

G6871292

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

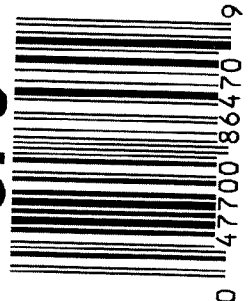
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6871292

UPC



GUN SERIAL #

G6871292

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-20-09	SPD
430	ASSEMBLE TO STOCK		7-20-09	SP
440	PROOF		7-20-09	SPD
460	CHECK HEADSPACE	MAGNA FLUX	7-20-09	SPD
470	DIS-ASSEMBLE ACTION	JUL 20 2009	7-20-09	SPD
472	SERIALIZE BOLT HANDLE			
480	MAGNAFLUX BBL ACTION	OPERATOR 	7-28-09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-28-09	DWD
510	DRILL AND TAP SIGHT HOLES		7-21-09	SP
520	GOFF BLAST BBL / REC		7-30-09	gub
540	APPLY COATINGS (BARREL ACTION)		8/12	-
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-13-09	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-13-09	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-13-09	JP
	D) OIL FIRING PIN ASSEMBLY		9-10-09	L. JB
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

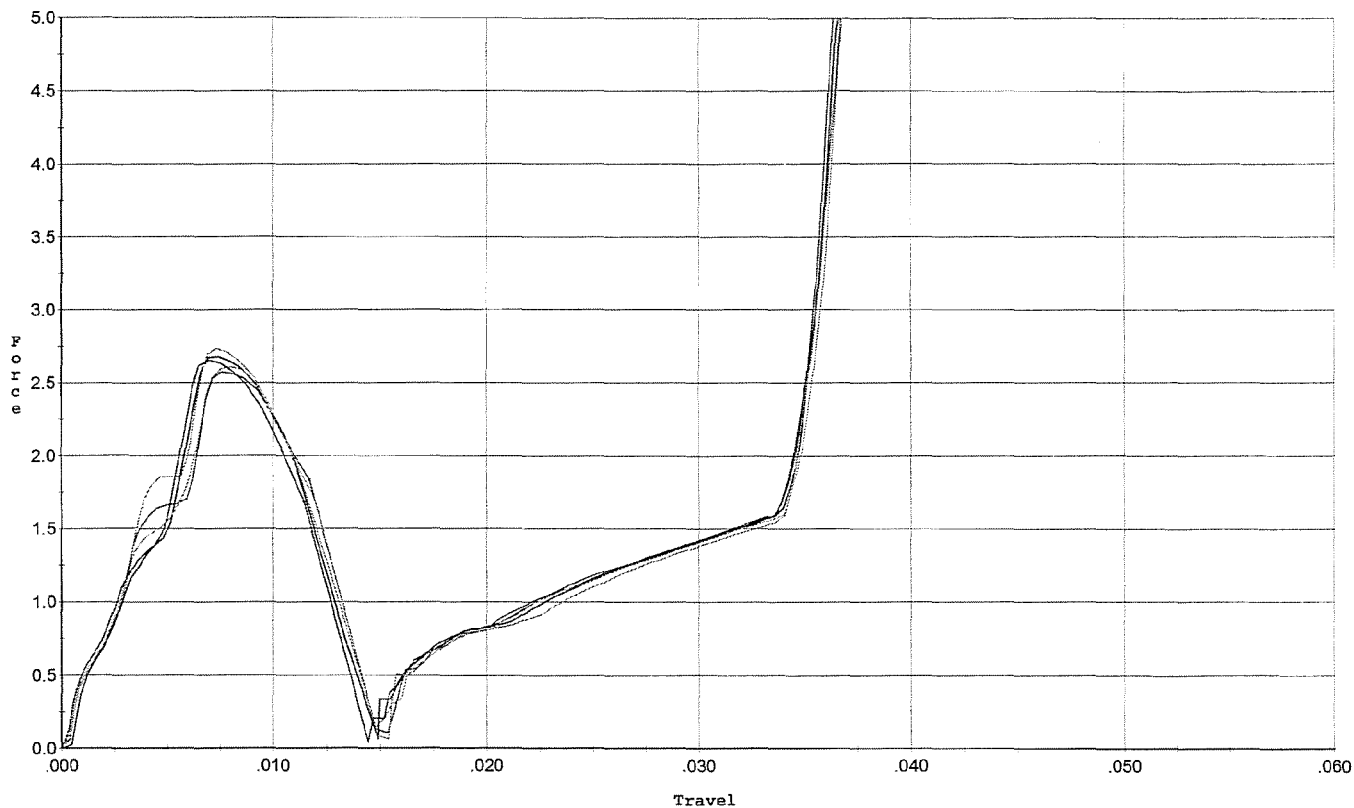
560	BARBER - M24 0080546 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2⁹</u>	<u>2⁹</u>	<u>2⁹</u>	9/21/07	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6⁹</u>	<u>6⁹</u>	<u>6⁹</u>	9/21/07	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>023</u>	<u>023</u>	<u>023</u>	9/21/07	RB		
	J) ASSEMBLE STOCK					9-10-09	L.H.		
	K) ASSEMBLE SWIVEL STUDS					9/21/07	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9-17-09	R.P.D.		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					9-17-09	RP		
670	FINAL INSPECTION A) HEADSPACE					9/21/07	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.12</u>	<u>2.11</u>	<u>2.10</u>	<u>2.11</u>	<u>2.12</u>	9-21-09	TC
	C) FUNCTION					9/21/07	RB		
690	PACK					9/25/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



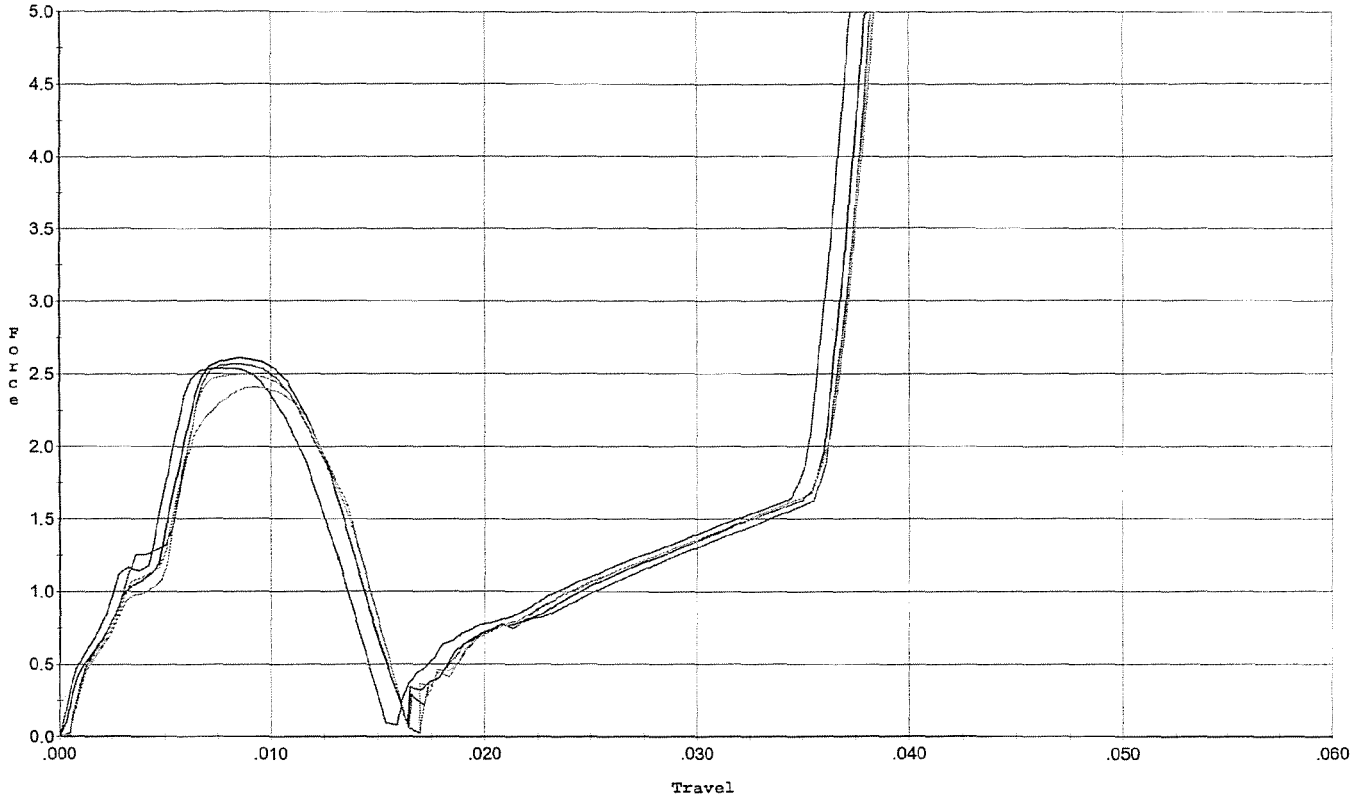
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.654	0.011	0.00	0.030	0.018		Set Trigger
2	2.676	0.011	0.00	0.030	0.017		Set Trigger
3	2.572	0.012	0.00	0.030	0.018		Set Trigger
4	2.609	0.012	0.00	0.030	0.018		Set Trigger
5	2.737	0.013	0.00	0.030	0.020		Set Trigger

A. 2.65

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



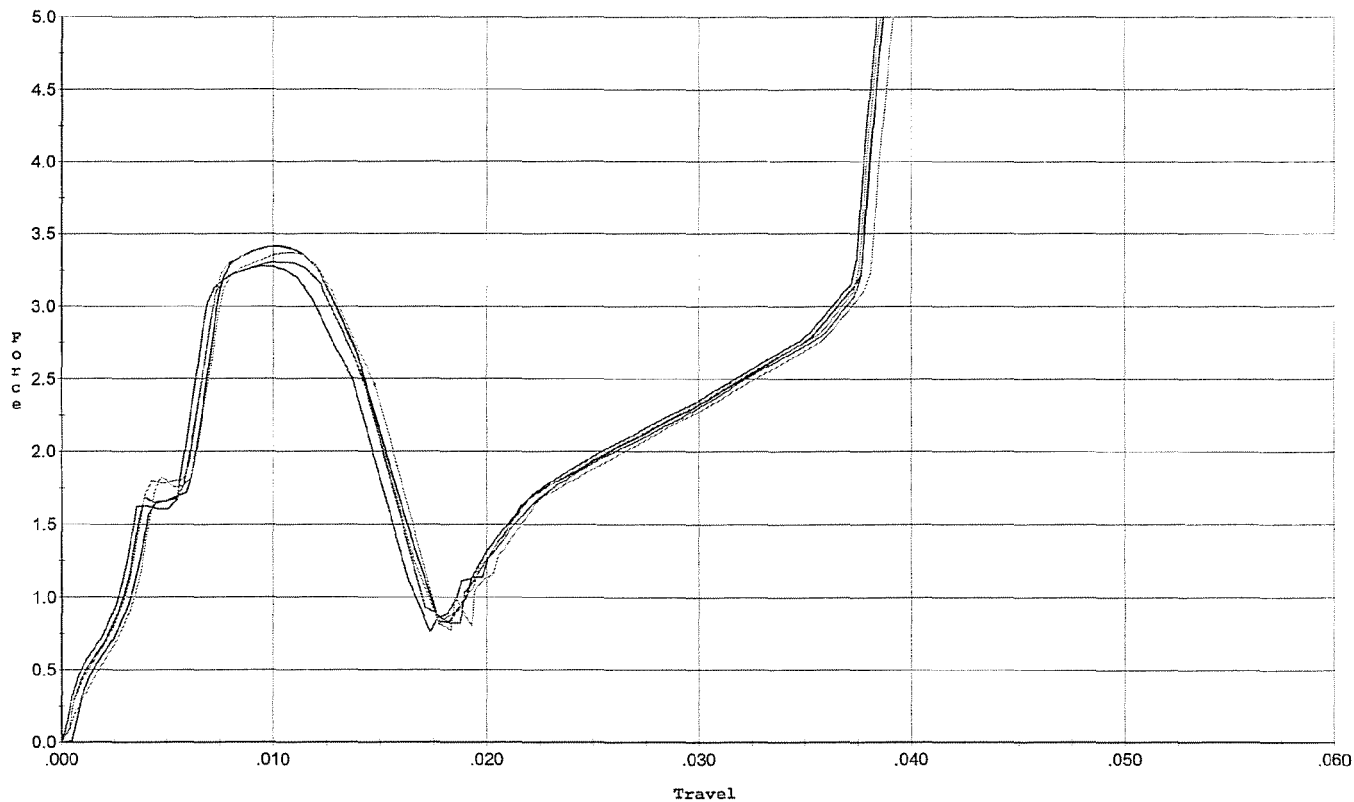
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.537	0.013	0.00	0.030	0.021		Set Trigger
2	2.610	0.013	0.00	0.030	0.020		Set Trigger
3	2.566	0.013	0.00	0.030	0.020		Set Trigger
4	2.499	0.014	0.00	0.030	0.021		Set Trigger
5	2.411	0.014	0.00	0.030	0.020		Set Trigger

A-2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



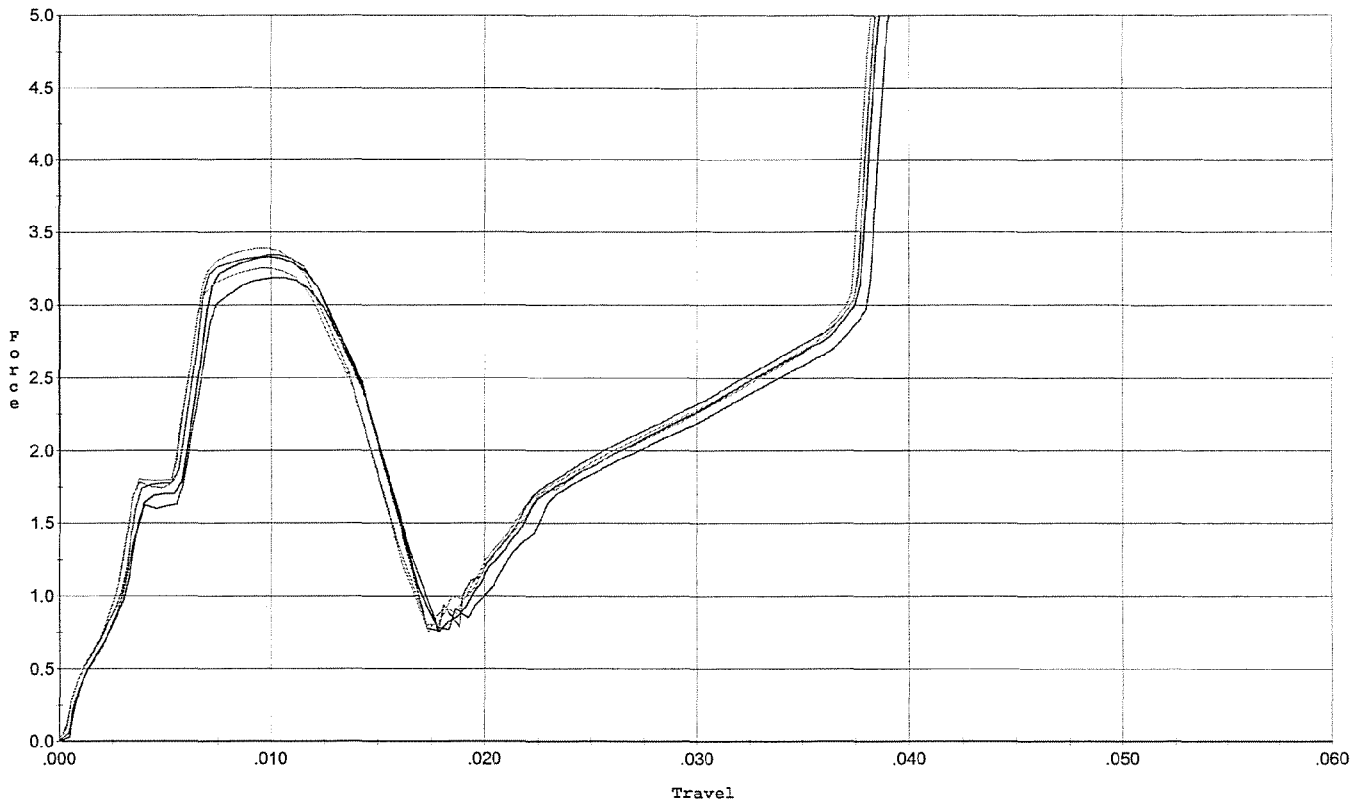
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.278	0.014	0.005	0.027	0.028		Set Trigger
2	3.415	0.014	0.00	0.027	0.028		Set Trigger
3	3.301	0.014	0.00	0.027	0.029		Set Trigger
4	3.368	0.015	0.00	0.027	0.030		Set Trigger
5	3.423	0.014	0.00	0.027	0.029		Set Trigger

A-3-35

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



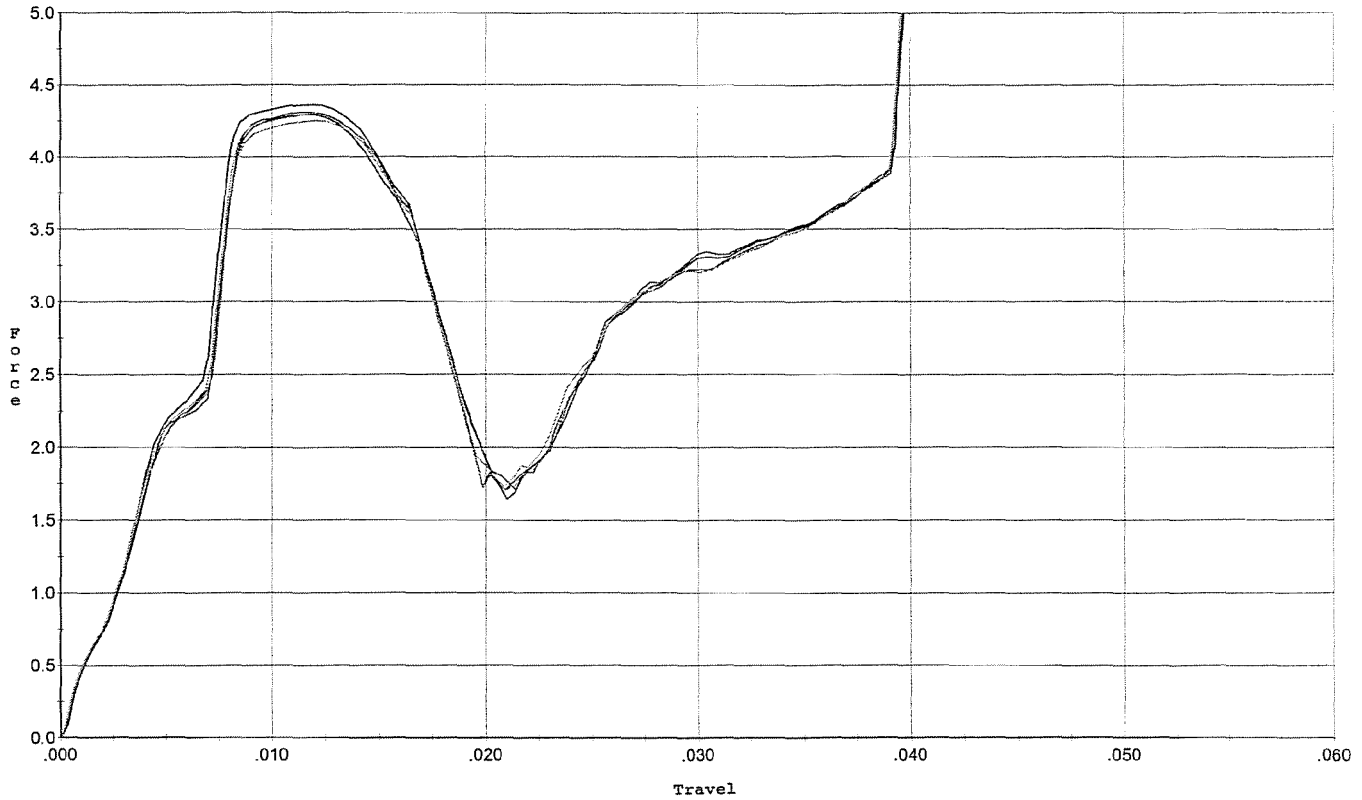
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.185	0.014	0.00	0.027	0.028		Set Trigger
2	3.330	0.014	0.00	0.027	0.029		Set Trigger
3	3.342	0.014	0.00	0.027	0.030		Set Trigger
4	3.255	0.014	0.006	0.027	0.028		Set Trigger
5	3.391	0.014	0.006	0.027	0.029		Set Trigger

A3-30

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



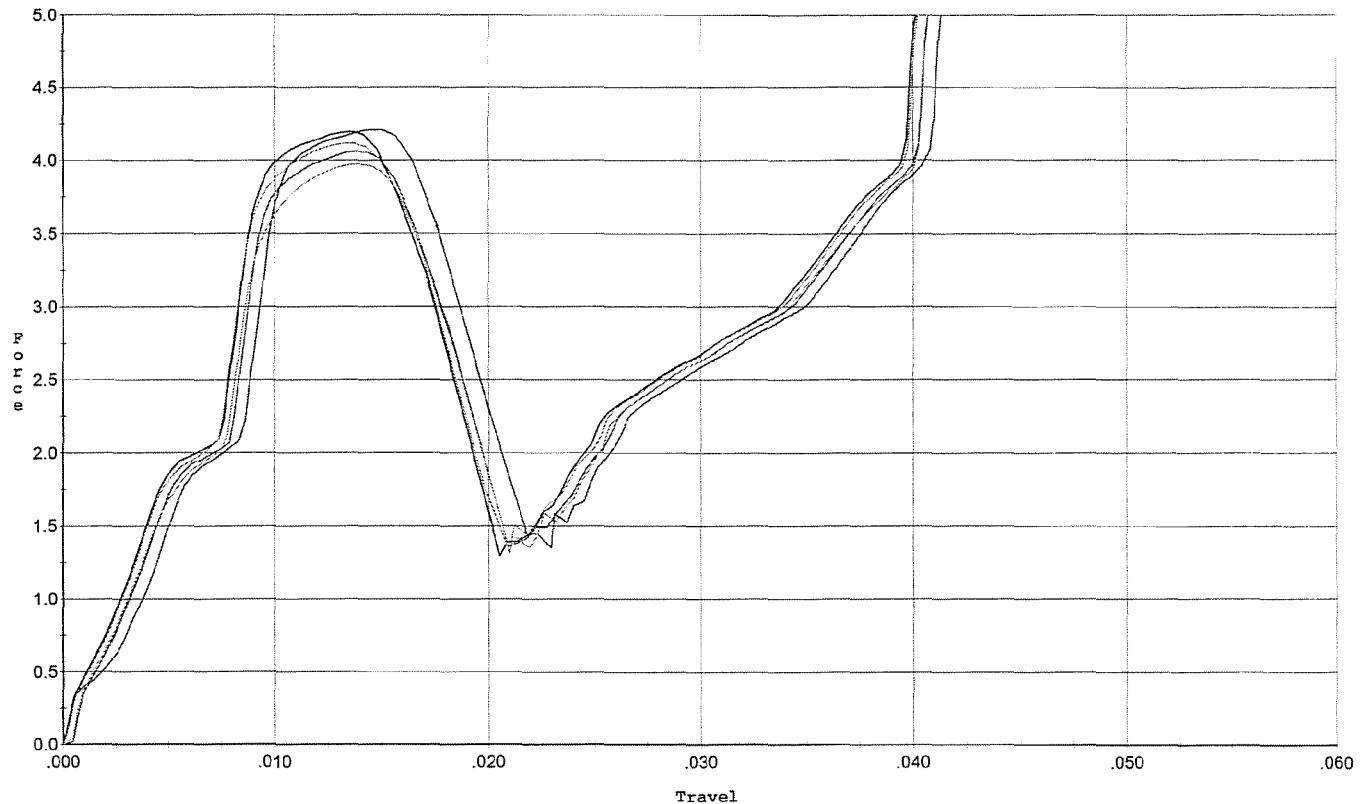
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.293	0.017	0.00	0.024	0.044		Set Trigger
2	4.362	0.016	0.00	0.024	0.045		Set Trigger
3	4.309	0.016	0.00	0.024	0.044		Set Trigger
4	4.302	0.017	0.00	0.024	0.045		Set Trigger
5	4.253	0.017	0.00	0.024	0.044		Set Trigger

A 430

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



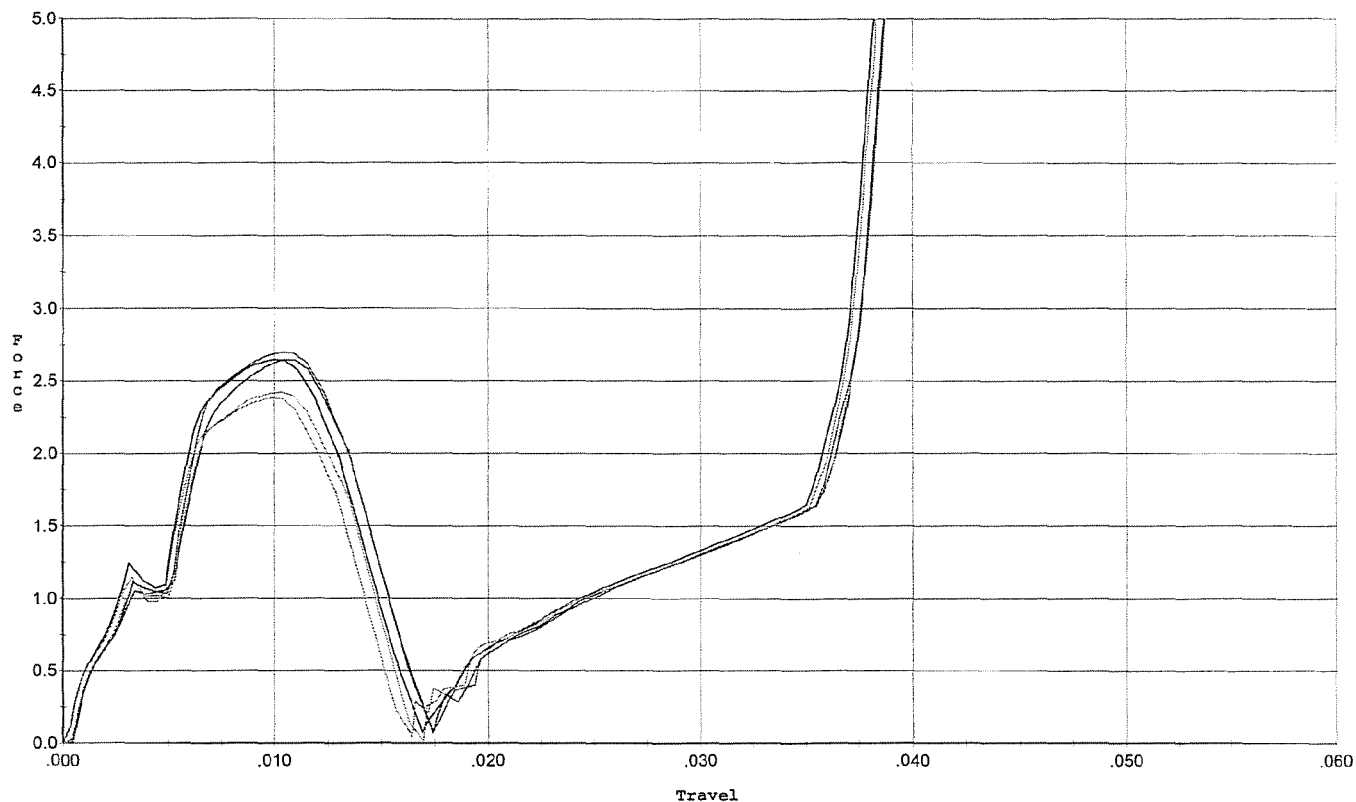
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.211	0.018	0.00	0.025	0.043		Set Trigger
2	4.195	0.017	0.00	0.025	0.043		Set Trigger
3	4.060	0.018	0.00	0.025	0.044		Set Trigger
4	3.973	0.018	0.00	0.025	0.043		Set Trigger
5	4.117	0.017	0.00	0.025	0.042		Set Trigger

A. 4.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



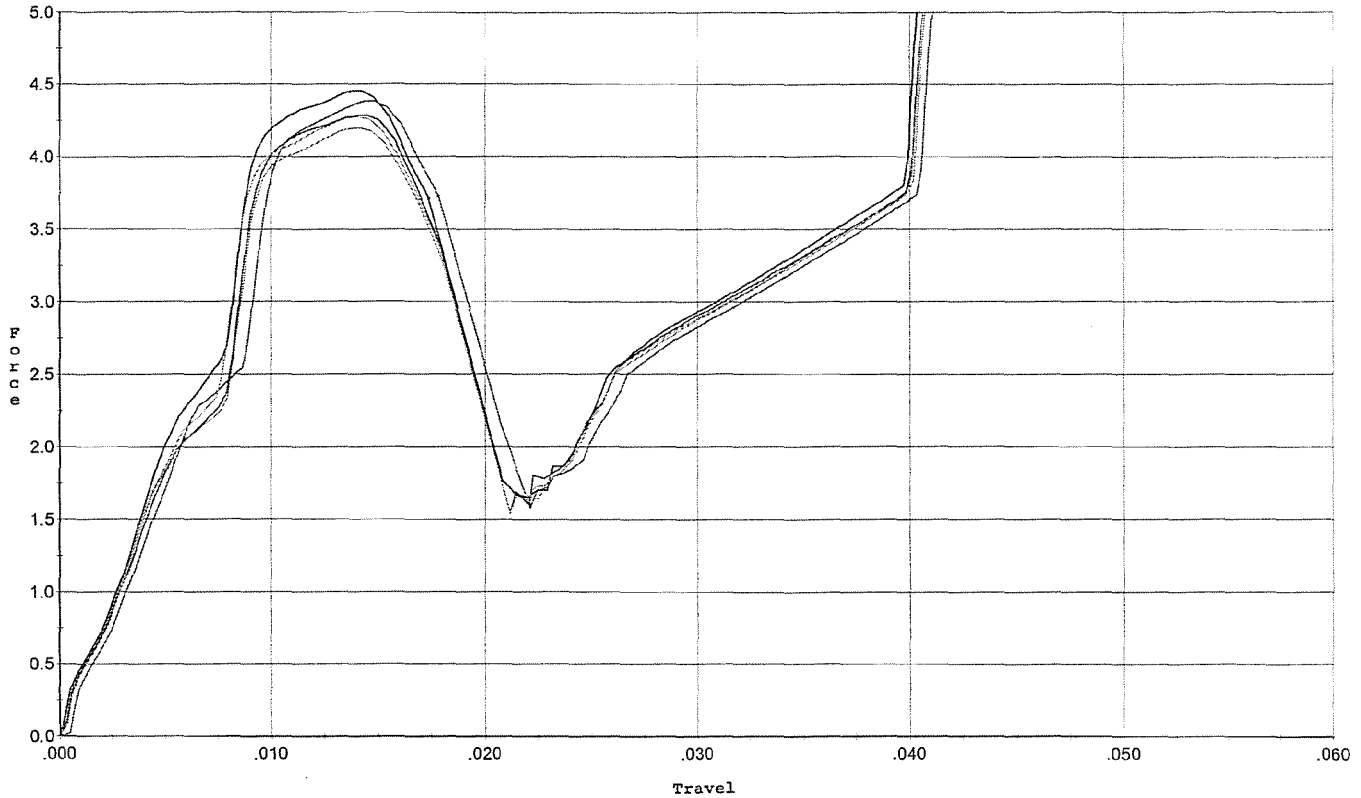
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.645	0.013	0.00	0.030	0.021		Set Trigger
2	2.648	0.013	0.005	0.030	0.021		Set Trigger
3	2.698	0.013	0.005	0.030	0.022		Set Trigger
4	2.420	0.013	0.005	0.030	0.020		Set Trigger
5	2.388	0.013	0.005	0.030	0.019		Set Trigger

A.2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/9/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.284	0.018	0.00	0.024	0.046		Set Trigger
2	4.455	0.017	0.00	0.024	0.047		Set Trigger
3	4.382	0.018	0.00	0.025	0.046		Set Trigger
4	4.276	0.018	0.00	0.024	0.047		Set Trigger
5	4.199	0.018	0.00	0.024	0.046		Set Trigger

A-4-31