

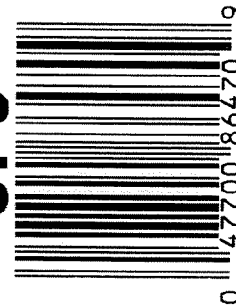
G 6871334

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



owner registration sticker

ORDER NO. **86470**BARREL LENGTH **24"**CAPACITY **6****G6871334****UPC**

BM FORM

GUN SERIAL #

G 6871334

| OP # | OPERATION NAME                                                             | READINGS              | DATE    | INITIAL |
|------|----------------------------------------------------------------------------|-----------------------|---------|---------|
| 420  | ASSEMBLE ACTION                                                            |                       | 7-23-09 | SPD     |
| 430  | ASSEMBLE TO STOCK                                                          |                       | 7-23-09 | SP      |
| 440  | PROOF                                                                      |                       | 7-23-09 | SPD     |
| 460  | CHECK HEADSPACE                                                            | MAGNA - FLUX          | 7-23-09 | SPD     |
| 470  | DIS-ASSEMBLE ACTION                                                        | JUL 28 2009           | 7-23-09 | SPD     |
| 472  | SERIALIZE BOLT HANDLE                                                      |                       | 7-24-09 | RTZ     |
| 480  | MAGNAFLUX BBL ACTION                                                       | OPERATOR              | 7-29-09 | ①       |
| 490  | MAGNAFLUX BOLT                                                             |                       |         |         |
| 500  | ROLLMARK CALIBER                                                           |                       | 7-28-09 | DWD     |
| 510  | DRILL AND TAP<br>SIGHT HOLES                                               |                       | 7-24-09 | SP      |
| 520  | GOFF BLAST BBL / REC                                                       |                       | 7-30-09 | YAL     |
| 540  | APPLY COATINGS<br>(BARREL ACTION)                                          |                       | 8/1/09  | —       |
| 545  | (BOLT)                                                                     |                       |         |         |
| 560  | RE-ASSEMBLE ACTION                                                         |                       |         |         |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                        |                       | 7-18-09 | SP      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD             |                       | 8-18-09 | SP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                     | INSPECT FOR LIVE AMMO | 8-18-09 | SP      |
|      | D) OIL FIRING PIN ASSEMBLY                                                 |                       | 8-28-09 | RTZ     |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE 2.50 LBS +/- .5 LBS |                       |         |         |

F004 REV 5/2006

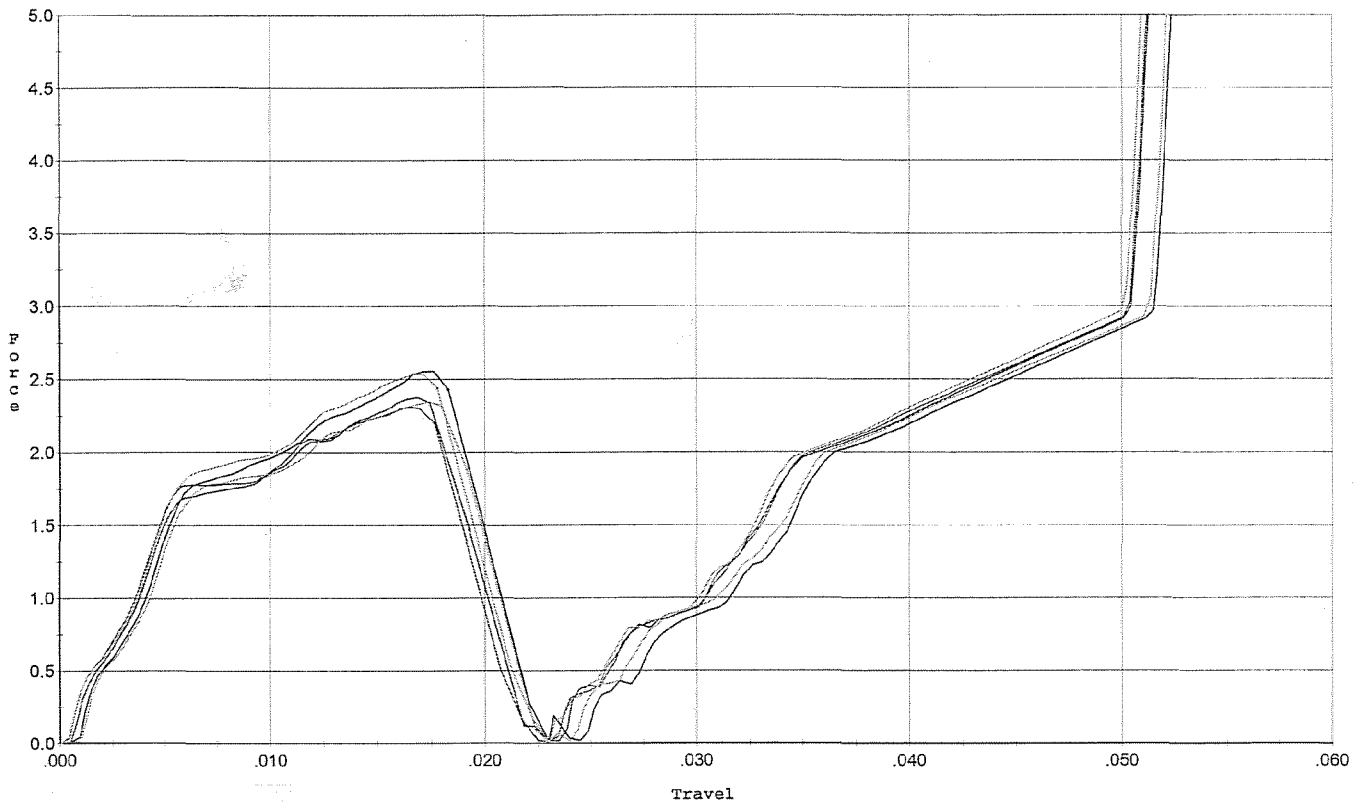
|              |                                                                       |                                           |                      |                      |                      |             |             |        |    |
|--------------|-----------------------------------------------------------------------|-------------------------------------------|----------------------|----------------------|----------------------|-------------|-------------|--------|----|
| 560          | BARBER - M24 0081049<br>F) SAFETY ON FORCE                            | 2 LBS MIN<br>10 LBS MAX                   | <u>3<sup>2</sup></u> | <u>3<sup>2</sup></u> | <u>3<sup>2</sup></u> | 9/1/09      | RB          |        |    |
| CONT.        |                                                                       |                                           |                      |                      |                      |             |             |        |    |
|              | G) SAFETY OFF FORCE                                                   | 2 LBS MIN                                 | <u>6<sup>2</sup></u> | <u>6<sup>2</sup></u> | <u>6<sup>2</sup></u> | 9/1/09      | RB          |        |    |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                             |                                           |                      |                      |                      |             |             |        |    |
|              | I) FIRING PIN INDENT                                                  | .020 MIN                                  | <u>.022</u>          | <u>.022</u>          | <u>.022</u>          | 9/1/09      | RB          |        |    |
|              | J) ASSEMBLE STOCK                                                     |                                           |                      |                      |                      | 8-28-09     | RTZ         |        |    |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                           |                                           |                      |                      |                      | 7/1/09      | RB          |        |    |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                              |                                           |                      |                      |                      |             |             |        |    |
|              | M) IRON SIGHT<br>ALIGNMENT                                            |                                           |                      |                      |                      |             |             |        |    |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER |                                           |                      |                      |                      |             |             |        |    |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                           |                                           | <u>PASS</u>          | FAIL                 |                      | 8/31/09     | RB          |        |    |
|              |                                                                       |                                           | <u>PASS</u>          | FAIL                 |                      |             |             |        |    |
|              | MALFUNCTION                                                           |                                           | CORRECTION           |                      |                      |             |             |        |    |
|              | MALFUNCTION                                                           |                                           | CORRECTION           |                      |                      |             |             |        |    |
|              | MALFUNCTION                                                           |                                           | CORRECTION           |                      |                      |             |             |        |    |
|              | MALFUNCTION                                                           |                                           | CORRECTION           |                      |                      |             |             |        |    |
| 660          | INSPECT FOR LIVE AMMO                                                 |                                           |                      |                      |                      | 8/31/09     | RB          |        |    |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                      |                                           |                      |                      |                      | 9/1/09      | RB          |        |    |
|              | B) TRIGGER PULL                                                       | +/- .5 LBS<br>MIN 2.50 LBS<br>MAX 4.0 LBS | <u>2.68</u>          | <u>2.61</u>          | <u>2.78</u>          | <u>2.72</u> | <u>2.75</u> | 9/1/09 | RB |
|              | C) FUNCTION                                                           |                                           |                      |                      |                      | 9/1/09      | RB          |        |    |
| 690          | PACK                                                                  |                                           |                      |                      |                      | 9/1/09      | Fm          |        |    |

F004 REV 5/2006

## Trigger Profile [ lbs,inch ]

Profile: SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 8/24/09

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs. ini. +/- .50 lbs.



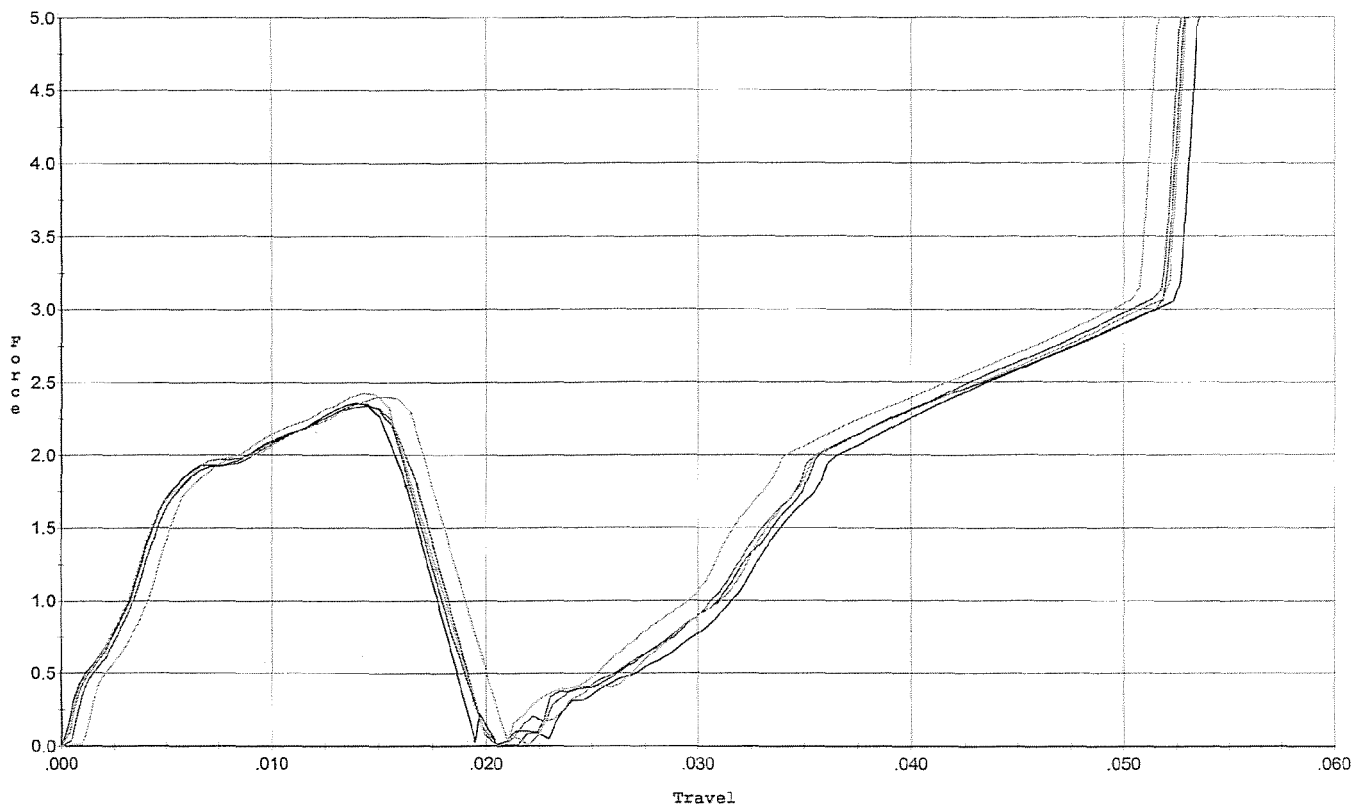
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.374      | 0.019             | 0.00            | 0.036      | 0.030             |           | Set Trigger |
| 2 | 2.558      | 0.018             | 0.00            | 0.037      | 0.030             |           | Set Trigger |
| 3 | 2.310      | 0.018             | 0.00            | 0.037      | 0.028             |           | Set Trigger |
| 4 | 2.535      | 0.018             | 0.00            | 0.037      | 0.030             |           | Set Trigger |
| 5 | 2.345      | 0.019             | 0.00            | 0.035      | 0.030             |           | Set Trigger |

Avg 2.42

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 8/24/09

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



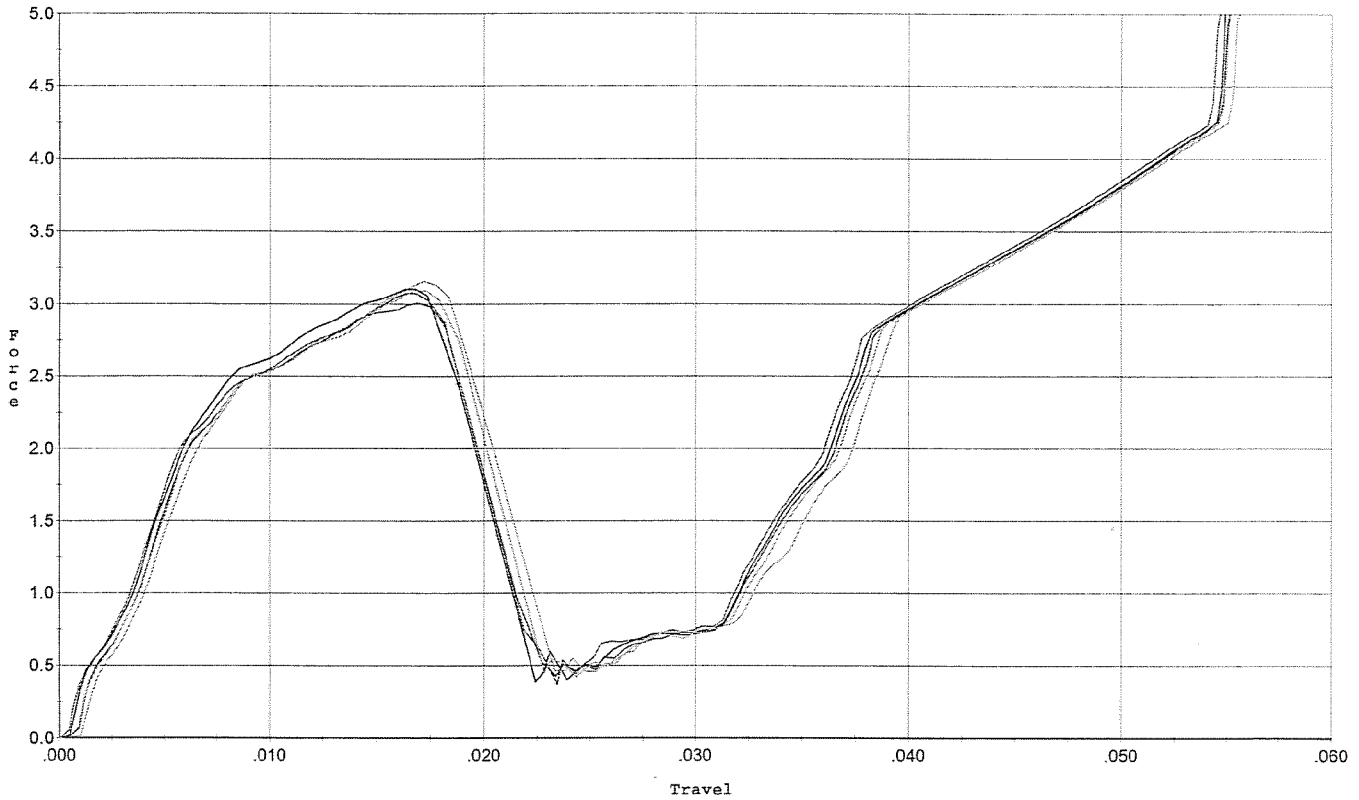
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.353      | 0.016             | 0.00            | 0.040      | 0.025             |           | Set Trigger |
| 2 | 2.359      | 0.016             | 0.00            | 0.041      | 0.026             |           | Set Trigger |
| 3 | 2.336      | 0.017             | 0.00            | 0.040      | 0.027             |           | Set Trigger |
| 4 | 2.428      | 0.018             | 0.00            | 0.039      | 0.029             |           | Set Trigger |
| 5 | 2.401      | 0.017             | 0.00            | 0.039      | 0.026             |           | Set Trigger |

Avg 2.37

## Trigger Profile [ lbs,inch ]

Profile: SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 8/24/09

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs. ini. +/- .75 lbs.



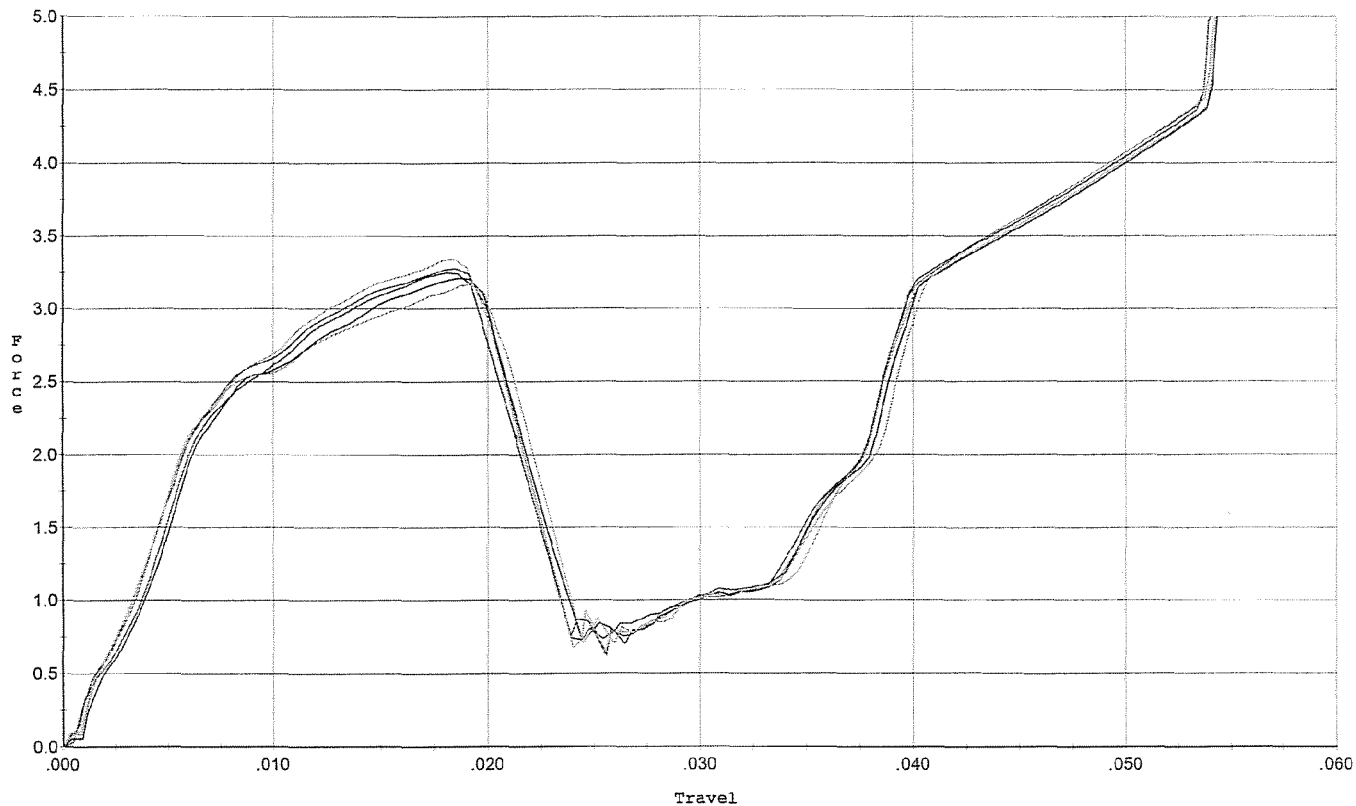
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.007      | 0.018             | 0.00            | 0.038      | 0.036             |           | Set Trigger |
| 2 | 3.102      | 0.019             | 0.00            | 0.038      | 0.038             |           | Set Trigger |
| 3 | 3.072      | 0.018             | 0.00            | 0.038      | 0.037             |           | Set Trigger |
| 4 | 3.095      | 0.019             | 0.00            | 0.038      | 0.038             |           | Set Trigger |
| 5 | 3.158      | 0.021             | 0.00            | 0.038      | 0.041             |           | Set Trigger |

Avg 3.08

## Trigger Profile [ lbs,inch ]

Profile: SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 8/24/09

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



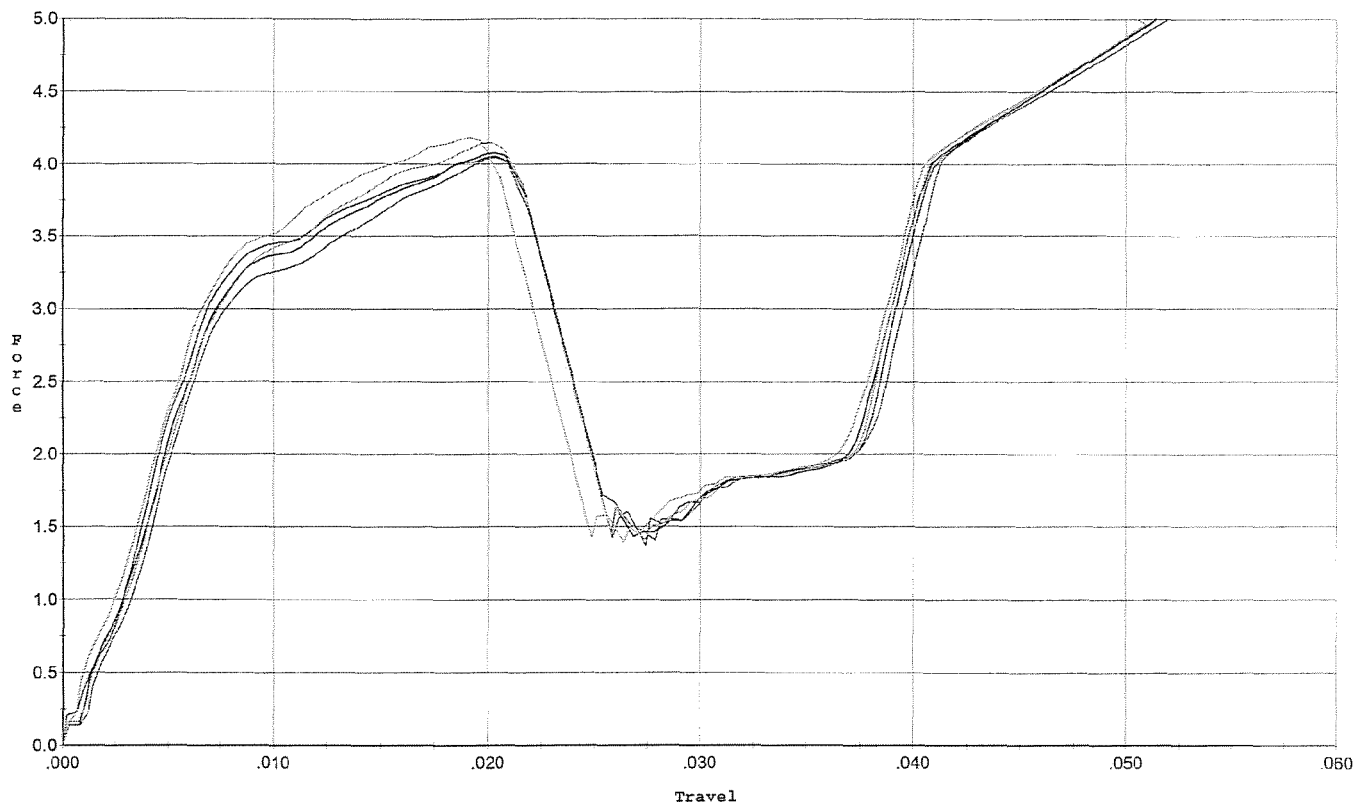
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.248      | 0.021             | 0.00            | 0.037      | 0.045             |           | Set Trigger |
| 2 | 3.209      | 0.020             | 0.00            | 0.037      | 0.042             |           | Set Trigger |
| 3 | 3.275      | 0.020             | 0.00            | 0.037      | 0.044             |           | Set Trigger |
| 4 | 3.340      | 0.020             | 0.00            | 0.037      | 0.044             |           | Set Trigger |
| 5 | 3.162      | 0.021             | 0.00            | 0.036      | 0.045             |           | Set Trigger |

Avg 3.24 RP

## Trigger Profile [ lbs,inch ]

Profile: SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R.P. 8/24/09

Model: M/24  
 Serial No: Form #F005  
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



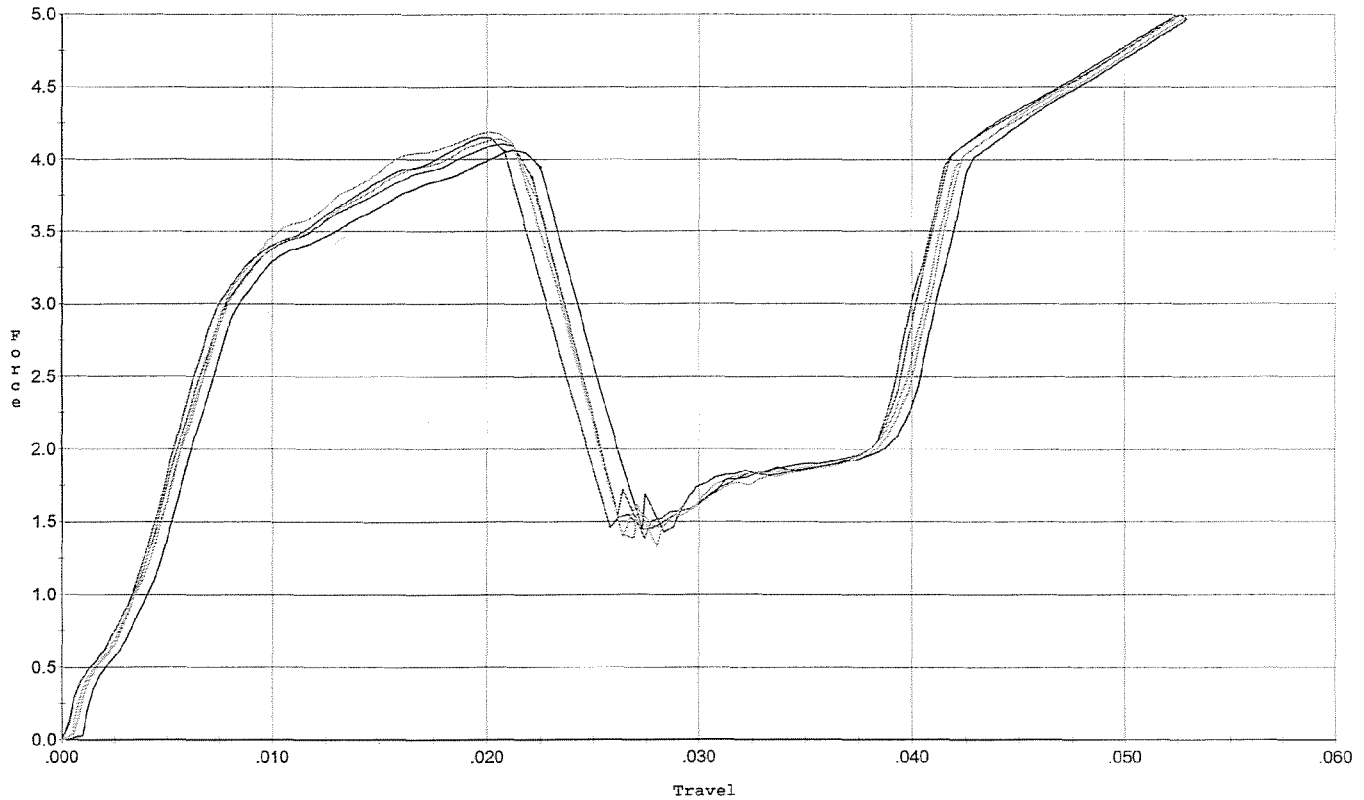
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.054      | 0.022             | 0.00            | 0.034      | 0.061             |           | Set Trigger |
| 2 | 4.077      | 0.022             | 0.00            | 0.034      | 0.060             |           | Set Trigger |
| 3 | 4.044      | 0.022             | 0.00            | 0.034      | 0.058             |           | Set Trigger |
| 4 | 4.185      | 0.021             | 0.00            | 0.034      | 0.058             |           | Set Trigger |
| 5 | 4.146      | 0.022             | 0.00            | 0.034      | 0.060             |           | Set Trigger |

Avg 4.10

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R.P. 8/24/09

Model: M/24  
 Serial No: Form #F005  
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



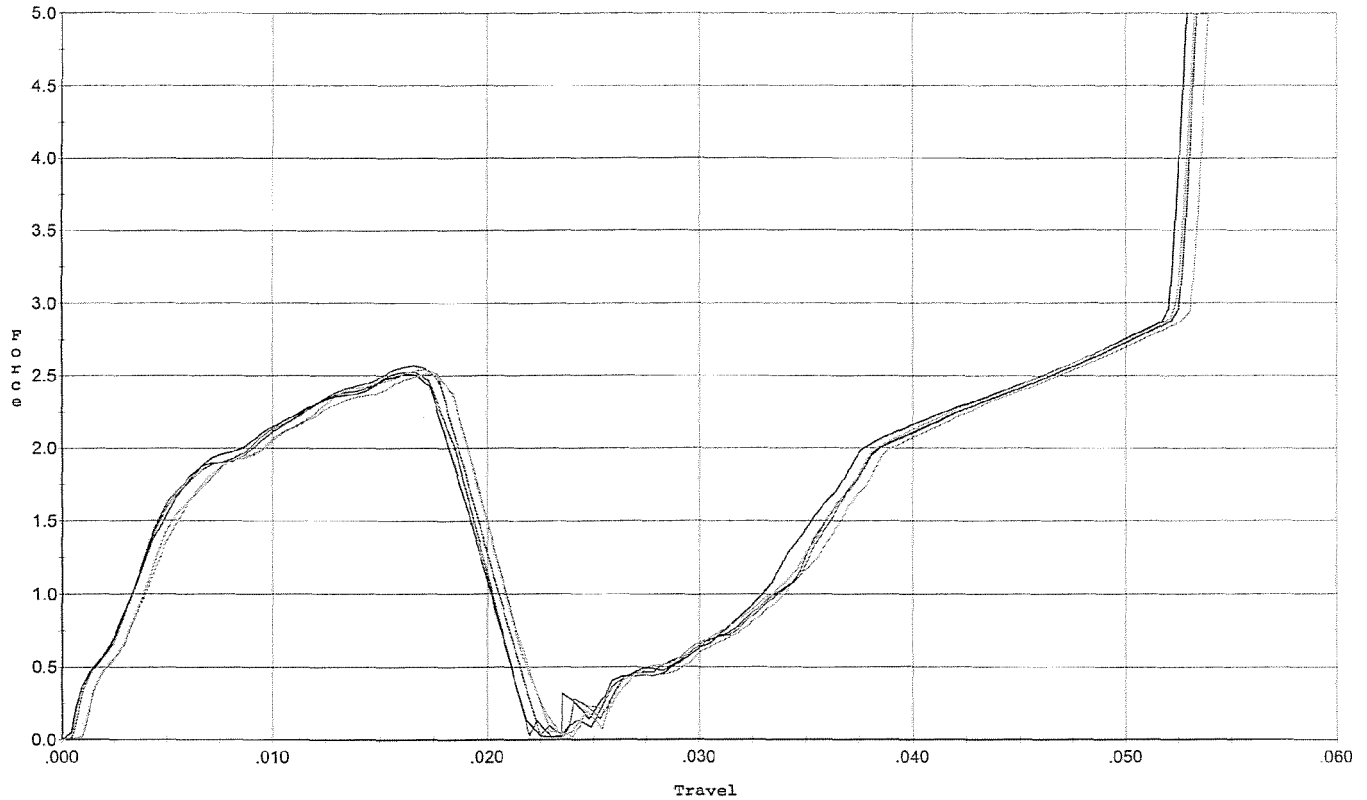
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.150      | 0.021             | 0.00            | 0.035      | 0.057             |           | Set Trigger |
| 2 | 4.064      | 0.022             | 0.00            | 0.034      | 0.059             |           | Set Trigger |
| 3 | 4.108      | 0.022             | 0.00            | 0.034      | 0.060             |           | Set Trigger |
| 4 | 4.140      | 0.022             | 0.00            | 0.034      | 0.061             |           | Set Trigger |
| 5 | 4.191      | 0.023             | 0.00            | 0.034      | 0.064             |           | Set Trigger |

Avg 4.13

## Trigger Profile [ lbs,inch ]

Profile: SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 8/24/09

Model: M/24  
Serial No: Form #F005  
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



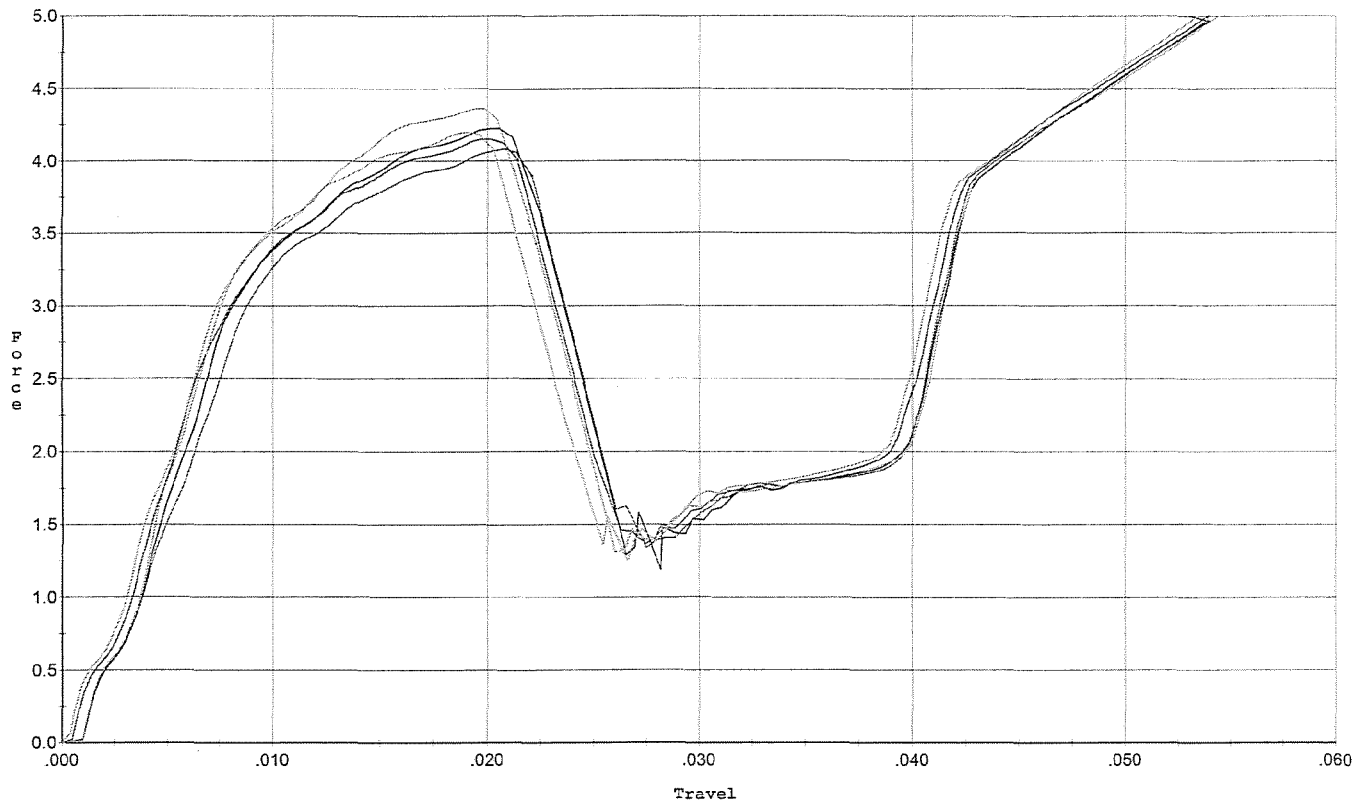
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.523      | 0.018             | 0.00            | 0.038      | 0.032             |           | Set Trigger |
| 2 | 2.510      | 0.019             | 0.00            | 0.038      | 0.033             |           | Set Trigger |
| 3 | 2.570      | 0.018             | 0.00            | 0.038      | 0.031             |           | Set Trigger |
| 4 | 2.513      | 0.018             | 0.00            | 0.039      | 0.030             |           | Set Trigger |
| 5 | 2.544      | 0.018             | 0.00            | 0.038      | 0.031             |           | Set Trigger |

Avg 2.53

## Trigger Profile [ lbs,inch ]

Profile: SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R.P. 8/24/09

Model: M/24  
 Serial No: Form #F005  
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.152      | 0.021             | 0.00            | 0.035      | 0.059             |           | Set Trigger |
| 2 | 4.223      | 0.022             | 0.00            | 0.035      | 0.061             |           | Set Trigger |
| 3 | 4.081      | 0.022             | 0.00            | 0.035      | 0.058             |           | Set Trigger |
| 4 | 4.199      | 0.020             | 0.00            | 0.036      | 0.056             |           | Set Trigger |
| 5 | 4.361      | 0.022             | 0.00            | 0.036      | 0.062             |           | Set Trigger |

Avg 4.20