

G6871297

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



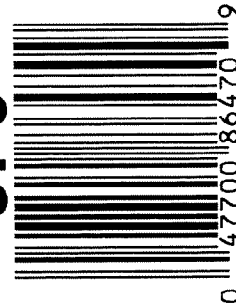
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6871297

UPC



BM FORM

GUN SERIAL #

G 6871297

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-13-09	SPD
430	ASSEMBLE TO STOCK		8-13-09	SP
440	PROOF		8-13-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	8-13-09	SPD
470	DIS-ASSEMBLE ACTION		8-13-09	SPD
472	SERIALIZE BOLT HANDLE	2000	8-14-09	RIZ
480	MAGNAFLUX BBL ACTION	OPERATOR	8/15/09	①
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	PWS
510	DRILL AND TAP SIGHT HOLES		8-14-09	SP
520	GOFF BLAST BBL / REC		8/20	MTN
540	APPLY COATINGS (BARREL ACTION)		8/22	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-26-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-26-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-26-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-2-09	R.J.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

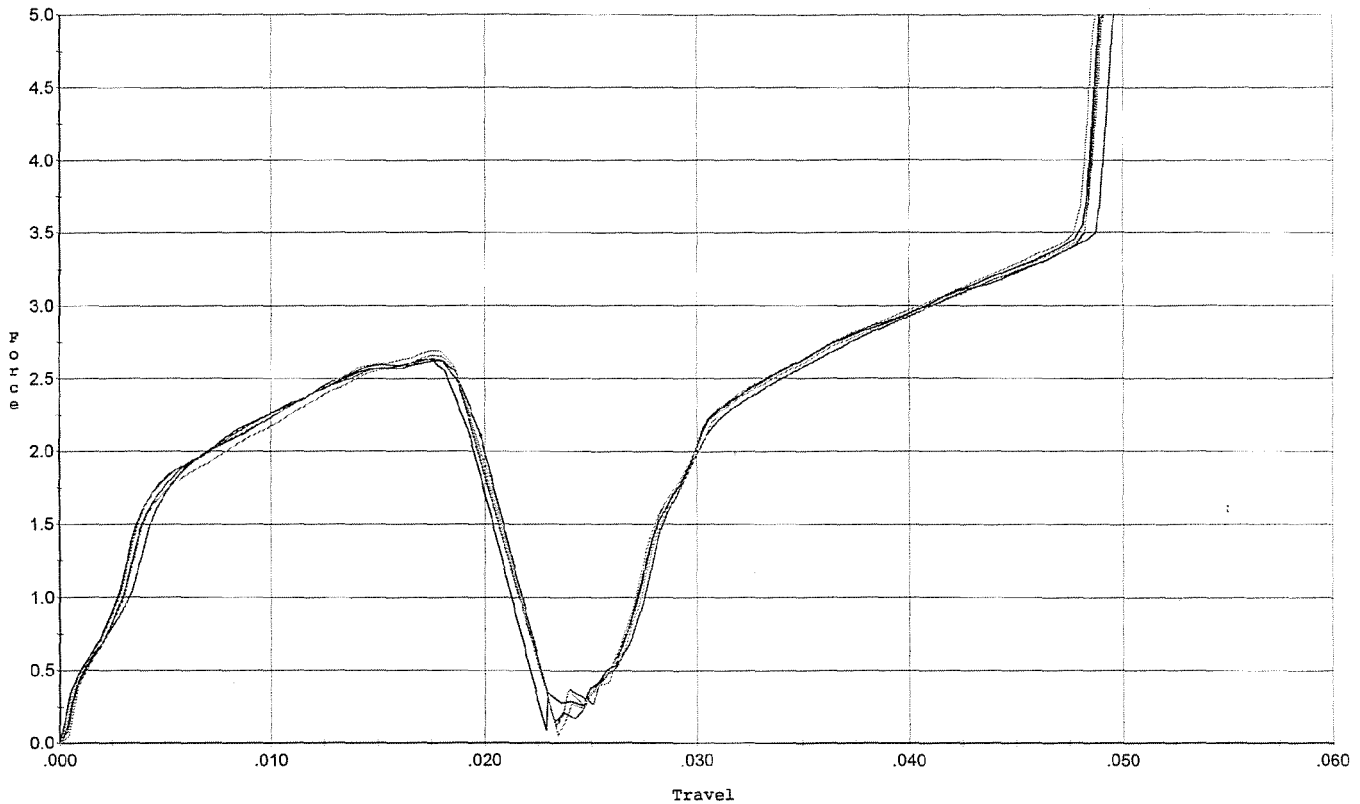
560	BARBER - M24 0080606 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>22</u> <u>22</u> <u>22</u>	9/3/09	RB
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>72</u> <u>72</u> <u>72</u>	9/3/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	9/3/09	RB
	J) ASSEMBLE STOCK			9-2-09	L.H.
	K) ASSEMBLE SWIVEL STUDS			9/3/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		(PASS) FAIL (PASS) FAIL	9-2-09	RP
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			9-2-09	X.P.D.
670	FINAL INSPECTION A) HEADSPACE			9/3/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.78</u> <u>2.55</u> <u>2.74</u> <u>2.76</u> <u>2.65</u>	9/3/09	RB
	C) FUNCTION			9/3/09	RB
690	PACK			9-4-09	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/26/2009

Model: M/24
Serial No: Form# F005
Trigger: 2.5 lbs ini +/- .50 lb



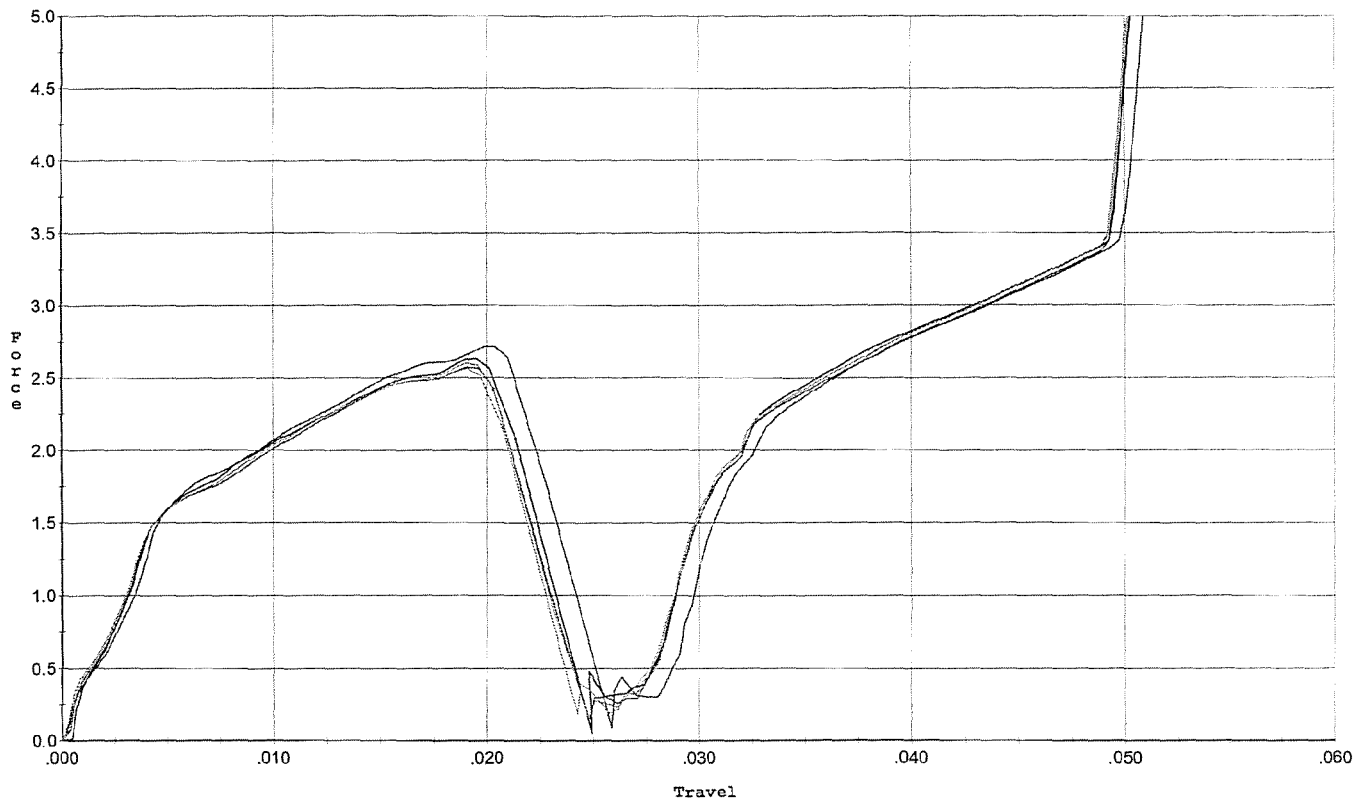
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.620	0.020	0.00	0.033	0.037		Single Action
2	2.631	0.019	0.00	0.032	0.036		Single Action
3	2.635	0.019	0.00	0.033	0.035		Single Action
4	2.692	0.021	0.00	0.032	0.039		Single Action
5	2.660	0.020	0.00	0.032	0.037		Single Action

A.2.64

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



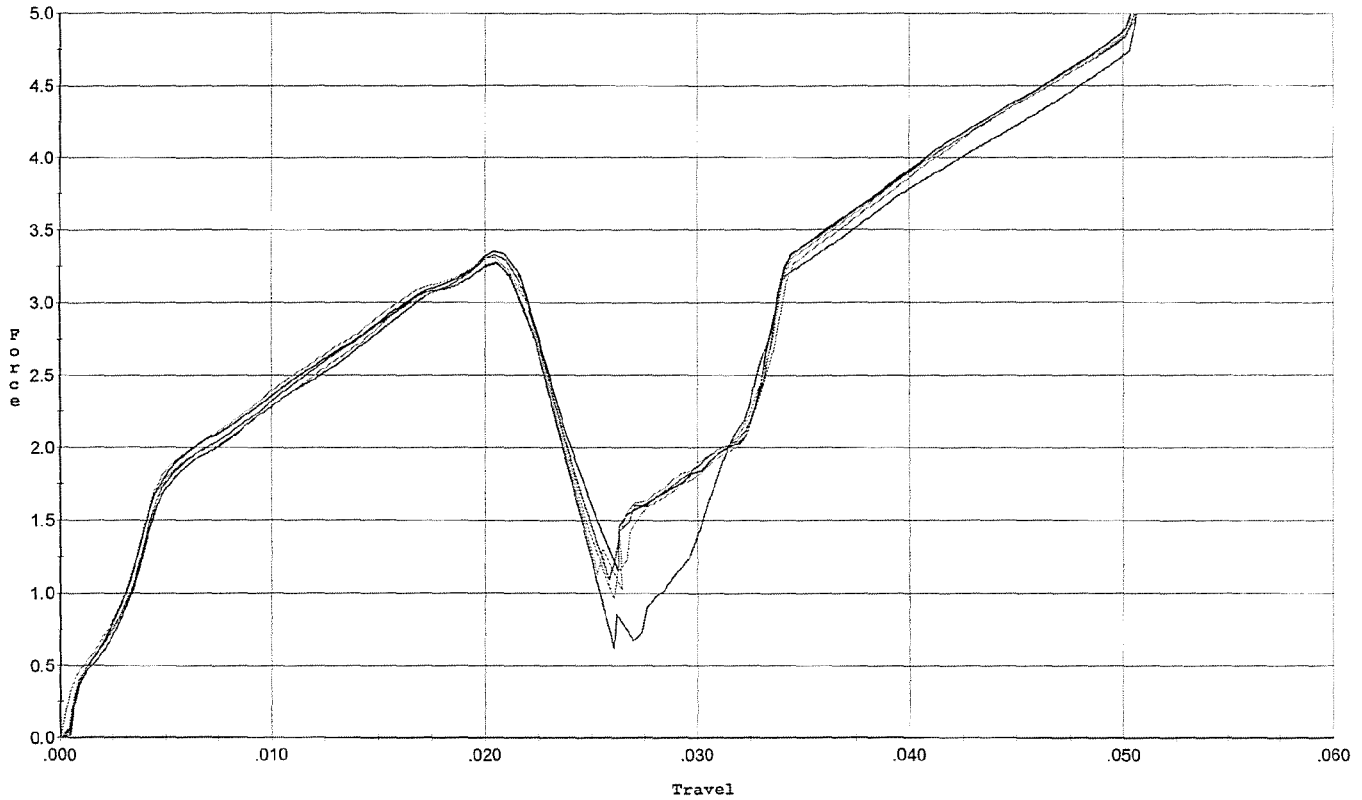
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.718	0.023	0.00	0.033	0.042		Single Action
2	2.634	0.021	0.00	0.032	0.038		Single Action
3	2.572	0.020	0.00	0.033	0.036		Single Action
4	2.600	0.020	0.00	0.033	0.036		Single Action
5	2.562	0.021	0.00	0.033	0.037		Single Action

A-2-61

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 3.0 lbs ini +/- .75 lb



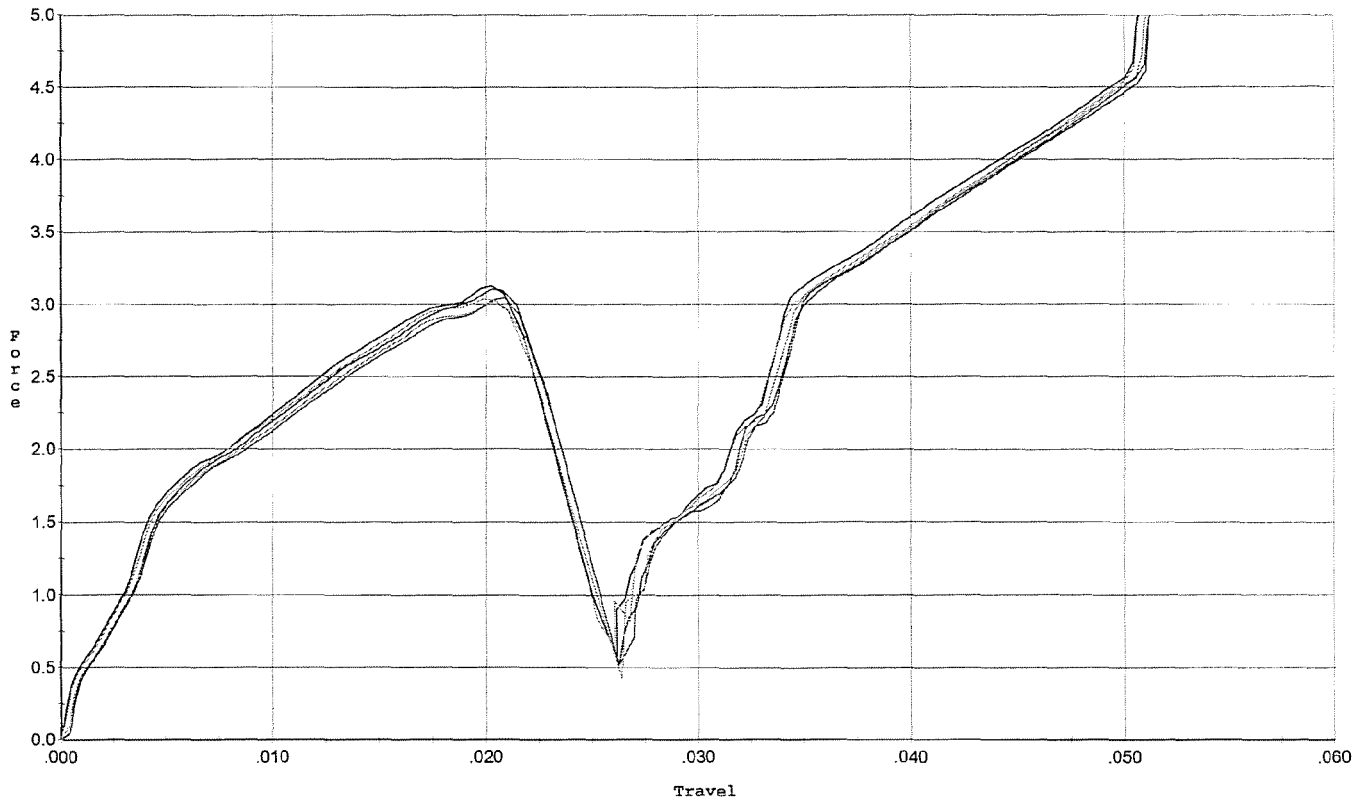
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.269	0.022	0.00	0.031	0.047		Single Action
2	3.354	0.022	0.00	0.031	0.047		Single Action
3	3.329	0.022	0.00	0.031	0.047		Single Action
4	3.308	0.022	0.00	0.031	0.048		Single Action
5	3.277	0.022	0.00	0.031	0.046		Single Action

A-3.30

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/26/2009

Model: M/24
Serial No: Form# F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



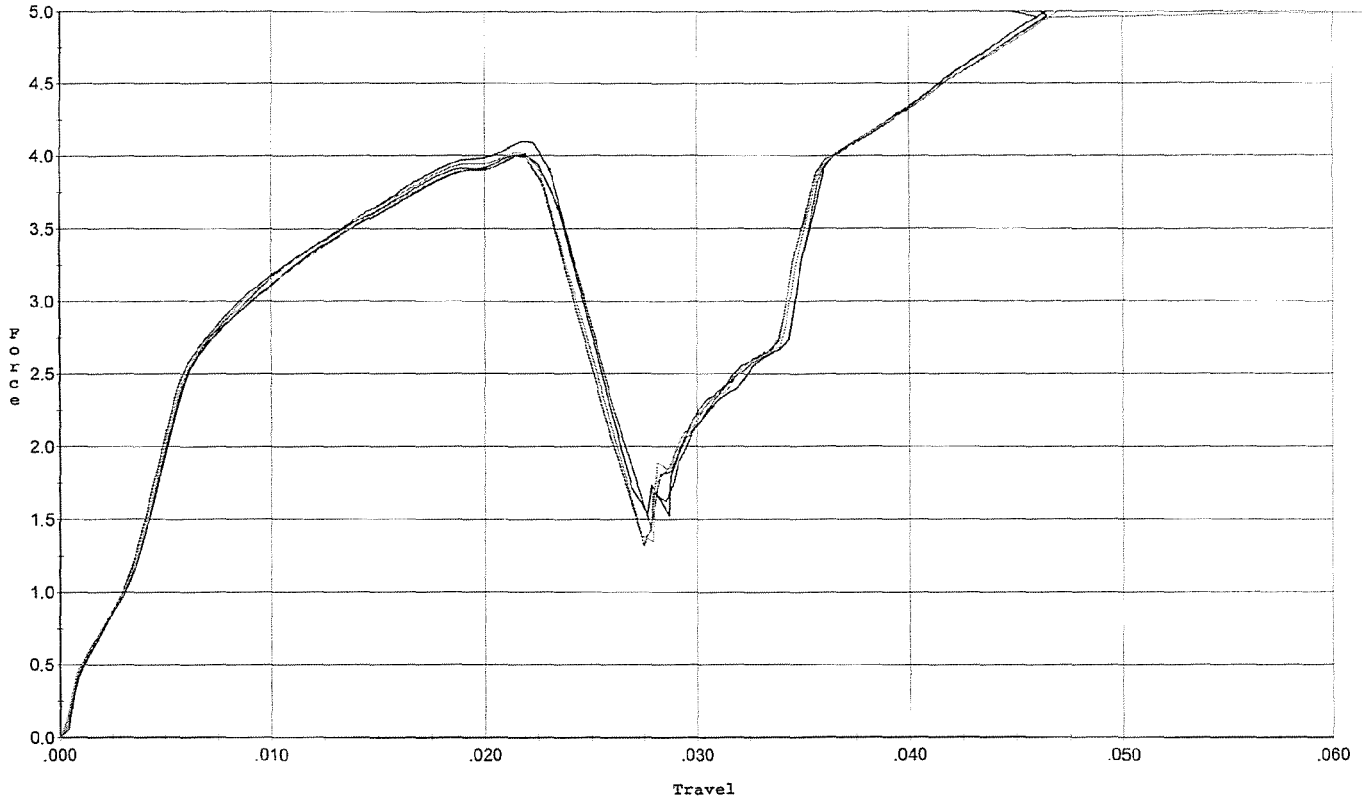
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.104	0.023	0.00	0.032	0.046		Single Action
2	3.126	0.022	0.00	0.031	0.045		Single Action
3	3.041	0.023	0.00	0.032	0.046		Single Action
4	3.034	0.022	0.00	0.031	0.045		Single Action
5	3.019	0.022	0.00	0.032	0.043		Single Action

A 3.06

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/26/2009

Model: M/24
Serial No: Form# F005
Trigger: 4.0 lbs ini +/- 1.0 lb



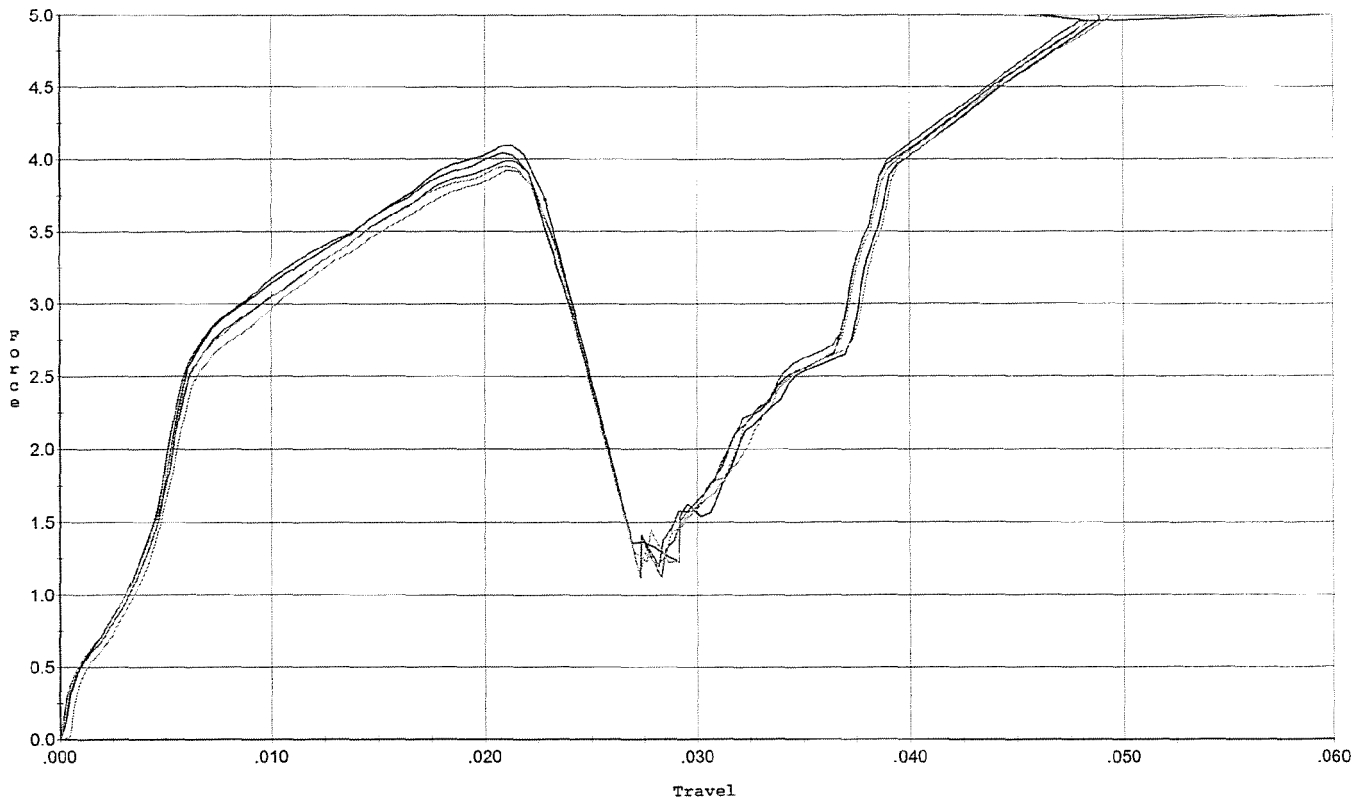
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.099	0.023	0.00	0.029	0.063		Single Action
2	4.008	0.023	0.00	0.029	0.063		Single Action
3	4.004	0.023	0.00	0.029	0.062		Single Action
4	3.999	0.025	0.00	0.029	0.067		Single Action
5	4.020	0.023	0.00	0.030	0.061		Single Action

A 4.02

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



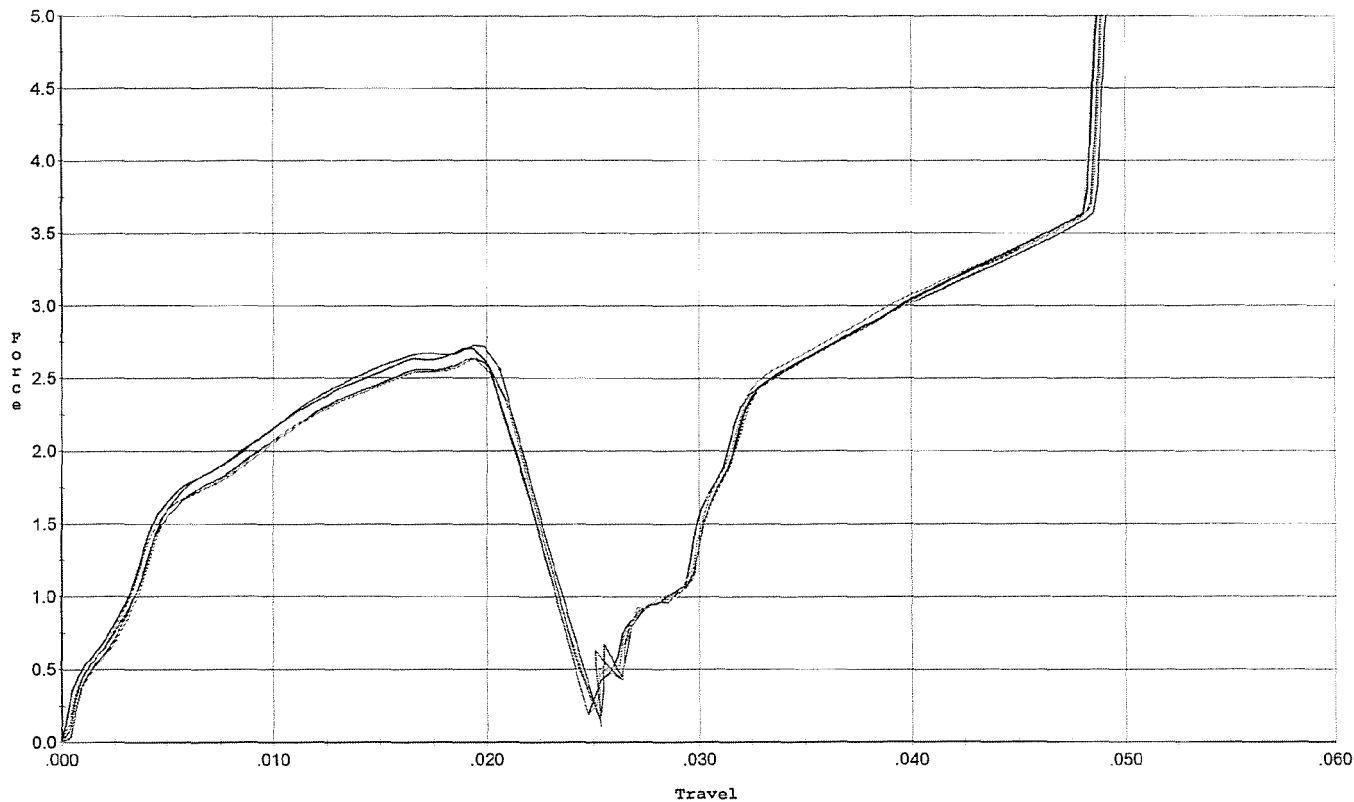
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.043	0.024	0.00	0.032	0.065		Single Action
2	4.096	0.023	0.00	0.032	0.062		Single Action
3	3.985	0.023	0.00	0.032	0.062		Single Action
4	3.953	0.024	0.00	0.032	0.064		Single Action
5	3.921	0.023	0.00	0.033	0.060		Single Action

A. 4.0e

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/26/2009

Model: M/24
Serial No: Form# F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



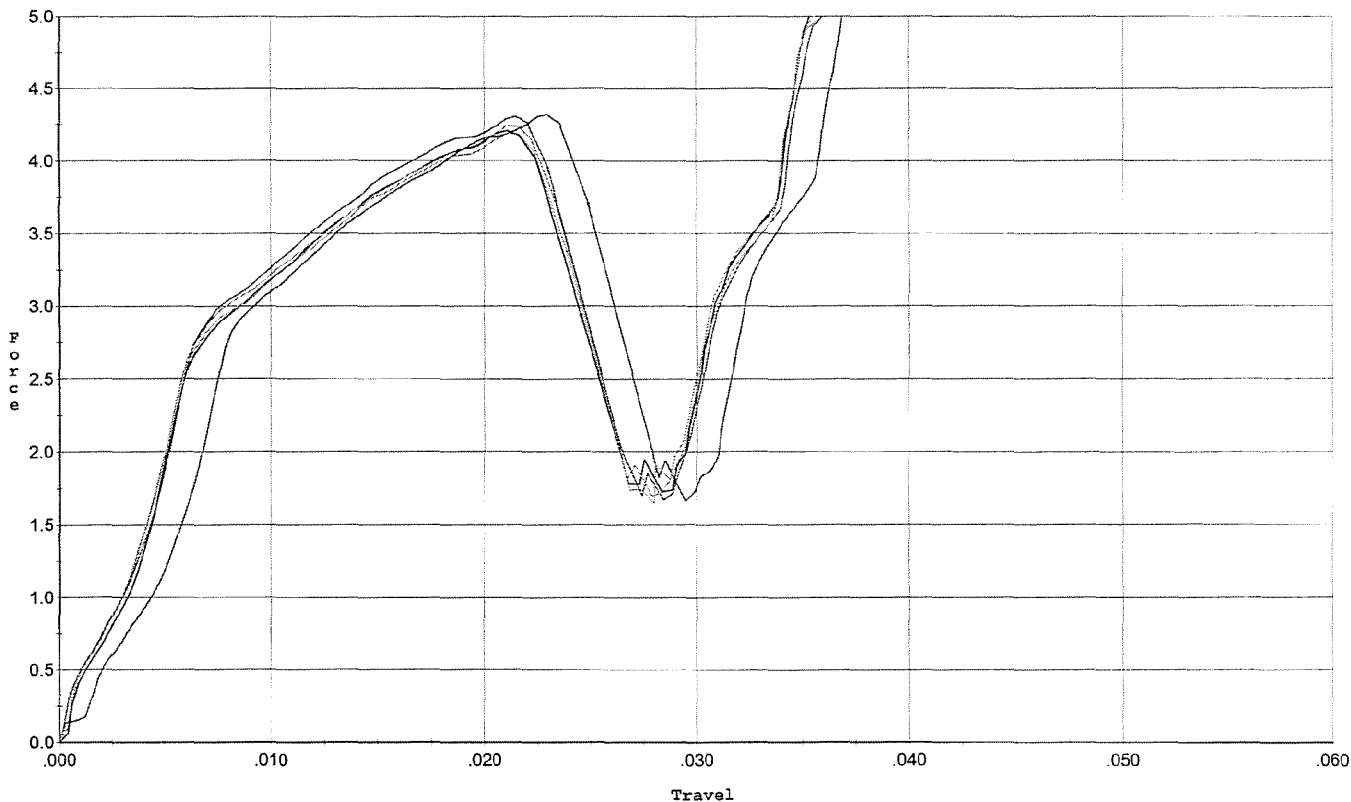
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.725	0.021	0.00	0.032	0.039		Single Action
2	2.707	0.022	0.00	0.031	0.041		Single Action
3	2.639	0.021	0.00	0.031	0.038		Single Action
4	2.642	0.021	0.00	0.031	0.038		Single Action
5	2.628	0.022	0.00	0.031	0.040		Single Action

A-2-66

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.319	0.025	0.00	0.024	0.068		Single Action
2	4.207	0.025	0.00	0.027	0.068		Single Action
3	4.307	0.023	0.00	0.026	0.065		Single Action
4	4.188	0.024	0.00	0.024	0.066		Single Action
5	4.239	0.023	0.00	0.027	0.066		Single Action

A-4.25