

G6871310

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase

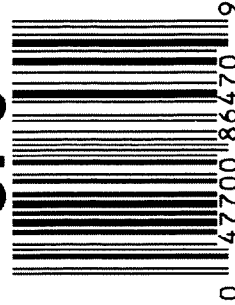


owner registration sticker

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6871310**UPC**

BM FORM

GUN SERIAL # G 6871310

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-14-09	SP
430	ASSEMBLE TO STOCK		7-14-09	SP
440	PROOF		7-14-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	7-14-09	SP
470	DIS-ASSEMBLE ACTION		7-14-09	SP
472	SERIALIZE BOLT HANDLE		7-15-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	7/18/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-21-09	awo
510	DRILL AND TAP SIGHT HOLES		7-15-09	SP
520	GOFF BLAST BBL / REC		7-21-09	SP
540	APPLY COATINGS (BARREL ACTION)		8/1	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-10-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-10-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-10-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-12-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

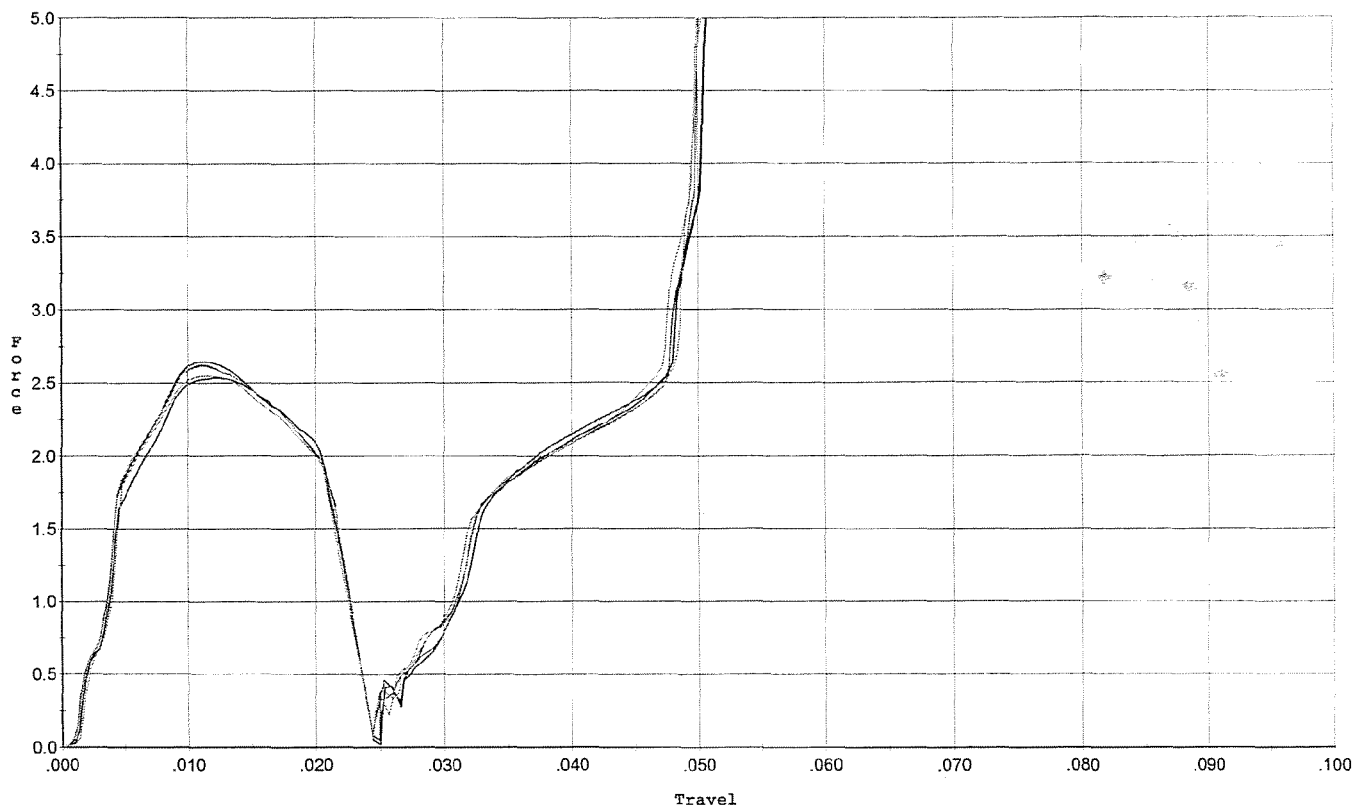
560	BARBER - M24 0080762 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	5.15 - 5.25 5.25	8/14/09	RTZ
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	2.75 2.75 3.0	8/14/09	RTZ
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	0.25 0.25 0.25	8/14/09	RTZ
	J) ASSEMBLE STOCK			8-12-09	2.94
	K) ASSEMBLE SWIVEL STUDS			8-14-09	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		(PASS) FAIL (PASS) FAIL	8/13/09	RTZ
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			8/13/09	TAR
670	FINAL INSPECTION A) HEADSPACE			8/14/09	
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.74 2.69 2.34 2.36 2.75	8-14-09	2.94
	C) FUNCTION			8/14/09	RTZ
690	PACK			8/17/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



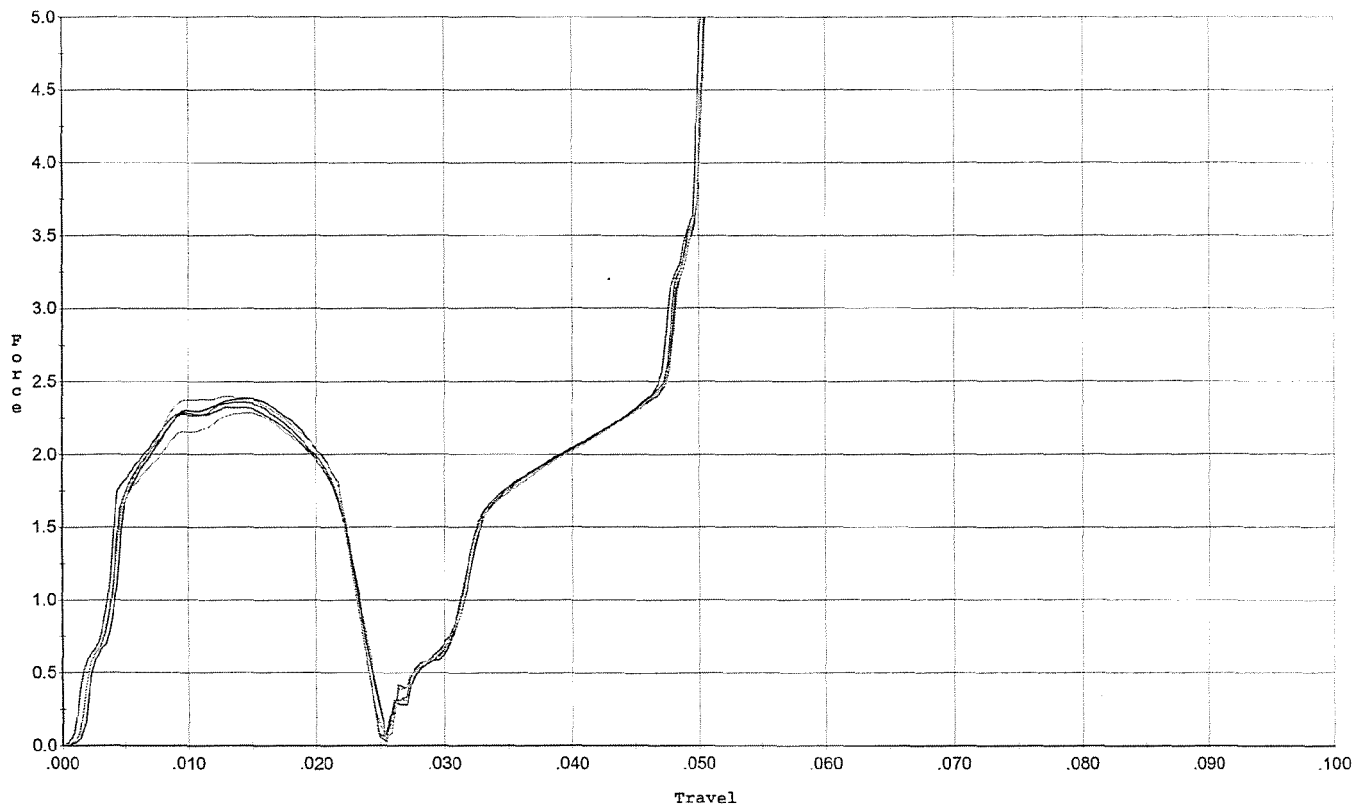
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.645	0.021	0.00	0.034	0.040		Set Trigger
2	2.534	0.022	0.00	0.034	0.039		Set Trigger
3	2.625	0.021	0.00	0.033	0.040		Set Trigger
4	2.612	0.021	0.00	0.034	0.038		Set Trigger
5	2.549	0.022	0.00	0.033	0.039		Set Trigger

A-259

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



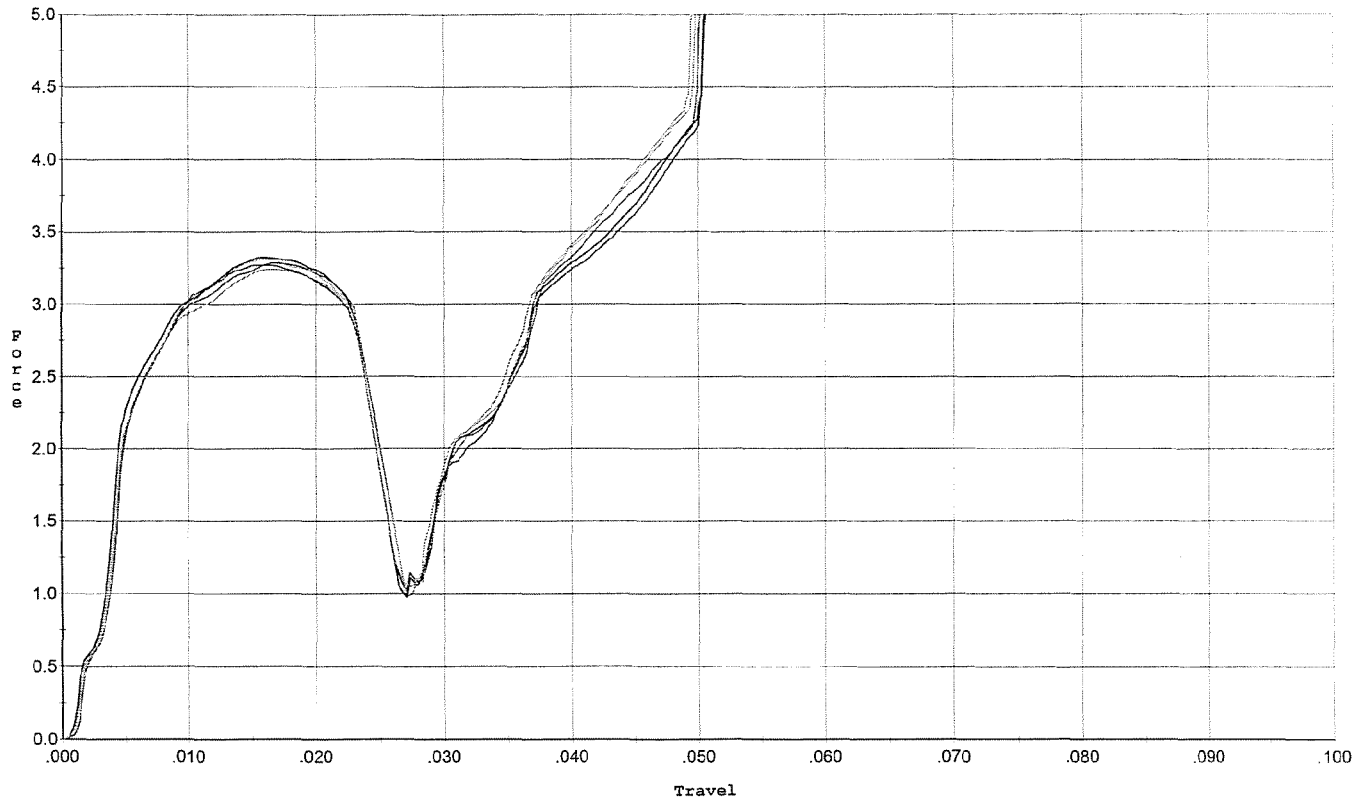
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.322	0.022	0.00	0.033	0.039		Set Trigger
2	2.384	0.022	0.00	0.034	0.038		Set Trigger
3	2.358	0.022	0.00	0.033	0.038		Set Trigger
4	2.287	0.022	0.00	0.033	0.037		Set Trigger
5	2.397	0.022	0.00	0.034	0.038		Set Trigger

2.35

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



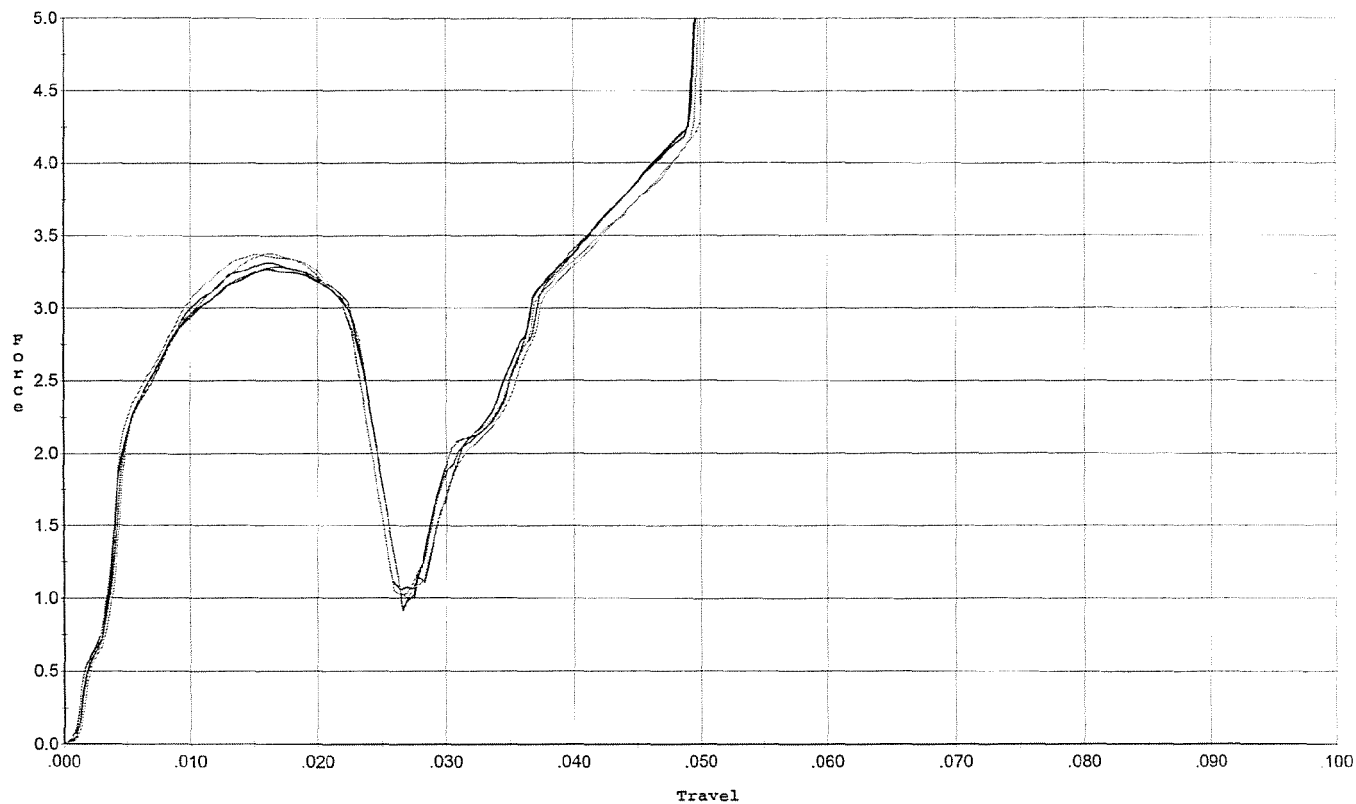
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.272	0.023	0.00	0.030	0.055		Set Trigger
2	3.323	0.023	0.00	0.030	0.056		Set Trigger
3	3.284	0.025	0.00	0.030	0.059		Set Trigger
4	3.312	0.023	0.00	0.030	0.055		Set Trigger
5	3.241	0.023	0.00	0.029	0.055		Set Trigger

A-3-28

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



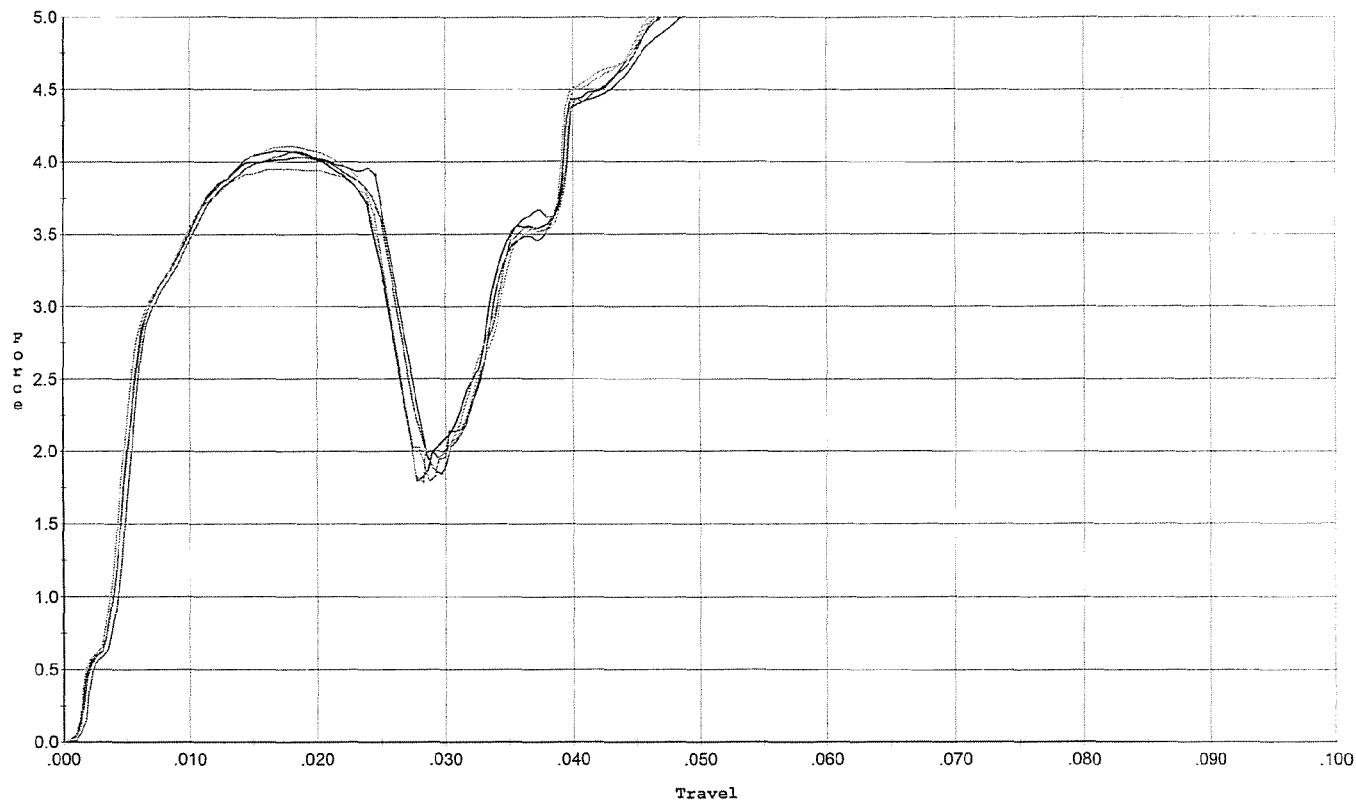
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.311	0.024	0.00	0.030	0.056		Set Trigger
2	3.269	0.023	0.00	0.030	0.054		Set Trigger
3	3.285	0.024	0.00	0.029	0.056		Set Trigger
4	3.377	0.023	0.00	0.030	0.055		Set Trigger
5	3.376	0.023	0.00	0.030	0.055		Set Trigger

A-332

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: csm 8.11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- .50 ln



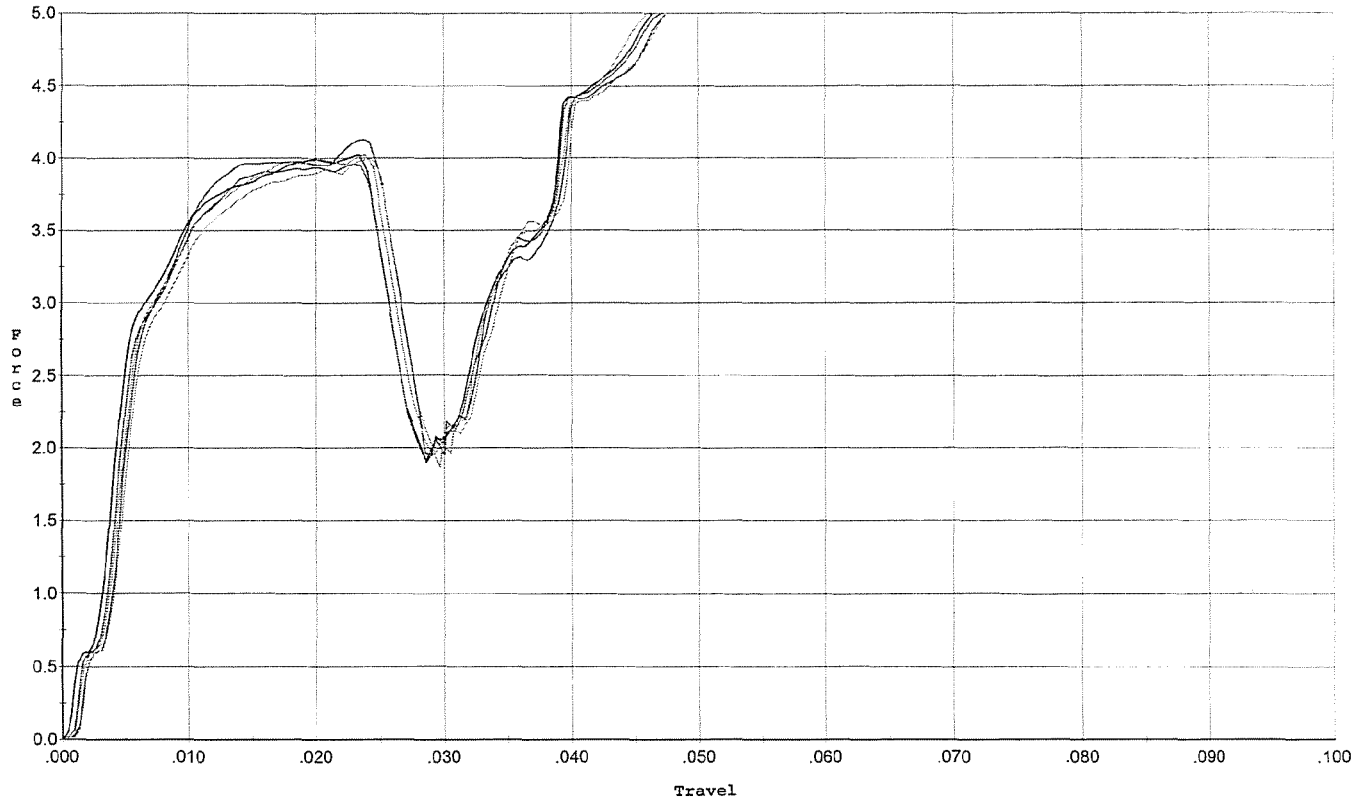
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.078	0.025	0.00	0.025	0.071		Set Trigger
2	4.033	0.025	0.00	0.028	0.072		Set Trigger
3	4.076	0.025	0.00	0.024	0.071		Set Trigger
4	4.109	0.024	0.00	0.028	0.070		Set Trigger
5	3.950	0.025	0.00	0.028	0.071		Set Trigger

12-4-04

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: csm 8.11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- .50 in



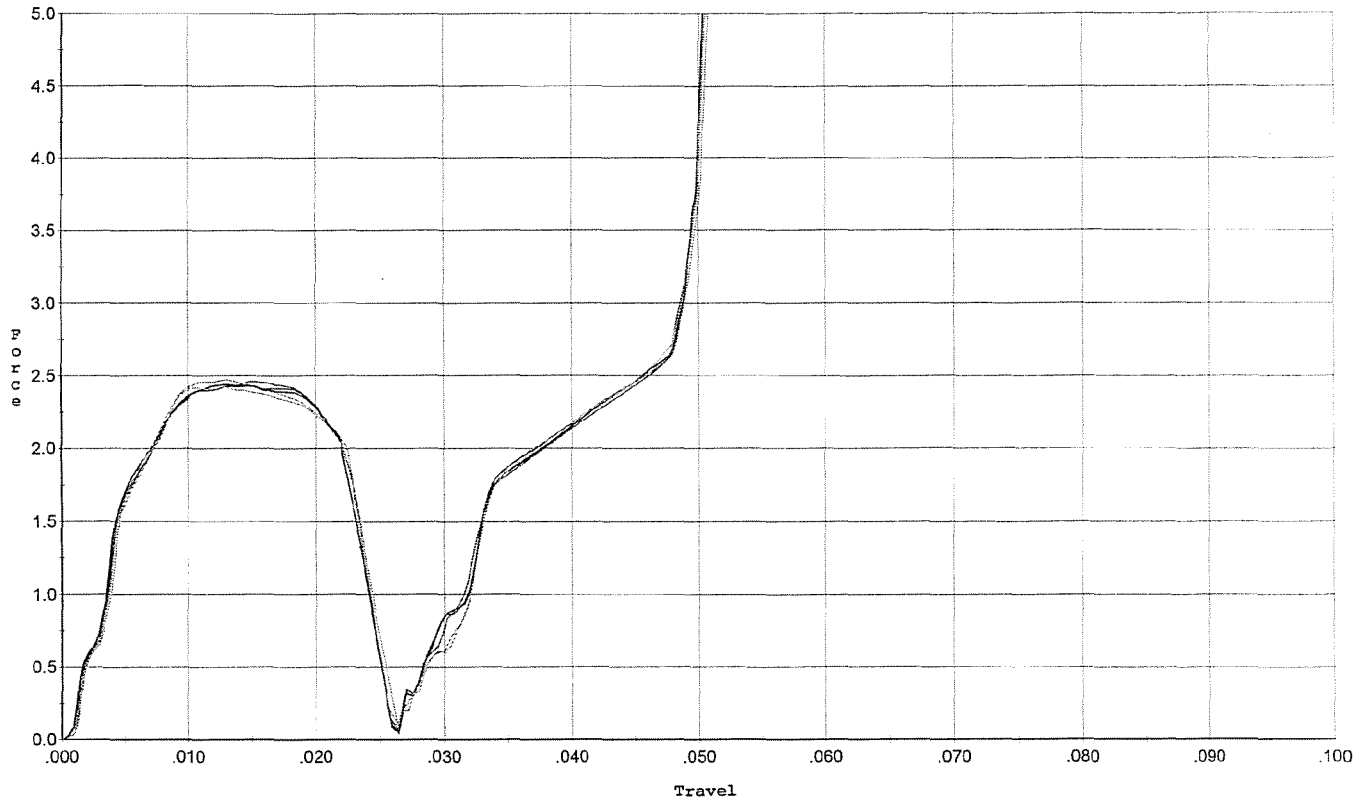
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.129	0.025	0.00	0.024	0.073		Set Trigger
2	4.023	0.024	0.00	0.027	0.070		Set Trigger
3	3.958	0.024	0.00	0.028	0.069		Set Trigger
4	3.992	0.025	0.00	0.024	0.070		Set Trigger
5	4.023	0.025	0.00	0.025	0.070		Set Trigger

A-4.02

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: csm 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



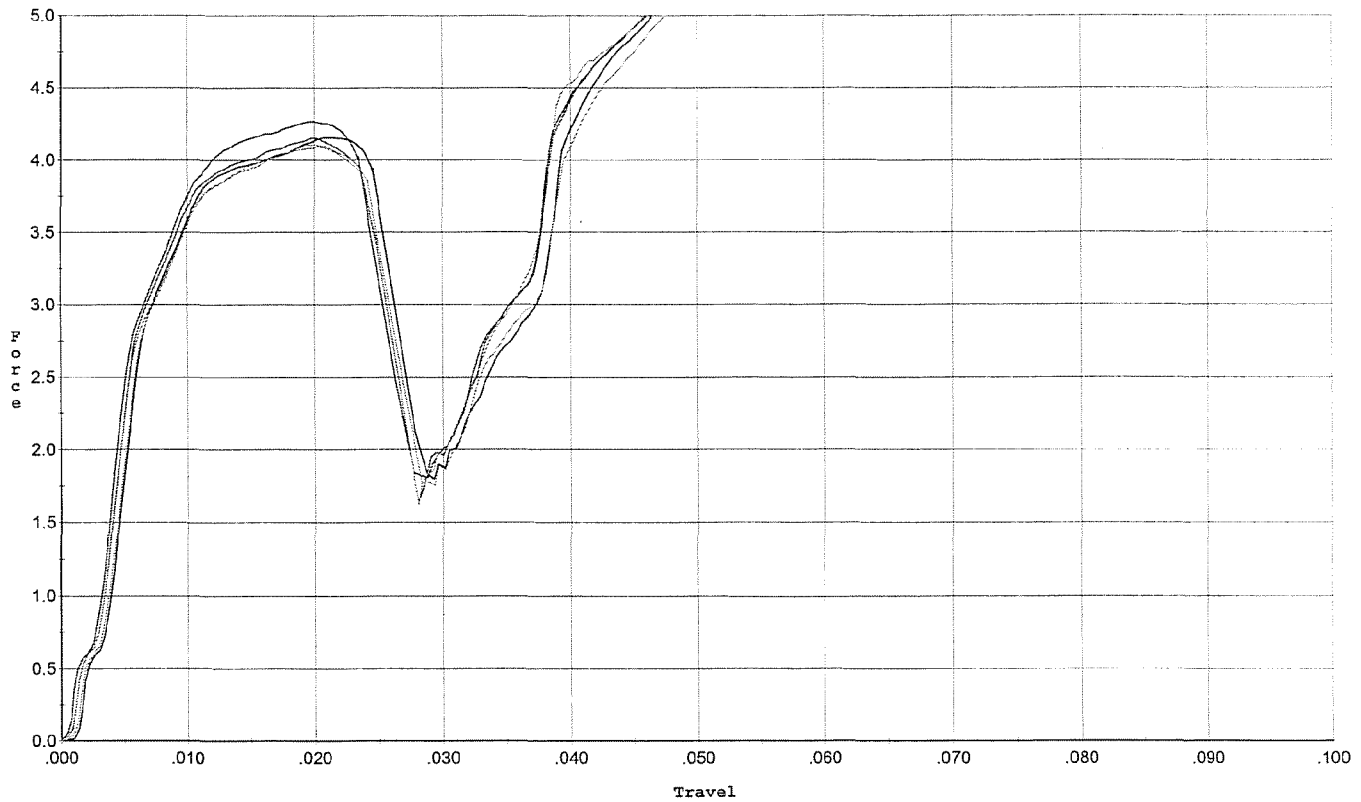
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.428	0.023	0.00	0.033	0.041		Set Trigger
2	2.438	0.023	0.00	0.033	0.043		Set Trigger
3	2.458	0.023	0.00	0.032	0.042		Set Trigger
4	2.423	0.023	0.00	0.033	0.041		Set Trigger
5	2.469	0.022	0.00	0.033	0.041		Set Trigger

A-2-44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: csm 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.265	0.023	0.00	0.023	0.071		Set Trigger
2	4.155	0.025	0.00	0.023	0.071		Set Trigger
3	4.153	0.025	0.00	0.024	0.073		Set Trigger
4	4.098	0.024	0.00	0.024	0.069		Set Trigger
5	4.105	0.025	0.00	0.024	0.072		Set Trigger

A 4.15