

66871326

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



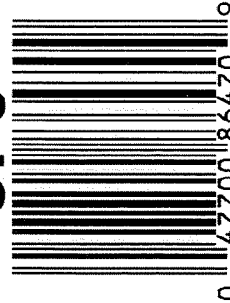
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6871326

UPC



BM FORM

GUN SERIAL #

G 6871326

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-14-09	SP
430	ASSEMBLE TO STOCK		7-14-09	SP
440	PROOF		7-14-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	7-14-09	SP
470	DIS-ASSEMBLE ACTION		7-14-09	SP
472	SERIALIZE BOLT HANDLE		7-15-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (D)	7-18-09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-21-09	DLVO
510	DRILL AND TAP SIGHT HOLES		7-15-09	SP
520	GOFF BLAST BBL / REC		7-21-09	SP
540	APPLY COATINGS (BARREL ACTION)		8/1	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-10-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-10-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-10-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-12-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

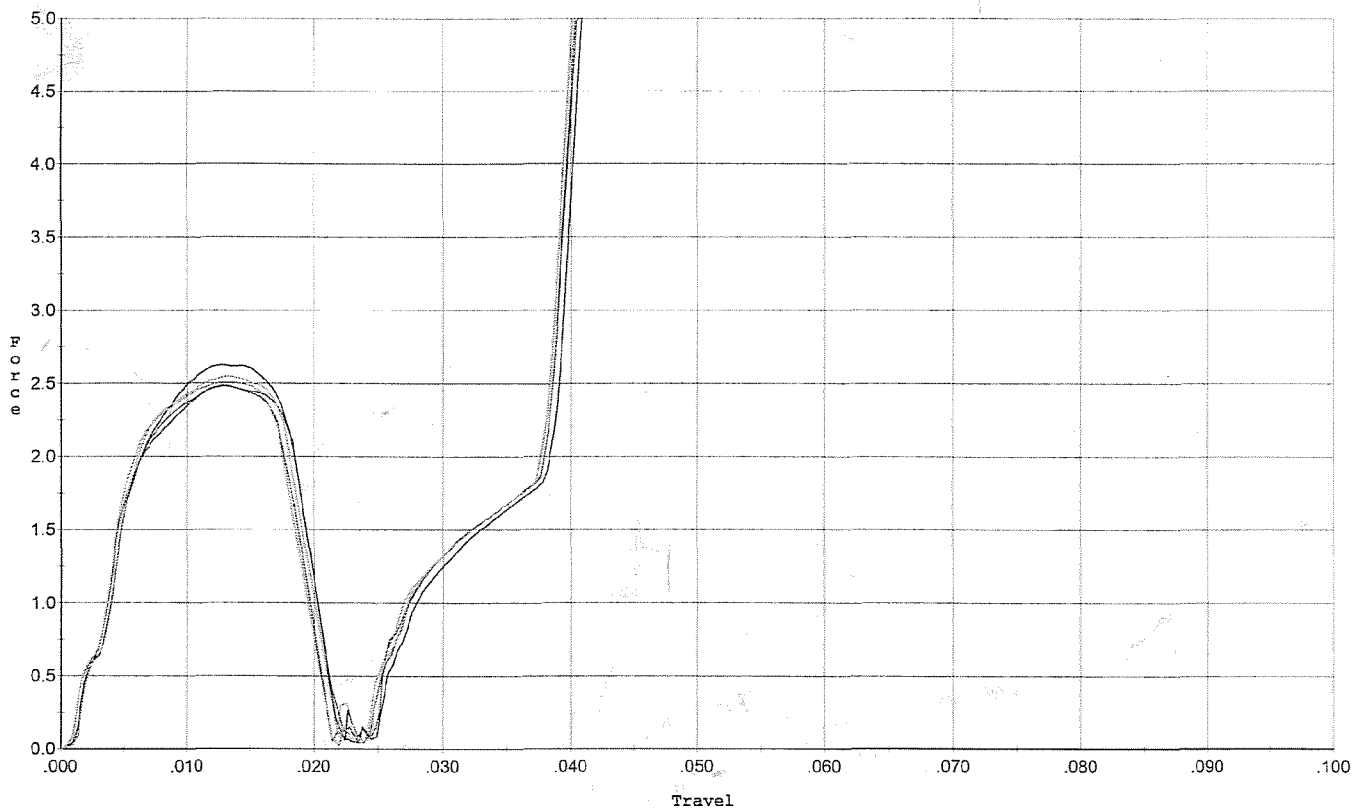
560	BARBER - M24 0080954 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.0</u> <u>6.0</u>	8-14-09	RTZ
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.25</u> <u>2.60</u> <u>2.25</u>	8-14-09	RTZ
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>0.24</u> <u>0.24</u> <u>0.24</u>	8-14-09	RTZ
	J) ASSEMBLE STOCK			8-12-09	RTZ
	K) ASSEMBLE SWIVEL STUDS			8-14-09	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		PASS FAIL PASS FAIL	8/13/09	RB
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			8/13/09	TAR
670	FINAL INSPECTION A) HEADSPACE			8-14-09	RTZ
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.62</u> <u>2.51</u> <u>2.67</u> <u>2.65</u> <u>2.67</u>	8-14-09	RTZ
	C) FUNCTION			8-14-09	RTZ
690	PACK			8/12/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: csm 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb

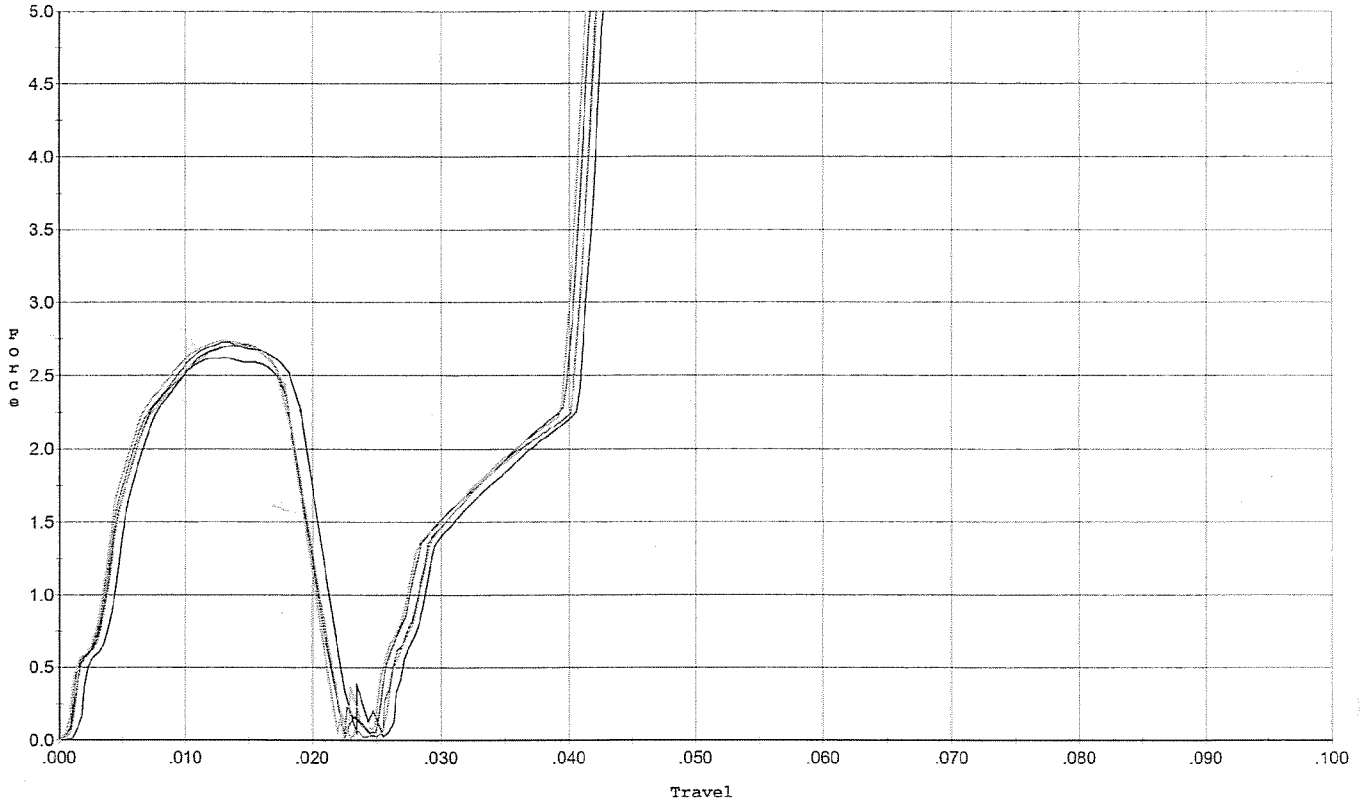


#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.485	0.018	0.00	0.027	0.032		Set Trigger
2	2.626	0.018	0.00	0.028	0.033		Set Trigger
3	2.479	0.018	0.00	0.027	0.032		Set Trigger
4	2.547	0.020	0.00	0.027	0.035		Set Trigger
5	2.507	0.017	0.00	0.028	0.030		Set Trigger

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: csm 8.11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles +/- .50 lb



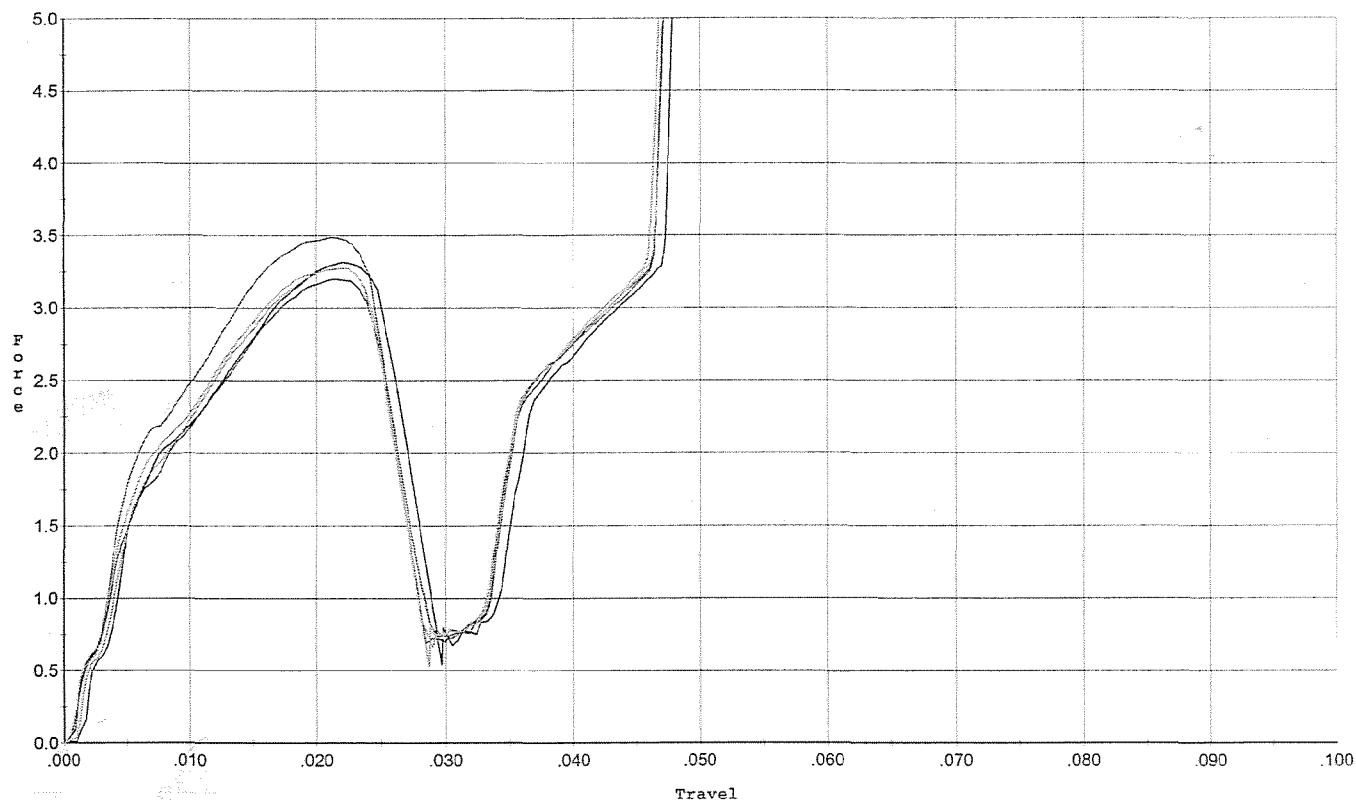
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.620	0.018	0.00	0.028	0.033		Set Trigger
2	2.705	0.019	0.00	0.029	0.035		Set Trigger
3	2.727	0.018	0.00	0.029	0.034		Set Trigger
4	2.706	0.018	0.00	0.029	0.033		Set Trigger
5	2.739	0.018	0.00	0.028	0.035		Set Trigger

A-269

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: csm 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



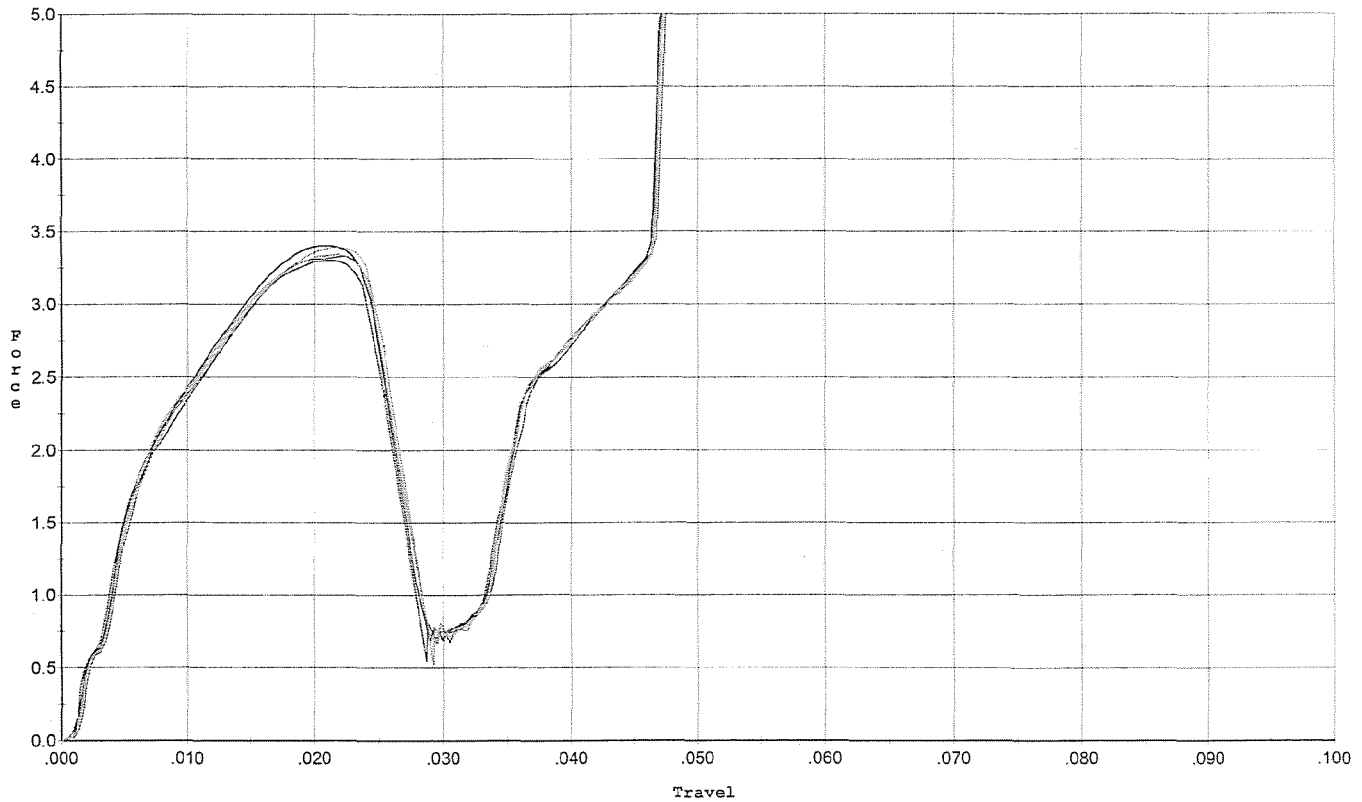
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.197	0.025	0.00	0.023	0.053		Set Trigger
2	3.314	0.026	0.00	0.022	0.057		Set Trigger
3	3.488	0.024	0.00	0.023	0.057		Set Trigger
4	3.274	0.025	0.00	0.023	0.055		Set Trigger
5	3.272	0.025	0.00	0.023	0.053		Set Trigger

A 3.30

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: csm 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



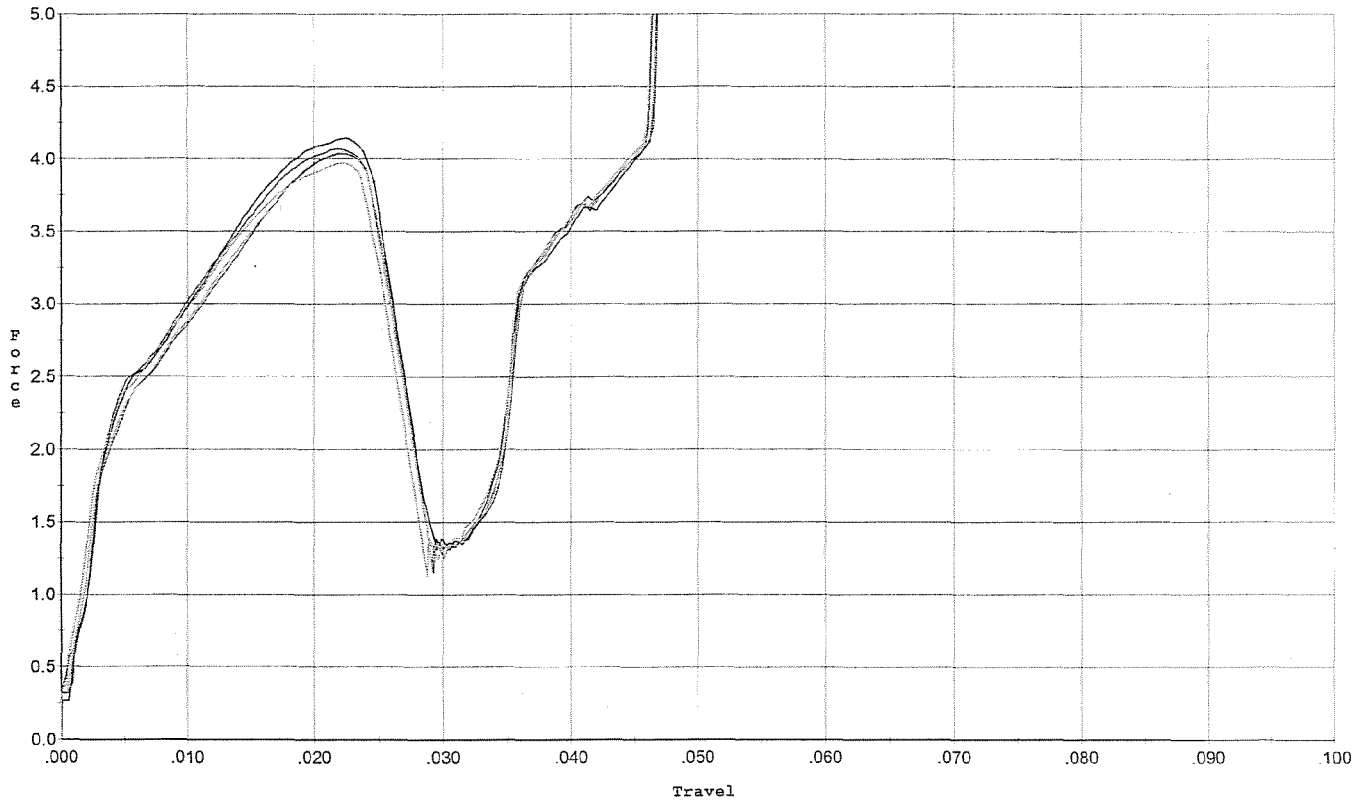
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.301	0.025	0.00	0.023	0.056		Set Trigger
2	3.400	0.024	0.00	0.023	0.055		Set Trigger
3	3.331	0.024	0.00	0.023	0.053		Set Trigger
4	3.345	0.024	0.00	0.023	0.054		Set Trigger
5	3.394	0.025	0.00	0.022	0.057		Set Trigger

A-3.35

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: csm 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



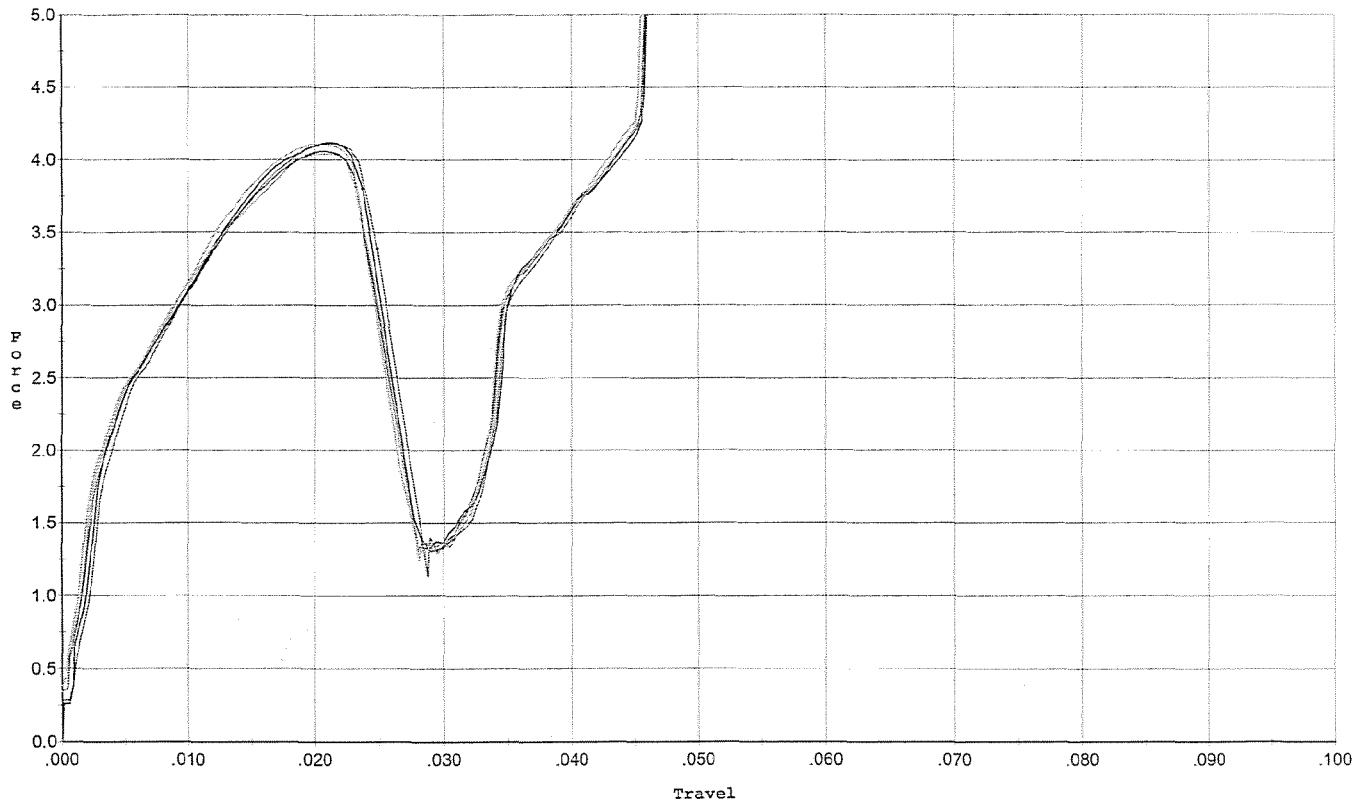
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.072	0.026	0.00	0.019	0.074		Set Trigger
2	4.141	0.025	0.00	0.020	0.071		Set Trigger
3	4.036	0.026	0.00	0.020	0.071		Set Trigger
4	4.050	0.026	0.00	0.020	0.072		Set Trigger
5	3.971	0.025	0.00	0.020	0.071		Set Trigger

1A-4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: csm 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



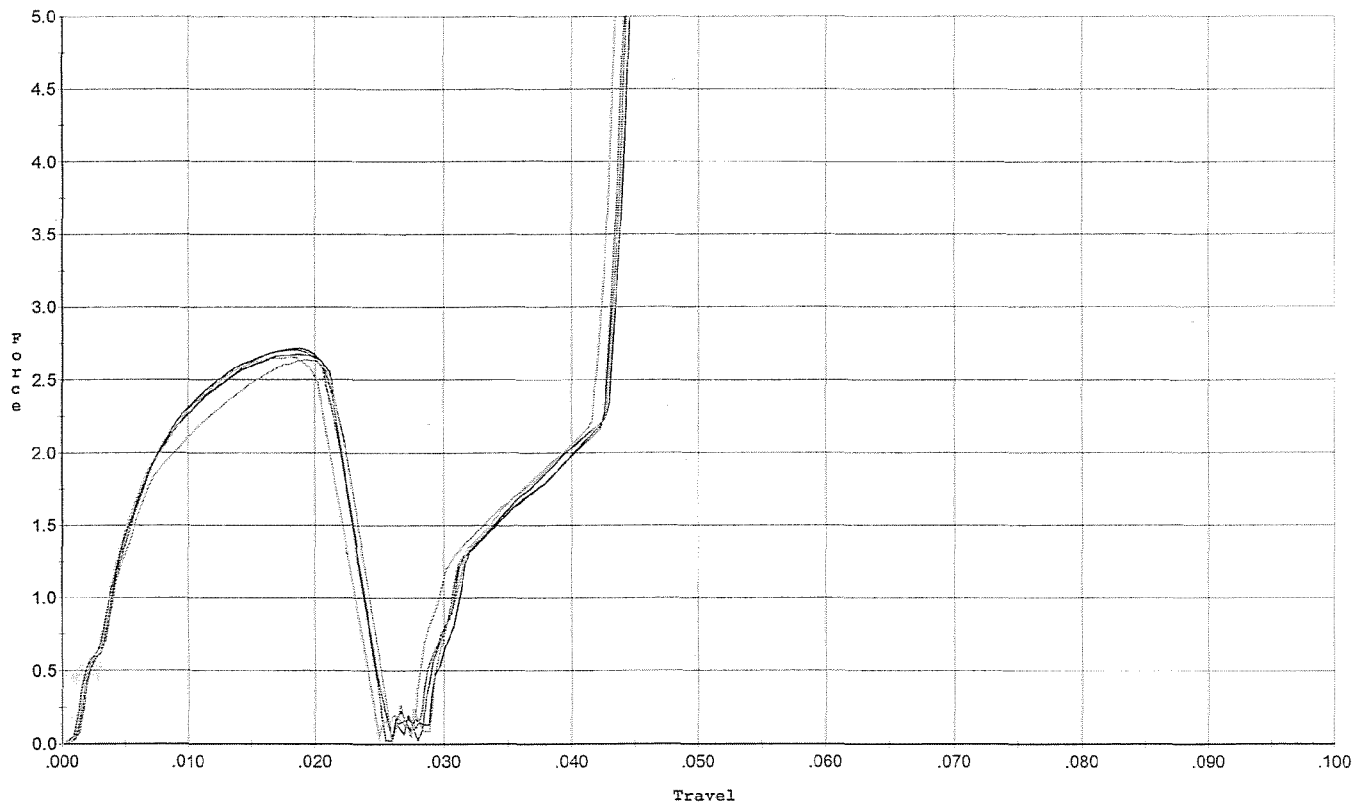
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.058	0.026	0.00	0.020	0.073		Set Trigger
2	4.118	0.024	0.00	0.020	0.068		Set Trigger
3	4.109	0.025	0.00	0.020	0.071		Set Trigger
4	4.108	0.025	0.00	0.020	0.073		Set Trigger
5	4.042	0.023	0.00	0.020	0.067		Set Trigger

A 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: csm 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



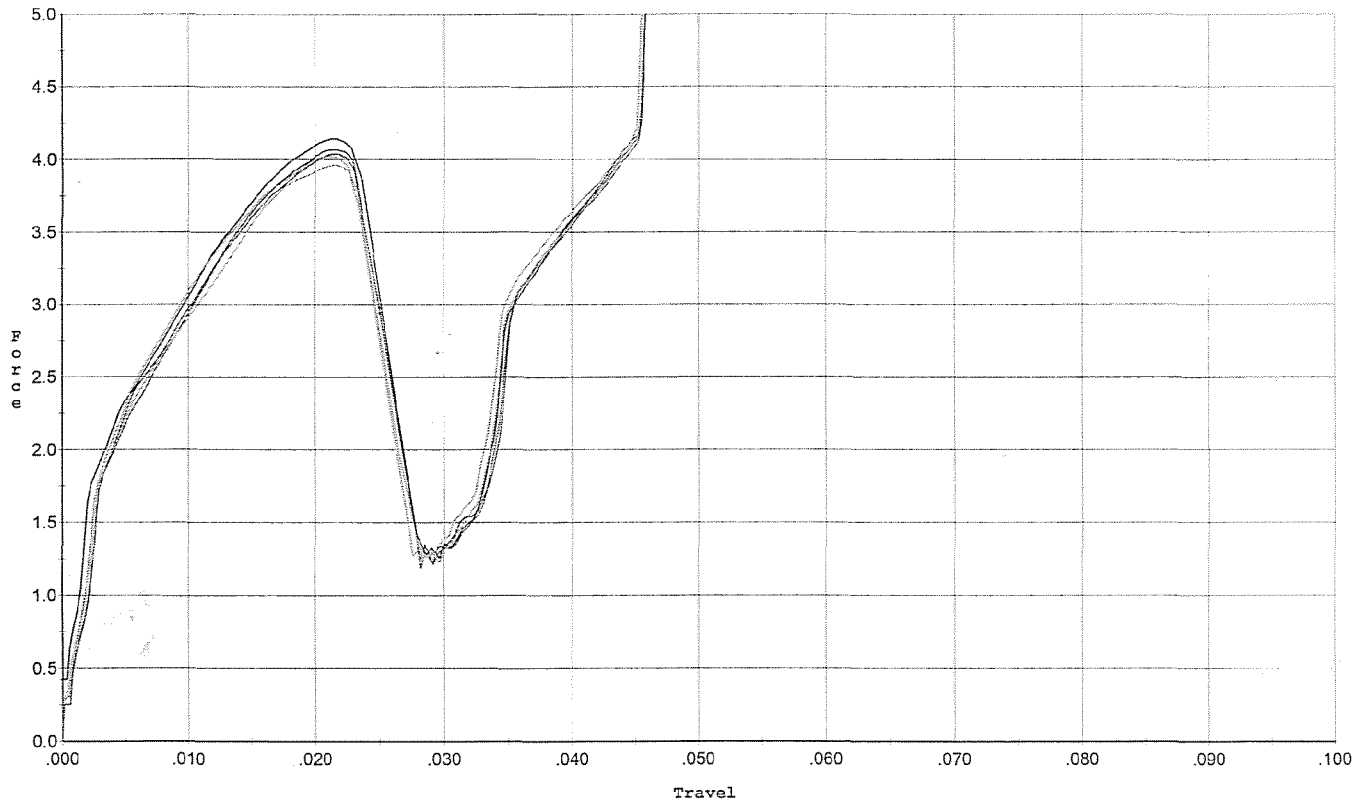
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.715	0.021	0.00	0.029	0.040		Set Trigger
2	2.674	0.022	0.00	0.029	0.042		Set Trigger
3	2.704	0.022	0.00	0.028	0.040		Set Trigger
4	2.657	0.023	0.00	0.028	0.041		Set Trigger
5	2.633	0.022	0.00	0.029	0.040		Set Trigger

A-2-67

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: csm 8.11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.067	0.025	0.00	0.020	0.069		Set Trigger
2	4.139	0.024	0.00	0.020	0.068		Set Trigger
3	4.037	0.025	0.00	0.020	0.069		Set Trigger
4	3.964	0.023	0.00	0.021	0.064		Set Trigger
5	4.023	0.023	0.00	0.020	0.066		Set Trigger

A 4.04