

66871311

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

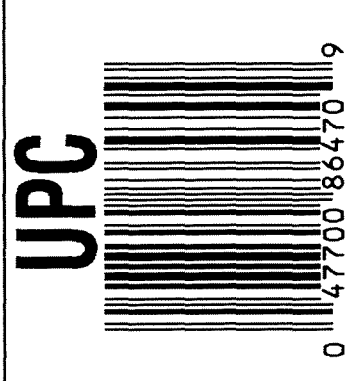
proof of purchase



owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6
G6871311	



BM FORM

GUN SERIAL #

G 6871311

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-14-09	SP
430	ASSEMBLE TO STOCK		7-14-09	SP
440	PROOF		7-14-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	7-14-09	SP
470	DIS-ASSEMBLE ACTION		7-14-09	SP
472	SERIALIZE BOLT HANDLE	2009	7-15-09	KTZ
480	MAGNAFLUX BBL ACTION	OPERATOR	7-18-09	AD
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-21-09	DWS
510	DRILL AND TAP SIGHT HOLES		7-15-09	SP
520	GOFF BLAST BBL / REC		7-21-09	SP
540	APPLY COATINGS (BARREL ACTION)		8-1	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-10-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-10-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-10-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-12-09	KTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

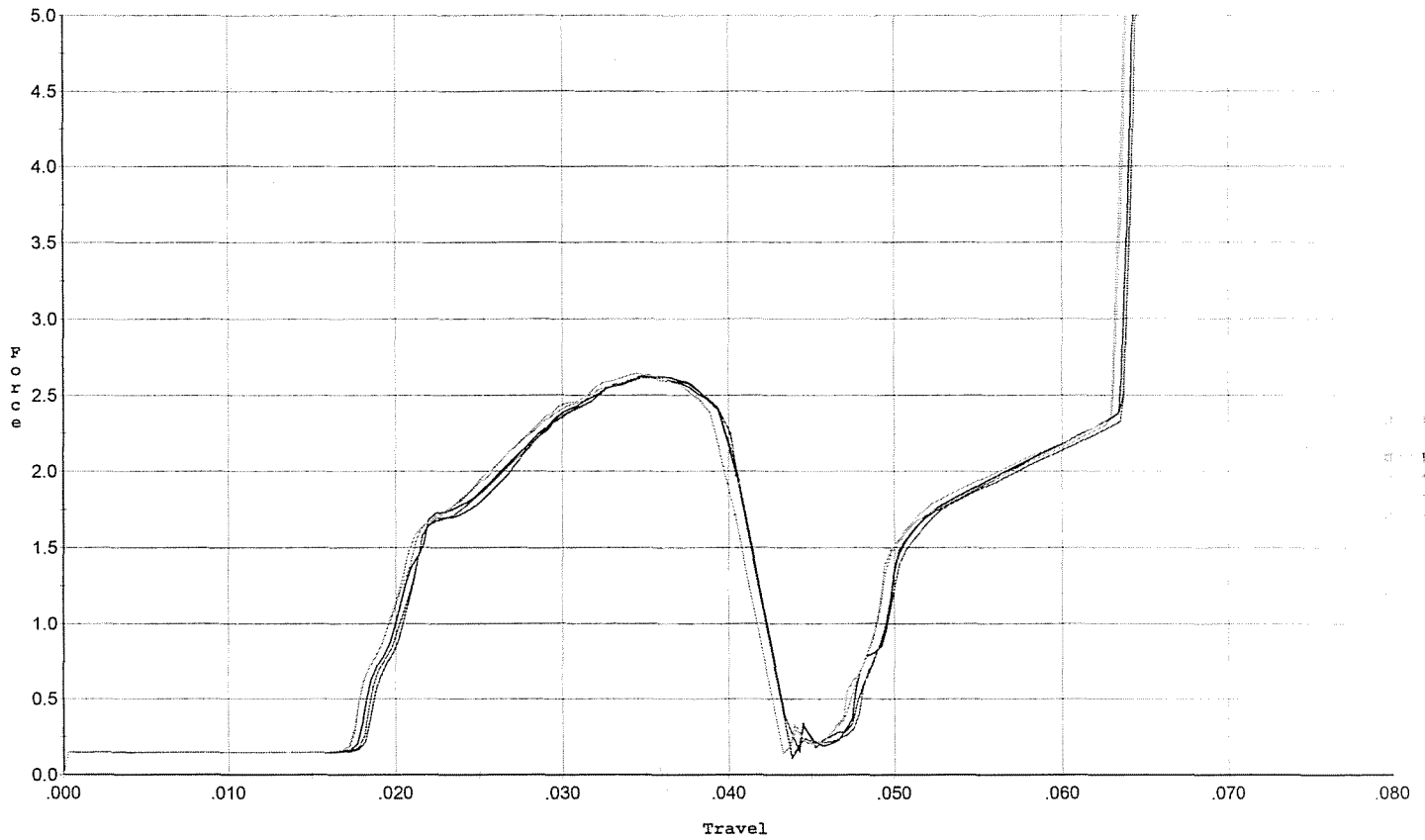
560	BARBER - M24 0080774 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2.0</u>	<u>2.0</u>	<u>2.0</u>	8/25/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7.0</u>	<u>7.0</u>	<u>7.0</u>	8/25/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	8/25/09	RB		
	J) ASSEMBLE STOCK					8/25/09	RT		
	K) ASSEMBLE SWIVEL STUDS					8/25/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		8/22/09	RB		
			PASS	FAIL					
	MALFUNCTION		N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					8/22/09	cms		
670	FINAL INSPECTION A) HEADSPACE					8/25/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.68</u>	<u>2.54</u>	<u>2.47</u>	<u>2.51</u>	<u>2.45</u>	8/25/09	RB
	C) FUNCTION					8/25/09	RB		
690	PACK					8/25/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



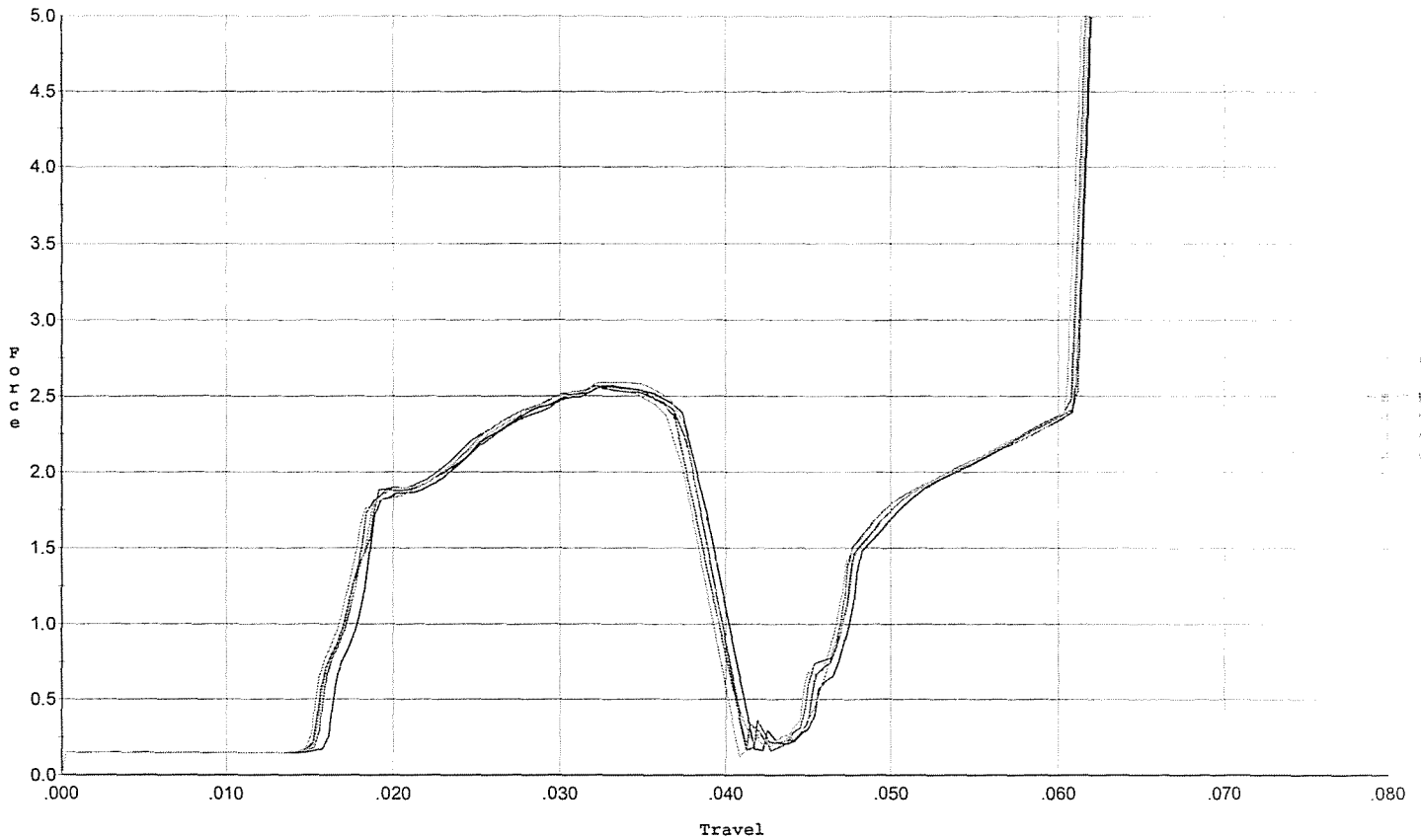
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.626	0.040	0.018	0.027	0.048		Set Trigger
2	2.620	0.040	0.018	0.027	0.049		Set Trigger
3	2.634	0.040	0.018	0.027	0.048		Set Trigger
4	2.644	0.040	0.018	0.027	0.049		Set Trigger
5	2.615	0.040	0.018	0.027	0.049		Set Trigger

Avg 2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/20/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



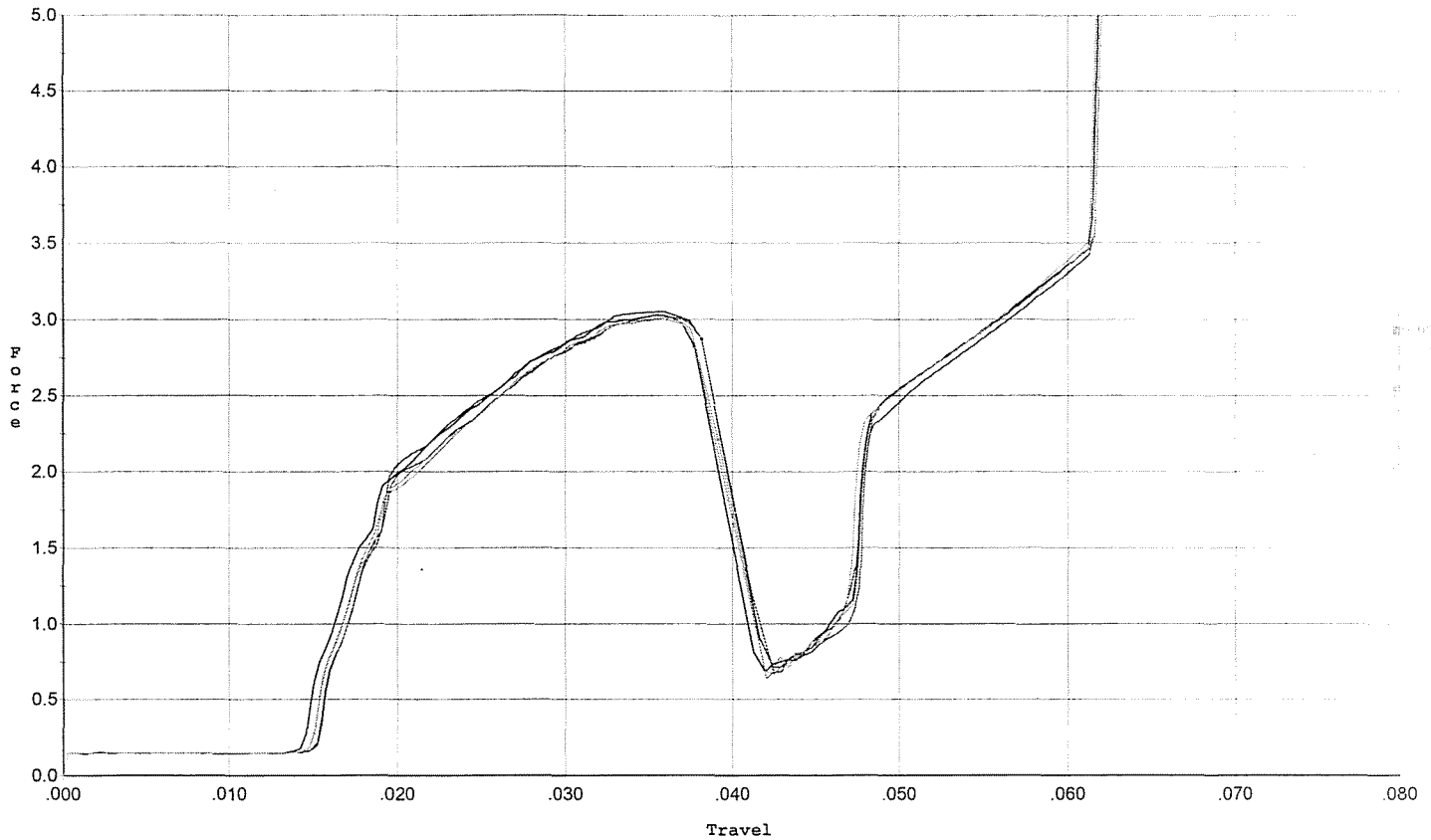
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.554	0.038	0.015	0.027	0.049		Set Trigger
2	2.569	0.039	0.016	0.027	0.050		Set Trigger
3	2.567	0.037	0.016	0.027	0.048		Set Trigger
4	2.593	0.037	0.015	0.027	0.049		Set Trigger
5	2.556	0.037	0.015	0.027	0.048		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



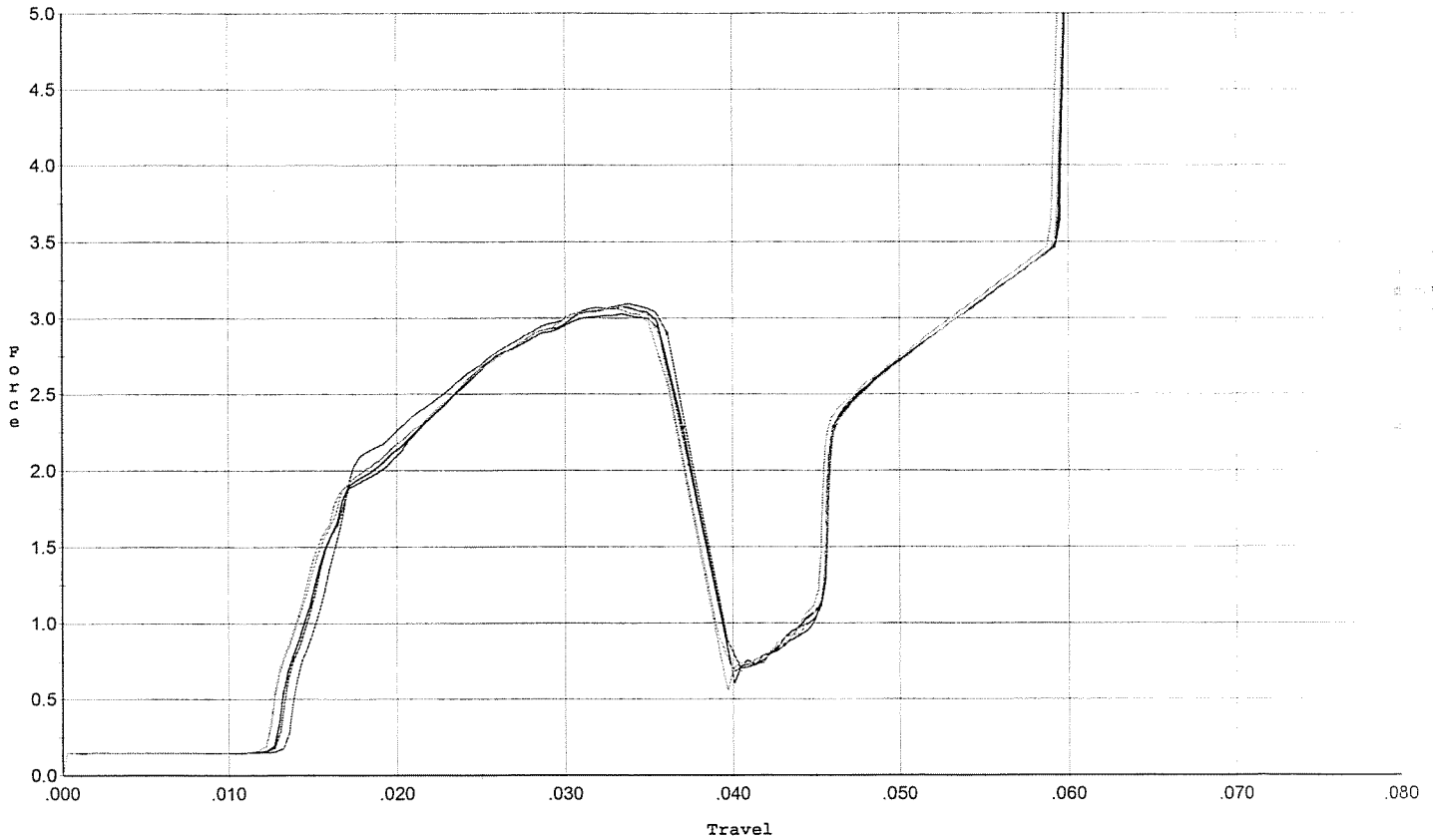
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.053	0.038	0.015	0.025	0.057		Set Trigger
2	3.029	0.038	0.015	0.026	0.057		Set Trigger
3	3.015	0.038	0.015	0.025	0.056		Set Trigger
4	3.000	0.040	0.015	0.025	0.058		Set Trigger
5	3.010	0.039	0.015	0.025	0.058		Set Trigger

Aug 3.02

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



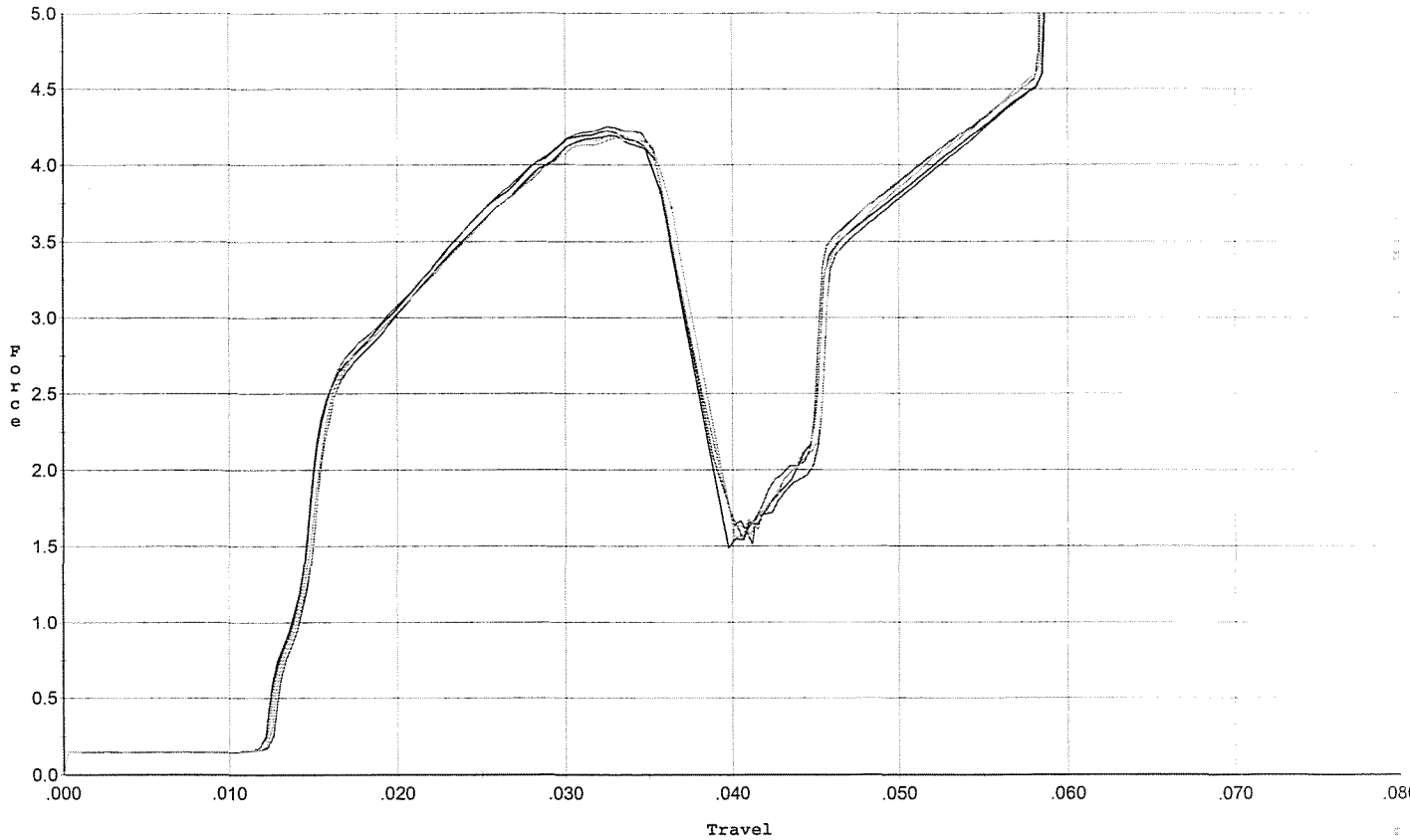
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.028	0.037	0.013	0.025	0.059		Set Trigger
2	3.076	0.037	0.013	0.025	0.059		Set Trigger
3	3.096	0.036	0.014	0.025	0.058		Set Trigger
4	3.076	0.036	0.013	0.025	0.057		Set Trigger
5	3.067	0.036	0.012	0.025	0.058		Set Trigger

Aug 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/20/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



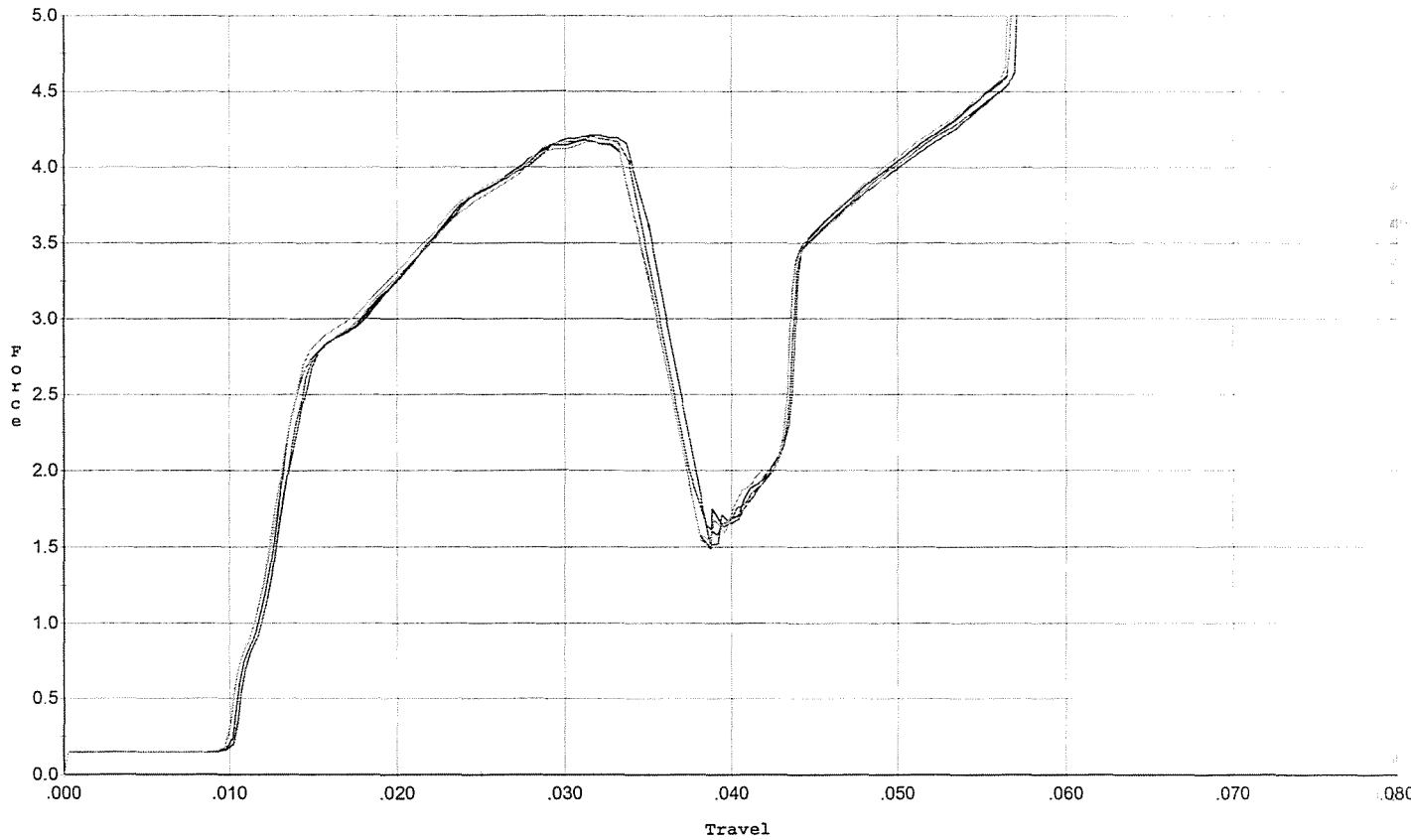
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.186	0.035	0.013	0.022	0.076		Set Trigger
2	4.220	0.036	0.012	0.022	0.078		Set Trigger
3	4.249	0.035	0.012	0.022	0.077		Set Trigger
4	4.174	0.035	0.012	0.022	0.076		Set Trigger
5	4.200	0.036	0.013	0.021	0.079		Set Trigger

Aug 4.20

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



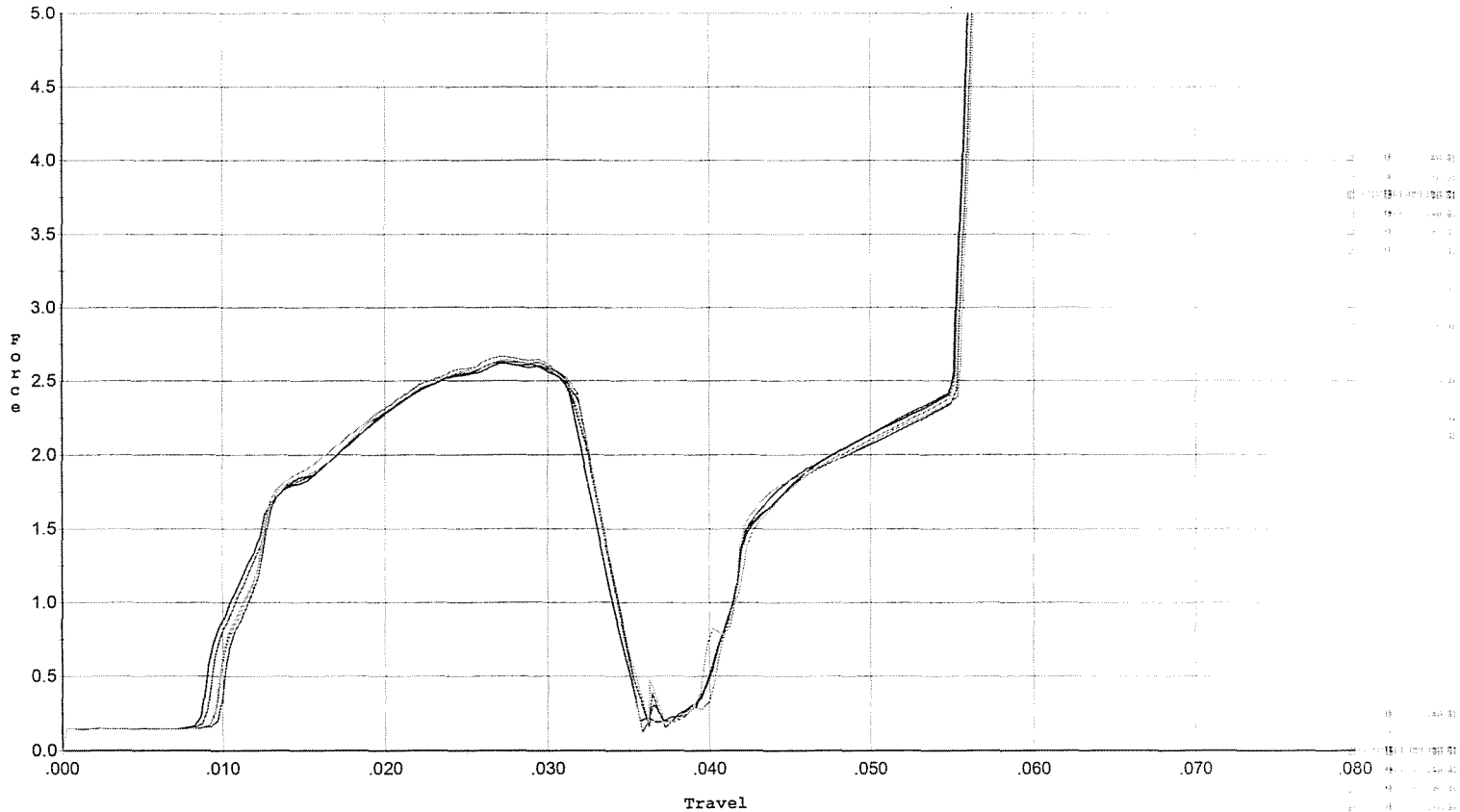
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.208	0.035	0.010	0.021	0.080		Set Trigger
2	4.177	0.035	0.010	0.021	0.080		Set Trigger
3	4.201	0.034	0.010	0.021	0.077		Set Trigger
4	4.199	0.035	0.010	0.021	0.081		Set Trigger
5	4.164	0.035	0.010	0.021	0.080		Set Trigger

Aug 4.19

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



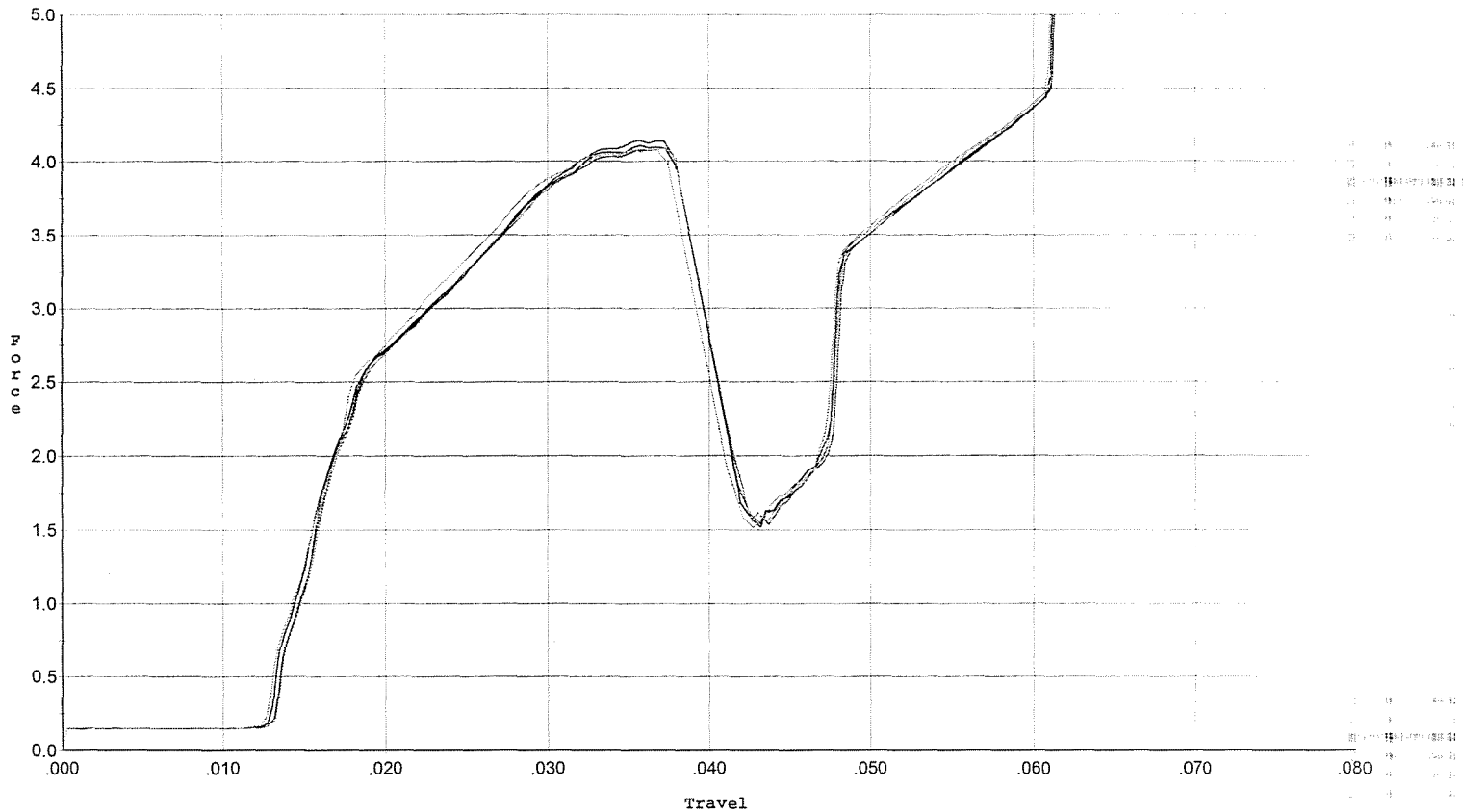
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.616	0.032	0.010	0.027	0.048		Set Trigger
2	2.626	0.031	0.009	0.027	0.048		Set Trigger
3	2.630	0.032	0.009	0.027	0.049		Set Trigger
4	2.664	0.032	0.010	0.026	0.049		Set Trigger
5	2.644	0.032	0.010	0.027	0.048		Set Trigger

Aug 263

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/20/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.143	0.038	0.013	0.022	0.079		Set Trigger
2	4.109	0.038	0.013	0.022	0.079		Set Trigger
3	4.089	0.038	0.013	0.022	0.078		Set Trigger
4	4.086	0.038	0.013	0.022	0.078		Set Trigger
5	4.078	0.037	0.013	0.022	0.078		Set Trigger

Aug 4.10