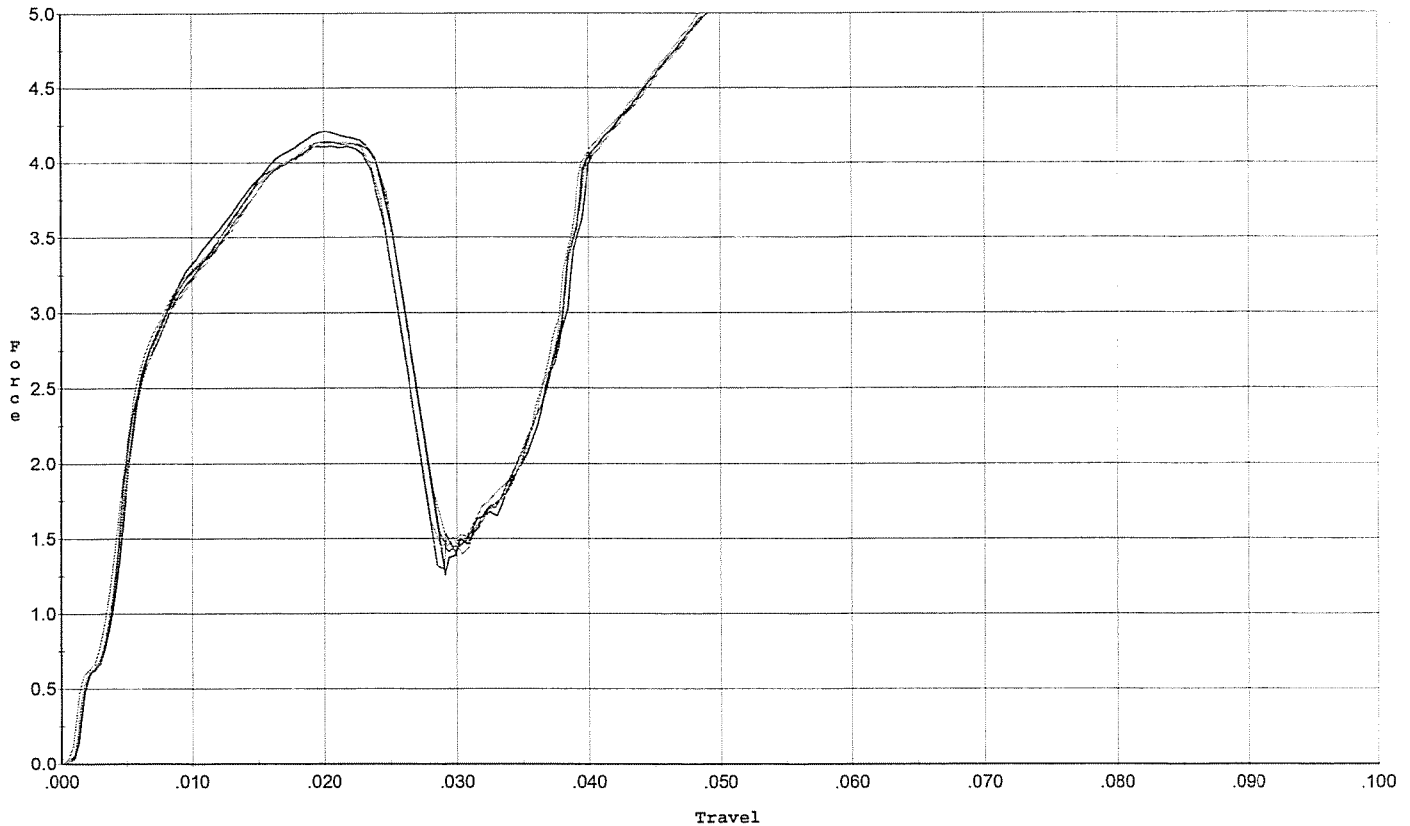
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.972	0.023	0.00	0.030	0.046		Set Trigger
2	2.948	0.023	0.00	0.031	0.046		Set Trigger
3	2.920	0.023	0.00	0.030	0.046		Set Trigger
4	2.954	0.024	0.00	0.031	0.048		Set Trigger
5	2.998	0.023	0.00	0.030	0.047		Set Trigger

A-2-45

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



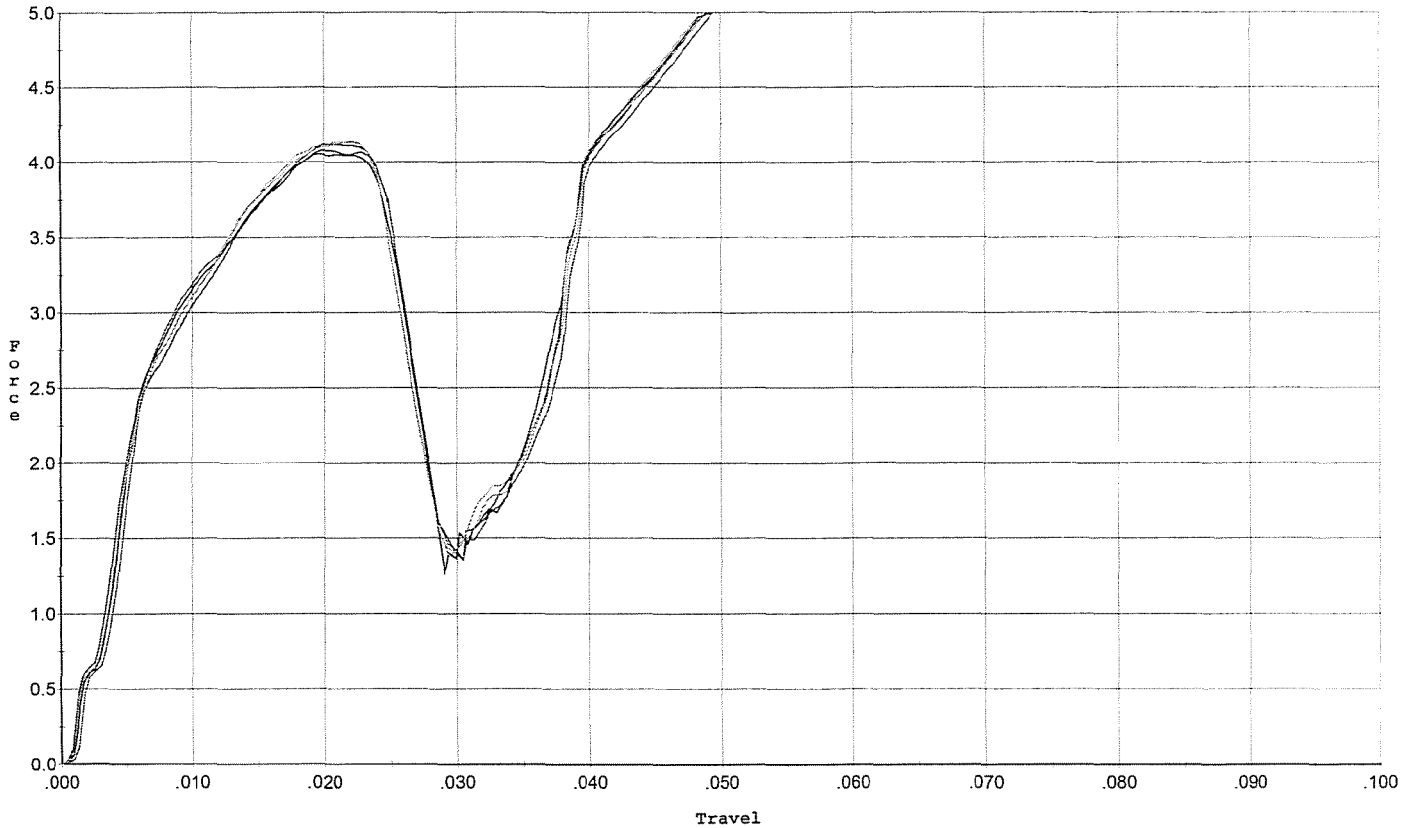
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.108	0.025	0.00	0.023	0.069		Set Trigger
2	4.210	0.025	0.00	0.023	0.072		Set Trigger
3	4.135	0.025	0.00	0.022	0.070		Set Trigger
4	4.133	0.025	0.00	0.023	0.070		Set Trigger
5	4.144	0.024	0.00	0.023	0.069		Set Trigger

A4.14

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



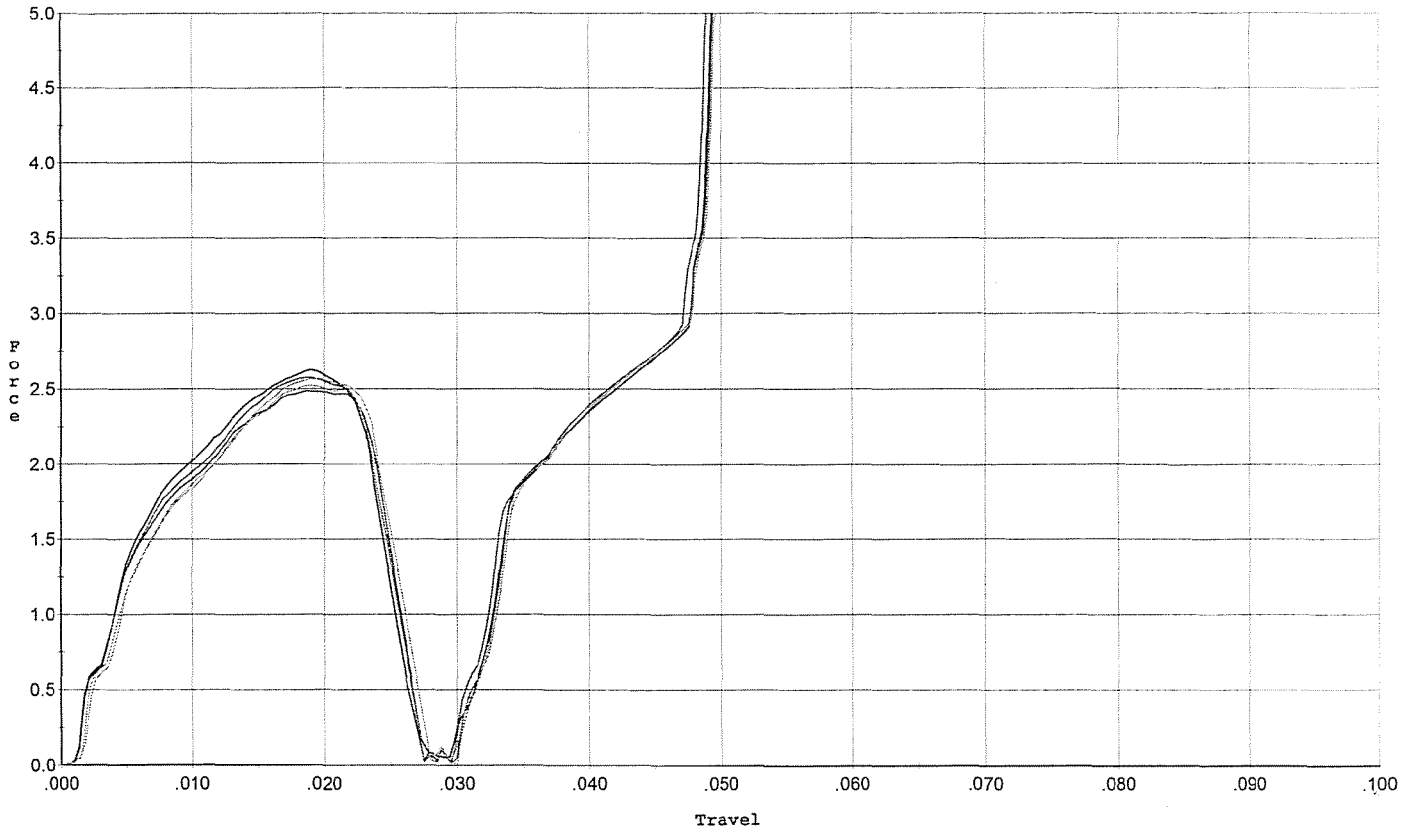
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.067	0.025	0.00	0.022	0.069		Set Trigger
2	4.078	0.025	0.00	0.022	0.071		Set Trigger
3	4.122	0.025	0.00	0.023	0.069		Set Trigger
4	4.135	0.024	0.00	0.023	0.067		Set Trigger
5	4.139	0.024	0.00	0.023	0.067		Set Trigger

A-4.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/11/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



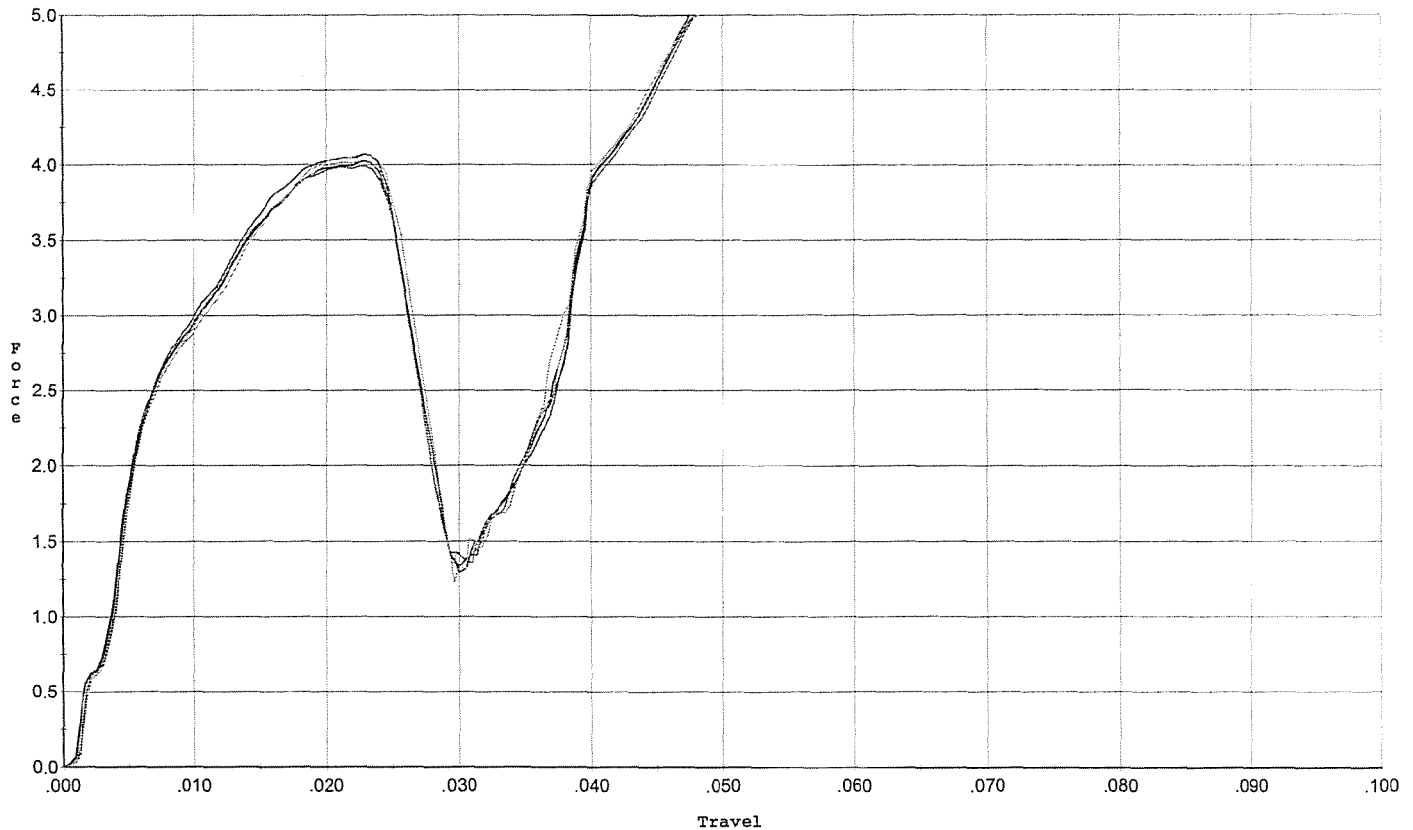
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.488	0.024	0.00	0.031	0.042		Set Trigger
2	2.628	0.023	0.00	0.032	0.042		Set Trigger
3	2.573	0.025	0.00	0.032	0.044		Set Trigger
4	2.520	0.025	0.00	0.032	0.042		Set Trigger
5	2.566	0.026	0.00	0.031	0.044		Set Trigger

A-2-55

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.072	0.025	0.00	0.023	0.068		Set Trigger
2	4.023	0.025	0.00	0.023	0.067		Set Trigger
3	3.990	0.025	0.00	0.023	0.067		Set Trigger
4	4.066	0.026	0.00	0.022	0.069		Set Trigger
5	4.029	0.025	0.00	0.023	0.067		Set Trigger

A-4.03