

G 6871301

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



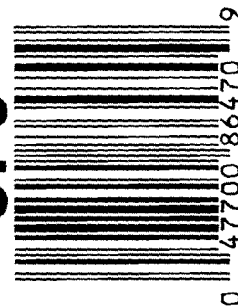
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6871301

UPC



BM FORM

GUN SERIAL #

G 6871301

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-20-09	SPD
430	ASSEMBLE TO STOCK		7-20-09	SP
440	PROOF		7-20-09	SPD
460	CHECK HEADSPACE		7-20-09	SPD
470	DIS-ASSEMBLE ACTION		7-20-09	SPD
472	SERIALIZE BOLT HANDLE		7-20-09	SPD
480	MAGNAFLUX BBL ACTION	MAGNA - FLUX JUL 20 2009 OPERATOR <u>①</u>	7/28/09	①
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-28-09	DLJO
510	DRILL AND TAP SIGHT HOLES		7-21-09	SP
520	GOFF BLAST BBL / REC		7/30/09	gwb
540	APPLY COATINGS (BARREL ACTION)		8/12	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-13-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-13-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-13-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-31-09	Z. 91
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

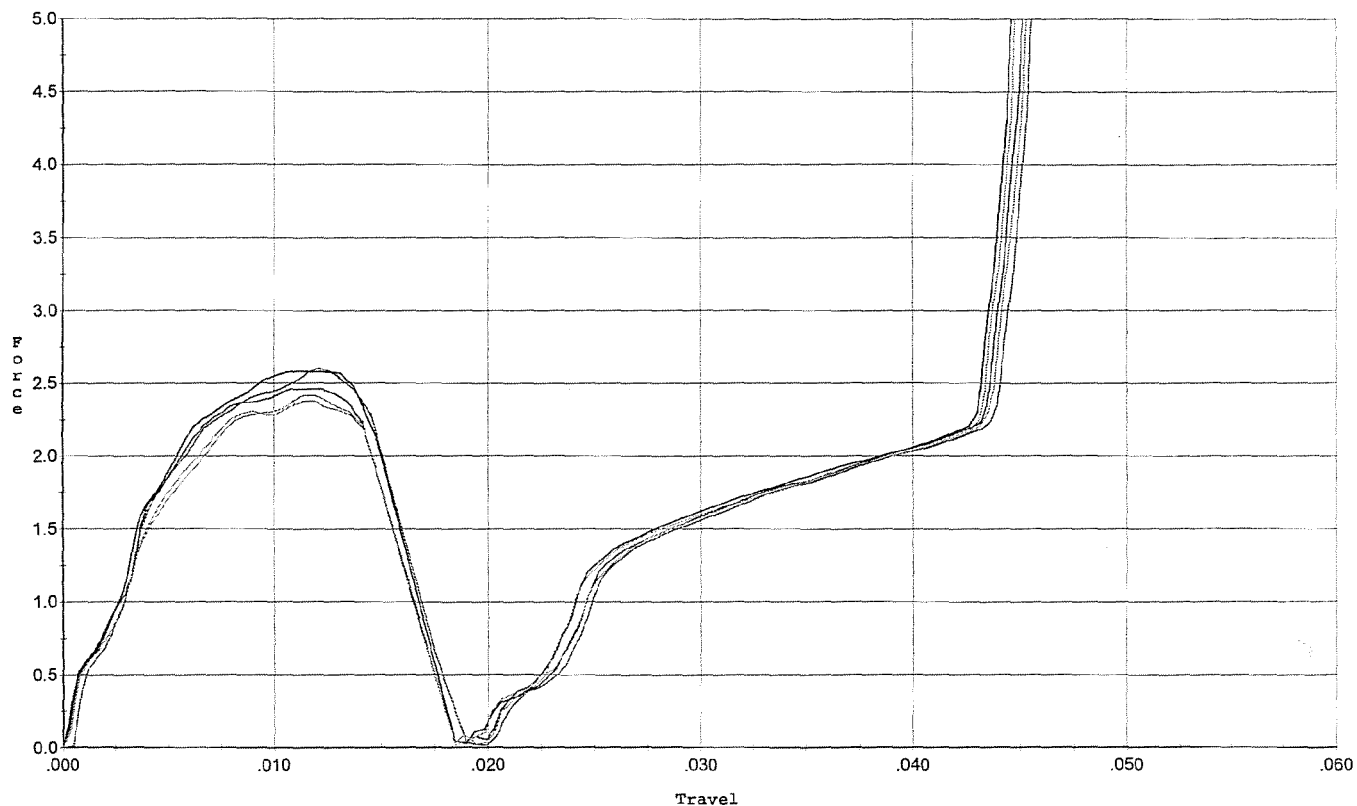
560	BARBER - M24 0080654 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>1"</u> <u>1"</u> <u>2"</u>	9/3/09	RB
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>7"</u> <u>7"</u> <u>7"</u>	9/3/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	9/3/09	RB
	J) ASSEMBLE STOCK			8-31-09	L.D.
	K) ASSEMBLE SWIVEL STUDS			7/3/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		(PASS) FAIL (PASS) FAIL	9-2-09	L.P.D.
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			9-2-09	RP
670	FINAL INSPECTION A) HEADSPACE			7/3/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.34</u> <u>2.37</u> <u>2.28</u> <u>2.49</u> <u>2.25</u>	9/3/09	RB
	C) FUNCTION			7/3/09	RB
690	PACK			9-3-09	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/28/200

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



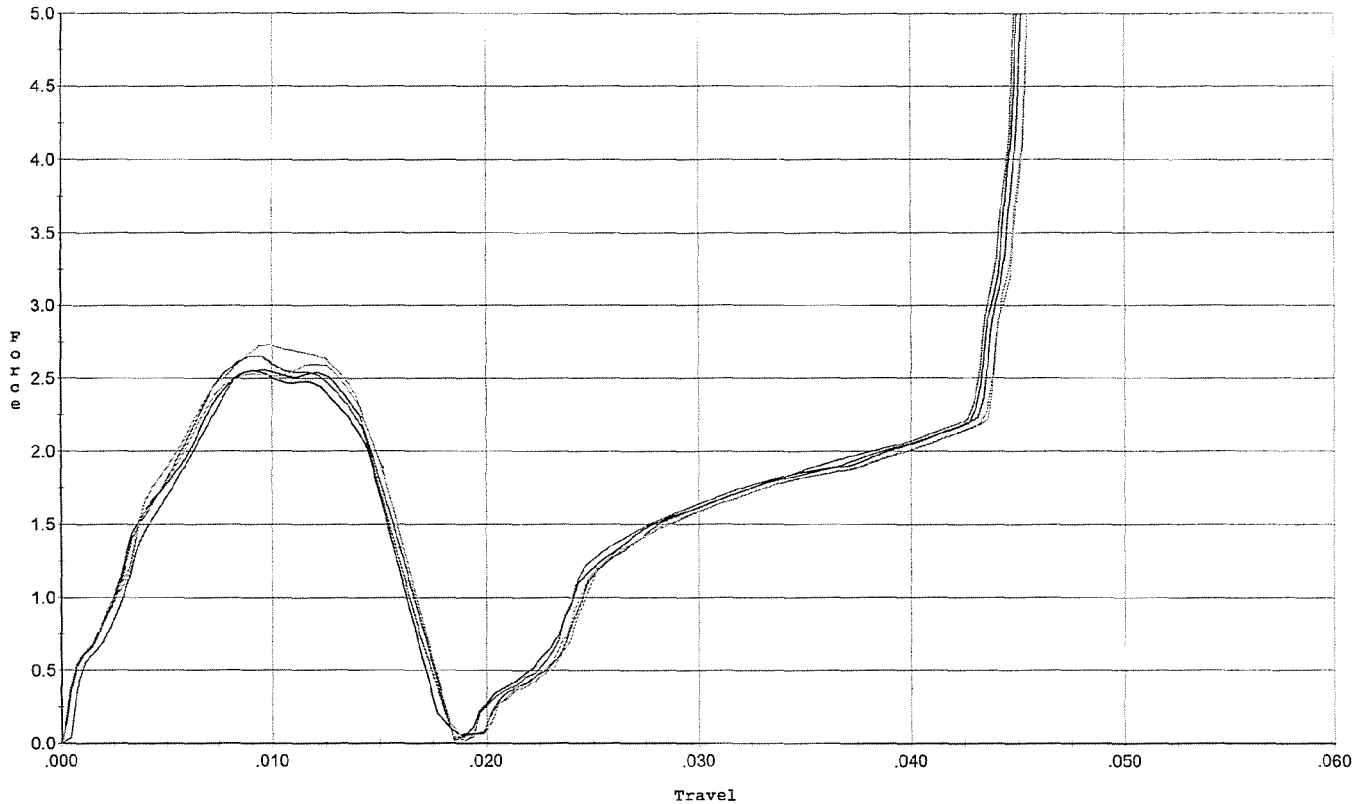
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.460	0.014	0.00	0.034	0.025		Set Trigger
2	2.584	0.015	0.00	0.033	0.027		Set Trigger
3	2.601	0.015	0.00	0.034	0.026		Set Trigger
4	2.377	0.014	0.00	0.034	0.024		Set Trigger
5	2.417	0.016	0.00	0.034	0.027		Set Trigger

A.2.48

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/28/200

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



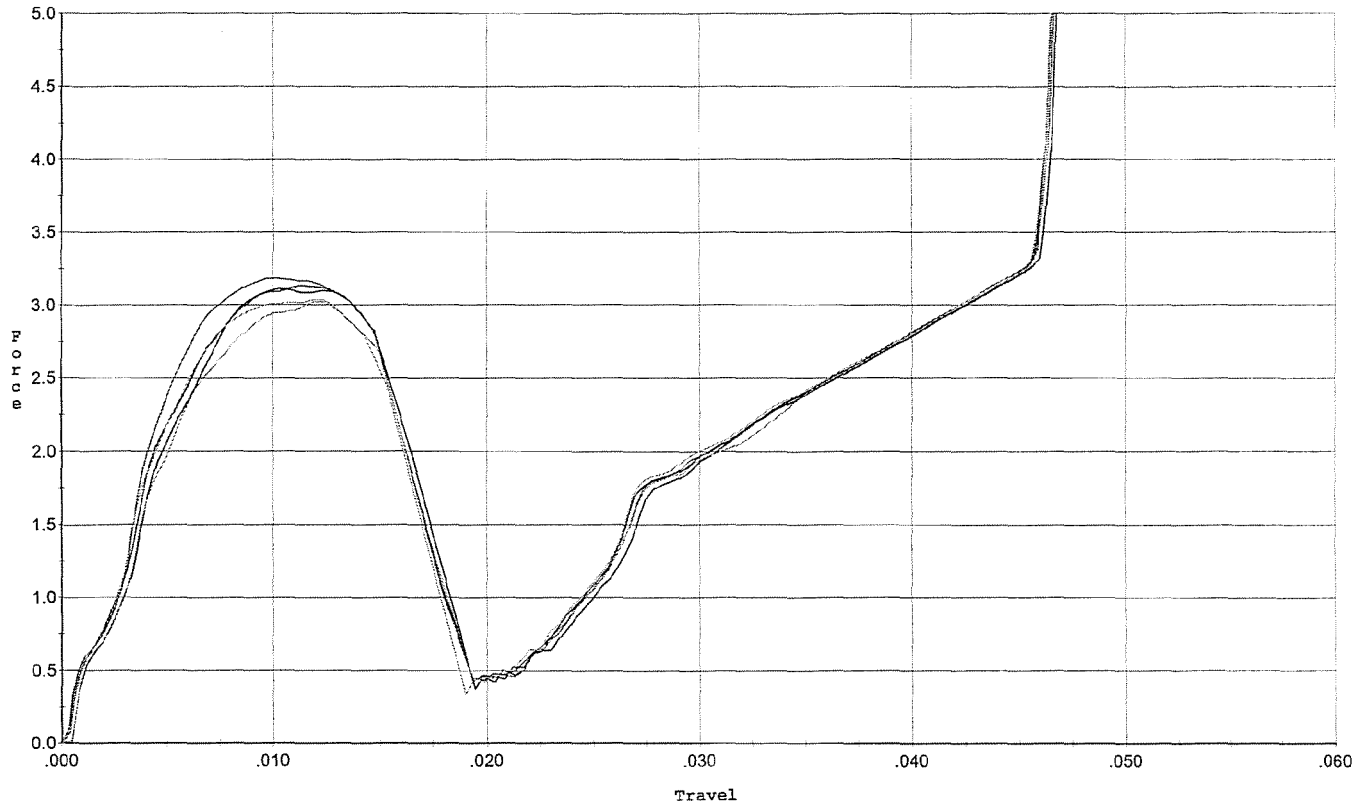
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.557	0.016	0.00	0.034	0.027		Set Trigger
2	2.552	0.014	0.00	0.034	0.025		Set Trigger
3	2.652	0.014	0.00	0.034	0.026		Set Trigger
4	2.595	0.015	0.00	0.034	0.027		Set Trigger
5	2.729	0.015	0.00	0.034	0.028		Set Trigger

A-2-61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/28/200

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .50 lb



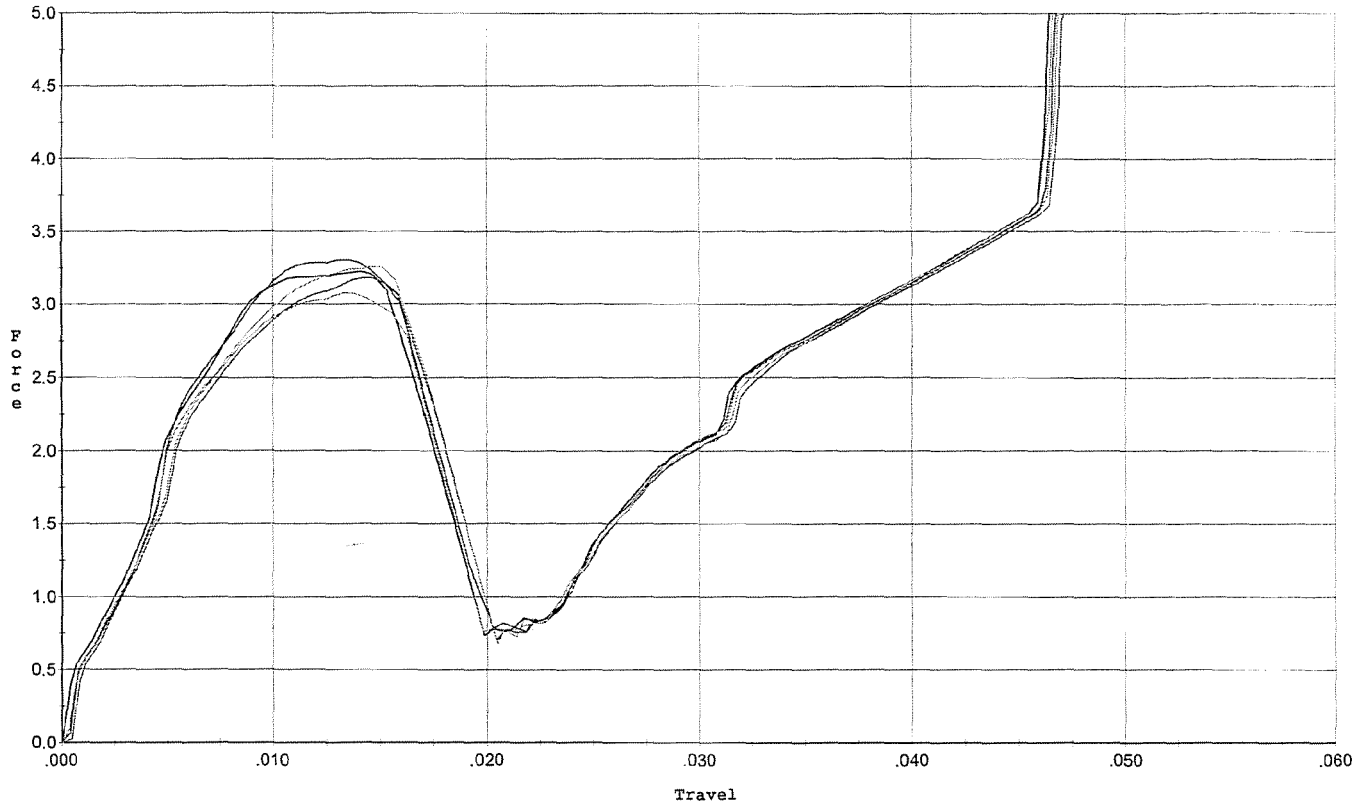
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.136	0.015	0.00	0.034	0.031		Set Trigger
2	3.113	0.017	0.00	0.034	0.034		Set Trigger
3	3.184	0.015	0.00	0.034	0.032		Set Trigger
4	3.034	0.015	0.00	0.033	0.032		Set Trigger
5	3.021	0.015	0.00	0.034	0.030		Set Trigger

A3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/28/200

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .50 lb



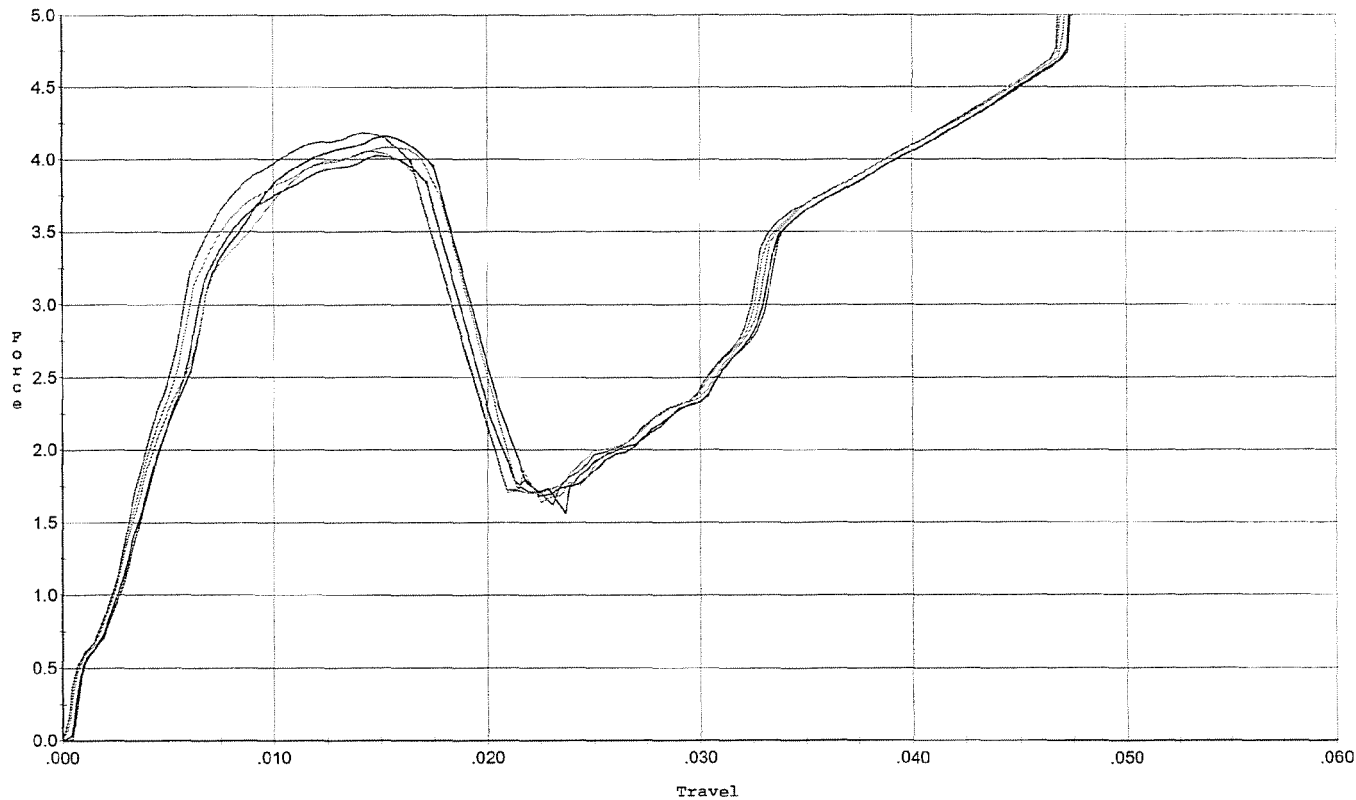
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.305	0.016	0.00	0.032	0.035		Set Trigger
2	3.223	0.017	0.00	0.032	0.037		Set Trigger
3	3.178	0.017	0.00	0.032	0.036		Set Trigger
4	3.255	0.017	0.00	0.032	0.037		Set Trigger
5	3.077	0.016	0.00	0.032	0.034		Set Trigger

A3-20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/28/200

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



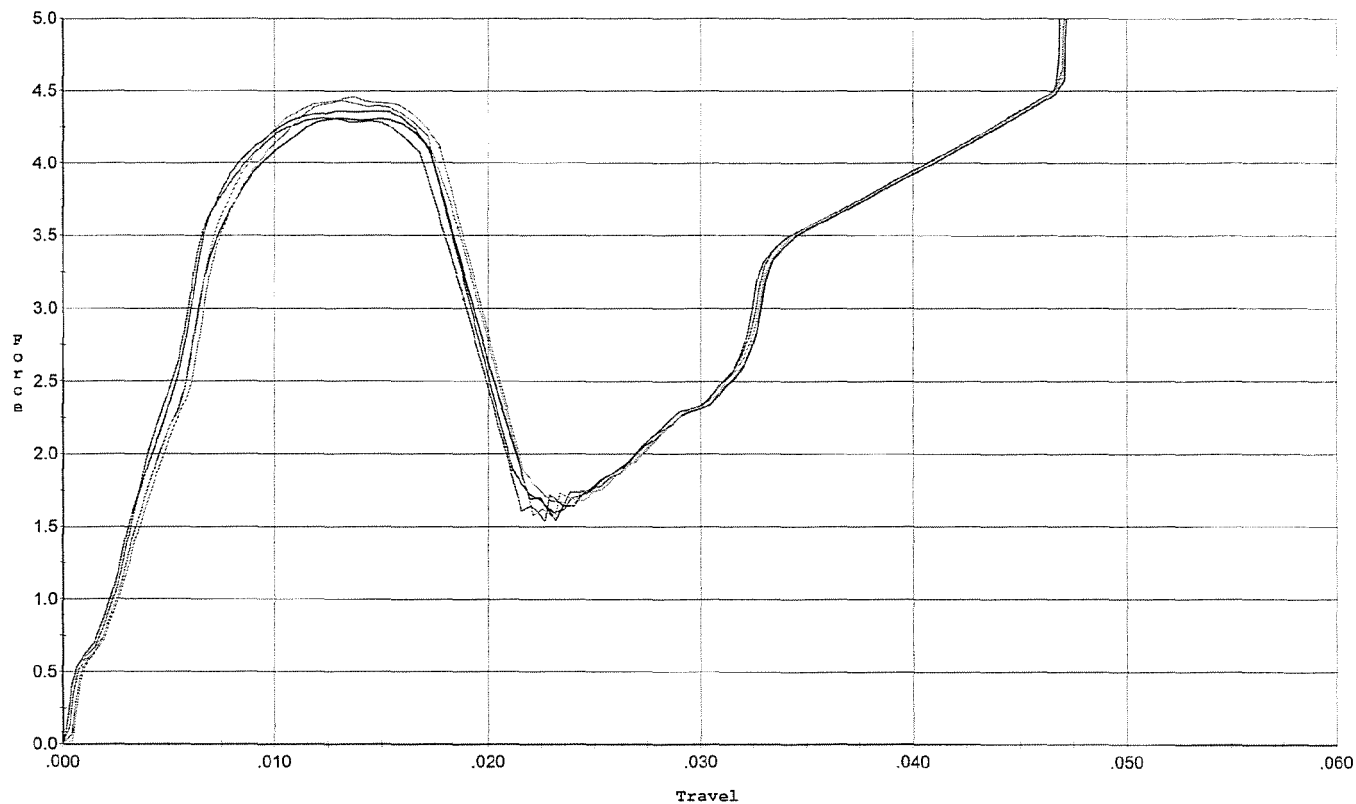
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.029	0.017	0.00	0.030	0.046		Set Trigger
2	4.161	0.017	0.00	0.030	0.048		Set Trigger
3	4.188	0.016	0.00	0.030	0.046		Set Trigger
4	4.058	0.017	0.00	0.030	0.045		Set Trigger
5	4.083	0.018	0.00	0.030	0.048		Set Trigger

A 4.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/28/200

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



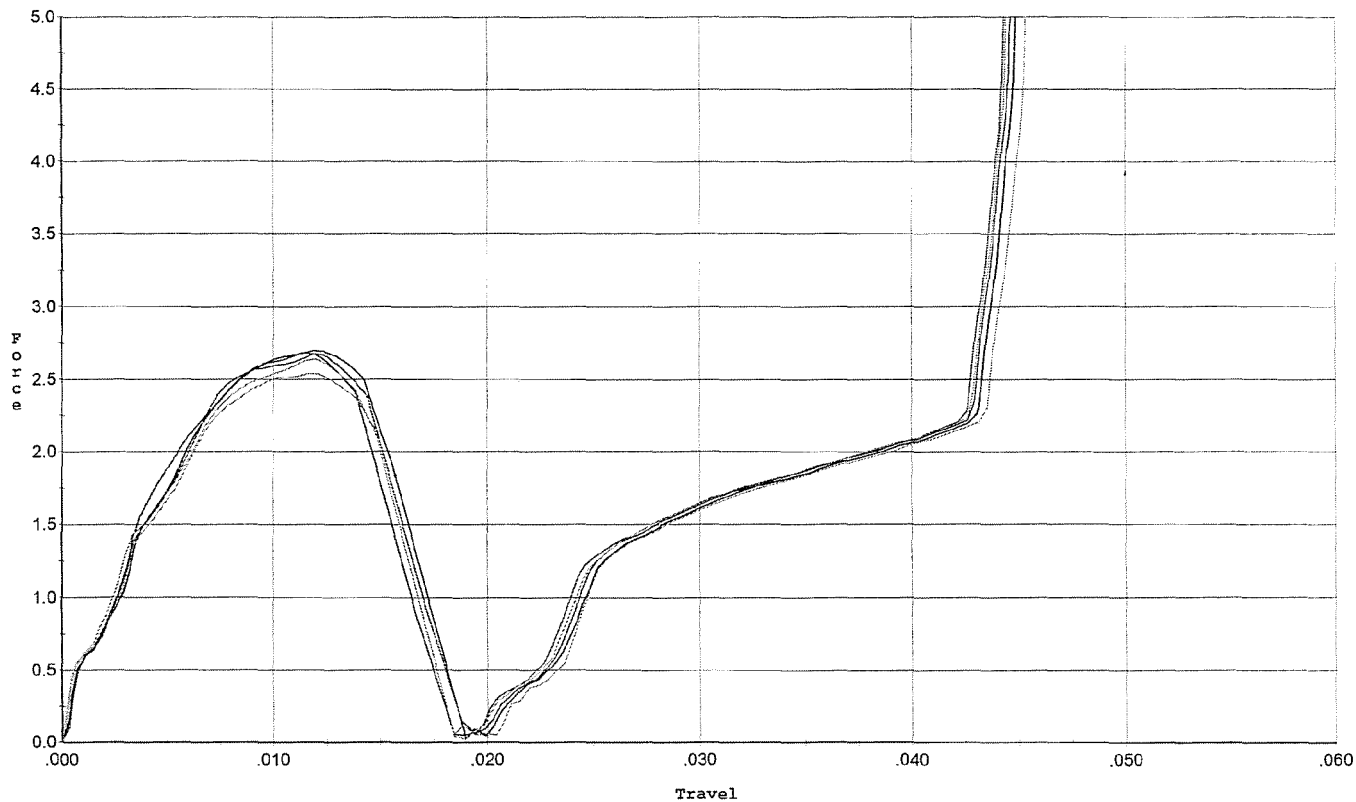
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.361	0.017	0.00	0.029	0.051		Set Trigger
2	4.310	0.017	0.00	0.030	0.049		Set Trigger
3	4.312	0.019	0.00	0.029	0.055		Set Trigger
4	4.434	0.019	0.00	0.030	0.054		Set Trigger
5	4.459	0.018	0.00	0.029	0.051		Set Trigger

A 4.37

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/28/200

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



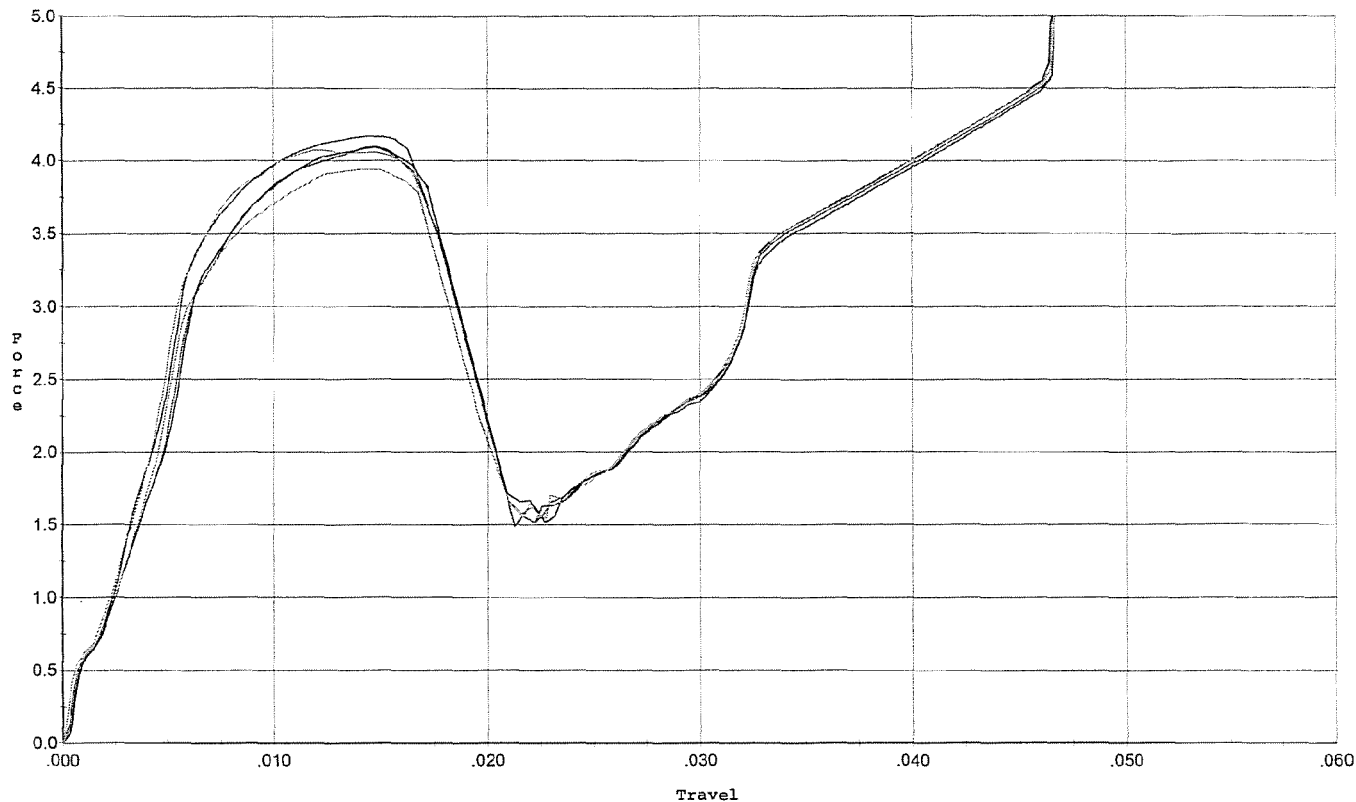
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.686	0.014	0.00	0.034	0.025		Set Trigger
2	2.698	0.016	0.00	0.033	0.029		Set Trigger
3	2.677	0.014	0.00	0.033	0.026		Set Trigger
4	2.639	0.015	0.00	0.033	0.027		Set Trigger
5	2.541	0.015	0.00	0.034	0.026		Set Trigger

A-2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/28/200

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.164	0.018	0.00	0.030	0.050		Set Trigger
2	4.096	0.017	0.00	0.029	0.047		Set Trigger
3	4.090	0.018	0.00	0.030	0.048		Set Trigger
4	4.072	0.017	0.00	0.030	0.046		Set Trigger
5	3.939	0.017	0.00	0.030	0.045		Set Trigger

A. 4.07