

G6875729

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

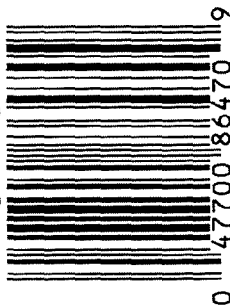
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6875729

UPC



GUN SERIAL #

G 6875729

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-09	SPD
430	ASSEMBLE TO STOCK		8-28-09	RP
440	PROOF		8-28-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	8-28-09	SPD
470	DIS-ASSEMBLE ACTION		8-28-09	SPD
472	SERIALIZE BOLT HANDLE		8-31-09	RJZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	9/2/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/2/02	SP
510	DRILL AND TAP SIGHT HOLES		8-31-09	SP
520	GOFF BLAST BBL / REC		9/3	REM
540	APPLY COATINGS (BARREL ACTION)		9/10	SP
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		9-10-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-10-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-10-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-16-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

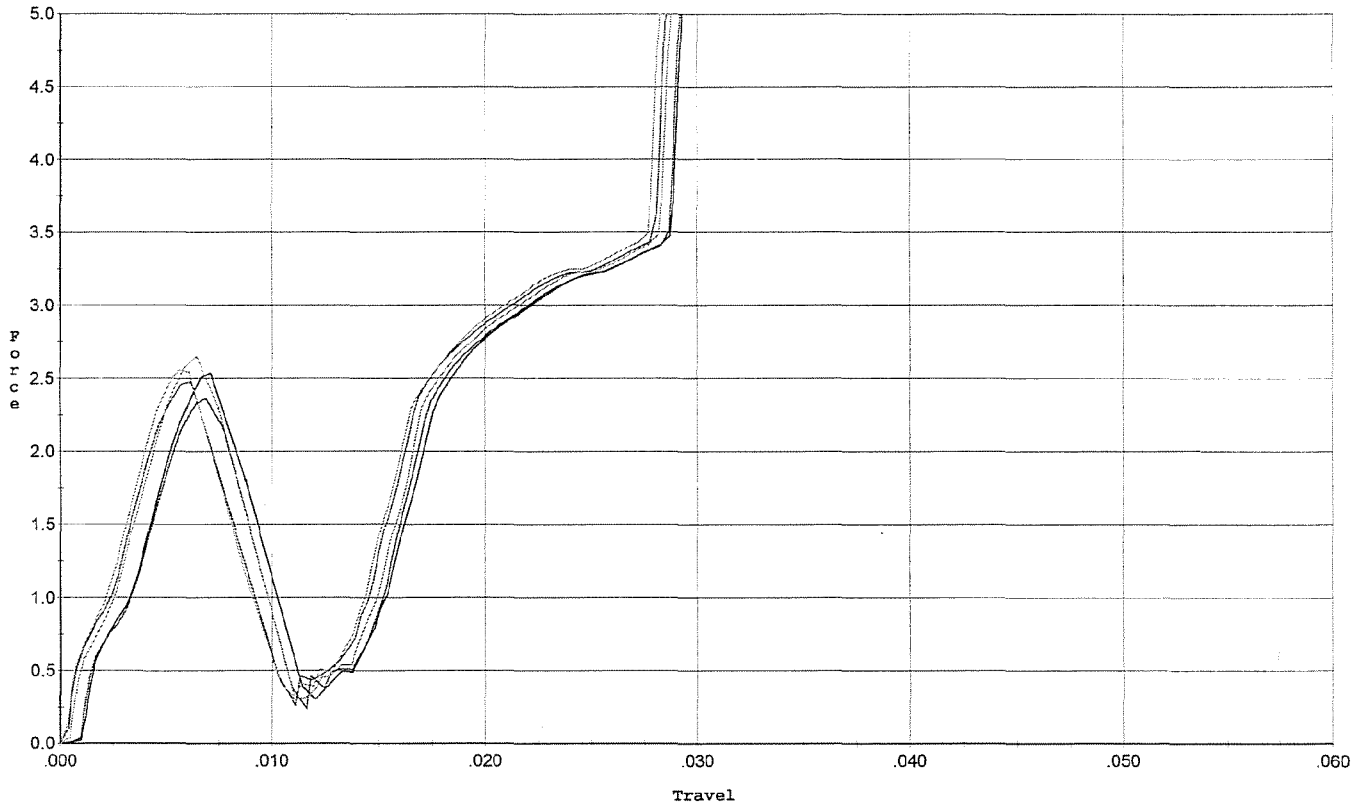
560	BARBER - M24 0081157 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u> <u>2°</u> <u>2°</u>	9/22/09	RB
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6°</u> <u>6°</u> <u>6°</u>	9/22/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	9/22/09	RB
	J) ASSEMBLE STOCK			9-16-09	29
	K) ASSEMBLE SWIVEL STUDS			9/22/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL	9/15/09	RB
			<u>PASS</u> FAIL		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			9/18/09	TAR
670	FINAL INSPECTION A) HEADSPACE			9/22/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.34</u> <u>2.26</u> <u>2.26</u> <u>2.26</u> <u>2.28</u>	9-21-09	TC
	C) FUNCTION			9/22/09	RB
690	PACK			9/25/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/21/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



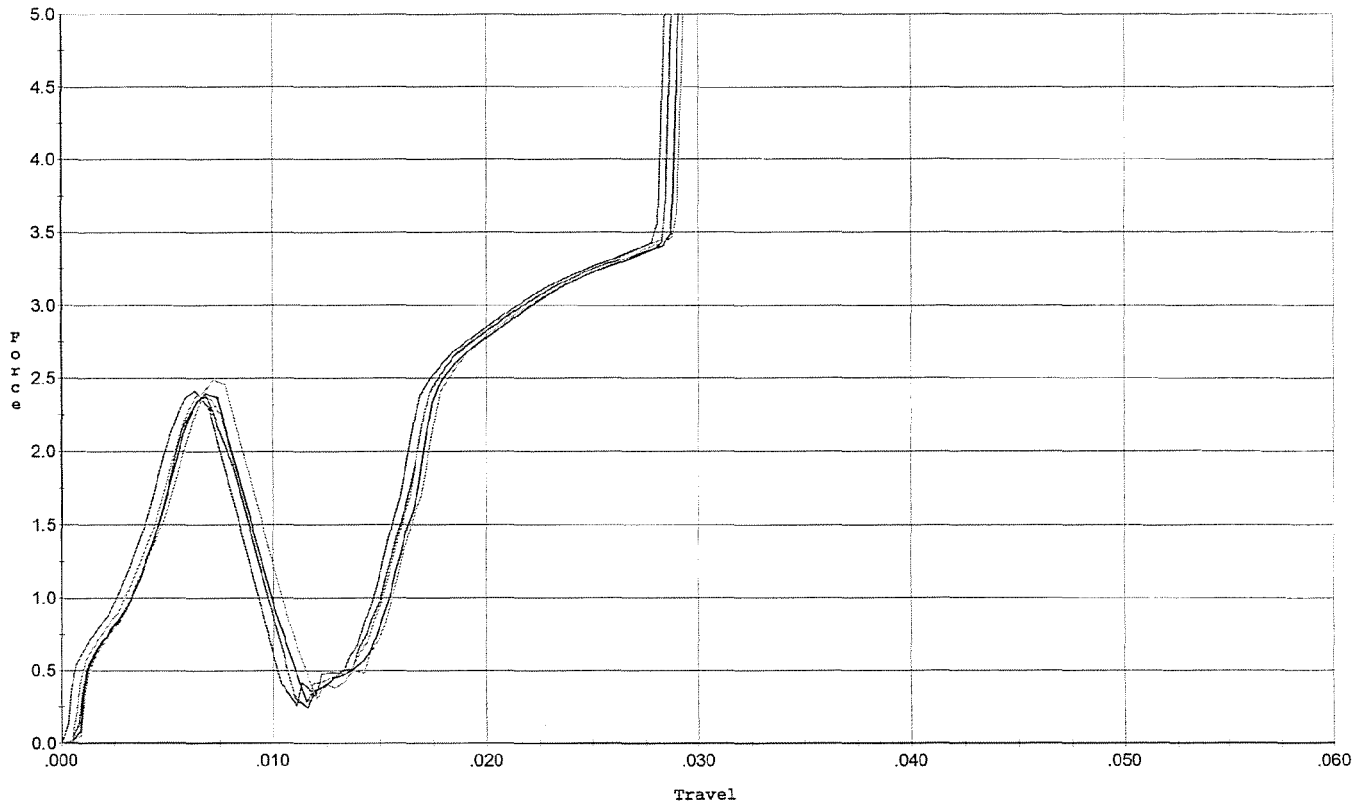
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.366	0.008	0.00	0.023	0.010		Set Trigger
2	2.537	0.009	0.00	0.023	0.012		Set Trigger
3	2.477	0.006	0.00	0.023	0.009		Set Trigger
4	2.555	0.006	0.00	0.023	0.009		Set Trigger
5	2.653	0.008	0.00	0.023	0.011		Set Trigger

A-251

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/21/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



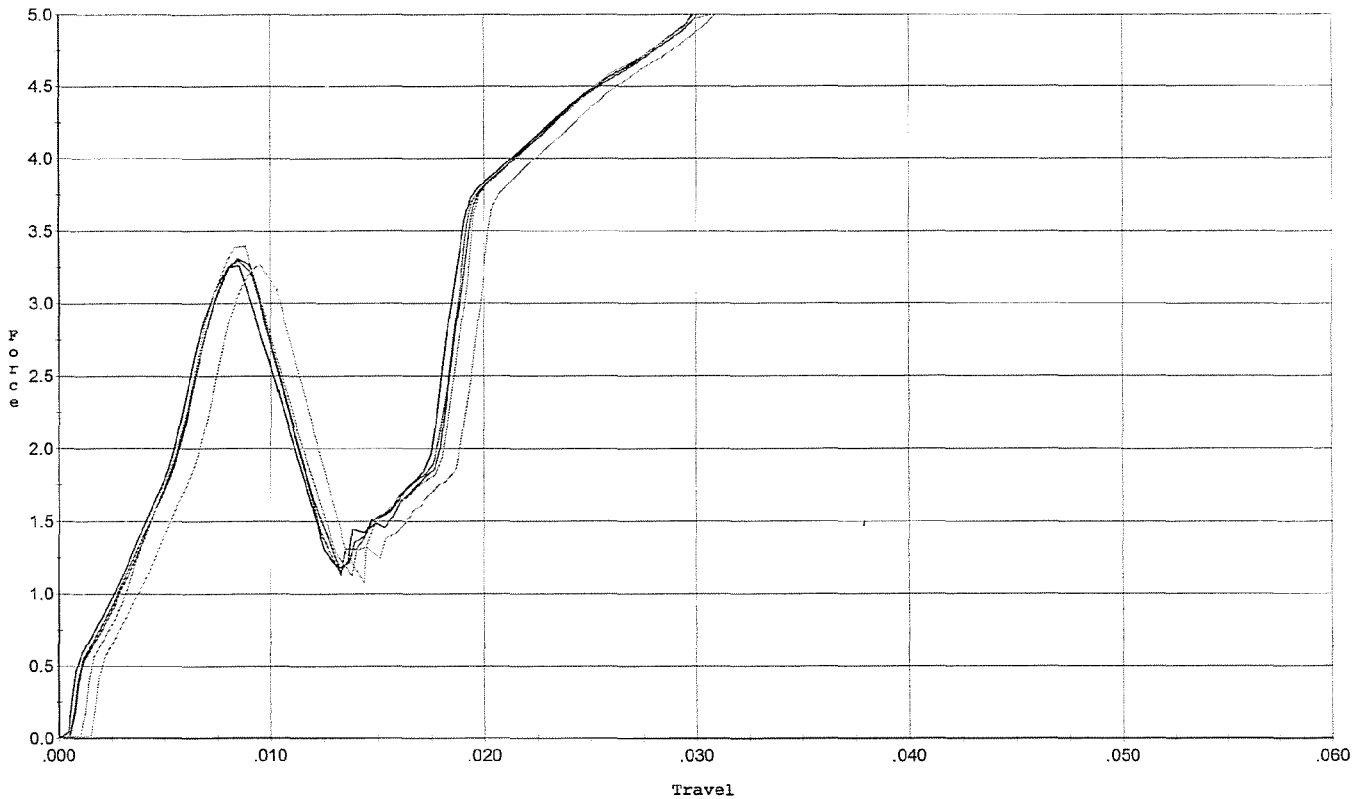
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.374	0.008	0.00	0.023	0.010		Set Trigger
2	2.393	0.007	0.00	0.023	0.009		Set Trigger
3	2.415	0.007	0.00	0.023	0.010		Set Trigger
4	2.416	0.008	0.00	0.023	0.010		Set Trigger
5	2.490	0.008	0.00	0.023	0.010		Set Trigger

19-2-411

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/21/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



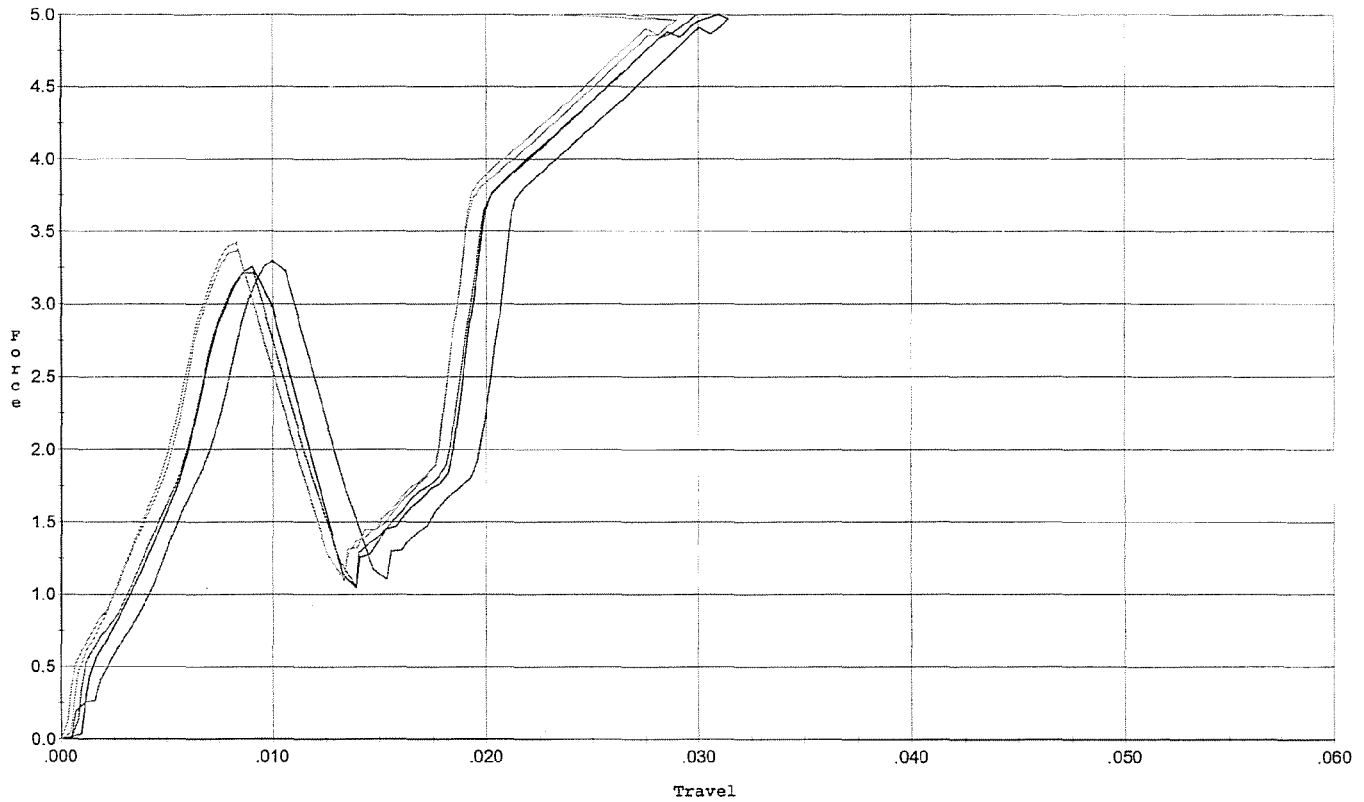
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.311	0.009	0.00	0.020	0.016		Set Trigger
2	3.260	0.010	0.00	0.020	0.018		Set Trigger
3	3.298	0.009	0.00	0.020	0.016		Set Trigger
4	3.266	0.010	0.00	0.020	0.017		Set Trigger
5	3.396	0.009	0.00	0.020	0.015		Set Trigger

A-3.30

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/21/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



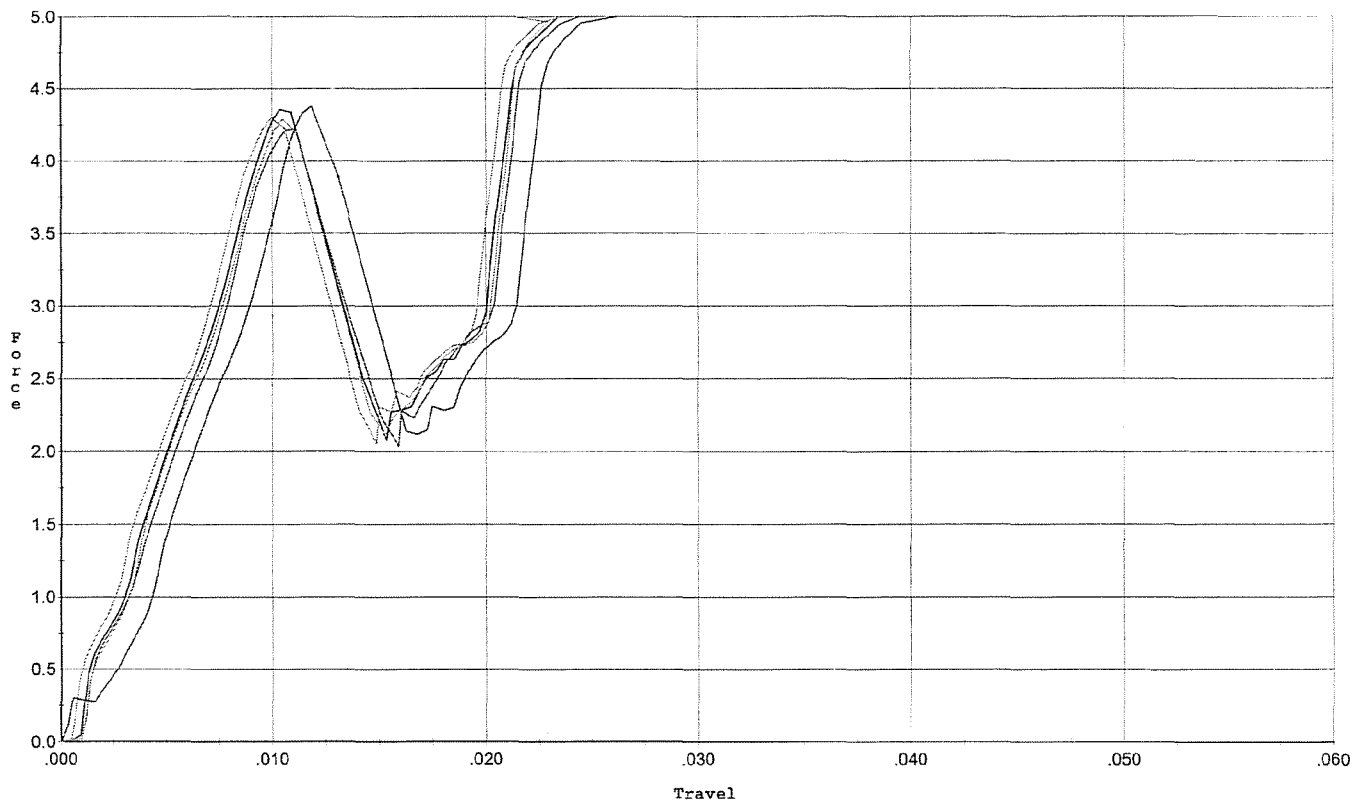
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.299	0.011	0.00	0.021	0.017		Set Trigger
2	3.258	0.010	0.00	0.020	0.017		Set Trigger
3	3.215	0.009	0.00	0.020	0.015		Set Trigger
4	3.421	0.008	0.00	0.020	0.015		Set Trigger
5	3.370	0.008	0.00	0.020	0.015		Set Trigger

A-3.31

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/21/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



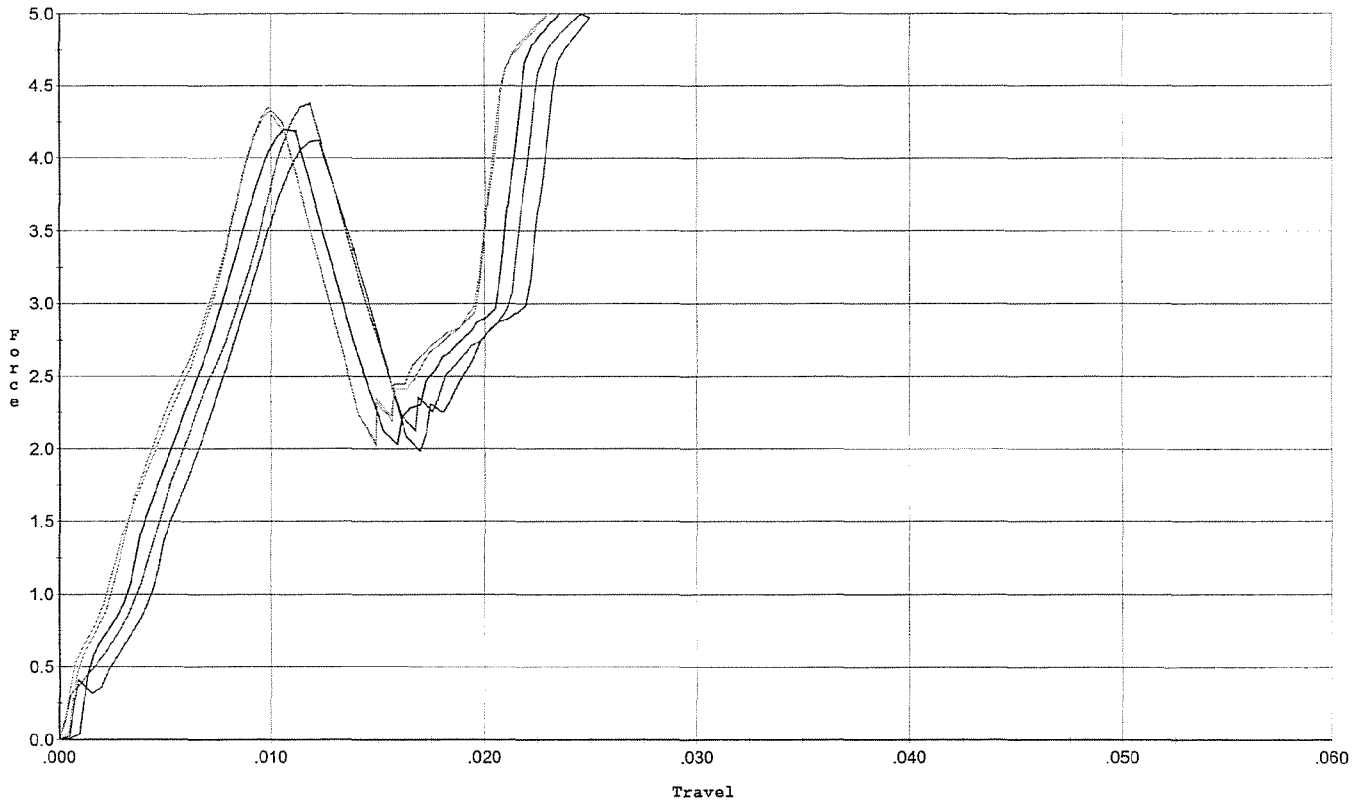
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.377	0.013	0.002	0.020	0.028		Set Trigger
2	4.356	0.011	0.00	0.019	0.024		Set Trigger
3	4.217	0.011	0.00	0.019	0.024		Set Trigger
4	4.287	0.011	0.00	0.019	0.024		Set Trigger
5	4.296	0.011	0.00	0.019	0.024		Set Trigger

A-4.30

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



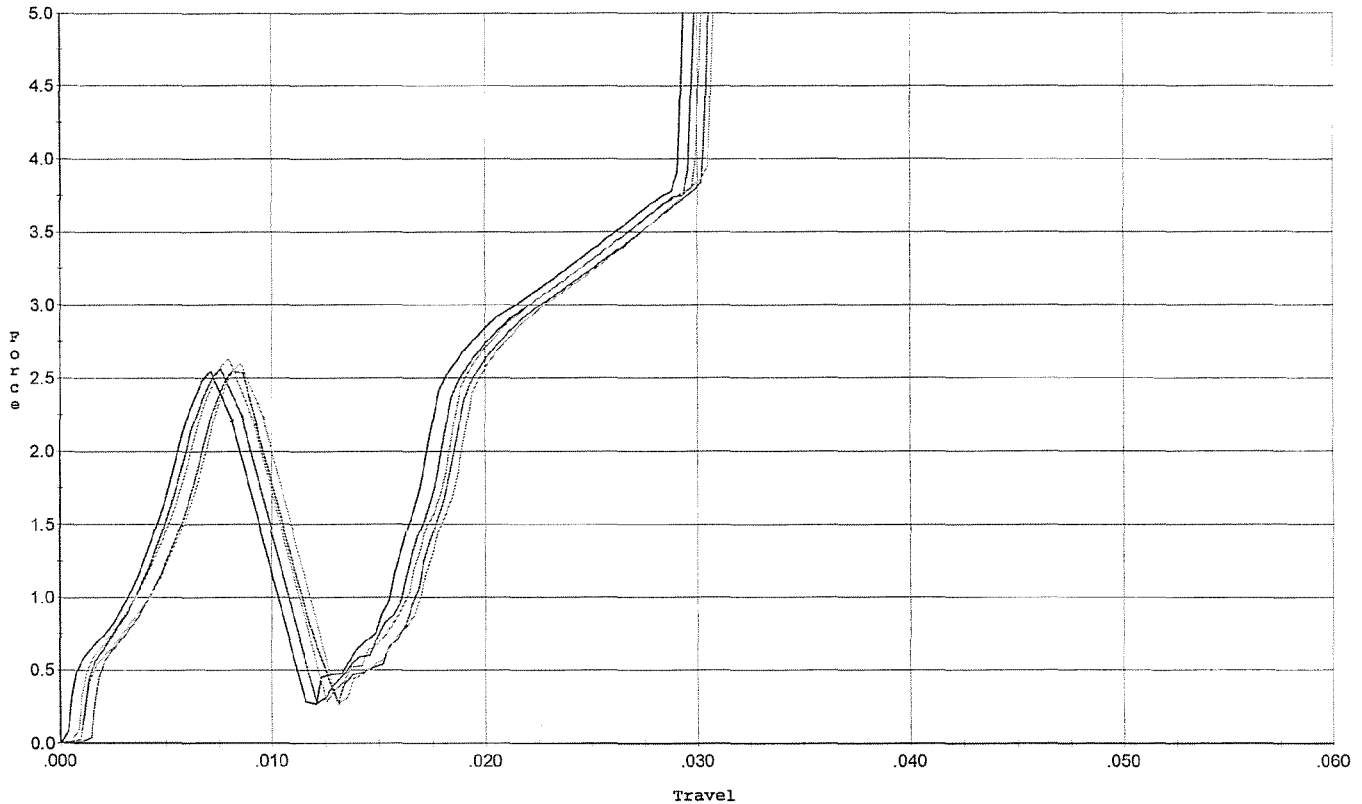
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.120	0.014	0.00	0.019	0.029		Set Trigger
2	4.198	0.011	0.00	0.019	0.024		Set Trigger
3	4.376	0.012	0.00	0.019	0.026		Set Trigger
4	4.321	0.011	0.00	0.019	0.024		Set Trigger
5	4.350	0.011	0.00	0.019	0.024		Set Trigger

A-427

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/21/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



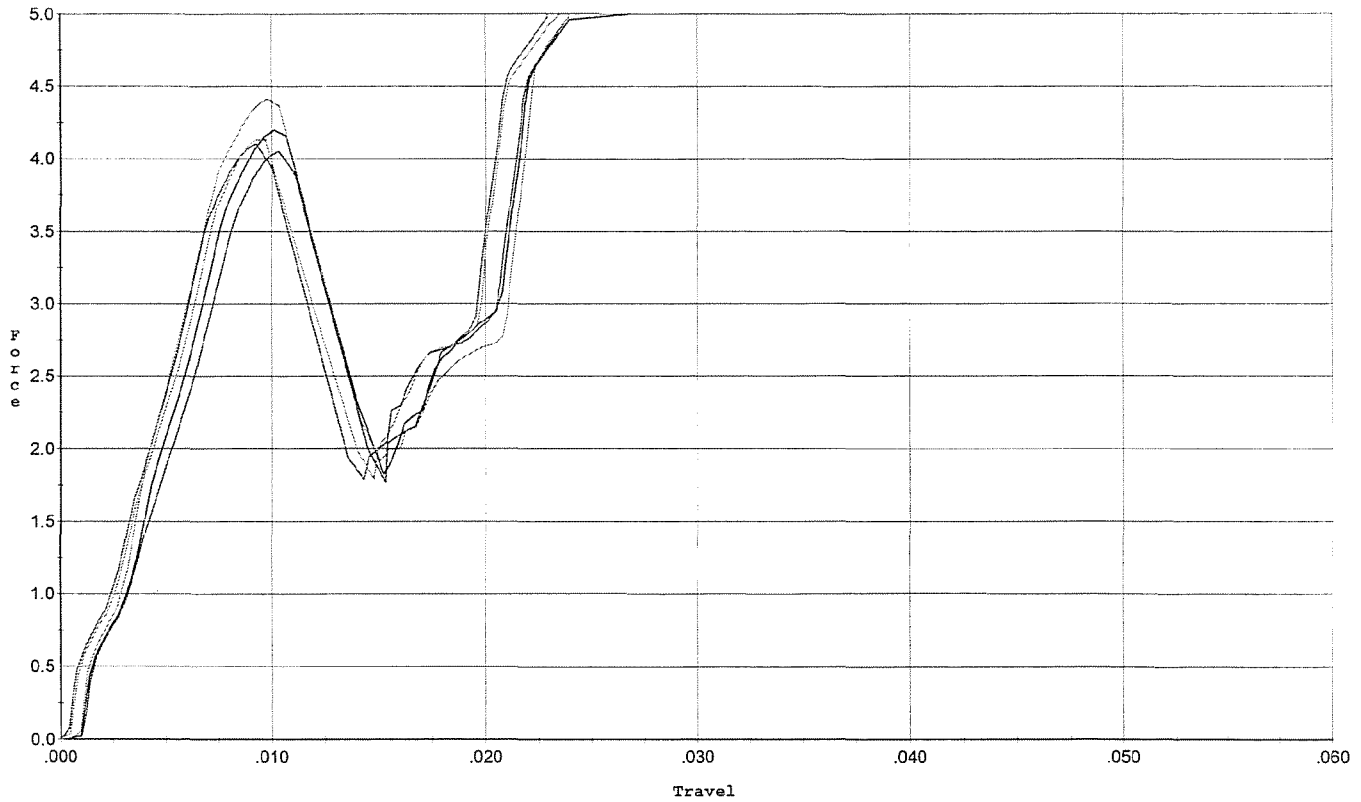
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.562	0.009	0.00	0.023	0.011		Set Trigger
2	2.547	0.008	0.00	0.023	0.011		Set Trigger
3	2.548	0.009	0.00	0.023	0.011		Set Trigger
4	2.597	0.010	0.00	0.023	0.012		Set Trigger
5	2.632	0.009	0.00	0.023	0.012		Set Trigger

A257

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/21/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs ini +/- 1.0 lb gor target & accurac



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.053	0.011	0.00	0.020	0.024		Set Trigger
2	4.199	0.011	0.00	0.020	0.024		Set Trigger
3	4.103	0.010	0.00	0.020	0.023		Set Trigger
4	4.128	0.010	0.00	0.020	0.022		Set Trigger
5	4.415	0.010	0.00	0.021	0.025		Set Trigger

A-4.18