

66871333

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

**BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD**

proof of purchase



owner registration sticker



BM FORM

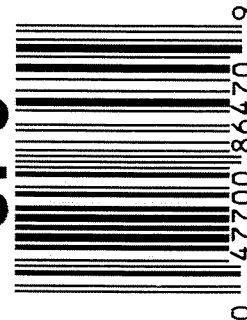
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6871333

UPC



GUN SERIAL #

G 6871333

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8/13/09	SP
430	ASSEMBLE TO STOCK		8-13-09	SP
440	PROOF		8/13/09	SP
460	CHECK HEADSPACE		8/13/09	SP
470	DIS-ASSEMBLE ACTION		8/13/09	SP
472	SERIALIZE BOLT HANDLE		8/14/09	RTZ
480	MAGNAFLUX BBL ACTION		8/19/09	①
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	OWO
510	DRILL AND TAP SIGHT HOLES		8-14-09	
520	GOFF BLAST BBL / REC		8/20	MAN
540	APPLY COATINGS (BARREL ACTION)		8/22	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-31-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-25-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-25-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-2-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

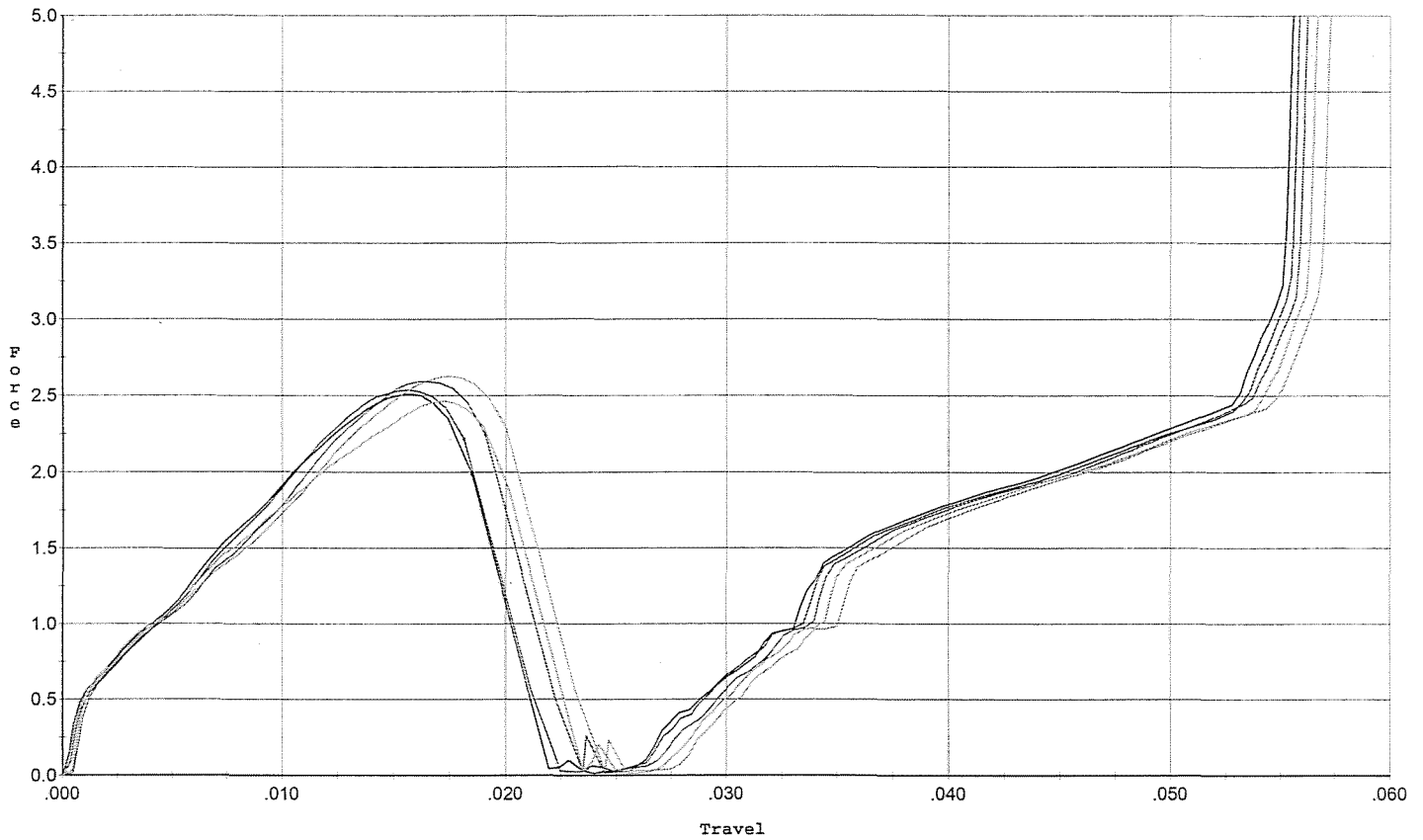
560	F) SAFETY ON FORCE	10 LBS MAX	<u>1⁰</u> <u>7⁵</u> <u>7</u>	9-16-09	RT
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>3⁰</u> <u>3⁵</u> <u>3⁰</u>	9-16-09	RT
	H) TRIGGER PULL TEST AND RETAINABILITY			9-16-09	RT
	I) FIRING PIN INDENT	.020 MIN	<u>023</u> <u>023</u> <u>023</u>	9-16-09	RT
	J) ASSEMBLE STOCK			9-2-09	F.H.
	K) ASSEMBLE SWIVEL STUDS			9-16-09	RT
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	9-2-09	RP
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			9-2-09	F.H.
670	FINAL INSPECTION A) HEADSPACE			9-16-09	RT
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.48</u> <u>2.35</u> <u>2.33</u> <u>2.41</u> <u>2.42</u>	9/3/09	RP
	C) FUNCTION			9-16-09	RT
690	PACK			10-5-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/15/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



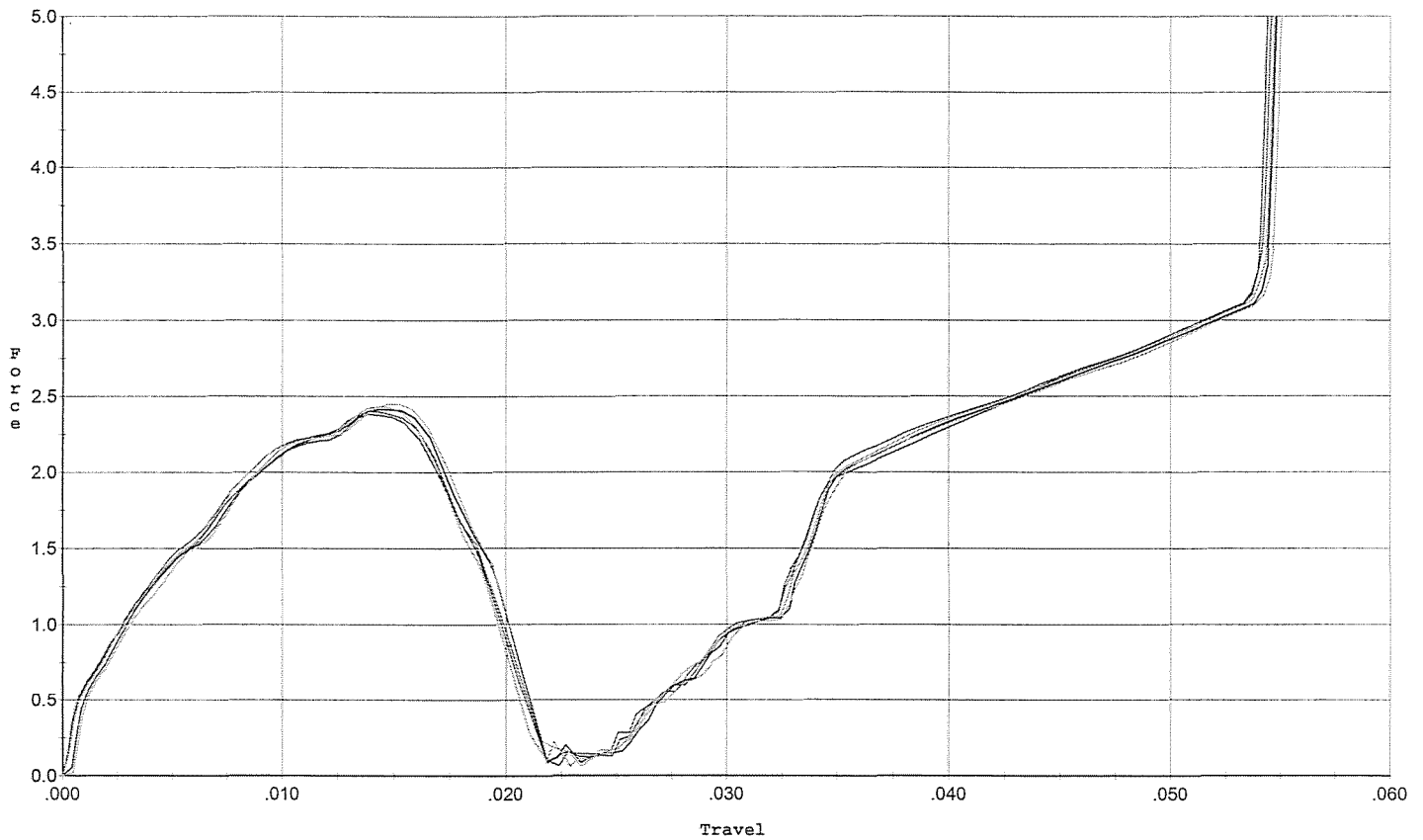
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.537	0.018	0.00	0.041	0.029		Set Trigger
2	2.511	0.018	0.00	0.041	0.030		Set Trigger
3	2.591	0.019	0.00	0.041	0.031		Set Trigger
4	2.466	0.020	0.00	0.041	0.032		Set Trigger
5	2.628	0.020	0.00	0.041	0.033		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/15/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



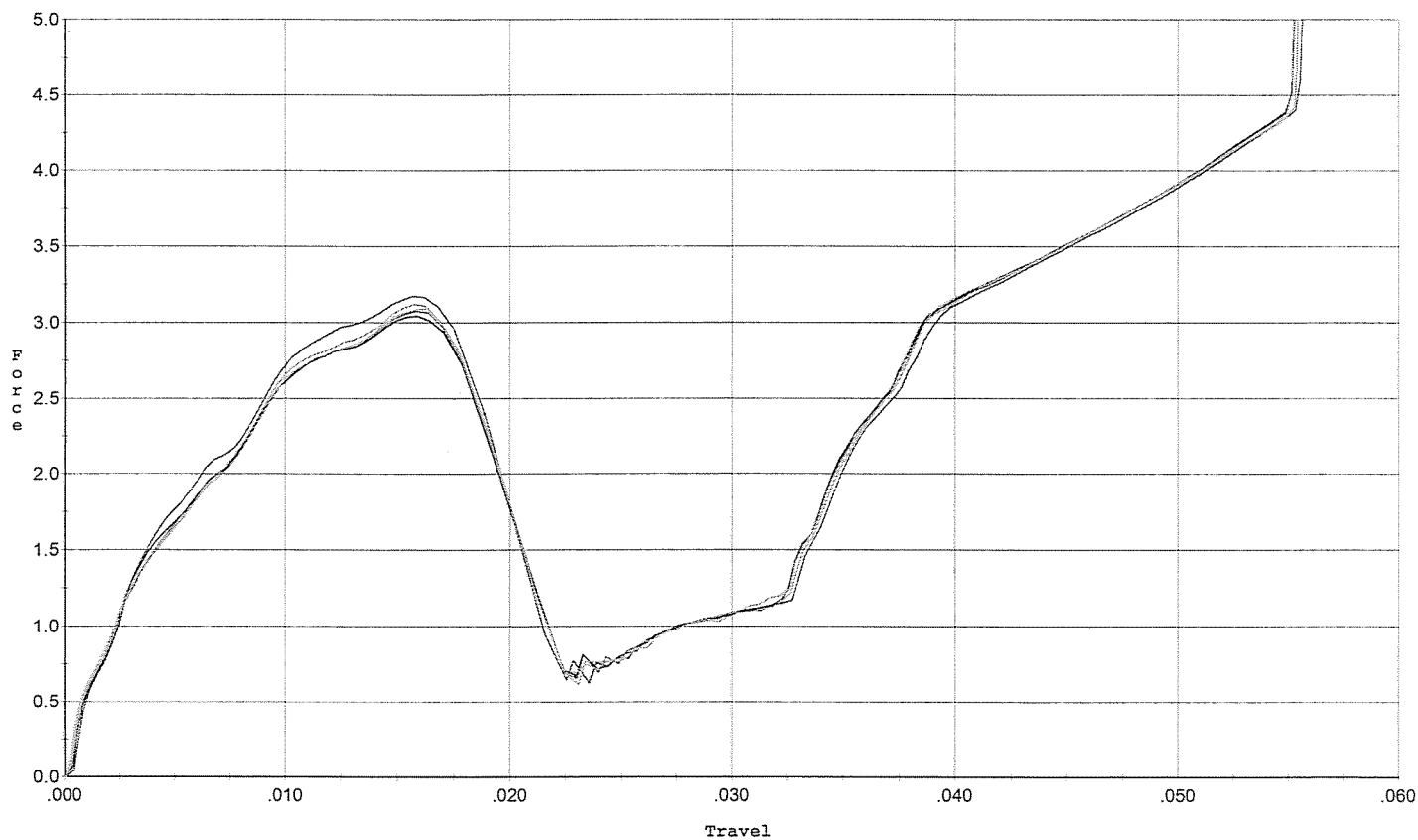
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.382	0.019	0.00	0.040	0.031		Set Trigger
2	2.415	0.019	0.00	0.040	0.032		Set Trigger
3	2.399	0.020	0.00	0.039	0.033		Set Trigger
4	2.450	0.019	0.00	0.040	0.031		Set Trigger
5	2.433	0.019	0.00	0.040	0.031		Set Trigger

Avg 2.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/15/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



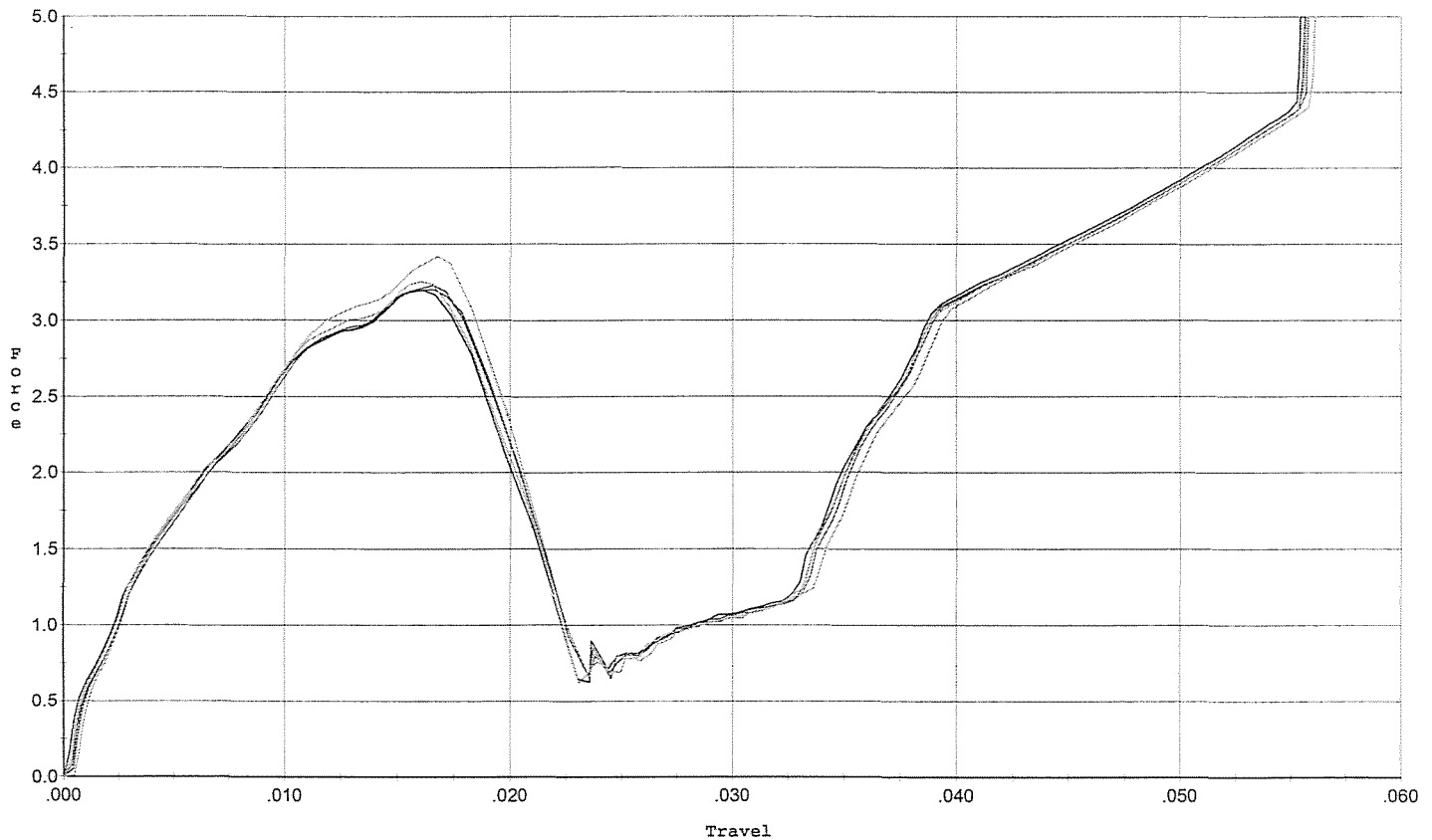
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.173	0.019	0.00	0.038	0.040		Set Trigger
2	3.045	0.019	0.00	0.038	0.039		Set Trigger
3	3.075	0.019	0.00	0.038	0.039		Set Trigger
4	3.089	0.019	0.00	0.038	0.039		Set Trigger
5	3.121	0.019	0.00	0.038	0.039		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/15/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



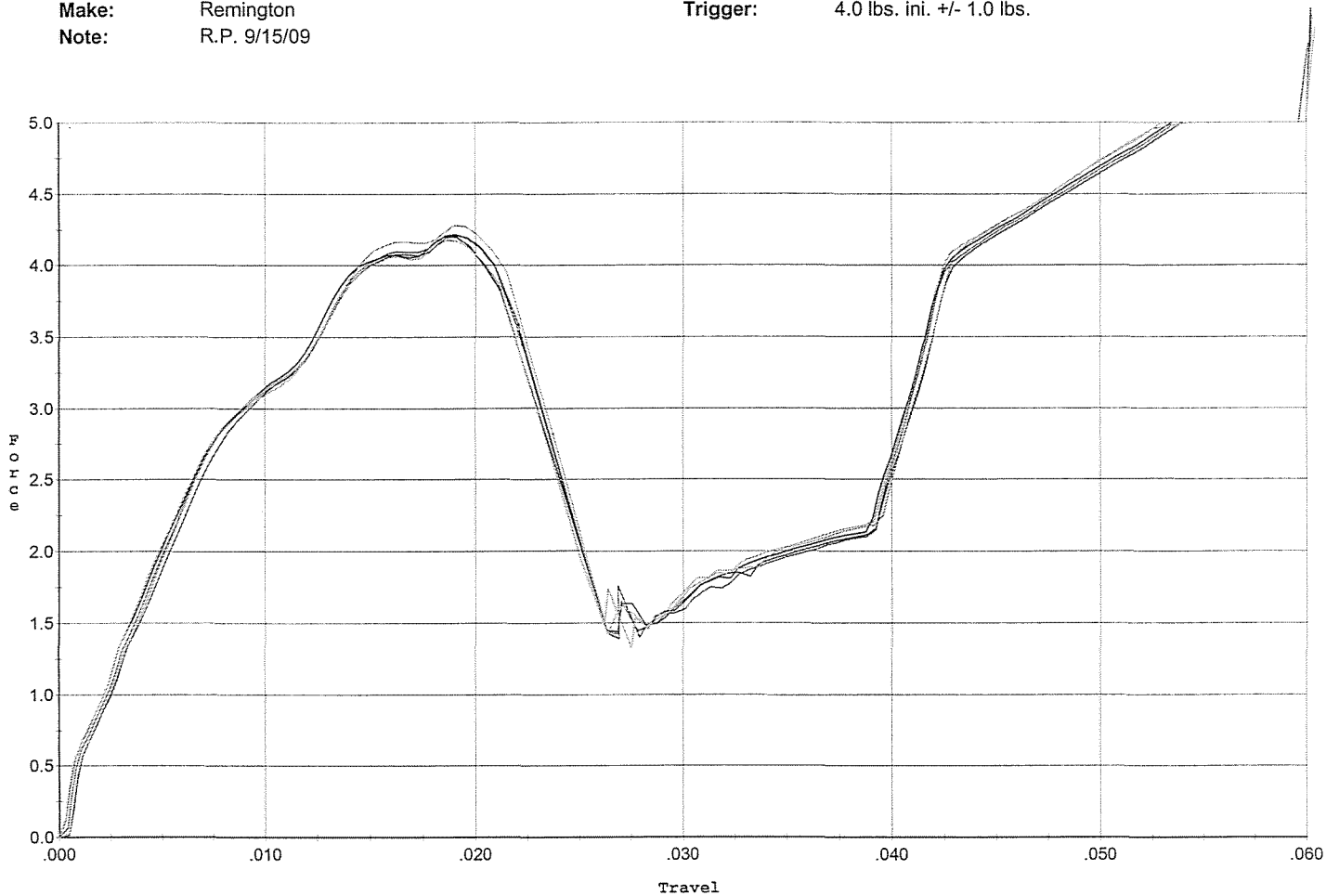
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.202	0.021	0.00	0.038	0.043		Set Trigger
2	3.197	0.021	0.00	0.038	0.044		Set Trigger
3	3.230	0.020	0.00	0.038	0.043		Set Trigger
4	3.254	0.021	0.00	0.038	0.044		Set Trigger
5	3.419	0.020	0.00	0.038	0.043		Set Trigger

Avg 3.26

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



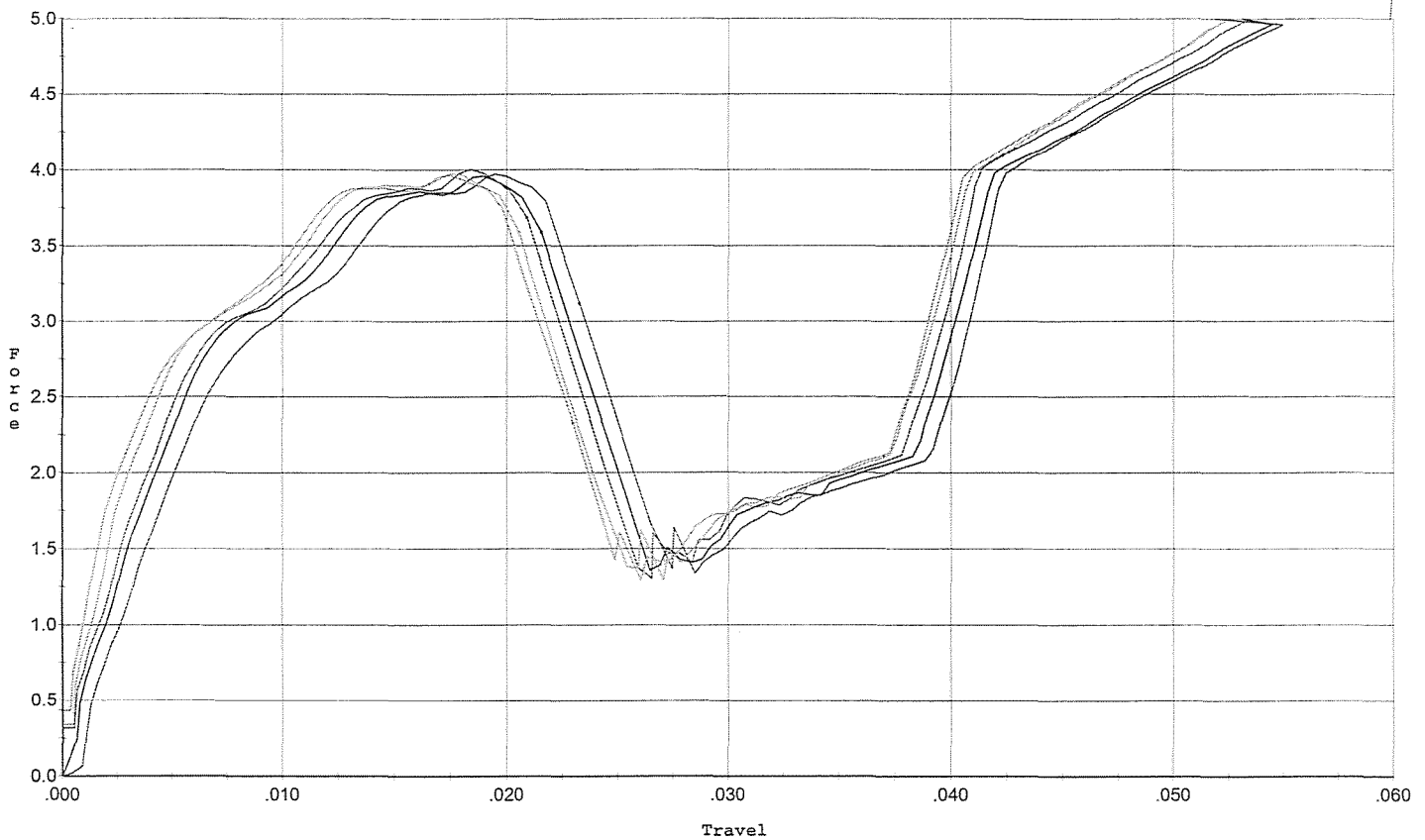
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.212	0.022	0.00	0.039	0.060		Set Trigger
2	4.208	0.021	0.00	0.039	0.058		Set Trigger
3	4.219	0.022	0.00	0.039	0.061		Set Trigger
4	4.182	0.023	0.00	0.039	0.063		Set Trigger
5	4.281	0.024	0.00	0.039	0.066		Set Trigger

Avg 4.22

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



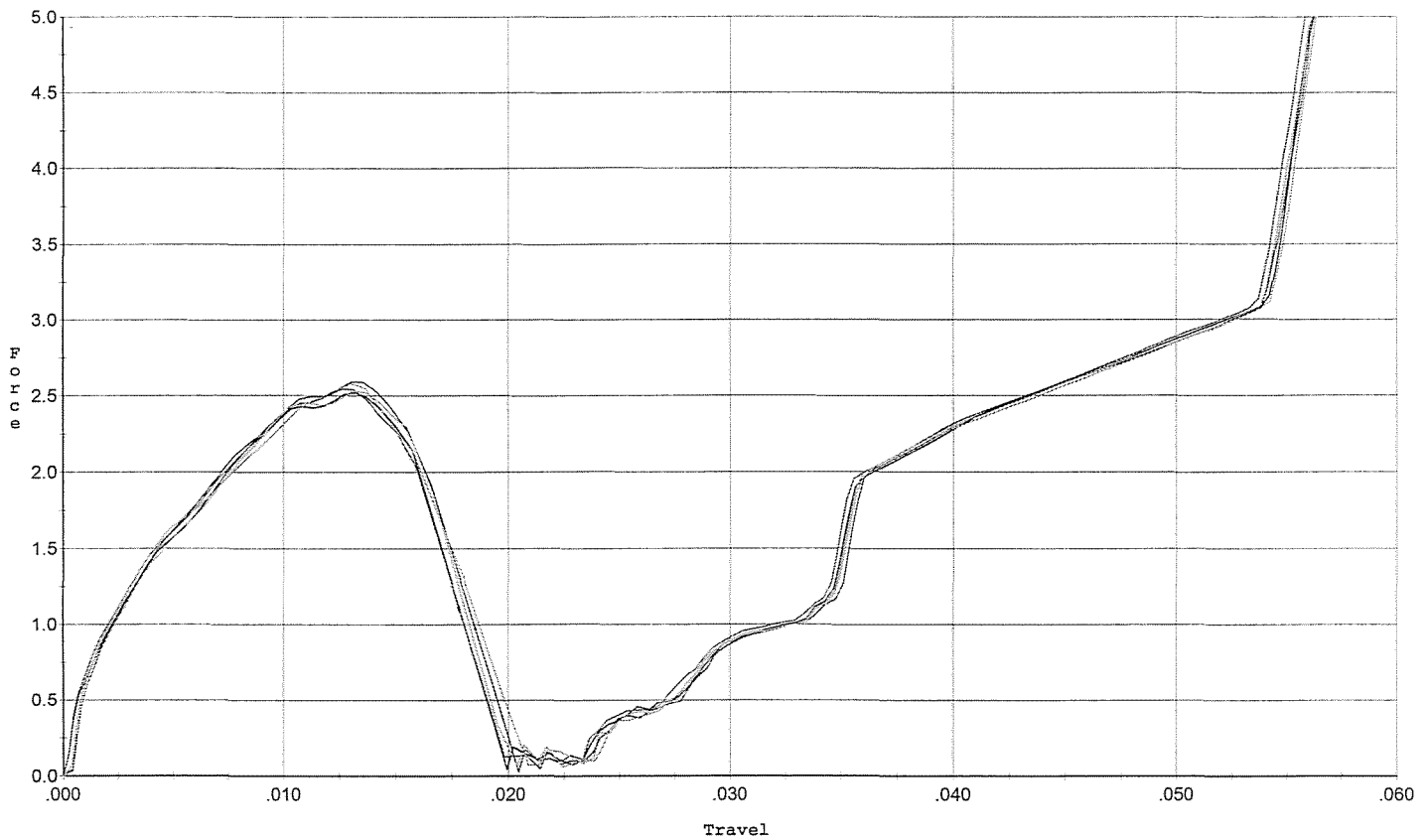
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.974	0.023	0.00	0.038	0.062		Set Trigger
2	3.961	0.022	0.00	0.039	0.059		Set Trigger
3	4.005	0.021	0.00	0.038	0.058		Set Trigger
4	3.976	0.021	0.00	0.038	0.059		Set Trigger
5	3.965	0.023	0.00	0.038	0.066		Set Trigger

Avg 3.97

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/15/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



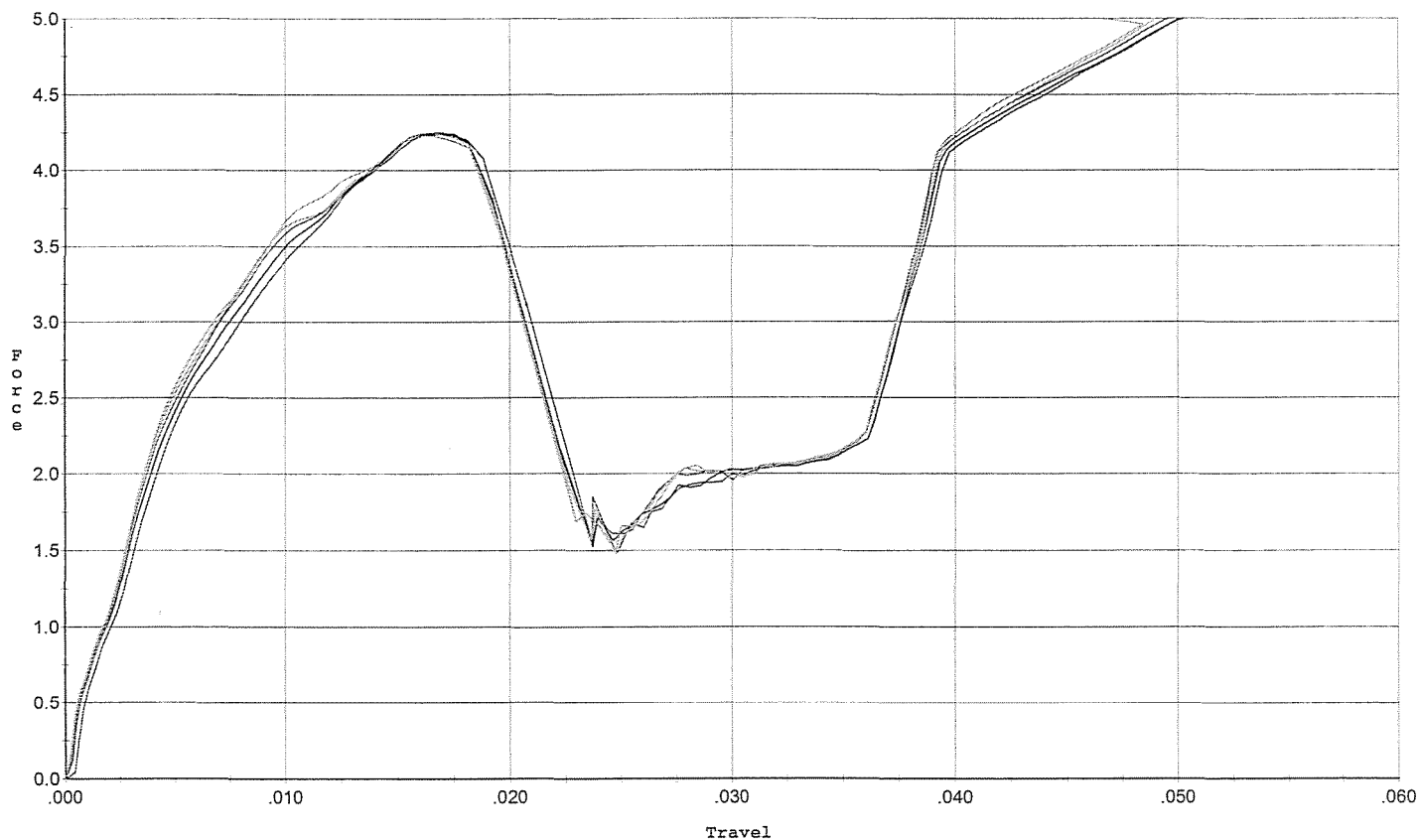
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.591	0.019	0.00	0.042	0.032		Set Trigger
2	2.520	0.018	0.00	0.043	0.030		Set Trigger
3	2.544	0.018	0.00	0.043	0.031		Set Trigger
4	2.531	0.017	0.00	0.043	0.029		Set Trigger
5	2.579	0.018	0.00	0.042	0.031		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/15/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.241	0.021	0.00	0.037	0.057		Set Trigger
2	4.247	0.019	0.00	0.038	0.054		Set Trigger
3	4.253	0.019	0.00	0.037	0.055		Set Trigger
4	4.249	0.019	0.00	0.037	0.056		Set Trigger
5	4.234	0.020	0.00	0.037	0.056		Set Trigger

Avg 4.24