

G 6871305

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

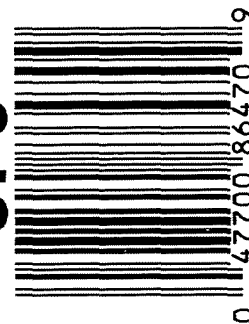
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6871305

UPC



GUN SERIAL #

G 687 1305

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-14-09	SPD
430	ASSEMBLE TO STOCK		7-14-09	SP
440	PROOF		7-14-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	7-14-09	SPD
470	DIS-ASSEMBLE ACTION		7-14-09	SPD
472	SERIALIZE BOLT HANDLE		7-15-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	7-18-09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-21-09	PLW D
510	DRILL AND TAP SIGHT HOLES		7-15-09	SP
520	GOFF BLAST BBL / REC		7-14-09	SP
540	APPLY COATINGS (BARREL ACTION)		8/1	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-10-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-10-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-10-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-12-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

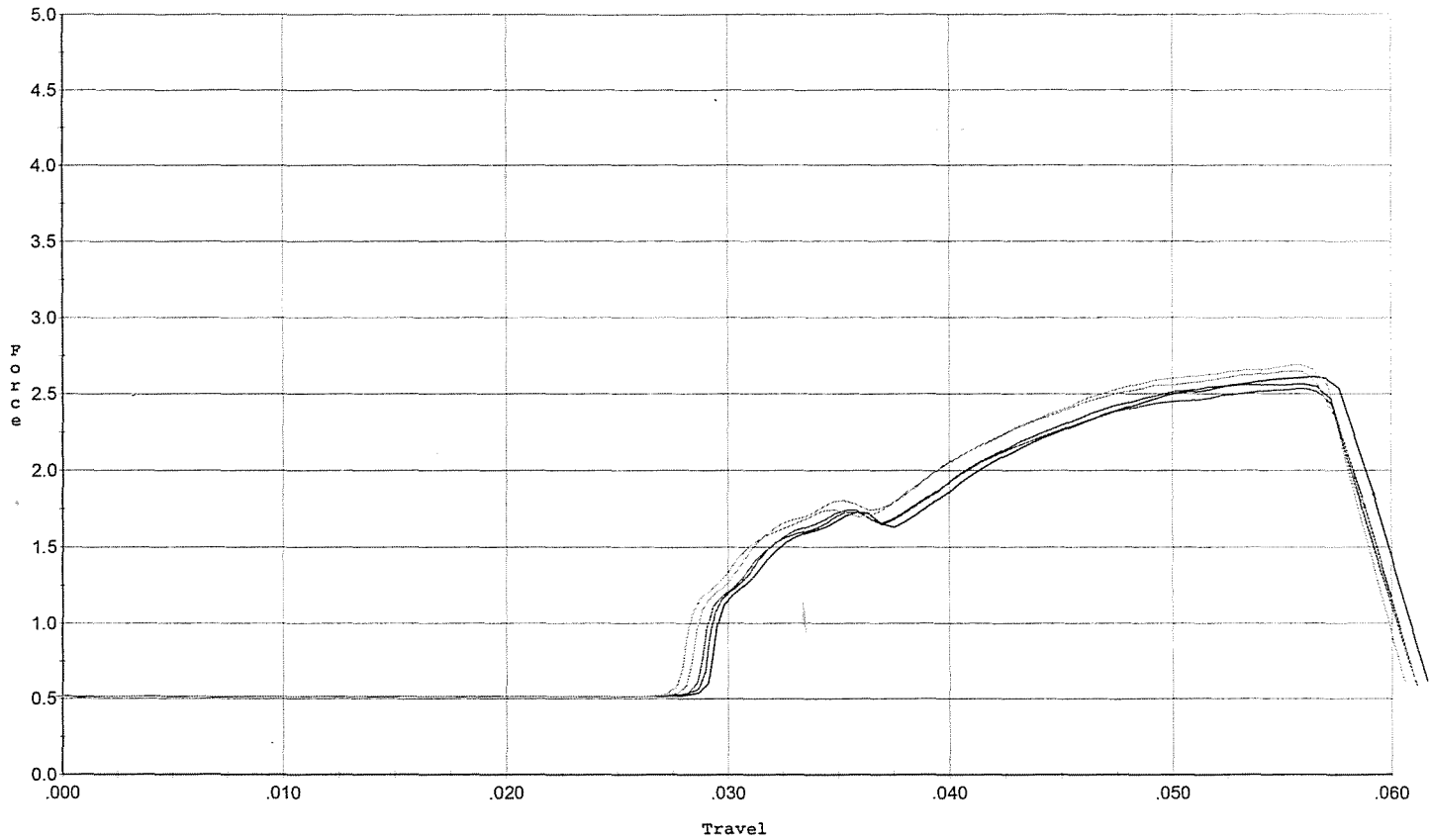
560	F) SAFETY ON FORCE	10 LBS MAX	<u>3"</u>	<u>3"</u>	<u>3"</u>	8/25/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>5"</u>	<u>5"</u>	<u>5"</u>	8/25/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	8/25/09	RB		
	J) ASSEMBLE STOCK					8-12-09	RT		
	K) ASSEMBLE SWIVEL STUDS					8/25/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		8/22/09	RB		
			PASS	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					8/22/09	CHS		
670	FINAL INSPECTION A) HEADSPACE					8/25/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u>	<u>2.71</u>	<u>2.60</u>	<u>2.84</u>	<u>2.59</u>	8/25/09	RB
	C) FUNCTION					8/25/09	RB		
690	PACK					8/26/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: CMS 8/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



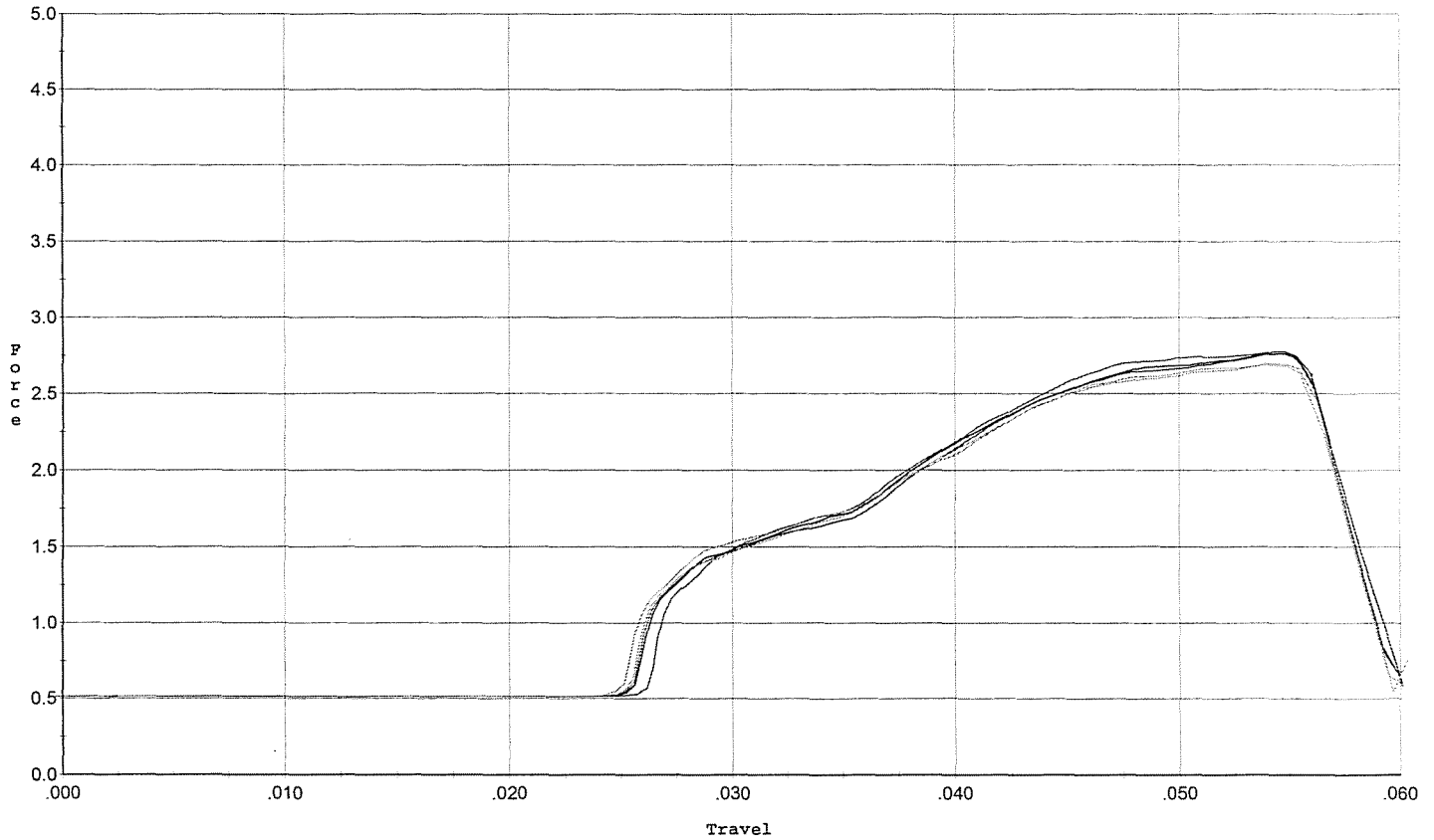
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.563	0.059	0.029	0.025	0.076		Set Trigger
2	2.613	0.059	0.029	0.025	0.077		Set Trigger
3	2.533	0.057	0.029	0.025	0.074		Set Trigger
4	2.690	0.057	0.028	0.025	0.077		Set Trigger
5	2.649	0.057	0.028	0.025	0.077		Set Trigger

A-2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: CMS 8/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



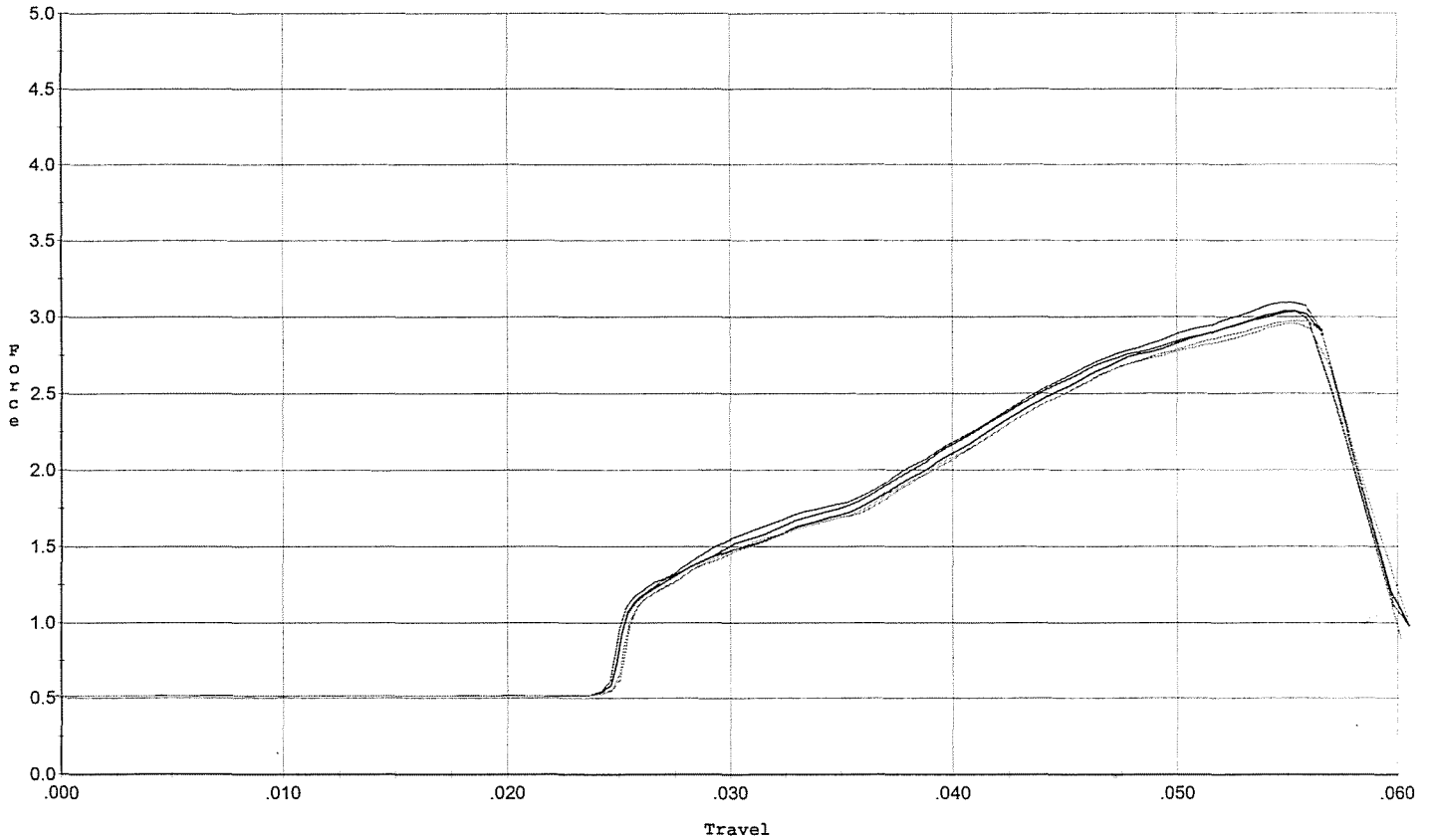
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.776	0.056	0.026	0.025	0.077		Set Trigger
2	2.761	0.056	0.026	0.025	0.078		Set Trigger
3	2.774	0.056	0.026	0.025	0.079		Set Trigger
4	2.685	0.057	0.026	0.025	0.078		Set Trigger
5	2.697	0.056	0.025	0.025	0.078		Set Trigger

A-2-73

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: CMS 8/11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



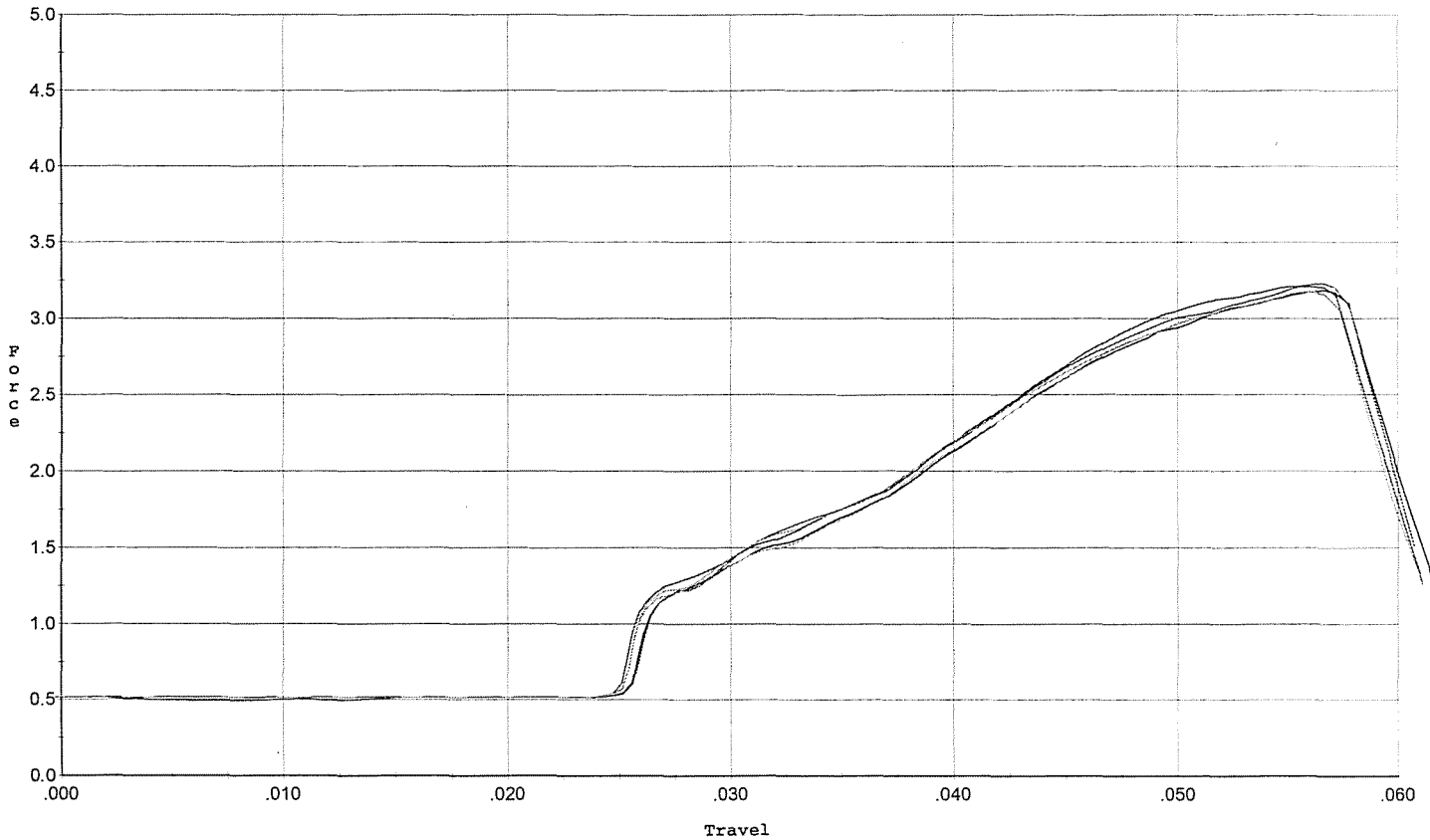
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.039	0.057	0.025	0.024	0.084		Set Trigger
2	3.036	0.057	0.025	0.024	0.082		Set Trigger
3	3.095	0.057	0.025	0.024	0.084		Set Trigger
4	2.958	0.057	0.025	0.024	0.081		Set Trigger
5	2.976	0.057	0.025	0.024	0.081		Set Trigger

A 3.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: CMS 8/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



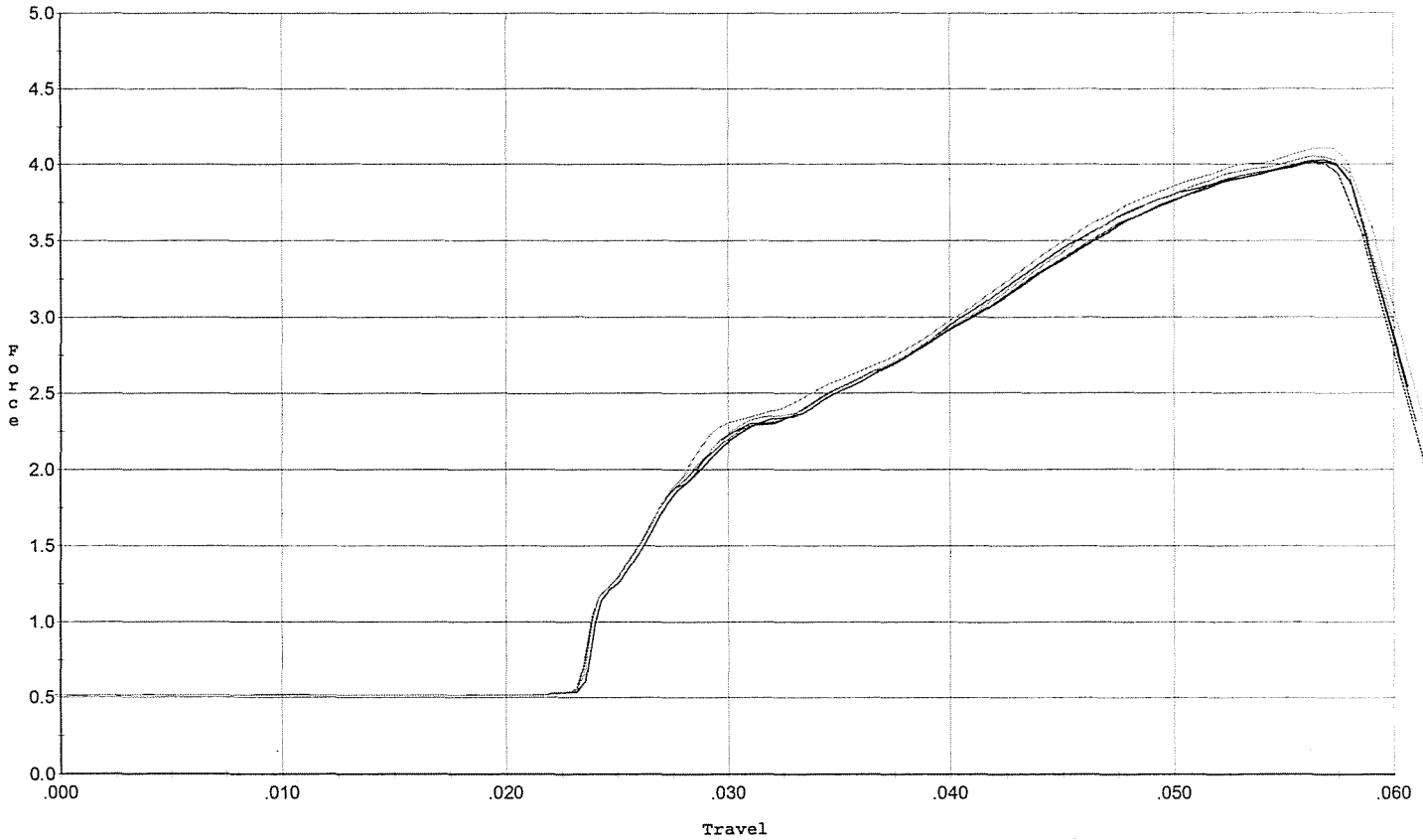
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.208	0.057	0.025	0.024	0.087		Set Trigger
2	3.185	0.058	0.026	0.024	0.087		Set Trigger
3	3.231	0.058	0.026	0.024	0.088		Set Trigger
4	3.178	0.057	0.025	0.024	0.085		Set Trigger
5	3.169	0.057	0.025	0.024	0.086		Set Trigger

A-3-19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: CMS 8/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



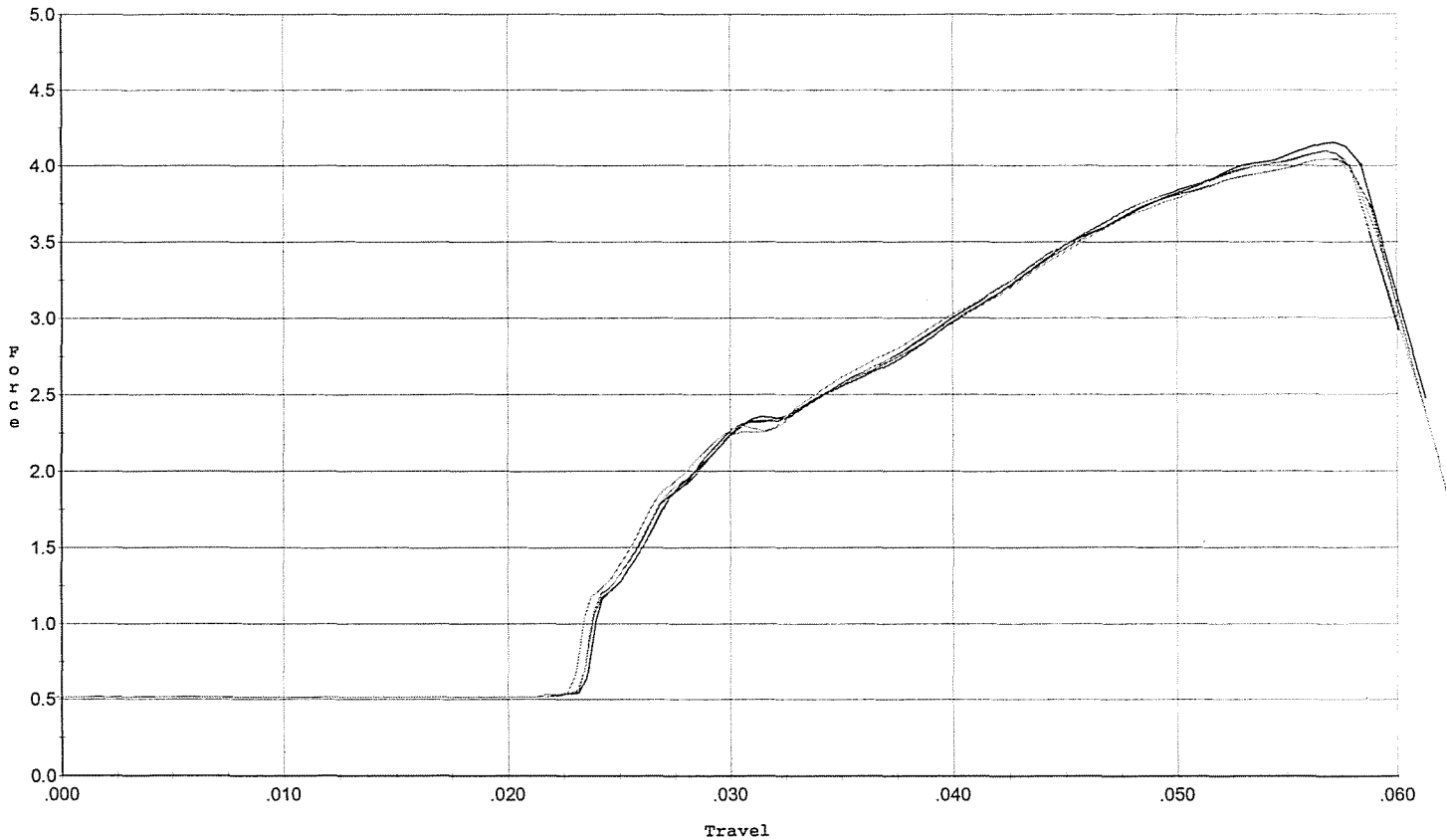
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.028	0.058	0.023	0.022	0.115		Set Trigger
2	4.015	0.058	0.024	0.022	0.114		Set Trigger
3	4.009	0.059	0.023	0.022	0.115		Set Trigger
4	4.111	0.059	0.024	0.022	0.119		Set Trigger
5	4.051	0.058	0.024	0.022	0.115		Set Trigger

A.4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: CMS 8/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



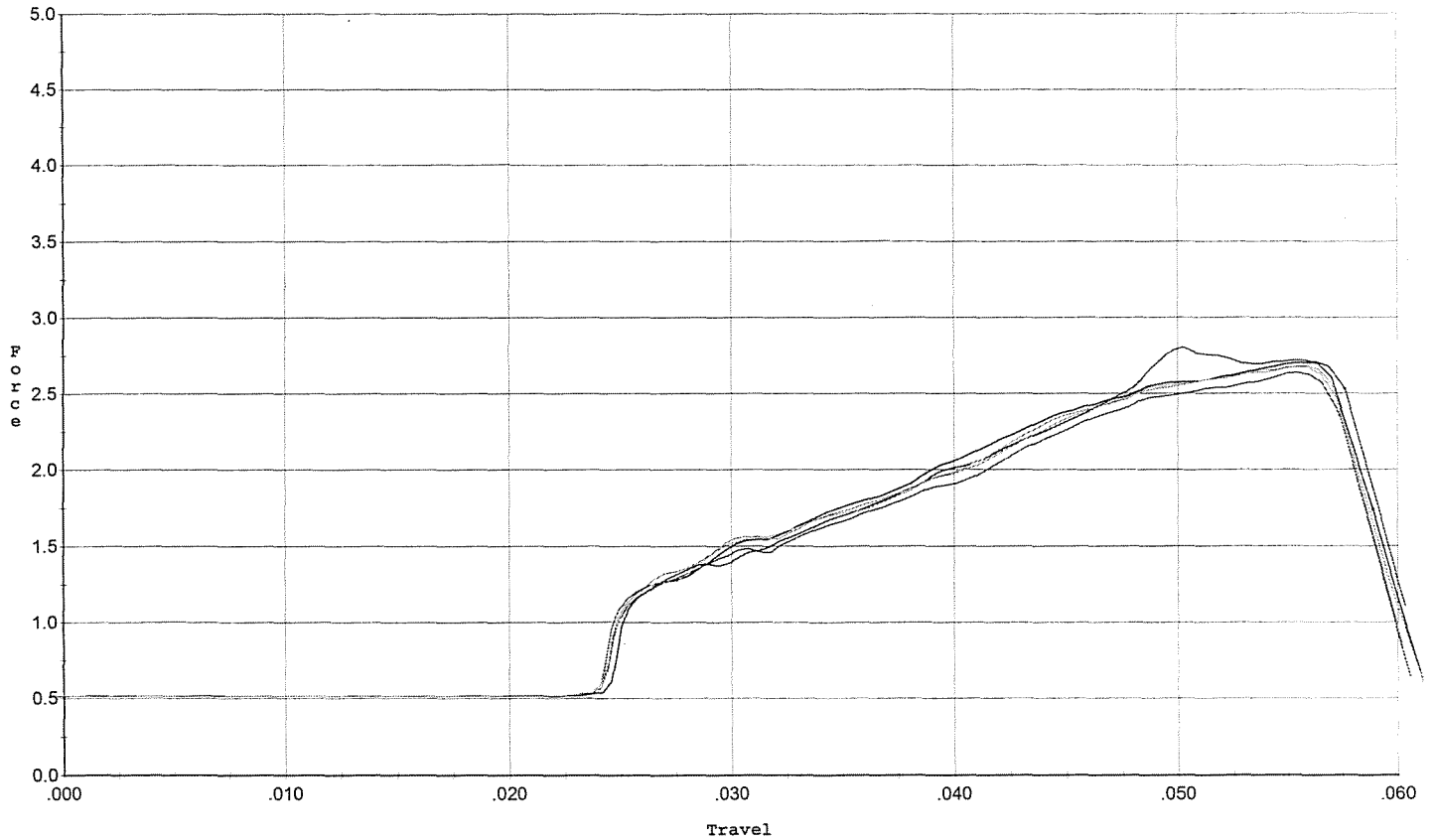
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.094	0.058	0.023	0.022	0.116		Set Trigger
2	4.154	0.058	0.024	0.022	0.118		Set Trigger
3	4.045	0.059	0.023	0.022	0.118		Set Trigger
4	4.046	0.060	0.023	0.022	0.120		Set Trigger
5	4.096	0.059	0.023	0.021	0.120		Set Trigger

A-4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: CMS 8/11/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



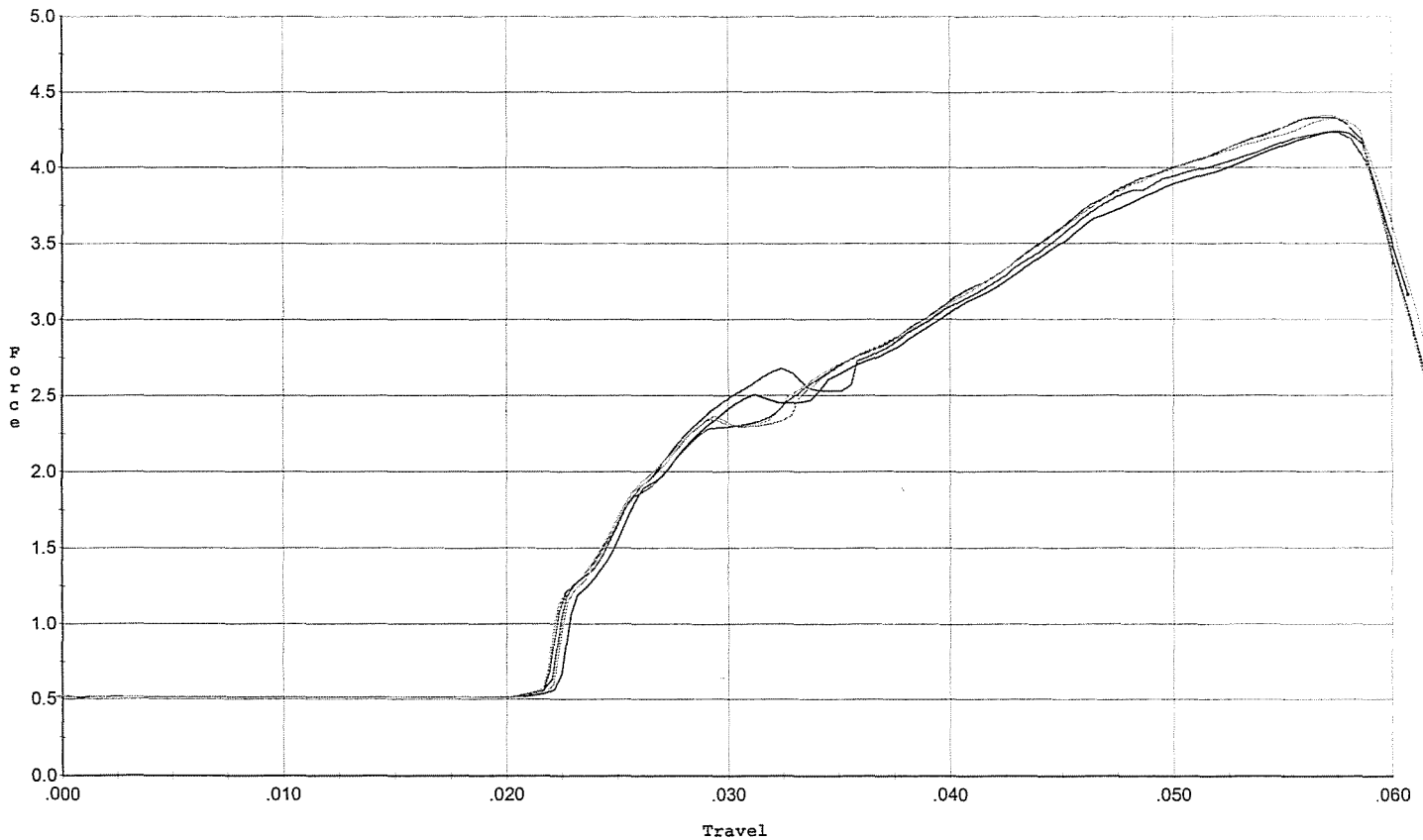
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.804	0.058	0.024	0.024	0.081		Set Trigger
2	2.704	0.059	0.025	0.024	0.082		Set Trigger
3	2.635	0.057	0.024	0.024	0.078		Set Trigger
4	2.673	0.057	0.024	0.024	0.079		Set Trigger
5	2.678	0.057	0.024	0.025	0.079		Set Trigger

A-2-69

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: CMS 8/11/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.241	0.059	0.022	0.021	0.125		Set Trigger
2	4.245	0.061	0.022	0.021	0.128		Set Trigger
3	4.336	0.059	0.022	0.021	0.125		Set Trigger
4	4.348	0.059	0.022	0.021	0.126		Set Trigger
5	4.326	0.060	0.022	0.021	0.129		Set Trigger

A 4.29