

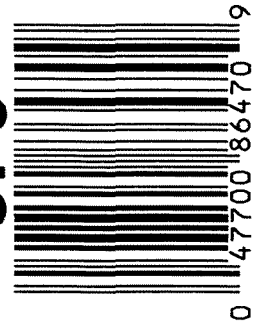
G6871291

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

**ORDER NO. 86470****BARREL LENGTH 24"****CAPACITY 6****G6871291****UPC****BM FORM**

GUN SERIAL #

G 6871291

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-13-09	SP
430	ASSEMBLE TO STOCK		8-13-09	SP
440	PROOF		8-13-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	8-13-09	SP
470	DIS-ASSEMBLE ACTION		8-13-09	SP
472	SERIALIZE BOLT HANDLE		8-14-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR	8/19/09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	SP
510	DRILL AND TAP SIGHT HOLES		8-14-09	SP
520	GOFF BLAST BBL / REC		8/20	SP
540	APPLY COATINGS (BARREL ACTION)		8/22	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-27-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-27-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-27-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-1-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

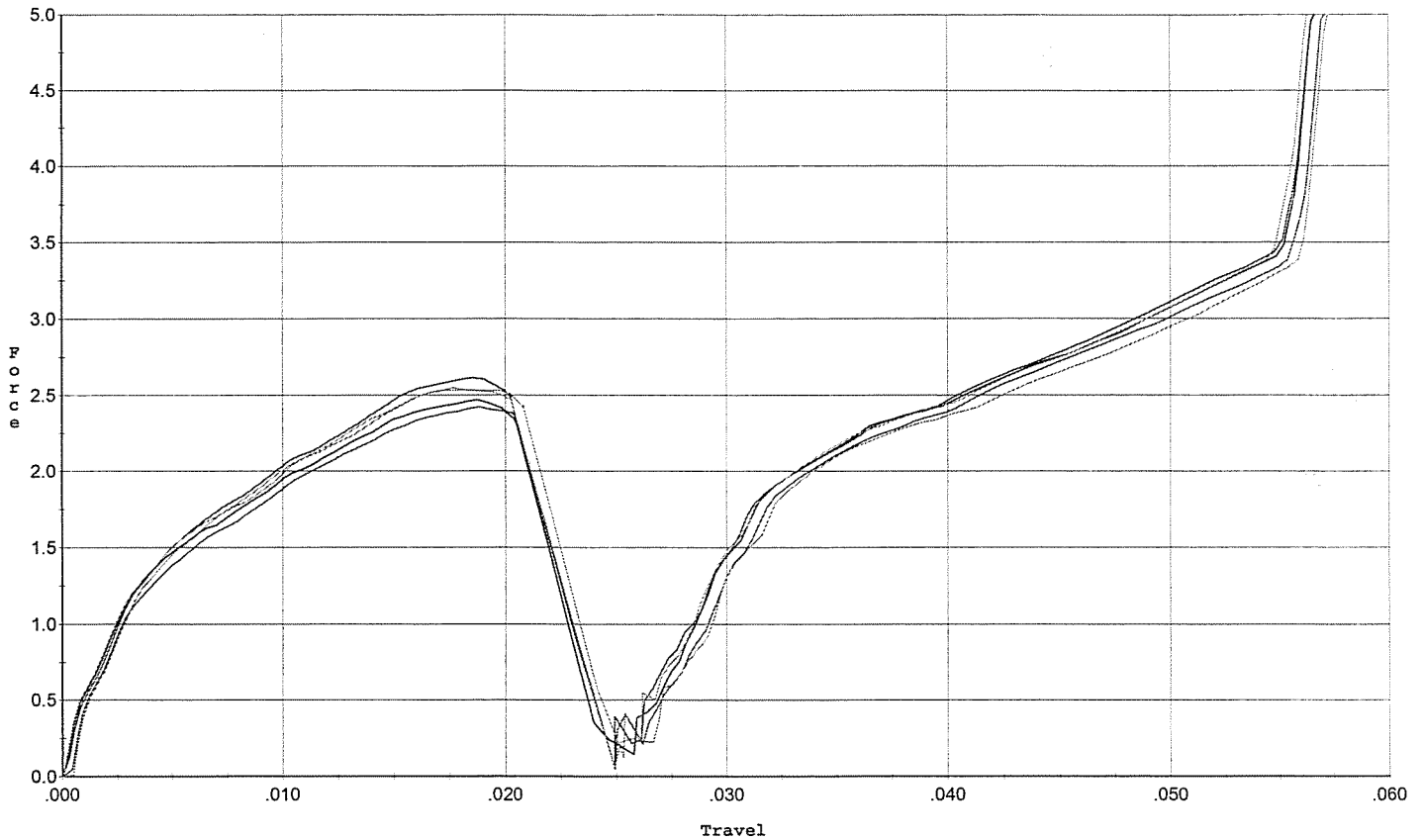
560	F) SAFETY ON FORCE	BARBER - M24 0080534 2 LBS MIN 10 LBS MAX	<u>2^o</u> <u>2^o</u> <u>2^o</u>	9/3/09	RB
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7^o</u> <u>7^o</u> <u>7^o</u>	9/3/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	9/3/09	RB
	J) ASSEMBLE STOCK			9-1-09	LH
	K) ASSEMBLE SWIVEL STUDS			9/3/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	9-2-09	TL
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			9-2-09	TLR
670	FINAL INSPECTION A) HEADSPACE			9/3/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.39</u> <u>2.33</u> <u>2.34</u> <u>2.24</u> <u>2.21</u>	9/3/09	RB
	C) FUNCTION			9/3/09	RB
690	PACK			9-3-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/26/2009

Model: M/24
Serial No: Form# F005
Trigger: 2.5 lbs ini +/- .50 lb



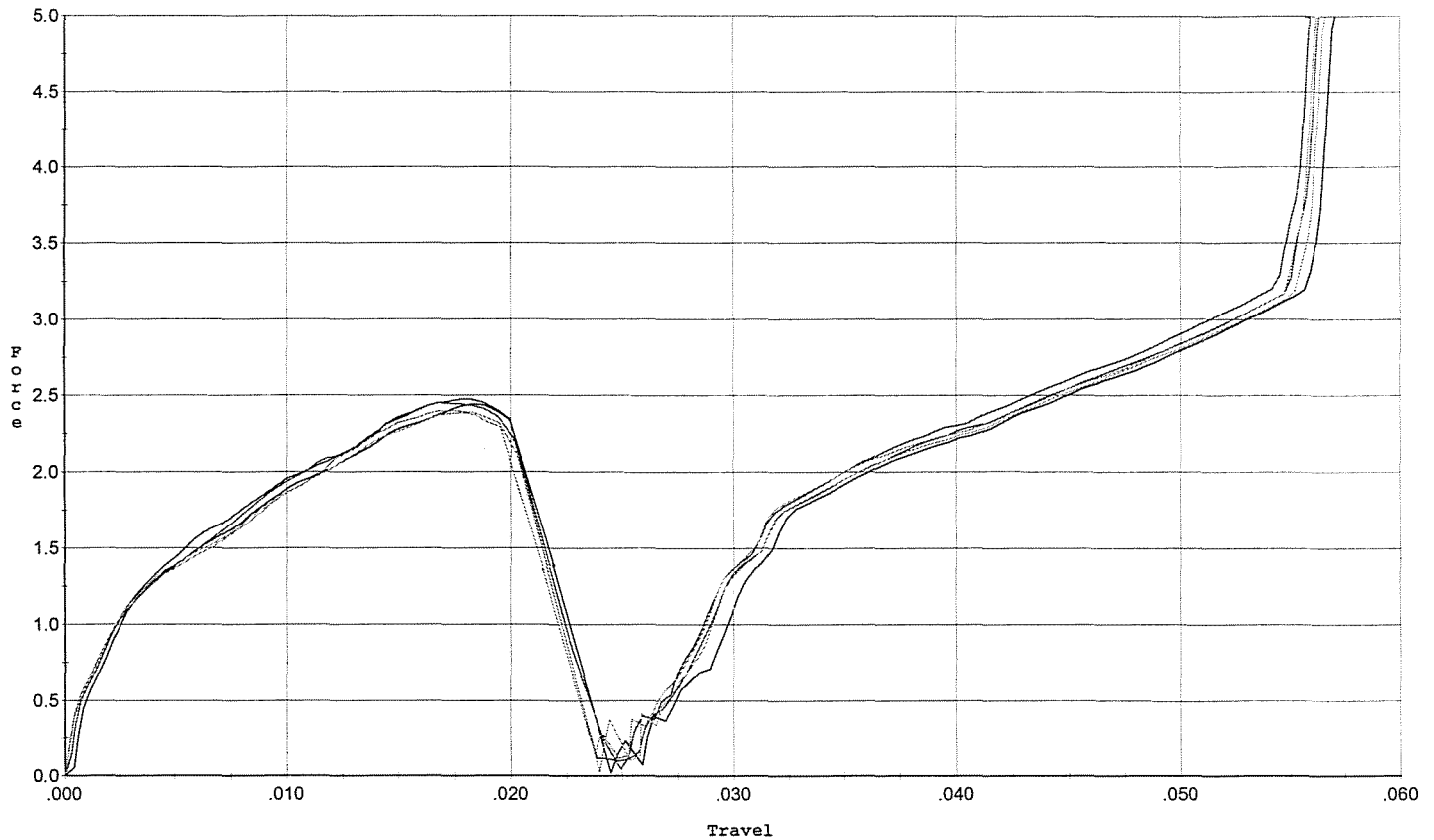
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.615	0.020	0.00	0.039	0.036		Single Action
2	2.469	0.020	0.00	0.039	0.036		Single Action
3	2.423	0.020	0.00	0.039	0.034		Single Action
4	2.536	0.020	0.00	0.039	0.036		Single Action
5	2.547	0.021	0.00	0.039	0.037		Single Action

A-2.51

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/26/2009

Model: M/24
Serial No: Form# F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



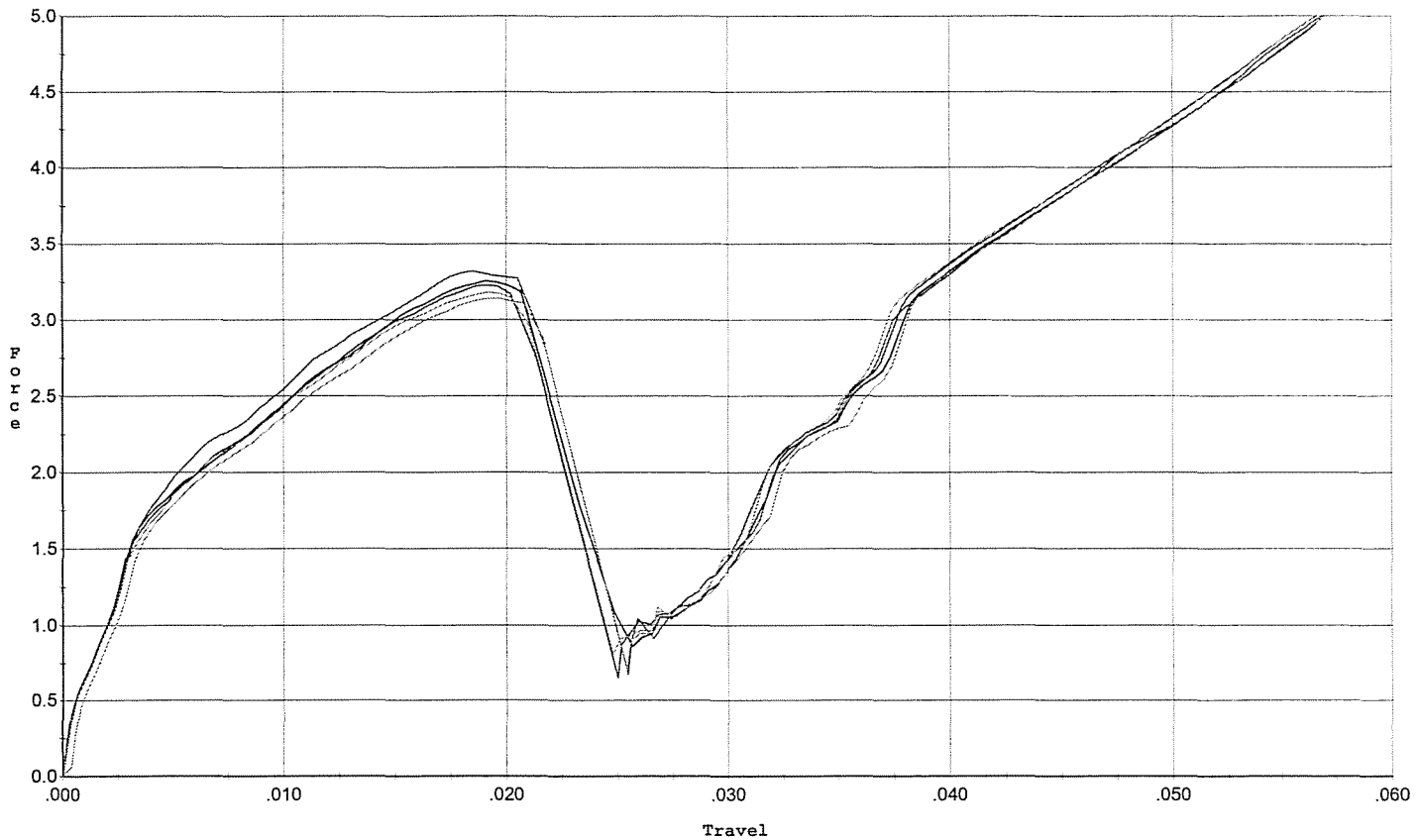
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.473	0.020	0.00	0.039	0.035		Single Action
2	2.442	0.022	0.00	0.040	0.037		Single Action
3	2.450	0.020	0.00	0.039	0.035		Single Action
4	2.385	0.021	0.00	0.040	0.036		Single Action
5	2.401	0.020	0.00	0.039	0.034		Single Action

A-2.43

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 3.0 lbs ini +/- .75 lb



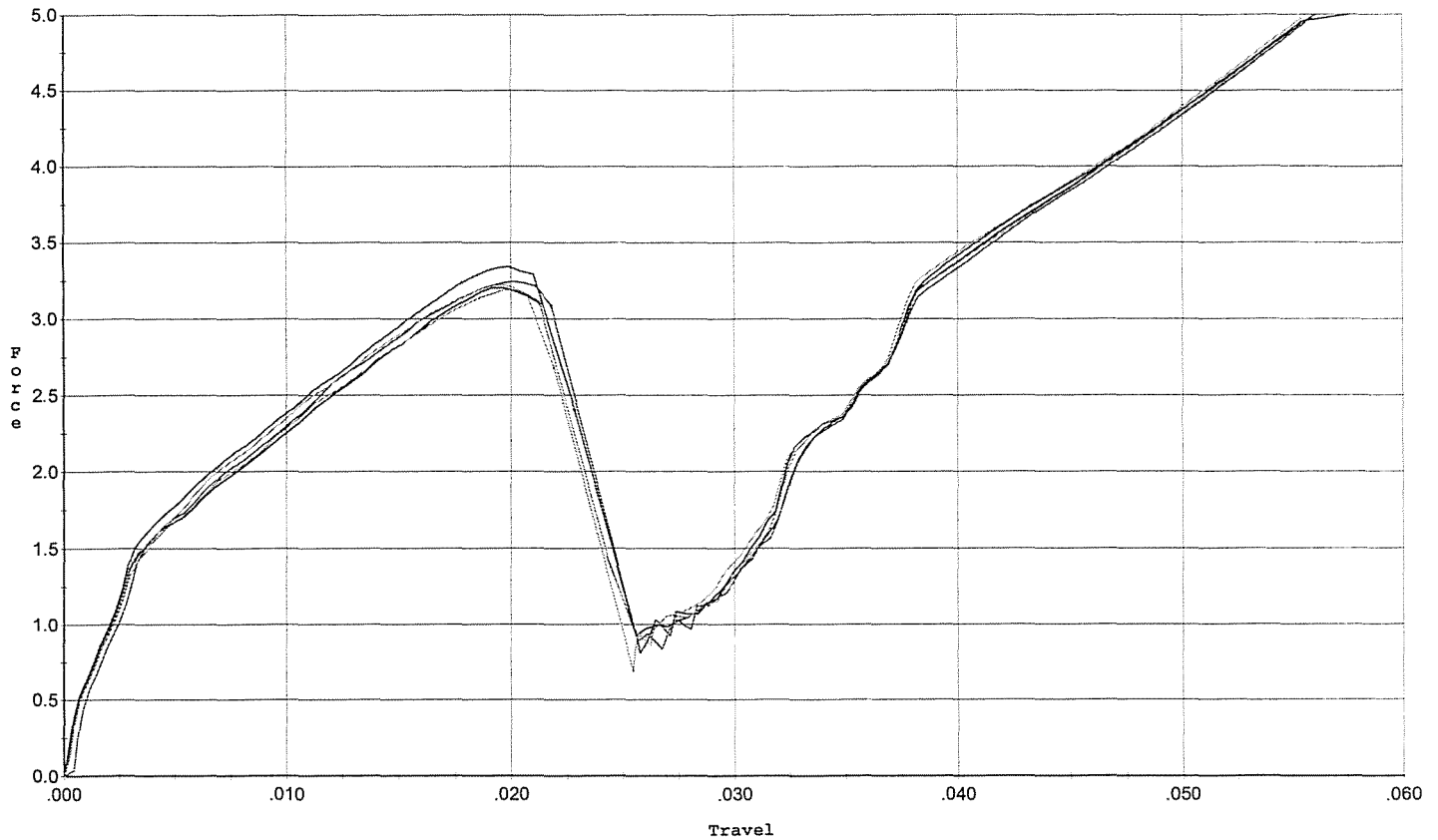
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.227	0.021	0.00	0.037	0.047		Single Action
2	3.256	0.021	0.00	0.037	0.046		Single Action
3	3.321	0.022	0.00	0.036	0.050		Single Action
4	3.181	0.021	0.00	0.037	0.046		Single Action
5	3.142	0.022	0.00	0.037	0.047		Single Action

A-3.22

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



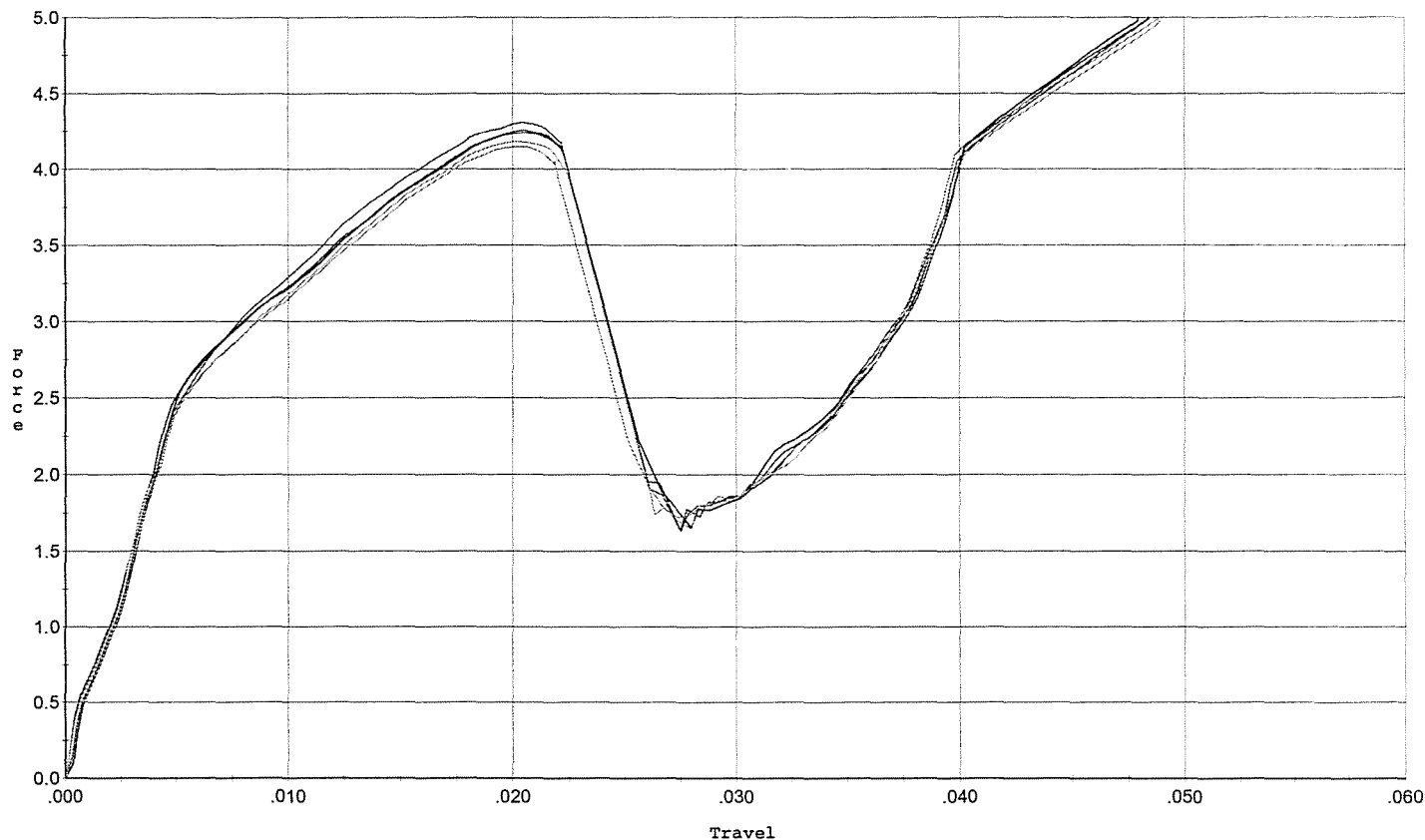
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.342	0.023	0.00	0.036	0.051		Single Action
2	3.205	0.021	0.00	0.036	0.045		Single Action
3	3.243	0.022	0.00	0.036	0.047		Single Action
4	3.226	0.022	0.00	0.036	0.047		Single Action
5	3.188	0.021	0.00	0.036	0.045		Single Action

A-3.24

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



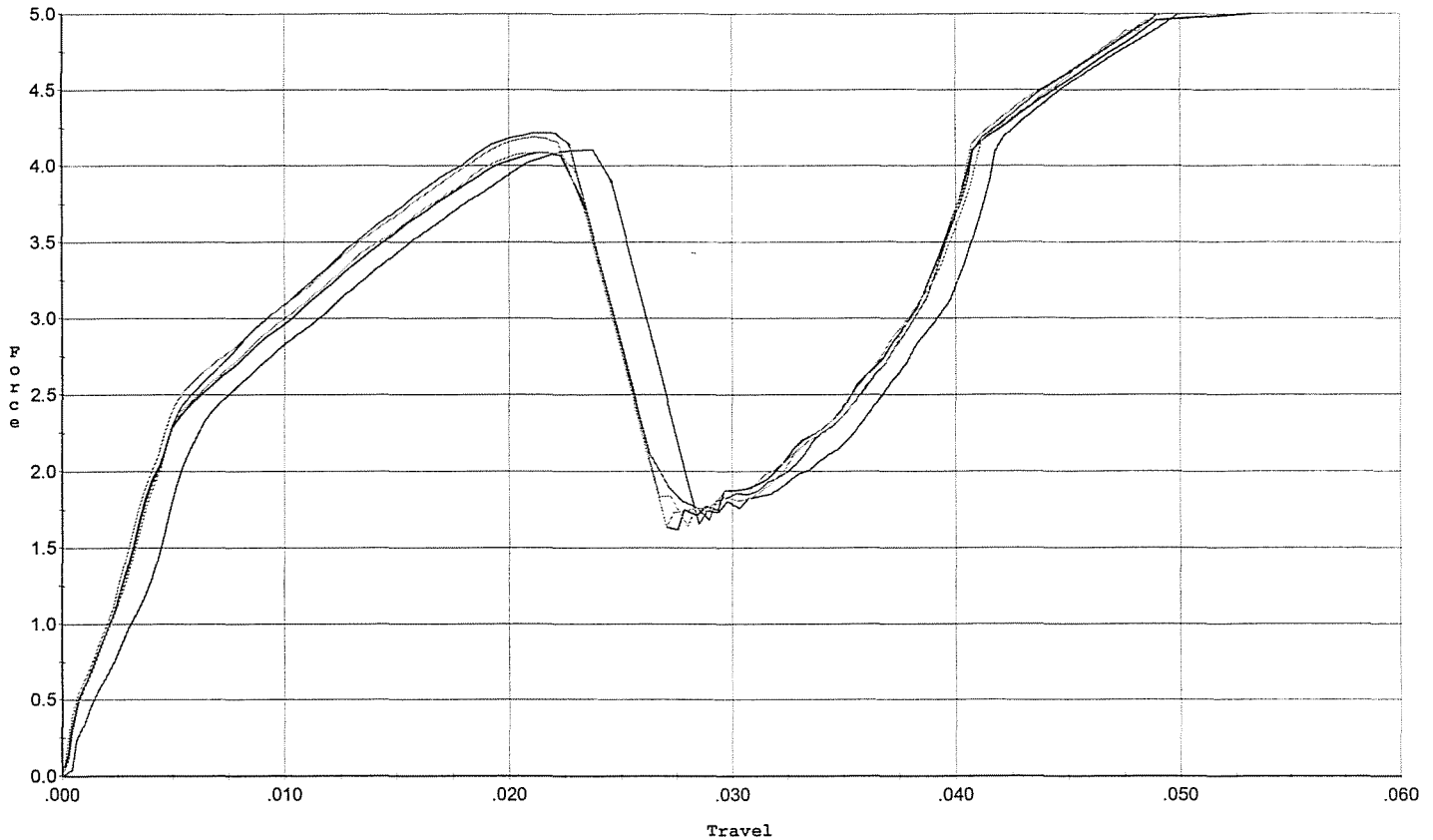
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.258	0.022	0.00	0.034	0.064		Single Action
2	4.242	0.022	0.00	0.035	0.064		Single Action
3	4.311	0.022	0.00	0.034	0.065		Single Action
4	4.180	0.022	0.00	0.035	0.064		Single Action
5	4.146	0.022	0.00	0.035	0.062		Single Action

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Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



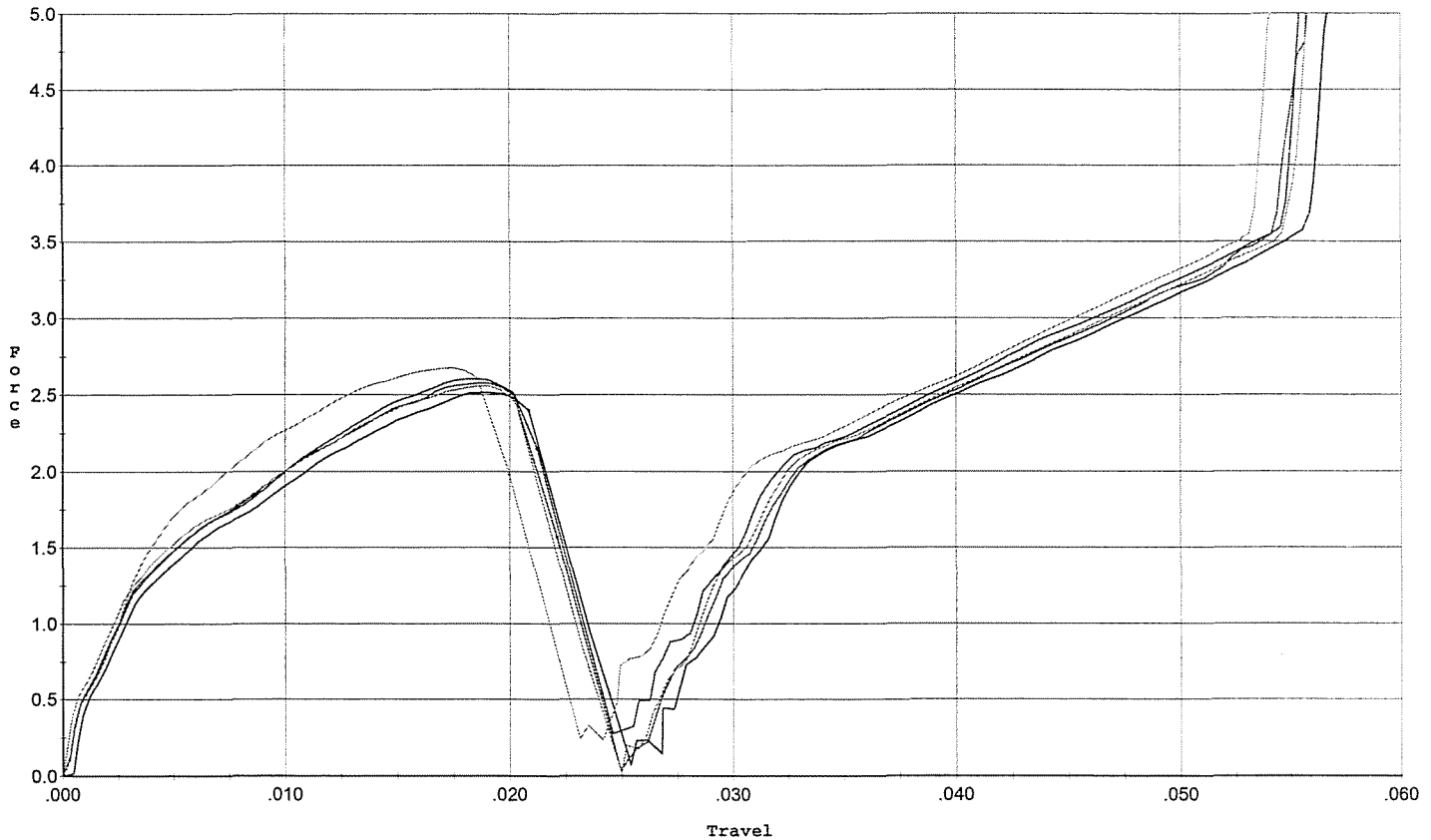
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.105	0.025	0.00	0.035	0.066		Single Action
2	4.085	0.023	0.00	0.035	0.064		Single Action
3	4.215	0.023	0.00	0.035	0.064		Single Action
4	4.086	0.023	0.00	0.035	0.063		Single Action
5	4.188	0.023	0.00	0.035	0.066		Single Action

A-4.13

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/26/2009

Model: M/24
Serial No: Form# F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



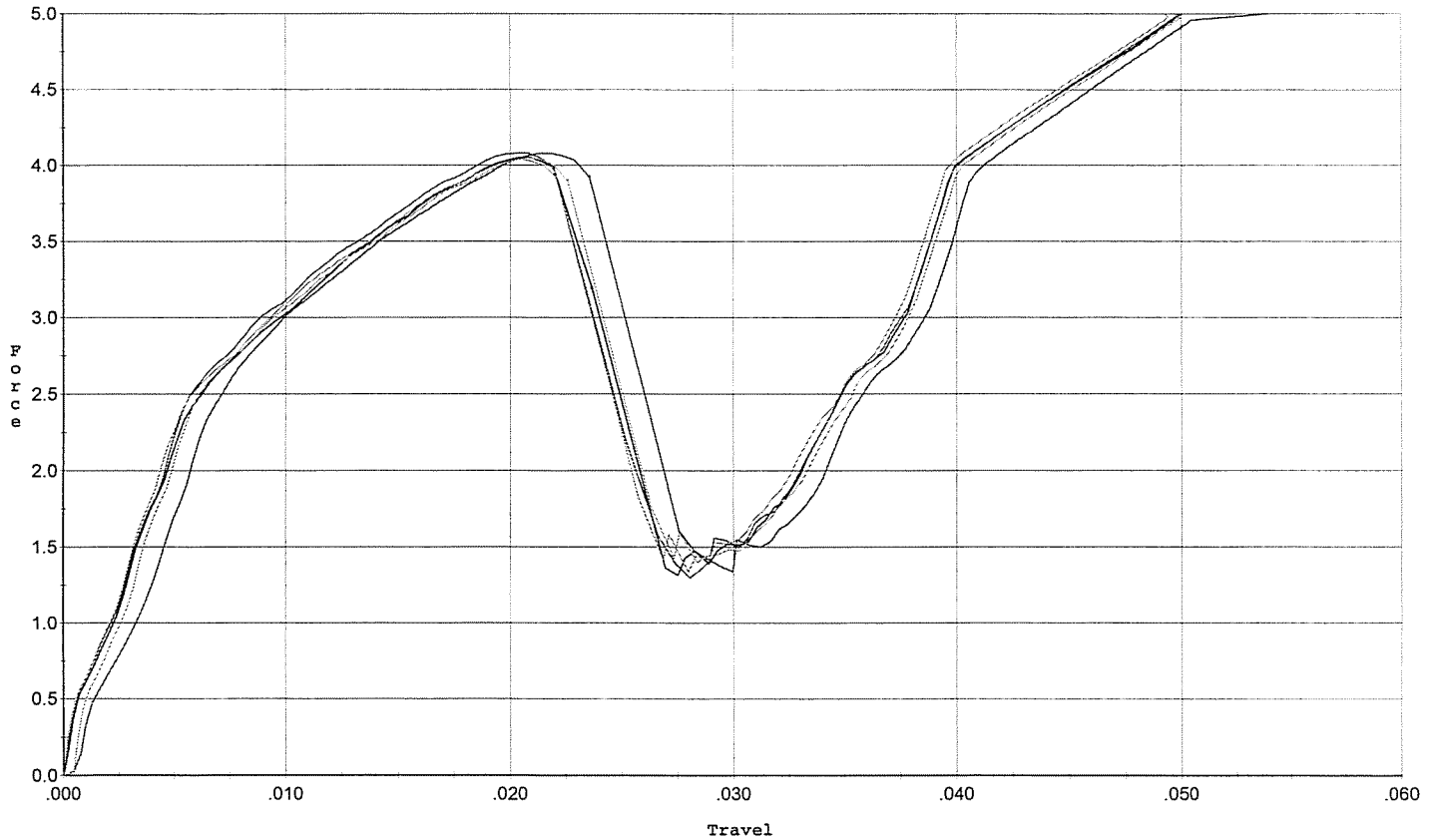
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.603	0.021	0.00	0.037	0.038		Single Action
2	2.513	0.021	0.00	0.038	0.036		Single Action
3	2.576	0.022	0.00	0.037	0.039		Single Action
4	2.676	0.020	0.00	0.037	0.038		Single Action
5	2.558	0.020	0.00	0.038	0.037		Single Action

A-258

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/26/2009

Model: M/24
Serial No: Form# F005
Trigger: set to 4.0 lbs ini +/- 1.0 lb for target & accurac



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.079	0.024	0.00	0.035	0.063		Single Action
2	4.054	0.024	0.00	0.034	0.064		Single Action
3	4.082	0.022	0.00	0.035	0.061		Single Action
4	4.048	0.023	0.00	0.035	0.061		Single Action
5	4.042	0.022	0.00	0.035	0.060		Single Action

A-4.06