

66871303

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



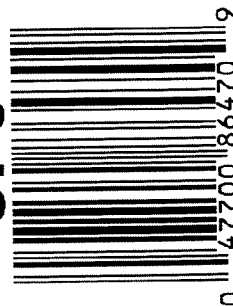
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6871303

UPC



BM FORM

GUN SERIAL #

G 6871303

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-14-09	SP
430	ASSEMBLE TO STOCK		7-14-09	SP
440	PROOF		7-14-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	7-14-09	SP
470	DIS-ASSEMBLE ACTION	2009	7-14-09	SP
472	SERIALIZE BOLT HANDLE		7-15-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR	7/18/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-21-09	DWD
510	DRILL AND TAP SIGHT HOLES		7-15-09	SP
520	GOFF BLAST BBL / REC		7/11/09	SP
540	APPLY COATINGS (BARREL ACTION)		8/1	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-10-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-10-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-10-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-12-09	L. N
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

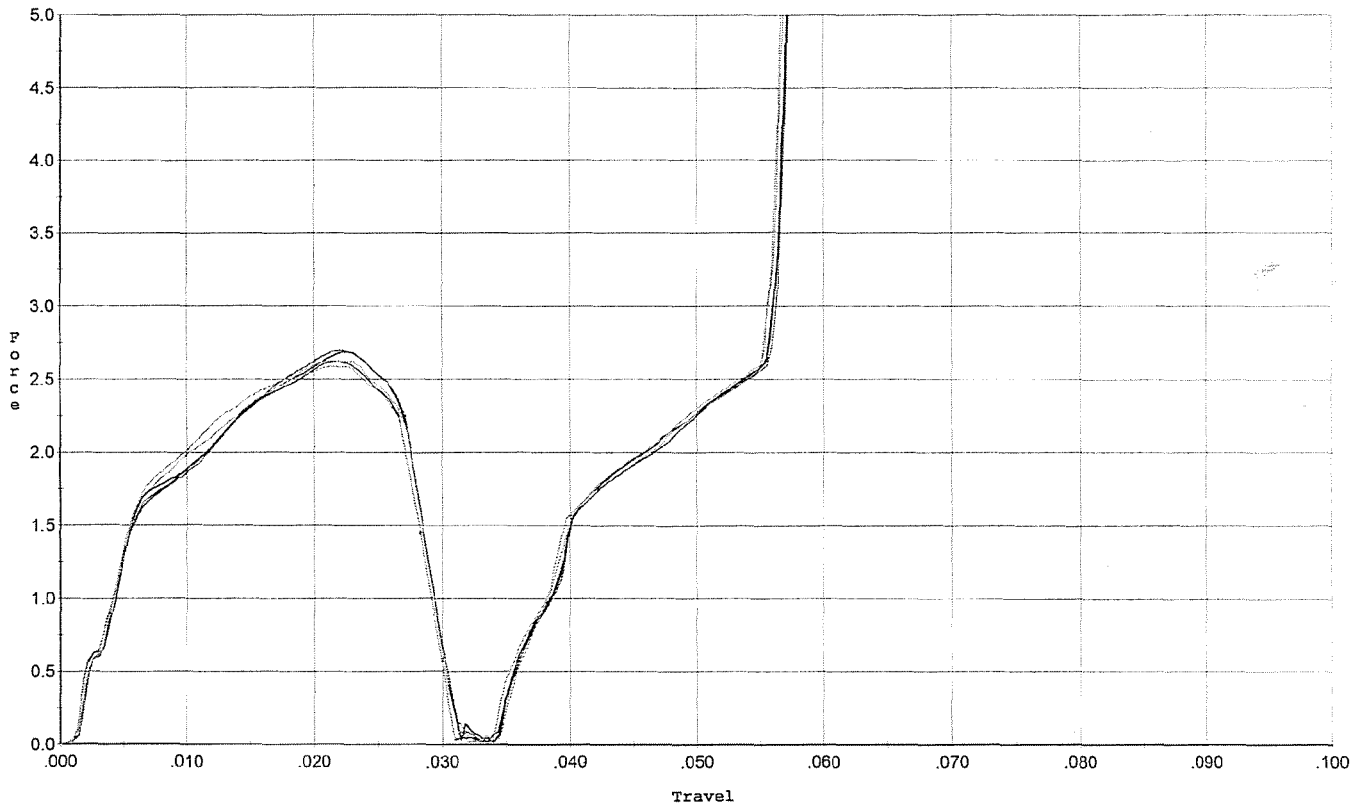
560	BARBER - M24 0080678 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	8 ⁵	7 ⁵⁰	7 ²⁵	8/14/09	RTZ		
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	3 ⁸	2 ⁵⁰	2 ⁵⁰	8/14/09	RTZ		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	024	024	024	8/14/09	RTZ		
	J) ASSEMBLE STOCK					8-12-09	8/14/09		
	K) ASSEMBLE SWIVEL STUDS					8/14/09	RTZ		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		8/13/09	RB		
			PASS	FAIL					
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					8/13/09	TAR		
670	FINAL INSPECTION A) HEADSPACE					8/14/09	RTZ		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.36	2.28	2.27	2.25	2.28	8-14-09	8/14/09
	C) FUNCTION					8/14/09	RTZ		
690	PACK					8/15/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8.11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



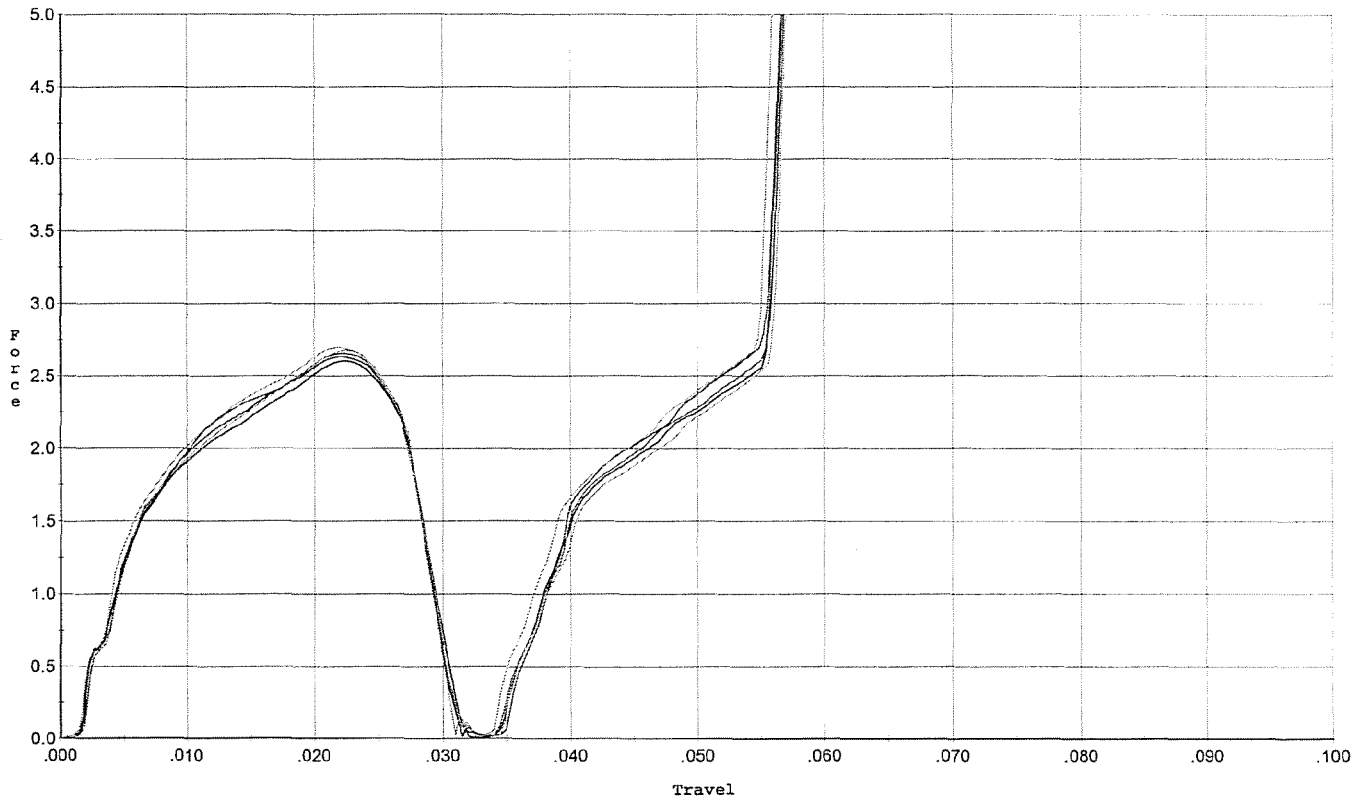
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.623	0.028	0.00	0.036	0.052		Set Trigger
2	2.688	0.027	0.00	0.036	0.050		Set Trigger
3	2.699	0.027	0.00	0.036	0.050		Set Trigger
4	2.588	0.028	0.00	0.035	0.052		Set Trigger
5	2.625	0.027	0.00	0.035	0.051		Set Trigger

A-2.64

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



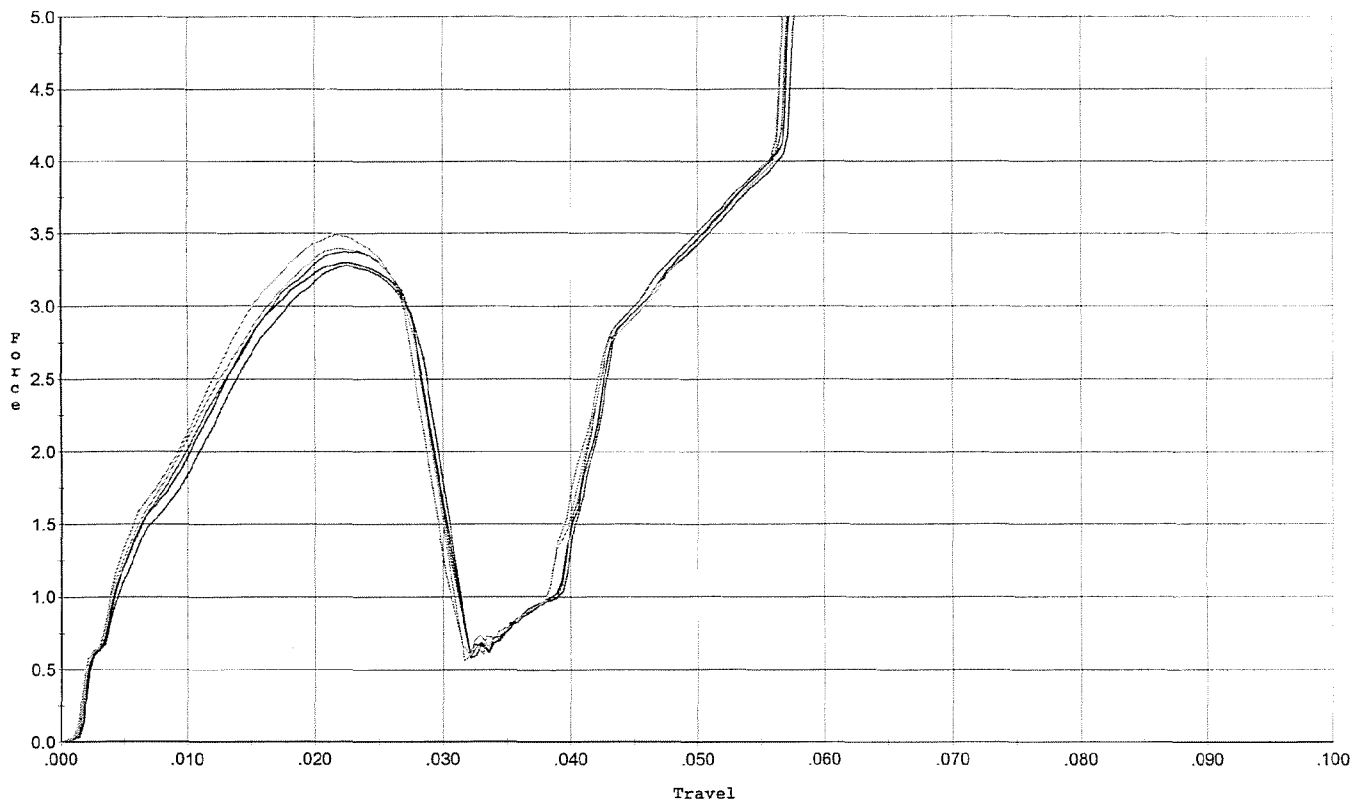
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.634	0.027	0.00	0.036	0.050		Set Trigger
2	2.604	0.028	0.00	0.035	0.049		Set Trigger
3	2.657	0.027	0.00	0.035	0.050		Set Trigger
4	2.697	0.028	0.00	0.036	0.052		Set Trigger
5	2.679	0.027	0.00	0.035	0.050		Set Trigger

A 2.65

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



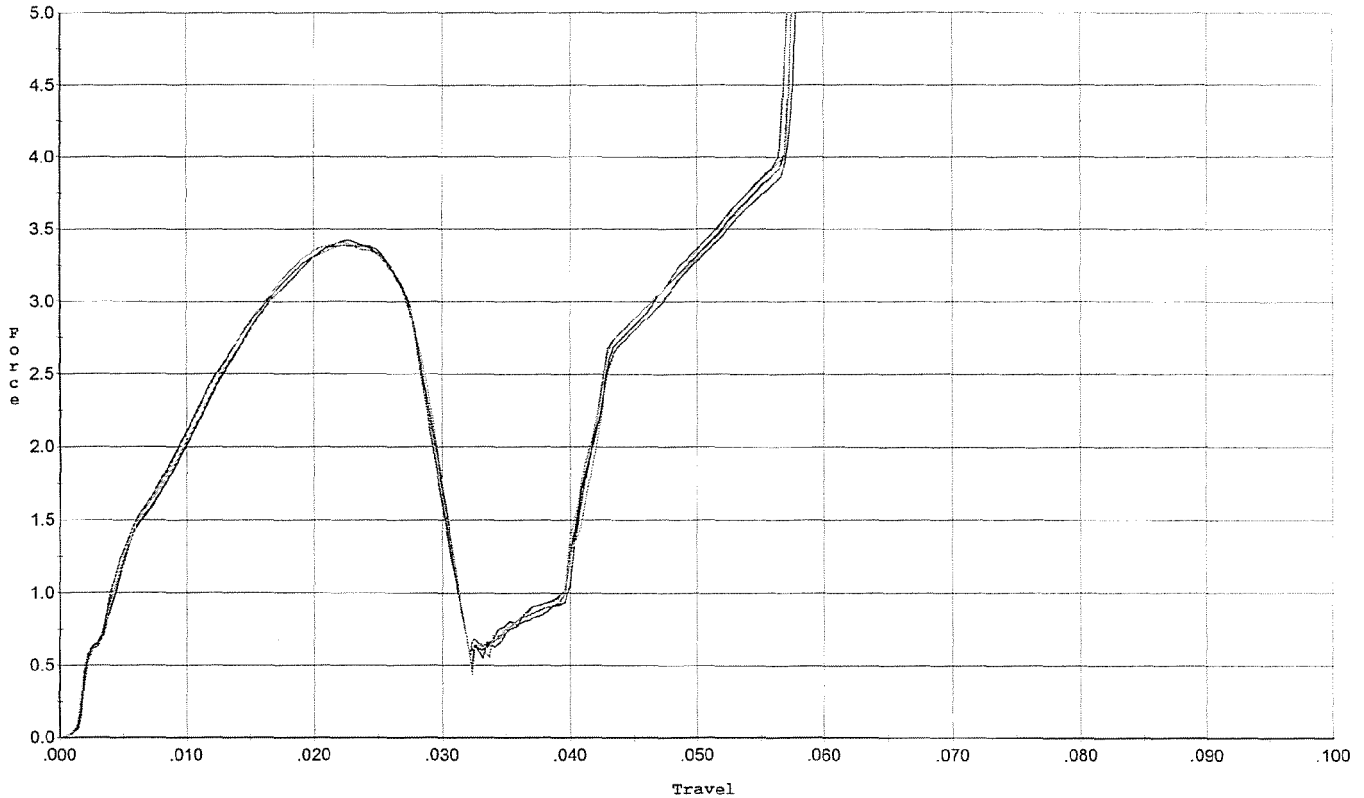
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.282	0.028	0.00	0.034	0.060		Set Trigger
2	3.300	0.028	0.00	0.034	0.060		Set Trigger
3	3.374	0.028	0.00	0.034	0.060		Set Trigger
4	3.398	0.028	0.00	0.033	0.062		Set Trigger
5	3.493	0.027	0.00	0.034	0.061		Set Trigger

A-3-36

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



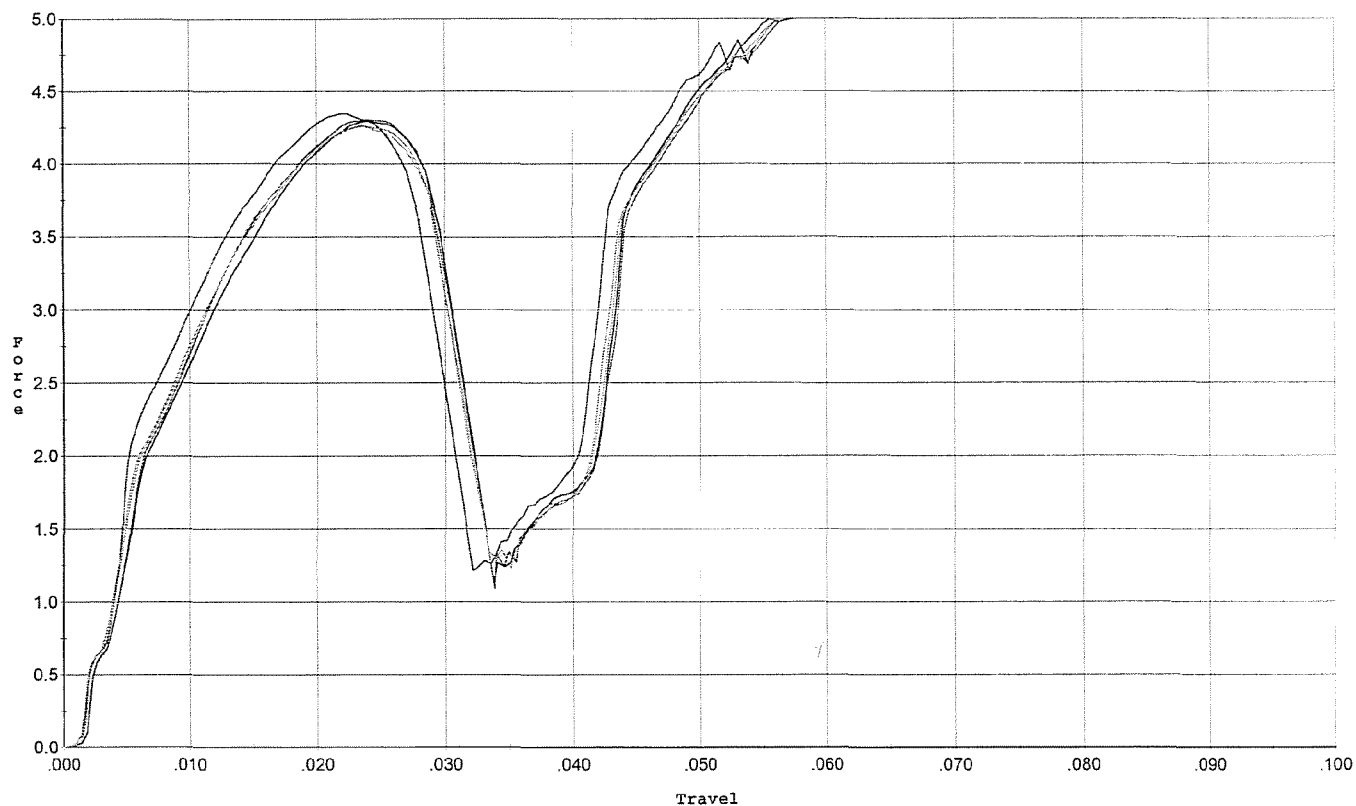
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.423	0.029	0.00	0.034	0.065		Set Trigger
2	3.392	0.028	0.00	0.034	0.061		Set Trigger
3	3.393	0.028	0.00	0.034	0.062		Set Trigger
4	3.396	0.029	0.00	0.034	0.064		Set Trigger
5	3.411	0.028	0.00	0.034	0.061		Set Trigger

A 3.40

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8.11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



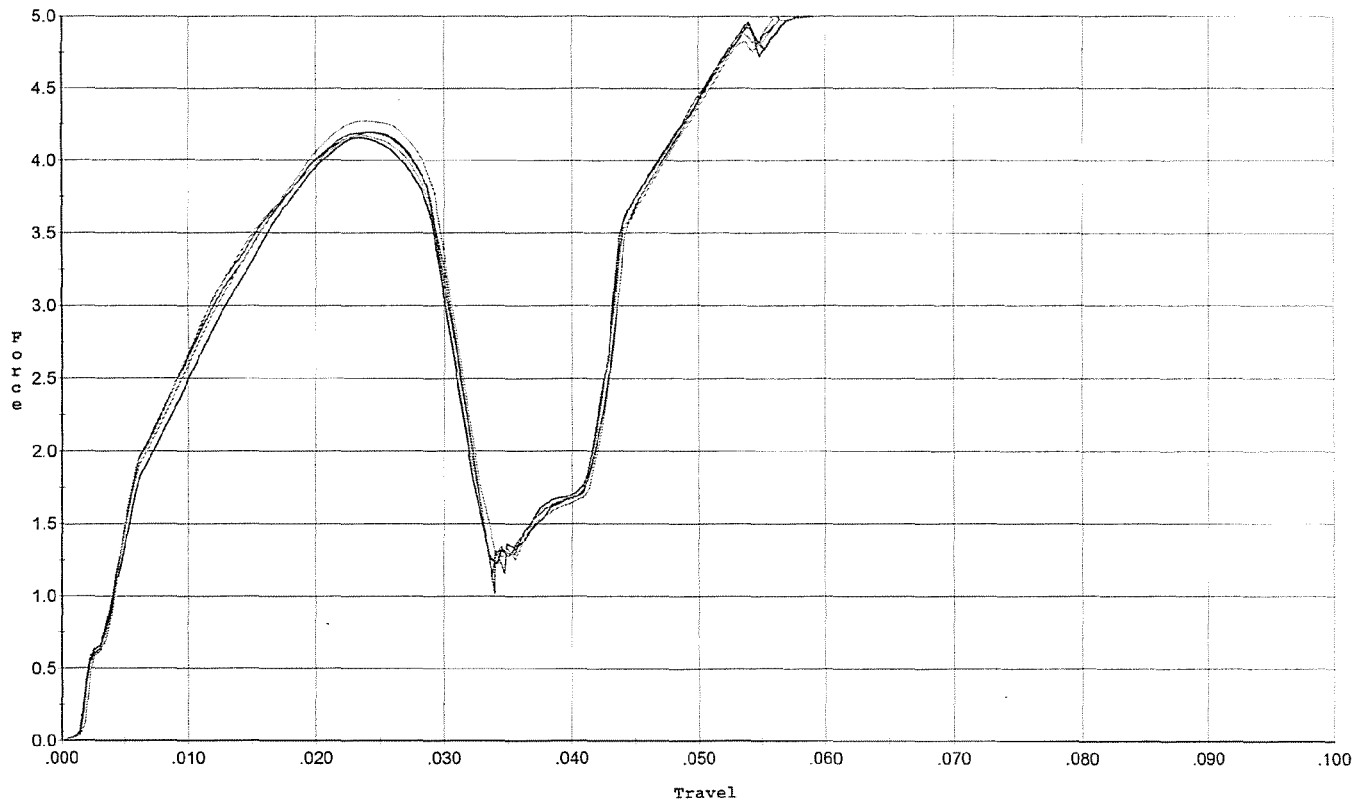
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.345	0.028	0.00	0.027	0.081		Set Trigger
2	4.294	0.030	0.00	0.026	0.083		Set Trigger
3	4.304	0.030	0.00	0.026	0.085		Set Trigger
4	4.258	0.029	0.00	0.026	0.081		Set Trigger
5	4.264	0.029	0.00	0.026	0.081		Set Trigger

A-4.29

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8.11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



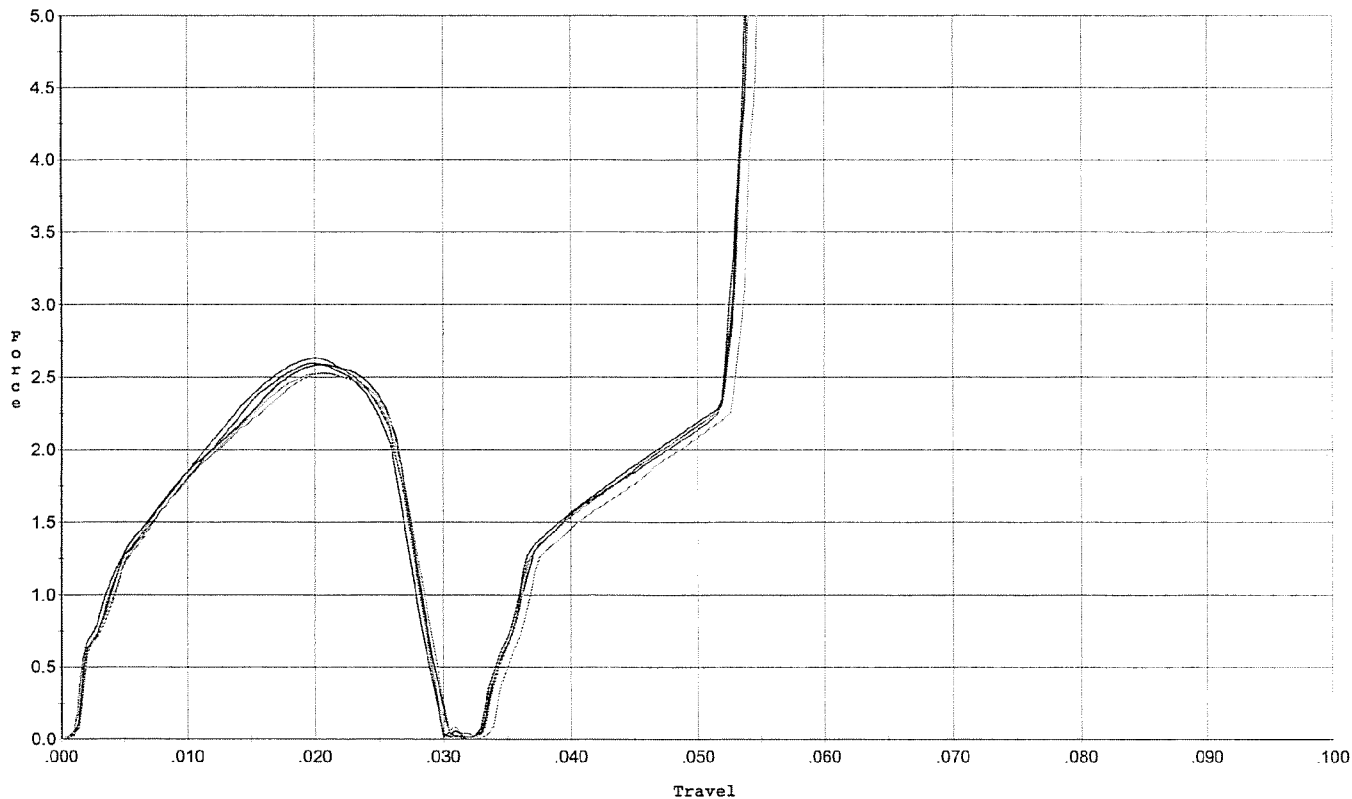
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.196	0.031	0.00	0.026	0.085		Set Trigger
2	4.155	0.029	0.00	0.027	0.078		Set Trigger
3	4.195	0.030	0.00	0.026	0.084		Set Trigger
4	4.176	0.029	0.00	0.027	0.080		Set Trigger
5	4.274	0.029	0.00	0.026	0.081		Set Trigger

A-4.19

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8.11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



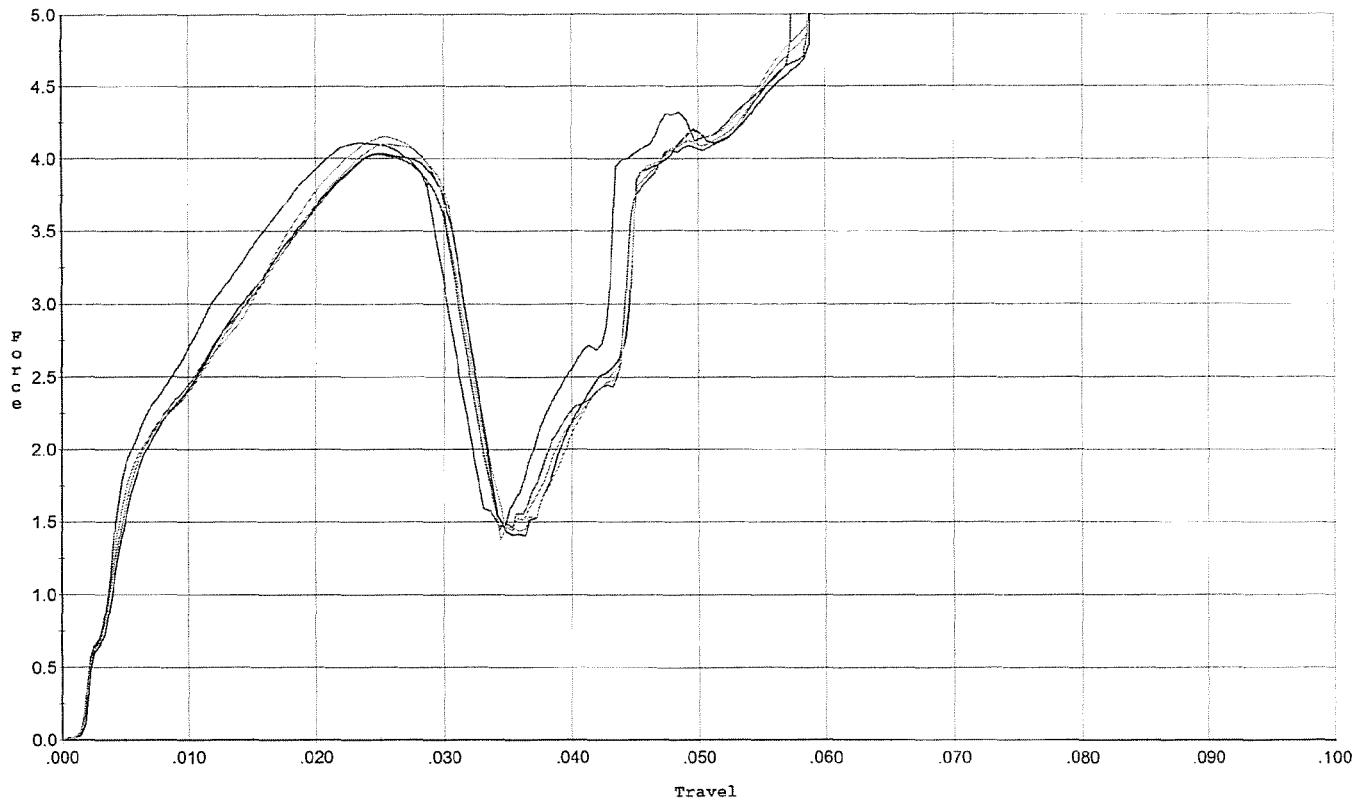
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.593	0.026	0.00	0.034	0.046		Set Trigger
2	2.588	0.026	0.00	0.034	0.047		Set Trigger
3	2.634	0.027	0.00	0.034	0.048		Set Trigger
4	2.523	0.027	0.00	0.034	0.047		Set Trigger
5	2.531	0.028	0.00	0.033	0.049		Set Trigger

A-257

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8.11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.109	0.029	0.00	0.026	0.080		Set Trigger
2	4.036	0.031	0.00	0.026	0.081		Set Trigger
3	4.033	0.030	0.00	0.027	0.080		Set Trigger
4	4.102	0.030	0.00	0.026	0.082		Set Trigger
5	4.151	0.032	0.00	0.026	0.086		Set Trigger

A.4.08