

66871330

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

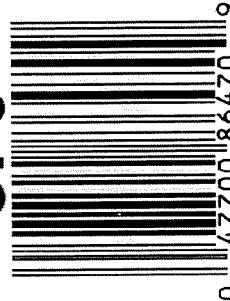


BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6871330**UPC**

GUN SERIAL #

G 6871330

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-14-09	SP
430	ASSEMBLE TO STOCK		7-14-09	SP
440	PROOF		7-14-09	SP
460	CHECK HEADSPACE		7-14-09	SP
470	DIS-ASSEMBLE ACTION		7-14-09	SP
472	SERIALIZE BOLT HANDLE		7-15-09	RTZ
480	MAGNAFLUX BBL ACTION		7/18/09	(P)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-21-09	DWO
510	DRILL AND TAP SIGHT HOLES		7-15-09	SP
520	GOFF BLAST BBL / REC		7-21-09	SP
540	APPLY COATINGS (BARREL ACTION)		8/1	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-10-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-10-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-10-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-10-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

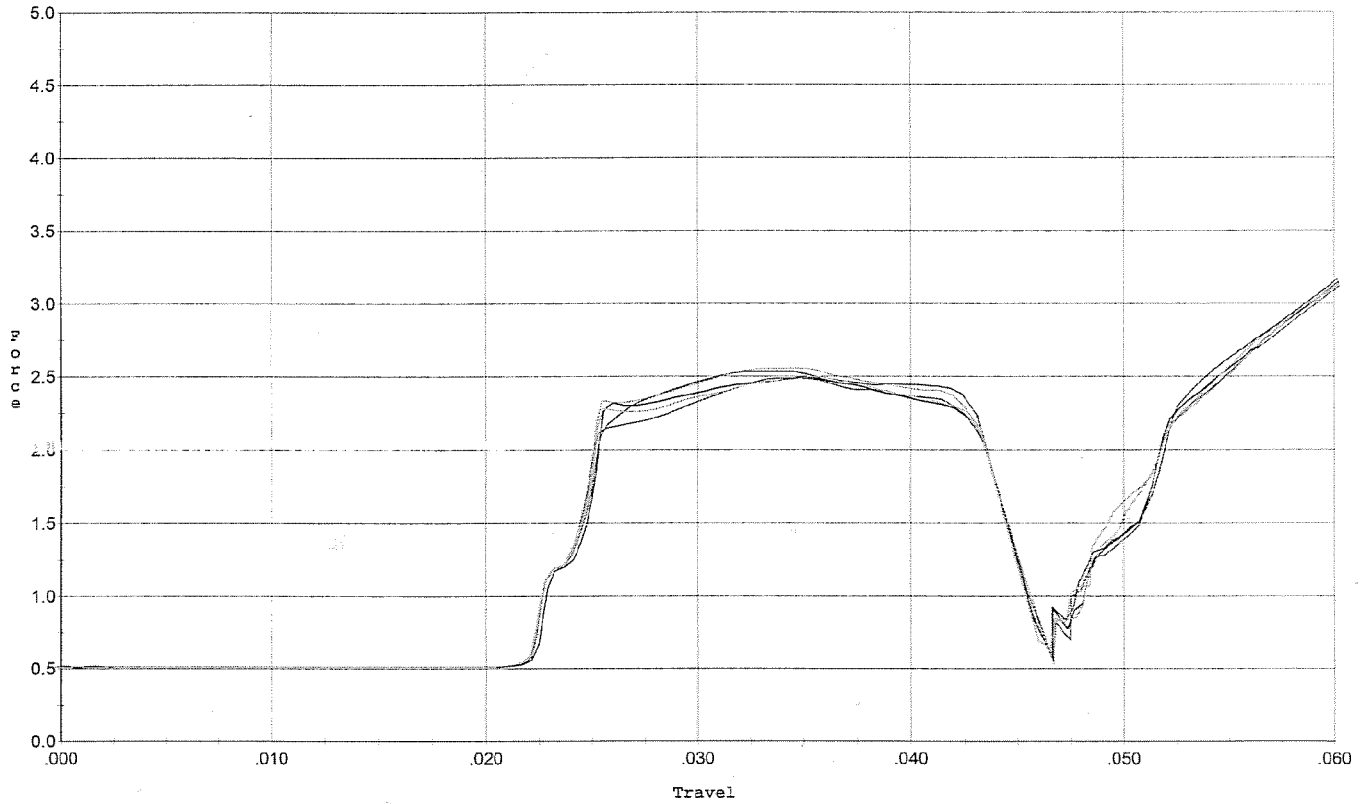
560	BARBER - M24 0081002 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3°</u>	<u>3°</u>	<u>3°</u>	8/25/09	RB	
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>6°</u>	<u>6°</u>	<u>6°</u>	8/25/09	RB	
	H) TRIGGER PULL TEST AND RETAINABILITY							
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.024</u>	<u>.024</u>	8/25/09	RB	
	J) ASSEMBLE STOCK					8/22/09	RB	
	K) ASSEMBLE SWIVEL STUDS					8/25/09	RB	
	L) ATTACH FRONT AND REAR SIGHT ASSY'S							
	M) IRON SIGHT ALIGNMENT							
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER							
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		8/22/09	RB	
			PASS	FAIL				
	MALFUNCTION		CORRECTION N/A					
	MALFUNCTION							
	MALFUNCTION							
	MALFUNCTION							
660	INSPECT FOR LIVE AMMO					8/22/09	cm S	
670	FINAL INSPECTION A) HEADSPACE					8/25/09	RB	
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.27</u>	<u>2.25</u>	<u>2.24</u>	<u>2.26</u>	<u>2.27</u>	8/25/09 RB
	C) FUNCTION					8/25/09	RB	
690	PACK					8/25/09	Fm	

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: CMS 8/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



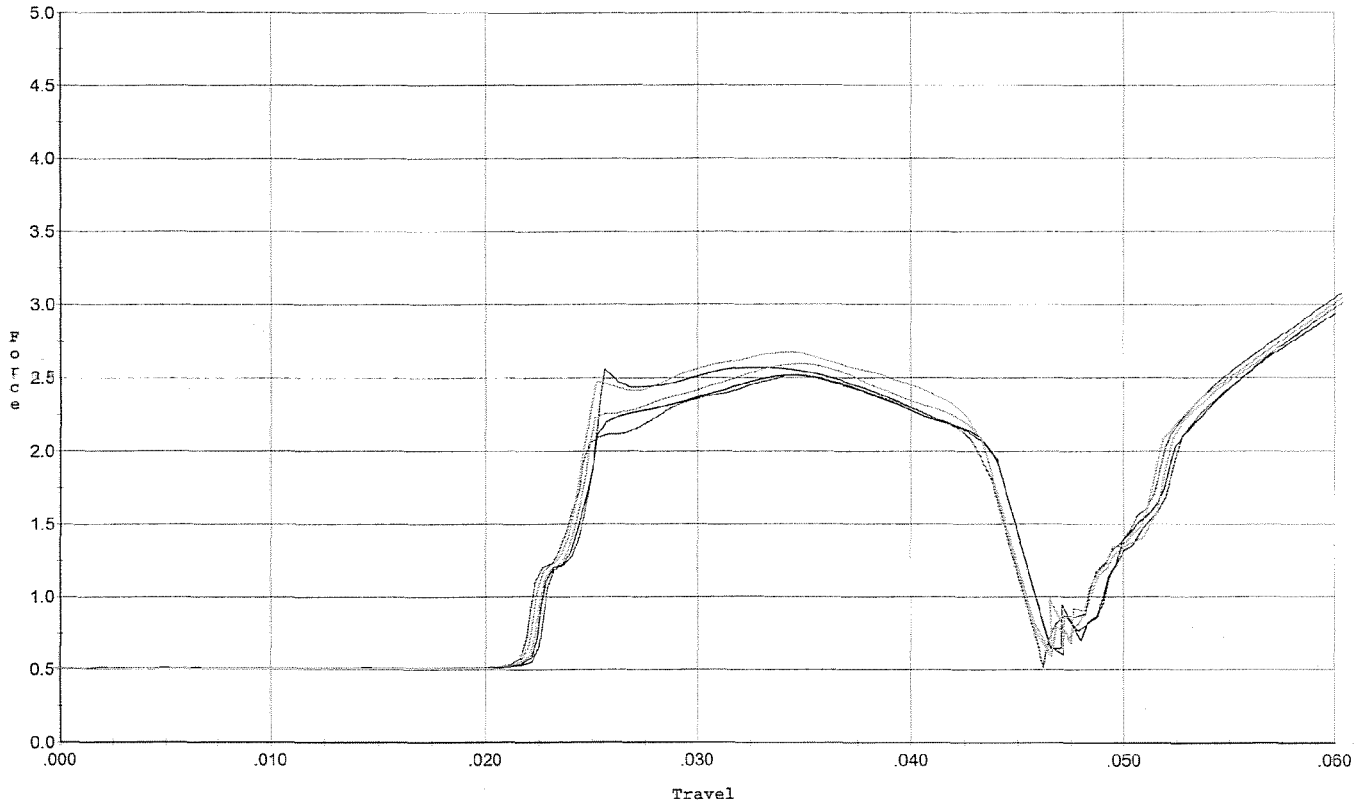
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.536	0.043	0.022	0.024	0.059		Set Trigger
2	2.498	0.043	0.022	0.024	0.058		Set Trigger
3	2.487	0.043	0.022	0.024	0.058		Set Trigger
4	2.497	0.043	0.022	0.024	0.058		Set Trigger
5	2.555	0.043	0.022	0.024	0.059		Set Trigger

A-2-51

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: CMS 8/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



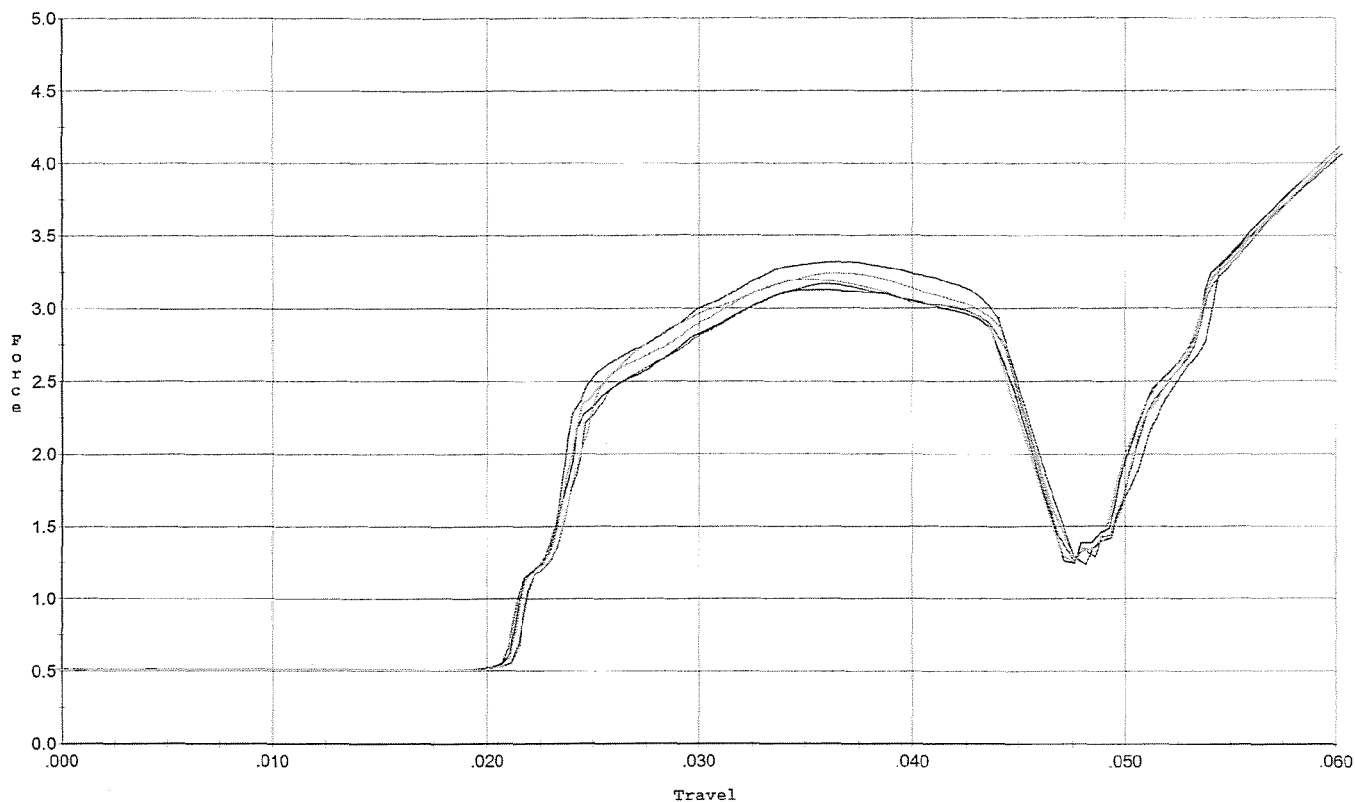
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.570	0.044	0.023	0.024	0.060		Set Trigger
2	2.517	0.044	0.022	0.024	0.059		Set Trigger
3	2.521	0.044	0.022	0.023	0.058		Set Trigger
4	2.675	0.043	0.022	0.024	0.061		Set Trigger
5	2.594	0.043	0.022	0.024	0.059		Set Trigger

A-257

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: CMS 8/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb+



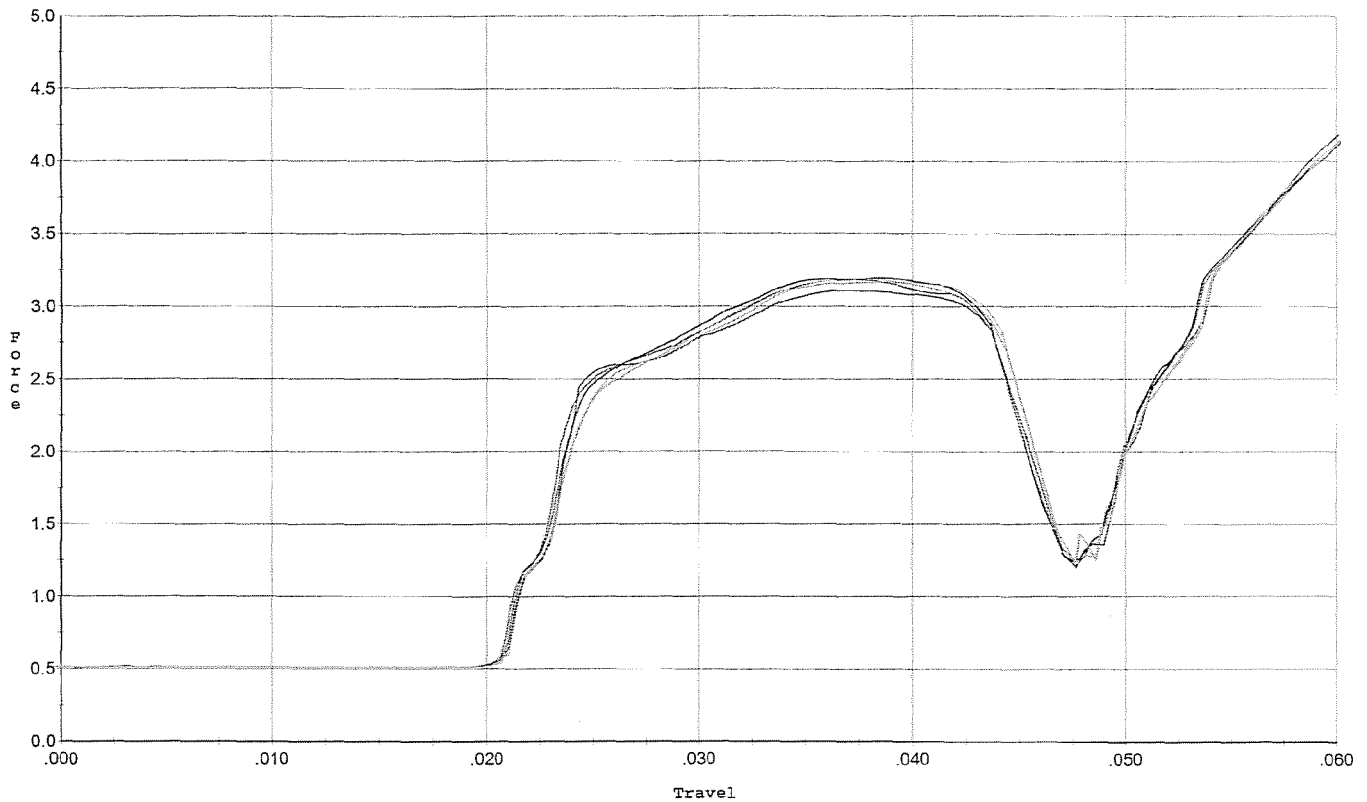
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.320	0.044	0.021	0.023	0.076		Set Trigger
2	3.127	0.045	0.021	0.022	0.073		Set Trigger
3	3.168	0.044	0.021	0.023	0.072		Set Trigger
4	3.197	0.045	0.021	0.022	0.075		Set Trigger
5	3.242	0.044	0.021	0.023	0.074		Set Trigger

A-3.21

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: CMS 8/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb+



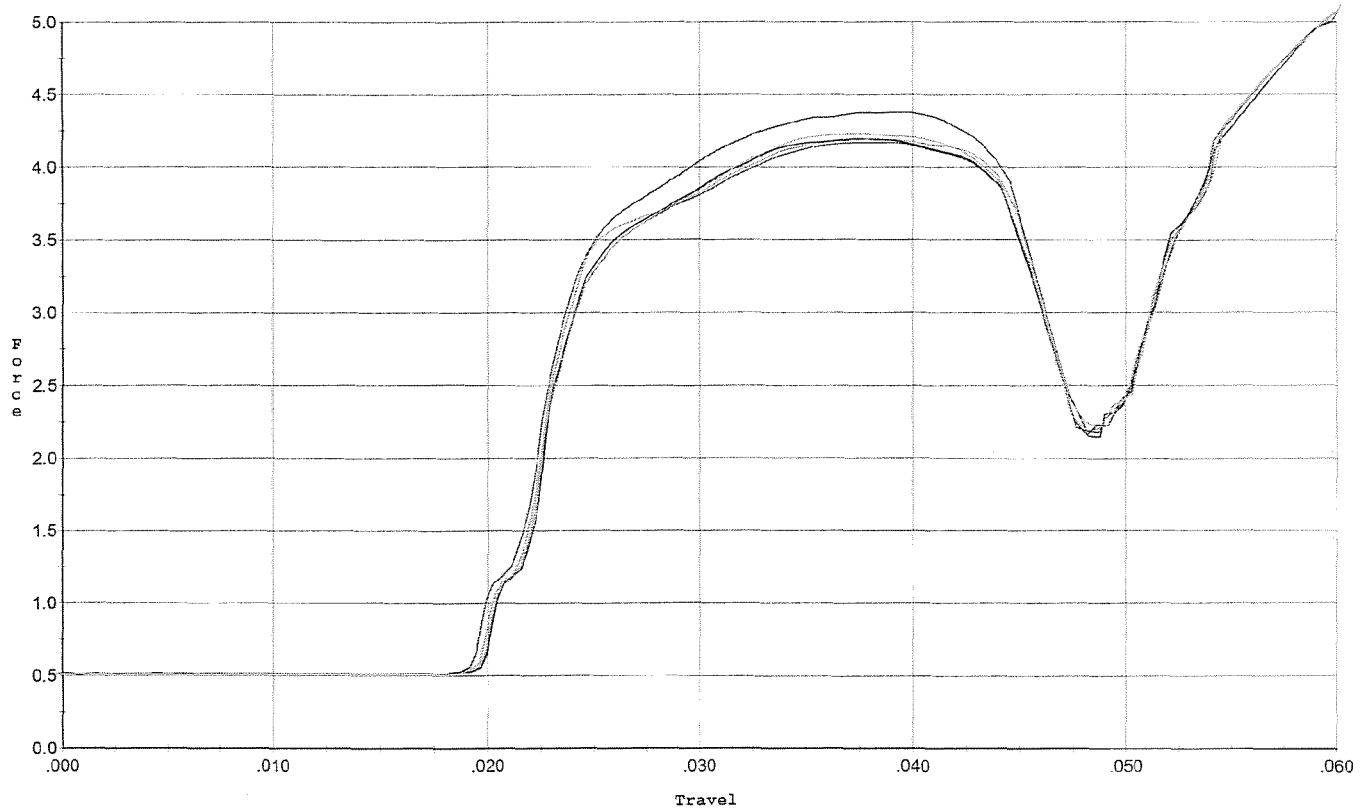
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.110	0.045	0.021	0.022	0.075		Set Trigger
2	3.196	0.044	0.021	0.023	0.073		Set Trigger
3	3.182	0.044	0.021	0.023	0.073		Set Trigger
4	3.189	0.044	0.021	0.022	0.073		Set Trigger
5	3.166	0.044	0.021	0.022	0.074		Set Trigger

A-3.16

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: CMS 8/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



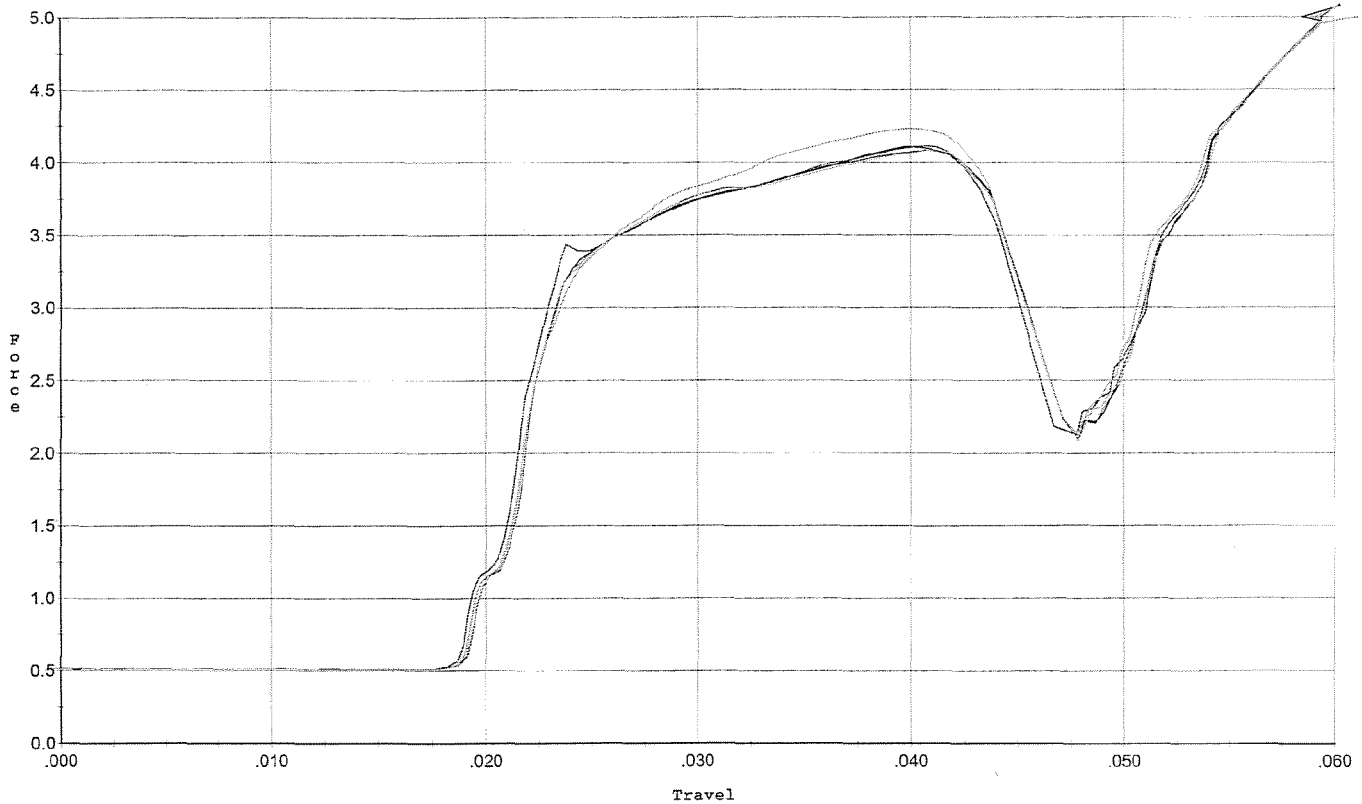
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.380	0.045	0.019	0.020	0.102		Set Trigger
2	4.194	0.046	0.020	0.020	0.099		Set Trigger
3	4.168	0.045	0.020	0.020	0.099		Set Trigger
4	4.234	0.045	0.020	0.020	0.099		Set Trigger
5	4.196	0.045	0.020	0.020	0.099		Set Trigger

A-423

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: CMS 8/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



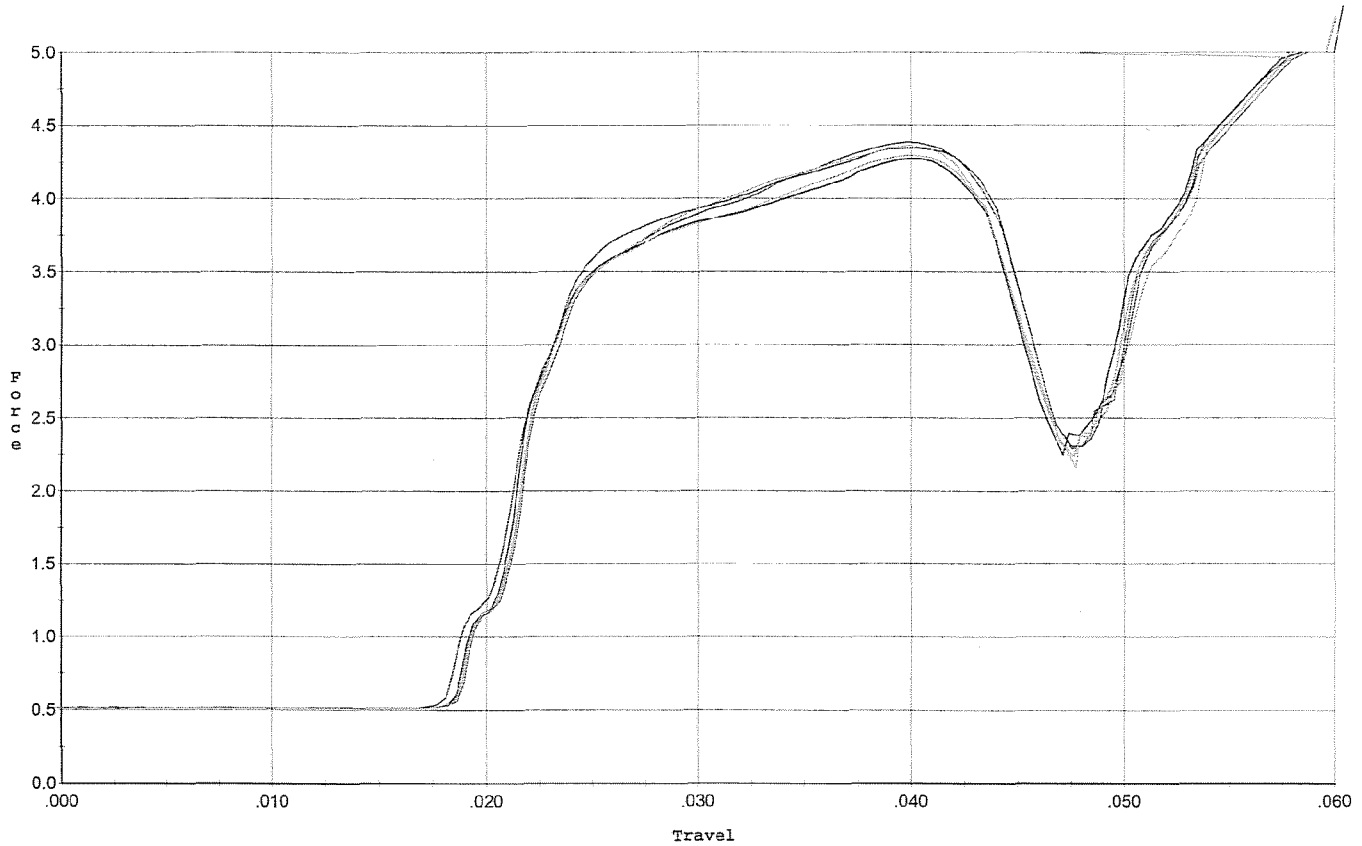
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.083	0.044	0.019	0.021	0.096		Set Trigger
2	4.108	0.044	0.019	0.021	0.094		Set Trigger
3	4.112	0.044	0.019	0.021	0.094		Set Trigger
4	4.082	0.044	0.019	0.021	0.094		Set Trigger
5	4.231	0.045	0.019	0.020	0.100		Set Trigger

A-4-12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: CMS 8/11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.348	0.044	0.018	0.020	0.101		Set Trigger
2	4.275	0.044	0.019	0.020	0.097		Set Trigger
3	4.387	0.044	0.019	0.020	0.100		Set Trigger
4	4.296	0.044	0.019	0.021	0.097		Set Trigger
5	4.362	0.044	0.019	0.021	0.098		Set Trigger

A-4.33