

66871319

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



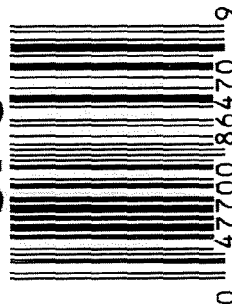
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6871319

UPC



BM FORM

GUN SERIAL # G 6871319

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-20-09	SP
430	ASSEMBLE TO STOCK		7-20-09	SP
440	PROOF		7-20-09	SP
460	CHECK HEADSPACE		7-20-09	SP
470	DIS-ASSEMBLE ACTION		7-20-09	SP
472	SERIALIZE BOLT HANDLE			
480	MAGNAFLUX BBL ACTION		7-20-09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-28-09	DWO
510	DRILL AND TAP SIGHT HOLES		7-21-09	SP
520	GOFF BLAST BBL / REC		7-20-09	SP
540	APPLY COATINGS (BARREL ACTION)		8/12	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-13-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-13-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-13-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-19-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

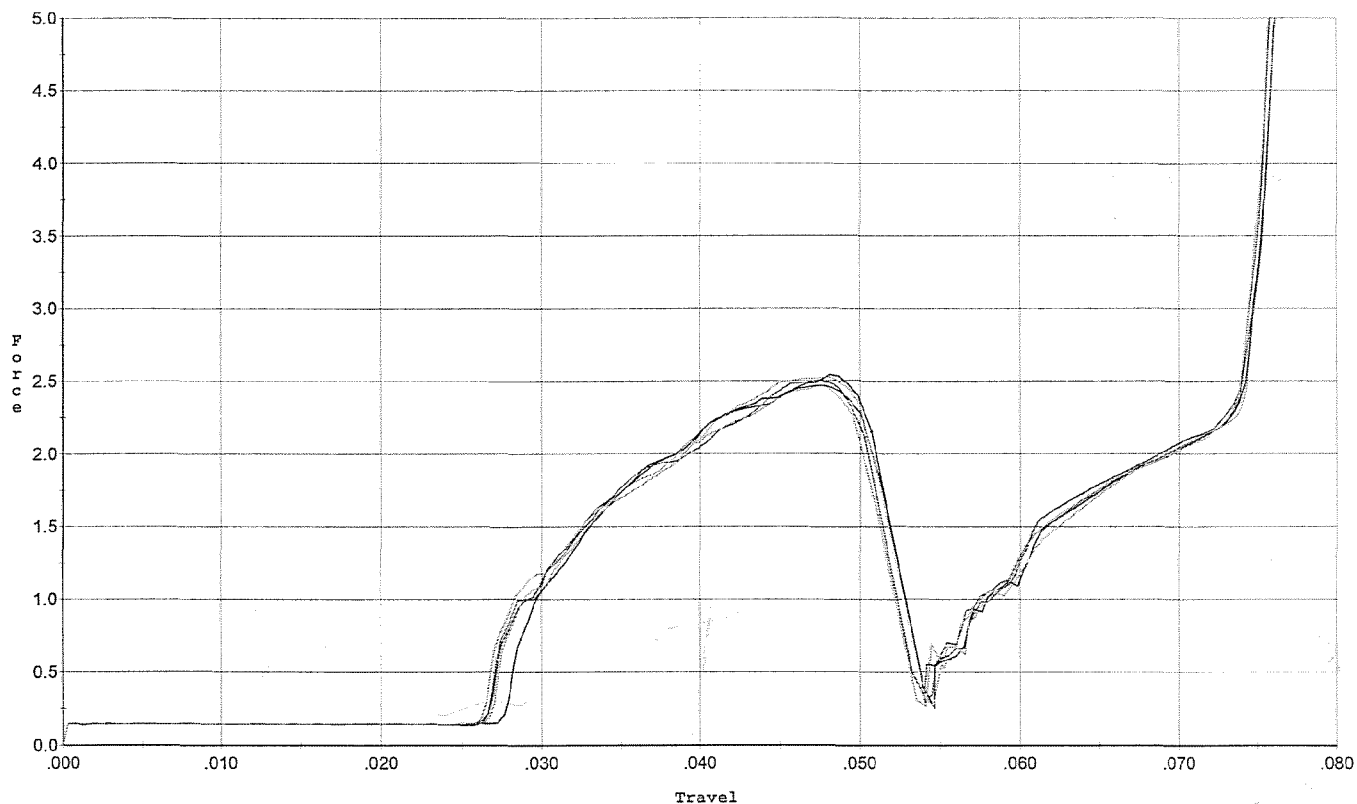
560	BARBER - M24 0080870 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	4 ⁰	4 ⁰	4 ⁰	8-22-09	R.N.		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	5 ⁰	5 ⁰	6 ⁰	8-22-09	R.N.		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	.024	.024	.024	8-22-09	R.N.		
	J) ASSEMBLE STOCK					8-19-09	R.N.		
	K) ASSEMBLE SWIVEL STUDS					8-22-09	R.N.		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		8-21-09	RP		
			PASS	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					8-21-09	R.P.D.		
670	FINAL INSPECTION A) HEADSPACE					8-22-09	R.N.		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	206	202	220	205	210	8-22-09	RTZ
	C) FUNCTION					8-22-09	R.N.		
690	PACK					8/24/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 l;b



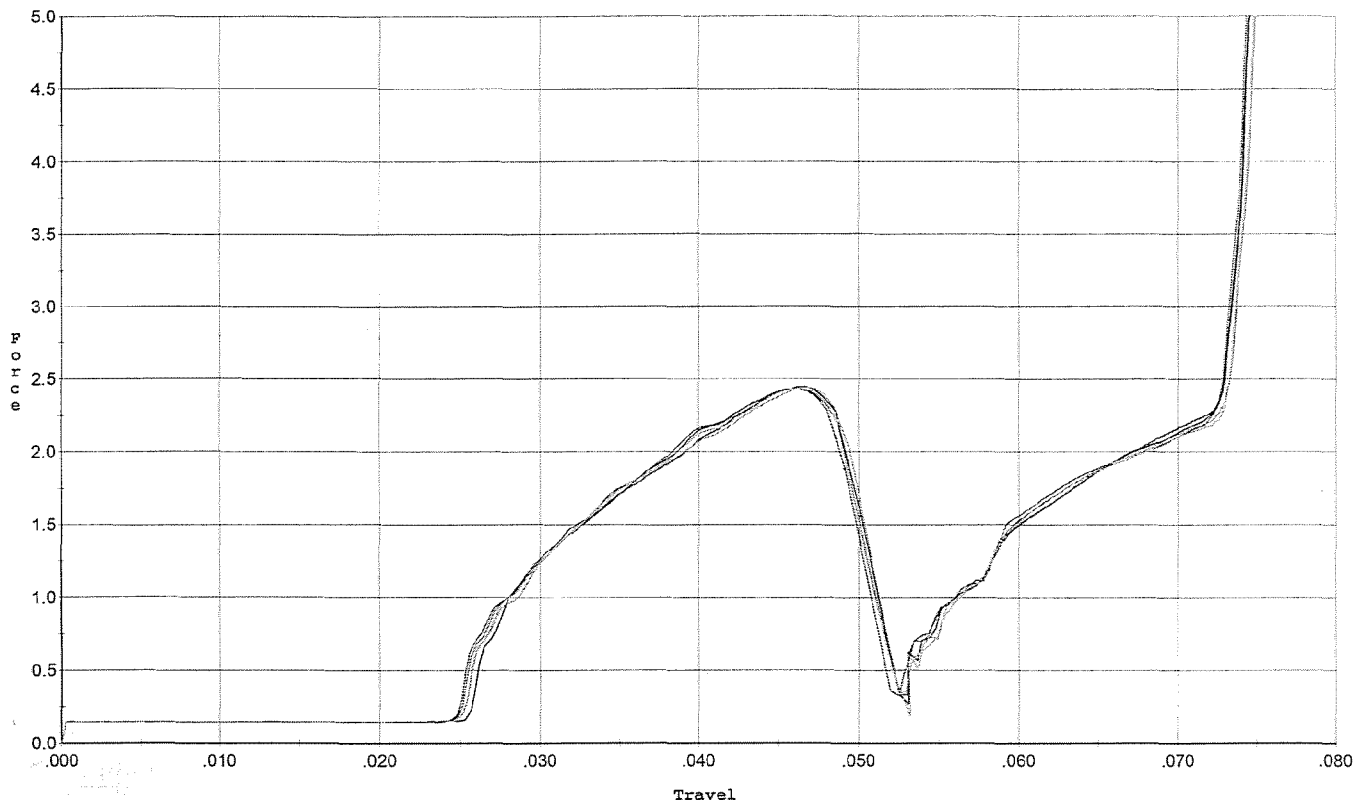
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.469	0.051	0.027	0.030	0.050		Set Trigger
2	2.541	0.051	0.028	0.030	0.049		Set Trigger
3	2.501	0.050	0.027	0.030	0.049		Set Trigger
4	2.524	0.051	0.027	0.030	0.050		Set Trigger
5	2.465	0.051	0.027	0.030	0.049		Set Trigger

A-2.50

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/18/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 l;b



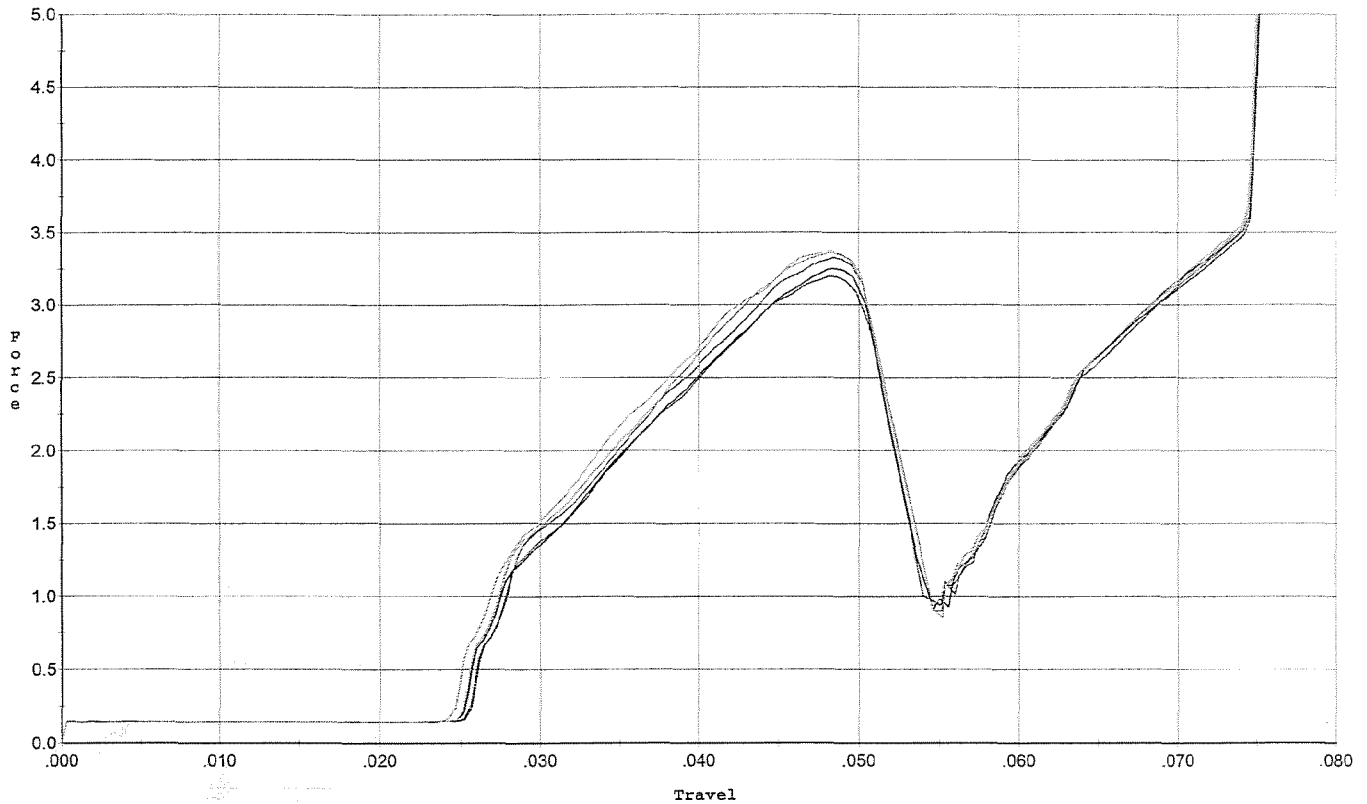
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.428	0.049	0.025	0.030	0.046		Set Trigger
2	2.444	0.050	0.026	0.030	0.048		Set Trigger
3	2.430	0.049	0.025	0.030	0.047		Set Trigger
4	2.432	0.049	0.025	0.031	0.046		Set Trigger
5	2.439	0.049	0.025	0.030	0.047		Set Trigger

A-2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



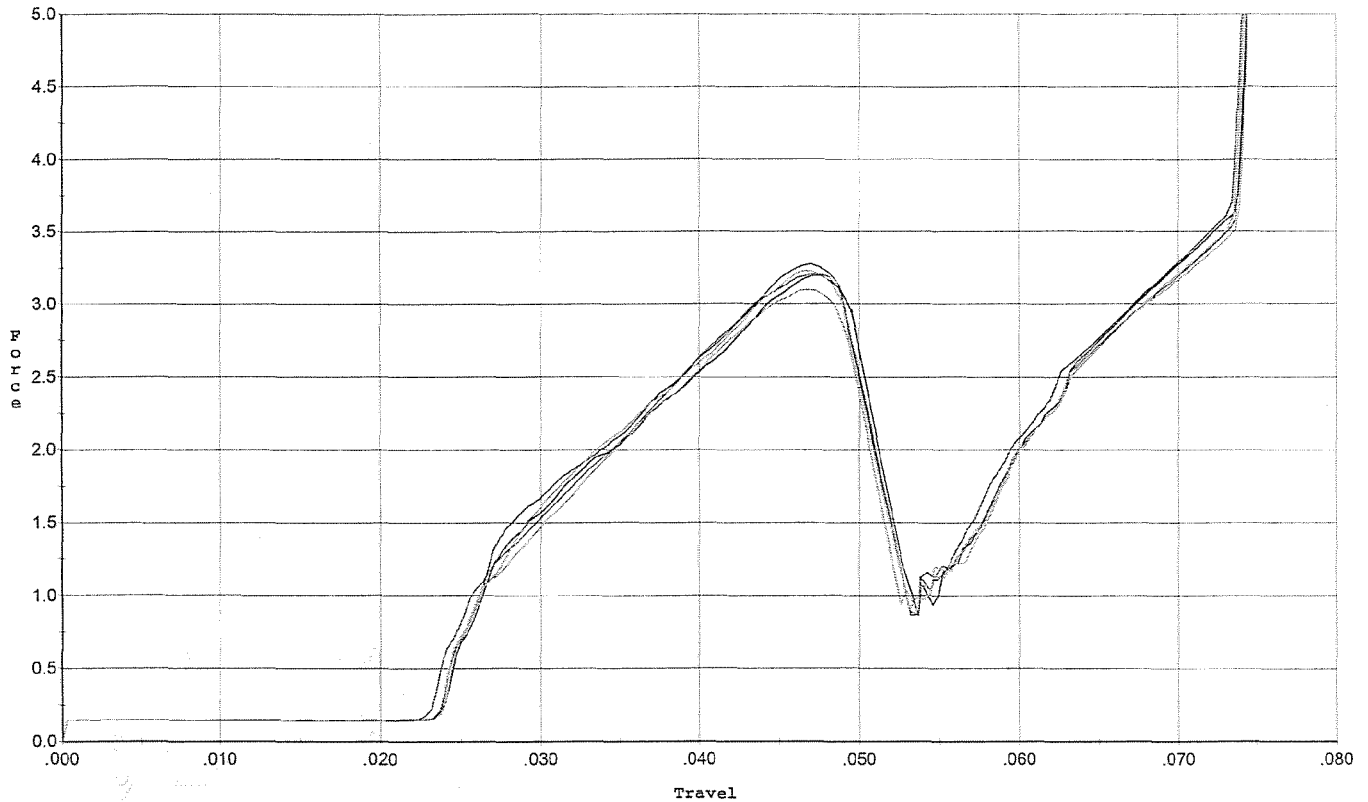
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.195	0.051	0.026	0.028	0.061		Set Trigger
2	3.251	0.050	0.025	0.028	0.061		Set Trigger
3	3.326	0.052	0.026	0.028	0.065		Set Trigger
4	3.373	0.050	0.025	0.028	0.065		Set Trigger
5	3.359	0.052	0.025	0.028	0.066		Set Trigger

A-3-30

Trigger Profile [lbs,inch]

Profile:	SWS
GunType:	Rifle
Make:	Remington
Note:	cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



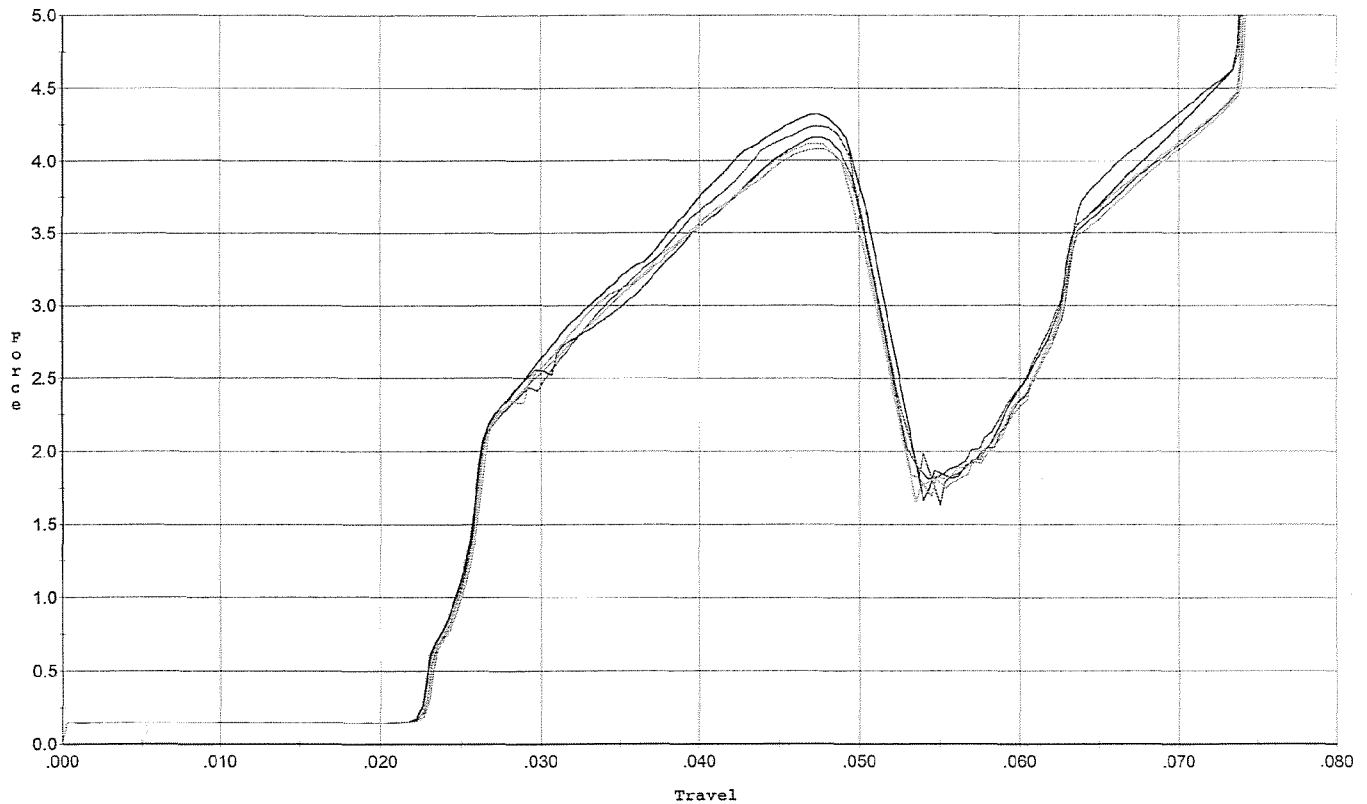
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.274	0.051	0.024	0.028	0.064		Set Trigger
2	3.195	0.050	0.024	0.028	0.061		Set Trigger
3	3.208	0.049	0.023	0.028	0.060		Set Trigger
4	3.226	0.049	0.024	0.028	0.060		Set Trigger
5	3.096	0.049	0.024	0.029	0.059		Set Trigger

A 320

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/18/2009

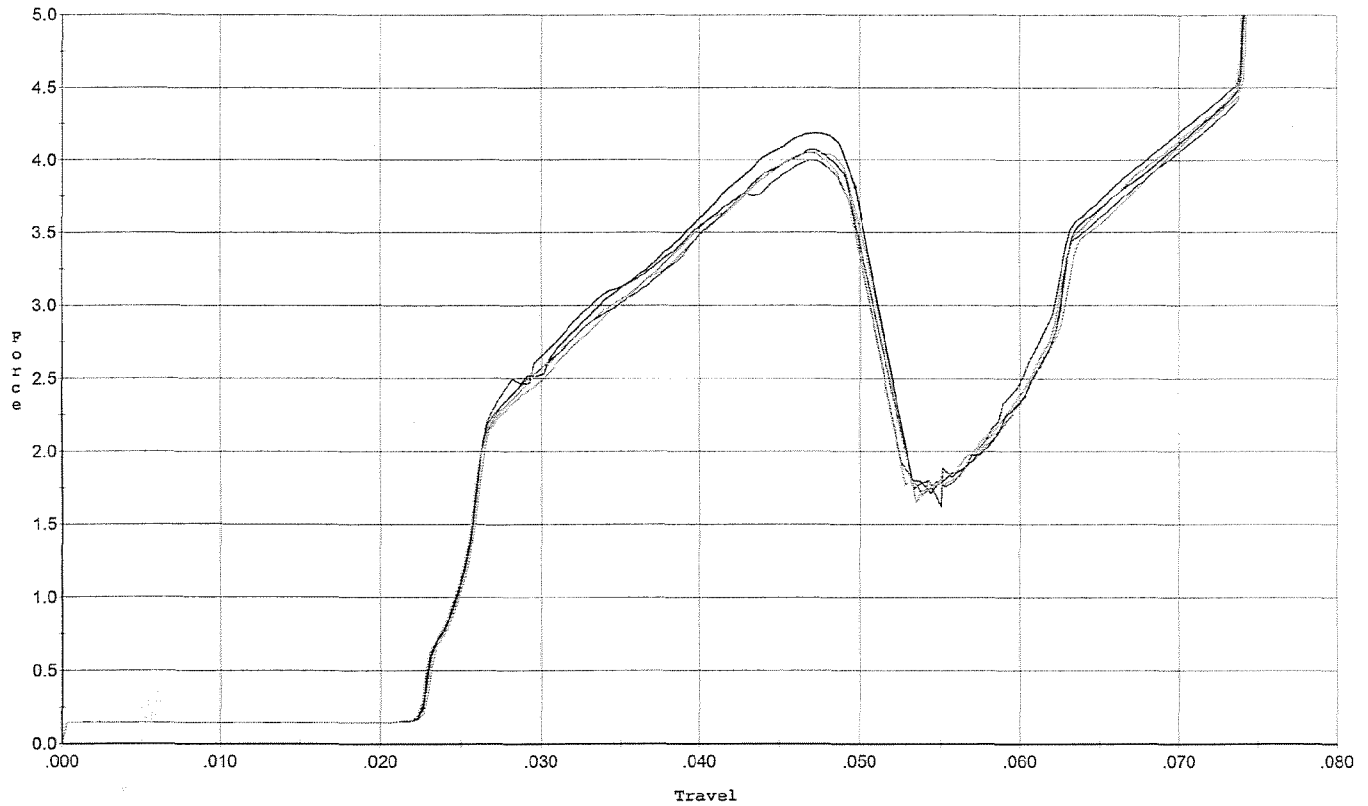
Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.161	0.050	0.023	0.026	0.086		Set Trigger
2	4.321	0.050	0.023	0.025	0.092		Set Trigger
3	4.236	0.049	0.023	0.026	0.087		Set Trigger
4	4.120	0.050	0.023	0.026	0.087		Set Trigger
5	4.080	0.050	0.023	0.026	0.085		Set Trigger

A-4-18

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



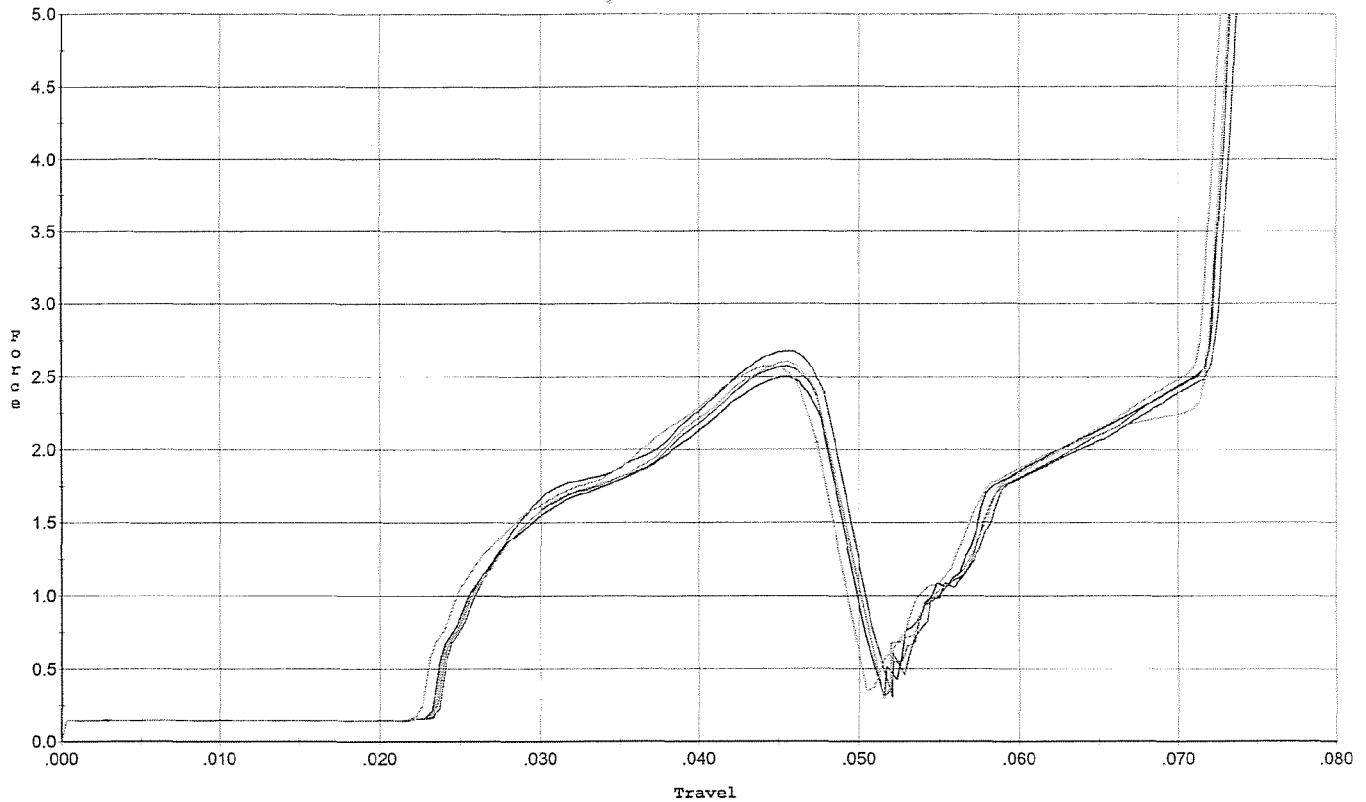
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.068	0.049	0.023	0.026	0.085		Set Trigger
2	4.186	0.050	0.023	0.026	0.087		Set Trigger
3	3.998	0.049	0.023	0.026	0.084		Set Trigger
4	4.052	0.050	0.023	0.026	0.086		Set Trigger
5	4.053	0.049	0.023	0.026	0.084		Set Trigger

A. 4.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



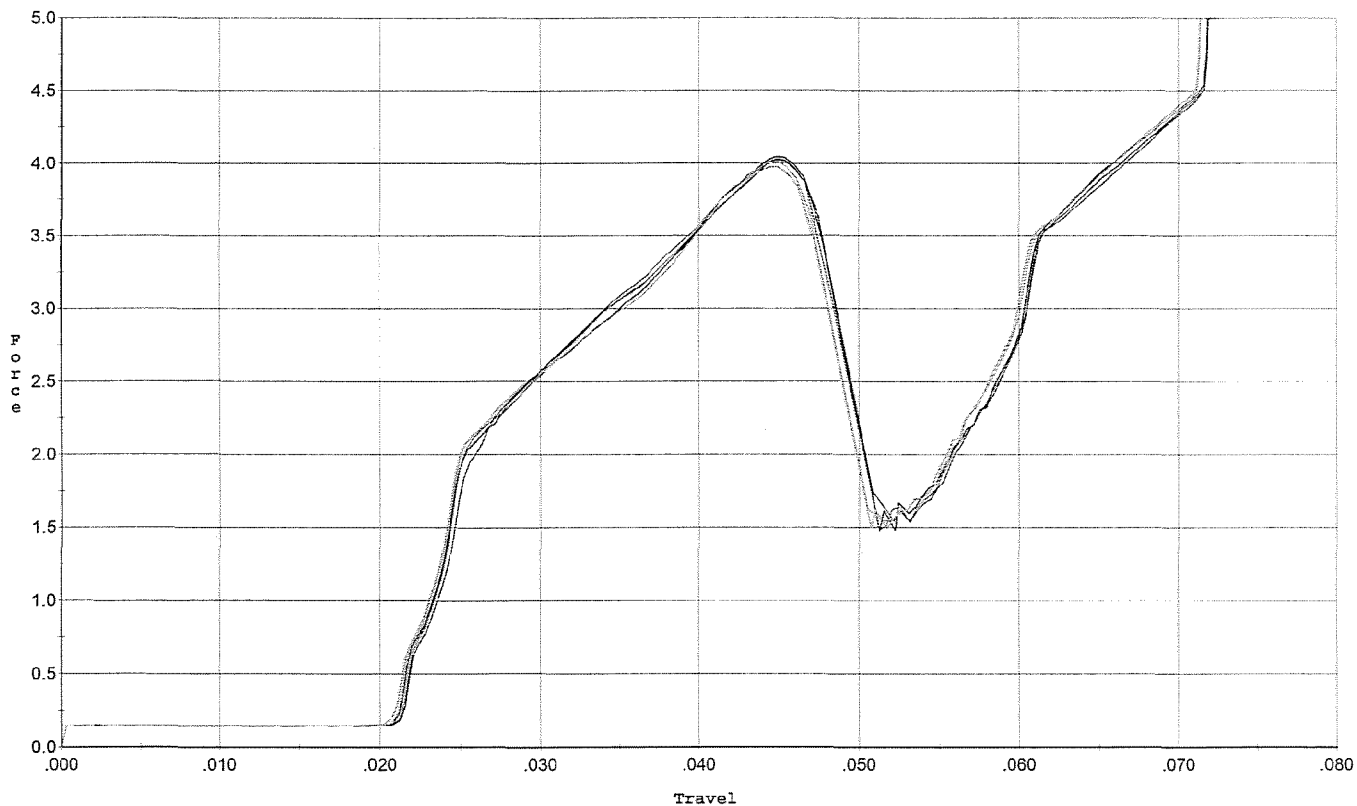
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.674	0.048	0.024	0.030	0.051		Set Trigger
2	2.501	0.048	0.023	0.030	0.048		Set Trigger
3	2.572	0.047	0.024	0.030	0.048		Set Trigger
4	2.602	0.047	0.024	0.030	0.049		Set Trigger
5	2.573	0.047	0.023	0.030	0.050		Set Trigger

A-258

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.028	0.047	0.022	0.026	0.078		Set Trigger
2	4.049	0.048	0.021	0.025	0.080		Set Trigger
3	4.021	0.048	0.022	0.025	0.081		Set Trigger
4	4.011	0.047	0.021	0.025	0.078		Set Trigger
5	3.972	0.047	0.021	0.025	0.078		Set Trigger

A 2.01