

G6871314

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



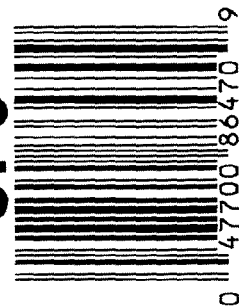
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6871314

UPC



BM FORM

GUN SERIAL #

G 6871314

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-23-09	SP
430	ASSEMBLE TO STOCK		7-23-09	SP
440	PROOF		7-23-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	7-23-09	SP
470	DIS-ASSEMBLE ACTION		7-23-09	SP
472	SERIALIZE BOLT HANDLE		7-24-09	RJL
480	MAGNAFLUX BBL ACTION	OPERATOR	7/28/09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-28-09	AND
510	DRILL AND TAP SIGHT HOLES		7-24-09	SP
520	GOFF BLAST BBL / REC		7/31/09	JM
540	APPLY COATINGS (BARREL ACTION)		8/1/09	-
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-18-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-18-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-28-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

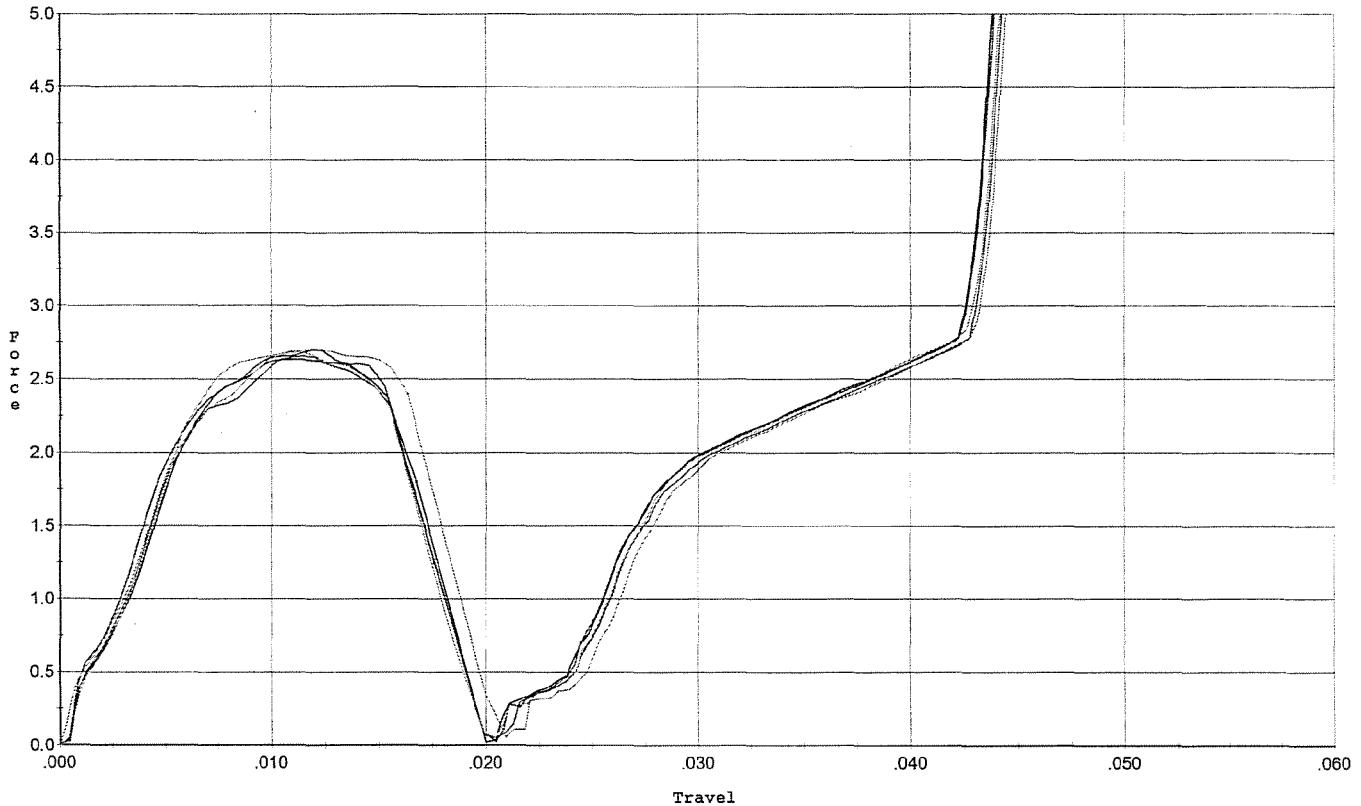
560	BARBER - M24 0080810 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u> <u>2°</u> <u>2°</u>	9/1/09	RB
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>7°</u> <u>7°</u> <u>7°</u>	9/1/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	9/1/09	RB
	J) ASSEMBLE STOCK			8-28-09	X N.
	K) ASSEMBLE SWIVEL STUDS			9/1/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	8/31/09	RB
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			8/31/09	TAR
670	FINAL INSPECTION A) HEADSPACE			9/1/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.44</u> <u>2.26</u> <u>2.31</u> <u>2.13</u> <u>2.35</u>	9/1/09	RB
	C) FUNCTION			9/1/09	RB
690	PACK			9/1/09	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/27/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 2.5 lbs +/- .50 lb



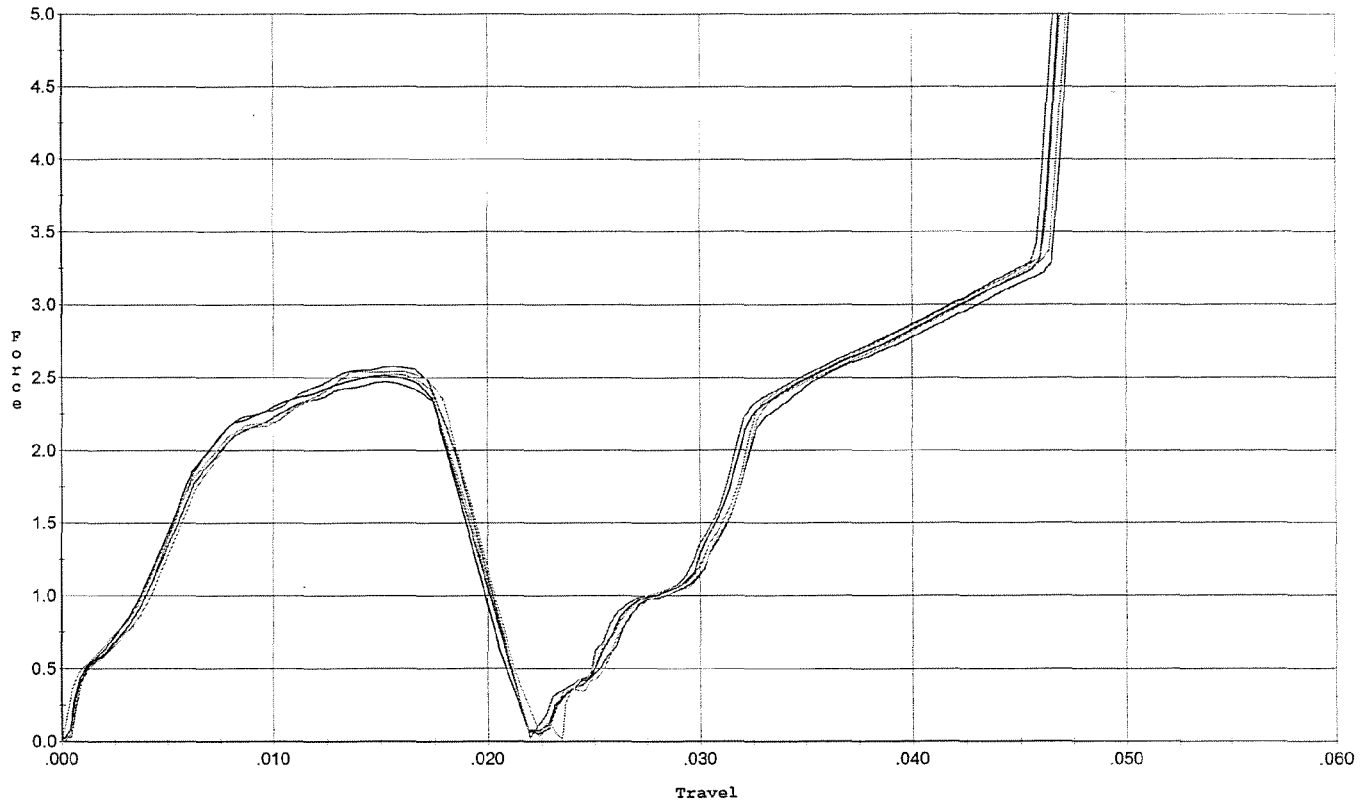
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.699	0.018	0.00	0.031	0.033		Single Action
2	2.634	0.017	0.00	0.031	0.030		Single Action
3	2.656	0.018	0.00	0.031	0.032		Single Action
4	2.680	0.015	0.00	0.032	0.028		Single Action
5	2.704	0.016	0.00	0.031	0.031		Single Action

A2.67

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/27/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



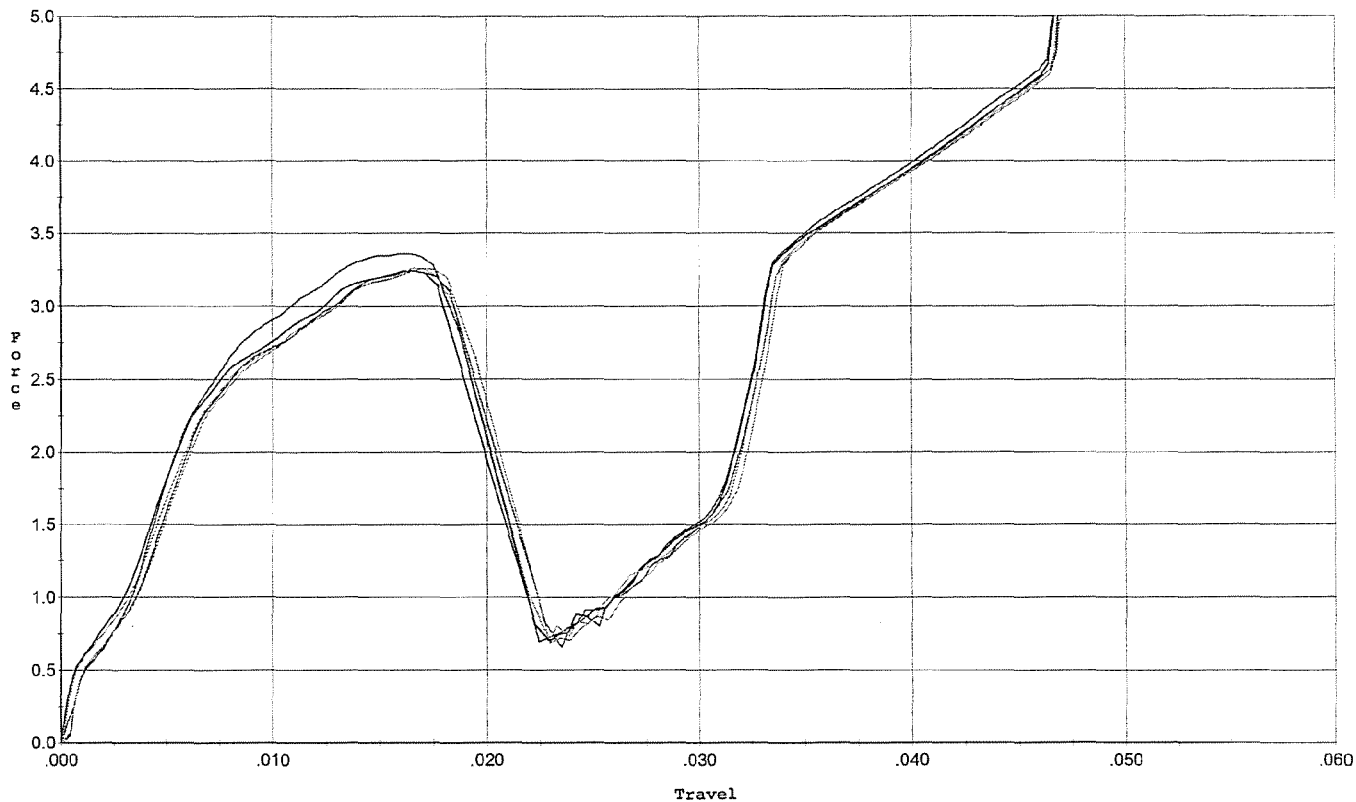
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.472	0.020	0.00	0.032	0.033		Single Action
2	2.515	0.017	0.00	0.032	0.030		Single Action
3	2.577	0.018	0.00	0.032	0.032		Single Action
4	2.540	0.018	0.00	0.032	0.031		Single Action
5	2.526	0.019	0.00	0.032	0.033		Single Action

02752

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/27/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 3.0 lbs ini +/- .75 lb



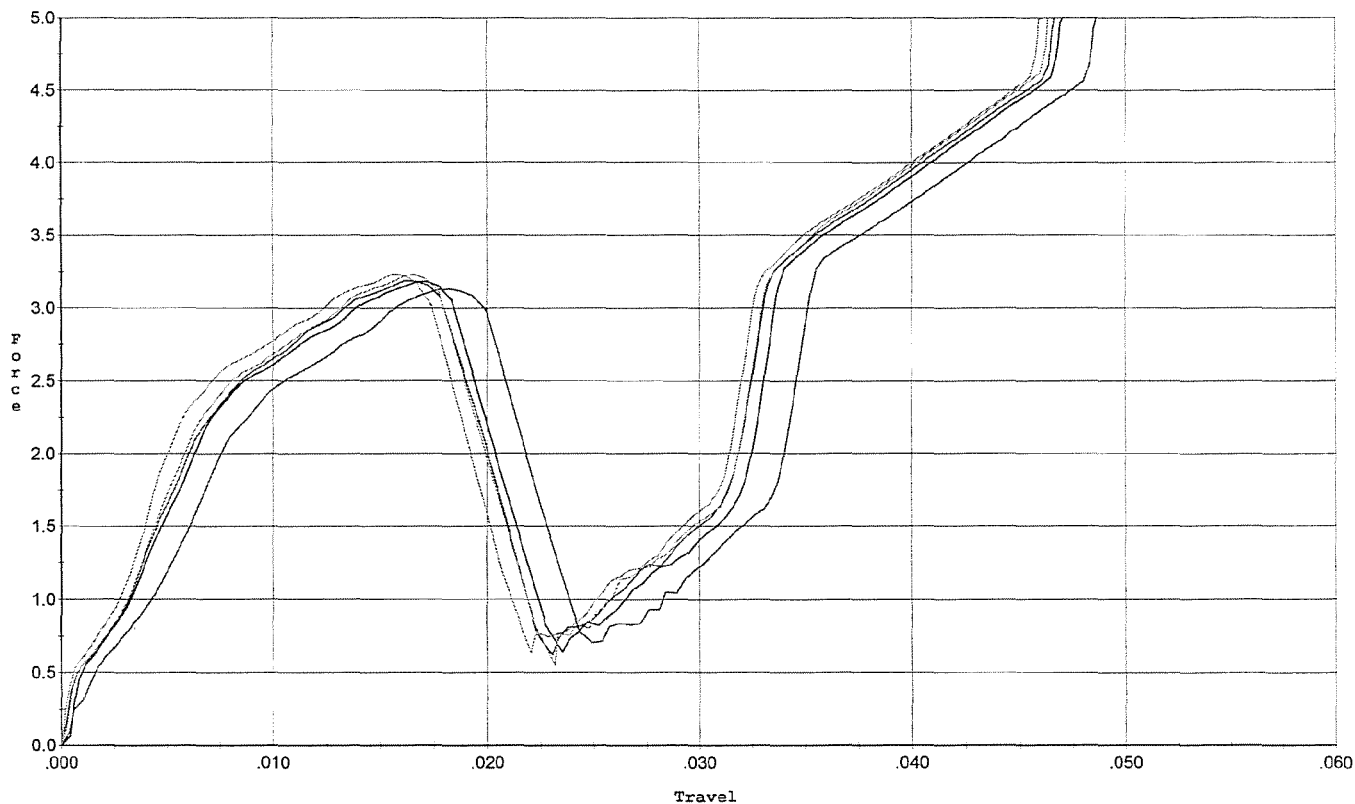
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.358	0.019	0.00	0.031	0.042		Single Action
2	3.244	0.018	0.00	0.031	0.039		Single Action
3	3.240	0.018	0.00	0.031	0.039		Single Action
4	3.259	0.018	0.00	0.031	0.040		Single Action
5	3.256	0.019	0.00	0.031	0.041		Single Action

A 3.27

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/27/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



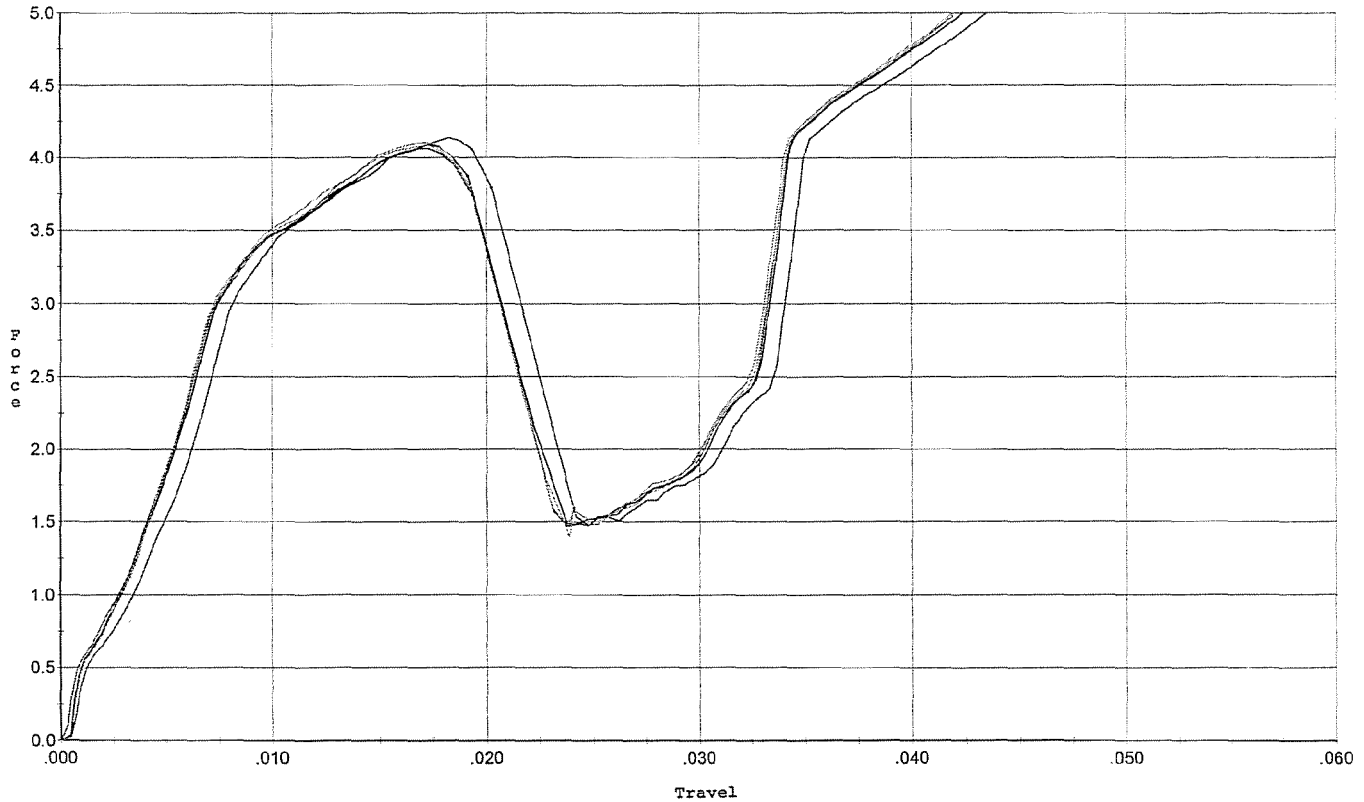
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.131	0.020	0.00	0.032	0.040		Single Action
2	3.182	0.018	0.00	0.031	0.038		Single Action
3	3.187	0.020	0.00	0.031	0.041		Single Action
4	3.230	0.018	0.00	0.031	0.038		Single Action
5	3.231	0.017	0.00	0.031	0.038		Single Action

4.3.19

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/27/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



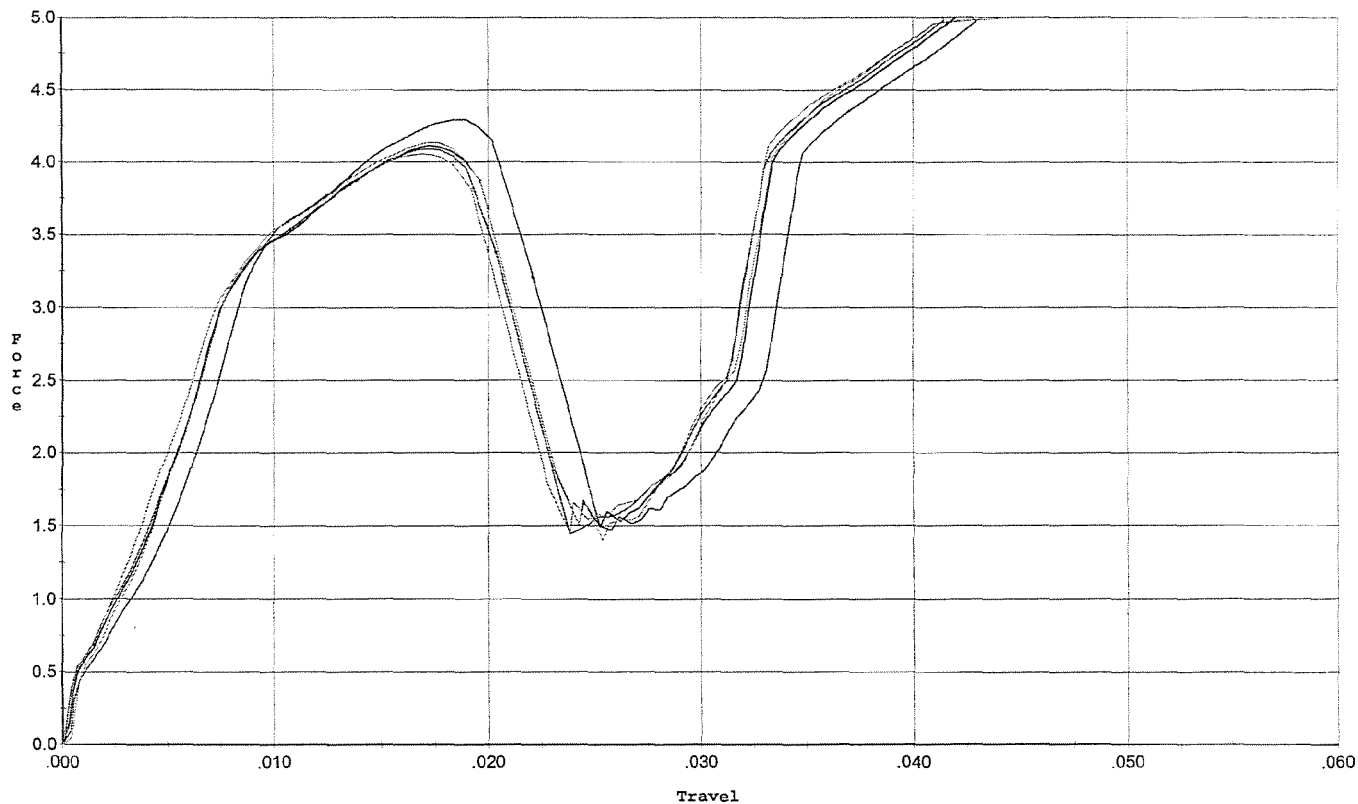
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.136	0.020	0.00	0.029	0.053		Single Action
2	4.091	0.019	0.00	0.029	0.051		Single Action
3	4.060	0.019	0.00	0.029	0.051		Single Action
4	4.083	0.019	0.00	0.029	0.051		Single Action
5	4.105	0.019	0.00	0.029	0.052		Single Action

A. 4.09

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/27/2009

Model: M/24
Serial No: Form# F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



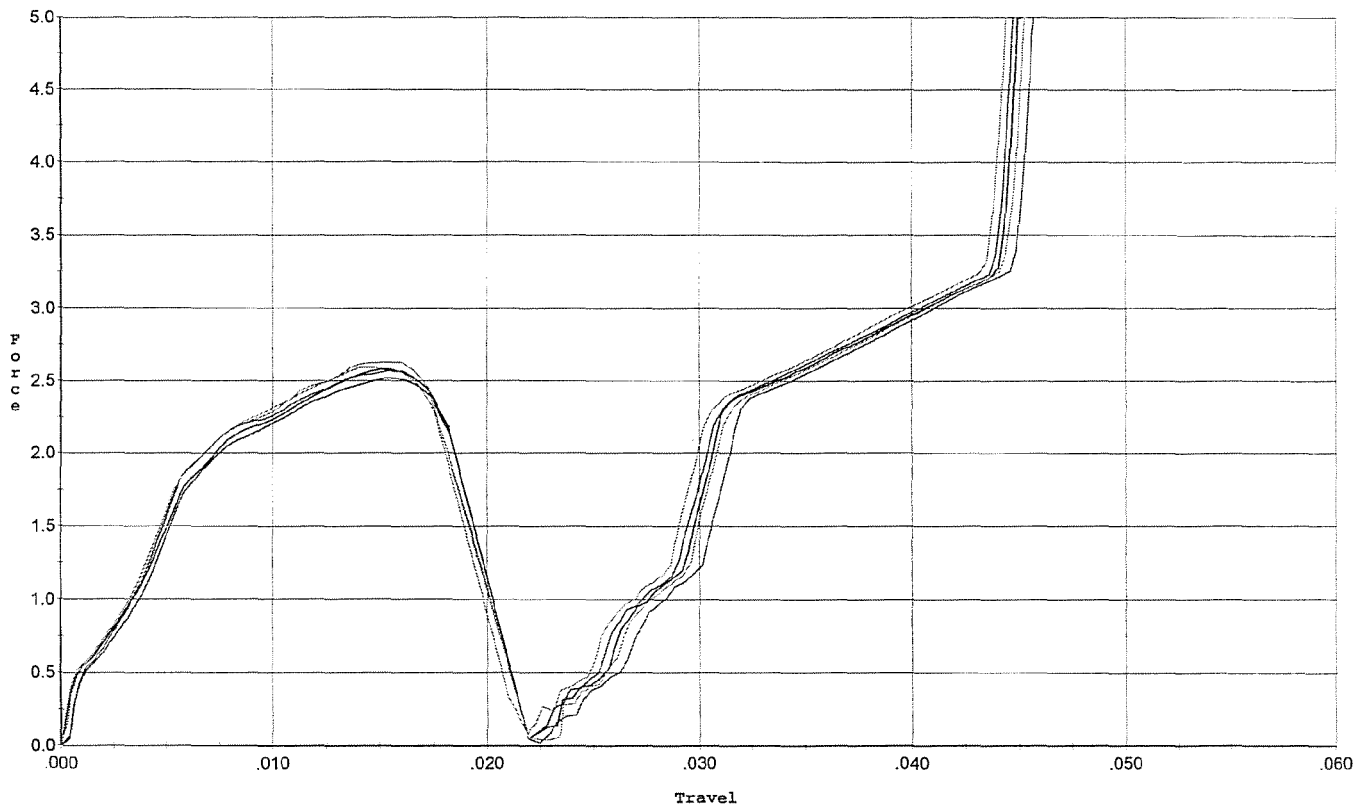
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.294	0.022	0.00	0.028	0.060		Single Action
2	4.112	0.020	0.00	0.027	0.053		Single Action
3	4.091	0.020	0.00	0.027	0.055		Single Action
4	4.136	0.020	0.00	0.027	0.053		Single Action
5	4.055	0.019	0.00	0.027	0.052		Single Action

12-4-13

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/27/2009

Model: M/24
 Serial No: Form# F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



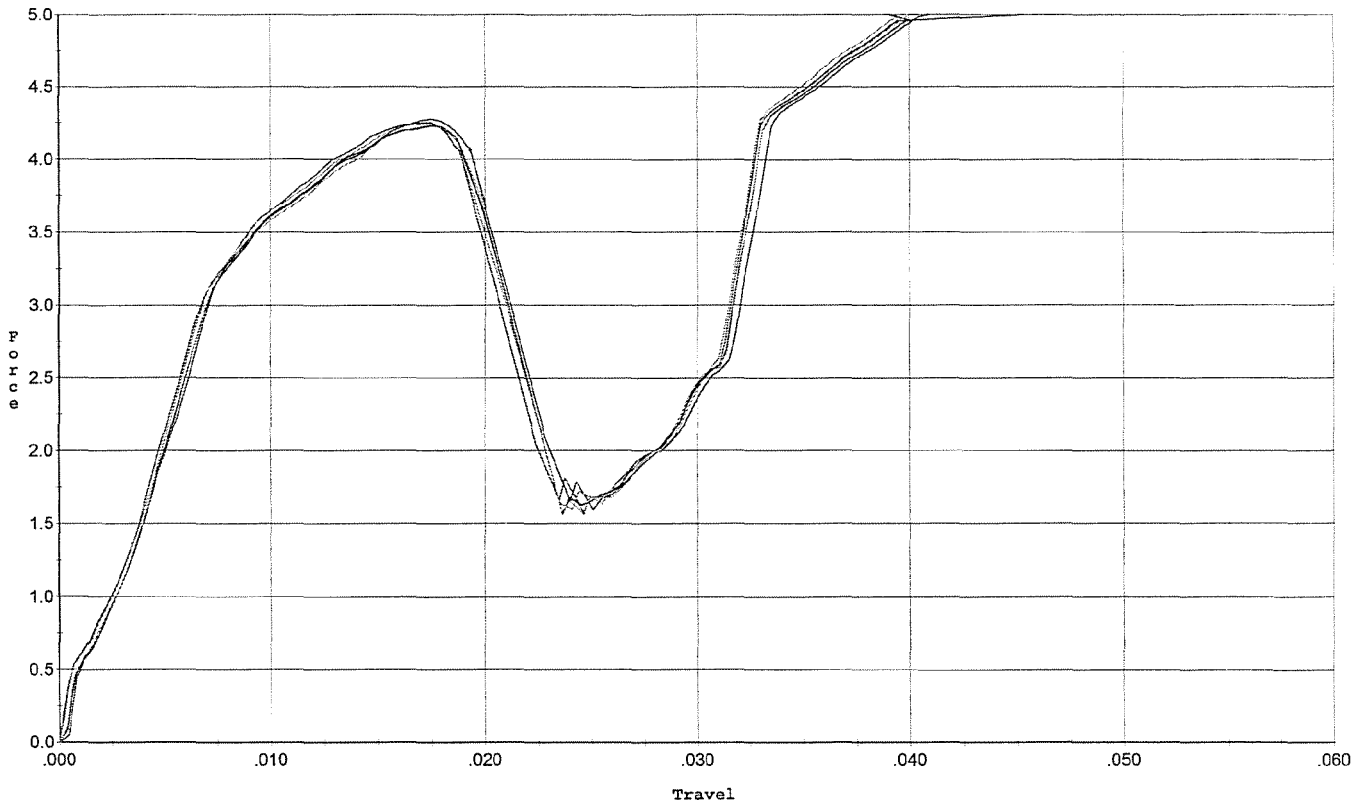
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.522	0.018	0.00	0.030	0.032		Single Action
2	2.582	0.018	0.00	0.030	0.032		Single Action
3	2.574	0.019	0.00	0.031	0.034		Single Action
4	2.628	0.020	0.00	0.031	0.035		Single Action
5	2.593	0.017	0.00	0.030	0.032		Single Action

4.2.58

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/27/2009

Model: M/24
 Serial No: Form# F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.278	0.019	0.00	0.027	0.054		Single Action
2	4.231	0.020	0.00	0.027	0.056		Single Action
3	4.251	0.019	0.00	0.027	0.053		Single Action
4	4.238	0.020	0.00	0.027	0.055		Single Action
5	4.241	0.021	0.00	0.027	0.058		Single Action

4-4.24