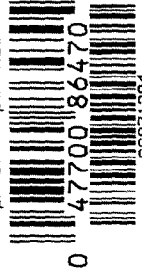


G6871294

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



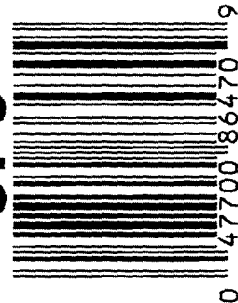
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6871294

UPC



BM FORM

GUN SERIAL #

G 6871294

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-13-09	SPD
430	ASSEMBLE TO STOCK		8-13-09	SP
440	PROOF		8-13-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	8-13-09	SPD
470	DIS-ASSEMBLE ACTION		8-13-09	SPD
472	SERIALIZE BOLT HANDLE		8-14-09	KZ
480	MAGNAFLUX BBL ACTION	OPERATOR	8/19/09	Q
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	AWB
510	DRILL AND TAP SIGHT HOLES		8-14-09	SP
520	GOFF BLAST BBL / REC		8/20	REM
540	APPLY COATINGS (BARREL ACTION)		8/28	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-28-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-28-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-28-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-3-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

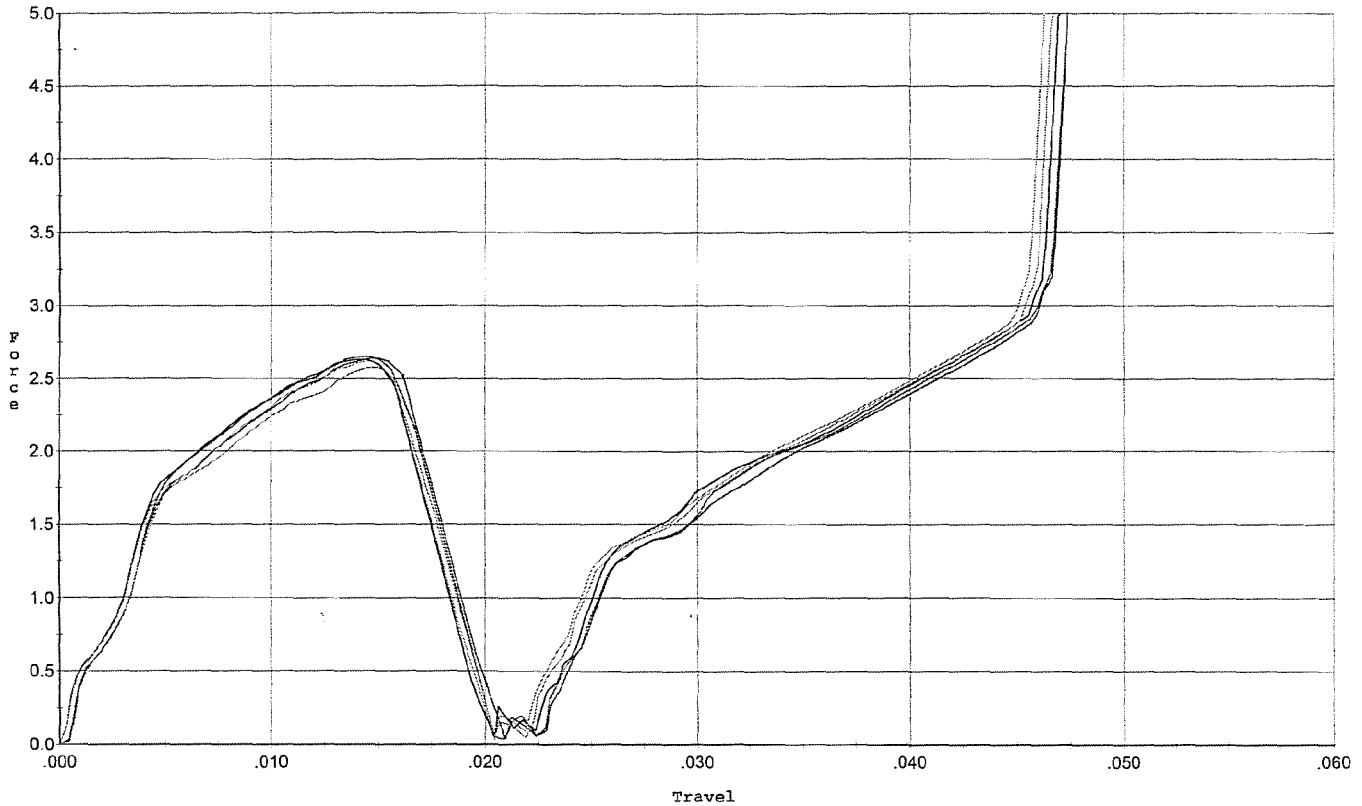
560	BARBER - M24 0080570 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u> <u>2°</u> <u>2°</u>	9/10/09	RB
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2°</u> <u>2°</u> <u>2°</u>	9/10/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.024</u> <u>.023</u>	9/10/09	RB
	J) ASSEMBLE STOCK			9/30/09	L.P.D.
	K) ASSEMBLE SWIVEL STUDS			9/10/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	9-9-09	RP
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			9-9-09	L.P.D.
670	FINAL INSPECTION A) HEADSPACE			9/10/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.42</u> <u>2.46</u> <u>2.45</u> <u>2.52</u> <u>2.51</u>	9/10/09	RB
	C) FUNCTION			9/10/09	RB
690	PACK			9/10/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/1/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



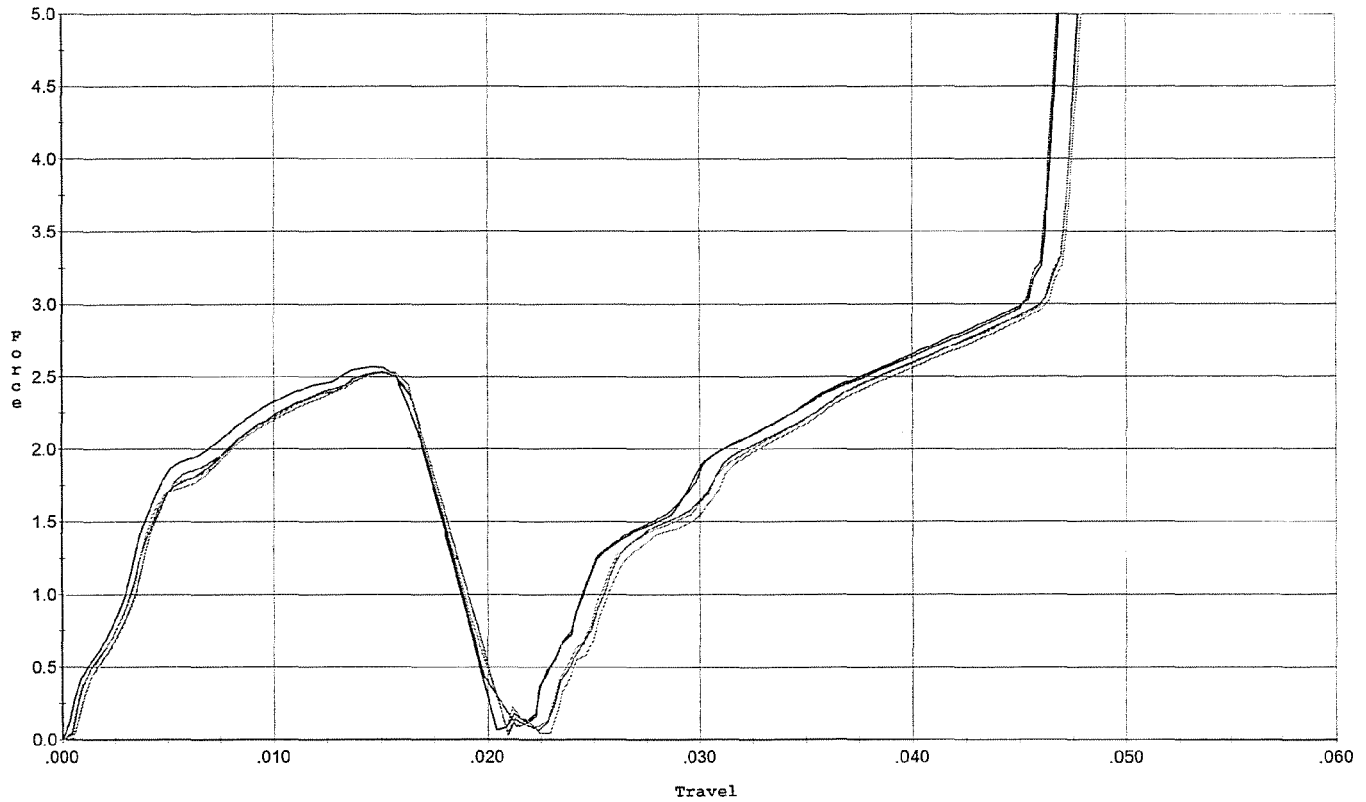
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.650	0.016	0.00	0.034	0.029		Single Action
2	2.629	0.016	0.00	0.034	0.028		Single Action
3	2.637	0.017	0.00	0.034	0.029		Single Action
4	2.620	0.016	0.00	0.033	0.028		Single Action
5	2.575	0.018	0.00	0.033	0.030		Single Action

A-2-62

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/1/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



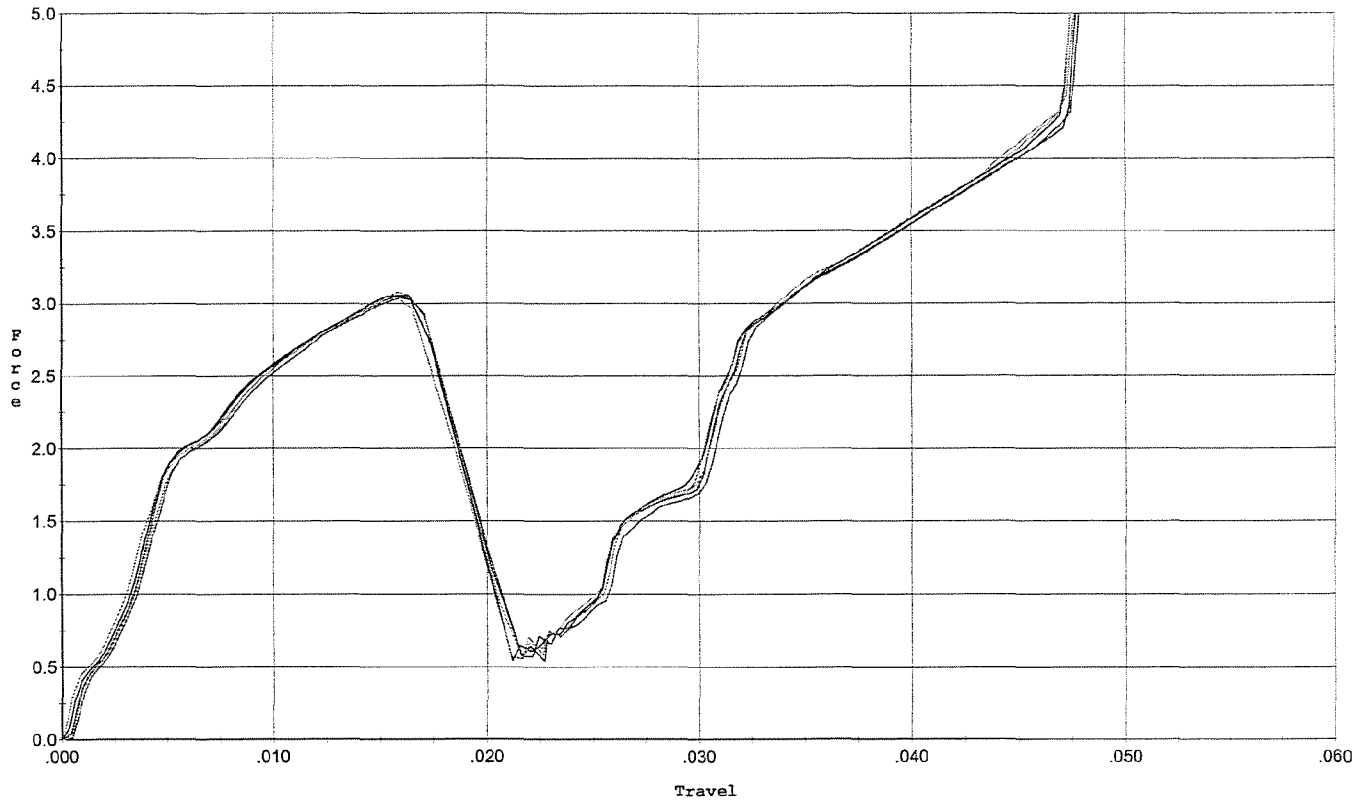
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.528	0.016	0.00	0.033	0.028		Single Action
2	2.566	0.017	0.00	0.033	0.030		Single Action
3	2.533	0.019	0.00	0.034	0.031		Single Action
4	2.534	0.018	0.00	0.034	0.031		Single Action
5	2.531	0.016	0.00	0.034	0.028		Single Action

42.53

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/1/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



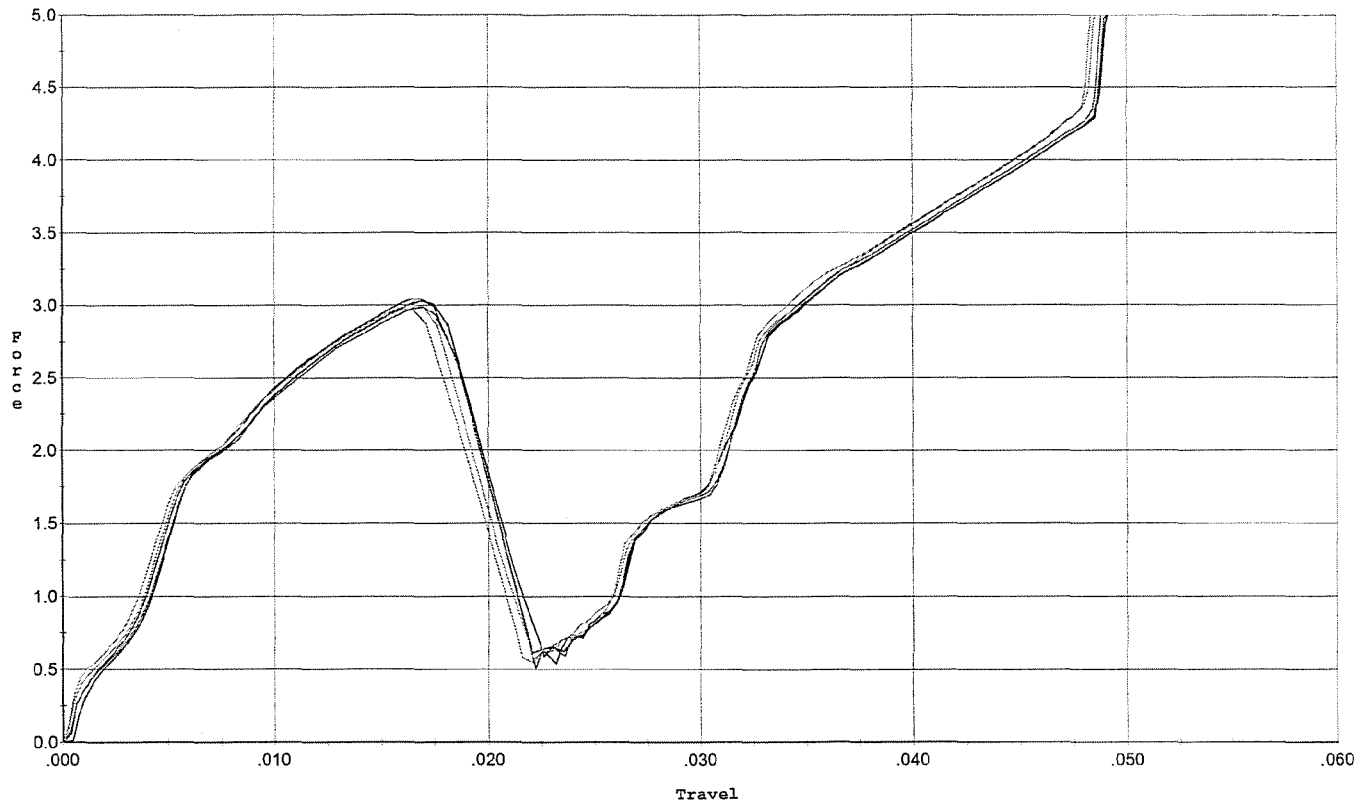
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.058	0.017	0.00	0.032	0.034		Single Action
2	3.054	0.017	0.00	0.032	0.035		Single Action
3	3.042	0.017	0.00	0.032	0.033		Single Action
4	3.030	0.018	0.00	0.032	0.036		Single Action
5	3.077	0.017	0.00	0.032	0.034		Single Action

A 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



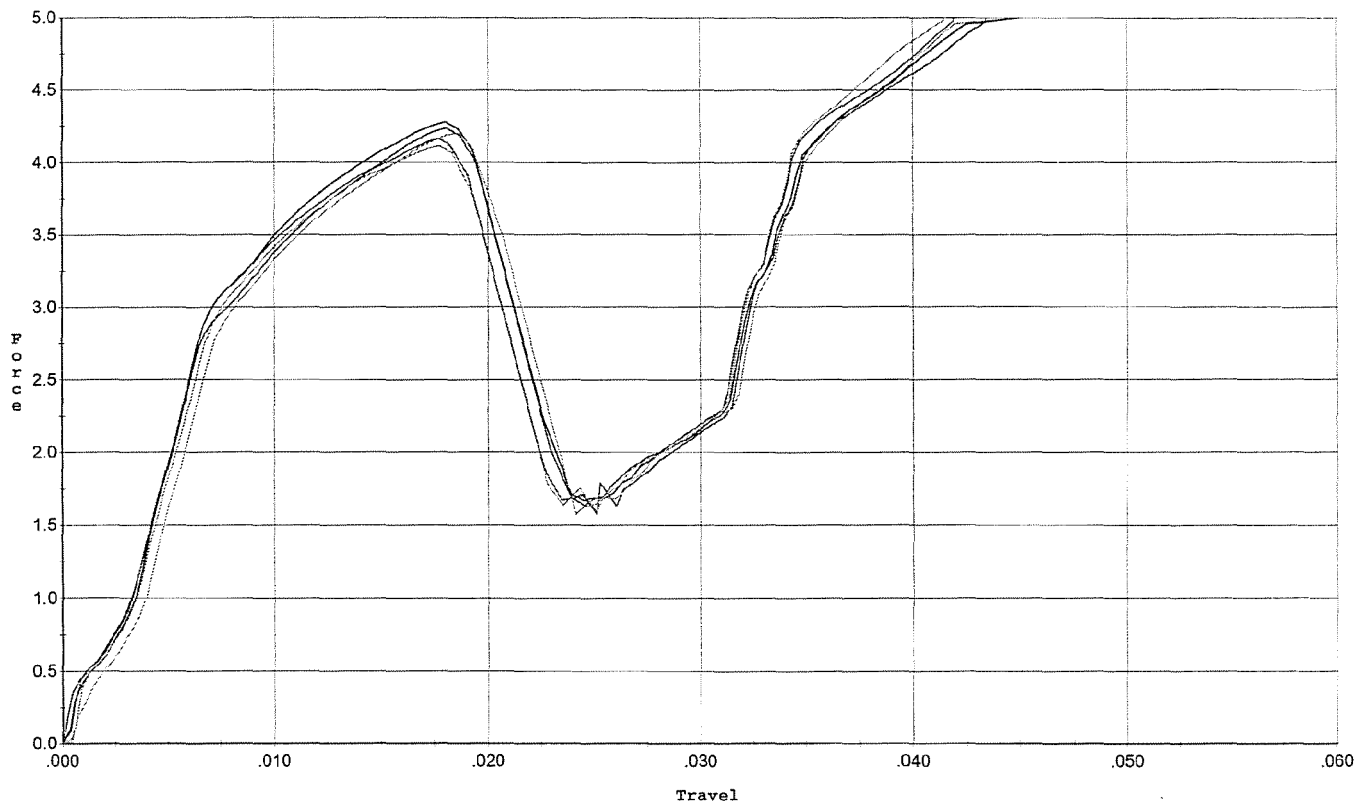
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.047	0.019	0.00	0.033	0.036		Single Action
2	3.032	0.018	0.00	0.033	0.034		Single Action
3	2.987	0.018	0.00	0.032	0.035		Single Action
4	3.007	0.018	0.00	0.033	0.034		Single Action
5	2.970	0.019	0.00	0.032	0.036		Single Action

4.3.00

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/1/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



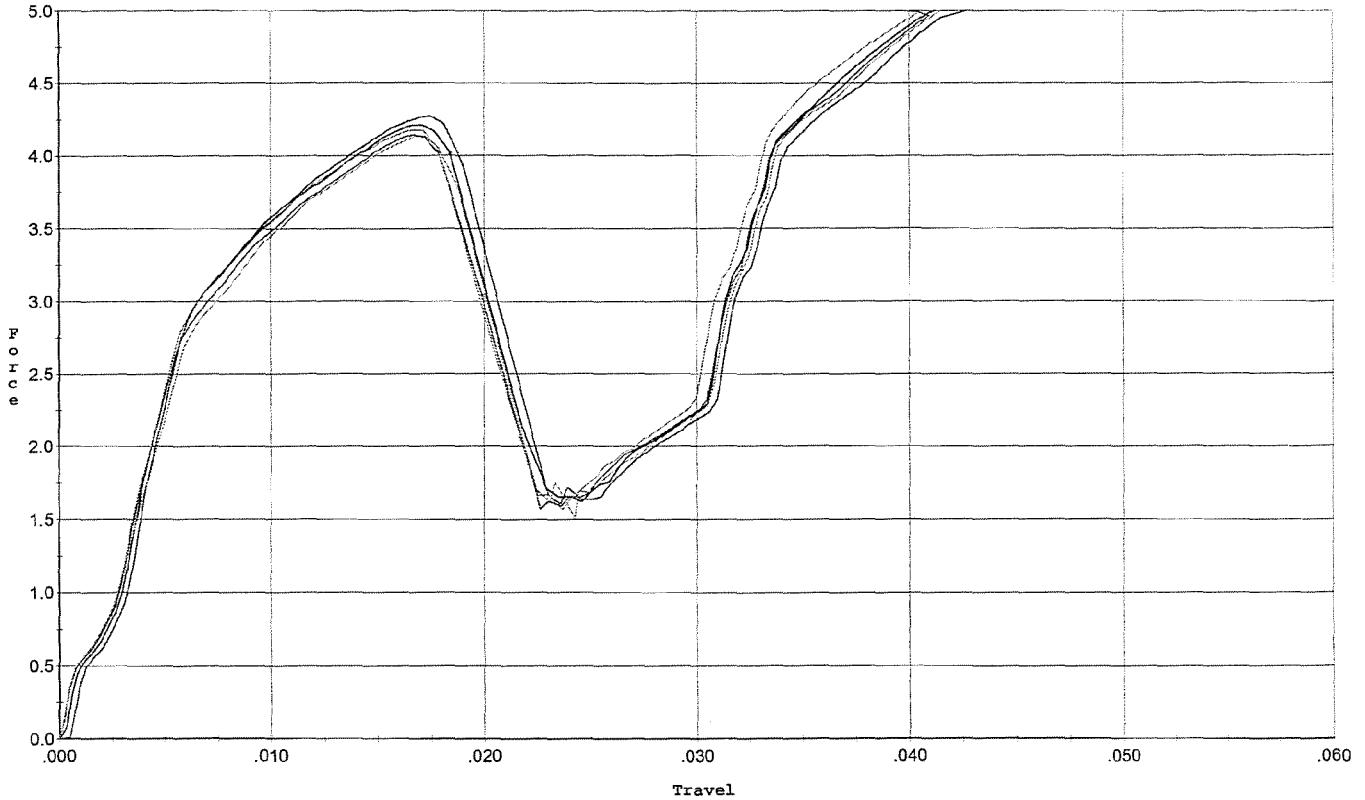
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.236	0.019	0.00	0.030	0.052		Single Action
2	4.278	0.019	0.00	0.030	0.053		Single Action
3	4.164	0.019	0.00	0.030	0.051		Single Action
4	4.200	0.021	0.00	0.030	0.054		Single Action
5	4.112	0.019	0.00	0.030	0.050		Single Action

A-4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



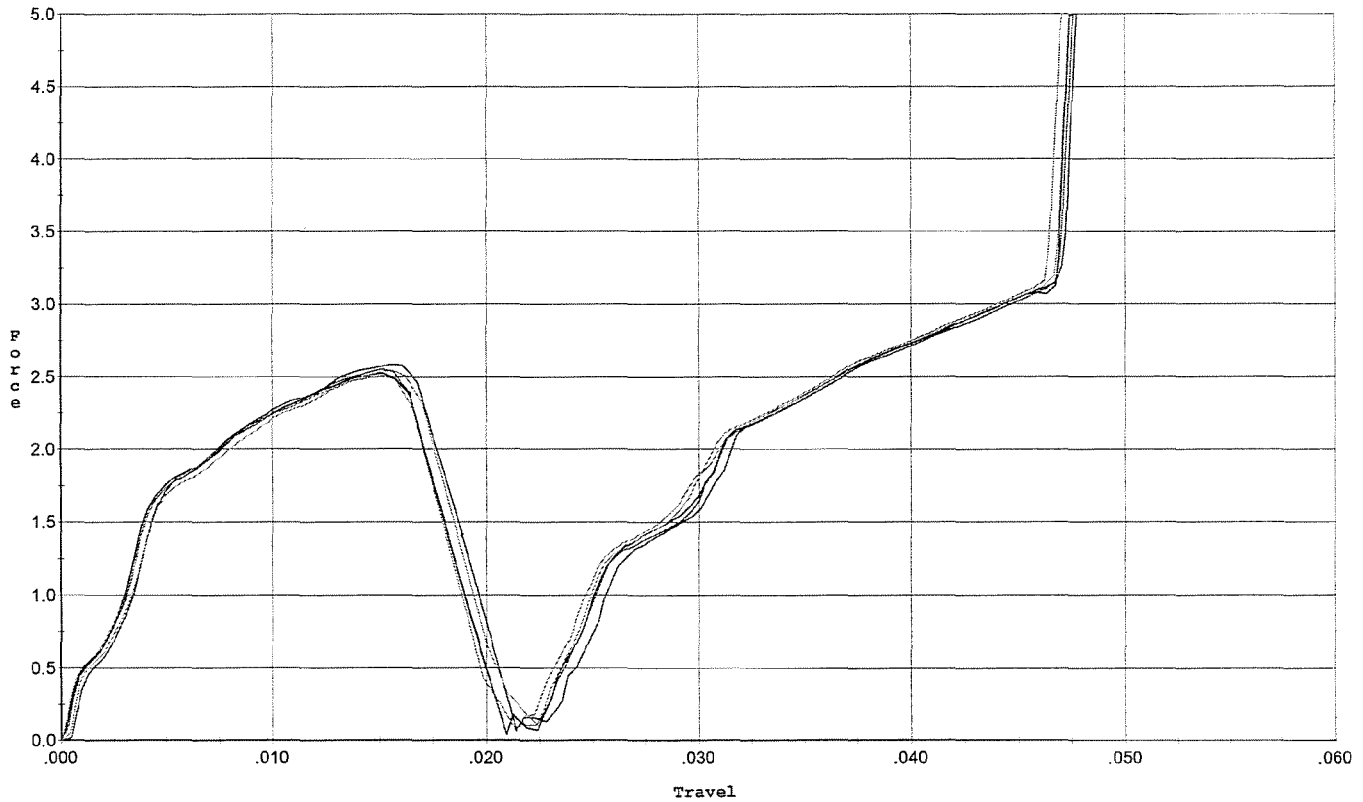
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.274	0.019	0.00	0.030	0.052		Single Action
2	4.211	0.018	0.00	0.030	0.050		Single Action
3	4.144	0.020	0.00	0.030	0.054		Single Action
4	4.136	0.019	0.00	0.030	0.050		Single Action
5	4.177	0.018	0.00	0.030	0.049		Single Action

A-4.18

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/1/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



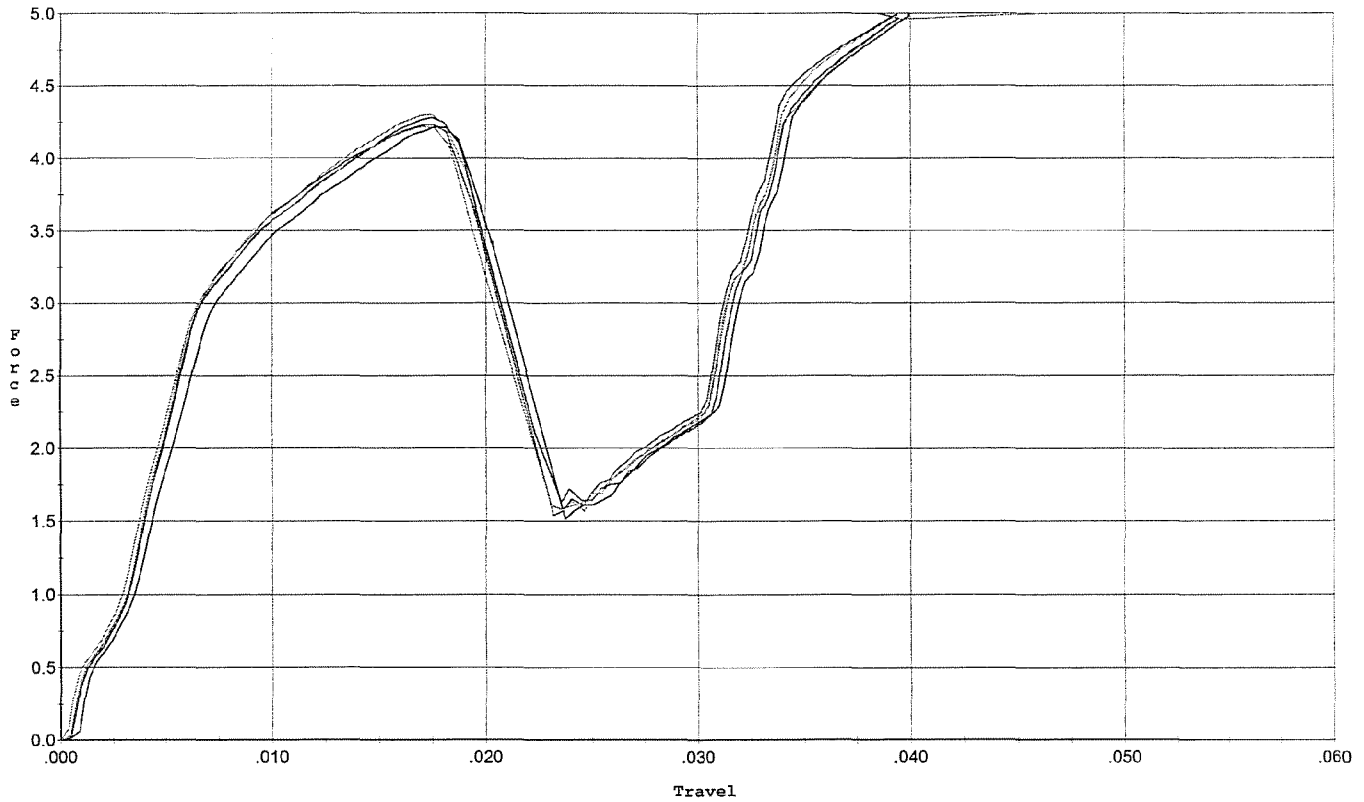
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.584	0.019	0.00	0.033	0.033		Single Action
2	2.523	0.016	0.00	0.034	0.029		Single Action
3	2.553	0.016	0.00	0.034	0.029		Single Action
4	2.540	0.017	0.00	0.033	0.029		Single Action
5	2.508	0.017	0.00	0.034	0.029		Single Action

4-2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/1/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.277	0.019	0.00	0.030	0.052		Single Action
2	4.212	0.020	0.00	0.030	0.054		Single Action
3	4.228	0.020	0.00	0.030	0.054		Single Action
4	4.299	0.019	0.00	0.030	0.053		Single Action
5	4.218	0.018	0.00	0.030	0.050		Single Action

A-4.24