

G 6871302

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



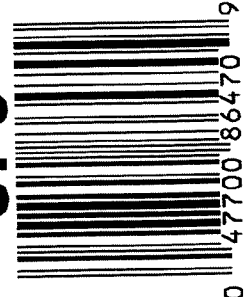
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6871302

UPC



BM FORM

(G 6871302)

GUN SERIAL #

G 6871302 ?

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-14-09	SPD
430	ASSEMBLE TO STOCK		7-14-09	SP
440	PROOF		7-14-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	7-14-09	SPD
470	DIS-ASSEMBLE ACTION	2009	7-14-09	SPD
472	SERIALIZE BOLT HANDLE		7-15-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	7-18-09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-21-09	DWD
510	DRILL AND TAP SIGHT HOLES		7-15-09	SP
520	GOFF BLAST BBL / REC		7-21-09	SP
540	APPLY COATINGS (BARREL ACTION)		8-11	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-10-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-10-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-10-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-12-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

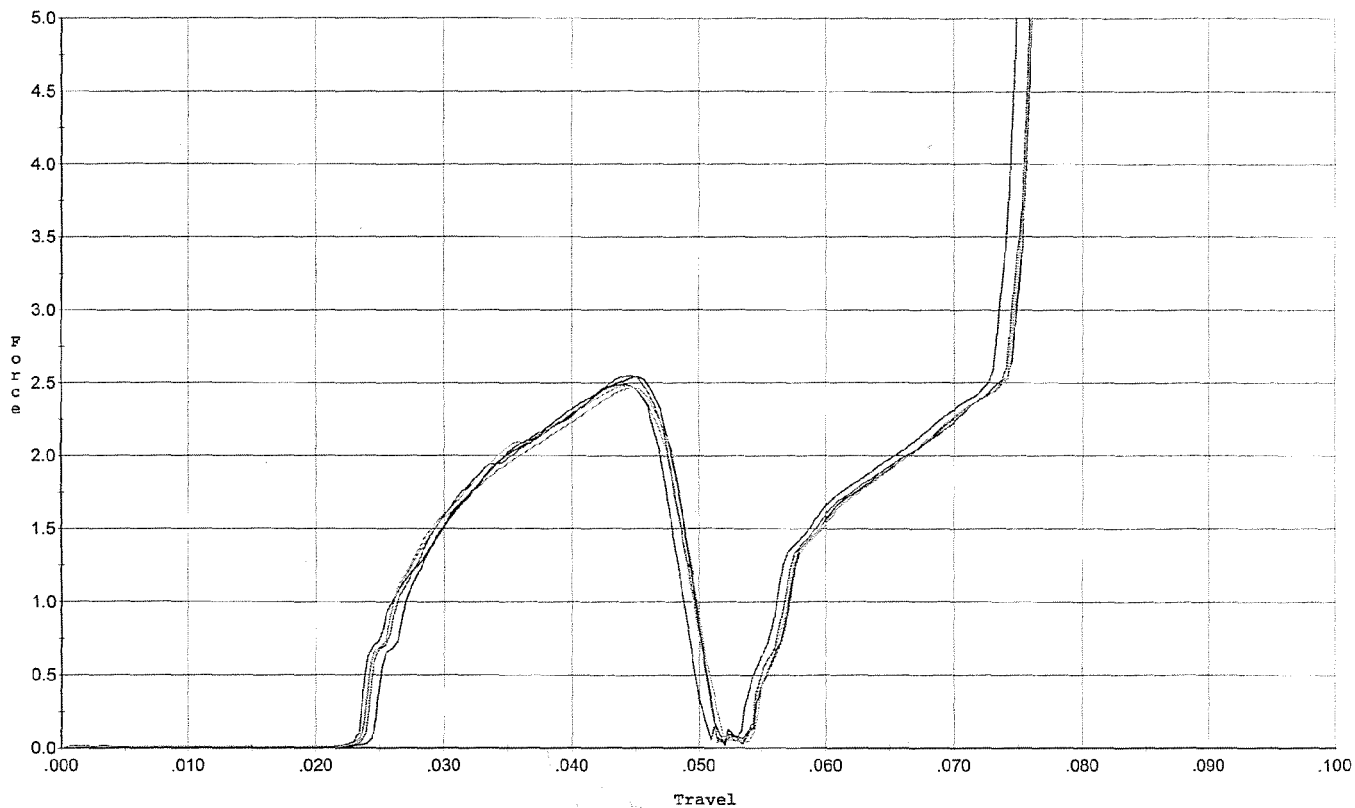
560	BARBER - M24 0080666 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7.0</u>	<u>7.0</u>	<u>7.0</u>	8-17-09	L.P.D.		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.0</u>	<u>3.0</u>	<u>3.0</u>	8-17-09	L.P.D.		
	H) TRIGGER PULL TEST AND RETAINABILITY		3.0						
	I) FIRING PIN INDENT	.020 MIN	<u>.027</u>	<u>.027</u>	<u>.027</u>	8-17-09	L.P.D.		
	J) ASSEMBLE STOCK					8-12-09	L.P.D.		
	K) ASSEMBLE SWIVEL STUDS					8-17-09	L.P.D.		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		8-17-09	L.P.D.		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					8-17-09	RP		
670	FINAL INSPECTION A) HEADSPACE					8-17-09	L.P.D.		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u>	<u>2.03</u>	<u>2.79</u>	<u>2.67</u>	<u>2.78</u>	8-17-09	RP
	C) FUNCTION					8-17-09	L.P.D.		
690	PACK					8/18/09	Fey		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



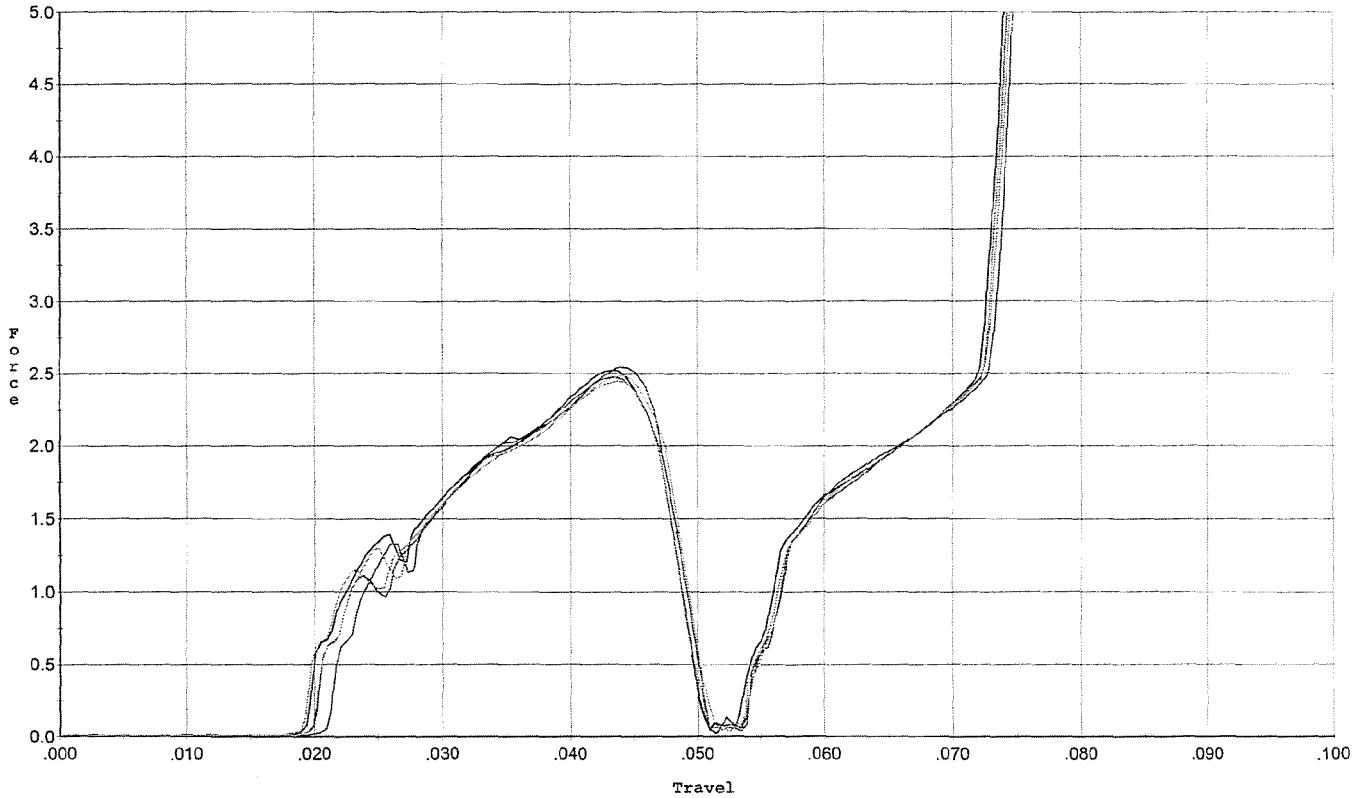
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.494	0.047	0.023	0.032	0.044		Set Trigger
2	2.548	0.048	0.025	0.032	0.045		Set Trigger
3	2.553	0.049	0.024	0.032	0.047		Set Trigger
4	2.483	0.049	0.024	0.032	0.047		Set Trigger
5	2.471	0.048	0.024	0.032	0.046		Set Trigger

A-2 S1

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



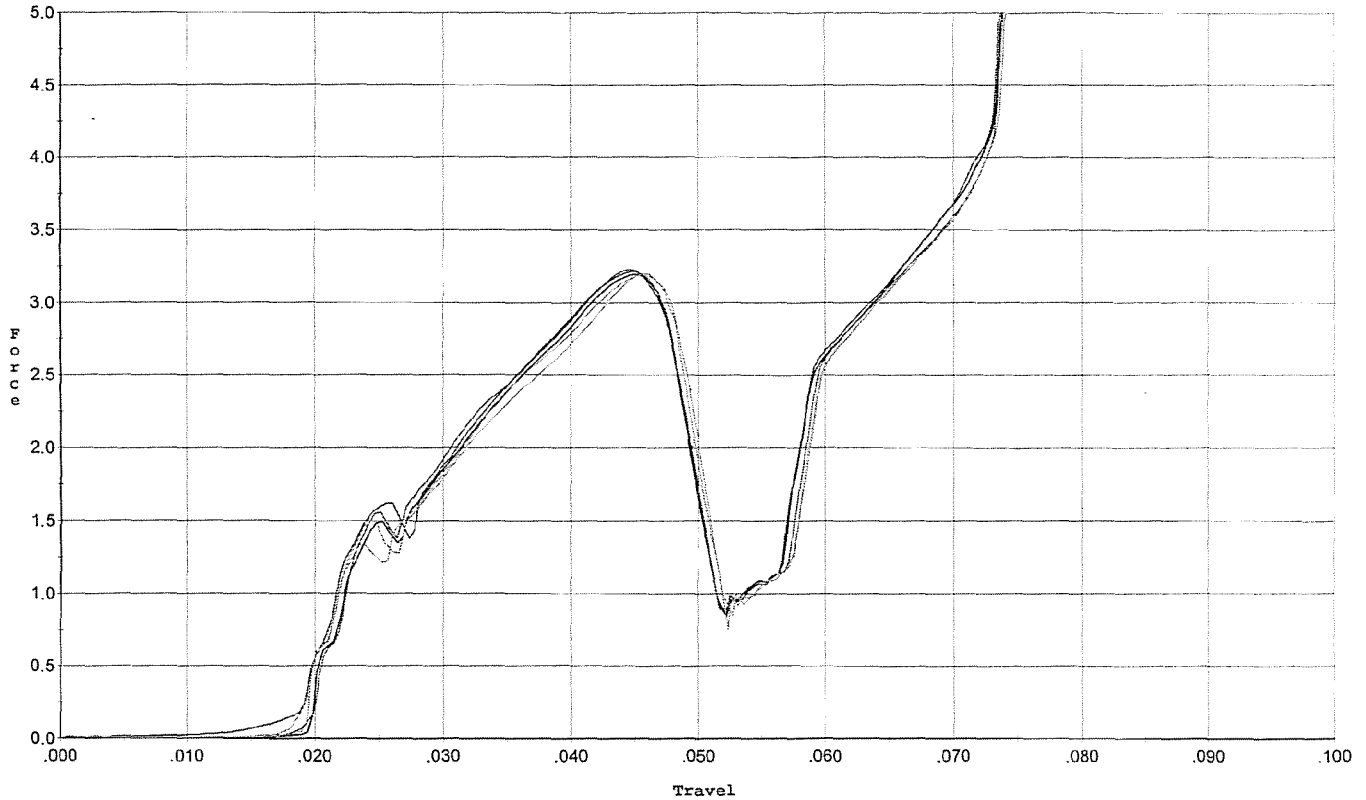
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.546	0.048	0.021	0.031	0.049		Set Trigger
2	2.520	0.047	0.020	0.031	0.049		Set Trigger
3	2.474	0.047	0.020	0.031	0.048		Set Trigger
4	2.489	0.047	0.020	0.031	0.049		Set Trigger
5	2.449	0.047	0.019	0.031	0.048		Set Trigger

A-2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



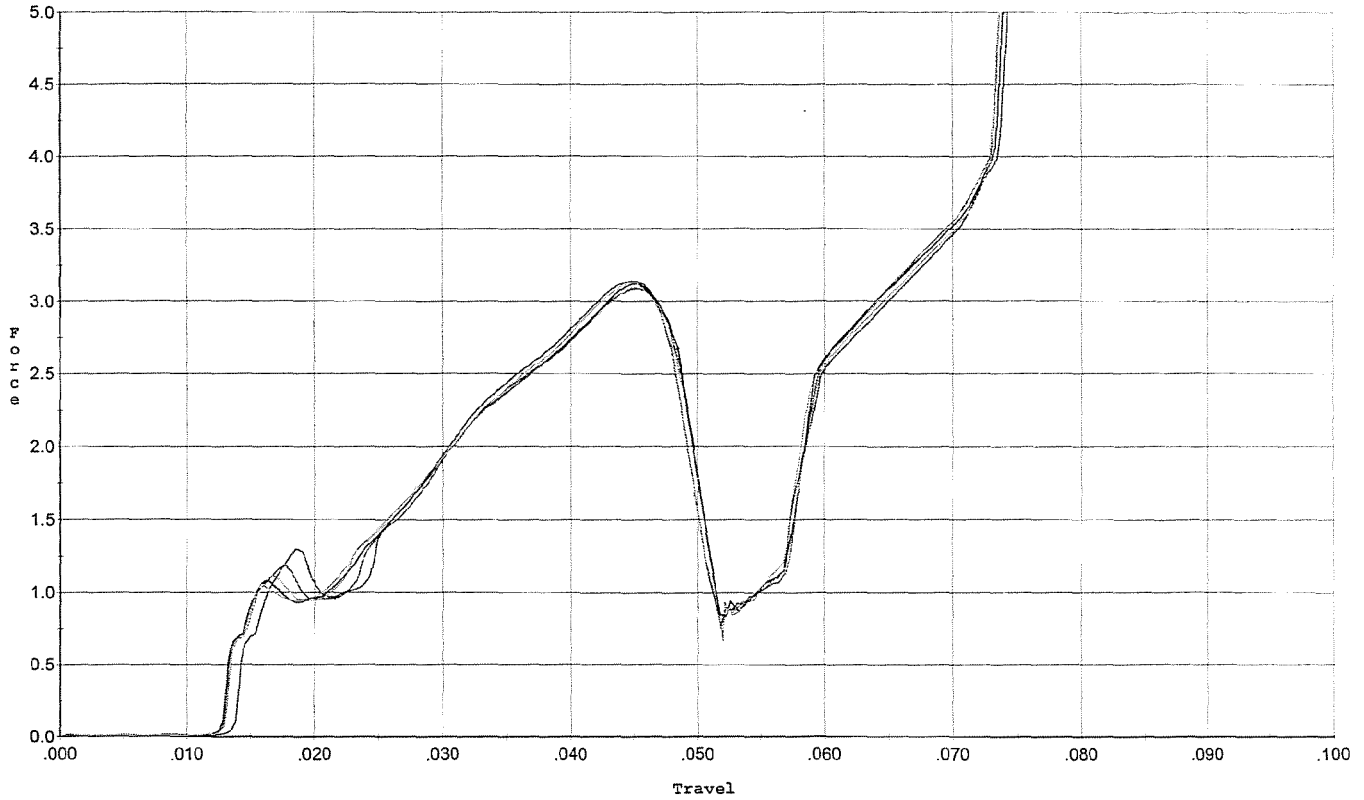
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.212	0.048	0.019	0.029	0.064		Set Trigger
2	3.194	0.048	0.020	0.029	0.062		Set Trigger
3	3.226	0.049	0.020	0.029	0.066		Set Trigger
4	3.191	0.048	0.019	0.029	0.063		Set Trigger
5	3.203	0.049	0.019	0.029	0.065		Set Trigger

A. 3.20

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



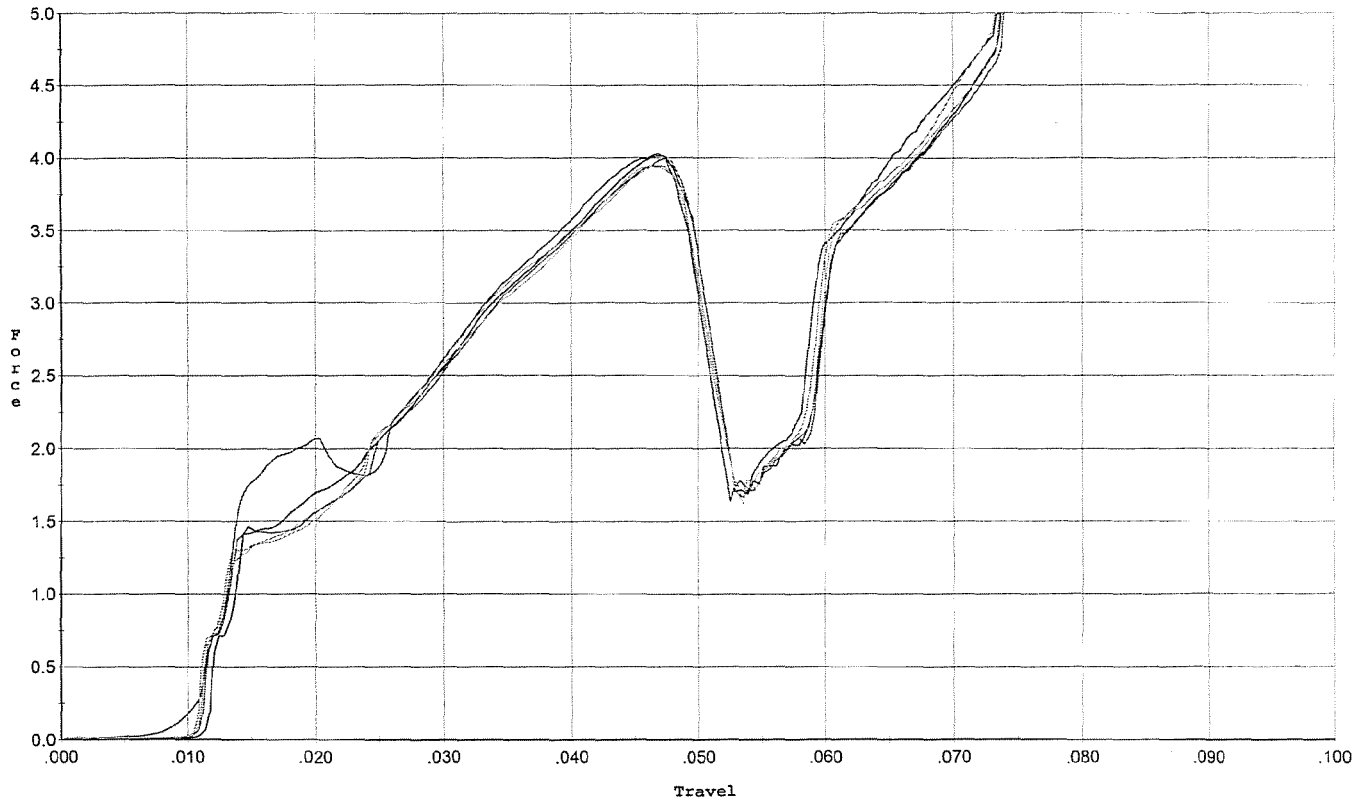
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.141	0.048	0.014	0.030	0.068		Set Trigger
2	3.122	0.048	0.013	0.029	0.069		Set Trigger
3	3.088	0.049	0.013	0.028	0.069		Set Trigger
4	3.131	0.048	0.013	0.029	0.068		Set Trigger
5	3.093	0.049	0.013	0.028	0.070		Set Trigger

A-3-11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



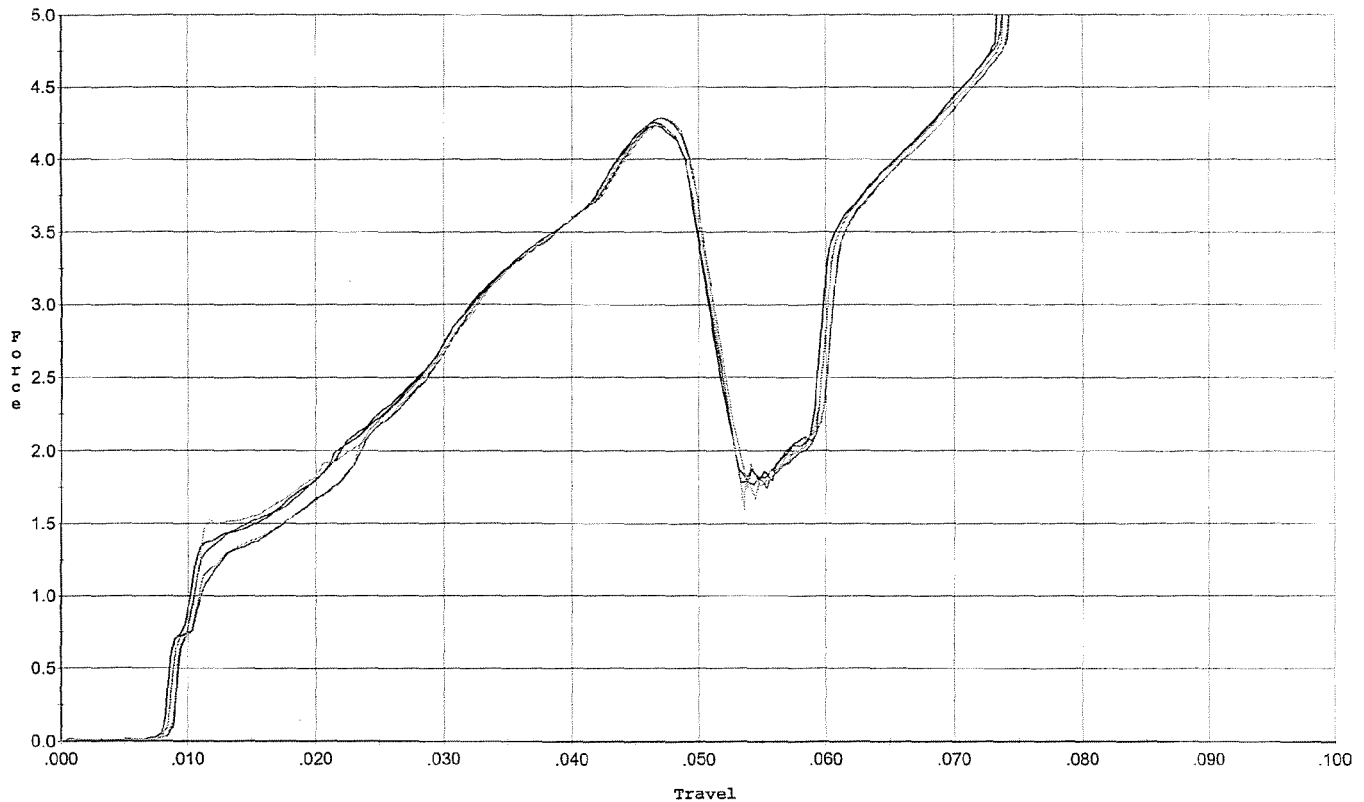
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.032	0.049	0.011	0.026	0.101		Set Trigger
2	4.018	0.050	0.012	0.025	0.099		Set Trigger
3	3.996	0.050	0.011	0.026	0.098		Set Trigger
4	3.949	0.049	0.011	0.026	0.096		Set Trigger
5	3.948	0.051	0.011	0.025	0.100		Set Trigger

A-3-98

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



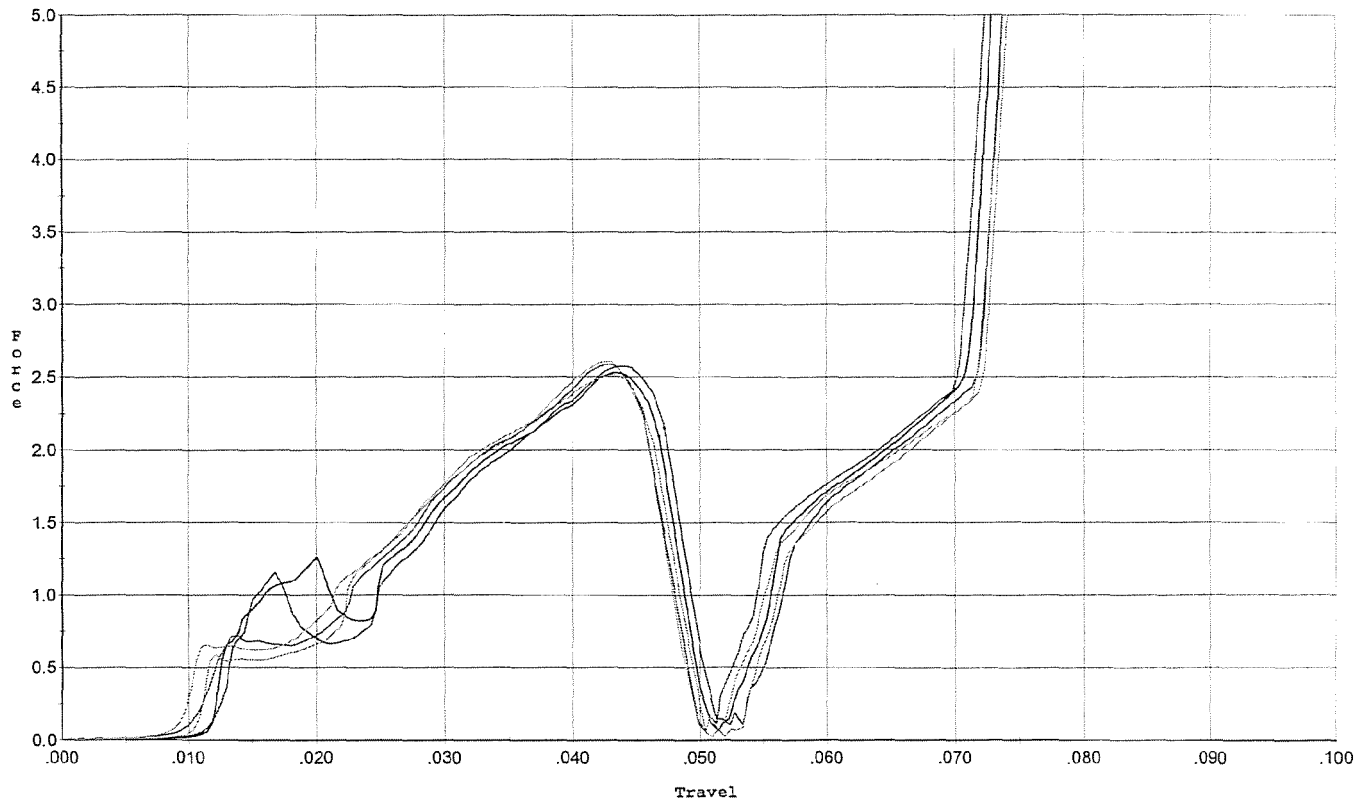
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.231	0.051	0.009	0.025	0.111		Set Trigger
2	4.252	0.049	0.008	0.025	0.107		Set Trigger
3	4.285	0.050	0.009	0.025	0.106		Set Trigger
4	4.231	0.050	0.008	0.025	0.109		Set Trigger
5	4.287	0.050	0.009	0.025	0.106		Set Trigger

A-4.25

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



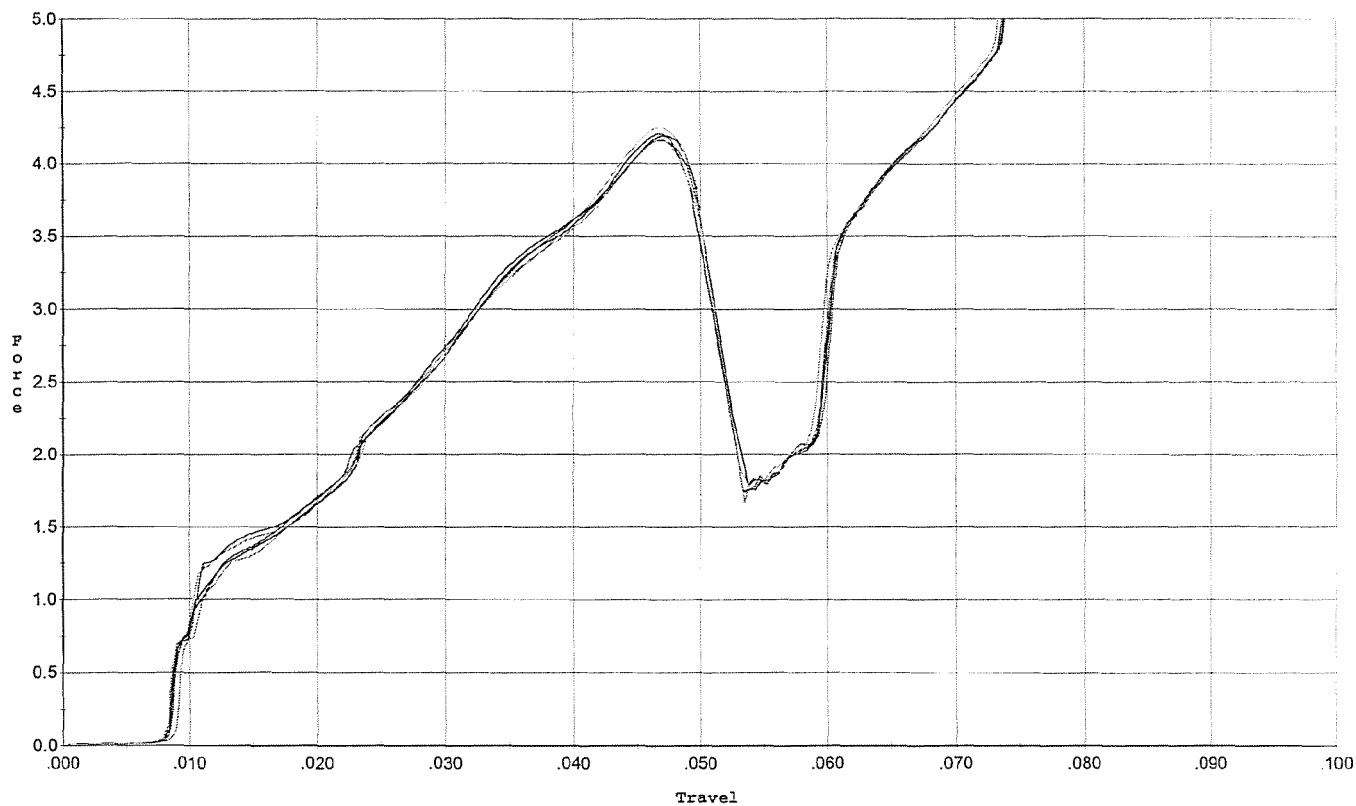
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.577	0.047	0.012	0.031	0.055		Set Trigger
2	2.531	0.047	0.012	0.030	0.056		Set Trigger
3	2.585	0.046	0.011	0.031	0.053		Set Trigger
4	2.609	0.046	0.010	0.032	0.055		Set Trigger
5	2.518	0.046	0.011	0.032	0.054		Set Trigger

A-256

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.209	0.051	0.008	0.025	0.110		Set Trigger
2	4.196	0.050	0.008	0.025	0.106		Set Trigger
3	4.161	0.050	0.009	0.025	0.107		Set Trigger
4	4.253	0.050	0.008	0.024	0.107		Set Trigger
5	4.166	0.050	0.009	0.025	0.106		Set Trigger

A-4.19