

G6871329

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

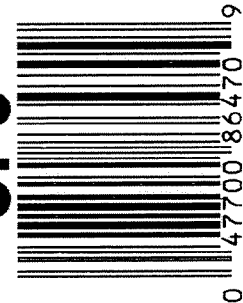
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6871329

UPC



GUN SERIAL # G 6871329

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-23-09	SPD
430	ASSEMBLE TO STOCK		7-23-09	SP
440	PROOF		7-23-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	7-23-09	SPD
470	DIS-ASSEMBLE ACTION		7-23-09	SPD
472	SERIALIZE BOLT HANDLE		7-24-09	K12
480	MAGNAFLUX BBL ACTION	OPERATOR 	7/24/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-28-09	OWO
510	DRILL AND TAP SIGHT HOLES		7-24-09	SP
520	GOFF BLAST BBL / REC		7/30/09	WJ
540	APPLY COATINGS (BARREL ACTION)		8/1/3	L
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO		
	D) OIL FIRING PIN ASSEMBLY		8-31-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

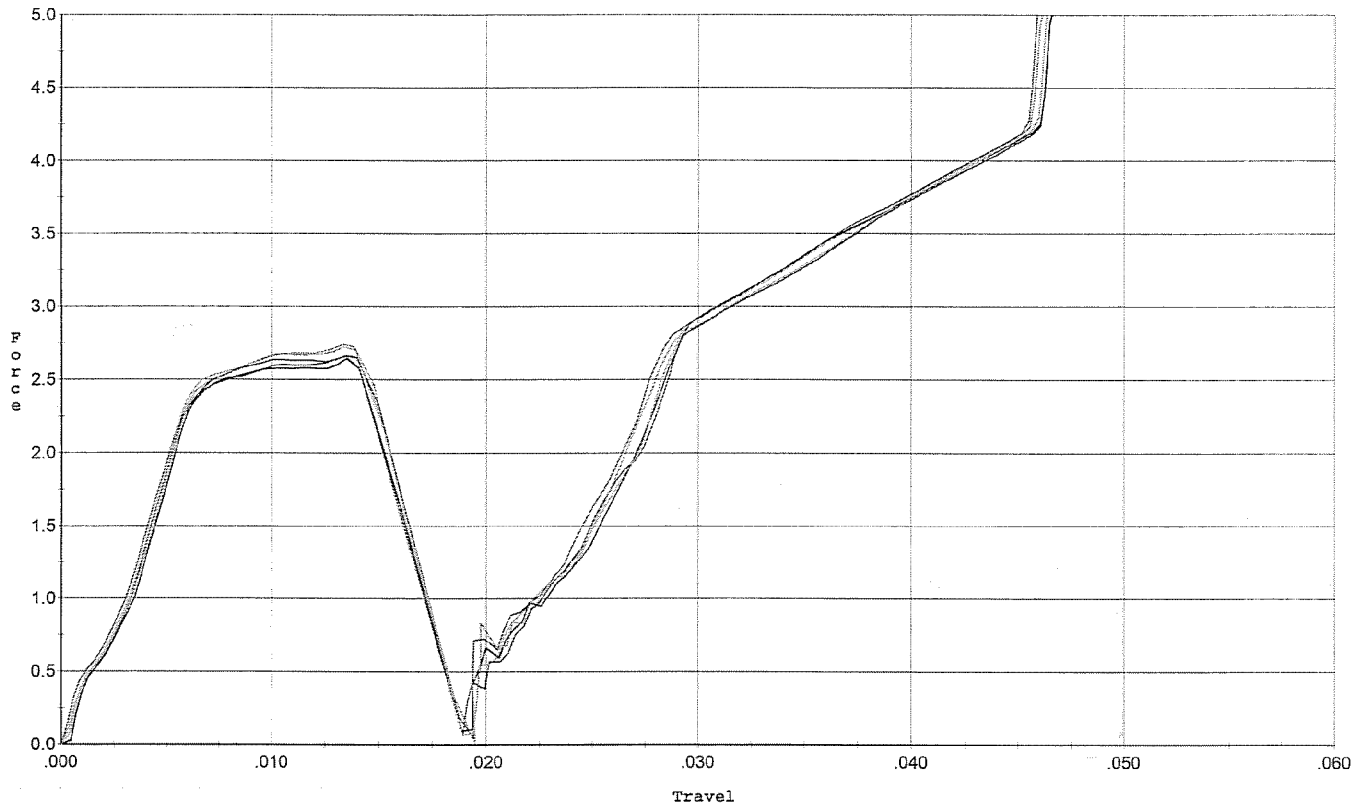
560	BARBER - M24 0080990 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	2.2	2.0	2.0	9-1-09	RR		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	3.8	3.8	3.8	9-1-09	RP		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	.023	.025	.024	9-1-09	RP		
	J) ASSEMBLE STOCK					8-31-09	RP		
	K) ASSEMBLE SWIVEL STUDS					9-1-09	RP		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		9/1/09	RP		
			PASS	FAIL					
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					9/1/09	TAR		
670	FINAL INSPECTION A) HEADSPACE					9-1-09	RP		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.37	2.73	2.95	2.53	2.85	9-1-09	RP
	C) FUNCTION					9-1-09	RP		
690	PACK					9/2/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/28/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



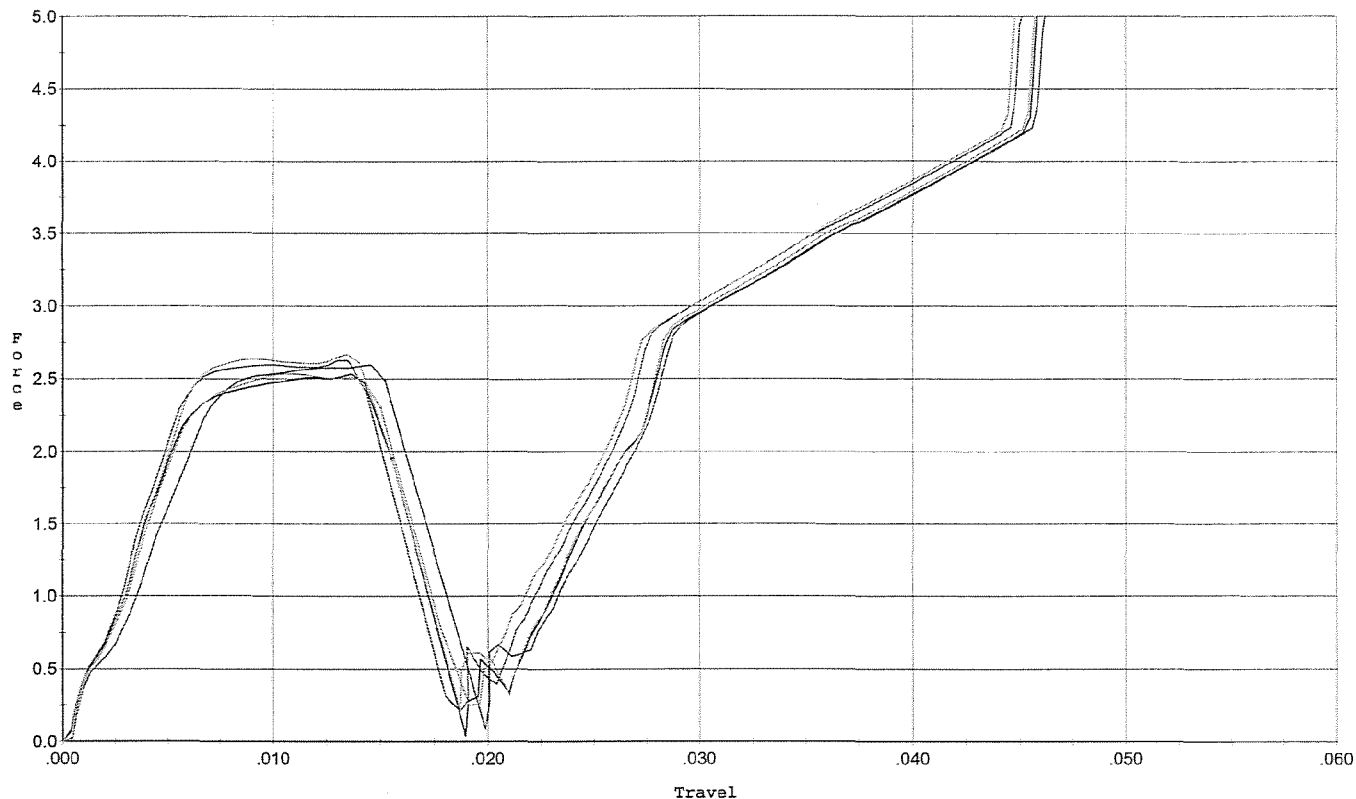
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.662	0.015	0.00	0.033	0.027		Set Trigger
2	2.642	0.016	0.00	0.033	0.029		Set Trigger
3	2.658	0.016	0.00	0.032	0.030		Set Trigger
4	2.725	0.015	0.00	0.033	0.028		Set Trigger
5	2.740	0.015	0.00	0.033	0.027		Set Trigger

A-2-68

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/28/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



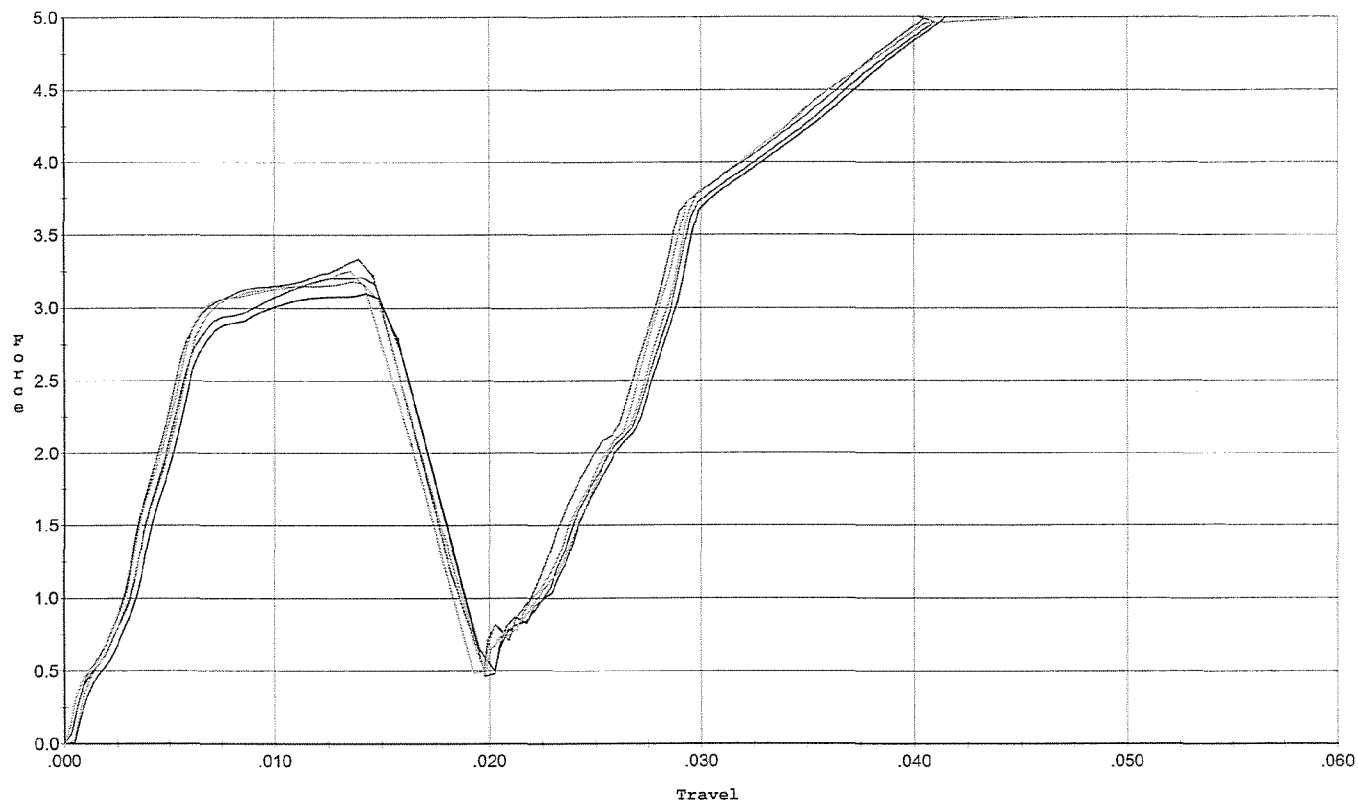
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.596	0.015	0.00	0.032	0.027		Set Trigger
2	2.534	0.016	0.00	0.032	0.028		Set Trigger
3	2.626	0.014	0.00	0.032	0.027		Set Trigger
4	2.669	0.016	0.00	0.031	0.029		Set Trigger
5	2.534	0.015	0.00	0.032	0.027		Set Trigger

A-259

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



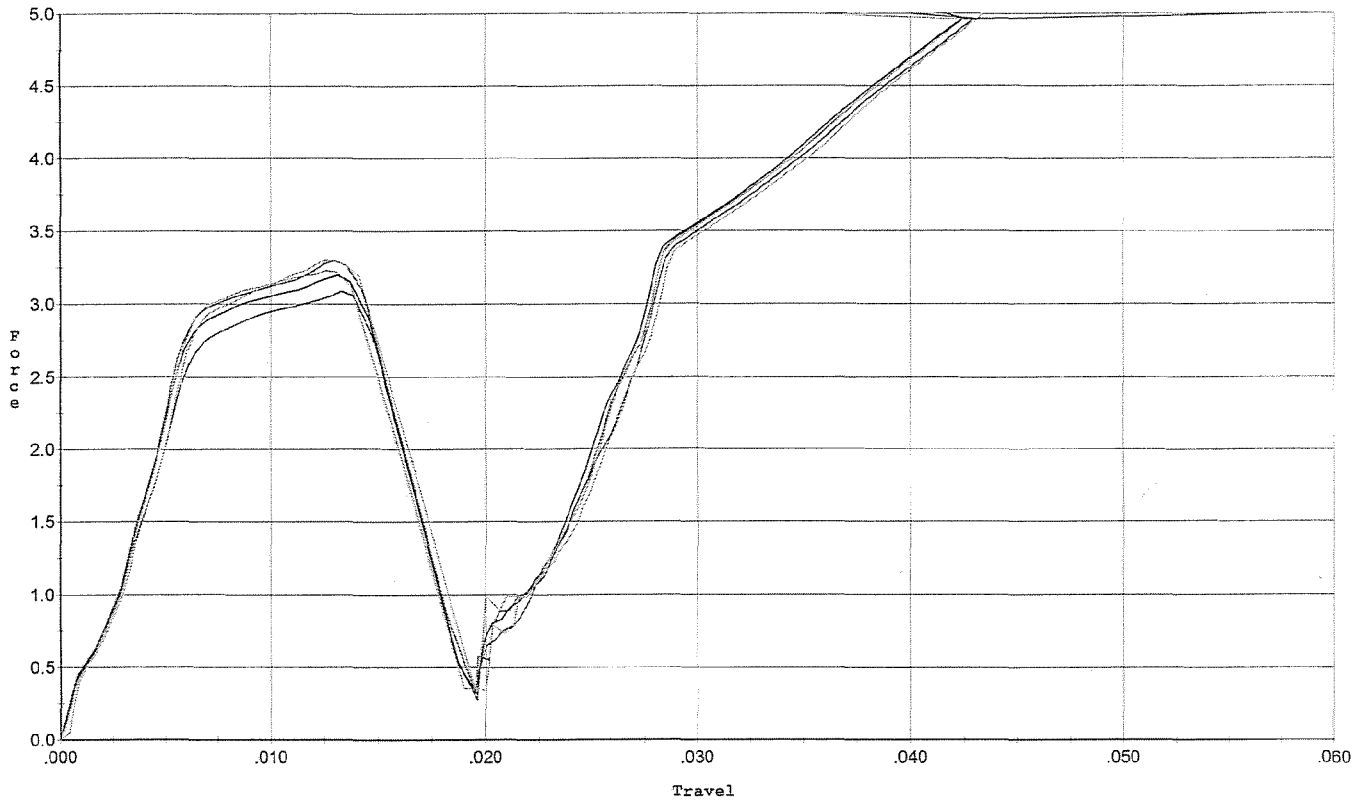
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.211	0.016	0.00	0.030	0.034		Set Trigger
2	3.099	0.016	0.00	0.031	0.033		Set Trigger
3	3.335	0.015	0.00	0.030	0.033		Set Trigger
4	3.253	0.016	0.00	0.030	0.036		Set Trigger
5	3.182	0.015	0.00	0.031	0.032		Set Trigger

A-3-21

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/28/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



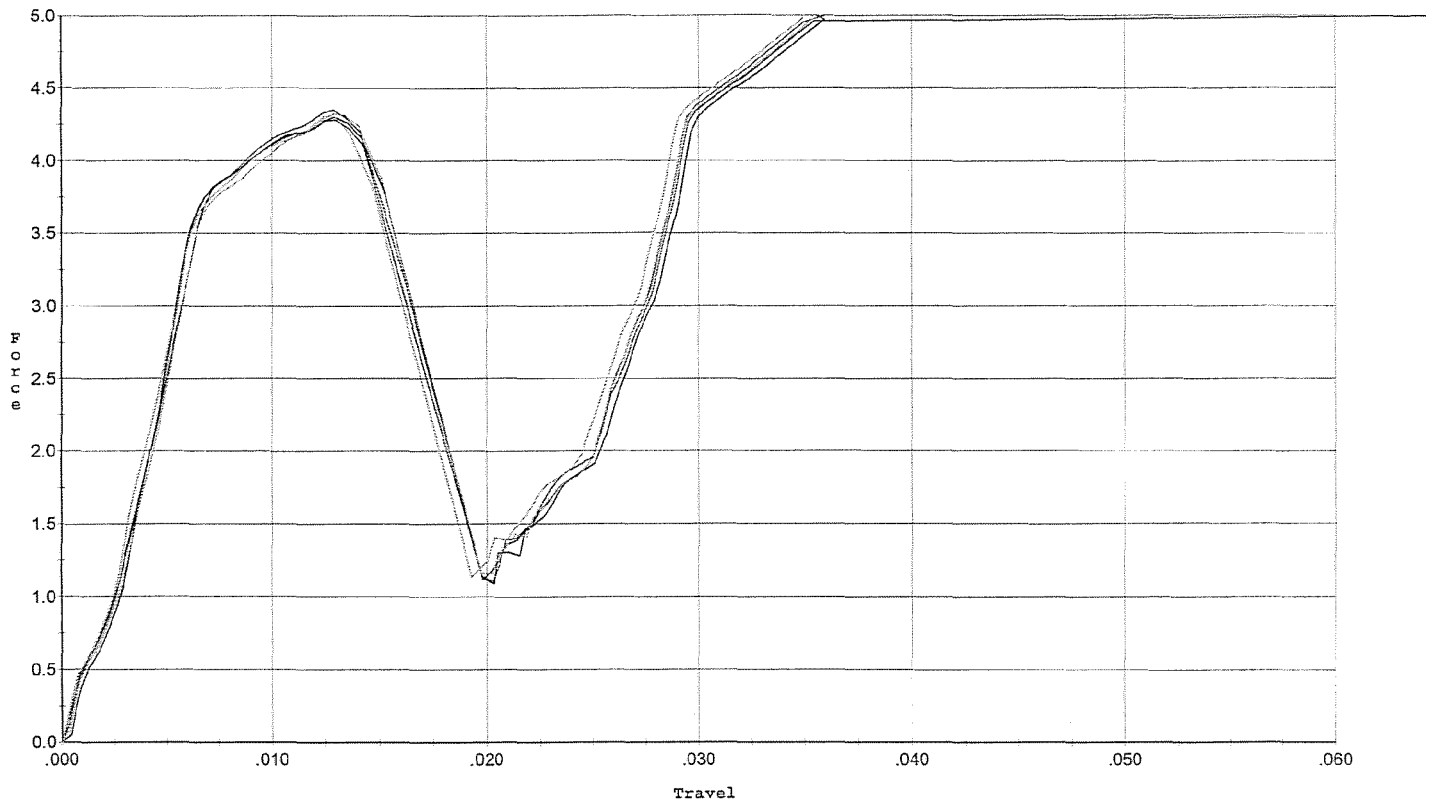
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.087	0.015	0.00	0.031	0.031		Set Trigger
2	3.197	0.015	0.00	0.030	0.031		Set Trigger
3	3.298	0.014	0.00	0.030	0.031		Set Trigger
4	3.303	0.017	0.00	0.030	0.036		Set Trigger
5	3.230	0.016	0.00	0.031	0.034		Set Trigger

A-3-22

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/28/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



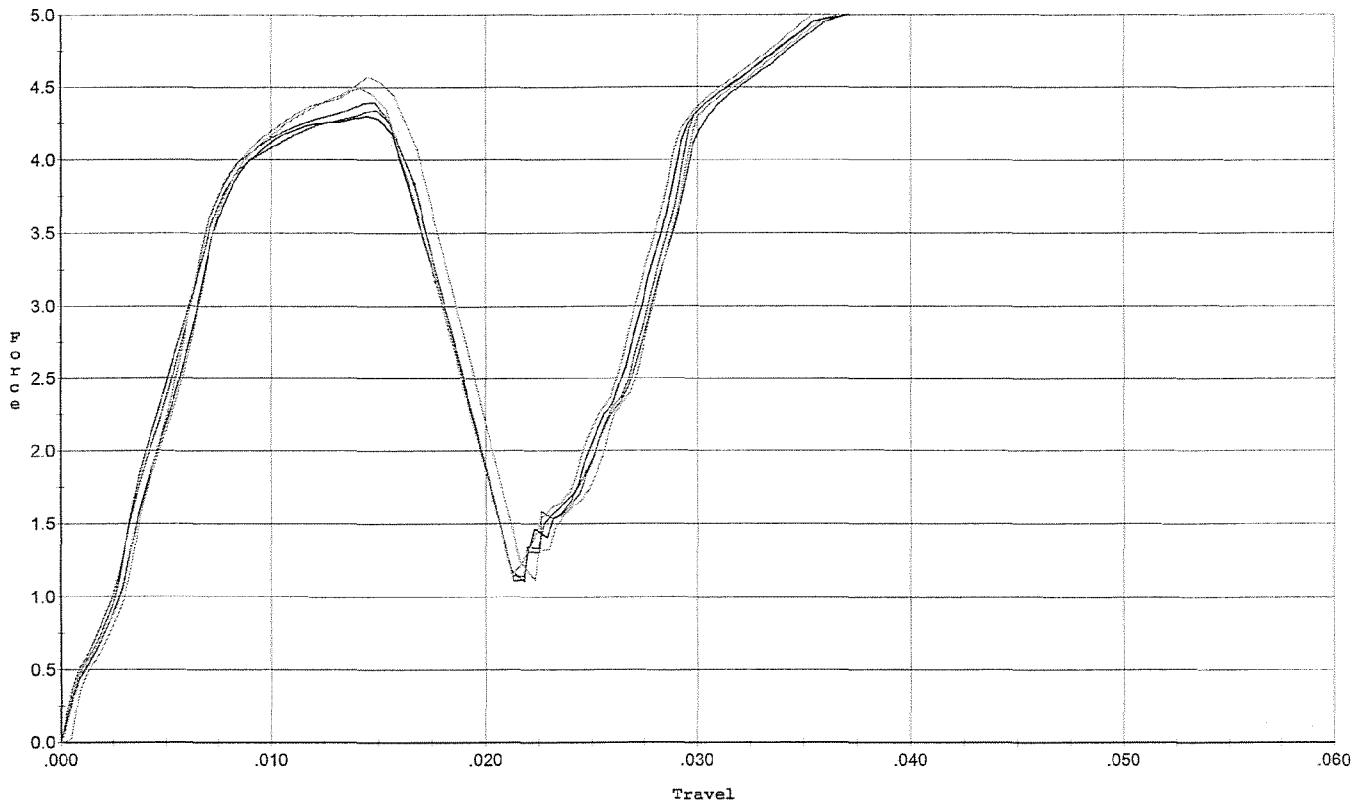
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.280	0.014	0.00	0.028	0.039		Set Trigger
2	4.300	0.015	0.00	0.028	0.042		Set Trigger
3	4.350	0.016	0.00	0.027	0.044		Set Trigger
4	4.306	0.015	0.00	0.028	0.040		Set Trigger
5	4.324	0.015	0.00	0.028	0.041		Set Trigger

A-4.31

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



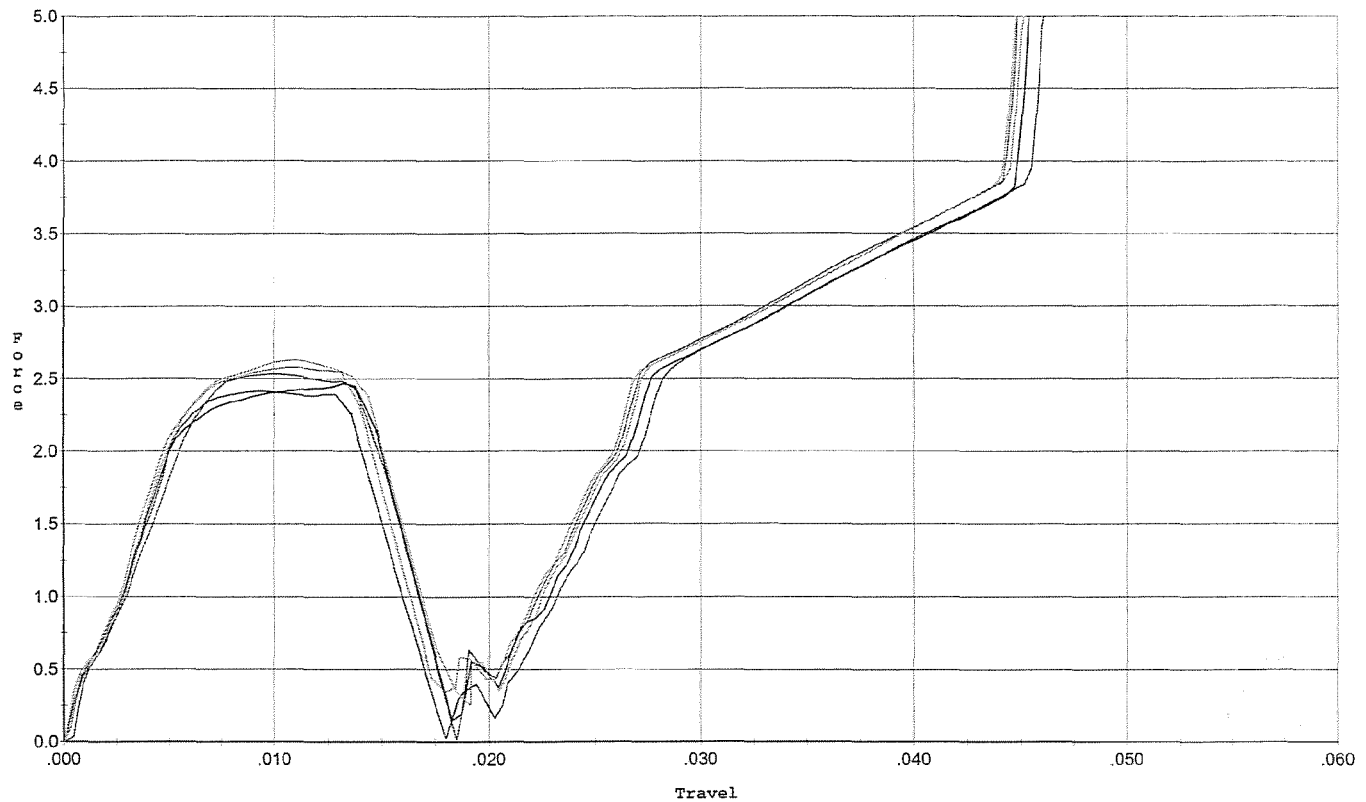
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.339	0.017	0.00	0.028	0.047		Set Trigger
2	4.299	0.018	0.00	0.027	0.049		Set Trigger
3	4.393	0.018	0.00	0.028	0.050		Set Trigger
4	4.571	0.017	0.00	0.028	0.048		Set Trigger
5	4.491	0.018	0.00	0.027	0.050		Set Trigger

A.4.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/28/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs ini +/- .50 lb for final test



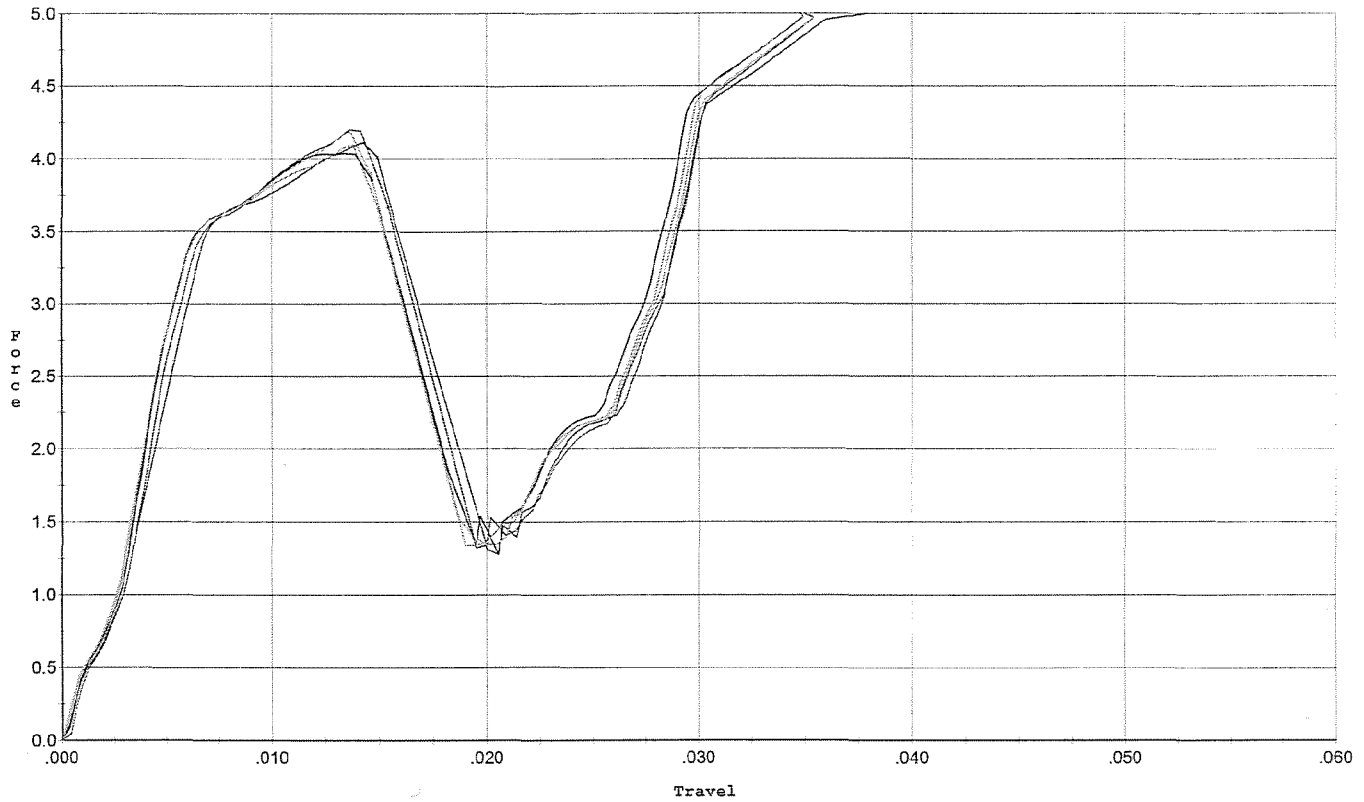
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.415	0.014	0.00	0.034	0.023		Set Trigger
2	2.468	0.015	0.00	0.033	0.026		Set Trigger
3	2.533	0.015	0.00	0.032	0.027		Set Trigger
4	2.629	0.014	0.00	0.033	0.027		Set Trigger
5	2.577	0.014	0.00	0.033	0.026		Set Trigger

A 2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/28/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.113	0.015	0.00	0.029	0.039		Set Trigger
2	4.038	0.015	0.00	0.029	0.039		Set Trigger
3	4.200	0.015	0.00	0.029	0.041		Set Trigger
4	4.193	0.015	0.00	0.029	0.039		Set Trigger
5	4.096	0.015	0.00	0.029	0.039		Set Trigger

A-4.12