

G 6871320

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase

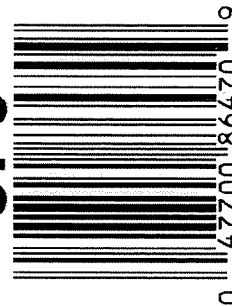


owner registration sticker

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6871320**UPC**

BM FORM

GUN SERIAL #

G 6871320

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-23-09	SP
430	ASSEMBLE TO STOCK		7-23-09	SP
440	PROOF		7-23-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	7-23-09	SP
470	DIS-ASSEMBLE ACTION		7-23-09	SP
472	SERIALIZE BOLT HANDLE		7-24-09	SP
480	MAGNAFLUX BBL ACTION	28 7009	7-28-09	SP
490	MAGNAFLUX BOLT	OPERATOR	7-28-09	SP
500	ROLLMARK CALIBER		7-28-09	DLW
510	DRILL AND TAP SIGHT HOLES		7-24-09	SP
520	GOFF BLAST BBL / REC		7-30-09	SP
540	APPLY COATINGS (BARREL ACTION)		8-13	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-18-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-18-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-28-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

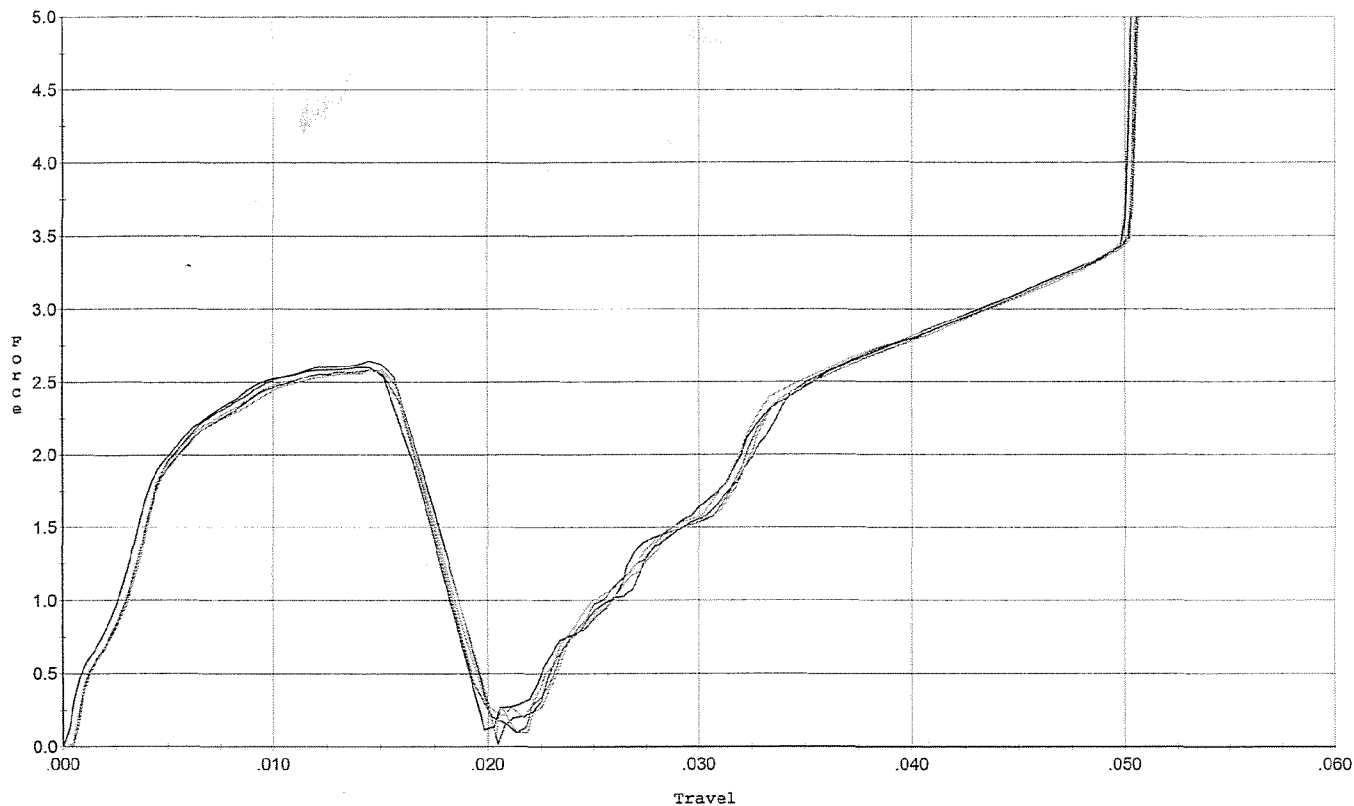
560	BARBER M24 0080882 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2.9</u> <u>2.9</u> <u>2.9</u>	9/1/09	RB
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7.9</u> <u>7.9</u> <u>7.9</u>	9/1/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>0.23</u> <u>0.23</u> <u>0.22</u>	9/1/09	RB
	J) ASSEMBLE STOCK			8/28/09	RL
	K) ASSEMBLE SWIVEL STUDS			9/1/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	8/31/09	RB
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			8/31/09	TAR
670	FINAL INSPECTION A) HEADSPACE			9/1/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.83</u> <u>2.77</u> <u>2.90</u> <u>2.82</u> <u>2.89</u>	9/1/09	RB
	C) FUNCTION			9/1/09	RB
690	PACK			9/1/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



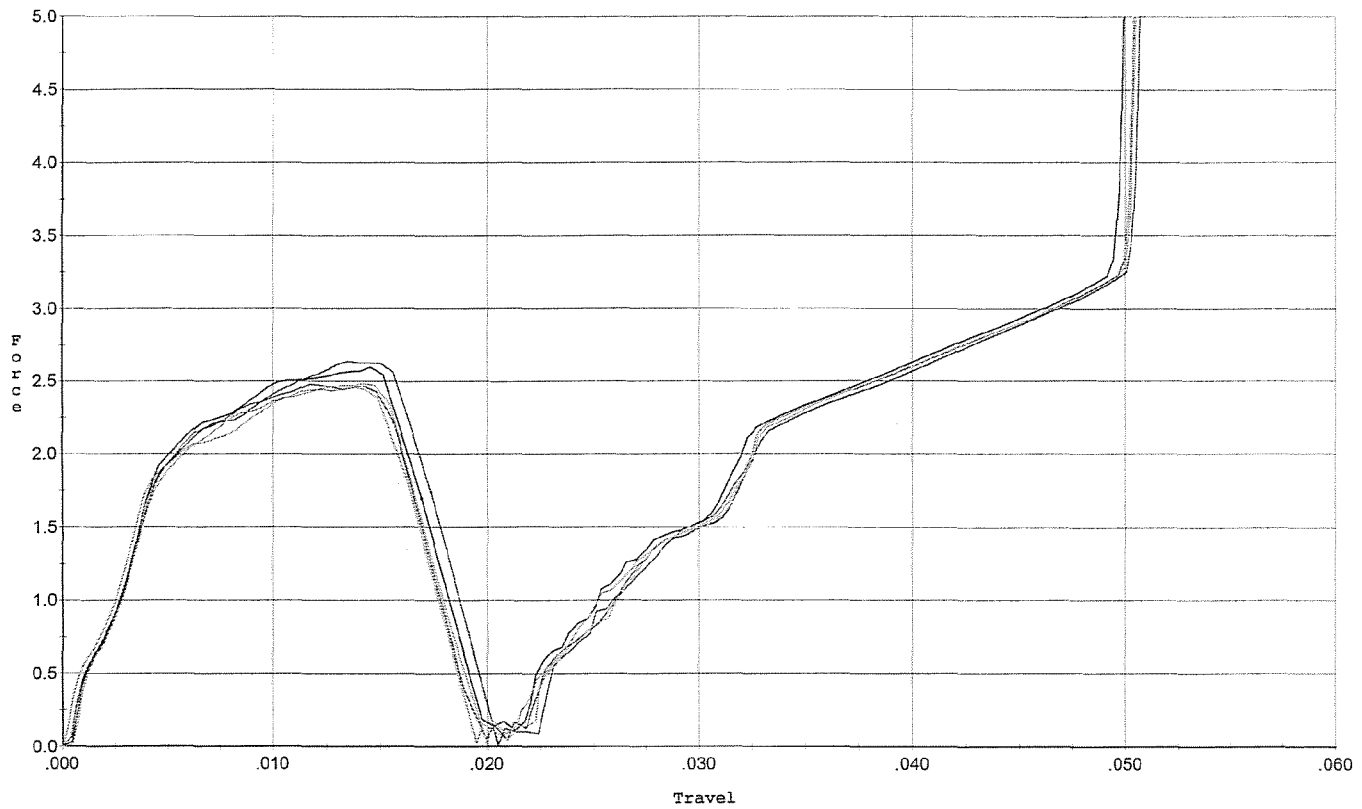
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.643	0.018	0.00	0.036	0.033		Set Trigger
2	2.604	0.017	0.00	0.037	0.031		Set Trigger
3	2.588	0.016	0.00	0.037	0.029		Set Trigger
4	2.585	0.016	0.00	0.037	0.028		Set Trigger
5	2.588	0.016	0.00	0.037	0.029		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



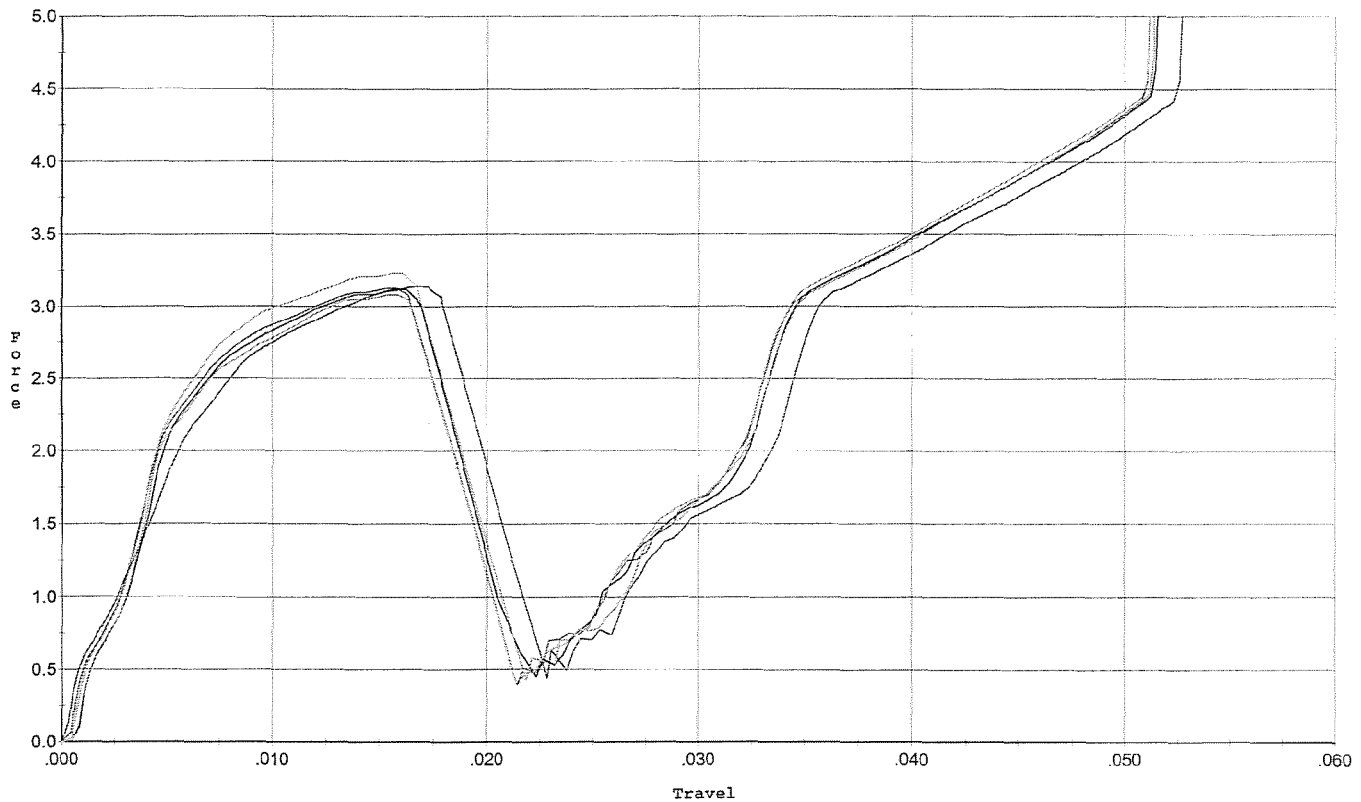
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.636	0.017	0.00	0.037	0.032		Set Trigger
2	2.596	0.017	0.00	0.036	0.031		Set Trigger
3	2.478	0.016	0.00	0.037	0.028		Set Trigger
4	2.485	0.015	0.00	0.037	0.027		Set Trigger
5	2.458	0.016	0.00	0.037	0.029		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



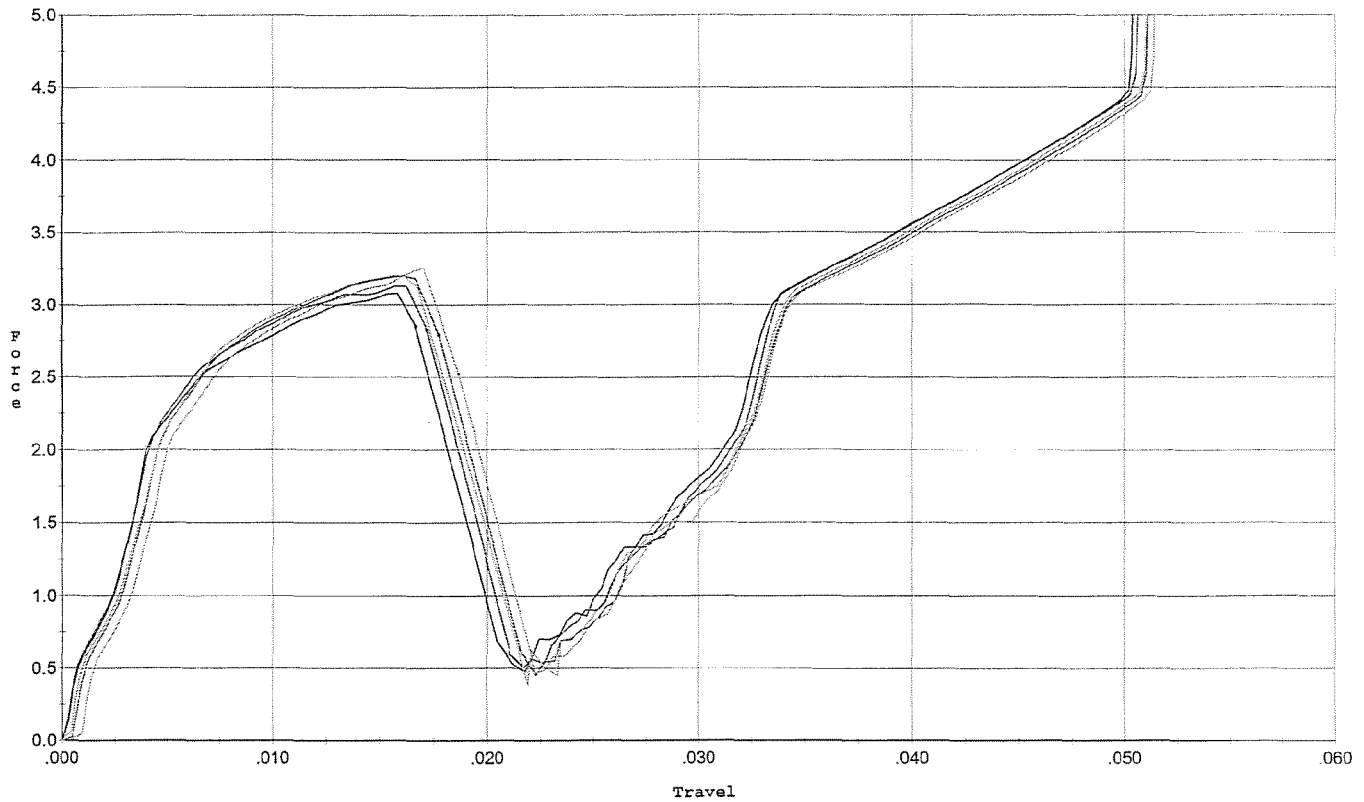
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.139	0.018	0.00	0.036	0.038		Set Trigger
2	3.123	0.017	0.00	0.035	0.036		Set Trigger
3	3.129	0.019	0.00	0.034	0.040		Set Trigger
4	3.233	0.017	0.00	0.035	0.037		Set Trigger
5	3.082	0.019	0.00	0.034	0.039		Set Trigger

Aug 3.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



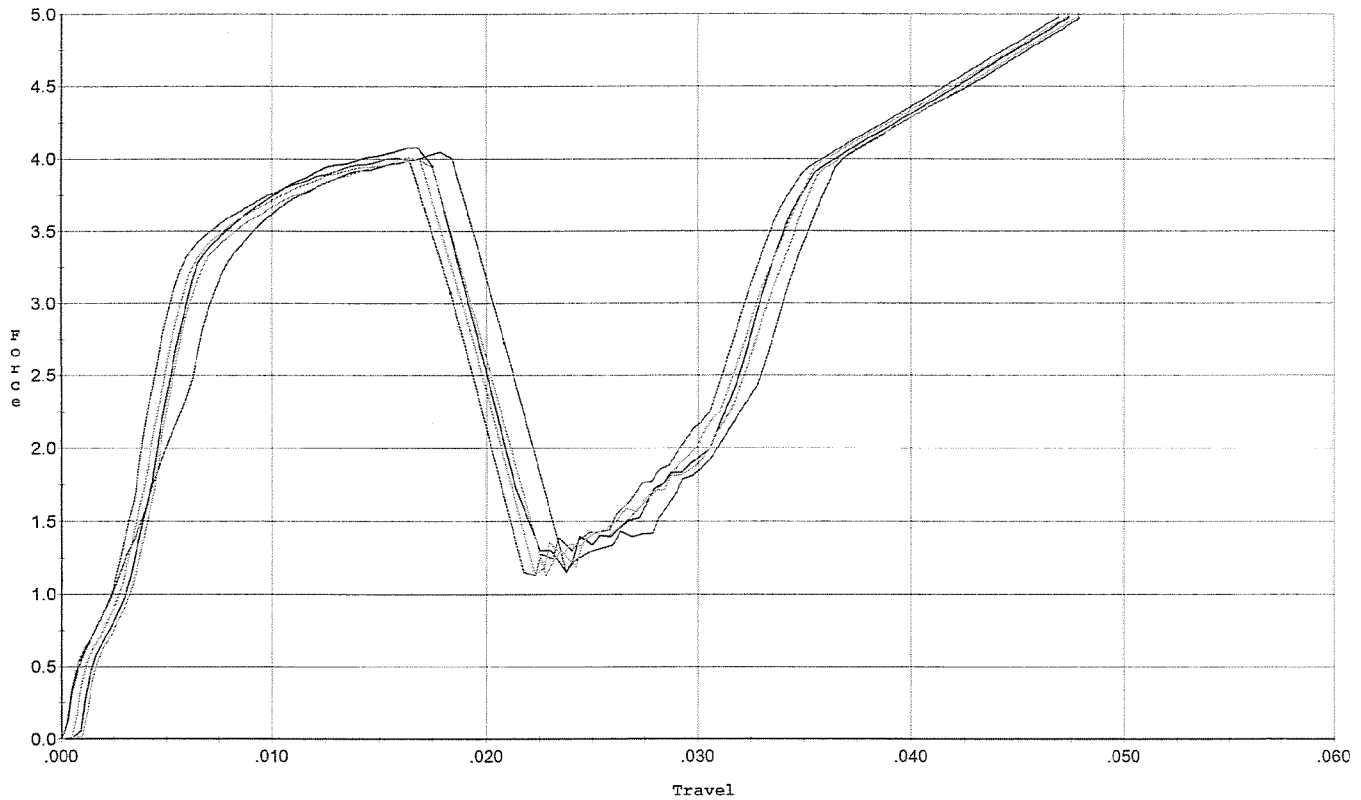
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.130	0.017	0.00	0.034	0.038		Set Trigger
2	3.080	0.017	0.00	0.034	0.036		Set Trigger
3	3.201	0.018	0.00	0.034	0.039		Set Trigger
4	3.201	0.019	0.00	0.034	0.042		Set Trigger
5	3.258	0.019	0.00	0.034	0.040		Set Trigger

Avg 3.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



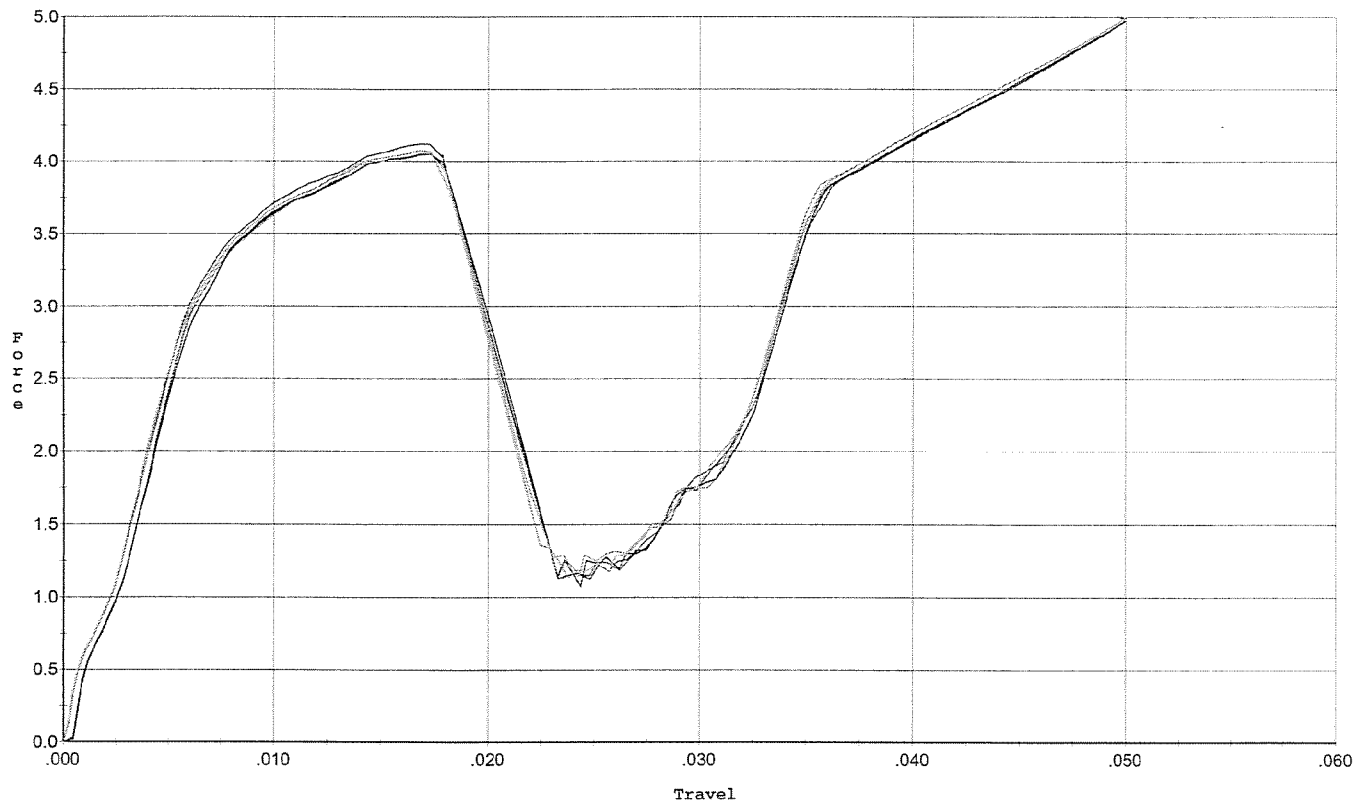
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.048	0.021	0.00	0.033	0.056		Set Trigger
2	4.079	0.017	0.00	0.033	0.047		Set Trigger
3	4.009	0.018	0.00	0.032	0.051		Set Trigger
4	4.013	0.019	0.00	0.033	0.052		Set Trigger
5	3.990	0.020	0.00	0.033	0.053		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



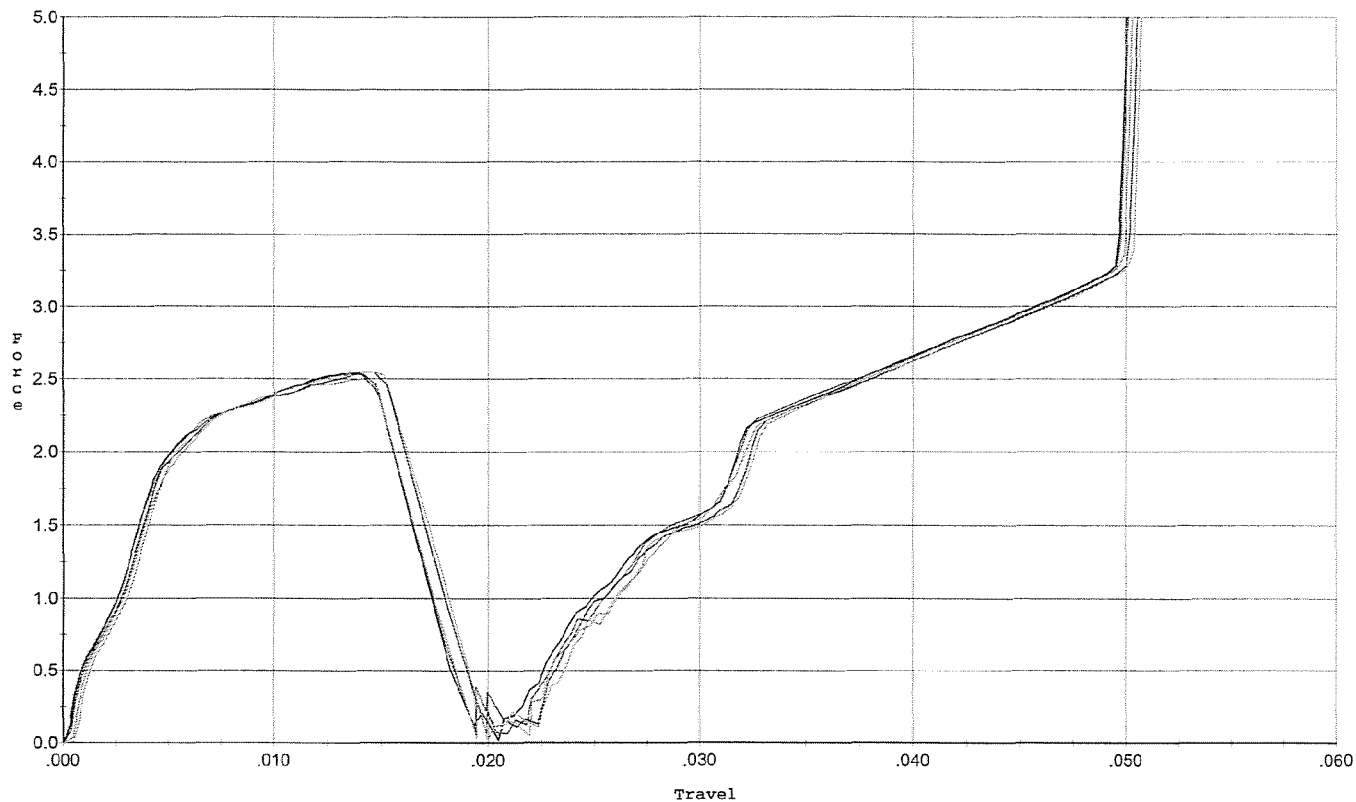
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.048	0.018	0.00	0.033	0.049		Set Trigger
2	4.050	0.020	0.00	0.033	0.055		Set Trigger
3	4.122	0.018	0.00	0.033	0.050		Set Trigger
4	4.075	0.018	0.00	0.033	0.051		Set Trigger
5	4.047	0.018	0.00	0.033	0.050		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



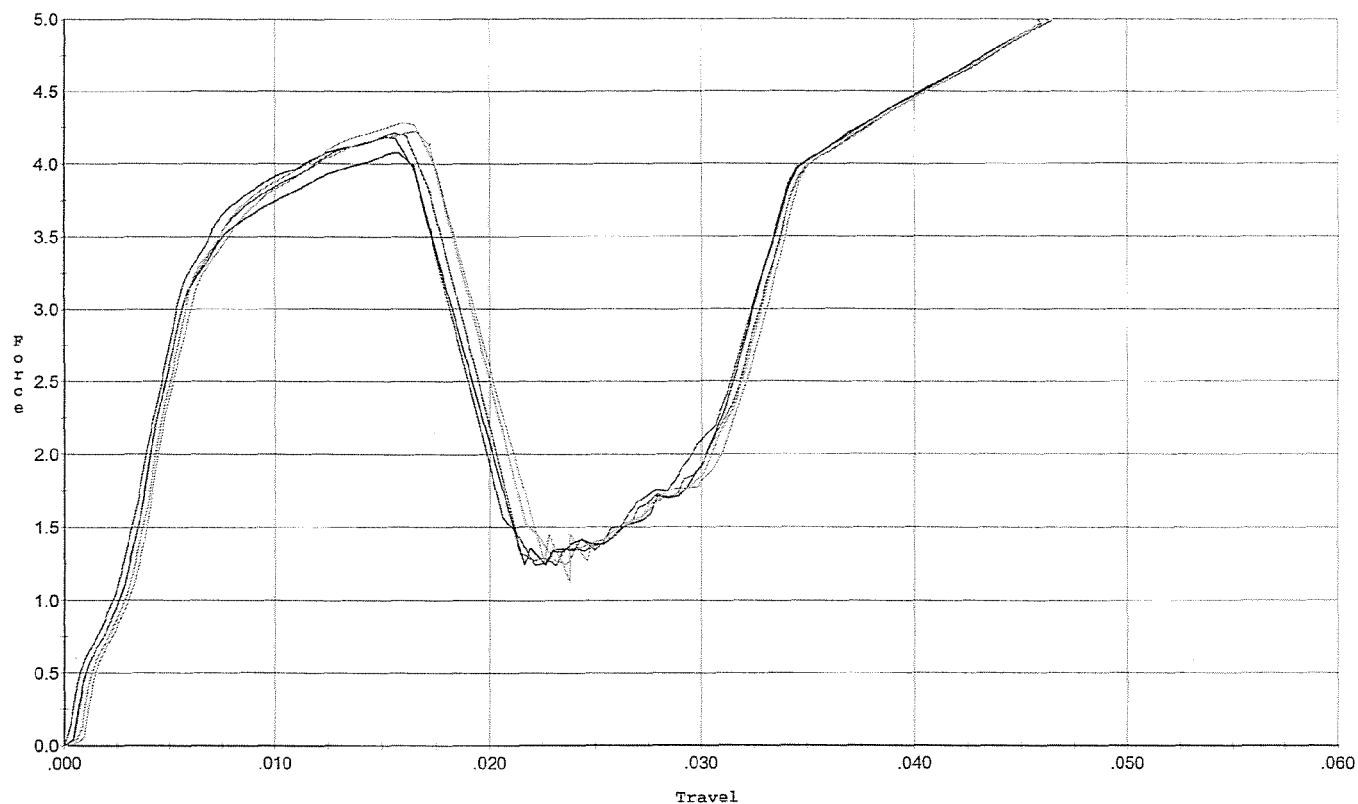
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.550	0.015	0.00	0.037	0.028		Set Trigger
2	2.544	0.015	0.00	0.037	0.027		Set Trigger
3	2.534	0.015	0.00	0.037	0.027		Set Trigger
4	2.549	0.017	0.00	0.037	0.031		Set Trigger
5	2.500	0.015	0.00	0.038	0.026		Set Trigger

Aug 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.190	0.016	0.00	0.033	0.046		Set Trigger
2	4.077	0.016	0.00	0.033	0.045		Set Trigger
3	4.217	0.017	0.00	0.033	0.048		Set Trigger
4	4.287	0.017	0.00	0.032	0.049		Set Trigger
5	4.225	0.017	0.00	0.033	0.047		Set Trigger

Avg 4.19