

BARBER - M24 0080615

G6871298

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

BARBER - M24 0080615

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

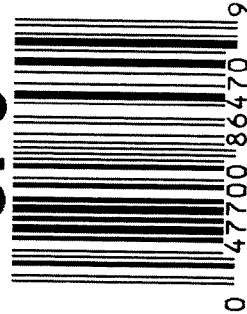


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6871298

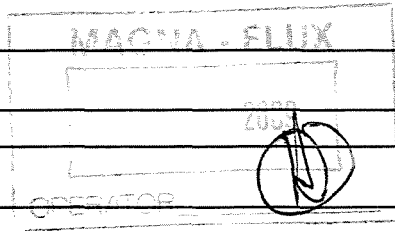
UPC



BARBER - M24 0080617 INSPECTION CHECKLIST-NEW GUNS

M02729
 SANDEP W
 150 PAPER

GUN SERIAL # G 687 1298

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-13-09	SPD
430	ASSEMBLE TO STOCK		8-13-09	SP
440	PROOF		8-13-09	SPD
460	CHECK HEADSPACE		8-13-09	SPD
470	DIS-ASSEMBLE ACTION		8-13-09	SPD
472	SERIALIZE BOLT HANDLE		8-14-09	SP
480	MAGNAFLUX BBL ACTION		8-14-09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/14/09	0.440
510	DRILL AND TAP SIGHT HOLES		8-14-09	SP
520	GOFF BLAST BBL / REC		8/20	MSH
540	APPLY COATINGS (BARREL ACTION)		8-22	✓
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-27-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-27-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-27-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-1-09	XN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

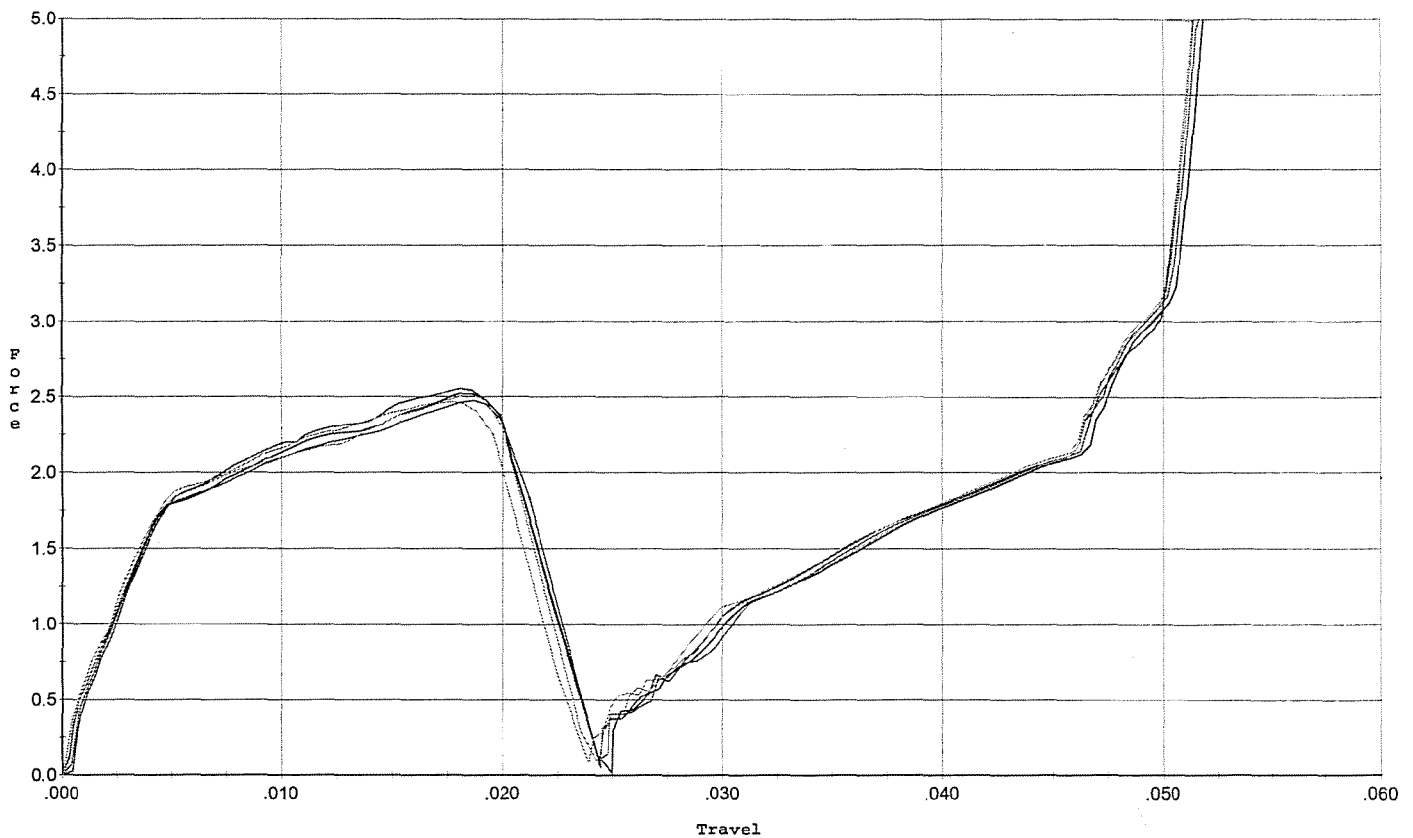
560	BARBER - M24 0080618 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u>	<u>2°</u>	<u>2°</u>	9/3/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>8°</u>	<u>8°</u>	<u>8°</u>	9/3/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>0.24</u>	<u>0.24</u>	<u>0.24</u>	9/3/09	RB		
	J) ASSEMBLE STOCK					9-1-09	ZN.		
	K) ASSEMBLE SWIVEL STUDS					9/3/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9-209	TC		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					9-209	TAR		
670	FINAL INSPECTION A) HEADSPACE					9/3/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u>	<u>2.21</u>	<u>2.41</u>	<u>2.20</u>	<u>2.26</u>	9/3/09	RB
	C) FUNCTION					9/3/09	RB		
690	PACK					9-3-09	TC		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 2.5 lbs ini +/- .50 lb



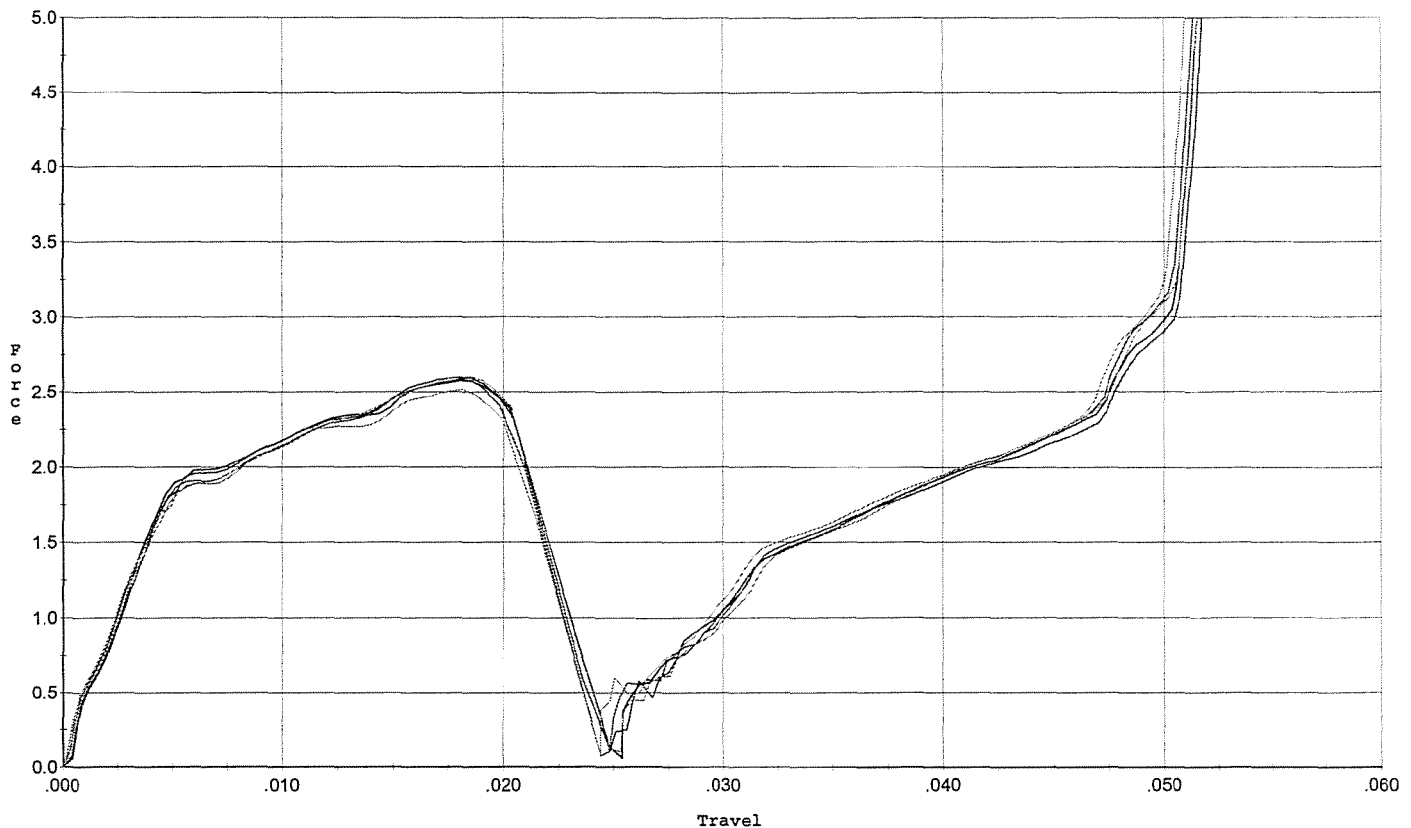
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.555	0.021	0.00	0.035	0.039		Single Action
2	2.523	0.020	0.00	0.036	0.037		Single Action
3	2.475	0.020	0.00	0.036	0.036		Single Action
4	2.466	0.020	0.00	0.036	0.036		Single Action
5	2.512	0.020	0.00	0.036	0.037		Single Action

A-2.50

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/26/2009

Model: M/24
Serial No: Form# F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



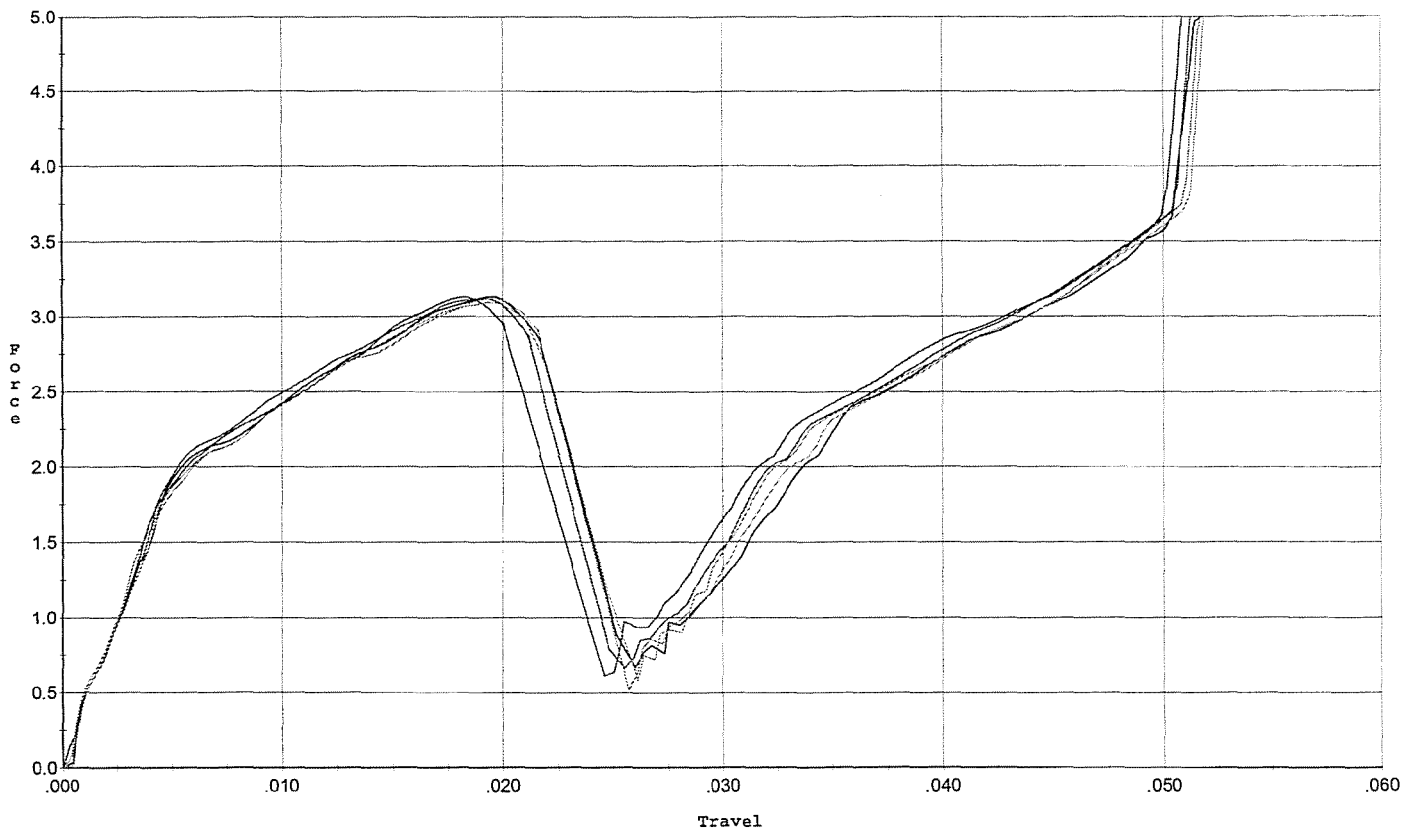
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.596	0.020	0.00	0.035	0.038		Single Action
2	2.574	0.020	0.00	0.035	0.038		Single Action
3	2.585	0.021	0.00	0.035	0.039		Single Action
4	2.516	0.022	0.00	0.034	0.039		Single Action
5	2.601	0.020	0.00	0.035	0.038		Single Action

A-2-57

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/26/2009

Model: M/24
Serial No: Form# F005
Trigger: 3.0 lbs ini +/- .75 lb



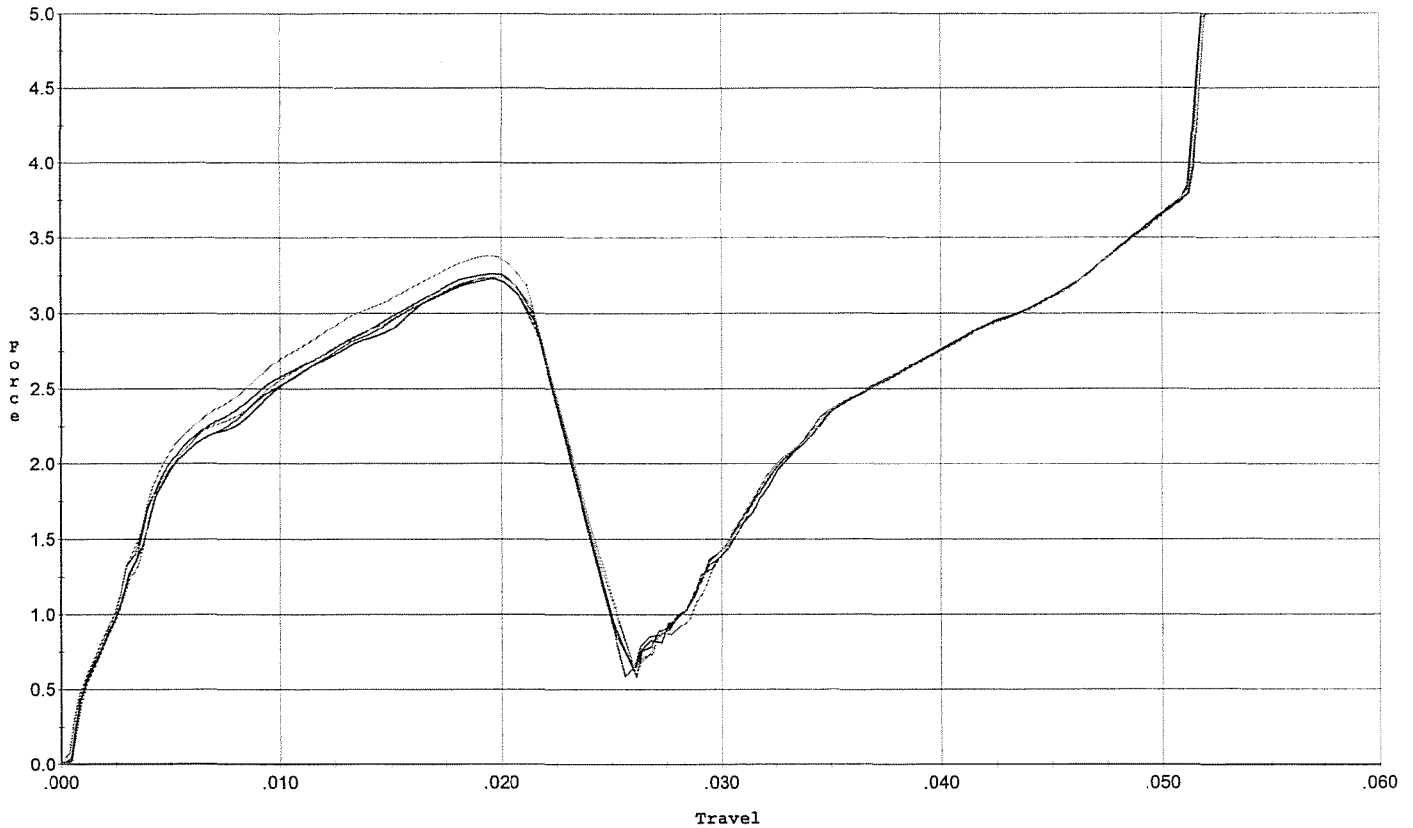
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.130	0.020	0.00	0.033	0.042		Single Action
2	3.128	0.022	0.00	0.033	0.047		Single Action
3	3.121	0.021	0.00	0.032	0.046		Single Action
4	3.118	0.022	0.00	0.033	0.046		Single Action
5	3.093	0.022	0.00	0.032	0.047		Single Action

A-3-11

Trigger Profile [lbs,inch]

Profile: COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



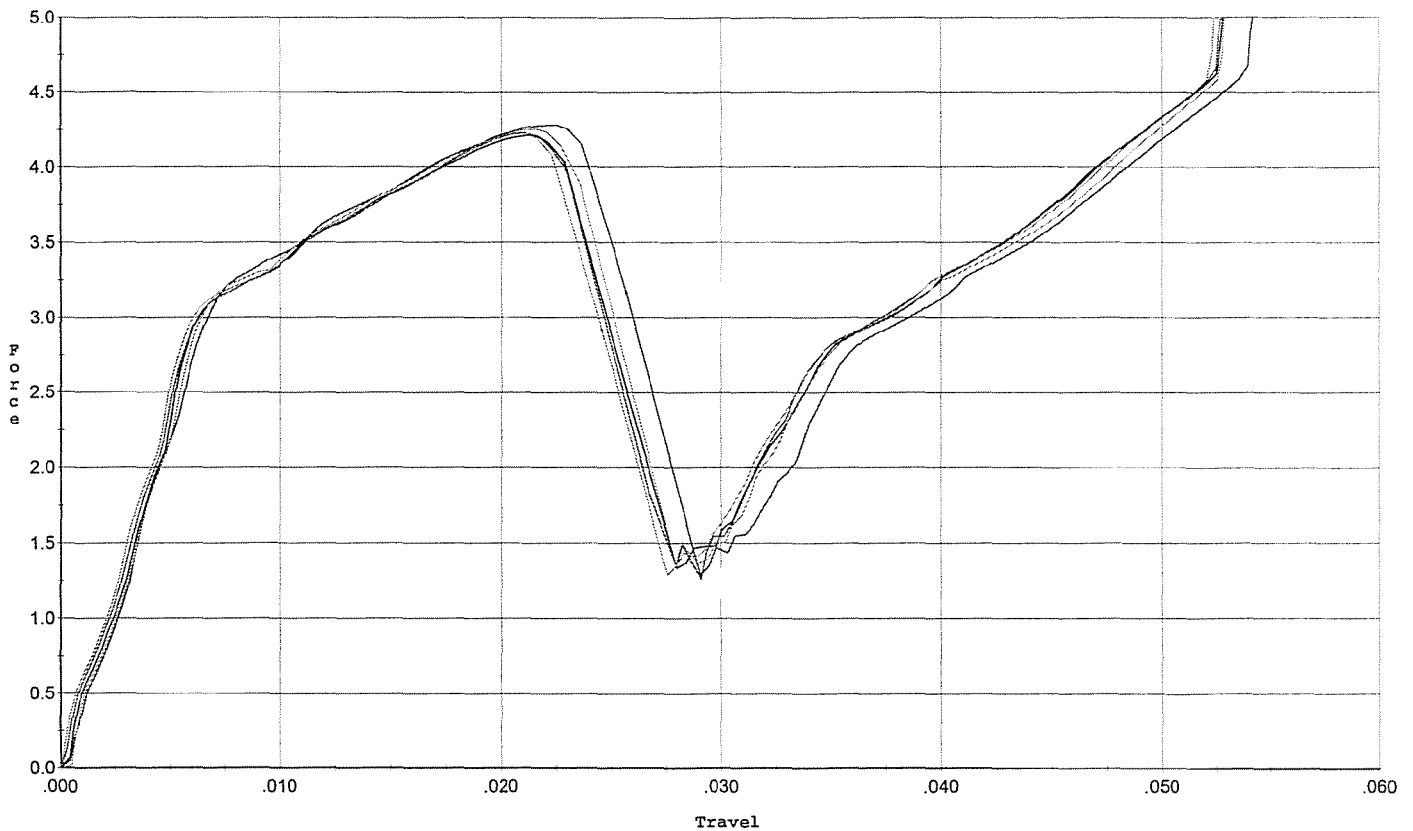
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.260	0.021	0.00	0.033	0.048		Single Action
2	3.236	0.022	0.00	0.033	0.048		Single Action
3	3.230	0.022	0.00	0.032	0.048		Single Action
4	3.382	0.021	0.00	0.033	0.049		Single Action
5	3.238	0.021	0.00	0.033	0.048		Single Action

A-3-26

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/26/2009

Model: M/24
Serial No: Form# F005
Trigger: 4.0 lbs ini +/- .50 lb



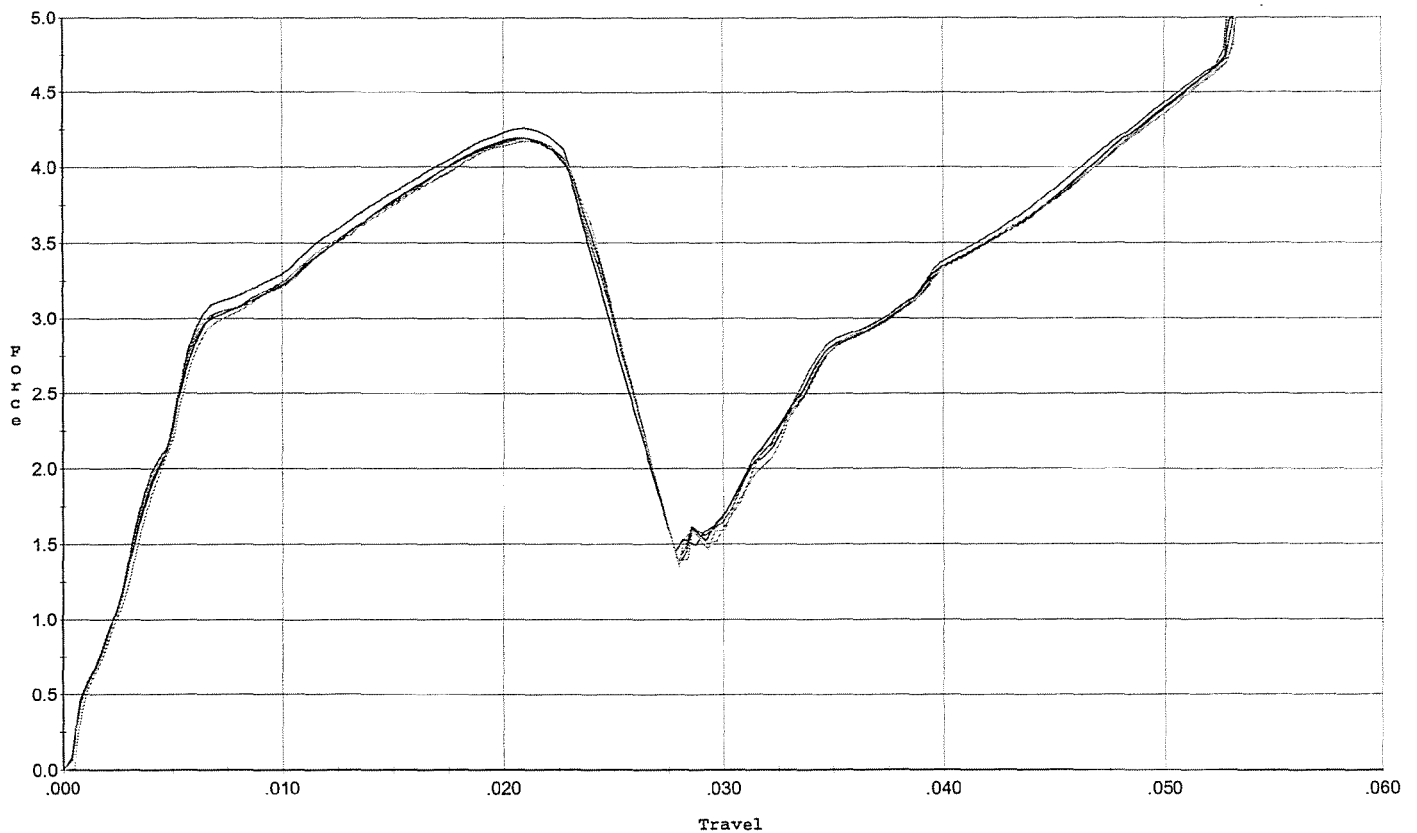
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.279	0.026	0.00	0.031	0.076		Single Action
2	4.209	0.023	0.00	0.031	0.066		Single Action
3	4.226	0.023	0.00	0.031	0.067		Single Action
4	4.255	0.024	0.00	0.031	0.069		Single Action
5	4.230	0.025	0.00	0.030	0.072		Single Action

A-4.24

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 4.0 lbs after 20 cycles+/- .50 lb



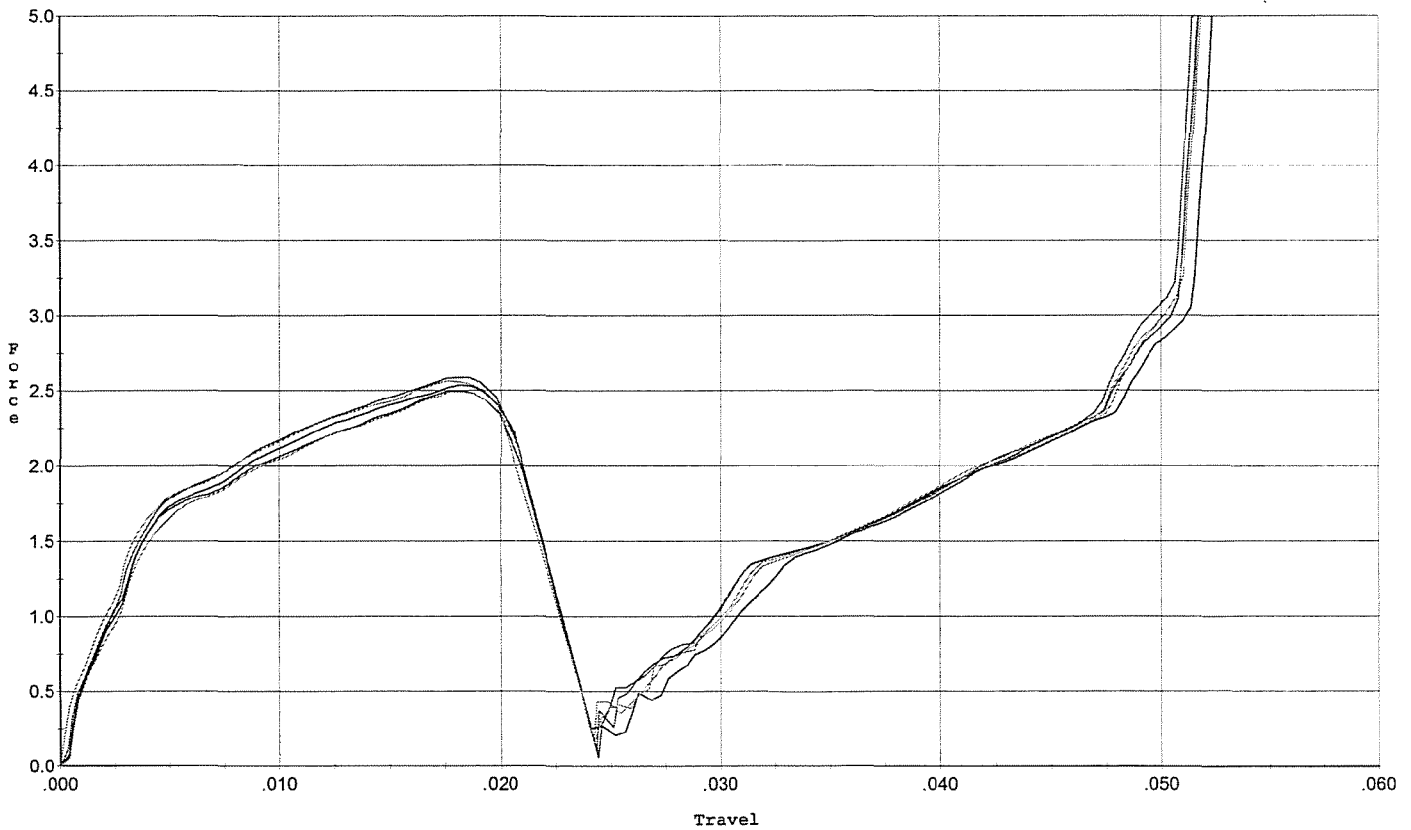
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.258	0.024	0.00	0.031	0.071		Single Action
2	4.193	0.023	0.00	0.031	0.066		Single Action
3	4.193	0.025	0.00	0.030	0.071		Single Action
4	4.175	0.024	0.00	0.031	0.069		Single Action
5	4.175	0.025	0.00	0.031	0.071		Single Action

A. 4.19

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/26/2009

Model: M/24
Serial No: Form# F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



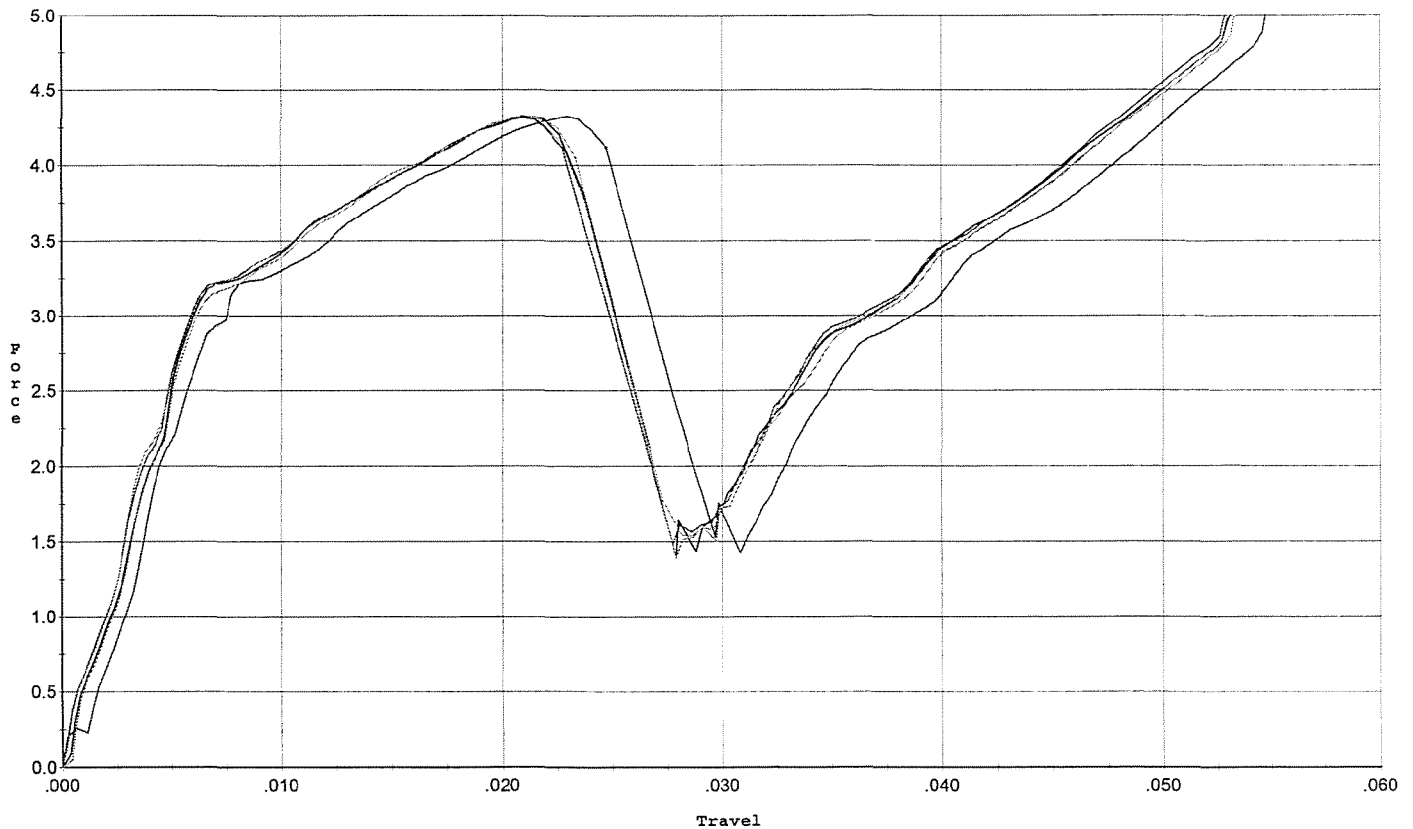
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.498	0.021	0.00	0.035	0.038		Single Action
2	2.534	0.021	0.00	0.036	0.038		Single Action
3	2.588	0.021	0.00	0.035	0.039		Single Action
4	2.565	0.022	0.00	0.035	0.041		Single Action
5	2.491	0.021	0.00	0.035	0.037		Single Action

A-2.53

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/26/2009

Model: M/24
Serial No: Form# F005
Trigger: set to 4.0 lbs ini +/- 1.0 lb for target & accurac



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.327	0.025	0.00	0.031	0.073		Single Action
2	4.323	0.024	0.00	0.031	0.071		Single Action
3	4.316	0.025	0.00	0.030	0.076		Single Action
4	4.326	0.023	0.00	0.031	0.070		Single Action
5	4.329	0.024	0.00	0.030	0.072		Single Action

A. 4.32