

G 6871336

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

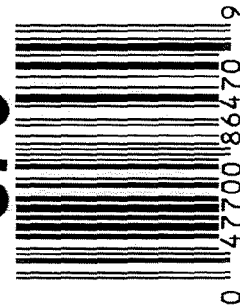
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6871336

UPC



GUN SERIAL #

G 6871336

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-13-09	SPD
430	ASSEMBLE TO STOCK		8-13-09	SP
440	PROOF		8-13-09	SPD
460	CHECK HEADSPACE		8-13-09	SPD
470	DIS-ASSEMBLE ACTION		8-13-09	SPD
472	SERIALIZE BOLT HANDLE		8-14-09	KIC
480	MAGNAFLUX BBL ACTION		8/19/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	Dwo
510	DRILL AND TAP SIGHT HOLES		8/14/09	SP
520	GOFF BLAST BBL / REC		8/20	MON
540	APPLY COATINGS (BARREL ACTION)		8/22	-
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-26-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-26-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-26-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-1-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

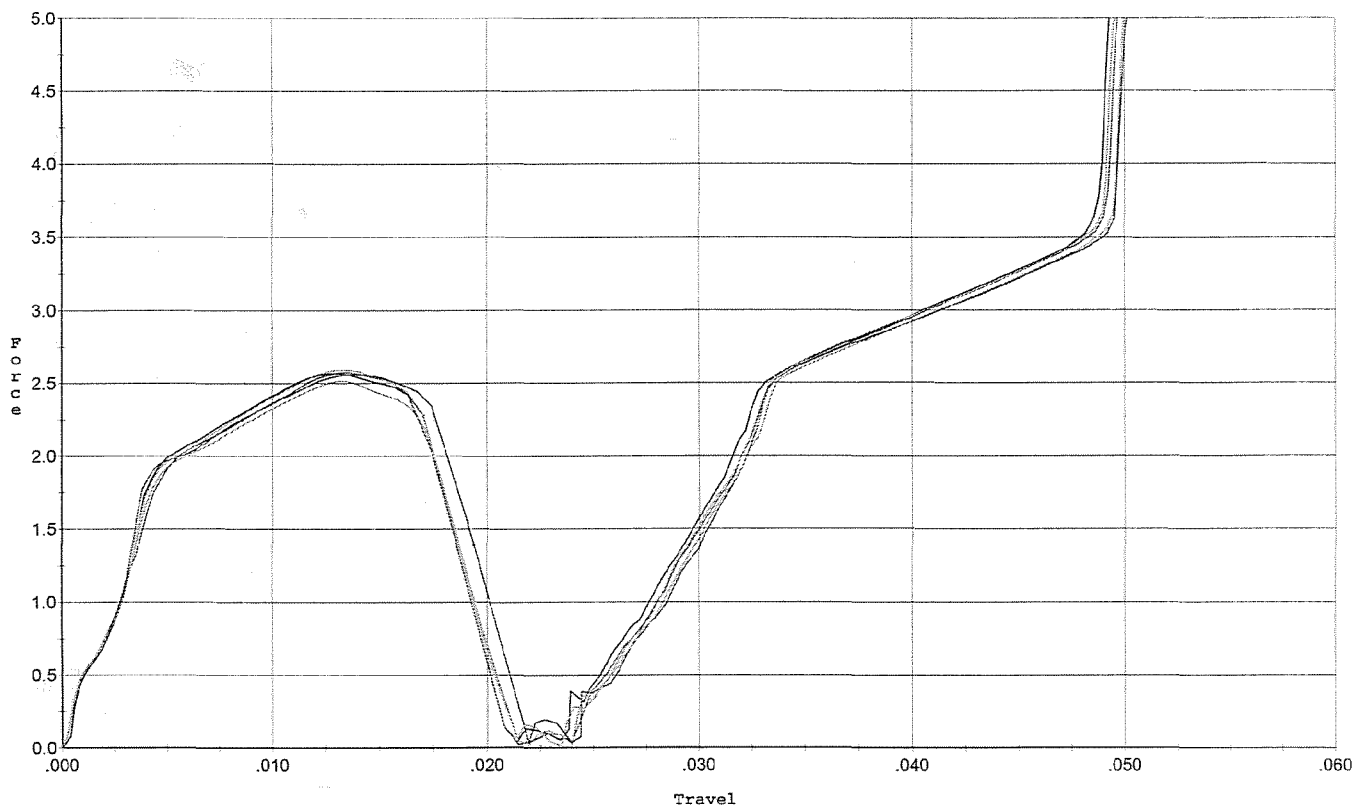
560	BARBER - M24 0081073 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2.9</u> <u>2.9</u> <u>2.9</u>	9/3/09	RB
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6.9</u> <u>6.9</u> <u>6.9</u>	9/3/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	9/3/09	RB
	J) ASSEMBLE STOCK			9-1-09	RP
	K) ASSEMBLE SWIVEL STUDS			9/3/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	9-2-09	RP
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			9-2-09	RP
670	FINAL INSPECTION A) HEADSPACE			9/3/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.82</u> <u>2.82</u> <u>2.96</u> <u>2.86</u> <u>2.86</u>	9/3/09	RB
	C) FUNCTION			9/3/09	RB
690	PACK			9-3-09	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



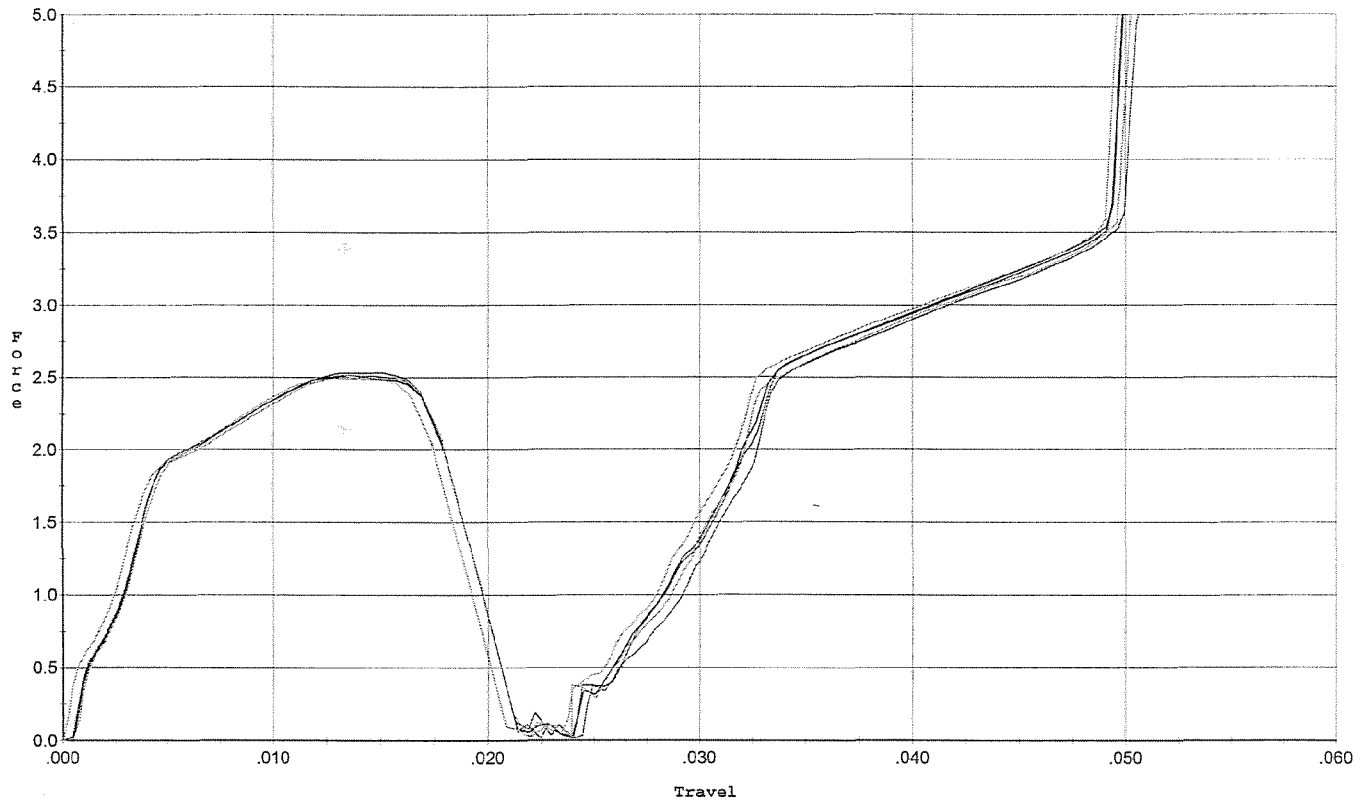
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.561	0.019	0.00	0.035	0.036		Set Trigger
2	2.568	0.017	0.00	0.035	0.032		Set Trigger
3	2.576	0.017	0.00	0.035	0.032		Set Trigger
4	2.518	0.017	0.00	0.035	0.031		Set Trigger
5	2.592	0.017	0.00	0.035	0.032		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



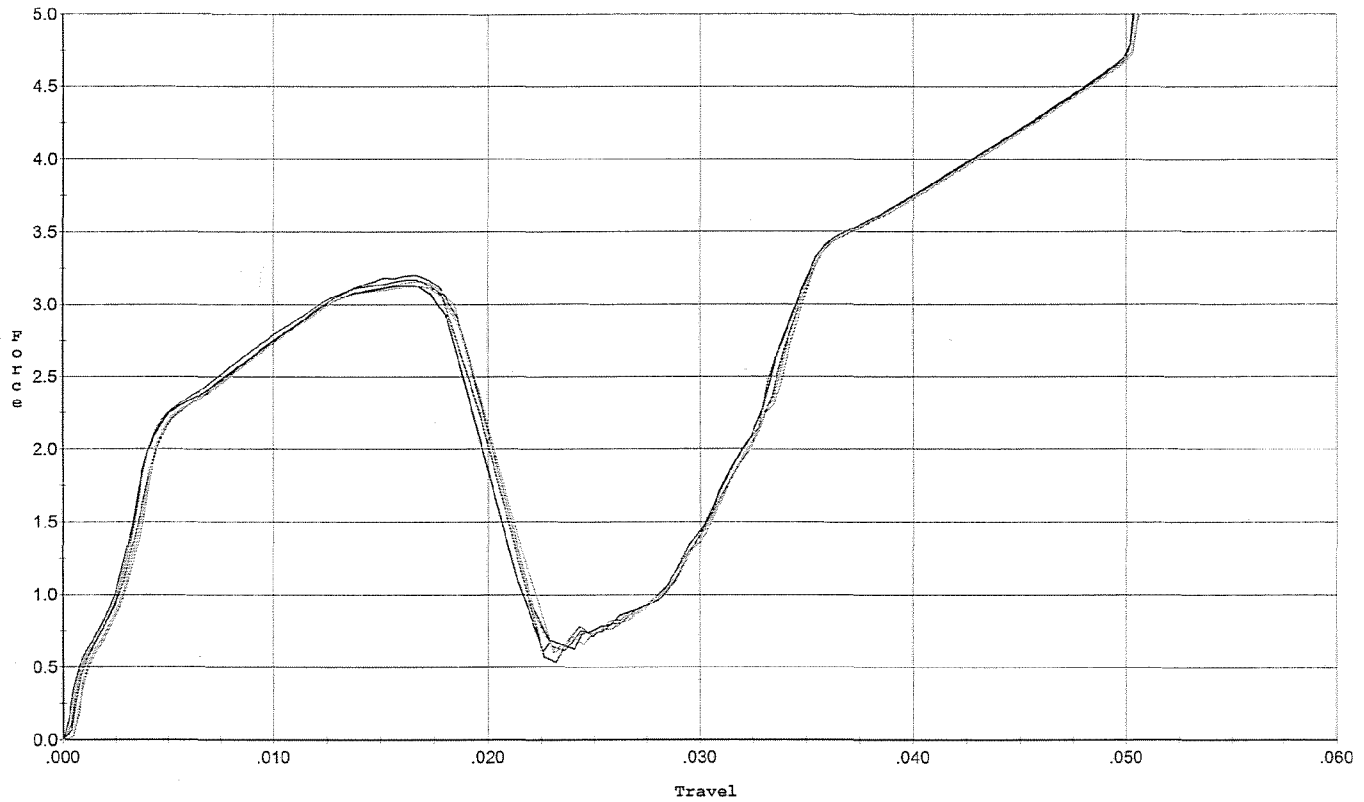
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.532	0.018	0.00	0.035	0.033		Set Trigger
2	2.508	0.018	0.00	0.035	0.033		Set Trigger
3	2.515	0.018	0.00	0.036	0.033		Set Trigger
4	2.495	0.017	0.00	0.035	0.032		Set Trigger
5	2.500	0.018	0.00	0.035	0.032		Set Trigger

Aug 2.51

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/31/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



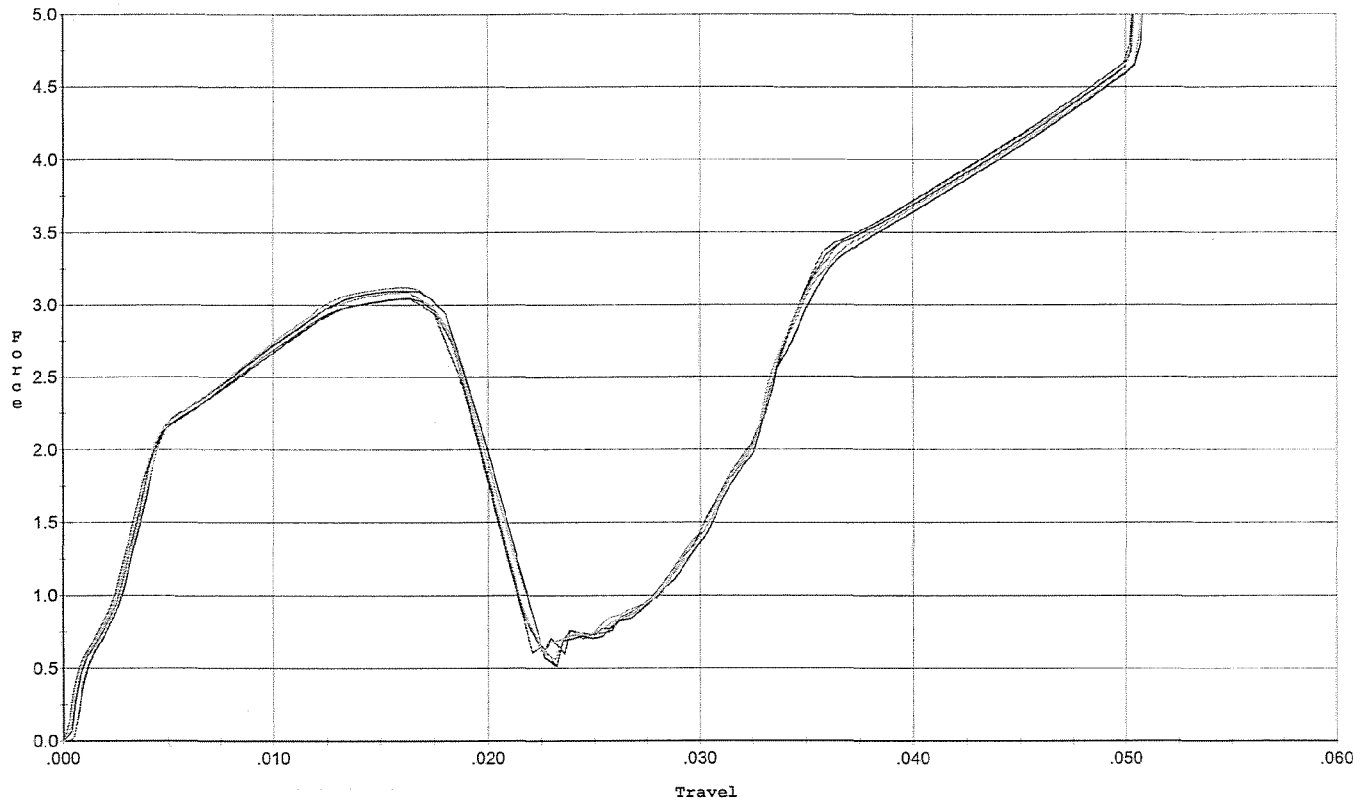
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.199	0.019	0.00	0.034	0.041		Set Trigger
2	3.131	0.018	0.00	0.034	0.040		Set Trigger
3	3.169	0.020	0.00	0.033	0.044		Set Trigger
4	3.159	0.018	0.00	0.034	0.041		Set Trigger
5	3.126	0.019	0.00	0.034	0.041		Set Trigger

Avg 3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



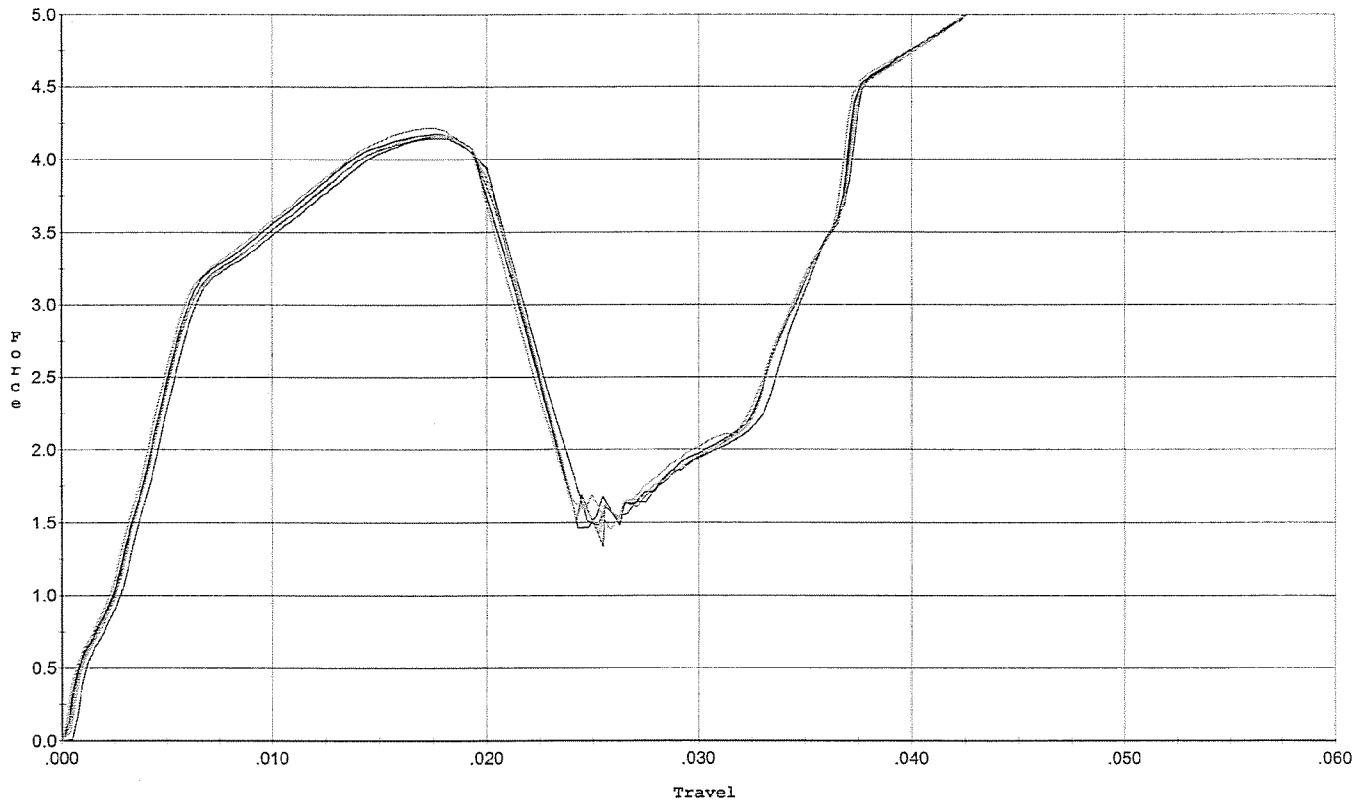
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.048	0.018	0.00	0.034	0.039		Set Trigger
2	3.096	0.020	0.00	0.034	0.043		Set Trigger
3	3.042	0.019	0.00	0.034	0.040		Set Trigger
4	3.120	0.018	0.00	0.034	0.039		Set Trigger
5	3.084	0.018	0.00	0.034	0.040		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/31/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



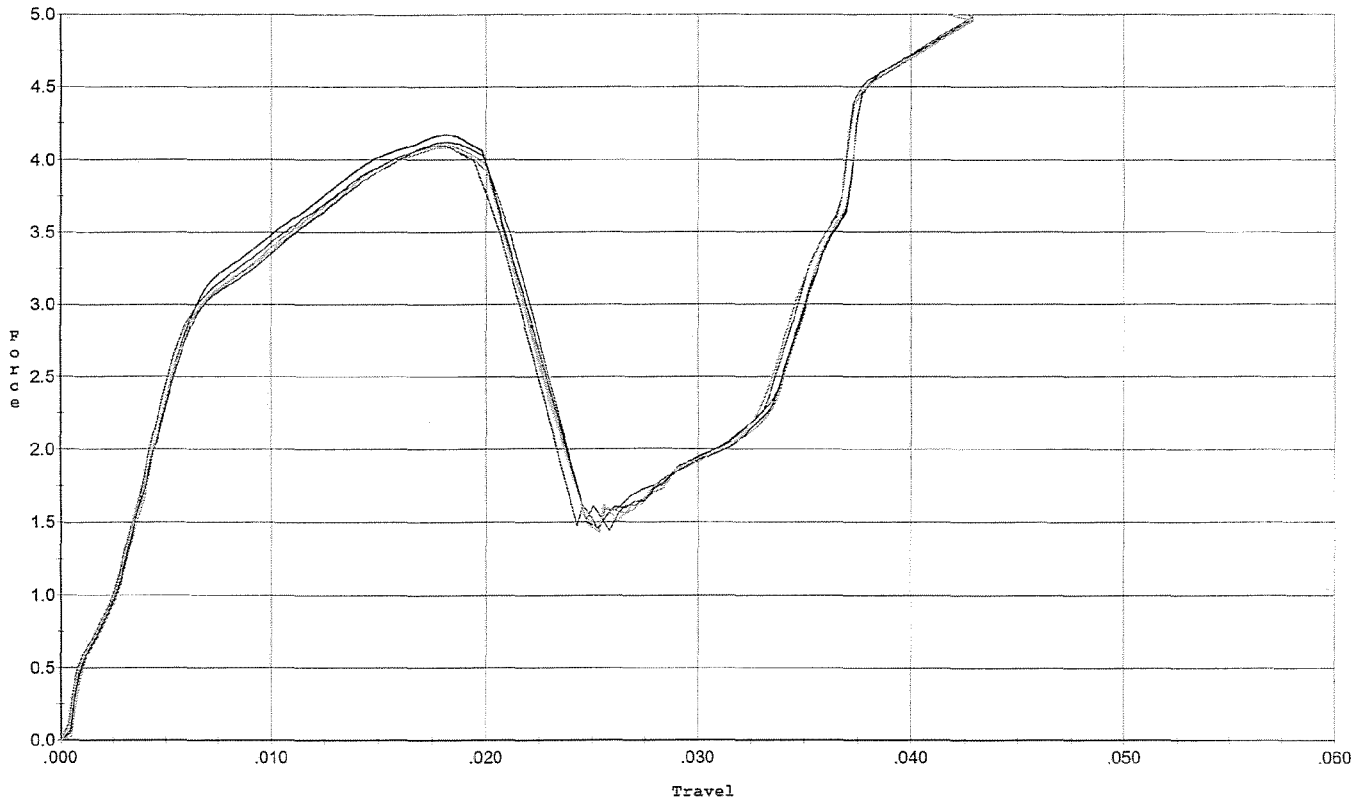
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.143	0.020	0.00	0.032	0.056		Set Trigger
2	4.174	0.021	0.00	0.031	0.060		Set Trigger
3	4.158	0.020	0.00	0.032	0.058		Set Trigger
4	4.216	0.019	0.00	0.032	0.056		Set Trigger
5	4.172	0.020	0.00	0.032	0.057		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/31/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



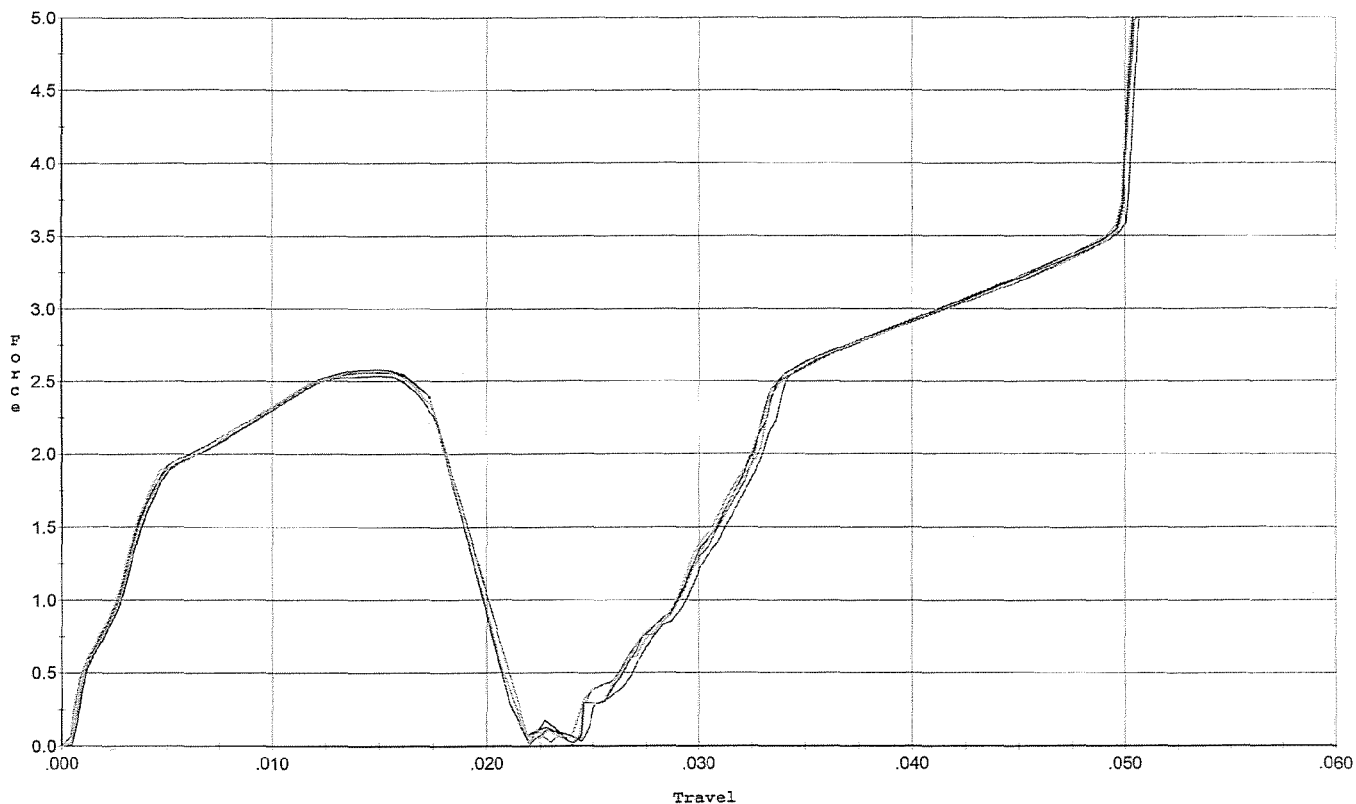
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.122	0.021	0.00	0.031	0.059		Set Trigger
2	4.173	0.022	0.00	0.031	0.062		Set Trigger
3	4.099	0.021	0.00	0.031	0.058		Set Trigger
4	4.084	0.020	0.00	0.032	0.055		Set Trigger
5	4.103	0.020	0.00	0.032	0.055		Set Trigger

Aug 4.11

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/31/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



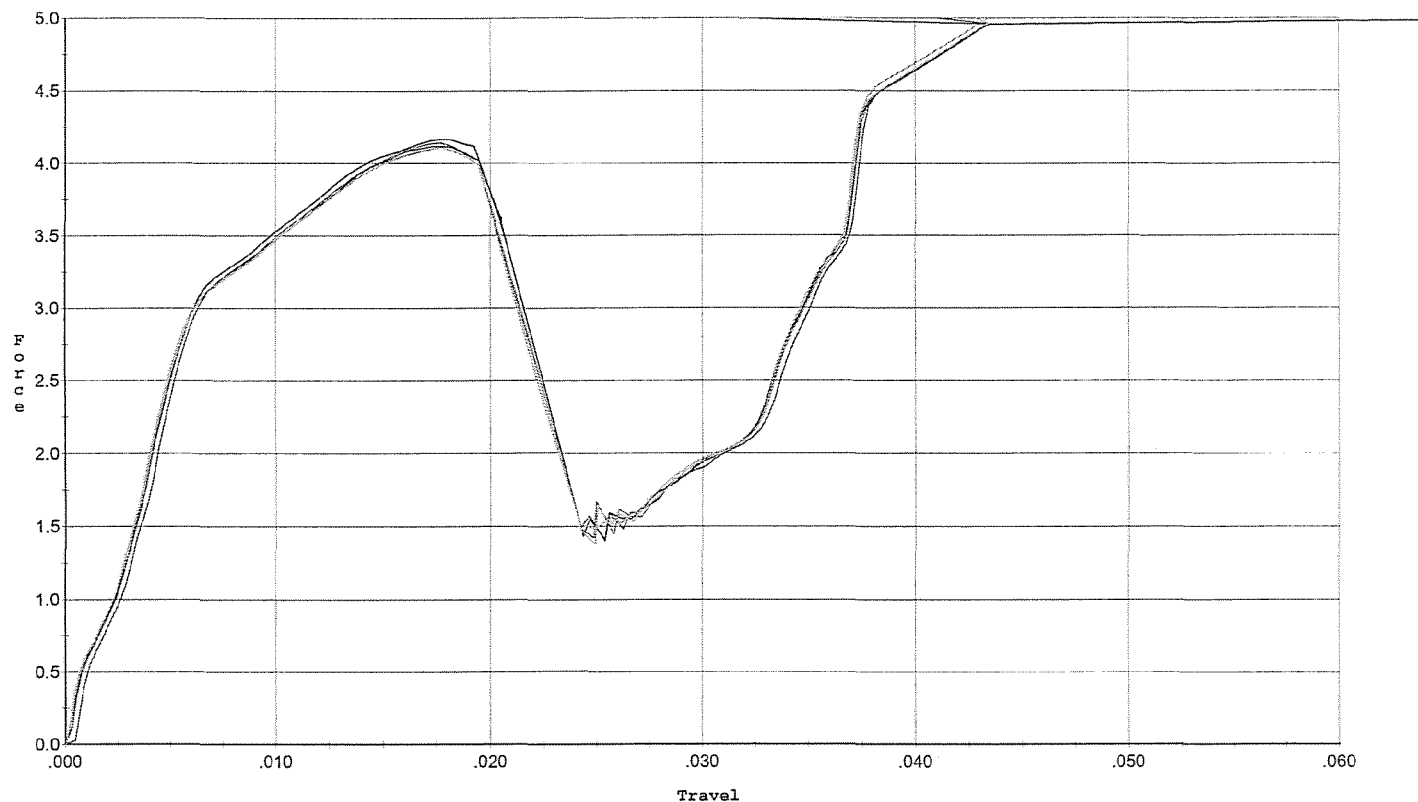
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.536	0.018	0.00	0.035	0.032		Set Trigger
2	2.566	0.017	0.00	0.035	0.032		Set Trigger
3	2.578	0.020	0.00	0.035	0.036		Set Trigger
4	2.557	0.020	0.00	0.035	0.036		Set Trigger
5	2.566	0.017	0.00	0.035	0.032		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/31/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.118	0.020	0.00	0.032	0.057		Set Trigger
2	4.166	0.021	0.00	0.032	0.059		Set Trigger
3	4.142	0.022	0.00	0.032	0.061		Set Trigger
4	4.110	0.021	0.00	0.032	0.060		Set Trigger
5	4.109	0.019	0.00	0.032	0.055		Set Trigger

Avg 4.12