

66875740

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

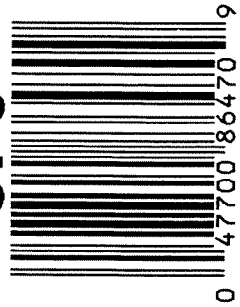
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6875740

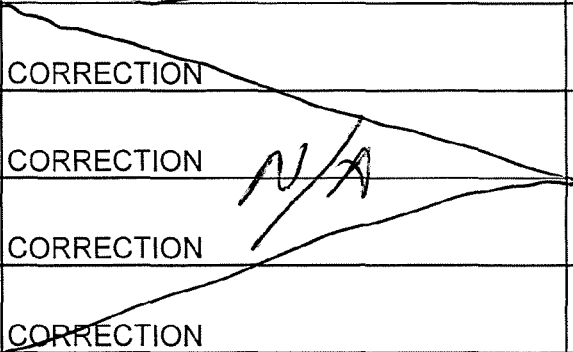
UPC



GUN SERIAL # G 6875740

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-09	SP
430	ASSEMBLE TO STOCK		8-28-09	RP
440	PROOF		8-28-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	8-28-09	SP
470	DIS-ASSEMBLE ACTION		8-28-09	SP
472	SERIALIZE BOLT HANDLE		8-31-09	RJL
480	MAGNAFLUX BBL ACTION	OPERATOR 	9/2/09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/2/09	SP
510	DRILL AND TAP SIGHT HOLES		8-31-09	SP
520	GOFF BLAST BBL / REC		9/3	REM
540	APPLY COATINGS (BARREL ACTION)		9/10	SP
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-10-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-10-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-10-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-14-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

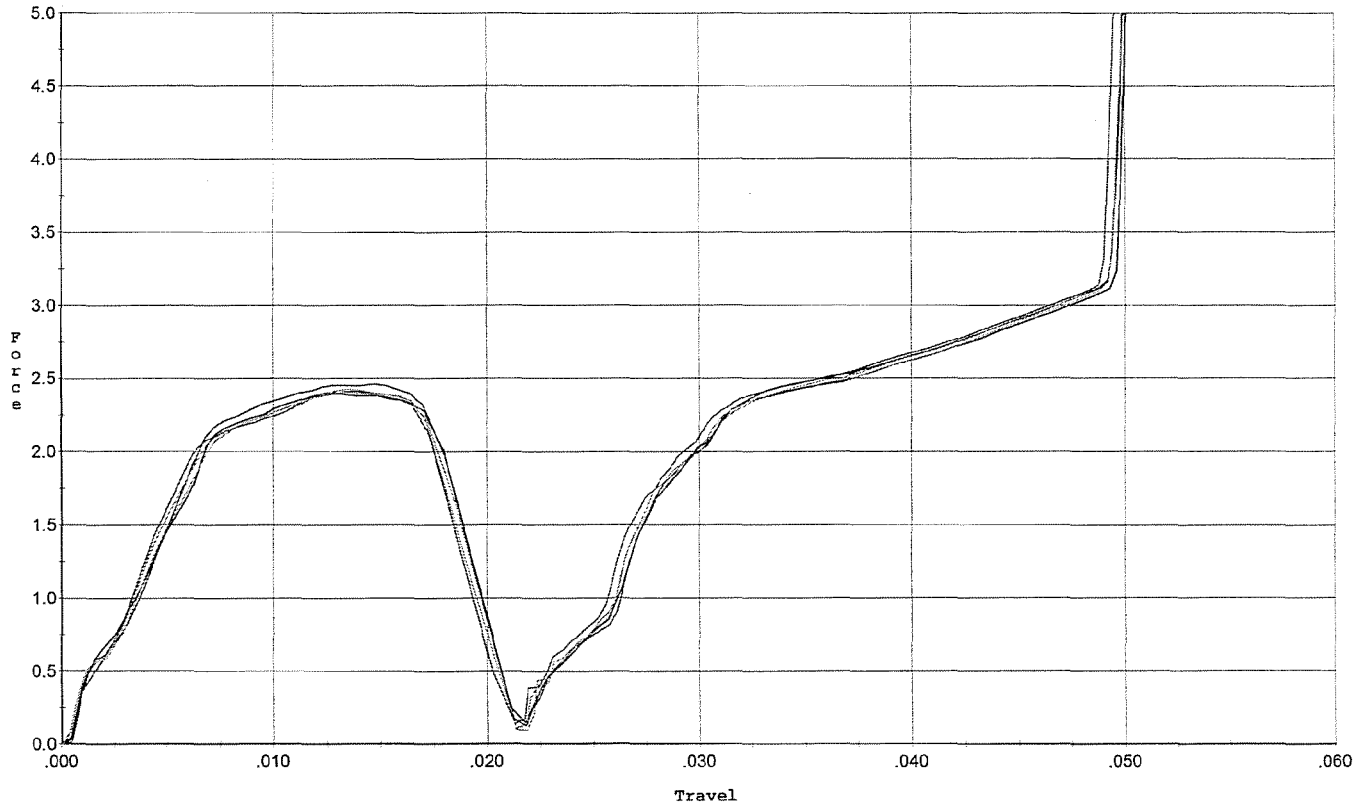
560	BARBER - M24 0081229 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3°</u>	<u>3°</u>	<u>3°</u>	9/21/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>8°</u>	<u>8°</u>	<u>8°</u>	9/21/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.022</u>	<u>.022</u>	9/21/09	RB		
	J) ASSEMBLE STOCK					9-14-09	L. W.		
	K) ASSEMBLE SWIVEL STUDS					9/21/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9/18/09	RB		
			<u>PASS</u>	FAIL					
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					9/18/09	TAR		
670	FINAL INSPECTION A) HEADSPACE					9/21/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.86</u>	<u>2.74</u>	<u>2.80</u>	<u>2.62</u>	<u>2.80</u>	9/21/09	RB
	C) FUNCTION							9/21/09	RB
690	PACK							9/25/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/10/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



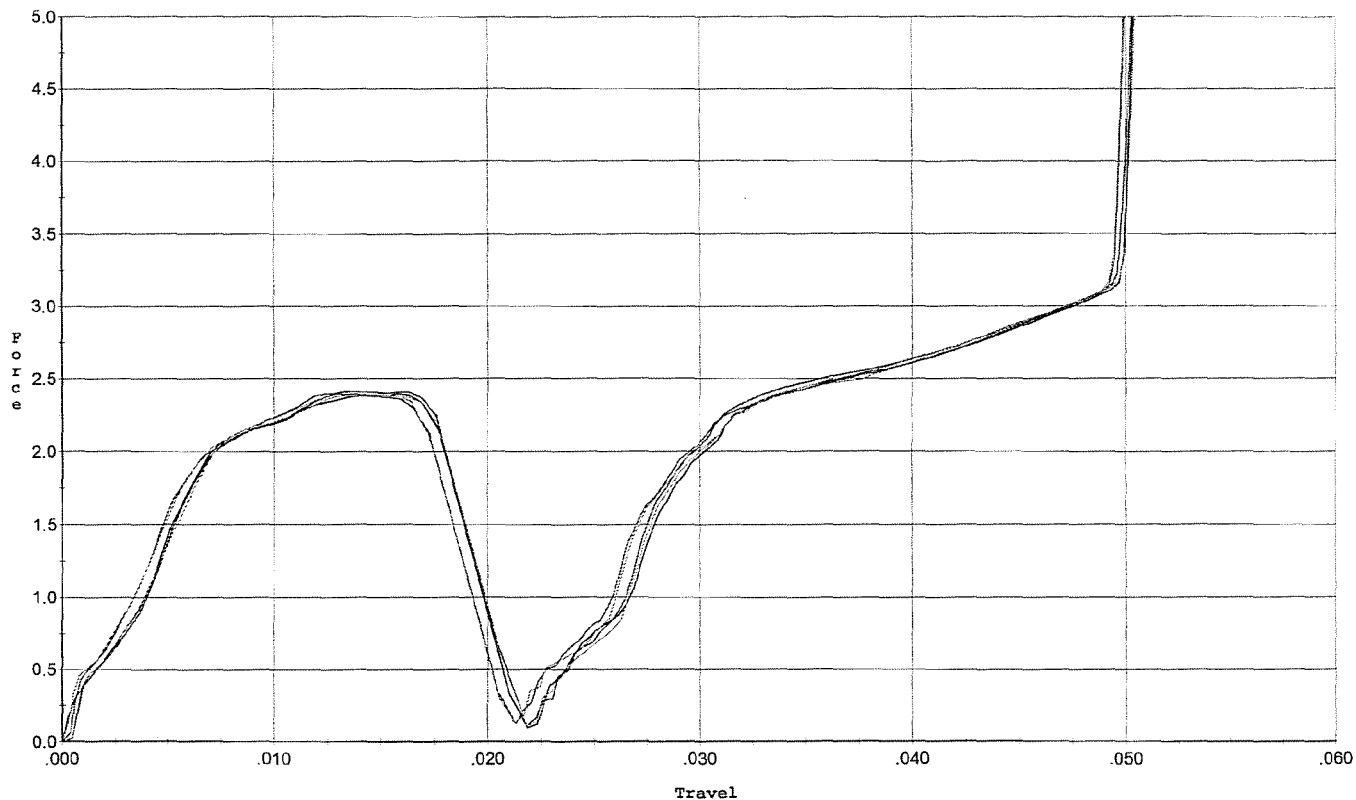
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.458	0.018	0.00	0.035	0.031		Set Trigger
2	2.404	0.018	0.00	0.035	0.031		Set Trigger
3	2.413	0.017	0.00	0.035	0.030		Set Trigger
4	2.423	0.017	0.00	0.035	0.029		Set Trigger
5	2.403	0.018	0.00	0.035	0.031		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/10/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



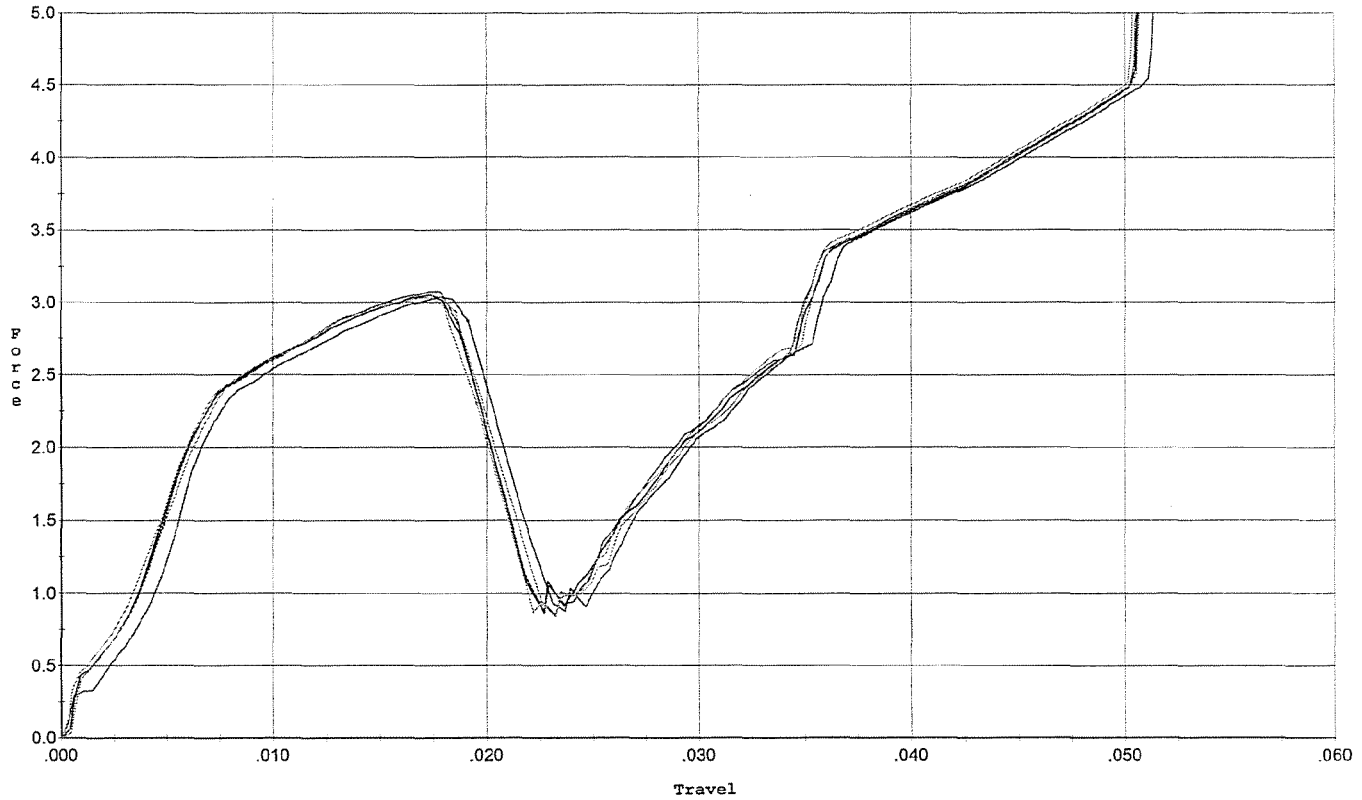
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.412	0.018	0.00	0.035	0.030		Set Trigger
2	2.396	0.018	0.00	0.035	0.030		Set Trigger
3	2.396	0.017	0.00	0.035	0.029		Set Trigger
4	2.392	0.018	0.00	0.035	0.030		Set Trigger
5	2.409	0.017	0.00	0.035	0.030		Set Trigger

Avg 2.40

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/10/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



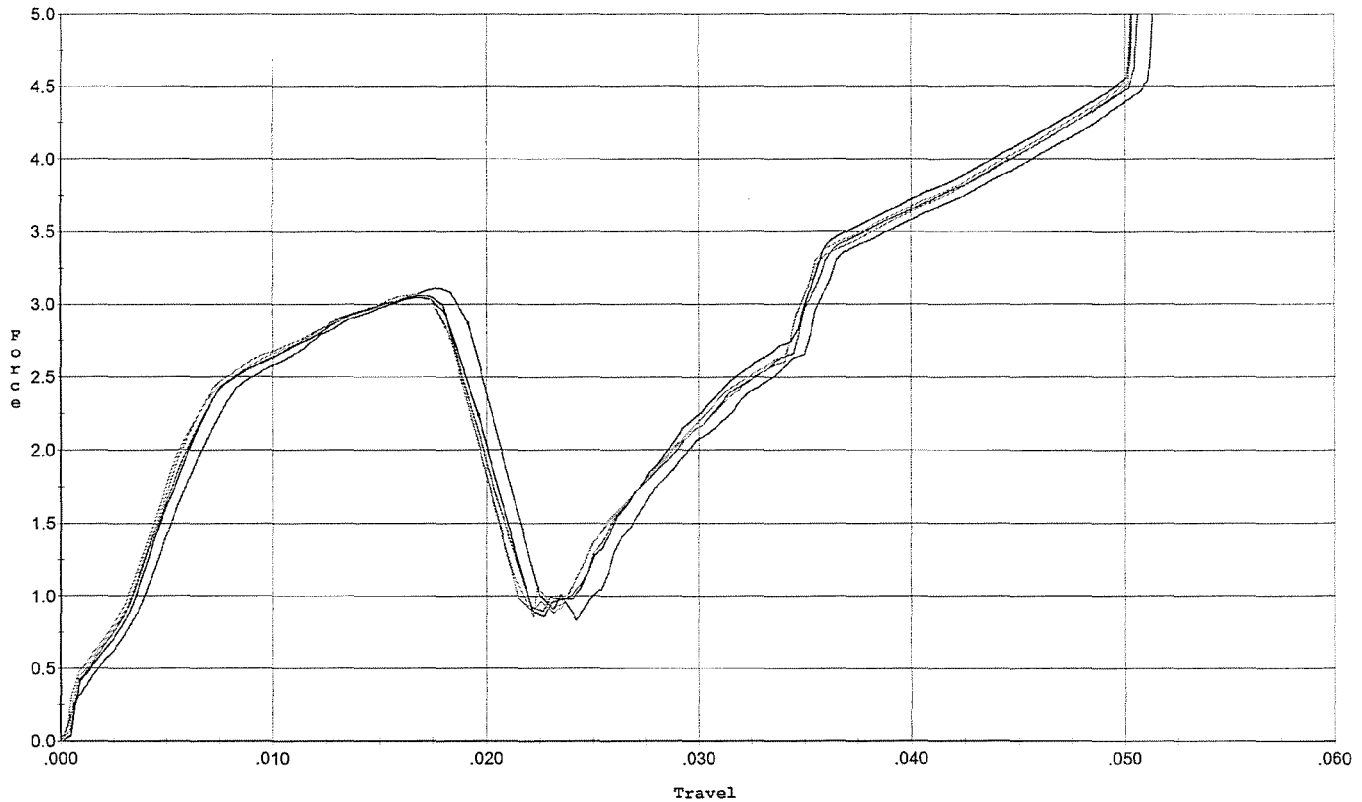
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.036	0.019	0.00	0.034	0.038		Set Trigger
2	3.051	0.019	0.00	0.033	0.038		Set Trigger
3	3.075	0.019	0.00	0.033	0.038		Set Trigger
4	3.033	0.019	0.00	0.033	0.040		Set Trigger
5	3.048	0.019	0.00	0.034	0.038		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/10/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



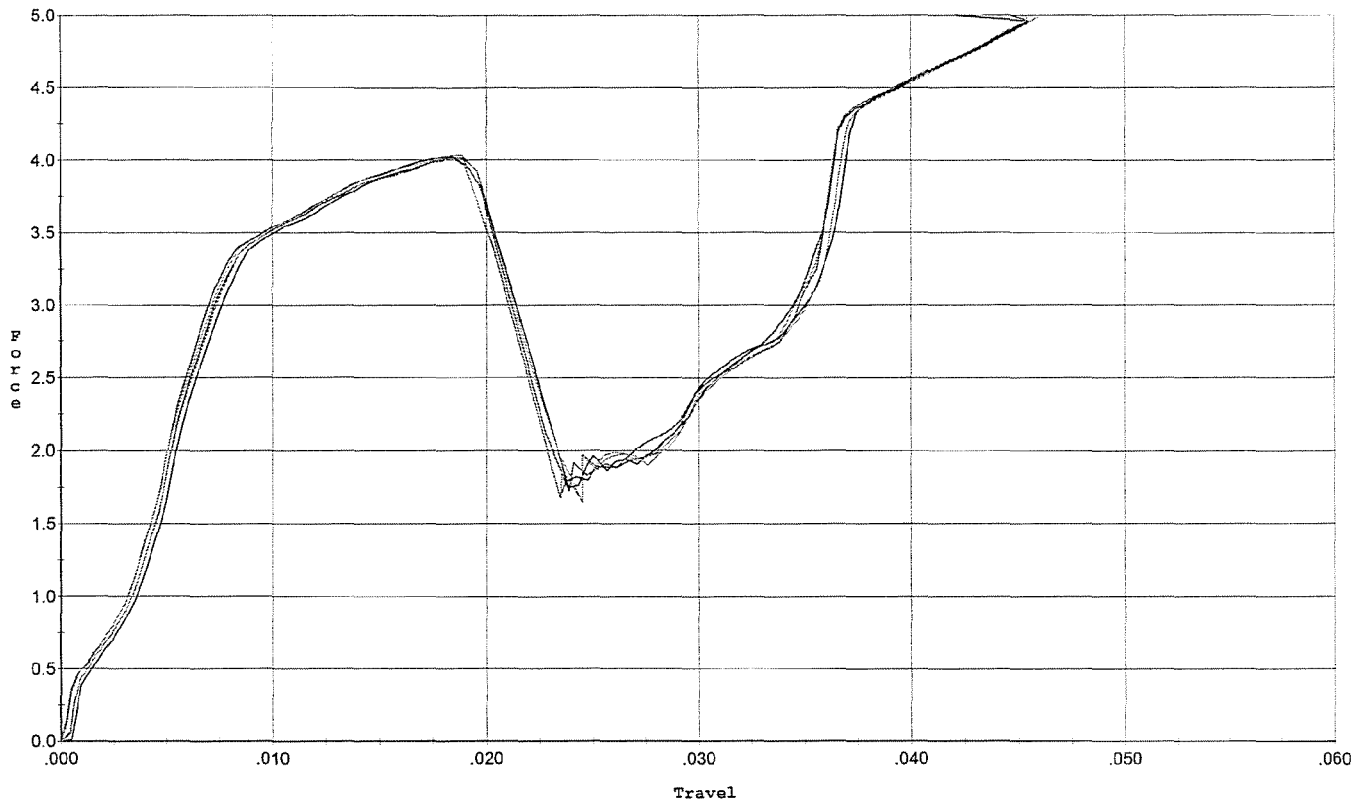
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.113	0.019	0.00	0.034	0.039		Set Trigger
2	3.061	0.020	0.00	0.033	0.040		Set Trigger
3	3.046	0.018	0.00	0.034	0.037		Set Trigger
4	3.069	0.018	0.00	0.034	0.038		Set Trigger
5	3.074	0.018	0.00	0.034	0.038		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/10/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



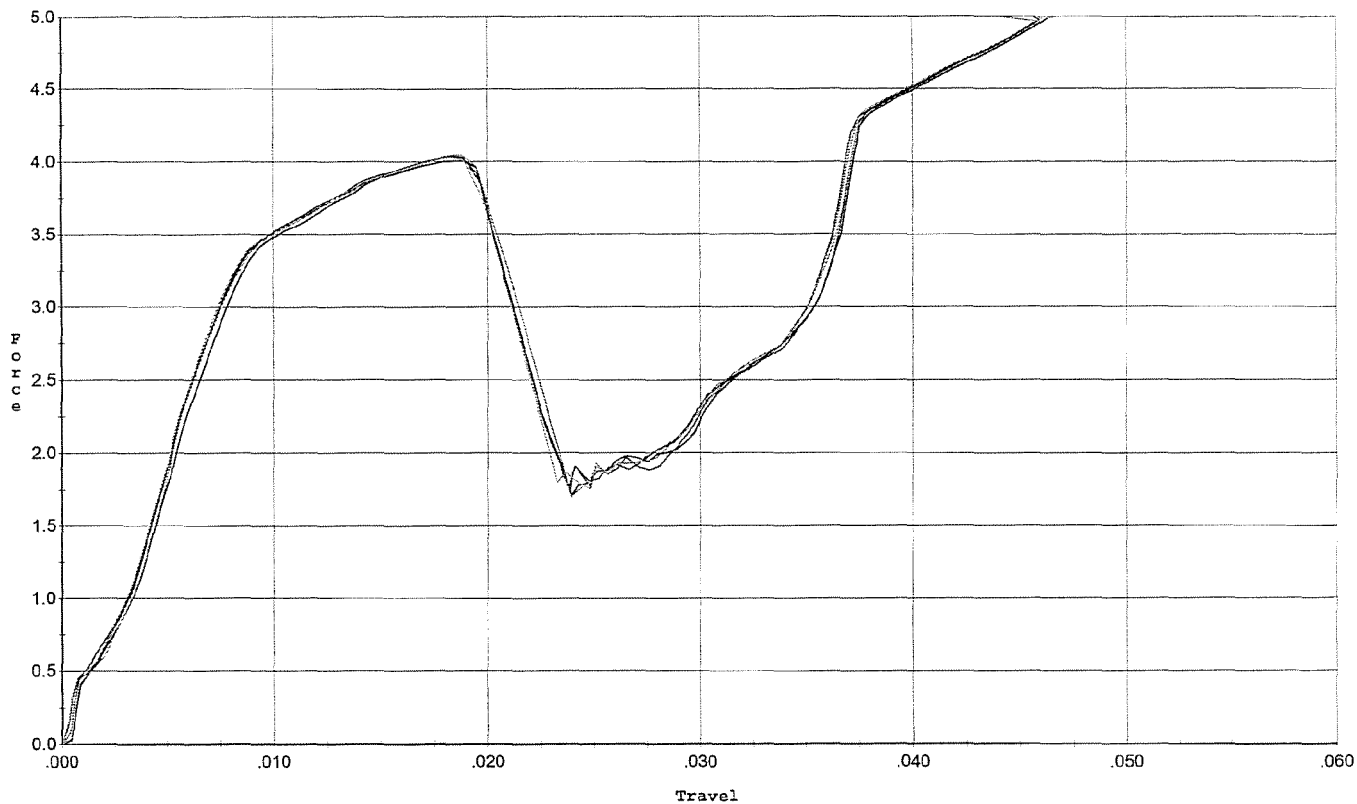
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.027	0.020	0.00	0.031	0.055		Set Trigger
2	4.017	0.022	0.00	0.031	0.057		Set Trigger
3	4.025	0.020	0.00	0.031	0.053		Set Trigger
4	4.013	0.020	0.00	0.031	0.055		Set Trigger
5	4.034	0.020	0.00	0.032	0.052		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/10/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



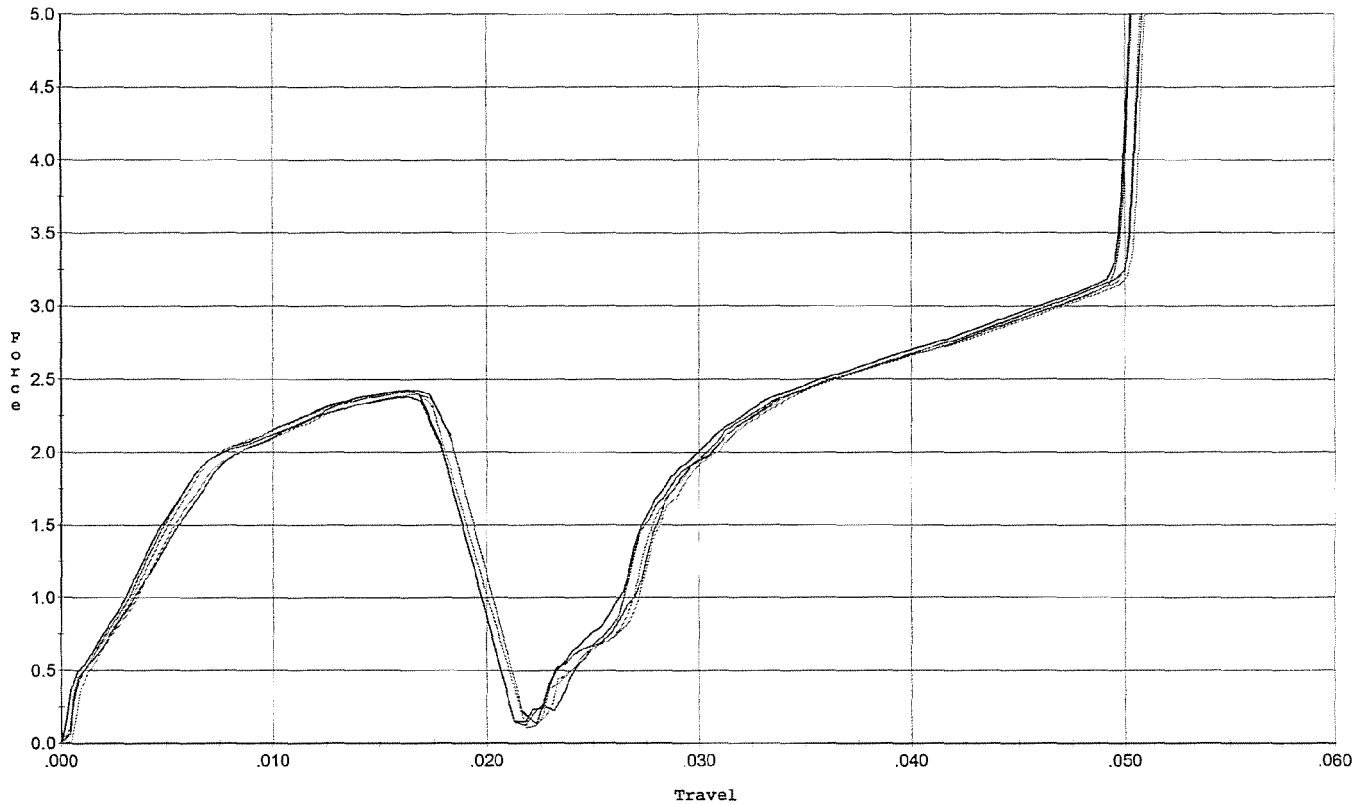
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.038	0.020	0.00	0.032	0.052		Set Trigger
2	4.011	0.021	0.00	0.032	0.056		Set Trigger
3	4.044	0.020	0.00	0.032	0.052		Set Trigger
4	4.033	0.020	0.00	0.032	0.053		Set Trigger
5	4.046	0.021	0.00	0.031	0.057		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/10/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



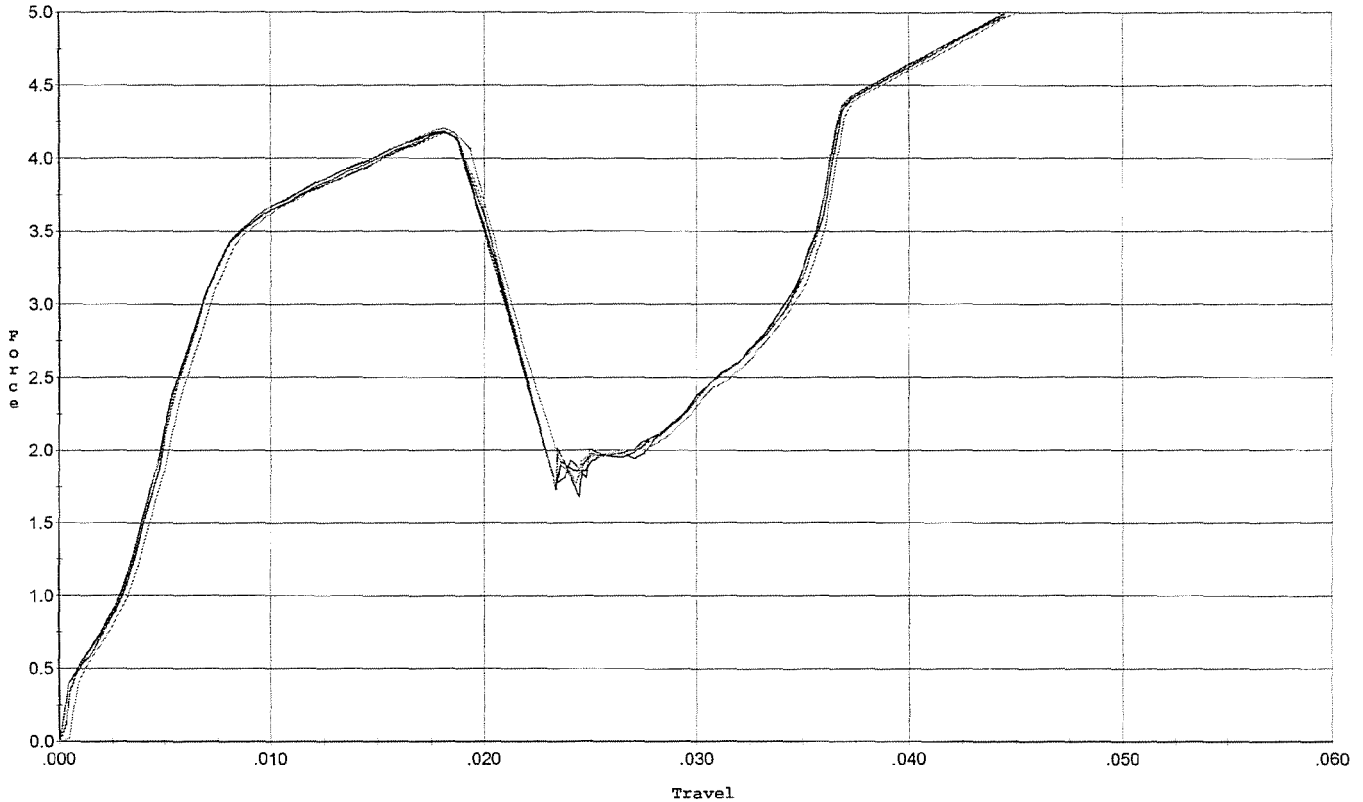
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.423	0.018	0.00	0.035	0.031		Set Trigger
2	2.427	0.018	0.00	0.035	0.031		Set Trigger
3	2.383	0.018	0.00	0.035	0.030		Set Trigger
4	2.399	0.018	0.00	0.035	0.030		Set Trigger
5	2.419	0.017	0.00	0.036	0.030		Set Trigger

Avg 2.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/10/09

Model: M/24
Serial No: Form #F005
Trigger: setto 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.174	0.020	0.00	0.031	0.055		Set Trigger
2	4.183	0.021	0.00	0.031	0.057		Set Trigger
3	4.182	0.021	0.00	0.031	0.057		Set Trigger
4	4.174	0.019	0.00	0.032	0.053		Set Trigger
5	4.205	0.020	0.00	0.031	0.055		Set Trigger

Avg 4.18