

G6875734

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

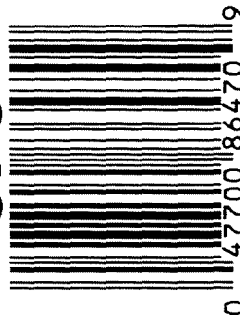


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6875734

UPC



GUN SERIAL #

G 6875734

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-09	SP
430	ASSEMBLE TO STOCK		8-28-09	RP
440	PROOF		8-28-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	8-28-09	SP
470	DIS-ASSEMBLE ACTION		8-28-09	SP
472	SERIALIZE BOLT HANDLE		8-31-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR - <u>(D)</u>	9/2/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/2/09	SP
510	DRILL AND TAP SIGHT HOLES		8-31-09	SP
520	GOFF BLAST BBL / REC		9/3	REM
540	APPLY COATINGS (BARREL ACTION)		9/1/09	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-17-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-17-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-17-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-17-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

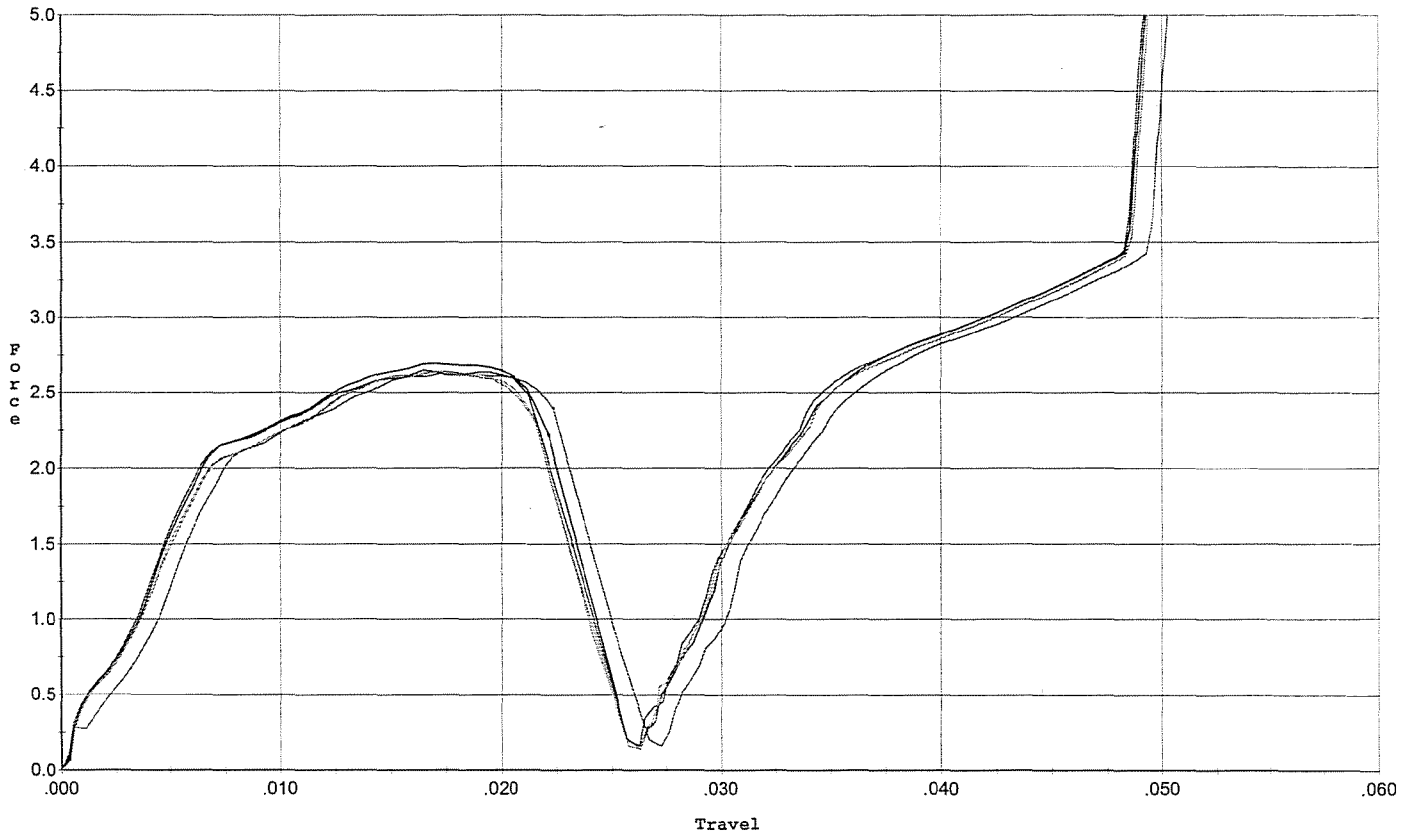
560	BARBER - M24 0081193 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3°</u> <u>3°</u> <u>3°</u>	9/29/09	RB
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6°</u> <u>6°</u> <u>6°</u>	9/29/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	9/29/09	RB
	J) ASSEMBLE STOCK			9-17-09	L J.
	K) ASSEMBLE SWIVEL STUDS			9/29/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	9-28-09	TL
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			9-28-09	TCR
670	FINAL INSPECTION A) HEADSPACE			9/29/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.39</u> <u>2.31</u> <u>2.27</u> <u>2.29</u> <u>2.28</u>	9/29/09	RB
	C) FUNCTION			9/29/09	RB
690	PACK			10/5/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



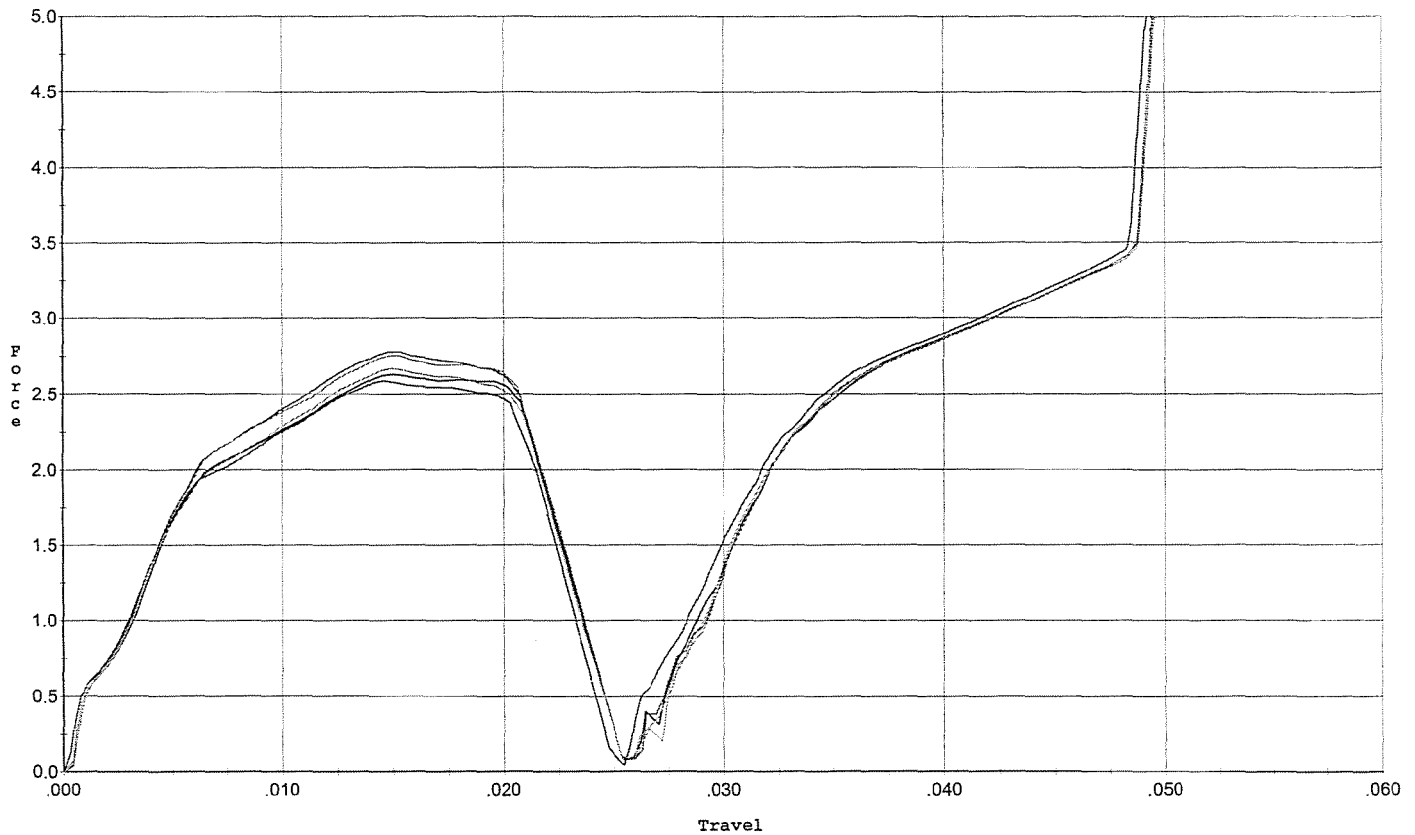
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.647	0.023	0.00	0.031	0.045		Set Trigger
2	2.693	0.022	0.00	0.031	0.043		Set Trigger
3	2.636	0.022	0.00	0.032	0.042		Set Trigger
4	2.638	0.021	0.00	0.031	0.041		Set Trigger
5	2.637	0.021	0.00	0.031	0.041		Set Trigger

A-2.65

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



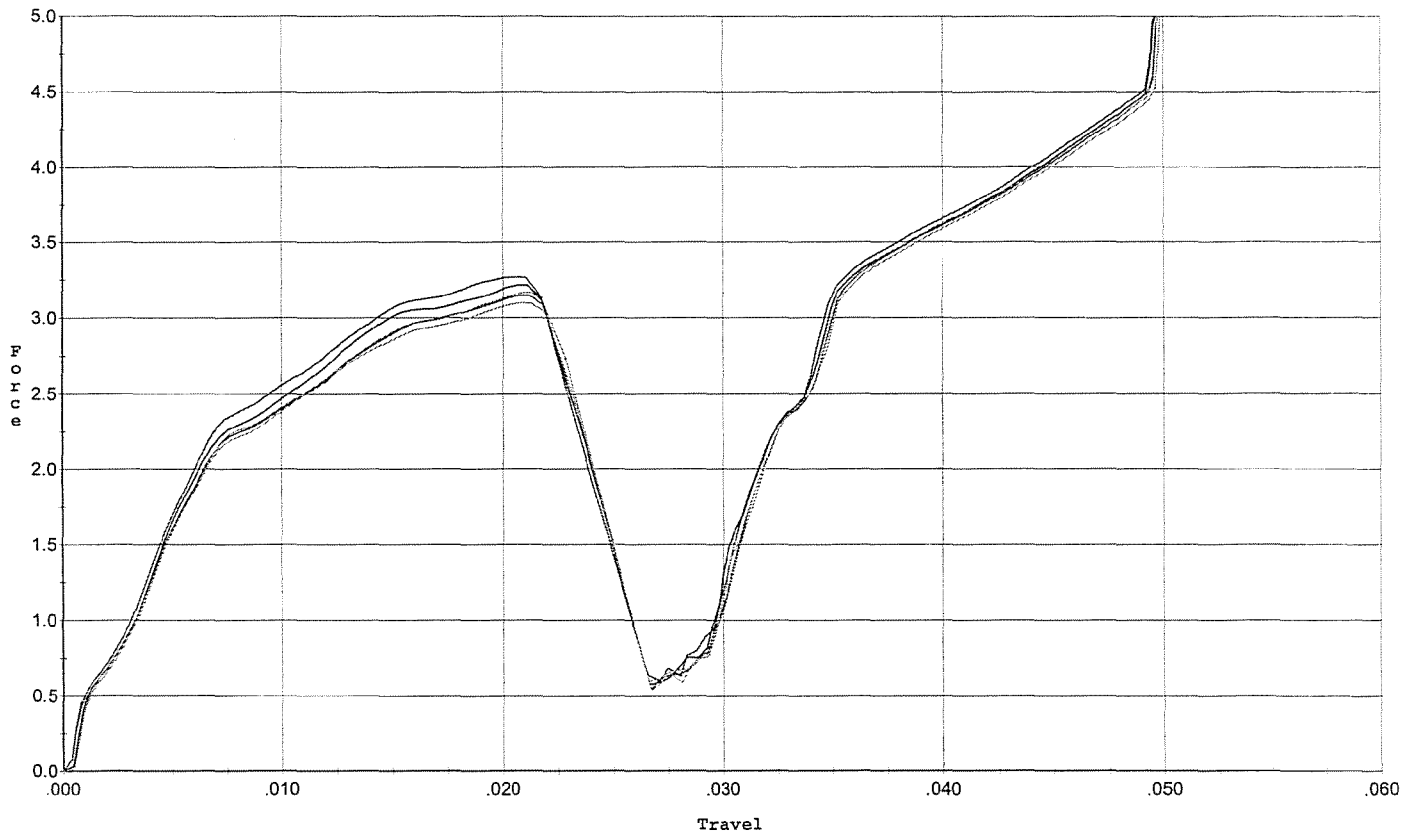
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.587	0.021	0.00	0.032	0.041		Set Trigger
2	2.630	0.023	0.00	0.032	0.043		Set Trigger
3	2.777	0.021	0.00	0.032	0.041		Set Trigger
4	2.669	0.021	0.00	0.032	0.040		Set Trigger
5	2.751	0.023	0.00	0.032	0.045		Set Trigger

A-2.68

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



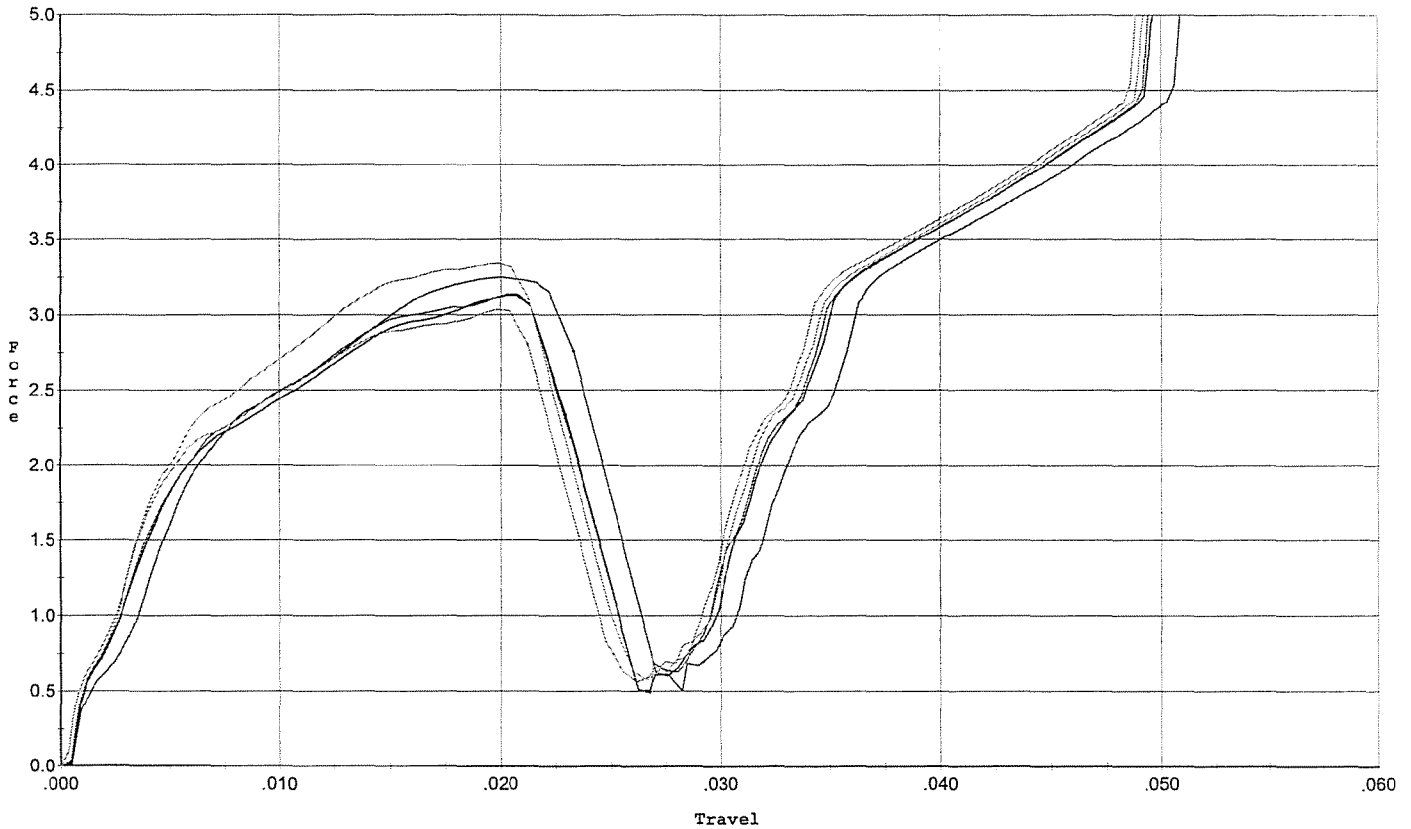
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.269	0.022	0.00	0.031	0.049		Set Trigger
2	3.215	0.024	0.00	0.030	0.052		Set Trigger
3	3.148	0.023	0.00	0.030	0.050		Set Trigger
4	3.099	0.023	0.00	0.030	0.049		Set Trigger
5	3.166	0.023	0.00	0.030	0.049		Set Trigger

A-3.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



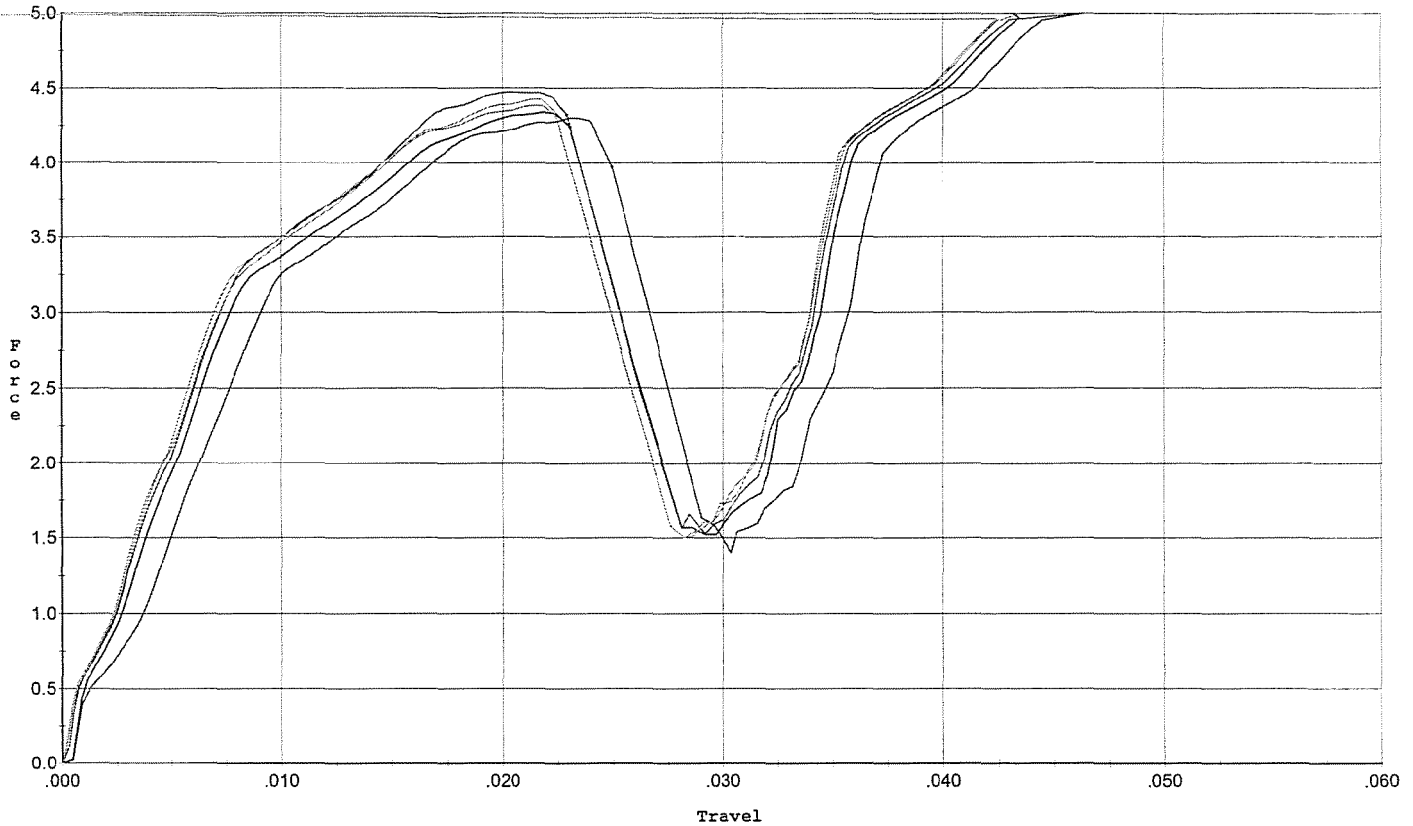
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.248	0.023	0.00	0.031	0.052		Set Trigger
2	3.128	0.023	0.00	0.031	0.050		Set Trigger
3	3.138	0.023	0.00	0.030	0.051		Set Trigger
4	3.345	0.021	0.00	0.031	0.050		Set Trigger
5	3.034	0.021	0.00	0.030	0.046		Set Trigger

A-3-17

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 9/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



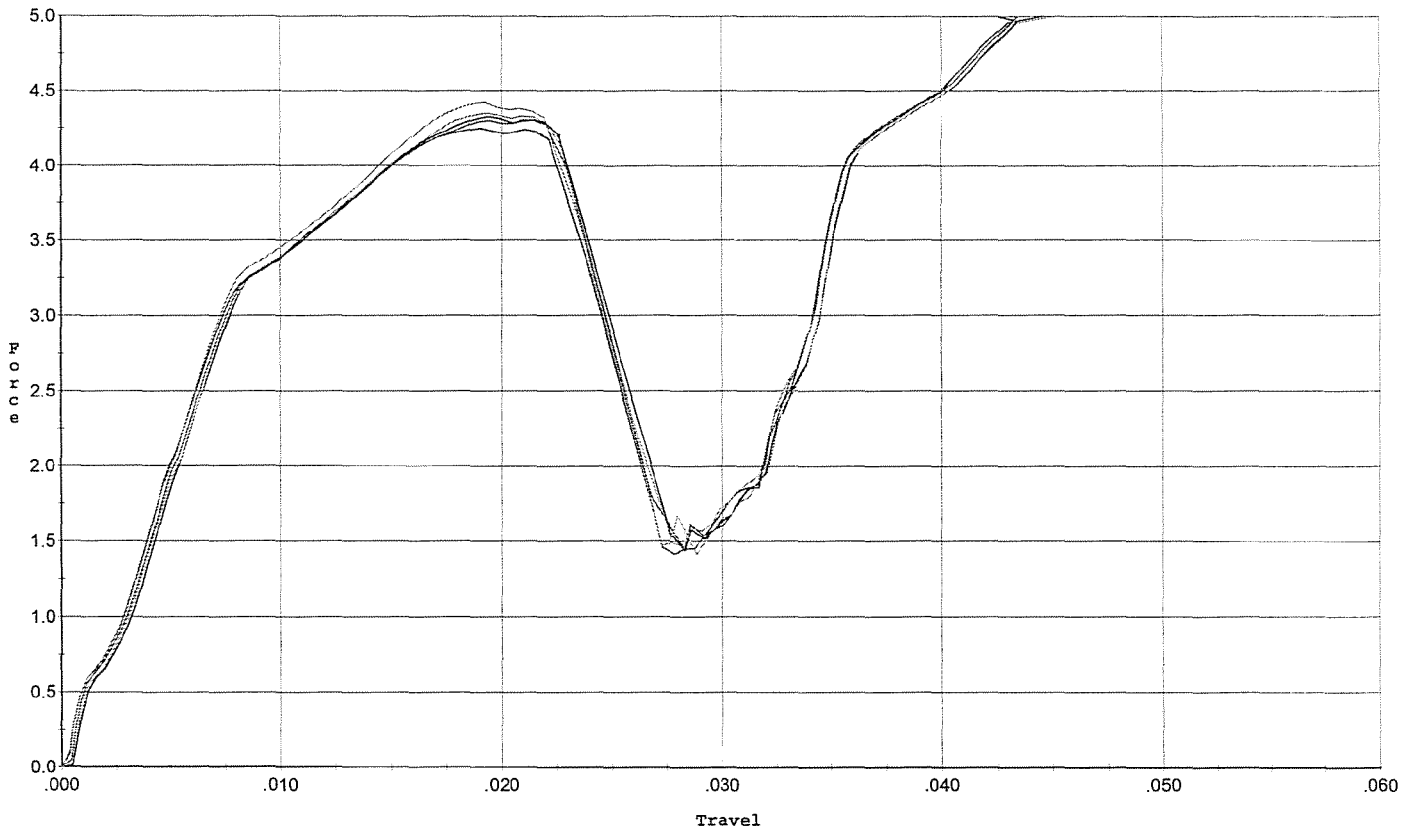
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.296	0.025	0.00	0.023	0.071		Set Trigger
2	4.339	0.023	0.00	0.026	0.067		Set Trigger
3	4.474	0.023	0.00	0.026	0.069		Set Trigger
4	4.423	0.022	0.00	0.028	0.067		Set Trigger
5	4.383	0.022	0.00	0.028	0.067		Set Trigger

A 4.38

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



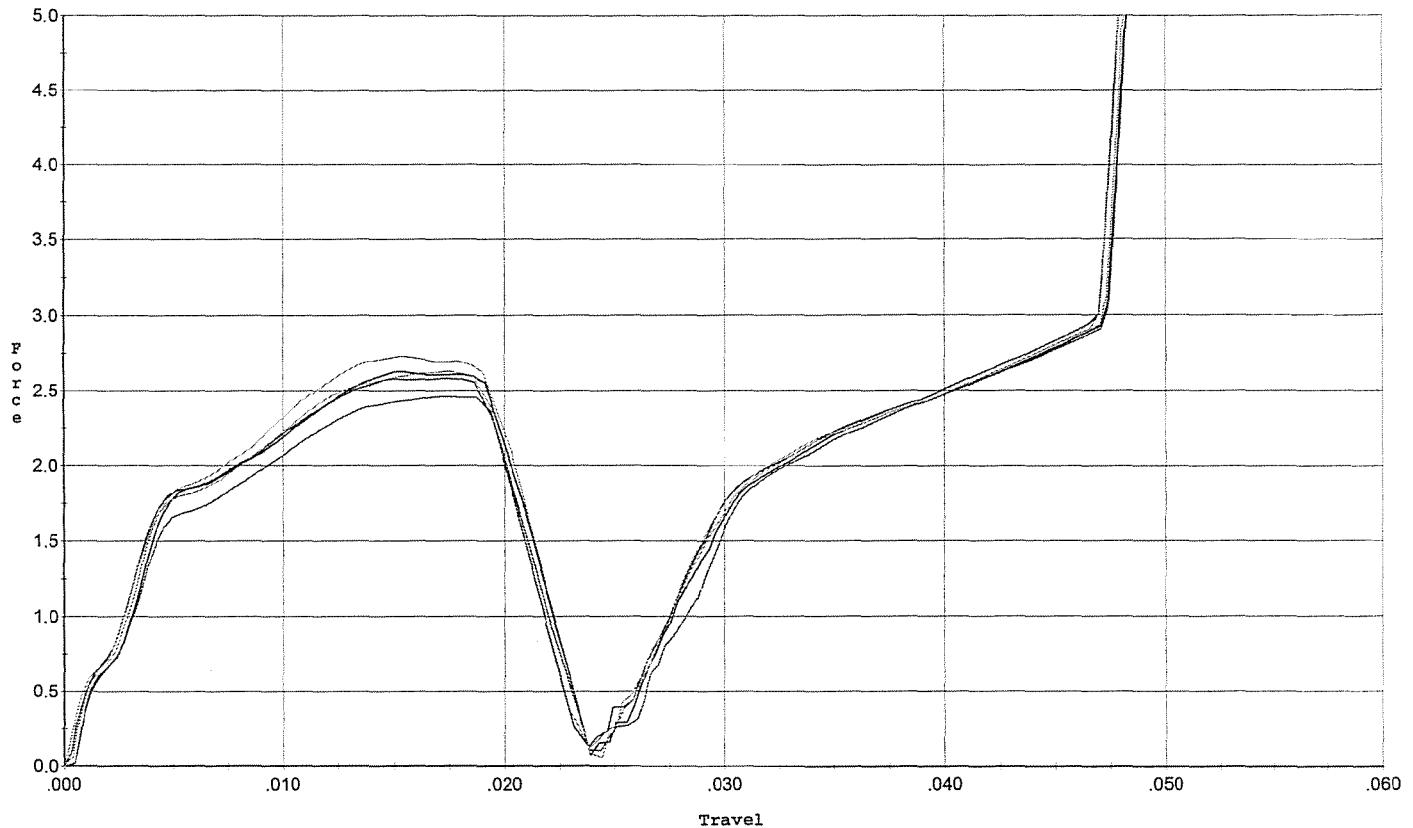
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.247	0.024	0.00	0.028	0.069		Set Trigger
2	4.327	0.023	0.00	0.028	0.065		Set Trigger
3	4.306	0.023	0.00	0.028	0.066		Set Trigger
4	4.351	0.023	0.00	0.028	0.066		Set Trigger
5	4.420	0.023	0.00	0.028	0.069		Set Trigger

A-4.33

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 9/11/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



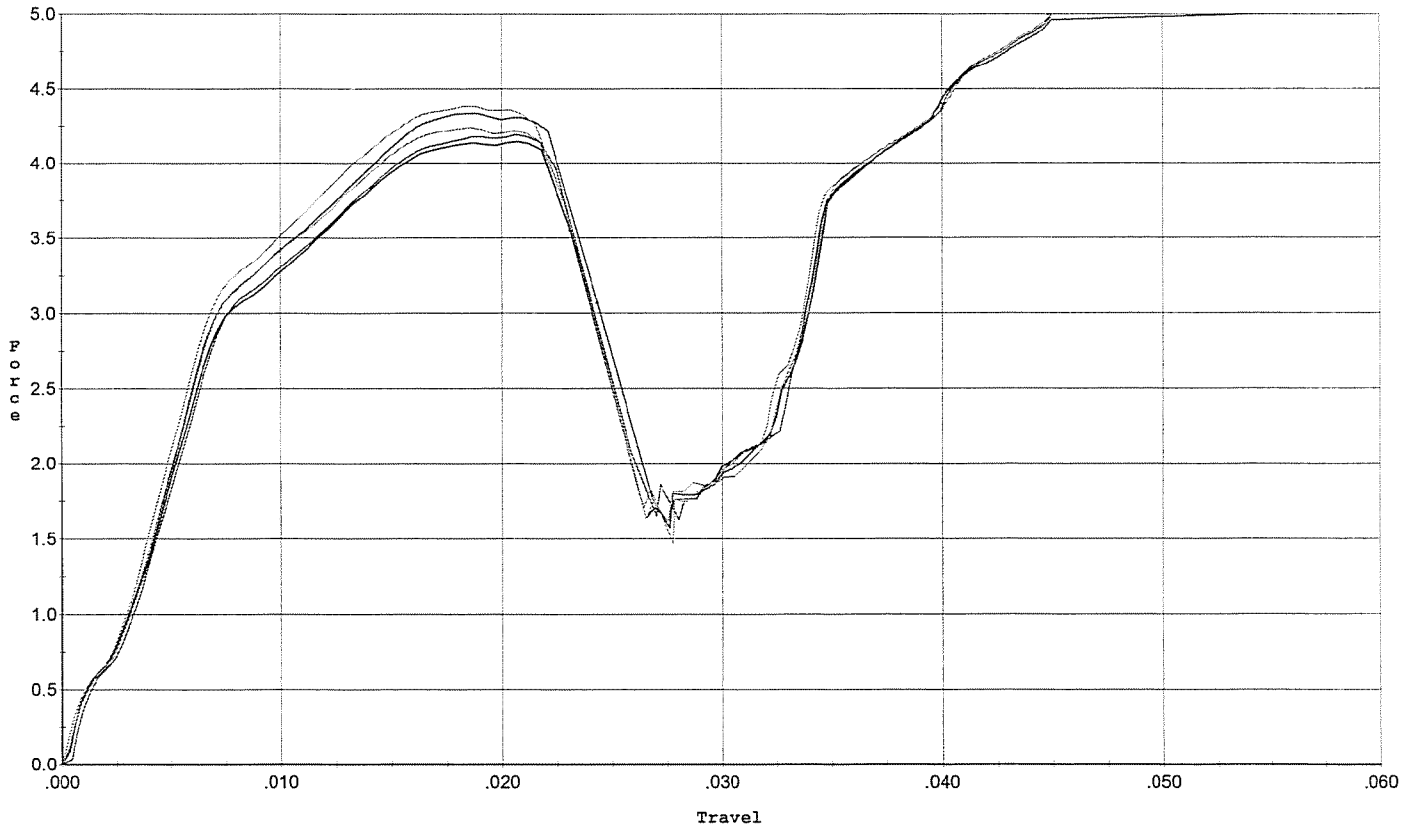
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.580	0.019	0.00	0.032	0.036		Set Trigger
2	2.626	0.021	0.00	0.032	0.039		Set Trigger
3	2.460	0.019	0.00	0.032	0.034		Set Trigger
4	2.732	0.020	0.00	0.032	0.039		Set Trigger
5	2.628	0.019	0.00	0.032	0.036		Set Trigger

A-2-60

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 9/11/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.334	0.024	0.00	0.027	0.071		Set Trigger
2	4.145	0.023	0.00	0.028	0.065		Set Trigger
3	4.193	0.022	0.00	0.027	0.063		Set Trigger
4	4.382	0.023	0.00	0.027	0.067		Set Trigger
5	4.239	0.023	0.00	0.028	0.065		Set Trigger

A. 4.25