

G 6871323

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



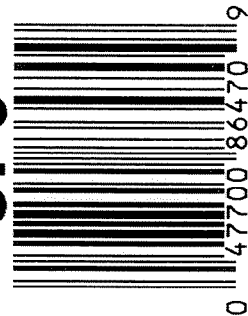
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6871323

UPC



BM FORM

GUN SERIAL #

G 6871323

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-23-09	SP
430	ASSEMBLE TO STOCK		7-23-09	SP
440	PROOF		7-23-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	7-23-09	SP
470	DIS-ASSEMBLE ACTION	JUL 28 2009	7-23-09	SP
472	SERIALIZE BOLT HANDLE	OPERATOR	7-24-09	RTZ
480	MAGNAFLUX BBL ACTION		7/28/09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-28-09	DWO
510	DRILL AND TAP SIGHT HOLES		7-24-09	SP
520	GOFF BLAST BBL / REC		7/30/09	SP
540	APPLY COATINGS (BARREL ACTION)		8/1/09	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-18-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-18-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-31-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

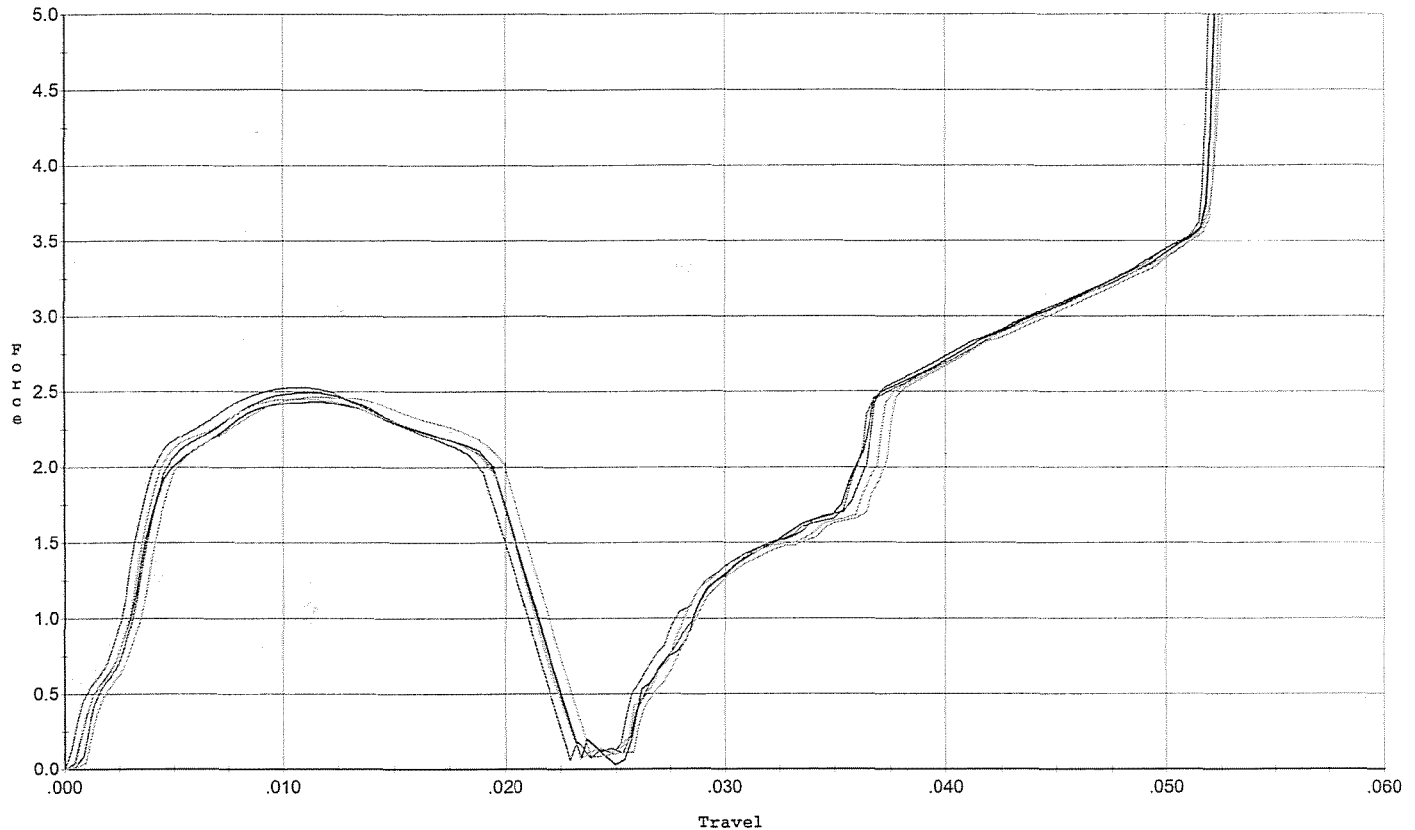
560	BARBER - M24 0080918 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	2.2	2.2	2.2	9-1-09	RP		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	4.0	4.0	4.0	9-1-09	RP		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	.023	.023	.023	9-1-09	RP		
	J) ASSEMBLE STOCK					8/31/09	RTZ		
	K) ASSEMBLE SWIVEL STUDS					9-1-09	RP		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		9/1/09	AB		
	MALFUNCTION		PASS	FAIL					
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					9/1/09	TAR		
670	FINAL INSPECTION A) HEADSPACE					9-1-09	RP		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.87	2.74	2.89	2.78	2.78	9-1-09	RP
	C) FUNCTION					9-1-09	RP		
690	PACK					9/2/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



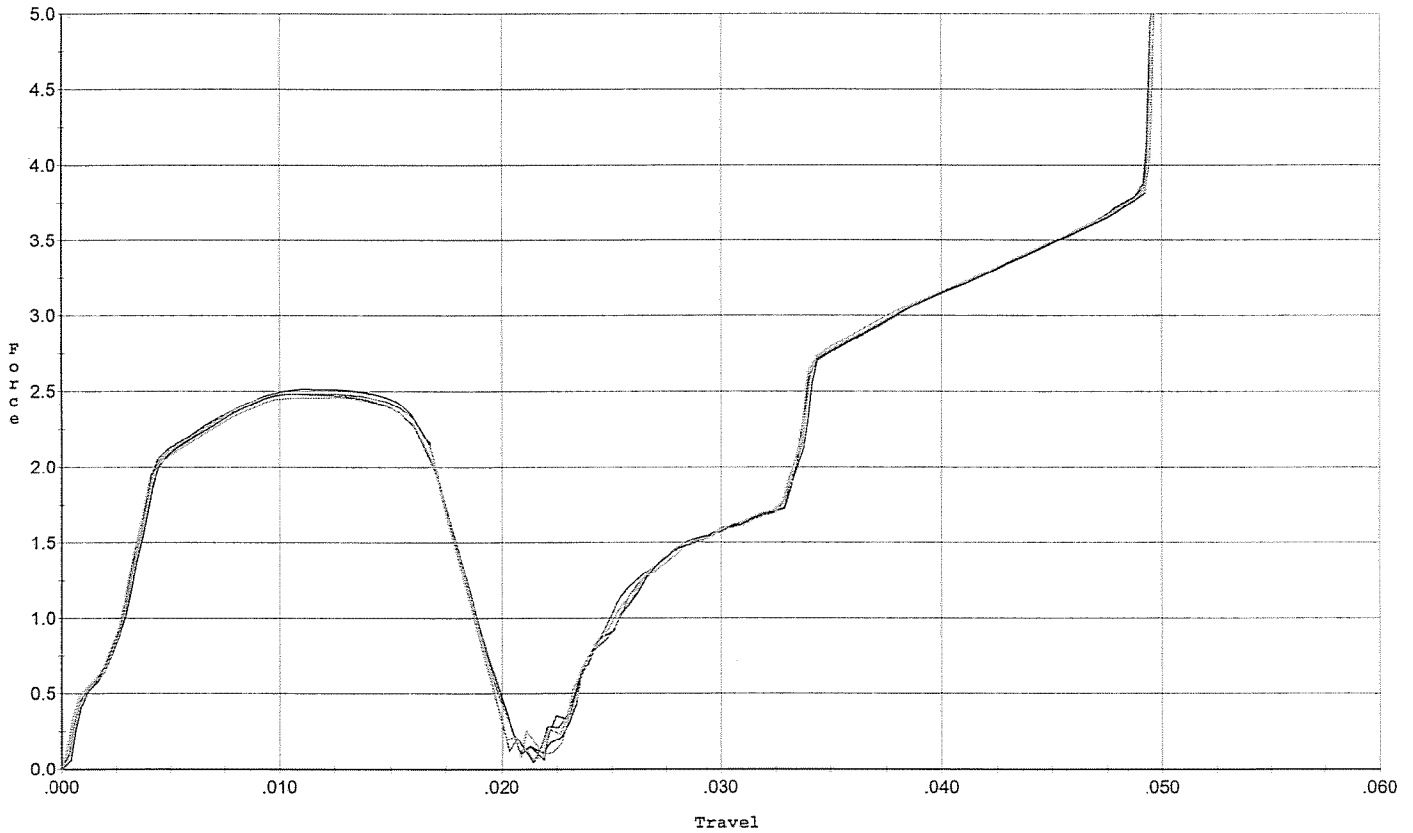
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.495	0.020	0.00	0.036	0.036		Set Trigger
2	2.433	0.019	0.00	0.036	0.036		Set Trigger
3	2.525	0.021	0.00	0.036	0.039		Set Trigger
4	2.450	0.020	0.00	0.037	0.036		Set Trigger
5	2.464	0.020	0.00	0.037	0.036		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



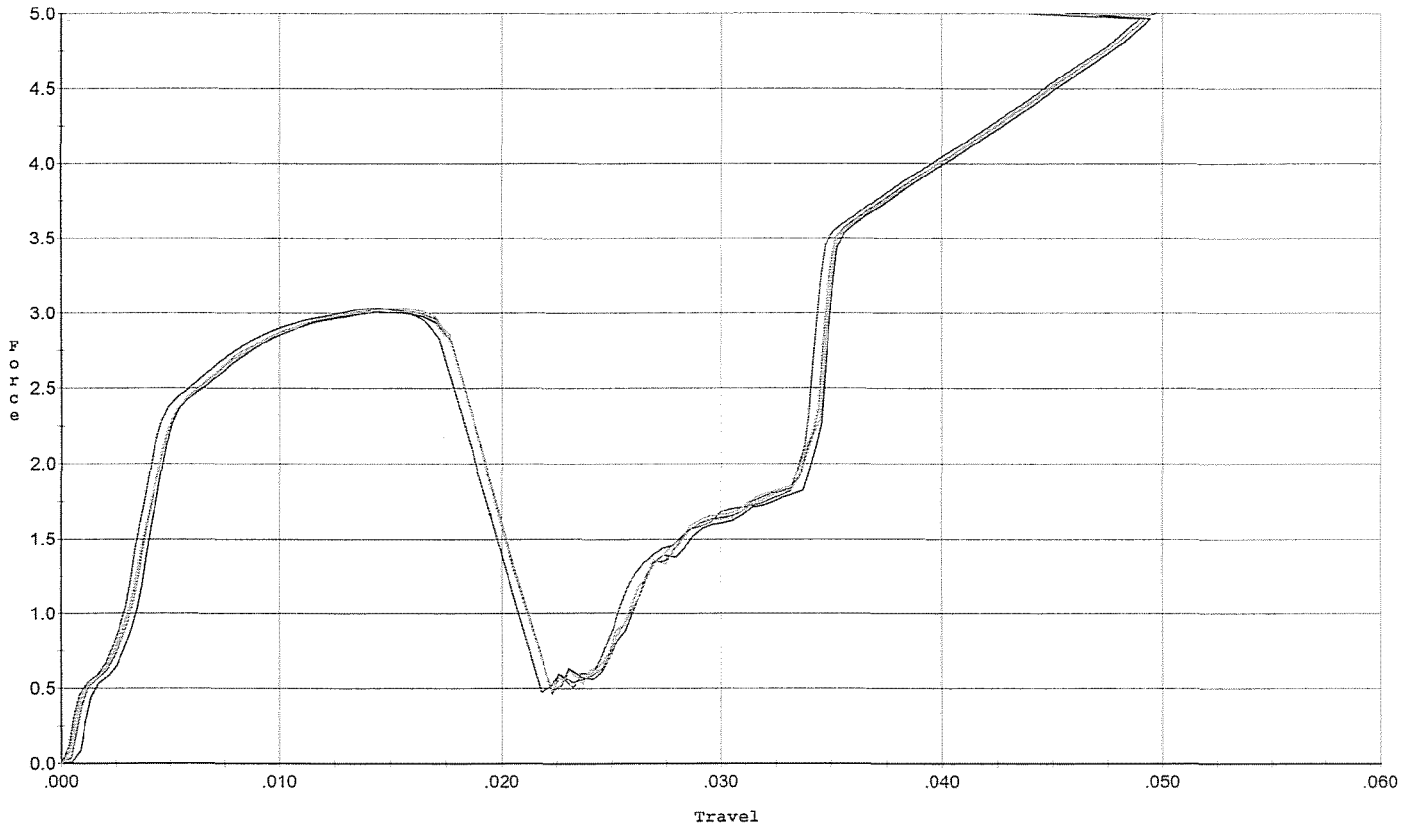
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.516	0.017	0.00	0.035	0.031		Set Trigger
2	2.485	0.017	0.00	0.035	0.031		Set Trigger
3	2.485	0.017	0.00	0.035	0.032		Set Trigger
4	2.486	0.017	0.00	0.035	0.031		Set Trigger
5	2.459	0.017	0.00	0.035	0.031		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



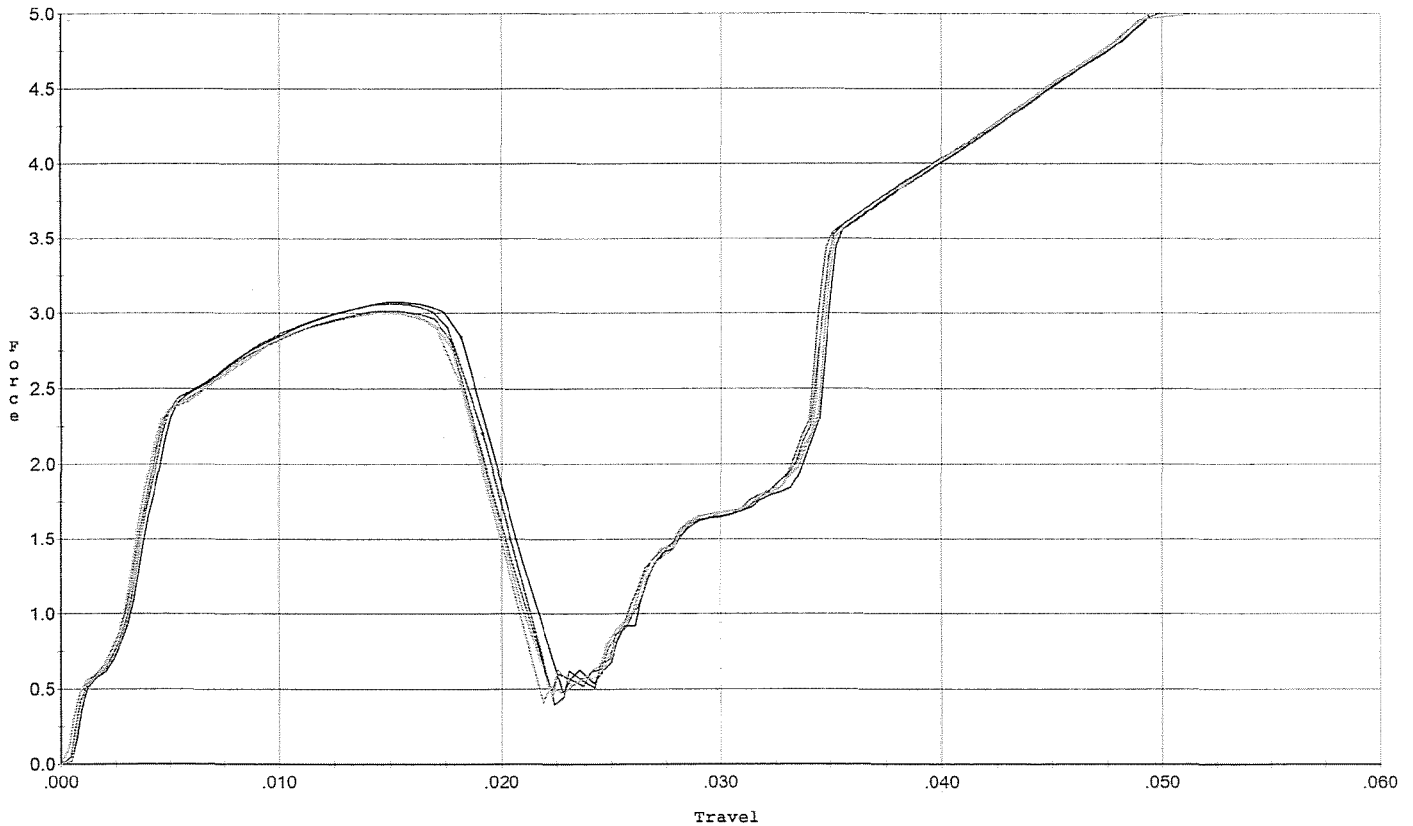
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.034	0.019	0.00	0.034	0.042		Set Trigger
2	3.011	0.018	0.00	0.035	0.038		Set Trigger
3	3.030	0.018	0.00	0.034	0.038		Set Trigger
4	3.013	0.018	0.00	0.034	0.038		Set Trigger
5	3.034	0.018	0.00	0.034	0.038		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



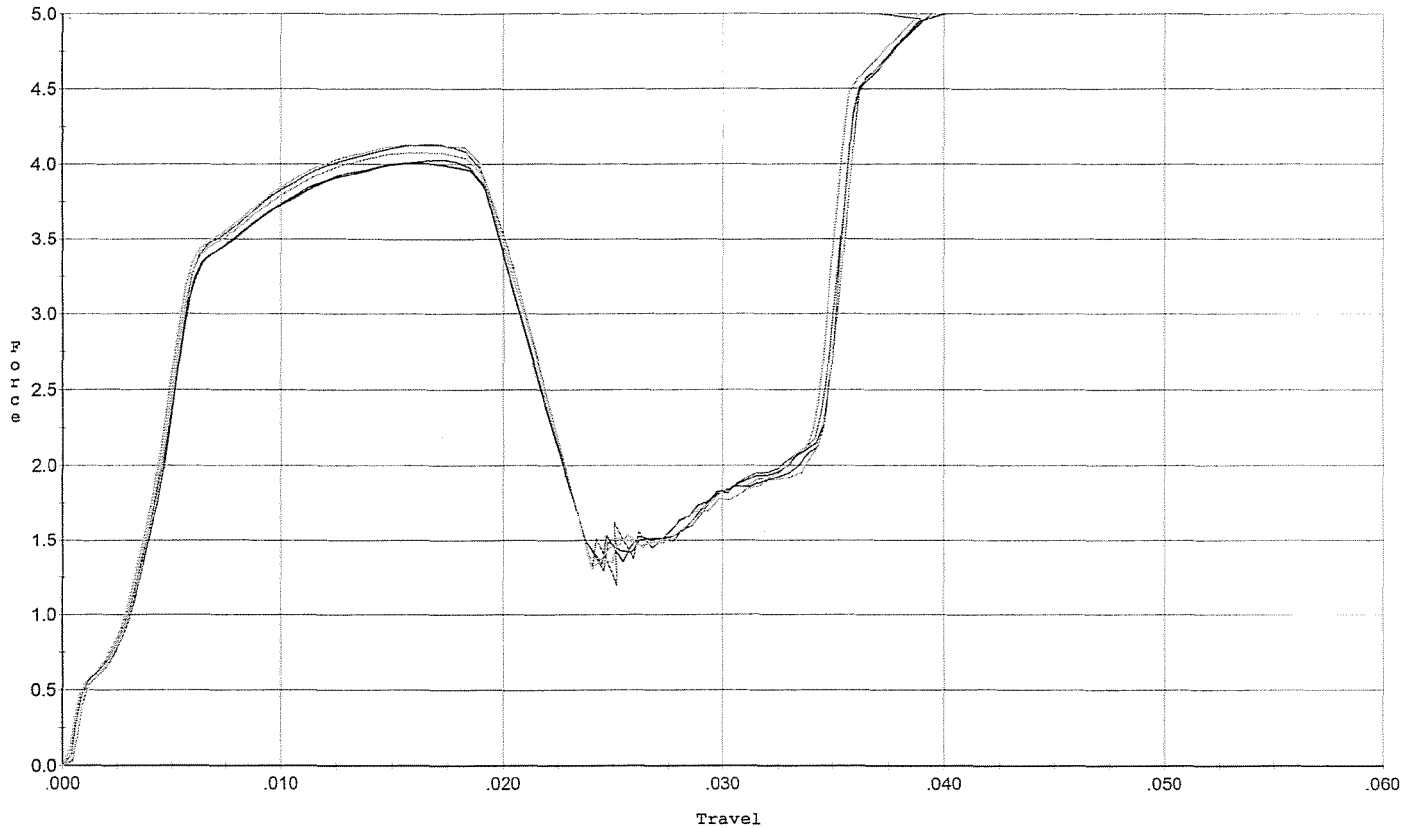
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.065	0.019	0.00	0.034	0.042		Set Trigger
2	3.077	0.018	0.00	0.034	0.040		Set Trigger
3	3.013	0.018	0.00	0.034	0.039		Set Trigger
4	3.007	0.018	0.00	0.034	0.038		Set Trigger
5	3.005	0.018	0.00	0.034	0.039		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



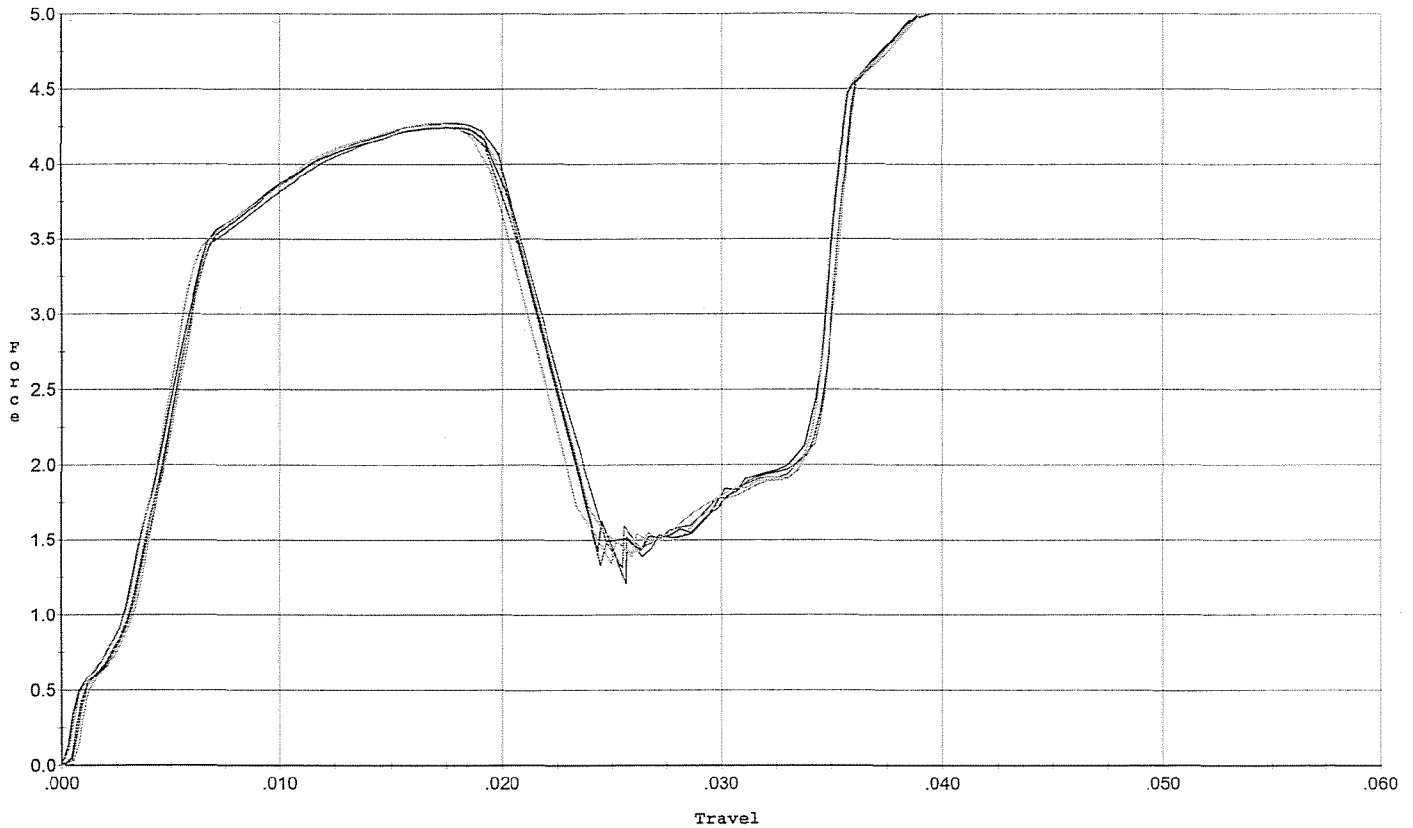
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.028	0.019	0.00	0.031	0.054		Set Trigger
2	4.007	0.019	0.00	0.031	0.053		Set Trigger
3	4.132	0.020	0.00	0.031	0.059		Set Trigger
4	4.075	0.021	0.00	0.031	0.059		Set Trigger
5	4.125	0.020	0.00	0.030	0.059		Set Trigger

Aug 4.07

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



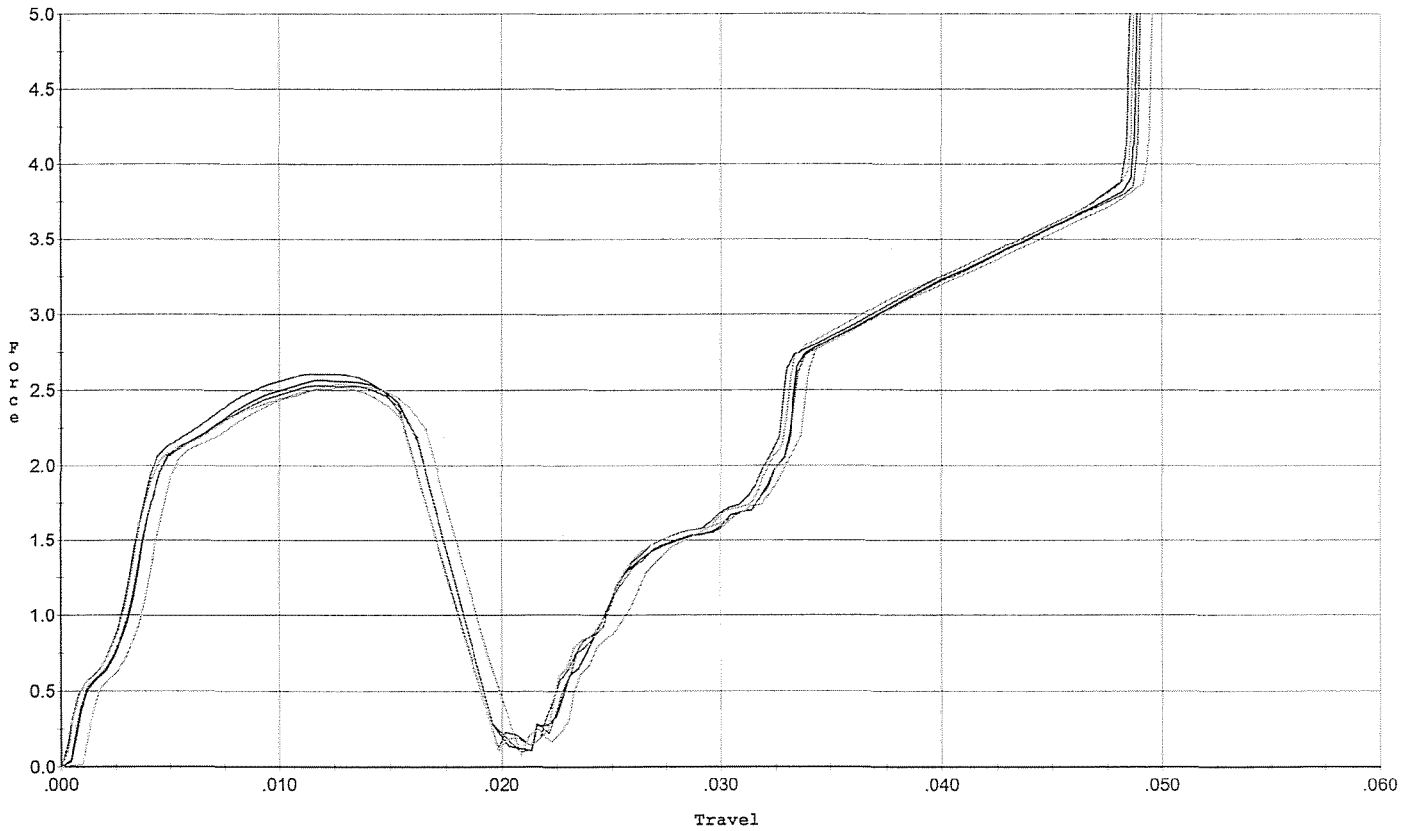
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.274	0.020	0.00	0.030	0.058		Set Trigger
2	4.246	0.020	0.00	0.030	0.060		Set Trigger
3	4.245	0.021	0.00	0.030	0.060		Set Trigger
4	4.262	0.019	0.00	0.030	0.057		Set Trigger
5	4.275	0.020	0.00	0.030	0.058		Set Trigger

Avg 4.26

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



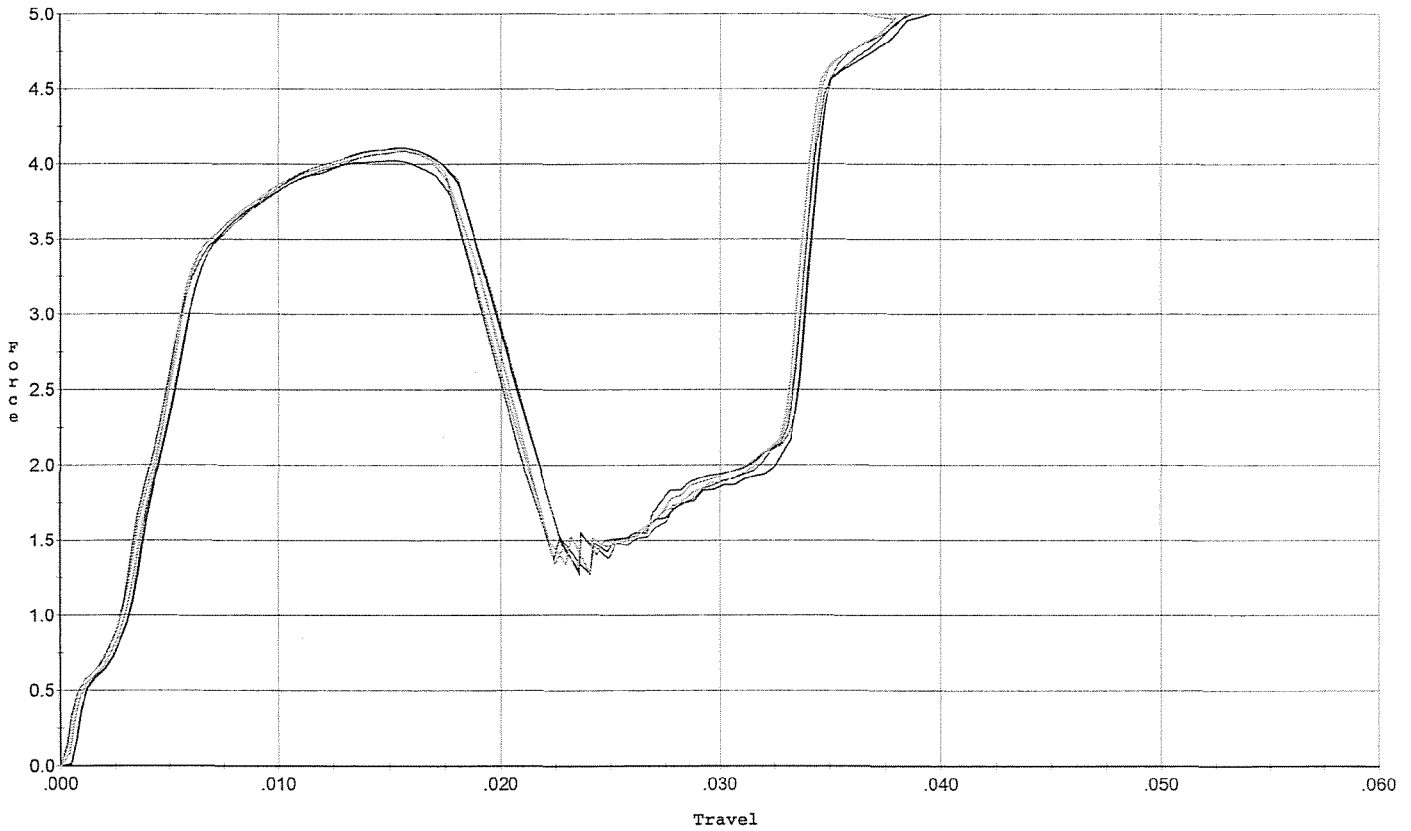
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.610	0.015	0.00	0.035	0.029		Set Trigger
2	2.565	0.016	0.00	0.035	0.030		Set Trigger
3	2.531	0.016	0.00	0.035	0.030		Set Trigger
4	2.515	0.015	0.00	0.035	0.028		Set Trigger
5	2.540	0.017	0.00	0.035	0.029		Set Trigger

Aug 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.022	0.018	0.00	0.031	0.049		Set Trigger
2	4.106	0.018	0.00	0.031	0.050		Set Trigger
3	4.082	0.020	0.00	0.030	0.056		Set Trigger
4	4.080	0.019	0.00	0.031	0.053		Set Trigger
5	4.093	0.018	0.00	0.031	0.049		Set Trigger

Avg 4.07