

G 6871328

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



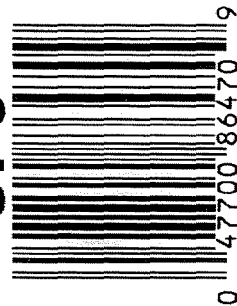
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

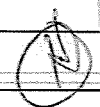
G6871328

UPC



BM FORM

GUN SERIAL # G 6871328

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-23-09	SPD
430	ASSEMBLE TO STOCK		7-23-09	SP
440	PROOF		7-23-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	7-23-09	SPD
470	DIS-ASSEMBLE ACTION	JUL 20 2009	7-23-09	SPD
472	SERIALIZE BOLT HANDLE		7-24-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	7/24/09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-28-09	SPD
510	DRILL AND TAP SIGHT HOLES		7-24-09	SP
520	GOFF BLAST BBL / REC		7/30/09	SP
540	APPLY COATINGS (BARREL ACTION)		8/1/09	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-18-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-18-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-31-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

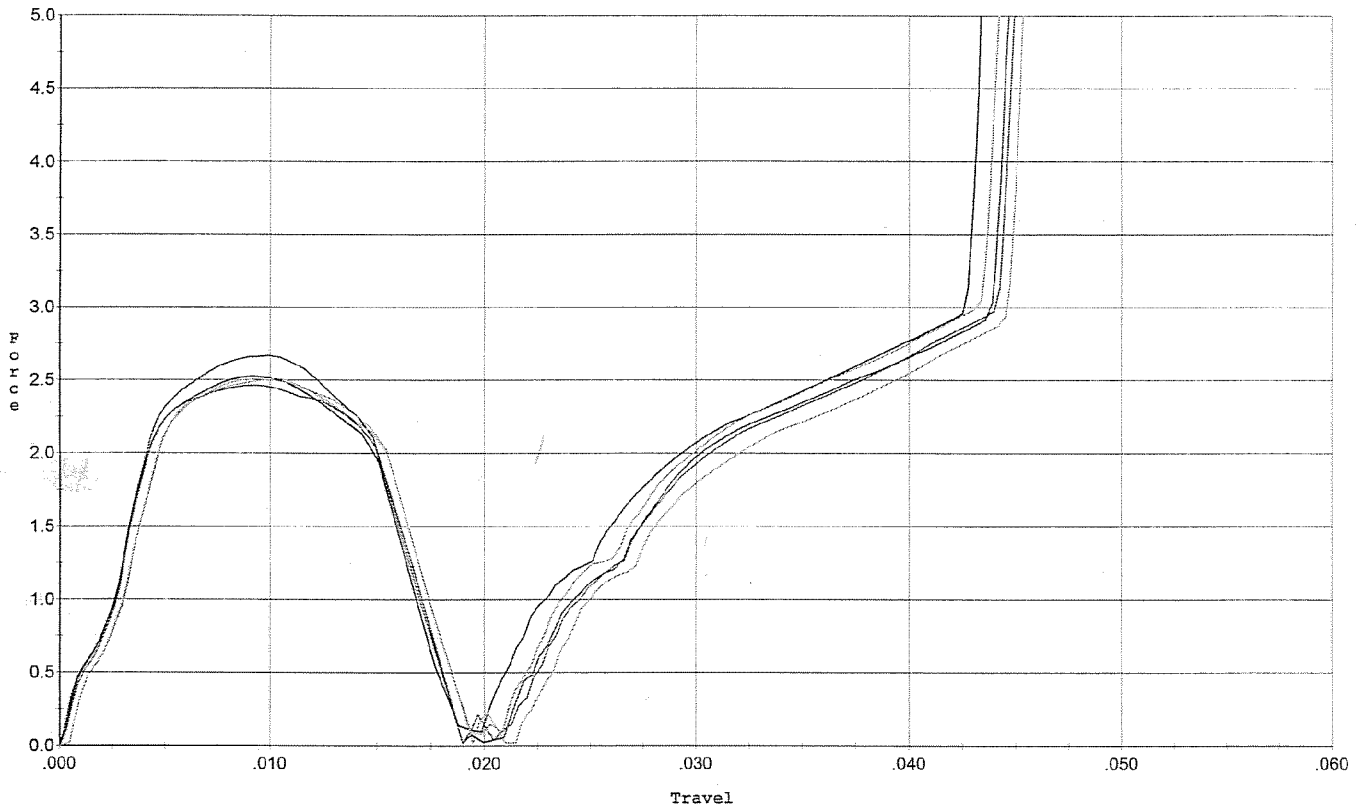
560	BARBER M24 0089978 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u> <u>7°</u> <u>2°</u>	9/21/09	RB
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7°</u> <u>7°</u> <u>7°</u>	9/21/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>0.23</u> <u>0.23</u> <u>0.24</u>	9/21/09	RB
	J) ASSEMBLE STOCK			8-31-09	L.H.
	K) ASSEMBLE SWIVEL STUDS			9/21/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	9-17-09	RP
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			9-17-09	L.H.
670	FINAL INSPECTION A) HEADSPACE			9/21/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.26</u> <u>2.35</u> <u>2.27</u> <u>2.38</u> <u>2.29</u>	9-18-09	TL
	C) FUNCTION			9/21/09	RB
690	PACK			9/23/09	Fuy

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



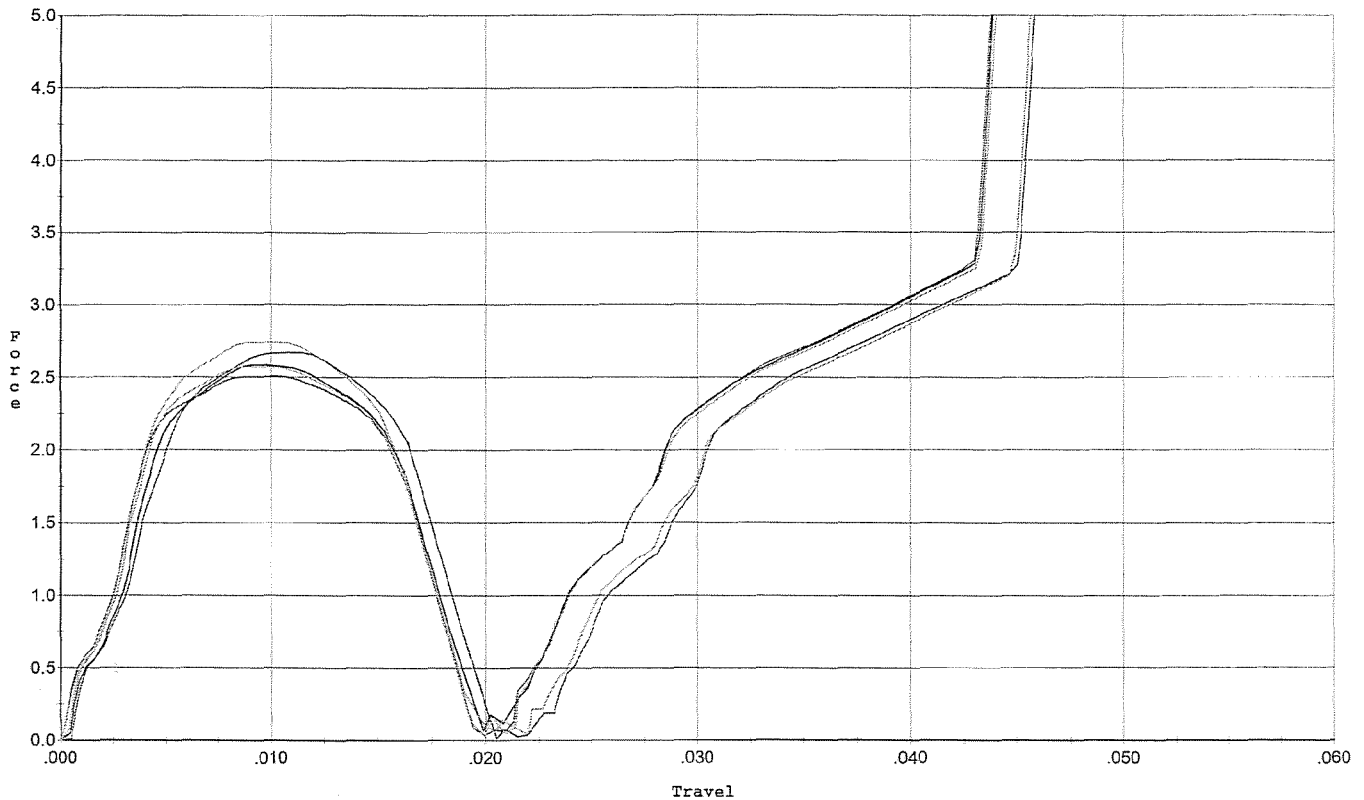
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.667	0.017	0.00	0.033	0.031		Set Trigger
2	2.524	0.015	0.00	0.032	0.027		Set Trigger
3	2.463	0.015	0.00	0.033	0.027		Set Trigger
4	2.510	0.015	0.00	0.033	0.027		Set Trigger
5	2.500	0.015	0.00	0.032	0.027		Set Trigger

A-2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



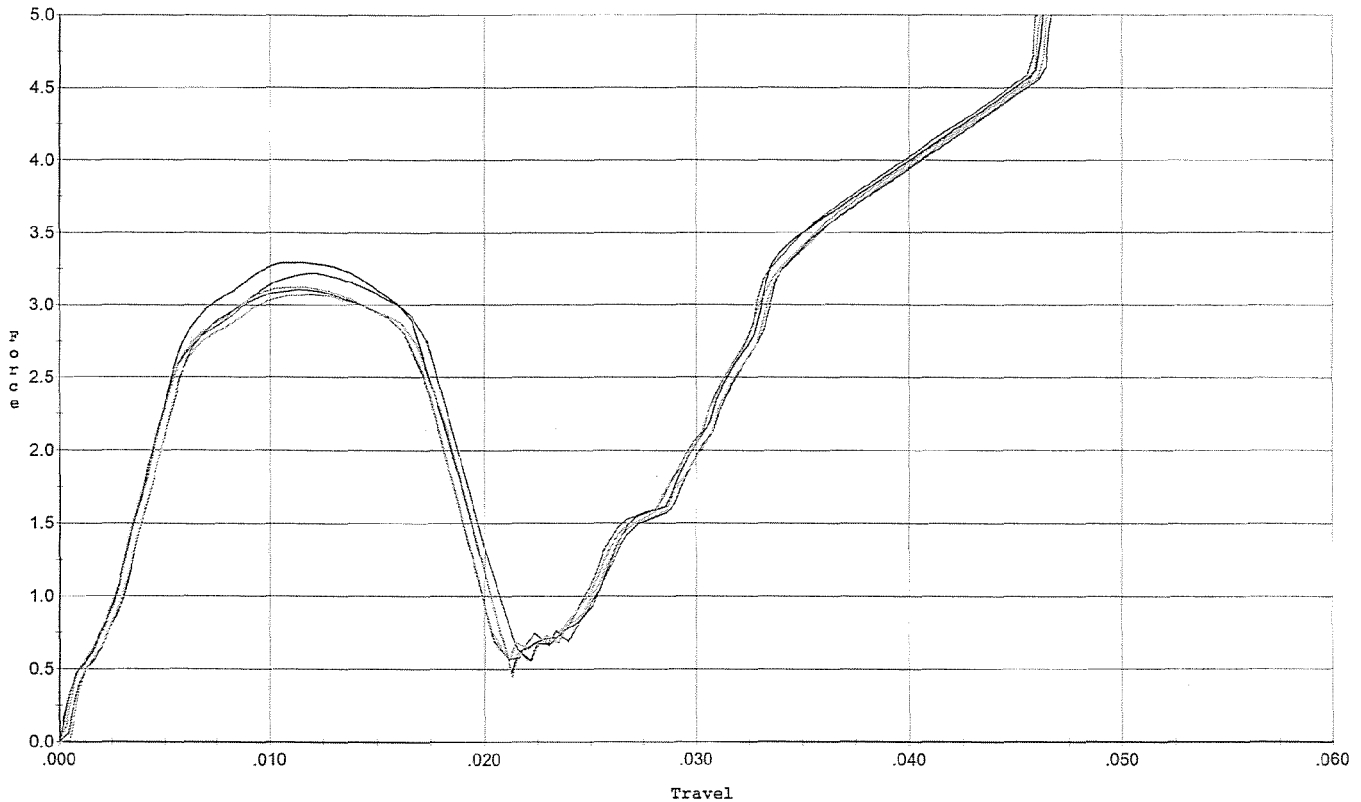
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.670	0.016	0.00	0.032	0.031		Set Trigger
2	2.584	0.016	0.00	0.031	0.030		Set Trigger
3	2.508	0.016	0.00	0.031	0.030		Set Trigger
4	2.572	0.016	0.00	0.031	0.031		Set Trigger
5	2.742	0.016	0.00	0.033	0.032		Set Trigger

A-2-61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



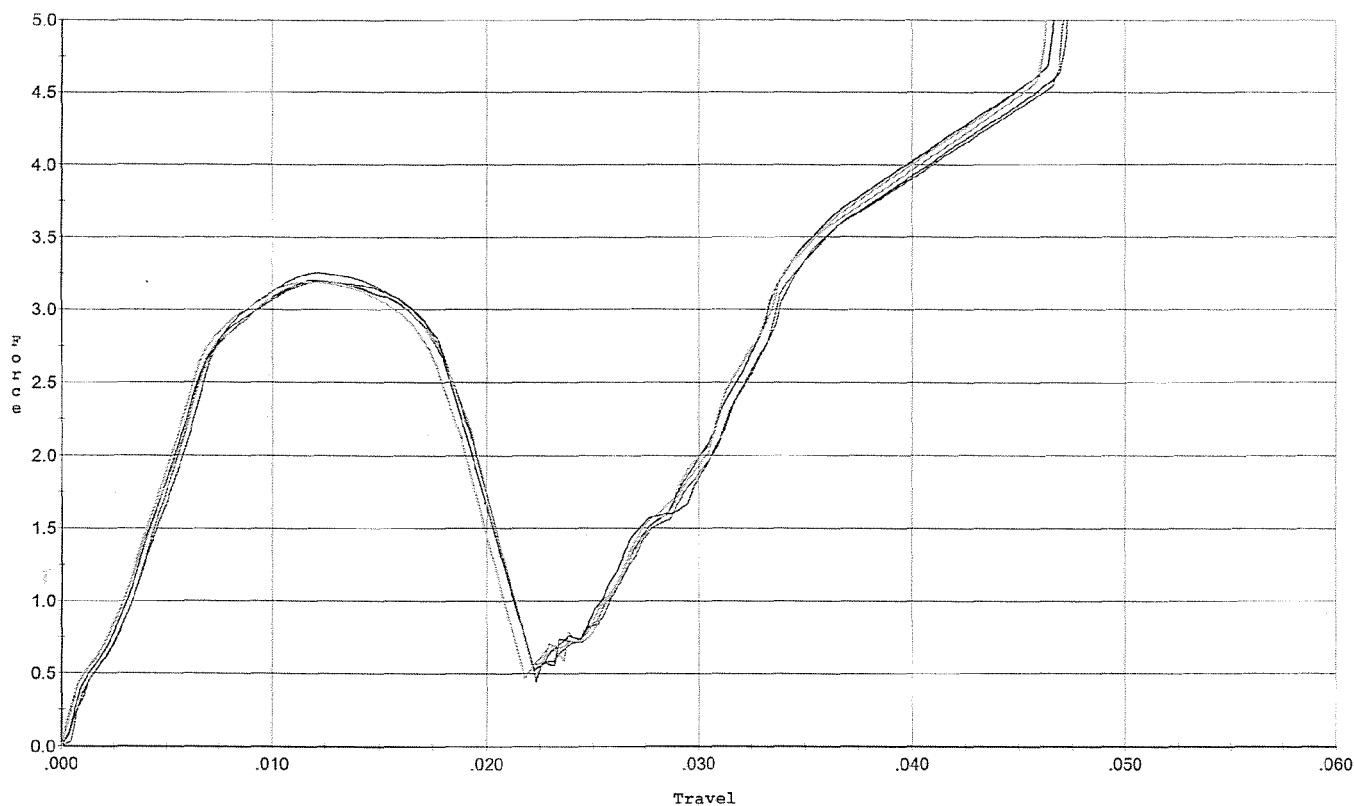
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.218	0.017	0.00	0.031	0.039		Set Trigger
2	3.293	0.019	0.00	0.031	0.043		Set Trigger
3	3.106	0.017	0.00	0.031	0.038		Set Trigger
4	3.071	0.018	0.00	0.031	0.039		Set Trigger
5	3.121	0.017	0.00	0.031	0.038		Set Trigger

A.3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



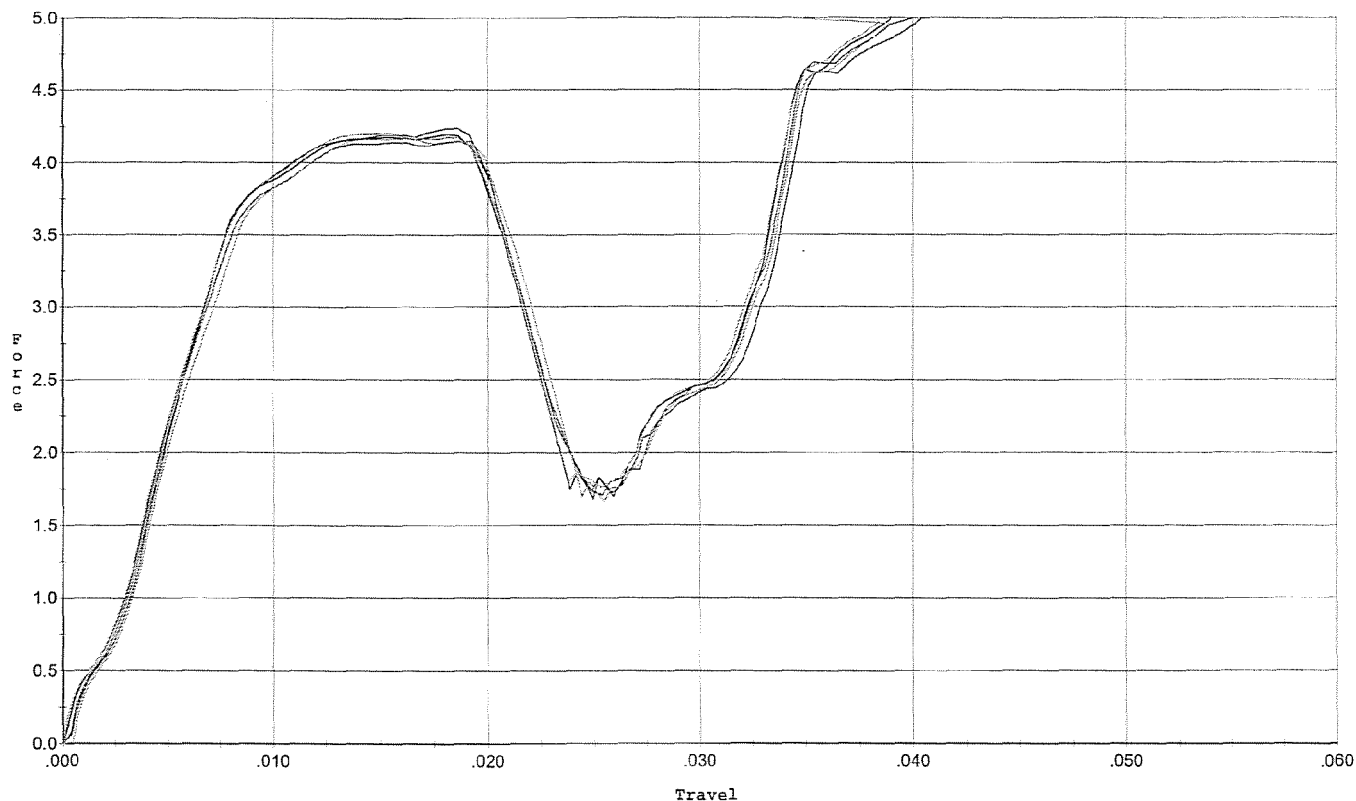
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.257	0.019	0.00	0.031	0.042		Set Trigger
2	3.196	0.020	0.00	0.031	0.043		Set Trigger
3	3.191	0.019	0.00	0.031	0.042		Set Trigger
4	3.192	0.019	0.00	0.031	0.041		Set Trigger
5	3.191	0.019	0.00	0.030	0.042		Set Trigger

A-3-20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



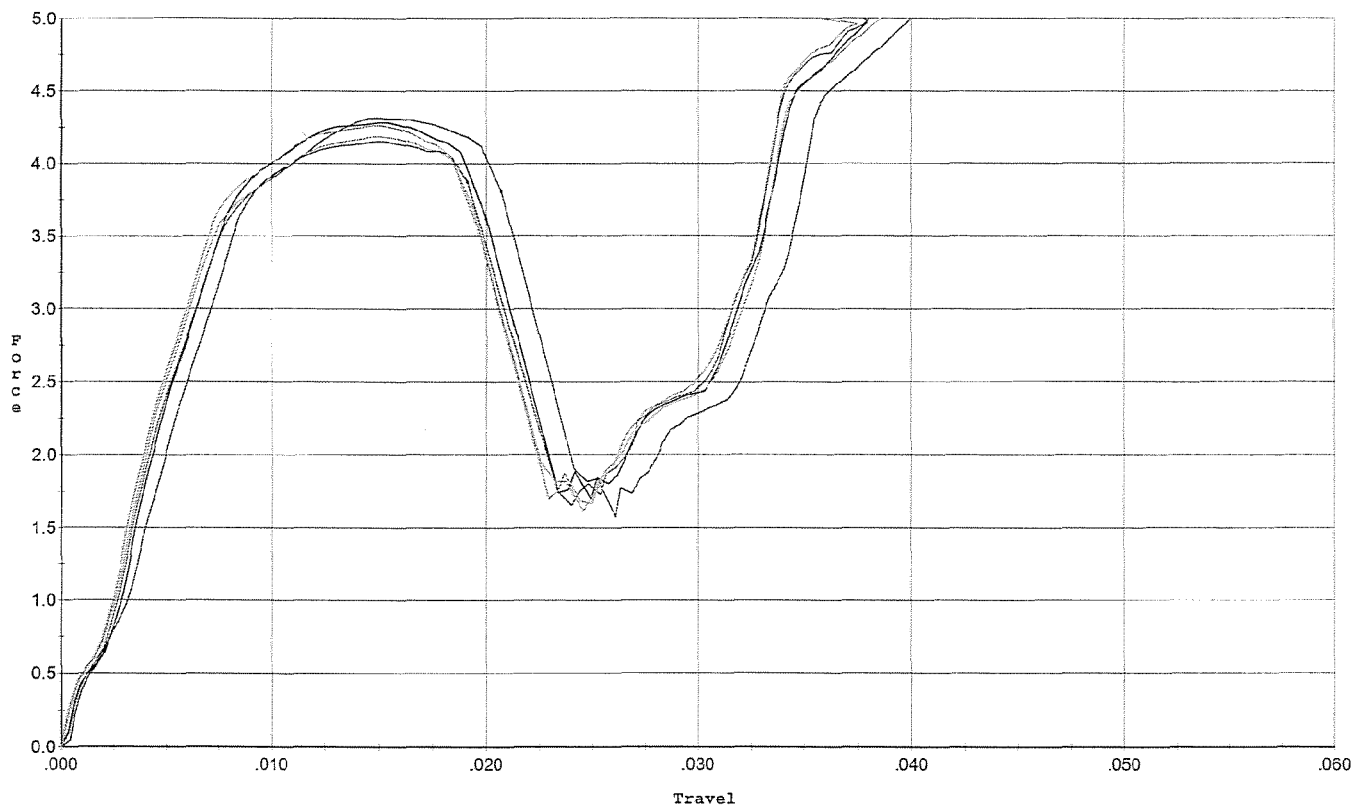
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.238	0.020	0.00	0.028	0.058		Set Trigger
2	4.199	0.021	0.00	0.027	0.059		Set Trigger
3	4.146	0.020	0.00	0.027	0.057		Set Trigger
4	4.203	0.020	0.00	0.027	0.059		Set Trigger
5	4.164	0.021	0.00	0.027	0.061		Set Trigger

A 4.19

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/28/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



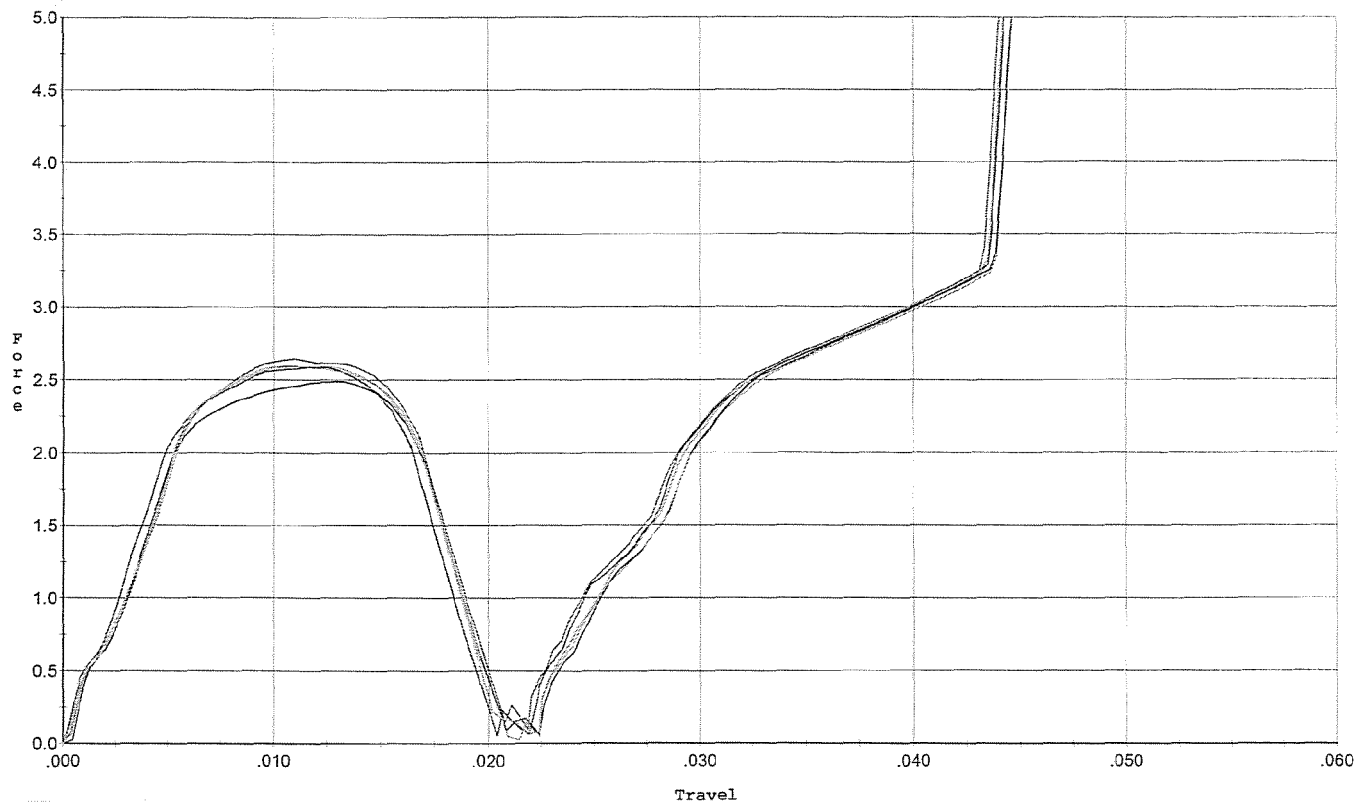
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.315	0.021	0.00	0.028	0.060		Set Trigger
2	4.284	0.020	0.00	0.027	0.058		Set Trigger
3	4.154	0.019	0.00	0.026	0.055		Set Trigger
4	4.185	0.019	0.00	0.027	0.056		Set Trigger
5	4.265	0.020	0.00	0.026	0.058		Set Trigger

A 4.24

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/28/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



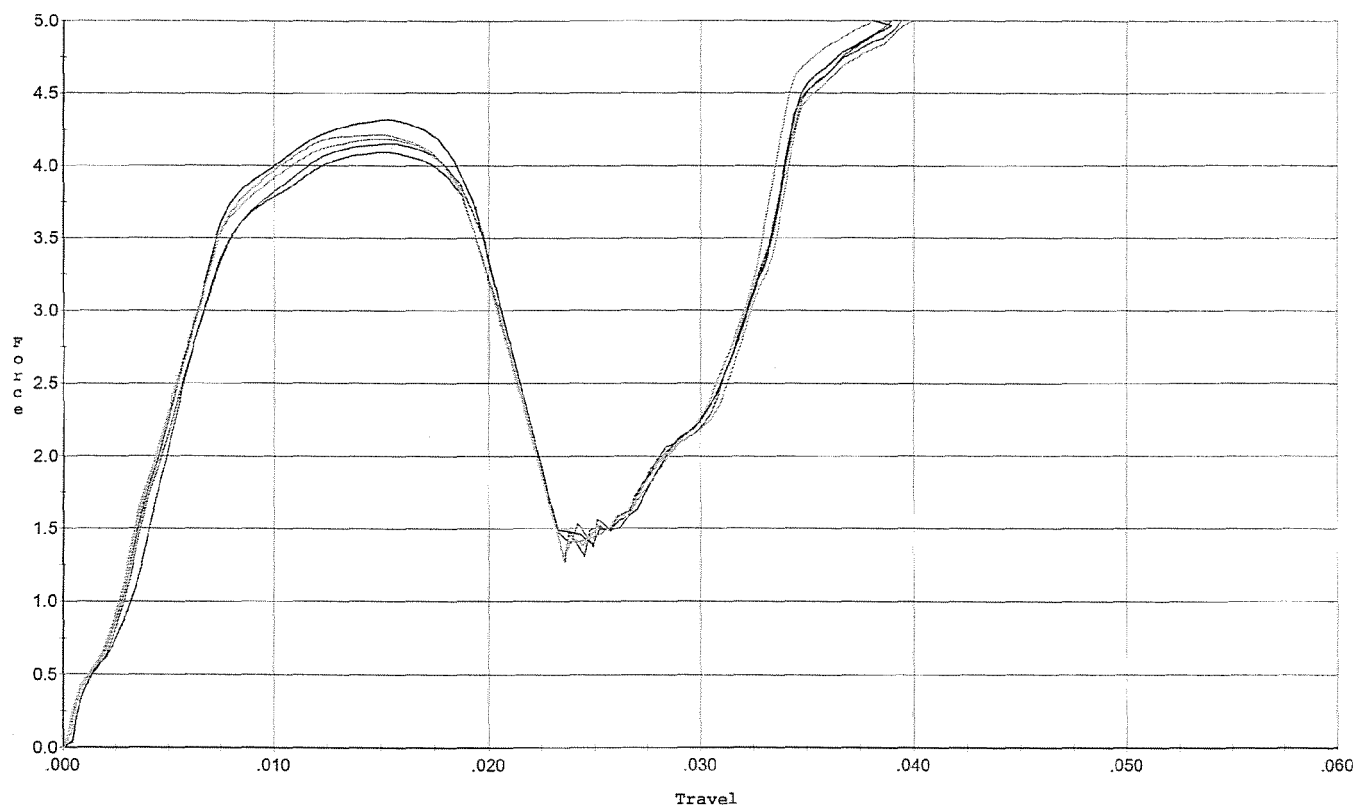
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.588	0.016	0.00	0.031	0.031		Set Trigger
2	2.489	0.017	0.00	0.031	0.031		Set Trigger
3	2.643	0.017	0.00	0.031	0.031		Set Trigger
4	2.596	0.017	0.00	0.031	0.032		Set Trigger
5	2.591	0.017	0.00	0.031	0.031		Set Trigger

A-2-58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/28/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.094	0.020	0.00	0.028	0.056		Set Trigger
2	4.319	0.019	0.00	0.028	0.056		Set Trigger
3	4.153	0.020	0.00	0.028	0.055		Set Trigger
4	4.186	0.020	0.00	0.028	0.058		Set Trigger
5	4.216	0.021	0.00	0.028	0.059		Set Trigger

A-4.19