

G 6871340

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

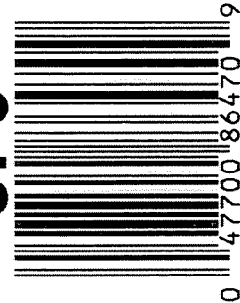
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6871340

UPC

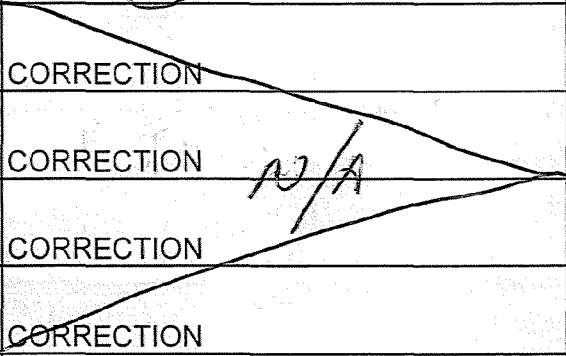


GUN SERIAL #

G 6871340

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-13-09	SPH
430	ASSEMBLE TO STOCK		8-13-09	SP
440	PROOF		8-13-09	SPH
460	CHECK HEADSPACE		8-13-09	SPH
470	DIS-ASSEMBLE ACTION		8-13-09	SPH
472	SERIALIZE BOLT HANDLE		8-14-09	KR
480	MAGNAFLUX BBL ACTION		8/19/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	pwo
510	DRILL AND TAP SIGHT HOLES		8-14-09	SP
520	GOFF BLAST BBL / REC		8/20	mon
540	APPLY COATINGS (BARREL ACTION)		8/22	-
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-27-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-27-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-27-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-31-09	SPH
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

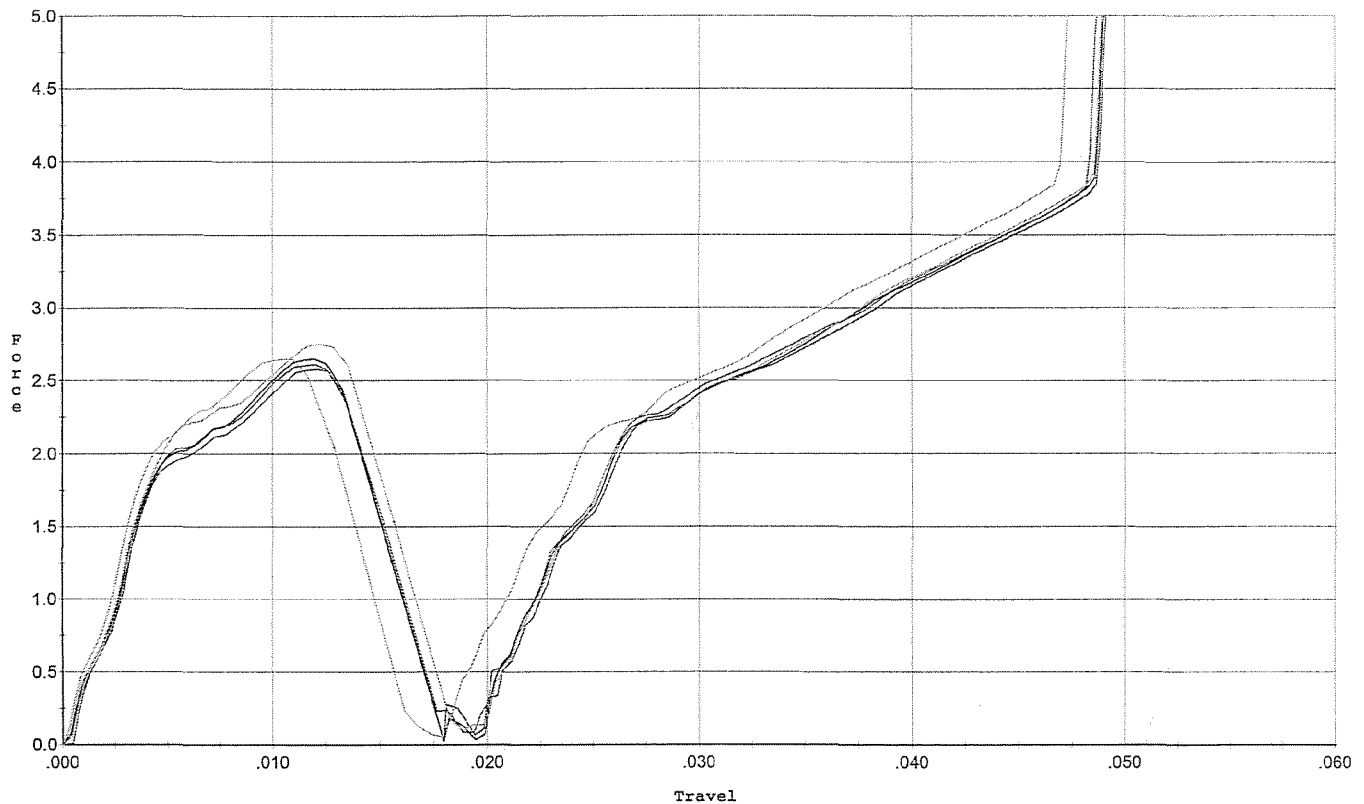
560	BARBER - M24 0081121 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>22</u>	<u>22</u>	<u>22</u>	9-1-09	RP		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>40</u>	<u>40</u>	<u>40</u>	9-1-09	RP		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.022</u>	<u>.022</u>	9-1-09	RP		
	J) ASSEMBLE STOCK					8-31-09	L.A.D.		
	K) ASSEMBLE SWIVEL STUDS					9-1-09	RP		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		9/1/09	LB		
			PASS	FAIL					
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					9/1/09	TCR		
670	FINAL INSPECTION A) HEADSPACE					9-1-09	RP		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.58</u>	<u>2.60</u>	<u>2.55</u>	<u>2.67</u>	<u>2.66</u>	9-1-09	RP
	C) FUNCTION					9-1-09	RP		
690	PACK					9/2/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/27/2009

Model: M/24
Serial No: Form# F005
Trigger: 2.5 lbs ini +/- .50 lb



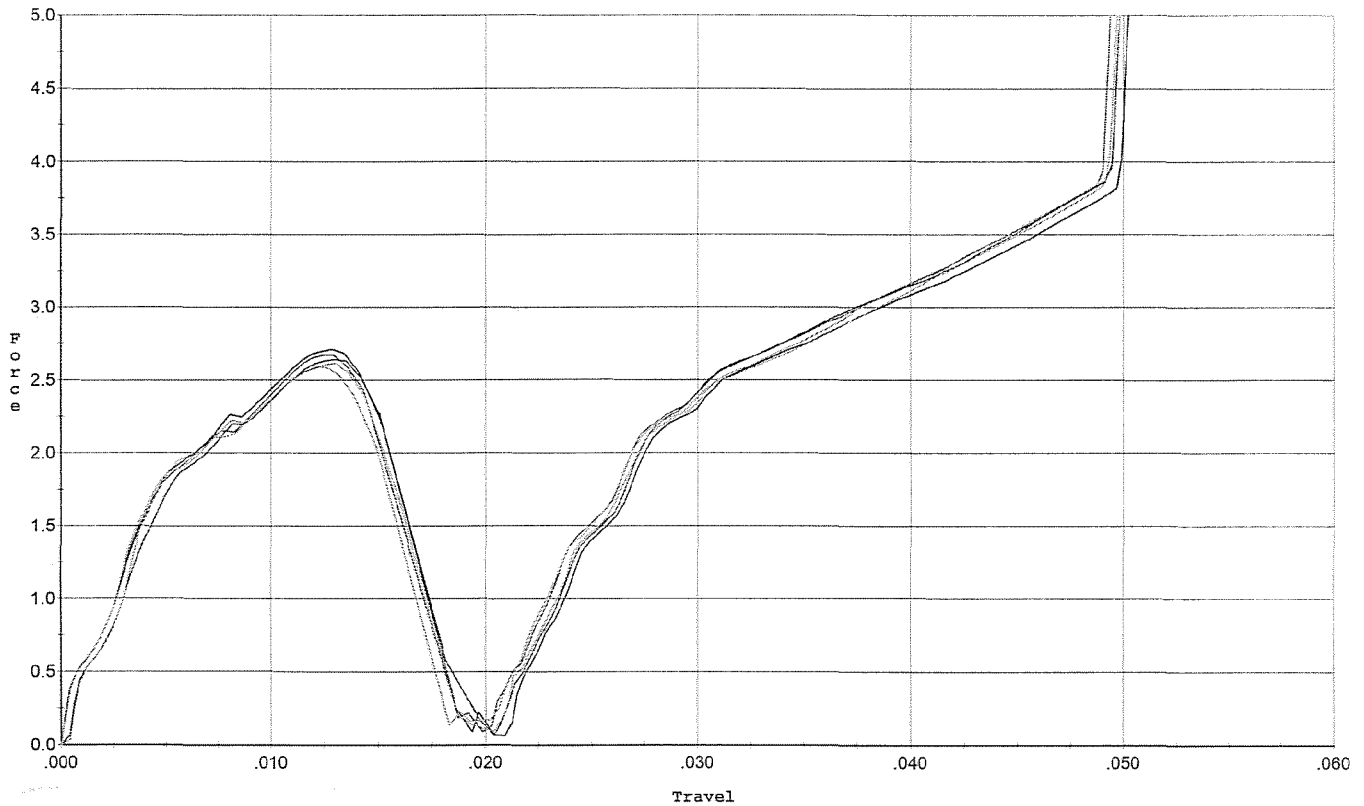
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.612	0.013	0.00	0.038	0.023		Single Action
2	2.649	0.016	0.00	0.037	0.027		Single Action
3	2.577	0.015	0.00	0.037	0.026		Single Action
4	2.647	0.013	0.00	0.036	0.023		Single Action
5	2.749	0.016	0.00	0.036	0.029		Single Action

A-2.64

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/27/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



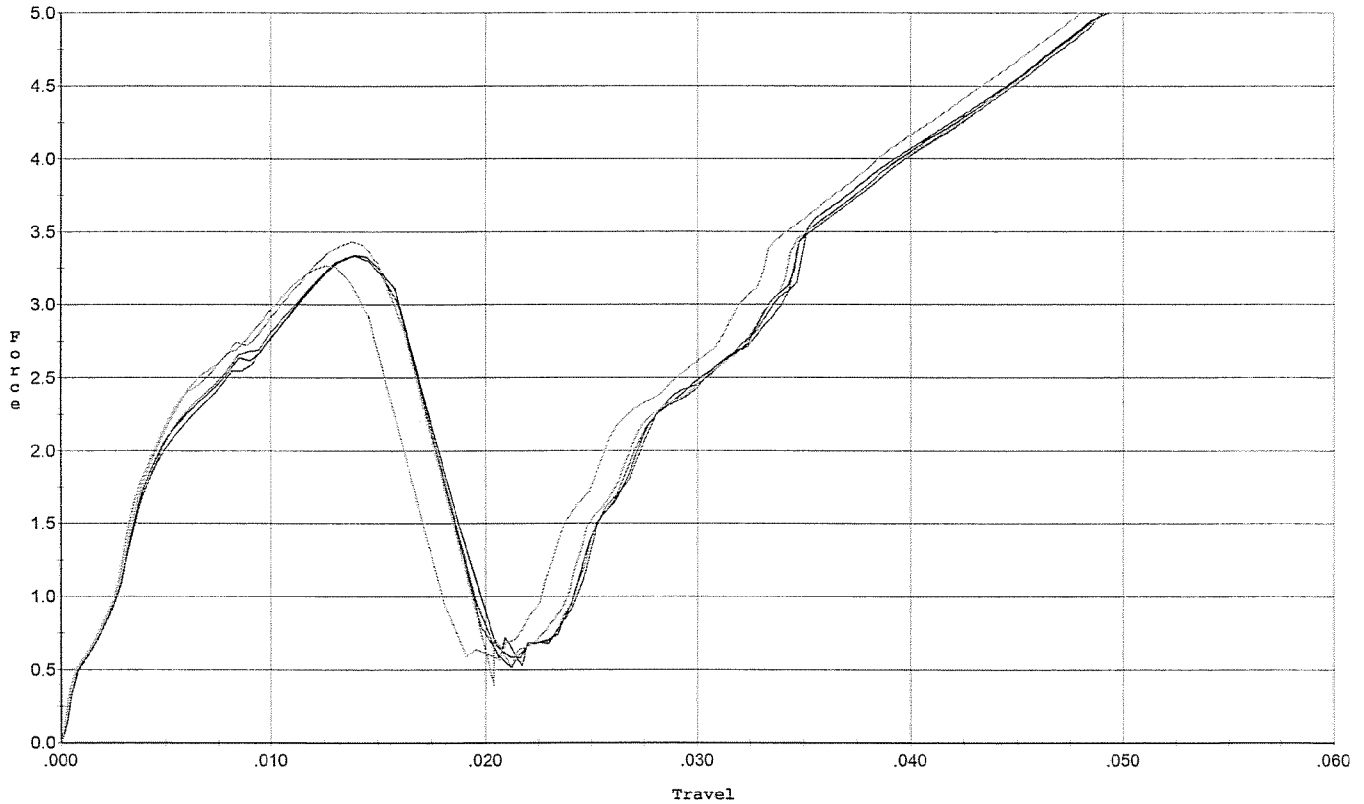
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.642	0.015	0.00	0.037	0.026		Single Action
2	2.712	0.015	0.00	0.037	0.027		Single Action
3	2.674	0.017	0.00	0.036	0.029		Single Action
4	2.615	0.016	0.00	0.037	0.028		Single Action
5	2.589	0.015	0.00	0.037	0.026		Single Action

A-2.64

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/27/2009

Model: M/24
Serial No: Form# F005
Trigger: 3.0 lbs ini +/- .75 lb



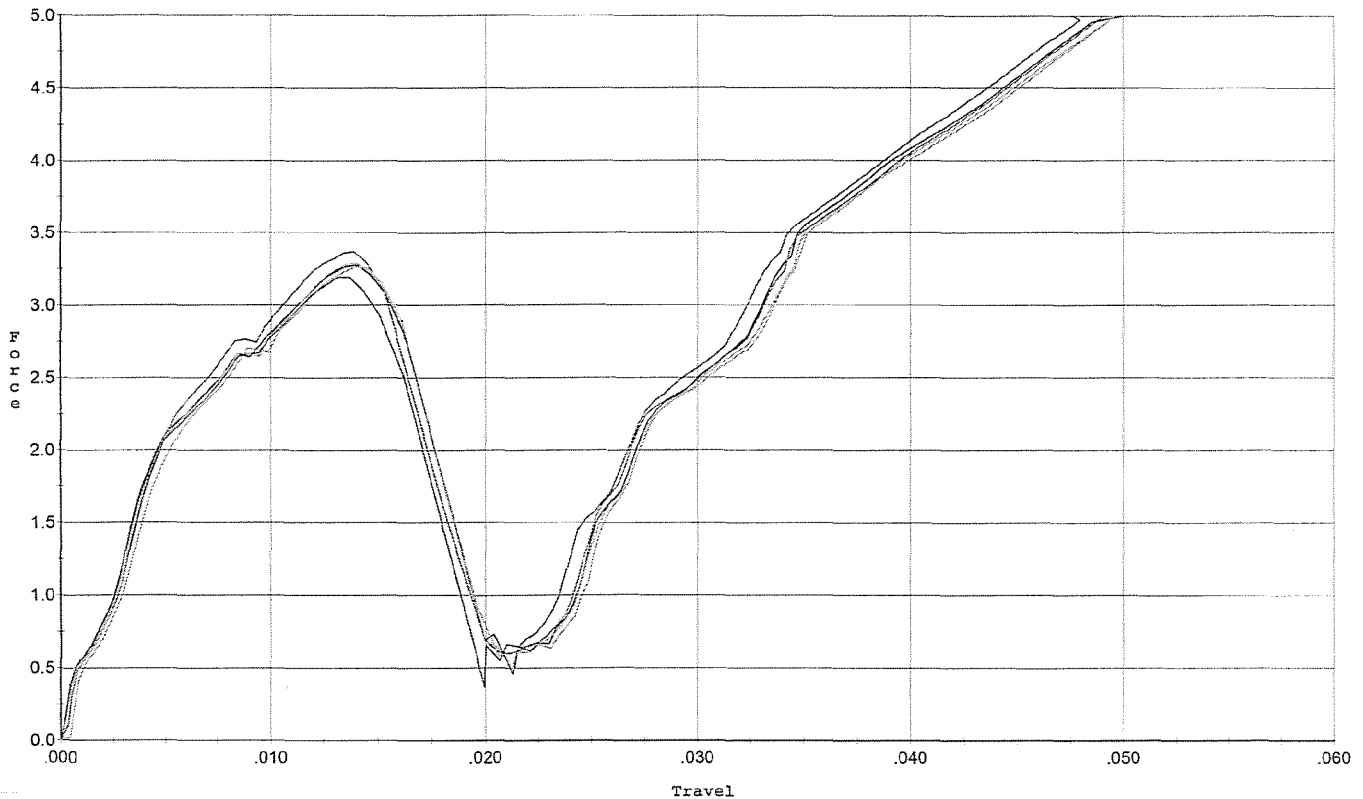
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.334	0.016	0.00	0.035	0.034		Single Action
2	3.338	0.016	0.00	0.035	0.034		Single Action
3	3.340	0.016	0.00	0.035	0.034		Single Action
4	3.264	0.015	0.00	0.035	0.031		Single Action
5	3.431	0.016	0.00	0.034	0.036		Single Action

1A 3.34

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/27/2009

Model: M/24
Serial No: Form# F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



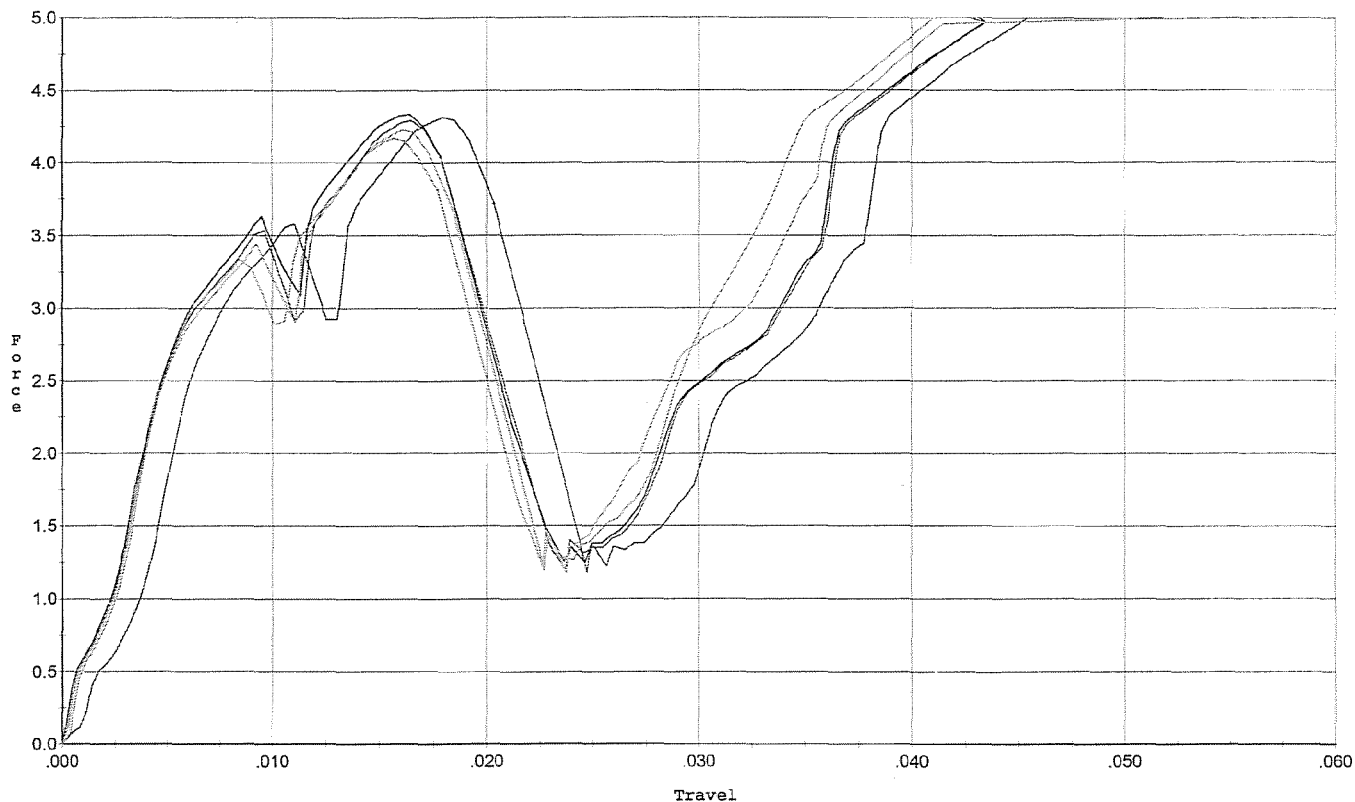
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.194	0.016	0.00	0.035	0.034		Single Action
2	3.277	0.016	0.00	0.035	0.035		Single Action
3	3.368	0.015	0.00	0.035	0.033		Single Action
4	3.267	0.016	0.00	0.035	0.033		Single Action
5	3.292	0.016	0.00	0.035	0.034		Single Action

A-320

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/27/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



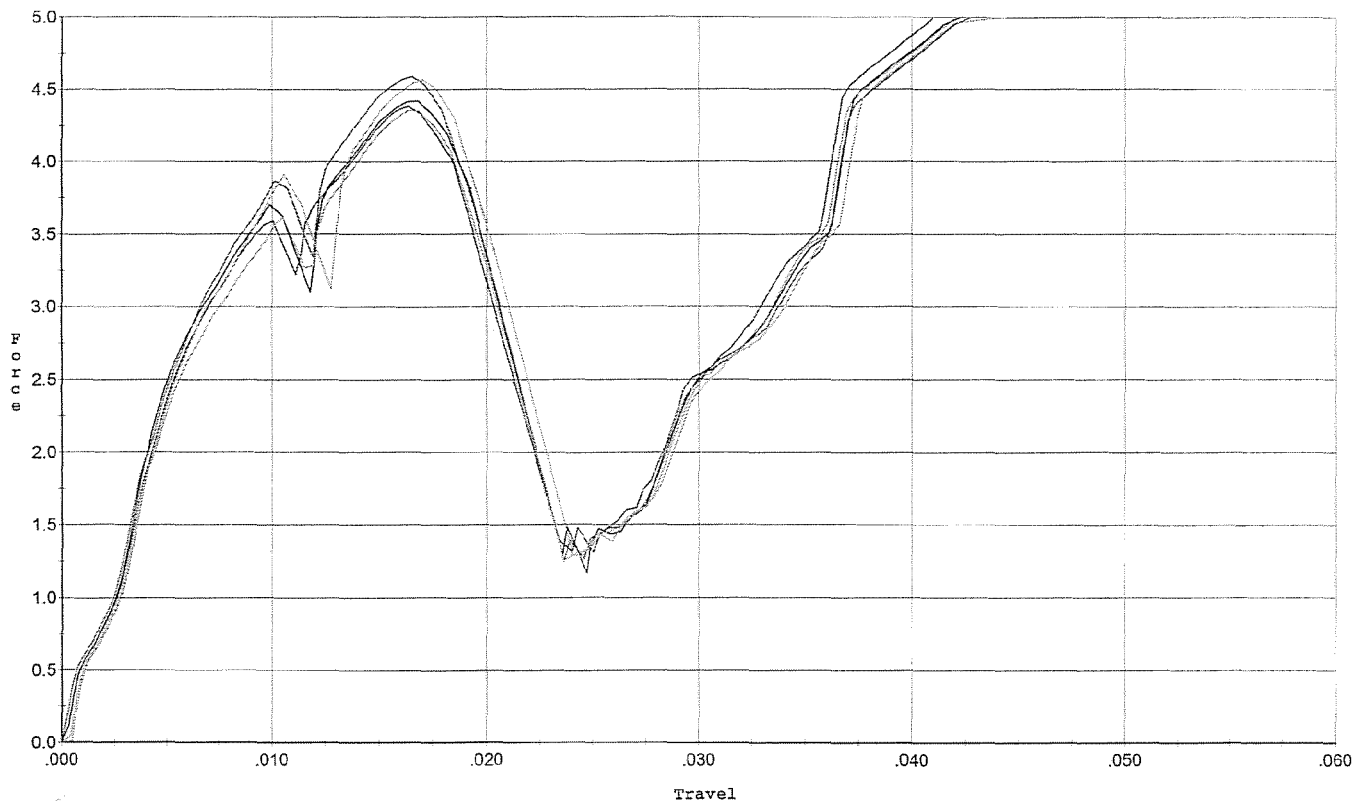
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.315	0.020	0.00	0.033	0.054		Single Action
2	4.334	0.018	0.00	0.034	0.050		Single Action
3	4.292	0.018	0.00	0.034	0.049		Single Action
4	4.226	0.018	0.00	0.032	0.050		Single Action
5	4.170	0.018	0.00	0.032	0.047		Single Action

A-426

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/27/2009

Model: M/24
Serial No: Form# F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



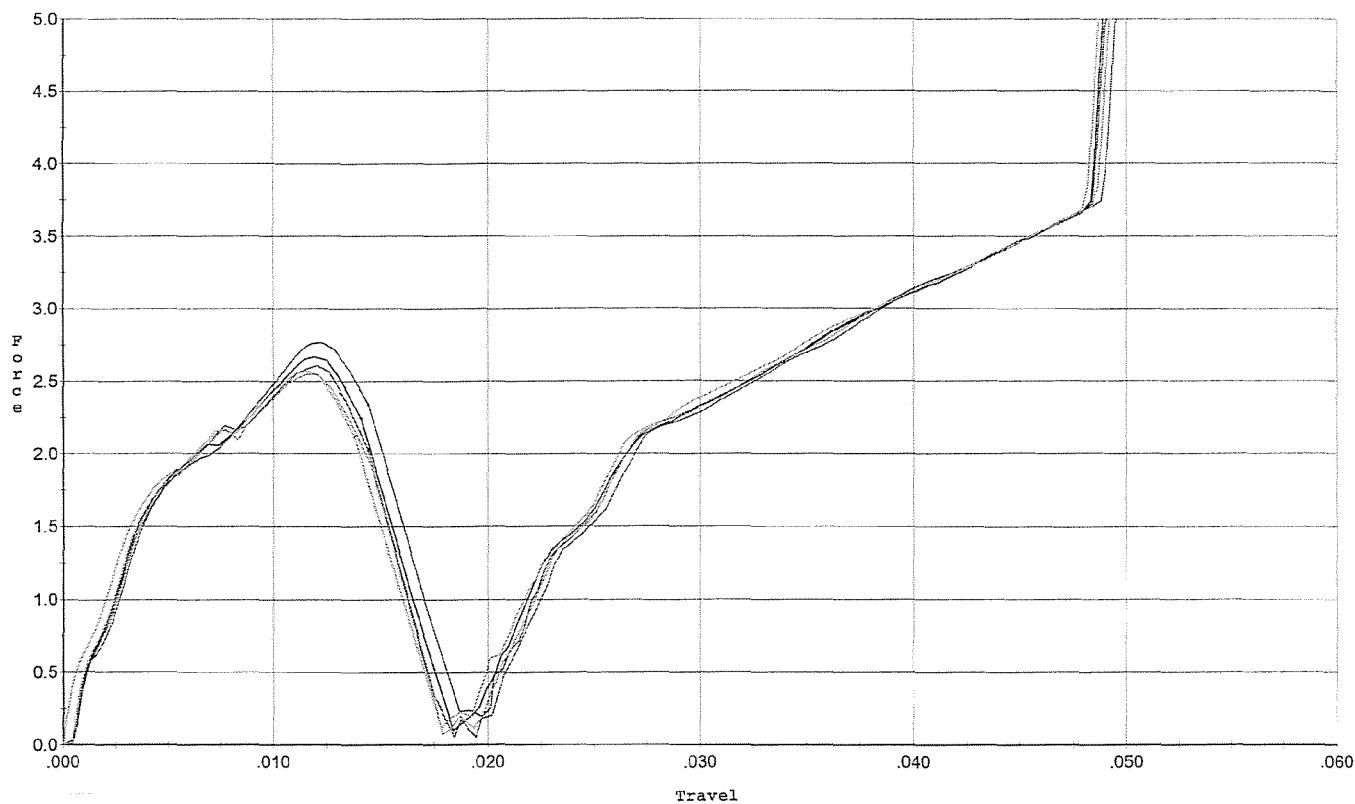
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.382	0.018	0.00	0.031	0.051		Single Action
2	4.420	0.019	0.00	0.032	0.054		Single Action
3	4.589	0.019	0.00	0.032	0.056		Single Action
4	4.573	0.020	0.00	0.031	0.057		Single Action
5	4.355	0.020	0.00	0.032	0.055		Single Action

A-4.46

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/27/2009

Model: M/24
Serial No: Form# F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



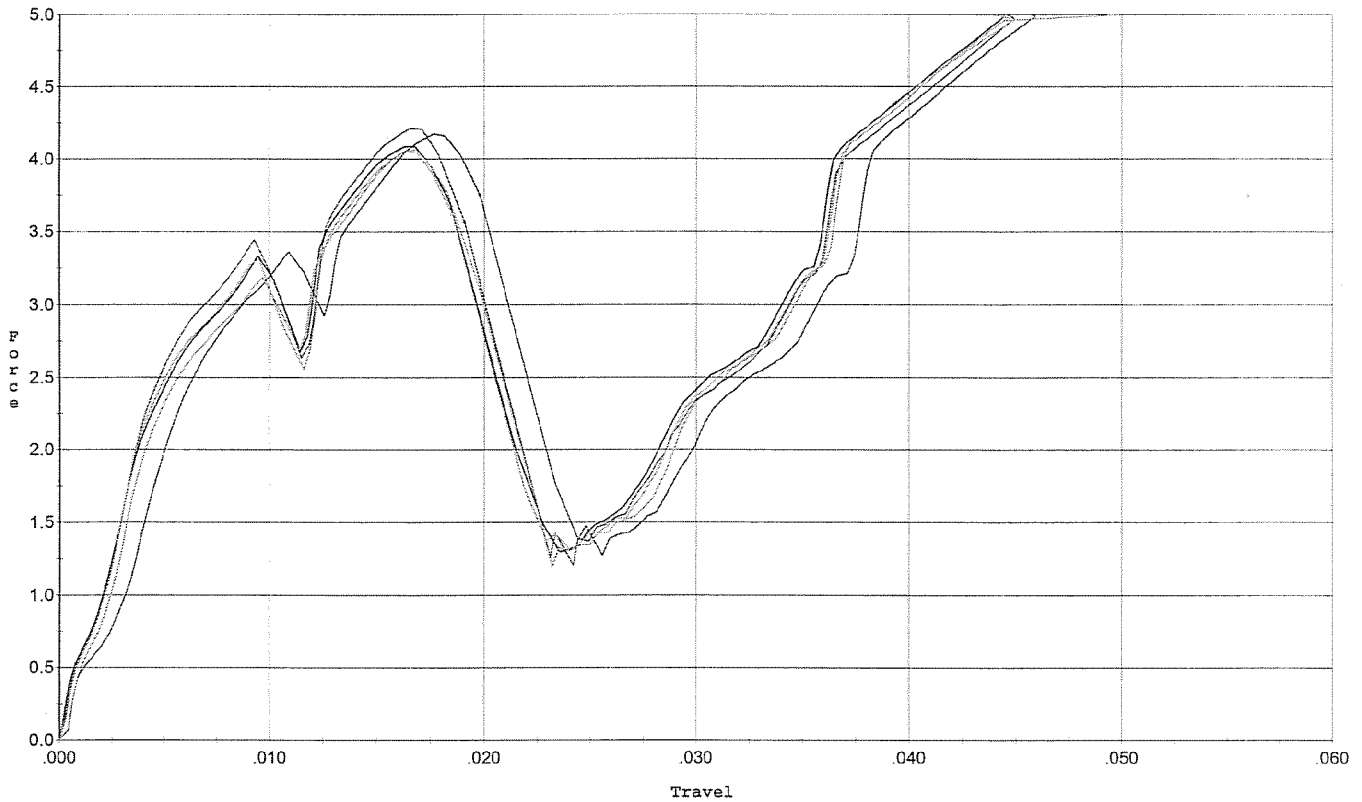
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.767	0.014	0.00	0.037	0.025		Single Action
2	2.672	0.014	0.00	0.037	0.024		Single Action
3	2.607	0.014	0.00	0.038	0.025		Single Action
4	2.572	0.014	0.00	0.037	0.024		Single Action
5	2.550	0.015	0.00	0.037	0.025		Single Action

A-2.63

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/27/2009

Model: M/24
 Serial No: Form# F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.174	0.020	0.00	0.034	0.051		Single Action
2	4.085	0.018	0.012	0.034	0.048		Single Action
3	4.215	0.019	0.012	0.033	0.051		Single Action
4	4.056	0.018	0.012	0.034	0.048		Single Action
5	4.064	0.020	0.00	0.034	0.051		Single Action

A. 4.11